



BLUE BIRD

**BLUE BIRD
BODY CO.**

FORT VALLEY, GEORGIA

BODY NO. **F89660**

CAPACITY

MODEL YEAR **1993**

BODY SERVICE NO.

170083

FURNISH INFORMATION BELOW WHEN ORDERING AXLE PARTS

CHASSIS
SERIAL

32714

ENGINE
SERIAL

08VF132851

FRONT
AXLE

FG941NX155

BRAKE LINING FMSI
NO. & FRICTION CODE

4524B/FF

BRAKE
DRUM

1117365

REAR
AXLE

R125-NX8

BRAKE LINING FMSI
NO. & FRICTION CODE

4515G/FF

BRAKE
DRUM

1117340

REAR AXLE RATIO

3.42

TAG
AXLE

TRD86700802

BRAKE LINING FMSI
NO. & FRICTION CODE

4515G/FF

BRAKE
DRUM

1117340

CHASSIS SERVICE NO.

968885

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PUBLICATION NO. 43-07-59-10-92-08

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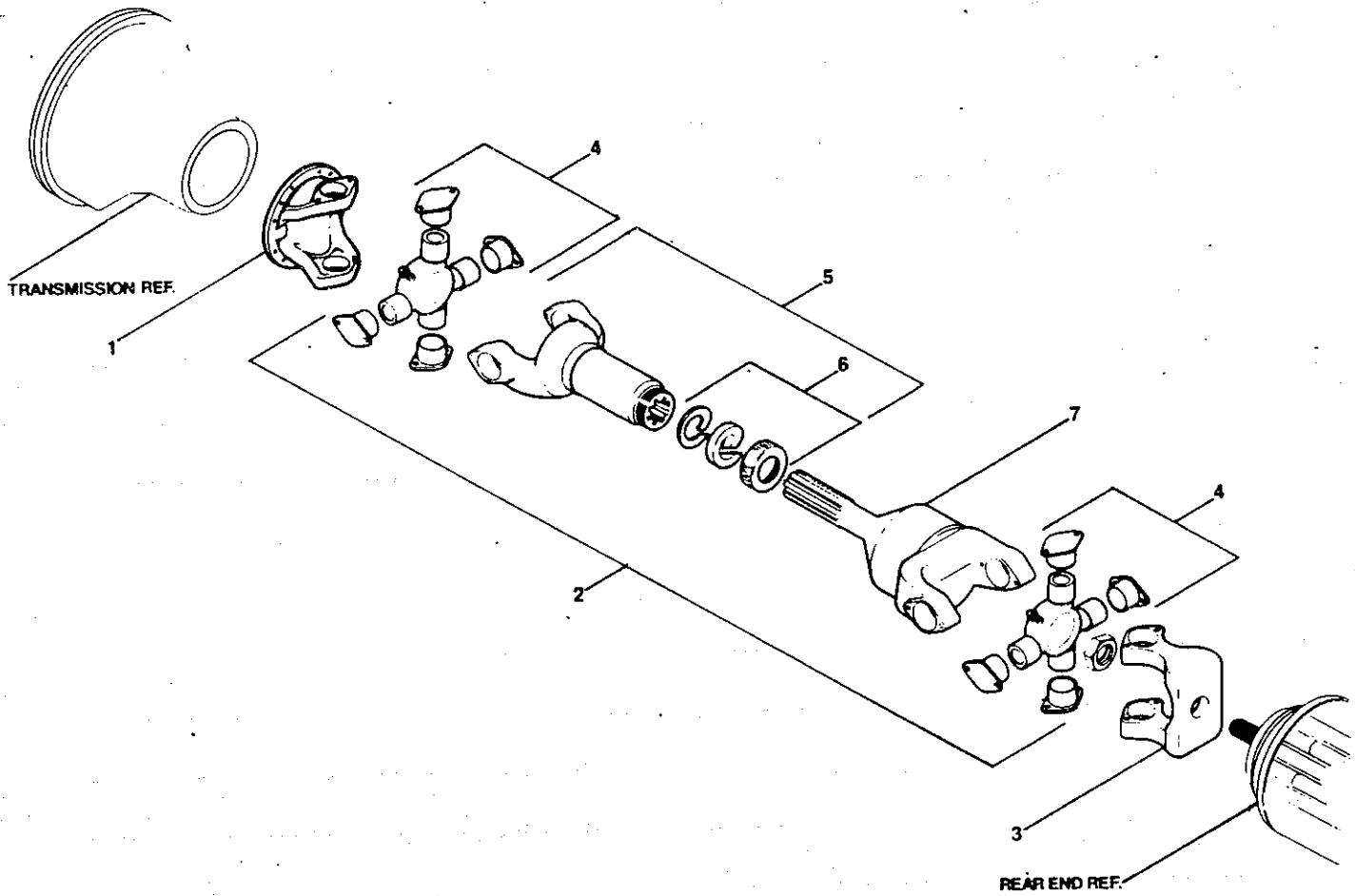
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DRIVELINE
1810

DR	3-24-88	BY	LB				
APP		BY		FRT	8007650	REV	

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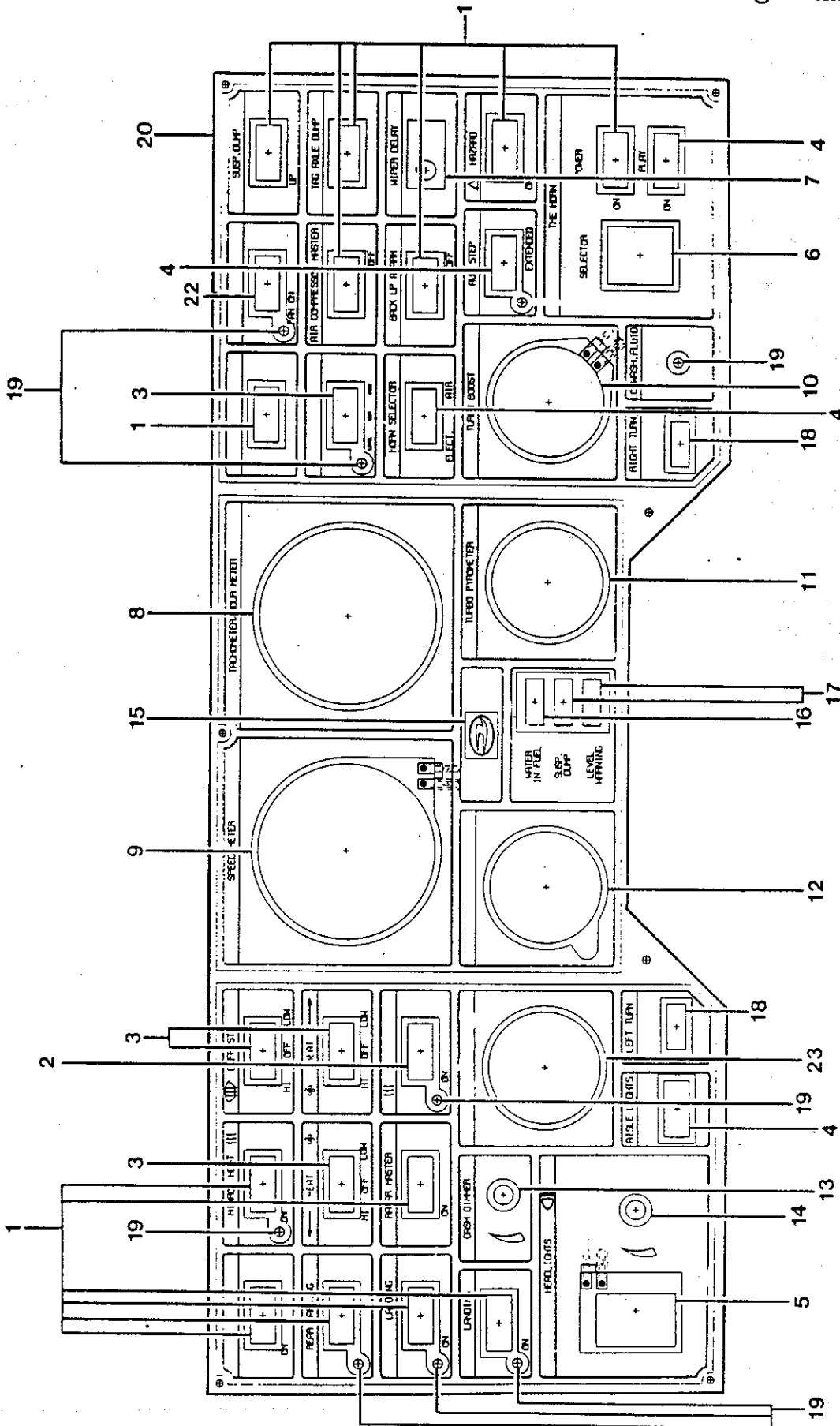
ELECTRONIC CONTROL MODULE

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
	1048479	END, STOP TERMINAL BLOCK	2
	1048461	TERMINAL, BLOCK, MODULAR	3
	1211259	BRACKET, CIRCUIT BREAKER	
	2006112	BREAKER, CIRCUIT, 20 AMP	
	2027498	CLAMP, HOSE, NYLON, 1/2 7	2
	2000057	BOLT, 1/4-20 X 1, HEX, FULL THREAD	3
	2001345	NUT, 1/4-20, CAD.	3
	2001121	WASHER, FLAT, 1/4"	3
	2001170	LOCKWASHER, 1/4, MEDIUM	3
	2000719	SCREW, MACHINE, PHILLIPS, ROUND MACHINE	7
	2001253	NUT, HEX, 8-32, CAD.	7
	2001162	LOCKWASHER, 3/16", MEDIUM	7
	0765834	TERMINAL, W/CAPTIVE SCREW, 8-32, INSULATED	4
	2006096	BAR, BUS, SWITCH PANEL, 1693 6	
	1048495	TRACK, TERMINAL	3"
	2006104	BREAKER, CIRCUIT, 15 AMP	2
	0864660	BREAKER, CIRCUIT, 6 AMP	
	1161876	SOLENOID, BOSCH, 30 AMP, SOCKET MOUNT	
	1371772	PEDAL, ACCELERATOR, ELECTRICAL, DDEC	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

PANEL ASSY., DASH LOWER

DR 55-88	BY LAD		
APP	BY	FRT	8007809
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PANEL ASSY., DASH LOWER

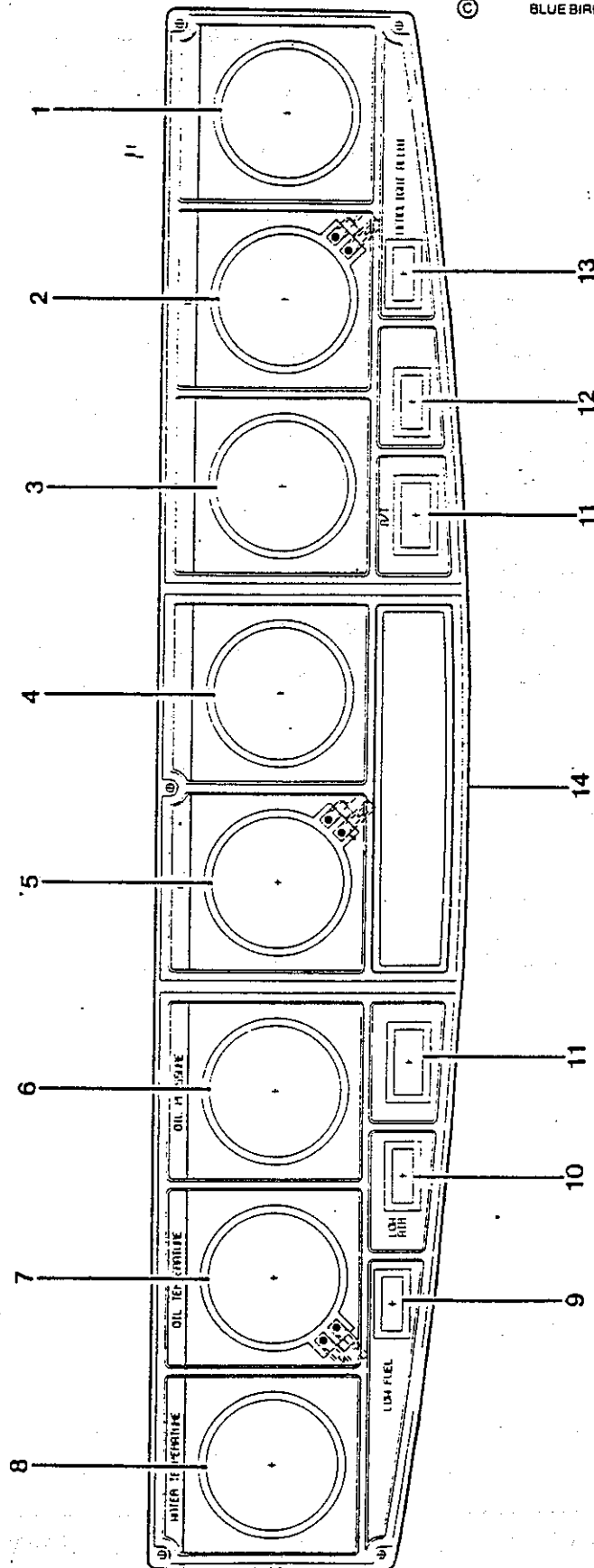
KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	2268522	SWITCH, CHICAGO DASH ON-OFF	11
2	2274165	SWITCH, BLANK	
3	2268548	SWITCH, CHICAGO DASH, ON-OFF-ON	4
4	2268530	SWITCH, CHICAGO DASH, ON-ON	3
NI	3866837	LIGHT, LED, RED, AUX STOP	
5	3839040	SWITCH, HEADLIGHT	
6		NOT APPLICABLE	
7	3876695	SWITCH, CONTROL WIPER INTERMITTENT	
8	3909553	TACHOMETER/HOURMETER	
9	3912839	SPEEDOMETER	
10	3765039	GAUGE, TURBO BOOST	
11	3760923	GAUGE, PYROMETER	
12	3865334	GAUGE, TRANSMISSION OIL TEMP	2
NI	3866837	LIGHT, LED, RED, TRANS OIL TEMP-SENSOR, 1207331 - Assy. 1209139	
13	6042436	DASH, DIMMER SWITCH	
14	6042436	DASH, DIMMER SWITCH	
15	3843877	LIGHT, INDICATOR, HIGH BEAM, DASH	
16	2271815	LIGHT, INDICATOR, AMBER	
17	2271807	LIGHT, PILOT, RED, LEVELING JACK	2
18	2271955	LIGHT, GREEN, RECTANGLE, DIRECTIONAL	2
19	3866845	LIGHT, GREEN	9
20	6021547	PANEL ASSY., DASH LOWER (COMPLETE WITH SWITCHES AND GAUGES)	
	6040299	PANEL ONLY, (INCLUDES FACE PLATE AND EL PANEL GRAPHICS)	
21	2268563	SWITCH, CHICAGO DASH MOM ON-ON	
22	3936457	AUX. BATTERY	
23	3746088	GAUGE, PRESSURE, TAG AXLE	

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PANEL ASSY., DASH UPPER

DR 5-9-88 BY LADY			
APP	BY	FRT 8007817	REV

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PANEL ASSY., DASH UPPER

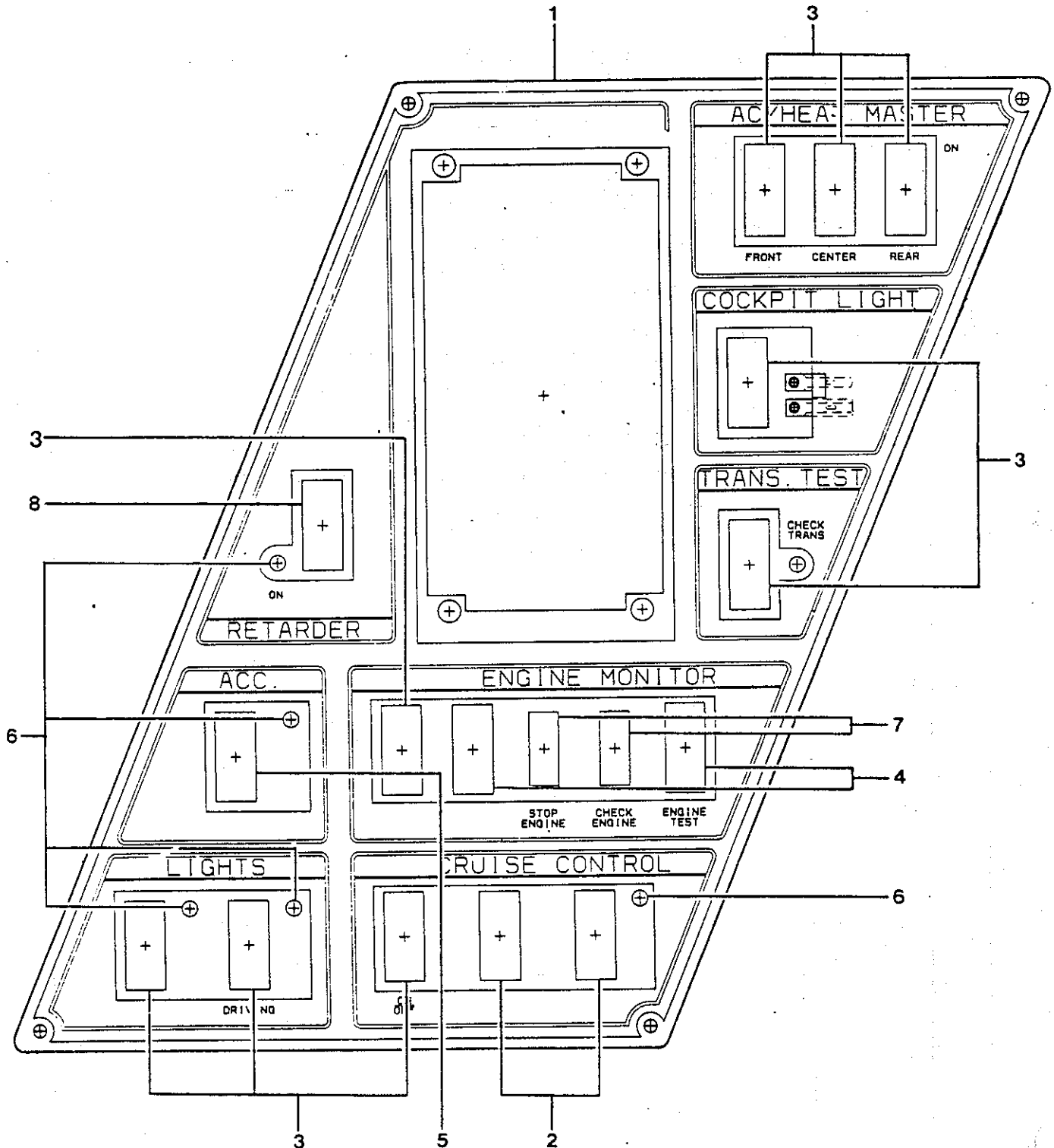
KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	3746120	GAUGE, VOLTMETER, ENGINE	2
2	3746120	GAUGE, VOLTMETER, COACH	
3	3847381	GAUGE, AMPERE 0-300	
4	1077676	GAUGE, FUEL LEVEL W/AC SENDER	
5	3810389	GAUGE, AIR PRESSURE, DUAL FRONT/REAR	
6	3870565	GAUGE, OIL PRESSURE, ELECTRICAL	
NI	1352053	SENDER, ENGINE OIL PRESSURE	
7	3865334	GAUGE, OIL TEMP	
NI	1197920	SENDER, OIL TEMPERATURE	
8	1078823	GAUGE, WATER TEMP, DUAL SCALE	
NI	1078781	SENDER, WATER TEMP	
NI	1078799	SENDER, ENGINE OIL TEMP	
9	2271815	LIGHT, INDICATOR, AMBER	
10	2271807	LIGHT, PILOT, RED, LEVELING JACK	
11	2274165	SWITCH, CHICAGO DASH	
12	3884632	LIGHT, INDICATOR, RED, FIRE ALARM	2
13	2271823	LIGHT, INDICATOR, BLUE	
14	3956752	PANEL ASSY., DASH UPPER (COMPLETE WITH SWITCHES AND GAUGES)	
	6040018	PANEL ONLY, (INCLUDES FACE PLATE AND EL PANEL GRAPHIC)	

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PANEL ASSY., DASH, SHIFTER

DR 5A-88 BY LAD	FRT	8007825	REV
APP	BY		

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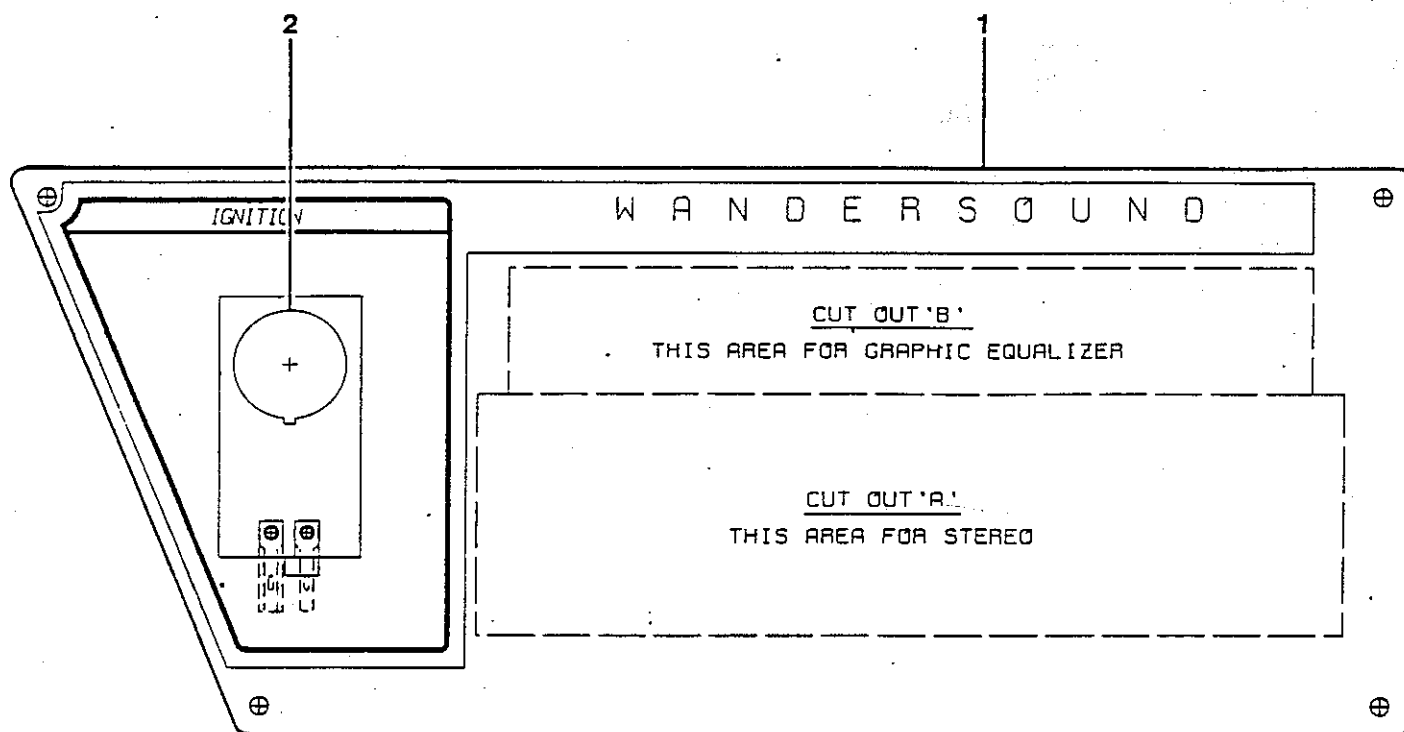
PANEL ASSY., DASH SHIFTER

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	3956802	PANEL ASSY., DASH SHIFTER W/DDEC, (INCLUDES ALL SWITCHES)	
	6040223	PANEL ONLY, (INCLUDES FACE PLATE AND EL PANEL)	
2	3869492	SWITCH, TRANSFER, MOMENTARY	2
3	2268522	SWITCH, CHICAGO DASH	9
4		SWITCH, CHICAGO DASH MOM. ON	2
	2268555	ENGINE TEST	
	2268552	HIGH IDLE	
5	2274165	SWITCH, BLANK CHICAGO	
NI	2268522	SWITCH, CLS, LPS	
6	3866845	LIGHT, GREEN	5
7	2271807	LIGHT, PILOT, RED, LEVELING JACK	2
8	2268548	SWITCH, CHICAGO DASH ON-OFF-ON	

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PANEL ASSY., DASH LOWER, RH

DR 5-10-88	BY LAD			
APP	BY	FRT	8007874	REV
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PANEL ASSY., DASH LOWER, RH

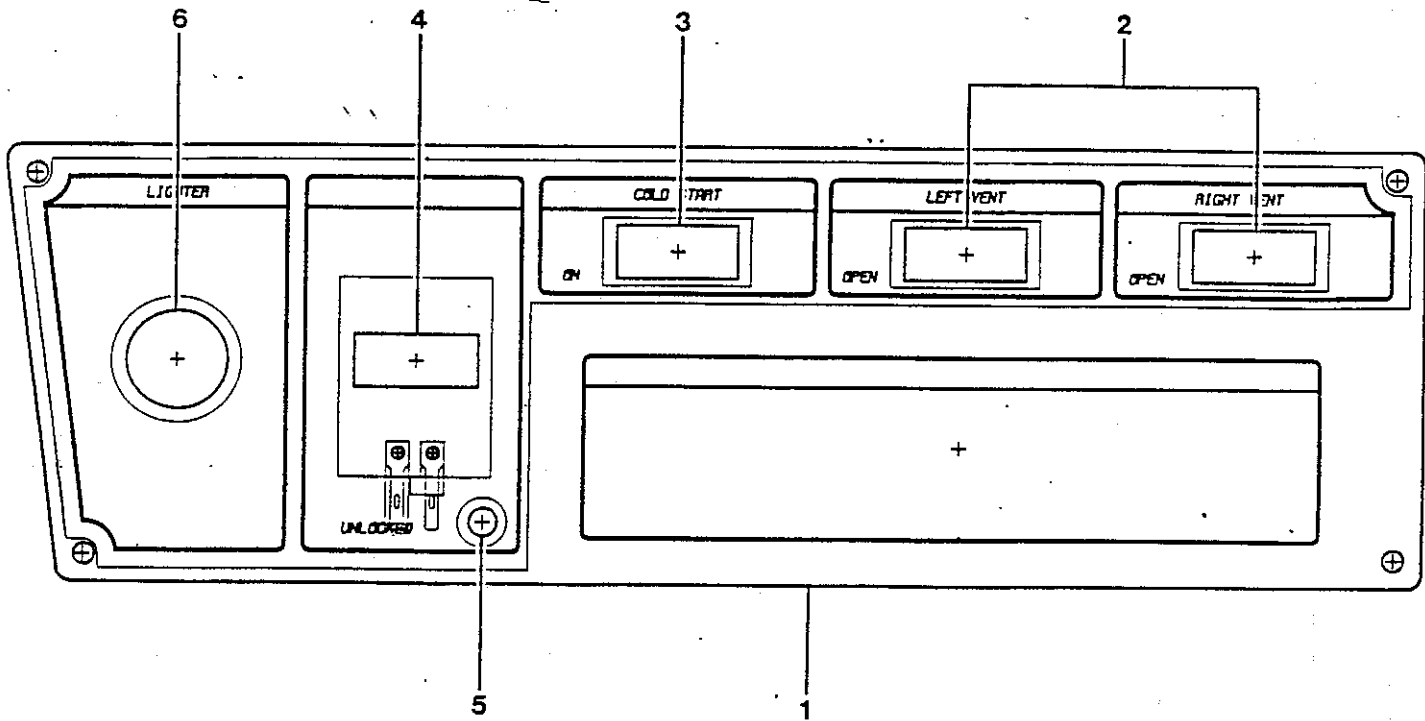
KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	3956794	PANEL ASSY., DASH RH LOWER (COMPLETE WITH SWITCHES AND GAUGES)	
	6040059	PANEL ONLY, (INCLUDES FACE PLATE AND EL PANEL GRAPHIC)	
2	1249382	SWITCH, IGNITION LOCK W/KEYS	

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REVISED 07-20-92 92WLWB

PANEL ASSY., DASH UPPER, RH

DR 5-10-88 BY LAD		FRT	800784-1	REV
APP	BY			
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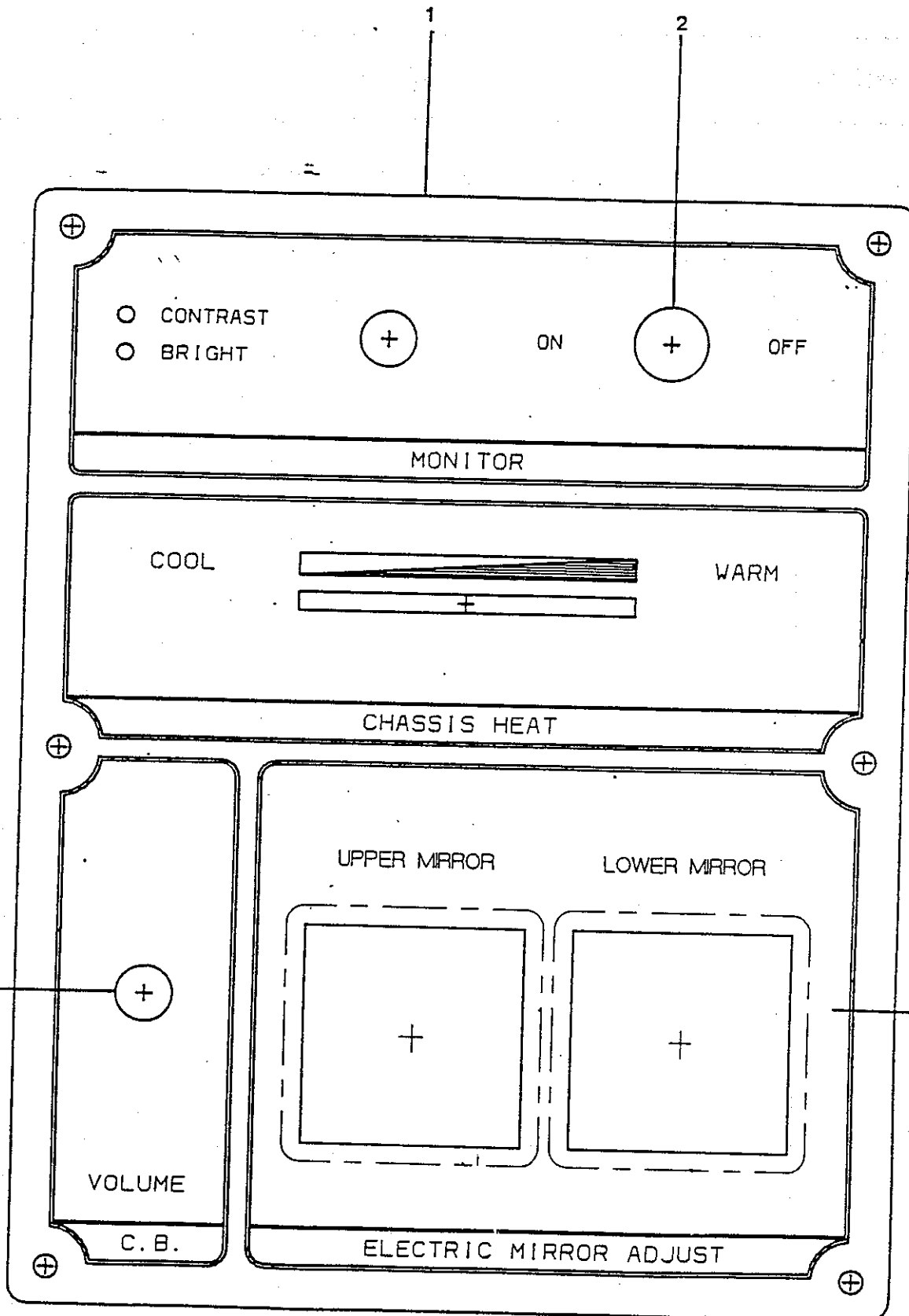


PANEL ASSY., DASH UPPER, RH

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	3956786 6040059	PANEL ASSY., DASH RH UPPER (INCLUDES ALL SWITCHES) PANEL ONLY, (INCLUDES FACE PLATE & EL PANEL GRAPHIC)	2
2	2268522	SWITCH, CHICAGO DASH	
3	2268555	SWITCH, CHICAGO DASH, MOM ON	
4	2268563	SWITCH, CHICAGO DASH	
5	3866845	LIGHT, GREEN	
6	2018406	LIGHTER, CIGARETTE	

oil

PANEL ASSY., DRIVERS DASH AUXILIARY



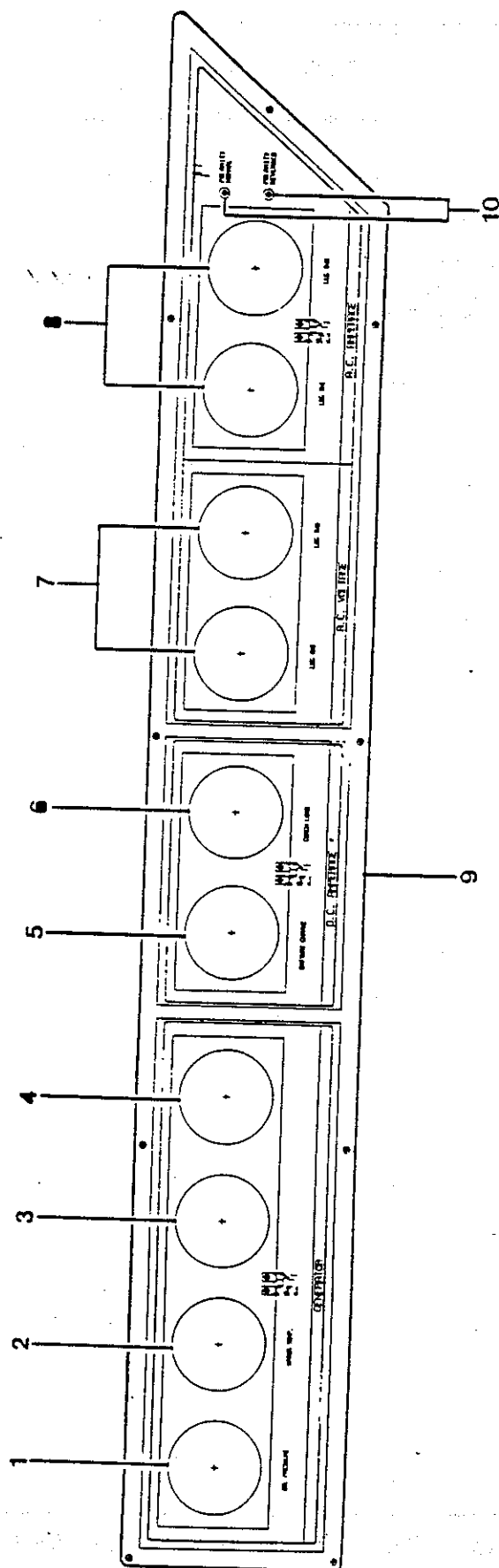
PANEL ASSY., DRIVERS DASH AUXILIARY

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	3956828 6044465	PANEL ASSY., DRIVERS AUXILIARY (COMPLETE) PANEL ONLY (INCLUDES FACE PLATE AND EL PANEL GRAPHIC)	2
2	2219251	SWITCH, FOG LIGHTS	
3	2236990	SWITCH, VOLUME CONTROL, CB RADIO	
4	3907169	SWITCH, MIRROR POSITION CONTROL	
NI	2221240	CABLE, MIKE	
NI	3869039	CONNECTOR, RECEPTACLE	

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REVISED 07-20-92 92WLWB

8607833	REV
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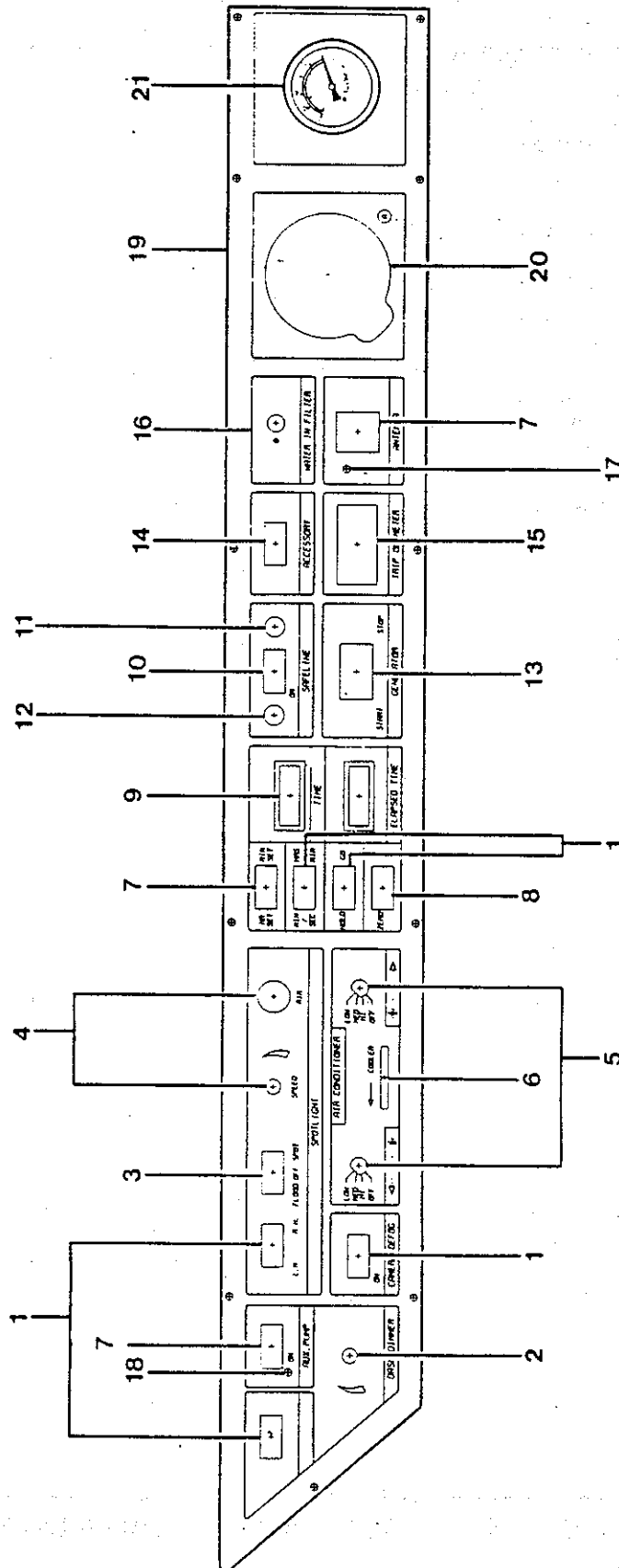
PANEL ASSY., DASH OVERHEAD AUXILIARY, RH

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	3930815	GAUGE, OIL PRESSURE, ELECTRICAL	
NI	3811254	SENDER, OIL PRESSURE	
2	3930807	GAUGE, WATER TEMPERATURE	
NI	3811221	SENDER, WATER TEMP	
3		NOT APPLICABLE	
4		NOT APPLICABLE	
5	3847357	GAUGE, AMPERE 150-0-150	
6	3847381	GAUGE, AMPERE 0-300	
7	3847373	GAUGE, VOLTMETER 60-140	
8	3847365	GAUGE, AMPERE 0-50	
9	6032247	PANEL ASSY., OVERHEAD, AUX. DASH, RH (COMPLETE WITH GAUGES & SWITCHES)	
	6040372	PANEL ONLY, OVERHEAD, AUX DASH RH (INCLUDES FACE PLATE & EL PANEL GRAPHIC)	
10	3880770	INDICATOR, REVERSED POLARITY, INSIDE	

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PANEL ASSY., DASH OVERHEAD AUXILIARY, LH

DR 5-11-88 BY LAD		FRT 8007882		REV
APP	BY			
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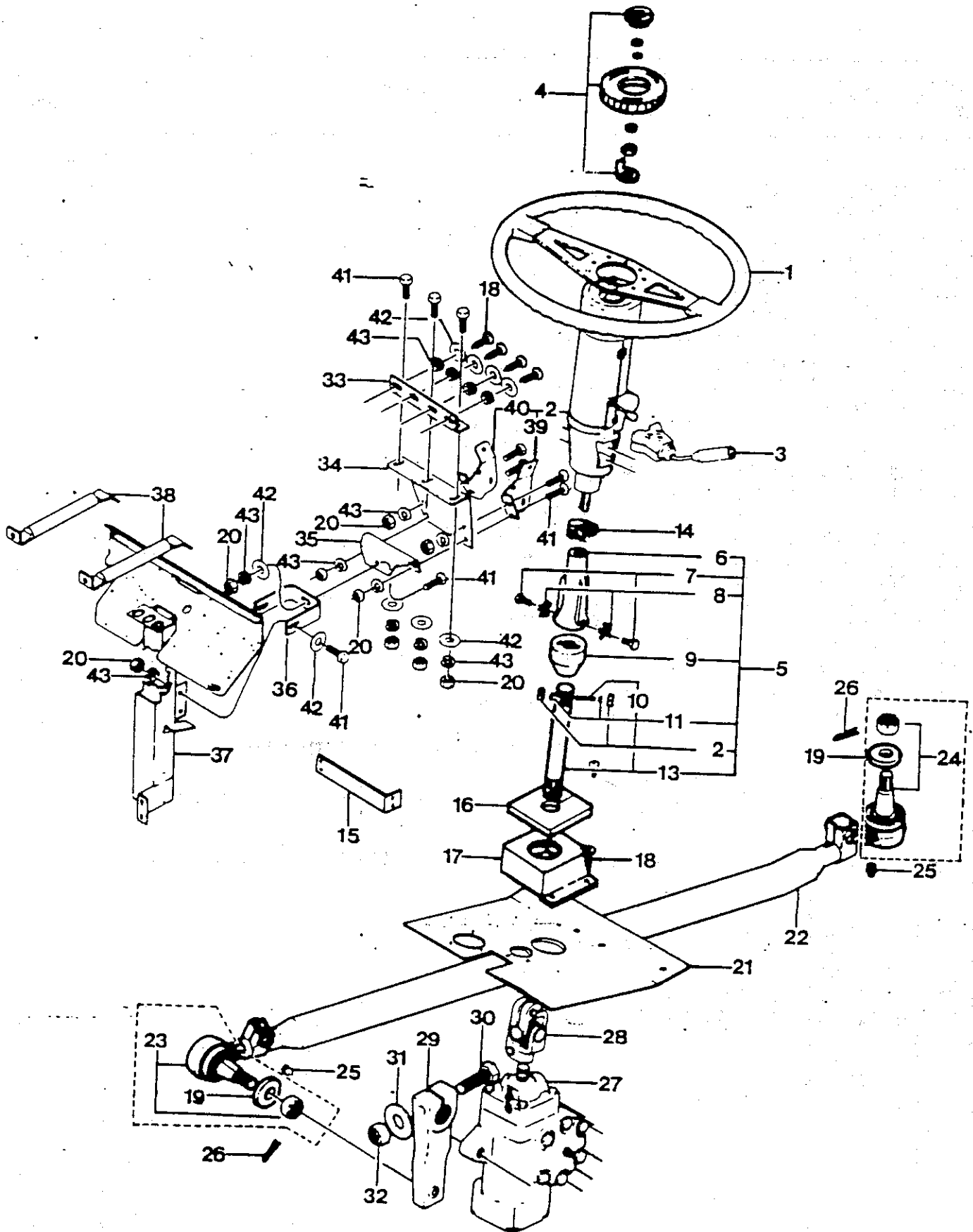


PANEL ASSY., DASH OVERHEAD AUXILIARY, LH

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	2268522	SWITCH, CHICAGO DASH	5
2	6042436	DASH DIMMER, SWITCH	
NI	2273928	KNOB, LOWER DASH RHEOSTAT	
3	2268548	SWITCH, CHICAGO DASH, ON-OFF-ON	
4	3756012	SWITCH ASSY., SPEED & AIM	
NI	2105476	SPEED CONTROL SWITCH	3
NI	2105351	ROTATING SWITCH, SPOTLIGHT	
5	3856721	SWITCH, DASH, MOTIVE AIR	
NI	2255461	WASHER, FLAT, TYPE 1/2	
NI	3758521	KNOB, A/C SWITCH, MOTIVE AIR	
6	3767613	THERMOSTAT, LEVER TYPE, CHASSIS AIR	
NI	3767621	KNOB, THERMOSTAT, CHASSIS AIR	
7	2268563	SWITCH, CHICAGO, MOM ON-ON	
8	2268555	SWITCH, CHICAGO, DASH, MOM ON	
9	2272383	CLOCK, ELAPSE TIME	
10	2268530	SWITCH, CHICAGO DASH, ON-ON	
11	4011268	LIGHT, YELLOW, SAFE LINE	
12	4011276	LIGHT, RES, SAFE LINE	
NI	3809779	BUZZER, SAFE LINE	
13	3959111	SWITCH, GENERATOR, MOM ON-OFF, MOM ON	
14	2274165	SWITCH, BLANK, CHICAGO	
15	3765021	GAUGE, TRIP OD METER	
16	3743929	ALARM, FUEL FILTER, WATER CONTAMINATION	
17	3866837	LIGHT, LED (RED P LIGHT)	
18	3866845	LIGHT, LED (GREEN P LIGHT)	
19	6024186	PANEL, DASH, OH AUX. LH (COMPLETE WITH GAUGES AND SWITCHES)	
	6040075	PANEL ONLY, DASH, OH, AUX. LH (INCLUDES FACE PLATE & EL PANEL GRAPHIC)	
NI	6042964	PANEL, DASH, LH OH AUX, W/ALTIMETER (INCLUDES FACE PLATE AND EL PANEL GRAPHIC)	
20	3930039	VACUUM GAUGE KIT, RACOR FUEL FILTER	
NI	2250363	BUSHING, HEX, BRASS 1/4 X 1/8	
21	2249209	ALTIMETER, DASH MOUNTED	
NI	6040125	EL INVETIER 1046 KL	
NI	6042014	EL INVETIER 1046 KR	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

STEERING LINKAGE



STEERING LINKAGE

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	3882453	RFD, STEERING WHEEL ASSY.	
2	1320332	COLUMN ONLY., TILT/TELESCOPING	
3	1406065	SWITCH ASSY., TURN SIGNAL, SELF CANCELING	
NI	3841350	STOP, LOCK, TILT & TELESCOPING STEERING COLUMN	
NI	3841335	KNOB, LOCKING, TILT & TELESCOPING STEERING COLUMN	
4	3870037	BUTTON, HORN	
5	1330828	COUPLING & SHAFT ASSY., FLEXIBLE	
6	1328327	COUPLING, SHELL, STEERING SHELL	
7	1255017	CAPSCREW, COUPLING, SHELL	2
8	1255009	WASHER, TONGUED, COUPLING, SHELL	2
9	1255033	RUBBER SHIELD, STEERING SHAFT, LOWER	
10	1255140	PIN, STEERING SHAFT, LOWER	
11	1254986	WASHER, WHEEL SHAFT, WAVE	2
12	1254994	BUTTON, WHEEL SHAFT SLIDE	2
13	1328335	SHAFT, SPLINED	
14	1255041	CLAMP ASSY., STEERING COUPLING SHELL	
15	1339241	BRACE, INSTRUMENT PANEL TO BOW	
16	1339308	SHIELD, RUBBER, UNIVERSAL JOINT, STEERING	
17	1337542	BRACKET ASSY., COVER, UNIVERSAL JOINT, STEERING	
18	2000511	SCREW, 10 X 1/2	AR
19	0961235	WASHER, FLAT, .96 X 1.75 X .15	2
20	2001451	NUT, HEX, 3/8-16	10
21	1300037	TOEBOARD ASSY., W/ACCESS HOLE	
22	1340553	DRAG ROD TUBE, VERTICAL JOINT	
23	1300383	TIE ROD END, FRONT	
24	1300391	TIE ROD END, REAR	
25	2027431	FITTING, 1/8 MPT, STRAIGHT, GREASE	2
26	1420744	COTTER PIN, 5/32 X 2 1/2"	2
27		GEAR, POWER STEERING	
	1282920	HFB70 GEAR (ENDING W/CSN 983520)	
	1593391	TAS85 GEAR (BEGINNING W/CSN 983521)	
NI		KIT, SEAL STEERING GEAR	
	4280087	HFB70 GEAR (ENDING W/CSN 983520)	
	4307633	TAS85 GEAR (BEGINNING W/CSN 983521)	
28		JOINT, UNIVERSAL, STEERING	
	1302728	HFB70 GEAR (ENDING W/CSN 983520)	
	1593383	TAS85 GEAR (BEGINNING W/CSN 983521)	
29	1412048	ARM, PITMAN, 9.78	
30	1021815	BOLT, HEX 3/4-10 X 4 1/2	
31	0870915	WASHER, 3/4 PLAIN	
32	0933879	NUT, HEX, 3/4-10	

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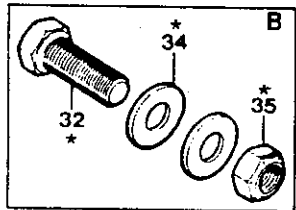
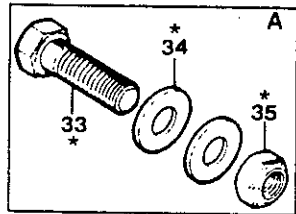
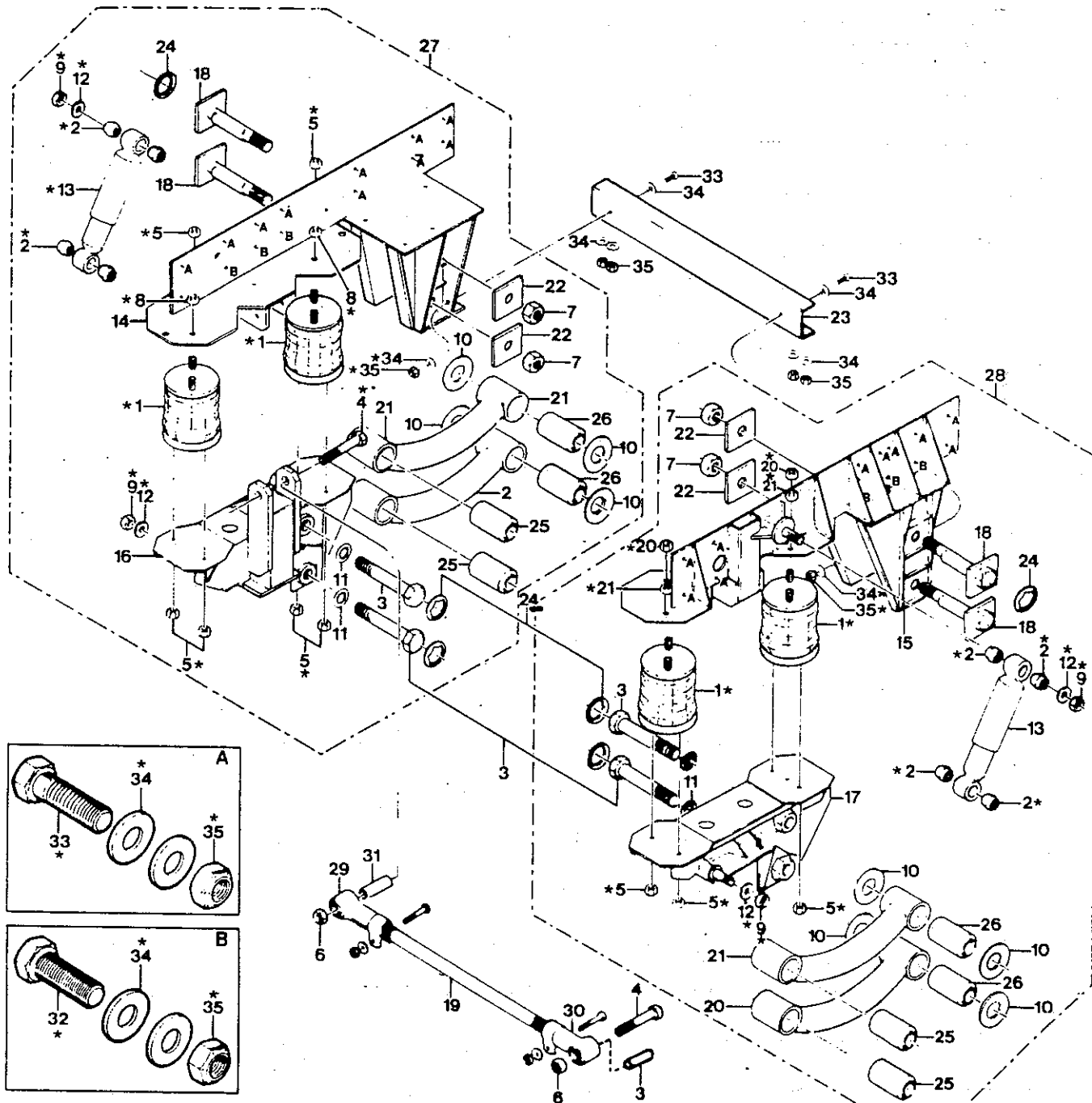
STEERING LINKAGE

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
33	1320084	BRACKET, ANGLE, UPPER MOUNTING, STEERING COLUMN	
34	1320100	BRACKET, SUPPORTING STEERING COLUMN	
35	1320076	BRACKET, CHANNEL, LOWER REAR MTG STEERING COLUMN	
36	1320092	BRACKET, LOWER FRONT MOUNTING STEERING COLUMN	
37	1333350	POST, FINAL ASSY., INSTRUMENT PANEL	
38	1328780	BRACE, LOWER INSTRUMENT PANEL	2
39	1320118	BRACKET, SIDE, STEERING COLUMN MOUNTING, RH	
40	1320126	BRACKET, SIDE, STEERING COLUMN MOUNTING, LH	
41	0559195	BOLT, HEX HD., 3/8-16 NC X 1	10
42	0651422	WASHER, FLAT, 3/8 X 3/4 X 1/16	10
43	0882795	LOCKWASHER, 3/8"	14
NI	0998450	BOLT, HEX 3/4-16 X 1 3/4	6
NI	0998443	BOLT, 7/8-14 UNF X 2" LONG	

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FRONT SUSPENSION



* THESE ITEMS ARE NOT INCLUDED AS PARTS FOUND IN ASSEMBLY ITEMS 27 & 28.

FRONT SUSPENSION

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1286814	AIR SPRING, FRONT	4
2	0614982	BUSHING, SHOCK ABSORBER	
3	0961409	BOLT, HEX HEAD, 1 1/2"-6 X 7" LONG	4
4	1085380	BOLT, HEX, GD. 8, 1"-8 X 6"	2
5	0961458	NUT, HEX, LOCKING, 1/2"-13	8
6	1085489	NUT, HEX, NYLON INSERT, 1"-8	
7	1077221	NUT, HEX, LOCKING, 1 1/4"-7 CADMIUM	4
8	0985549	NUT, HEX, LOCKING, 3/4"-16	4
9	1105782	NUT, HEX, LOCKING, 1"-8	4
10	1243807	WASHER, BEARING SLEEVE	8
11	0961417	WASHER, LOCK, INT. TOOTH, 1 1/2"	4
12	2021939	WASHER, 2" O.D., SHOCK STUD	4
13	1235233	SHOCK ABSORBER, KONI (BUSHINGS INC) 90-1968	2
NI	0614982	BUSHING, SHOCK ABSORBER	
14	1286749	HANGER RAIL ASSY., LH	
15	1286731	HANGER RAIL ASSY., RH	
16	1286780	BEAM ASSY., LOWER, LH	
17	1286772	BEAM ASSY., LOWER, RH	
18	0961847	BOLT ASSY., ECCENTRIC	4
19	1286830	SWAY BAR ASSY.	
20	1286764	TORQUE BEAM ASSY., LOWER	
21	1286756	TORQUE BEAM ASSY., UPPER	
22	0961839	CLAMPING PLATE ASSY.	4
23	1323997	CHANNEL, CROSSBRACE	
24	0961375	WASHER, ANTI-TURN	
25	0961581	BUSHING, TORQUE BEAM, HARD RUBBER	4
26	0961573	BUSHING, TORQUE BEAM, SOFT RUBBER	4
27	1286806	HANGER & BEAM ASSY., LH	
28	1286798	HANGER & BEAM ASSY., RH	
29	2122216	END ASSY., SWAY BAR, LH	
30	2122208	END ASSY., SWAY BAR, RH	
31	2159879	BUSHING, SWAY BAR	
32	0803148	BOLT, HEX 1/2-13 X 1 3/4 GD. 8	
33	0803239	BOLT, HEX 1/2-13 X 1 1/2 GD. 8	
34	0850776	WASHER, FLAT 17/32 X 1 1/16	
35	0850800	NUT, HEX LOCKING 1/2-13 GD. 8	
NI	0871376	LEVELING VALVE	
NI	1028786	LINK ASSY., LEVELING VALVE	
NI	0961607	BRACKET, MOUNTING, LEVELING VALVE	

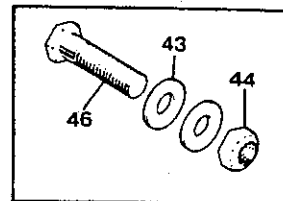
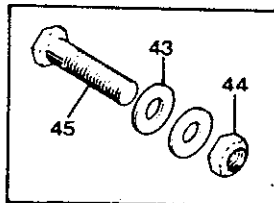
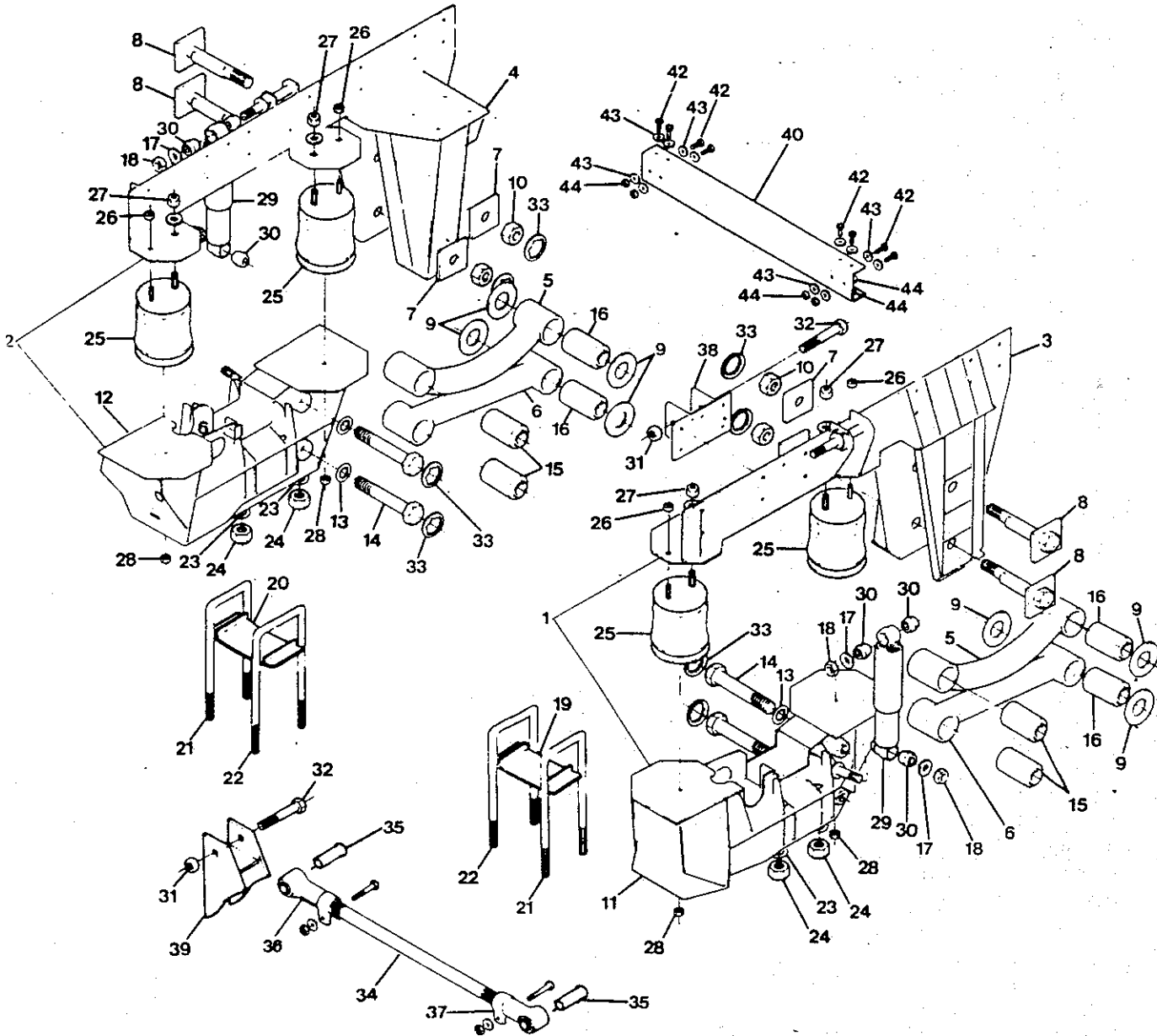
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SUSPENSION SYSTEM DRIVE AXLE

DR 8-1-55 BY JLS
APP 8-1-85 BY DVB 8004368

FRONT

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**SUSPENSION SYSTEM
DRIVE AXLE**

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1245778	HANGER & BEAM ASSY., RH	
2	1245786	HANGER & BEAM ASSY., LH	
3	0990085	HANGER RAIL ASSY., RH	
4	0976969	HANGER RAIL ASSY., LH	
5	1026368	TORQUE BEAM ASSY., UPPER	
6	0961821	TORQUE BEAM ASSY., LOWER	
7	0961839	CLAMPING PLATE ASSY	4
8	0961847	BOLT ASSY., ECCENTRIC	4
9	1243807	WASHER, BEARING SLEEVE	8
10	1077221	NUT, HEX, LOCKING, 1 1/4"-7	4
11	1089010	BEAM ASSY., RH	
12	1089028	BEAM ASSY., LH	
13	0961417	WASHER, LOCK, INT. TOOTH 1 1/2"	4
14	0961409	BOLT, HEX HEAD, 1 1/2"-6 X 7"	4
15	0961573	BUSHING, TORQUE BEAM, SOFT RUBBER	4
16	0961581	BUSHING, TORQUE BEAM, HARD RUBBER	4
17	2021939	WASHER, 2" O.D., SHOCK STUD	4
18	1105782	NUT, HEX, LOCK, 1"-8 NYLON INSERT	4
19	1279959	SPACER PLATE ASSY., RH	
20	1279967	SPACER PLATE ASSY., LH	
21	0961201	U-BOLT, 7/8"-14 X 14"	2
22	1087352	U-BOLT, 7/8"-14 X 14 1/2" X 5 1/8"	2
23	0961235	WASHER, FLAT, 7/8"	8
24	1095892	NUT, HEX HI-NUT, 7/8"-14, GD. 5	8
25	0961250	AIR SPRING	4
26	0961458	NUT, HEX, LOCKING, 1/2"-13	4
27	0985549	NUT, HEX, LOCKING, 3/4"-16, GD. 5	4
28	0961276	NUT, HEX, LOCKING, 3/4"-10	4
29	0961284	SHOCK ABSORBER	2
30	0961474	BUSHING, SHOCK ABSORBER	8
31	1085489	NUT, 1"-8, HEX, NYLON INSERT	2
32	1085380	BOLT, 1"-8 X 6", HEX, GD. 8	2
33	0961375	WASHER, ANTI-TURN	4
34	1245935	SWAY BAR ASSY.	
35	2159879	BUSHING ONLY, SWAY BAR END	2
36	2122216	END ASSY., SWAY BAR, LH	
37	2122208	END ASSY., SWAY BAR, RH	
38	1087360	BRACKET, SWAY BAR MOUNT, FRAME	
39	1089036	BRACKET, SWAY BAR MOUNT, AXLE	
40	1105758	CHANNEL, CROSSBRACE	
NI	1101062	PLATE, ANTI-TURN	
42	0803239	BOLT, HEX 1/2-13 X 1 1/2, GD. 8	
43	0850776	WASHER, FLAT 17/32 X 1 1/16	
44	0850800	NUT, HEX LOCKING 1/2-13, GD. 8	
45	0803205	BOLT, HEX 1/2-13 X 2, GD. 8	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

**SUSPENSION SYSTEM
DRIVE AXLE**

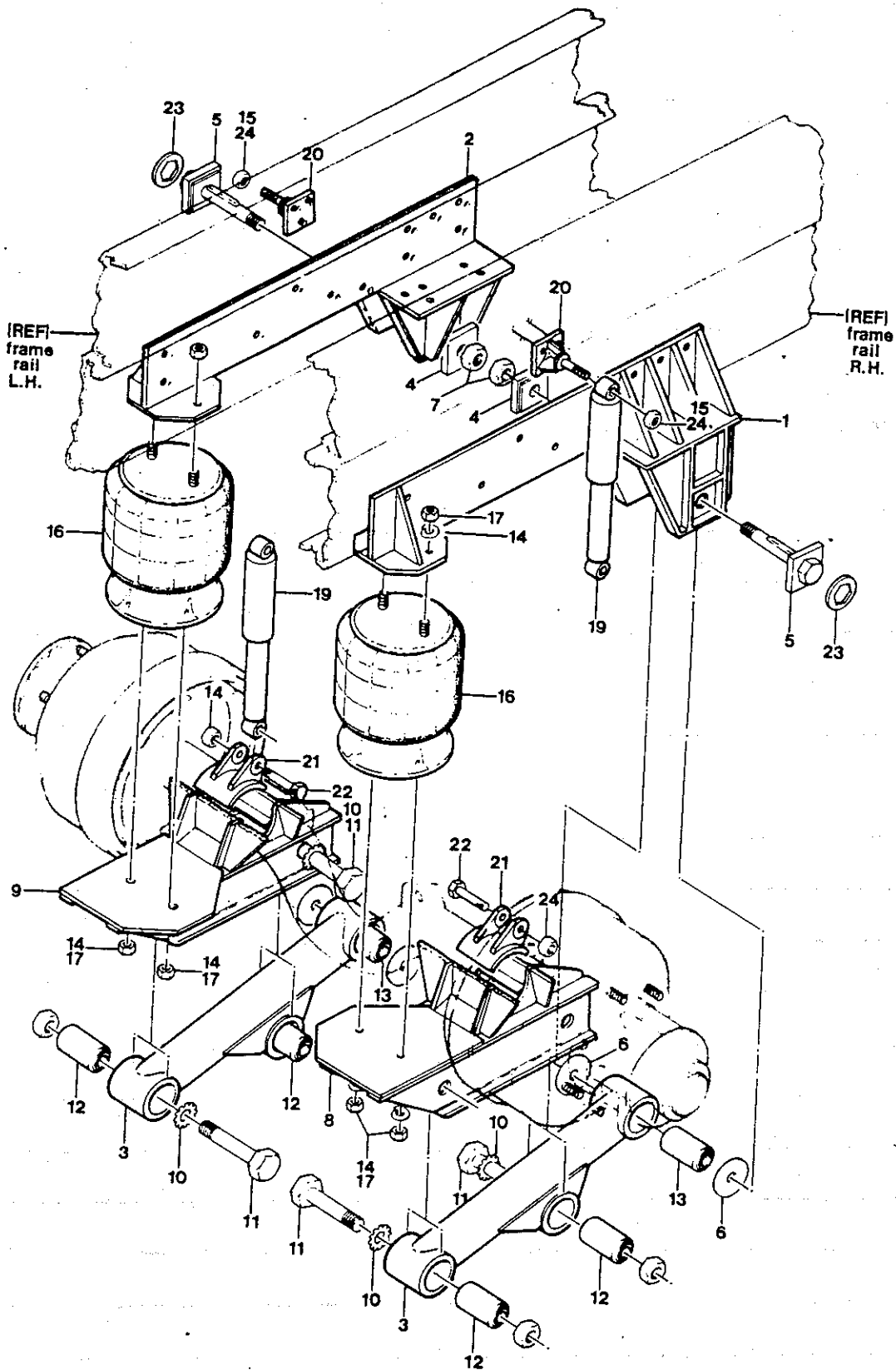
KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
46	0803148	BOLT, HEX, 1/2-13 X 1 3/4, GD. 8	
NI	0871376	LEVELING VALVE	2
NI	1028778	LINK ASSY., LEVELING ADJ. VALVE	2
NI	0961607	BRACKET, MOUNTING, LEVELING VALVE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

[illegible]

SUSPENSION SYSTEM TAG AXLE

DR. 8/13/85 BY <i>Andrew</i>	8004525
APP. 8/19/85 BY <i>DV13</i>	
FRONT	
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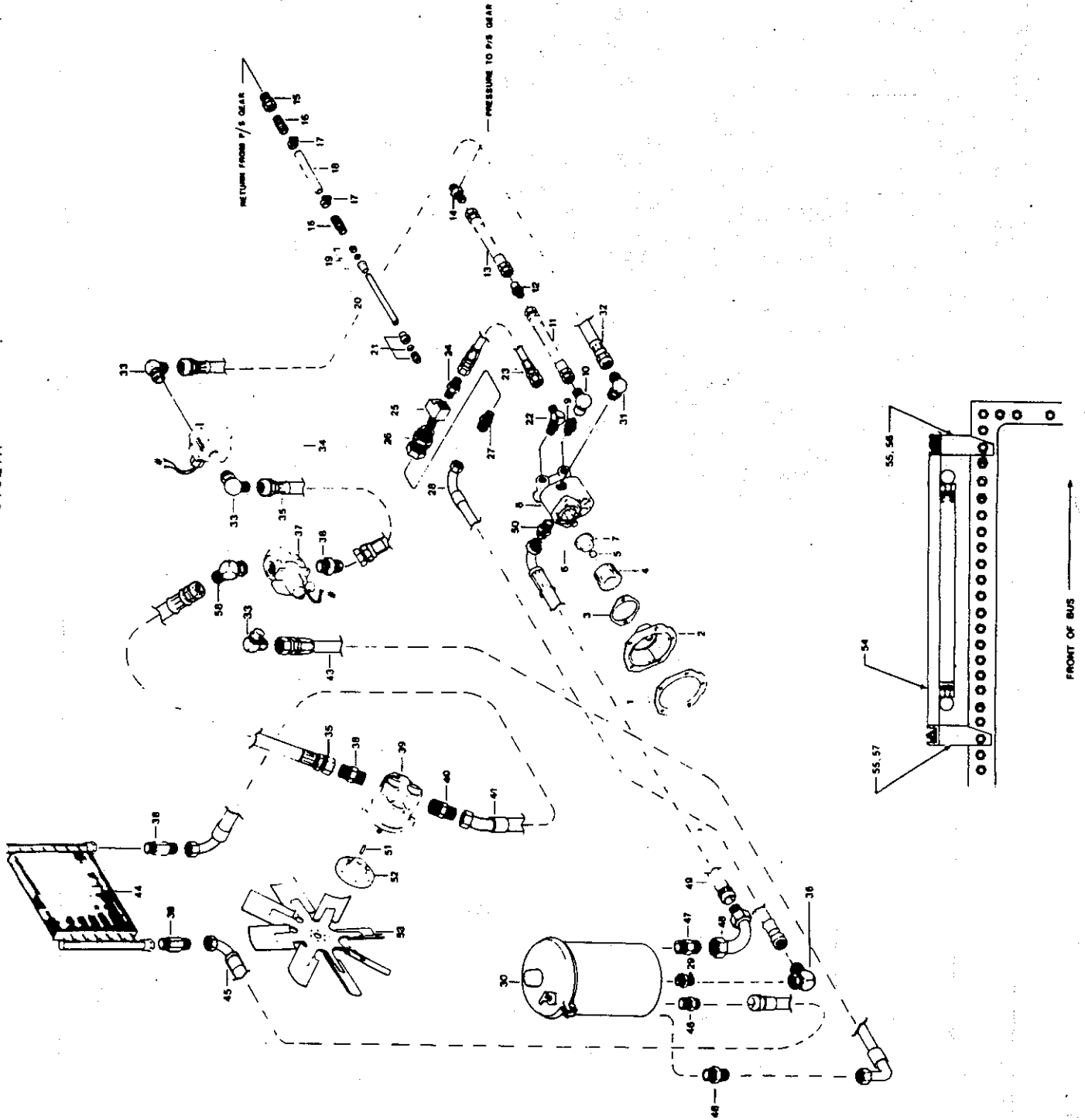


**SUSPENSION SYSTEM
TAG AXLE**

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0990572	HANGER RAIL ASSY., RH	
2	0990630	HANGER RAIL ASSY., LH	
3	0990580	TORQUE BEAM ASSY.	2
4	0990598	CLAMPING PLATE ASSY.	2
5	0990606	BOLT ASSY., ECCENTRIC	4
6	0990614	WASHER, BEARING SLEEVE	2
7	1077221	NUT, HEX, LOCKING, 1 1/4"-7	
8	0990622	BEAM ASSY., RH	
9	0990648	BEAM ASSY., LH	4
10	0961417	WASHER, INT. TOOTH, LOCK, 1 1/2"	4
11	0961409	BOLT, HEX HEAD, 1 1/2"-6 X 7"	4
12	0961573	BUSHING, TORQUE BEAM, SOFT RUBBER	2
13	0961581	BUSHING, TORQUE BEAM, HARD RUBBER	6
14	0990655	WASHER, LOCK, 1/2"	2
15	0990663	WASHER, FLAT, 3/4"	2
16	0990671	AIR SPRING	6
17	0961441	NUT, HEX, 1/2"-20	2
18	0985549	NUT, HEX, LOCKING 3/4"-16, GD. 5	2
19	0990705	SHOCK ABSORBER	2
20	1286515	BRACKET, SHOCK, UPPER	2
21	0990721	BRACKET, SHOCK MOUNT, AXLE	2
22	0963322	BOLT, HEX, 3/4"-10 X 3 1/2", GD. 8	4
23	0961375	WASHER, ANTI-TURN	2
24	0933879	NUT, HEX, 3/4"-10, GD. 8	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

HYDRAULIC SYSTEM 8V92TA



**HYDRAULIC SYSTEM
8V92TA**

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0968404	GASKET, ADAPTER	
2	0991836	ADAPTER, POWER STEERING PUMP	
3	0991828	GASKET, HYD. PUMP	
NI	0668418	DISC DRIVE, POWER STEERING PUMP	
4	0968446	COUPLING, ACCESSORY DRIVE	
5	1141993	RETAINER, SPROCKET, HYDRAULIC PUMP	
6	0968453	PIN, ROLL	
7	1072966	GEAR, HYDRAULIC PUMP	
8 -	1422898	PUMP, 1.94 2000 PSI 4.5 GPM	
NI	2158095	SEAL KIT, HYDRAULIC PUMP	
9	1166115	CONNECTOR, SAE 37 DEG. FLARE	
10	1198811	ELBOW, 90 DEG. FEMALE, SAE 37 DEG. FLARE	
11	1165059	HOSE ASSY., PRESSURE, 1/2 I.D.	
12	1200344	UNION, MALE, 37 DEG. FLARE	
13		HOSE ASSY., PRESSURE	
	1165075	233" W.B.	
	1165042	240" W.B.	
14	1305259	CONNECTOR, O-RING, .50 HOSE	
15	0876649	ADAPTER, SWIVEL UNION	
16	1313840	INSERT, BARBED 5/8 I.D. HOSE X 3/8 PIPE	2
17	1025857	CLAMP, HOSE SIZE 8, LINED	2
18	1313774	HOSE, RETURN, POWER STEERING	72
19	1204395	CONNECTOR, 5/8 TUBE TO 3/8 FPT	
20		TUBE, 5/8 COPPER TUBING	
	2027407	233" W.B.	343"
	2027407	240" W.B.	364"
21	2023356	CONNECTOR, 1/2 MPT X 5/8 TUBE	
22	1169226	ADAPTER, 90 ADJUSTABLE ELBOW, 5/8 O-RING X 5/8 HOSE	
23	1169234	HOSE ASSY., 1/2 I.D.	
24	1169218	ADAPTER, 1/2 MPT X 5/8 HOSE, 37 DEG. FLARE	
25	0654350	TEE, STREET	
26	1153600	COUPLING, ANCHOR	
27	1169200	ADAPTER, 1/2 MPT X 3/4 HOSE	
28	1169242	HOSE ASSY., 5/8" I.D., (233 & 240" W.B.)	
29	0809608	CONNECTOR, TRAN COOLING	
30	1223957	RESERVOIR, 16 QUART, NELSON POSITIVE VENT	
NI	2138824	COVER ASSY., HYD. RESERVOIR (INCLUDES ITEMS WITH @)	
NI@	2139459	BREATHER, CHROME, RESERVOIR	
NI@	2139400	DIPSTICK, HYD. RESERVOIR	
NI@	2139467	CLAMP, BAND, RESERVOIR COVER	
NI@	2138261	O-RING, RESERVOIR COVER	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

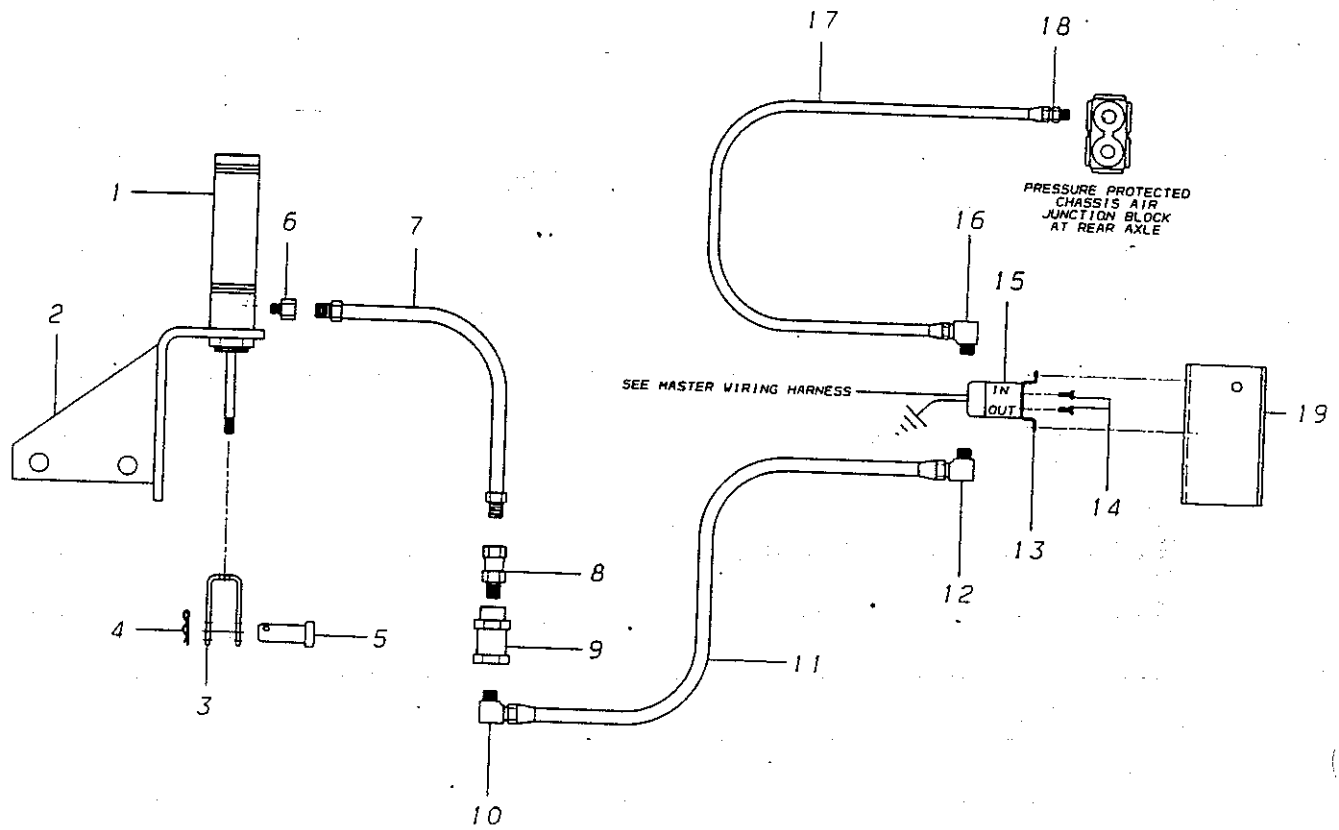
**HYDRAULIC SYSTEM
8V92TA**

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
NI	2138246	ELEMENT, HYD. RESERVOIR	3
NI	2139442	WING NUT, ELEMENT RETAINING	
NI	2139434	SPRING, ELEMENT RETAINING	
NI	2139426	BRACKET, MOUNTING, RESERVOIR	3
31	0964908	ADAPTER, 37 DEG	
32	1270180	HOSE ASSY., 3/4 FEMALE SWIVEL TO 1" FEMALE SWIVEL	
33	1056076	ADAPTER, 37 DEG. STEEL FLARE	2
34	1219260	FILTER ASSY, HYDRAULIC FAN WITH ELECTRICAL INDICATOR	
NI	2122026	ELEMENT, HIGH PRESSURE FILTER	
NI	2137024	O-RING, BOWL, HIGH PRESSURE FILTER	4
35	1271717	HOSE ASSY., 1" H/P (233" & 240" W.B.) <i>Work 2500/Burst 10,000</i>	
36	1056118	ADAPTER, 90 DEG., SWIVEL ELBOW	
37	1472281	VALVE ASSY., RELIEF, WEBSTER <i>4405692 Solenoid</i>	2
NI	2136687	SEAL KIT, RELIEF VALVE	
38	1042878	ADAPTER, IMPERIAL EASTMAN	
39	1260918	MOTOR, FAN, HYD., WEBSTER	2
NI	2123099	SEAL KIT, HYDRAULIC MOTOR	
40	1073022	ADAPTER, 37 DEG. STEEL FLARE	
41	1271733	HOSE ASSY. <i>Work 400 PSI / Burst 1600</i>	2
43	1216126	HOSE ASSY., 42" LONG	
44	1263474	COOLER, HAYDEN, 18 X 24 WITH O-RINGS	
45	1271741	HOSE ASSY., (233" & 240" W.B.)	2
46	1107697	ADAPTER, 37 DEG. STEEL FLARE	
47	1128552	CONNECTOR, PIPE, 37 DEG. FLARE	
48	1151232	ADAPTER, 1 1/4 CURVED, 37 DEG.	2
49	1133065	HOSE ASSY., OIL COOLER	
50	1248145	CONNECTOR, O-RING	
51		KEY, HUB, HYDRAULIC MOTOR, 3/16	2
52	1205798	HUB, FAN, HYDRAULIC	
53	1168129	FAN ASSY., 38"	
54	1101344	CHANNEL ASSY., MOUNTING OIL COOLER	2
55	1168608	BRACKET ASSY., MTG HYD. OIL COOLER, UPPER	
56	1168624	BRACKET, MOUNTING, OIL COOLER, LOWER, FRONT	
57	1216480	BRACKET, MOUNTING, OIL COOLER, LOWER, REAR	2
58	1056092	ADAPTER, 16 X 16, 45 DEGREE, ADJ. ELBOW	
NI	1206127	KIT, TRANS., COOLER MOUNT	
NI	1212133	NUT, 5/8-18, NYLOK, GD. 8, CAD. PLTD.	2
NI	0870907	WASHER, FLAT, 5/8 HARDENED	
NI	1157056	DECAL, OIL, HYDRAULIC FAN DRIVE SYSTEM	
NI	1143973	PLUG, PIPE, 1"	2
NI	1485820	ALARMSTAT, KYSOR, 195 DEG. NORMALLY CLOSED	
NI	1163369	BRACKET, MTG, HYDRAULIC FAN RELIEF VALVE	

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RETARDER CONTROLS



RETARDER CONTROLS

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1422302	CYLINDER, AIR	
2	1423698	BRACKET ASSY., AIR CYLINDER	
3	1424191	CLEVIS, 1/4-28 X .531	
4	1105469	PIN, HAIR, COTTER 3/16	
5	2008852	PIN, CLEVIS, 1/2 DIA X 1 1/2 LONG	
6	0766188	ADAPTER, 3/8 FPT X 1/4 MPT	
7	0870329	HOSE ASSY.	
8	2028124	ADAPTER, HOSE	
9	0758698	COUPLING, ANCHOR	
10	2023265	ELBOW, 3/8 MPT X 3/8 TUBE	8"
11	2027381	TUBING, 3/8 COPPER, 1/4 TYPE L	
12	2023190	ELBOW, 1/4 MPT X 3/8 TUBE	
13	1124569	BRACKET, MTG, SOLENOID VALVE	2
14	3754728	SCREW, MACHINE, PH, PAN HD.	
15	1124551	VALVE, SOLENOID, NORMALLY CLOSED	
16	2023935	ELBOW, 1/4 MPT X 1/4 TUBE	9"
17	2008431	TUBING, COPPER, 1/4	
18	2023224	CONNECTOR, 1/4 MPT X 1/4 TUBE	
19	1167733	BRACKET, MTG, RETARDER CONTROLS	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

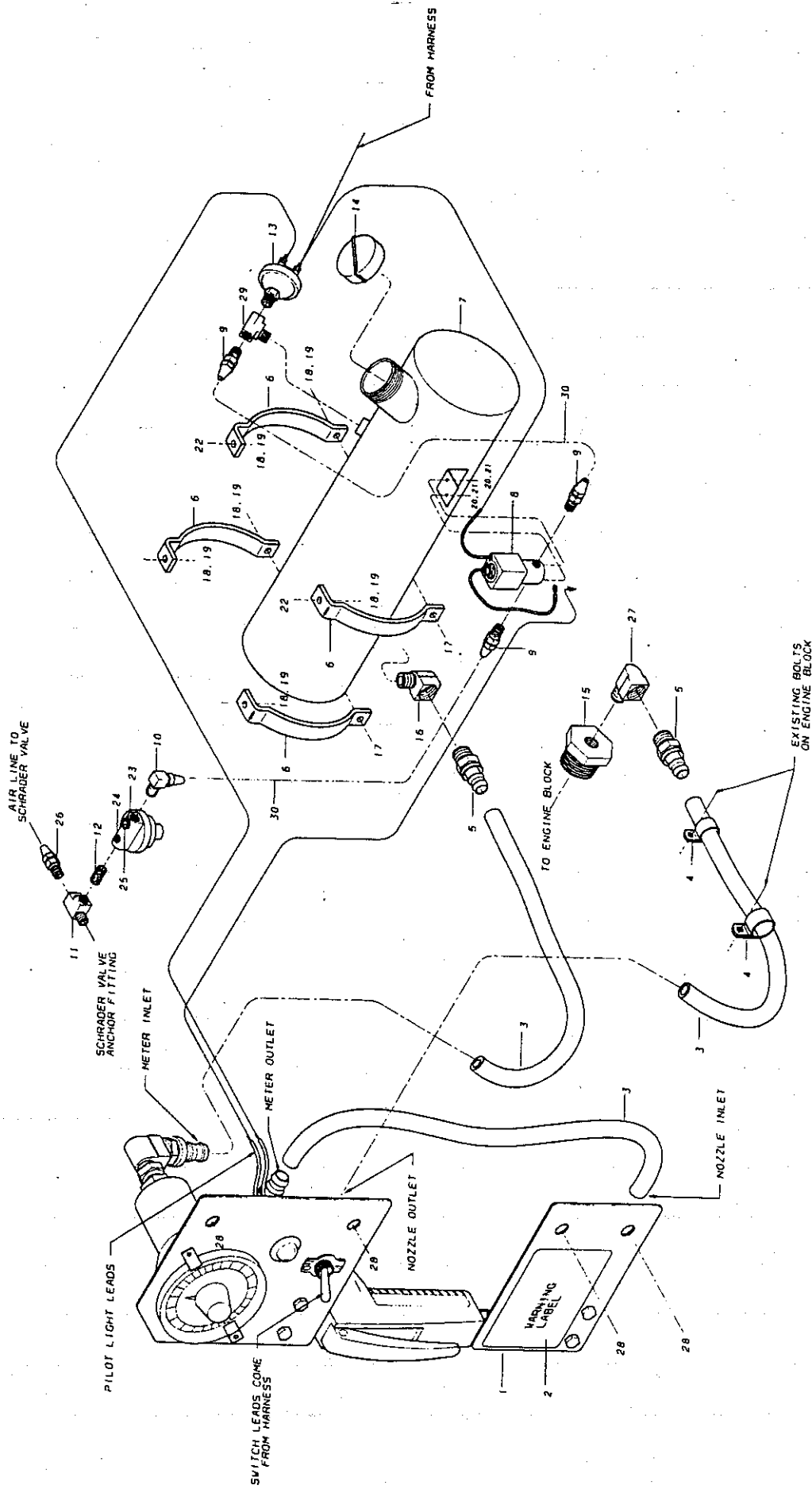
HOLDING TANK

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
NI	3940756	SUPPORT ASSY., HOLDING TANK, RH	
NI	3940764	SUPPORT ASSY., HEATED HOLDING TANK, LH	
NI	3942919	SUPPORT ASSY., HEATED HOLDING TANK, FRONT	
NI	2216463	TUBING, HYTRON (APPROX. 14 FT. REQUIRED)	
NI	2272862	LOOM, CORRUGATED, BLACK, NYLON, 3/8 ID, SS (APPROX. 10 FRT. REQUIRED)	
NI	2008571	CLAMP, ONE HOLE STEEL	
NI	3940731	TANK ASSY., HOLDING, RH	
NI	3940749	TANK ASSY., HOLDING, LH	
NI	3955341	BRACKET, HOLDING TANK, FRONT, RH	
NI	3955358	BRACKET, HOLDING TANK, REAR, RH	
NI	3955366	BRACKET, HOLDING TANK, FRONT, LH	
NI	3955374	BRACKET, HOLDING TANK, REAR, LH	
NI	3900461	BRACKET ASSY., SWITCH, POWER SUMP VALVE	
NI	3901964	TOOL, POWER DUMP VALVE, OPERATING	
NI	3920527	PLATE, COVER, REAR HOLE, TUB DRAIN	
NI	3920519	PLATE, COVER, FRONT, HOLE, TUB DRAIN	
NI	3889292	SCREW, TEKS/3, PH, WAFER HD (APPROX. 6 REQUIRED)	
NI	3893757	SCREW, TEKS/3, PH, PAN/HD (APPROX. 70 REQUIRED)	
NI	2193456	SCREW, SM, PH, PN/HD, 10-24 X 3/8 (APPROX. 16 REQ'D)	
NI	2250652	CAPSCREW, HEX, 5/16-18 X 1	
NI	3840915	WASHER, LOCK, HELICAL SPRING, 5/16	
NI	2235331	NUT, HEX, 5/16-18	
NI	2256162	NUT, WING, 5/16-18	
NI	3930971	SUPPORT, OUTER, HOLDING TANK, LH	
NI	3955382	BRACKET, HOLDING TANK, TOP	

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BULK OIL FILL



BULK OIL FILL

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1510361	CONTROL ASSY., BULK OIL FILL	
2	1484070	DECAL, WARNING, OIL FILL	
3	1313758	HOSE, 3/8 ID X 5/8 OD	10'
4	1073352	CLAMP, CLOSED, INSULATED	2
5	1313808	INSERT, BARBED, SWIV., 3/8 H X 3/8 IF	2
6	0850578	BRACKET, MTG, 8 AIR RESERVOIR	4
7	1477181	TANK ASSY., RESERVOIR, BULK OIL	
8	1124551	VALVE, SOLENOID, NORM CLOSED	
9	2023224	CONNECTOR, 1/4 MPT X 1/4 T	2
10	2023935	ELBOW, 1/4 MPT X 1/4 T	2
11	0654277	TEE, STREET, 1/4 PIPE	2
12	2027183	NIPPLE, 1/4 CLOSE, BRASS	
13	0998740	SWITCH, STOP LIGHT	
14	1053461	CAP, BULK OIL FILL, NON VENTED, NON FUSED	
15	1510411	BUSHING, 1 X 1/4	
16	0670901	ELBOW, 3/8 MPT X 3/8 IF	
17	0969873	CAPSCREW, 3/8 X 6	2
18	0882795	LOCKWASHER, SPLIT RING, 3/8	6
19	2001451	NUT, HEX HD, 3/8-16	6
20	3754728	SCREW, MACHINE, PH, 10-32	2
21	2001162	WASHER, LOCK, 3/16	2
22	0803213	CAPSCREW, HEX HD, 3/8-16 X 1 1/4	2
23	0522508	VALVE, PRESSURE PROTECTION	
24	2027118	PLUG, PIPE, 1/8 PIPE	
25	0992297	PLUG, PIPE, 1/4	
26	2023182	CONNECTOR, 1/4 MPT X 3/8T	
27	2026987	ELBOW, 1/4 MPT X 3/8 IF	
28	1091685	SCREW, 5/16-18 X 3/4	4
29	0559047	TEE, MALE BRANCH 1/4 PIPE	
30	2205102	TUBING, COPPER 1/4 OD	

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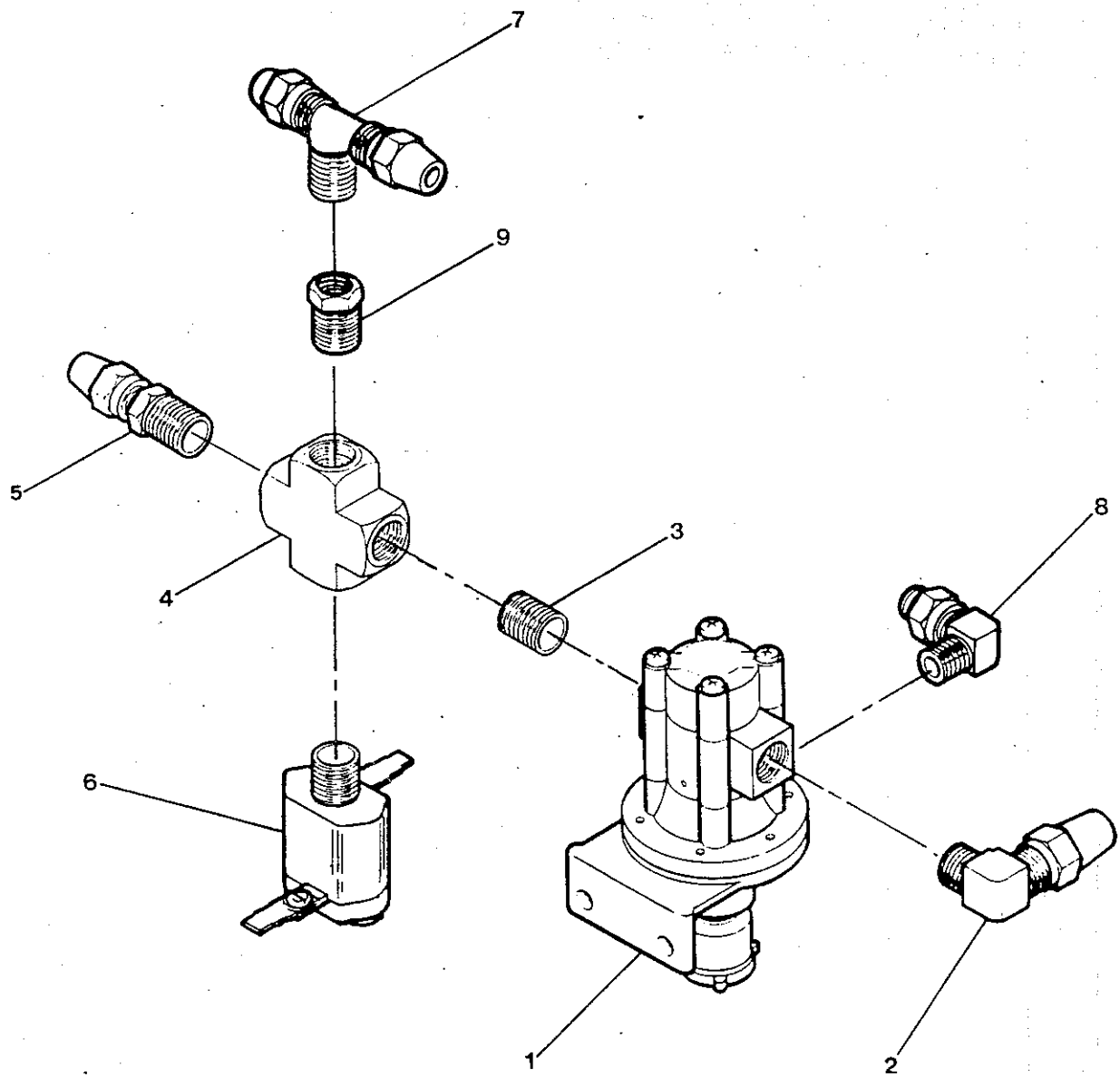
RELAY VALVE ASSY (L.H. REAR)

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0982280	VALVE, RELAY, PILOT CONTROL	
2	0982272	TEE, 1/8 MPT X 1/4 TUBE X 1/4 TUBE	
3	2023224	CONNECTOR, 1/4 MPT X 1/4 TUBE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

REVISED 07-20-92 92WLWB

RELAY VALVE ASSY (TAG AXLE) AIR SUSPENSION DUMP



RELAY VALVE ASSY (TAG AXLE) AIR SUSPENSION DUMP

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0982280	VALVE, RELAY, PILOT CONTROL	
2	2023190	ELBOW, 1/4 MPT X 3/8 TUBE	
3	2027183	NIPPLE	
4	0559054	CROSS, 1/4 FEMALE PIPE	
5	2023224	CONNECTOR, 1/4 MPT X 1/4 TUBE	
6	0982918	INDICATOR, LOW PRESSURE, CP-3, 30 PSI	
7	0982272	TEE, 1/8 MPT X 1/4 TUBE X 1/4 TUBE	
8	2023786	ELBOW, 1/8 MPT X 1/4 TUBE	
9	2008050	BUSHING, BRASS 1/8 FPT X 1/4 MPT	

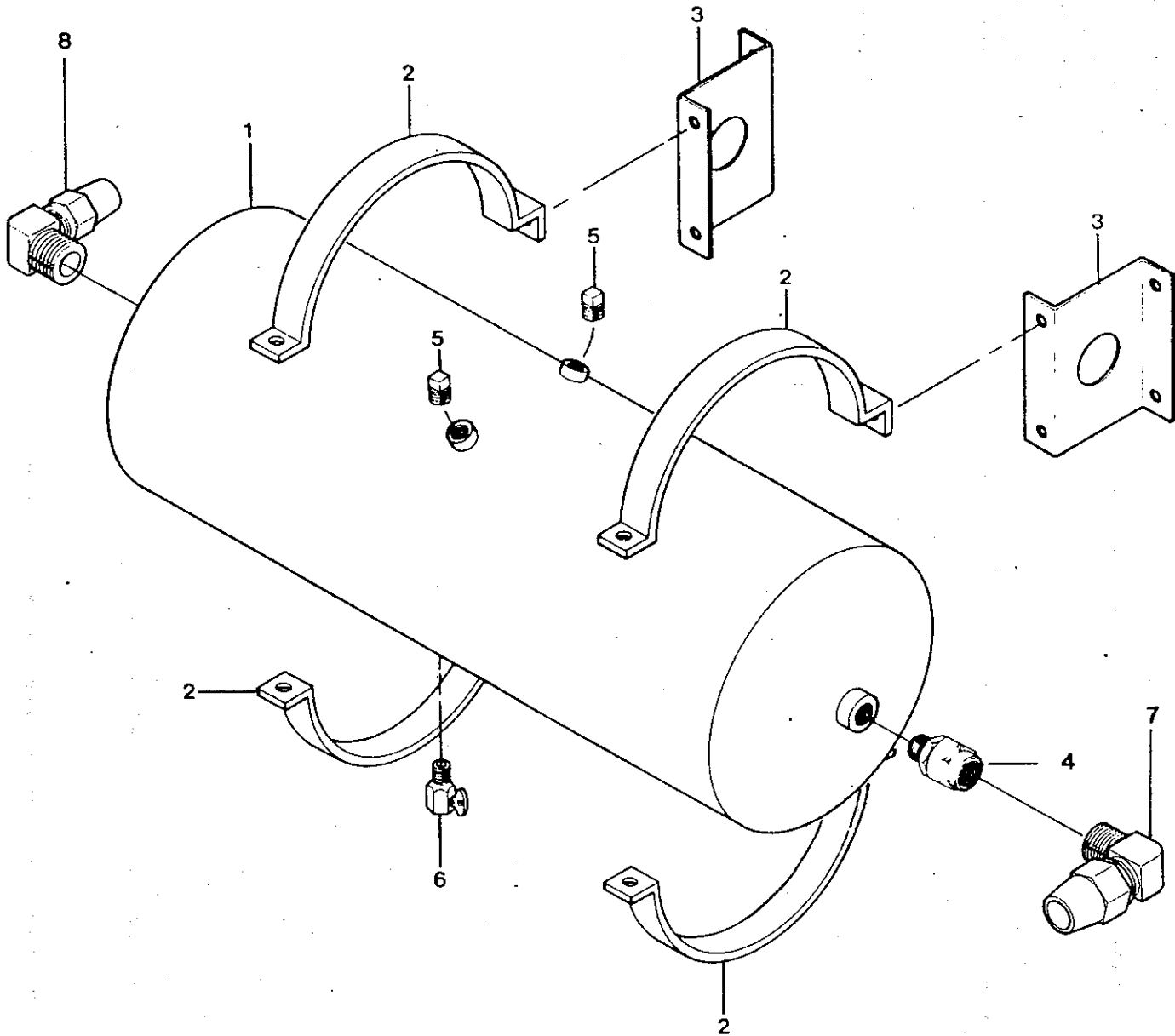
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REVISED 07-20-92 92WLWB

FRONT RESERVOIR TANK ASSEMBLY

ON 8-28-89	BY D.Wms			
APP	BY	FRT		REV

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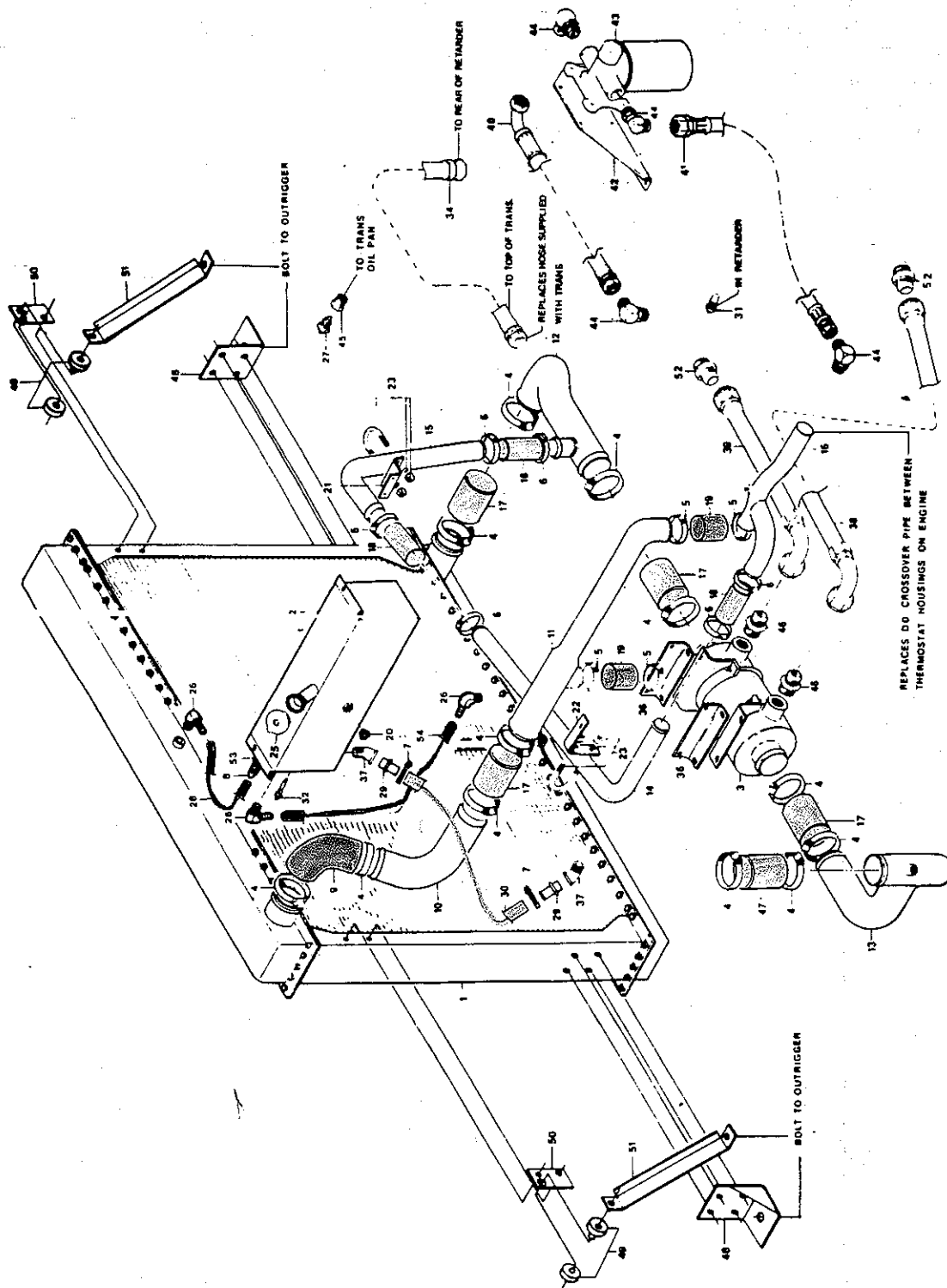


FRONT RESERVOIR TANK ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0991513	RESERVOIR, 9 1/2 X 27-1760 CU. IN.	
2	0850586	BRACKET, MOUNTING, 9 1/2 IN, AIR RESERVOIR	4
3	0558080	SPACER, AIR RESERVOIR BRACKET	2
4	0654418	VALVE, SINGLE CHECK, 1/2 PIPE	
5	0417550	PLUG, PIPE 1/2	2
6	1110188	COCK, DRAIN, RESERVOIR	
7	2026706	ELBOW, 49 X 10, 1/2 MPT X 5/8 TUBE FLARE	
8	2023349	ELBOW, 1/2 MPT X 1/2 TUBE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

COOLING, RADIATOR AND TRANSMISSION
8V92TA
(BEGINNING W/CSN 971801)



COOLING, RADIATOR AND TRANSMISSION
8V92TA
(BEGINNING W/CSN 971801)

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1464395	RADIATOR, G & O, X-3190	
2	1436237	TANK ASSY., DEAERATION	
NI	1146877	SIGHT, GLASS	
3	1125103	COOLER, TRANSMISSION	
4	1106871	CLAMP, HOSE, LINED, 3"	12
5	0964940	CLAMP, HOSE, LINED, 2 1/2"	4
6	1167709	CLAMP, HOSE, LINED 2"	6
7	0870345	CLAMP, HOSE, 1"	2
8	2008134	CONNECTOR, HOSE, 1/8 X 3/8	
9	1135045	ELBOW, 90 DEG., 3" ID X 5 X 6 1/2	
10	1135037	ELBOW, 3" OD., 90 DEG., TRANSMISSION COOLER	
11	1303783	CONNECTOR, RADIATOR, UPPER	
12	1155555	CONNECTOR ASSY., RADIATOR TO OIL COOLER	
13	1155563	CONNECTOR ASSY., OIL COOLER TO ENGINE	
14	1158088	TUBE, UPPER, WATER BY-PASS	
15	1158096	TUBE, LOWER, WATER BY-PASS	
16	1158070	TUBE ASSY., WATER BY-PASS	
17	0920611	HOSE, RADIATOR, SILICON 3" ID	3
18	0870378	HOSE, UPPER, RADIATOR, 1 3/4 ID., SILICON	3
19	0964932	HOSE, RADIATOR, 2 1/4"	9"
20	1300672	COUPLING, 30 FL SW, 1/2 TUBE X 13/32 FEM	3
21	1158104	BRACKET, MOUNTING, TUBE, WATER BY-PASS, FRONT	
22	1158682	BRACKET, MOUNTING, TUBE, WATER BY-PASS, REAR	
23	1204403	CLAMP, U-BOLT, 1 3/4 DIA.	2
24	1140417	NECK ASSY., FILLER, DEAERATION TANK	
25	0522052	CAP, RADIATOR, PRESSURE, 7 PSI	
26	1409093	ELBOW, BARBED, INSERT, 3/8 HOSE	3
27	1078781	SENDER, TEMP., 1/2 PIPE	
28	1361468	HOSE	4'
29	0315200	ADAPTER, HEATER, 3/4 PIPE X 1 HOSE	2
30	1143866	HOSE, HEATER, 1" I.D. SILICON (18" LONG)	
31	1197920	SENDER, OIL TEMP., TRANS W/RETARDER	
32	1365295	SENDER, OIL COOLANT LEVEL	
33	1158120	PLATE, ORIFICE, WATER BY-PASS	
34	1252097	HOSE ASSY., CONV.	
35	2009033	BUSHING, PIPE, 1/4 X 3/8	
36	1155571	ANGLE, MOUNTING, TRANSMISSION OIL COOLER	2
37	2009272	ELBOW, STREET, 3/4, 45 DEG.	2
38	1424480	HOSE ASSY., OIL COOLER	
39	1424498	HOSE ASSY., OIL COOLER	
40	1124874	HOSE ASSY., 1" WIRE BRAID	
41	1124882	HOSE ASSY., 1" WIRE BRAID	
42	1424464	BRACKET, MOUNTING, TRANSMISSION FLUID FILTER	
43	1124916	FILTER ASSY., FLUID, TRANSMISSION	
NI	3831302	FILTER ELEMENT	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

COOLING, RADIATOR AND TRANSMISSION
8V92TA
(BEGINNING W/CSN 971801)

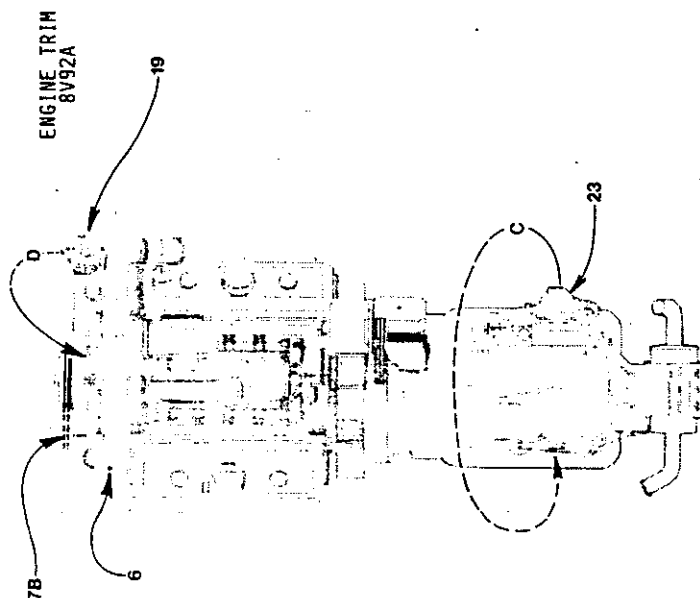
KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
44	1056076	ADAPTER, 37 DEG. STEEL FLARE	4
45	0618512	BUSHING, PIPE, 1/2 X 1	
46	1128552	CONNECTOR, PIPE, 37 DEG. FLARE	2
47	0920611	HOSE, RADIATOR, SILICON, 3" I.D.	2
48	1168798	BRACKET ASSY., MOUNTING, RADIATOR	2
49	1106822	ISOLATOR, 3/8 NEOPRENE	4
50	1168814	PLATE, MOUNTING, STABILIZER, RADIATOR	2
51	1168822	ANGLE, STABILIZER, RADIATOR	2
52	1248145	CONNECTOR, O-RING	2
NI	1246156	SHROUD ASSY., RADIATOR, 8V92TA	
NI	1439058	HEAT SHIELD, WATER RETURN LINE	
53	2008050	BUSHING, BRASS, 1/4 X 1/8	
54	1361468	HOSE, .37 ID	2'
NI	0938548	HOSE, RUBBER 9/32 X 17/32	5'
NI	1435502	CLAMP, HOSE LINED	4

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

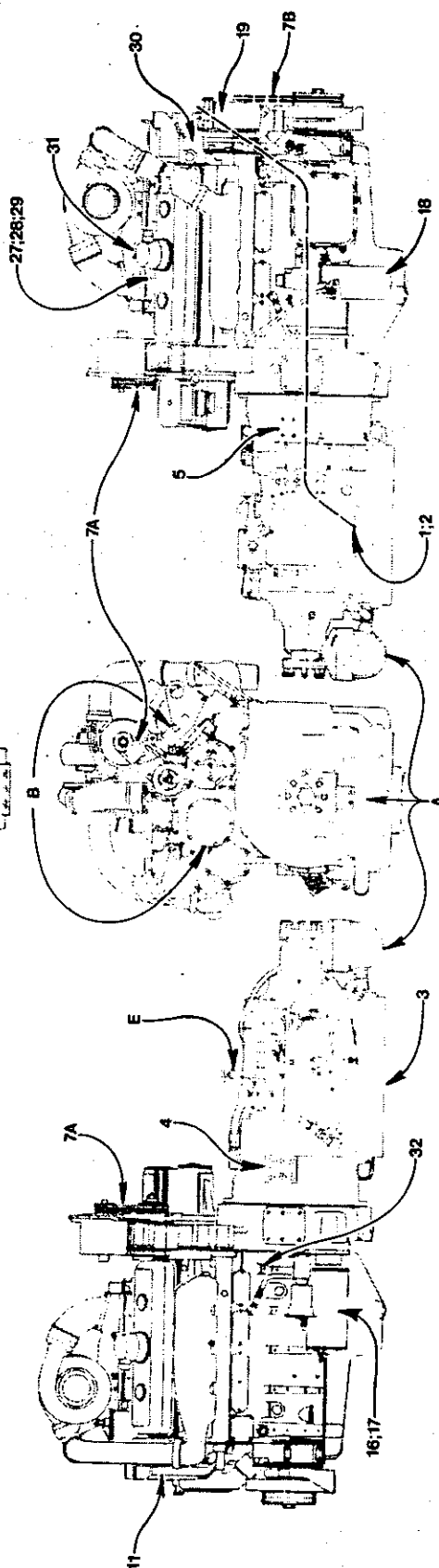
DRIVELINE
1810

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1159177	FLANGE, YOKE	
NI	1424357	FLANGE, COMPANION	
2		DRIVESHAFT	
	1424605	233 W.B.	
	1573146	247 W.B.	
3	2139855	YOKE, AXLE END	
4	1160803	KIT, CROSSING BEARING	
5	1160811	SLEEVE, SLIP YOKE	
6	1160829	KIT, DUST CAP & WASHER	
NI	0992610	GUARD, DRIVE SHAFT	
NI	2027431	FITTING, GREASE 1/8 MPT	
7		NOT AVAILABLE SEPARATELY	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.



- A. NOT A STANDARD BLUE BIRD OPTION; OFFERED BY VENDOR ONLY.
- B. ENGINE IS RECEIVED FROM THE VENDOR WITH COMPRESSOR MOUNTED ON THE ADJACENT ACCESSORY PORT. BLUE BIRD INSTALLS HYDRAULIC PUMP WHERE COMPRESSOR IS SHOWN
- C. FILTER IS REMOVED AT BLUE BIRD AND REMOUNTED ON LEFT SIDE OF THE TRANSMISSION. BRACKET AND MOUNTING HARDWARE ARE LOCATED ON THE TRANSMISSION COOLING DIAGRAM. (SEE TABLE OF CONTENTS)
- D. FILTER MOVED TO THIS LOCATION AT BLUE BIRD
- E. FILL TUBE IS REMOVED AT BLUE BIRD. SEE ITEMS #1, 2.



ENGINE TRIM
8V92TA

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
		<u>TRANSMISSION & ENGINE INSTALLATION PARTS</u>	
1	1162064	TUBE ASSY., TRANS FILLER	
2	1169564	DIPSTICK, TRANSMISSION	
3	1226661	GUARD, TRANSMISSION OIL PAN	
4	1444405	MOUNT ASSY, ENGINE RH	
5	1421163	MOUNT ASSY, ENGINE TRANS. LH	
NI	1443829	MOUNT ASSY, ENGINE, FRONT	
		<u>FREON COMPRESSOR</u>	
6	1333194	COMPRESSOR, FREON	
NI	1591239	SWITCH, PRESSURE, A/C FREON	
		<u>BELTS</u>	
7A		(SEE ALTERNATOR ILLUSTRATION FOR BELTS)	
7B		(SEE ALTERNATOR ILLUSTRATION FOR BELTS)	
8	1382175	BELT SET, AIR CONDITIONER	1 PR
9	1031806	HEATER, ENGINE BLOCK, 110 VOLT, 1500 WATT	
NI	1343805	O-RING, SUCTION	
NI	1343813	O-RING, DISCHARGE	
NI	1333194	COMPRESSOR, FREON	
NI	1333210	VALVE, SERVICE, SUCTION	
NI	1333202	VALVE, SERVICE, DISCHARGE	
		<u>SENDERS</u>	
10	1352053	SENDER, ENGINE OIL PRESSURE	
11	1078781	SENDER, WATER TEMP 1/2 PIPE	
12	1078799	SENDER, 1/8 ENGINE OIL TEMP	
13	0910216	SENDER, TACHOMETER	
14	0910224	TANG, DRIVE, TACH	
15	1197920	SENDER, OIL TEMP TRANS. W/RETARDER	
		<u>STARTER MOTOR & ASSOCIATED PARTS</u>	
16	0809103	SWITCH, MAGNETIC STARTER	2
17	1483577	STARTER MOTOR, 12V	
NI	1144286	GASKET, STARTER, MOTOR	

47 646 7414 2-14 10/14 173 007

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

**ENGINE TRIM
8V92TA**

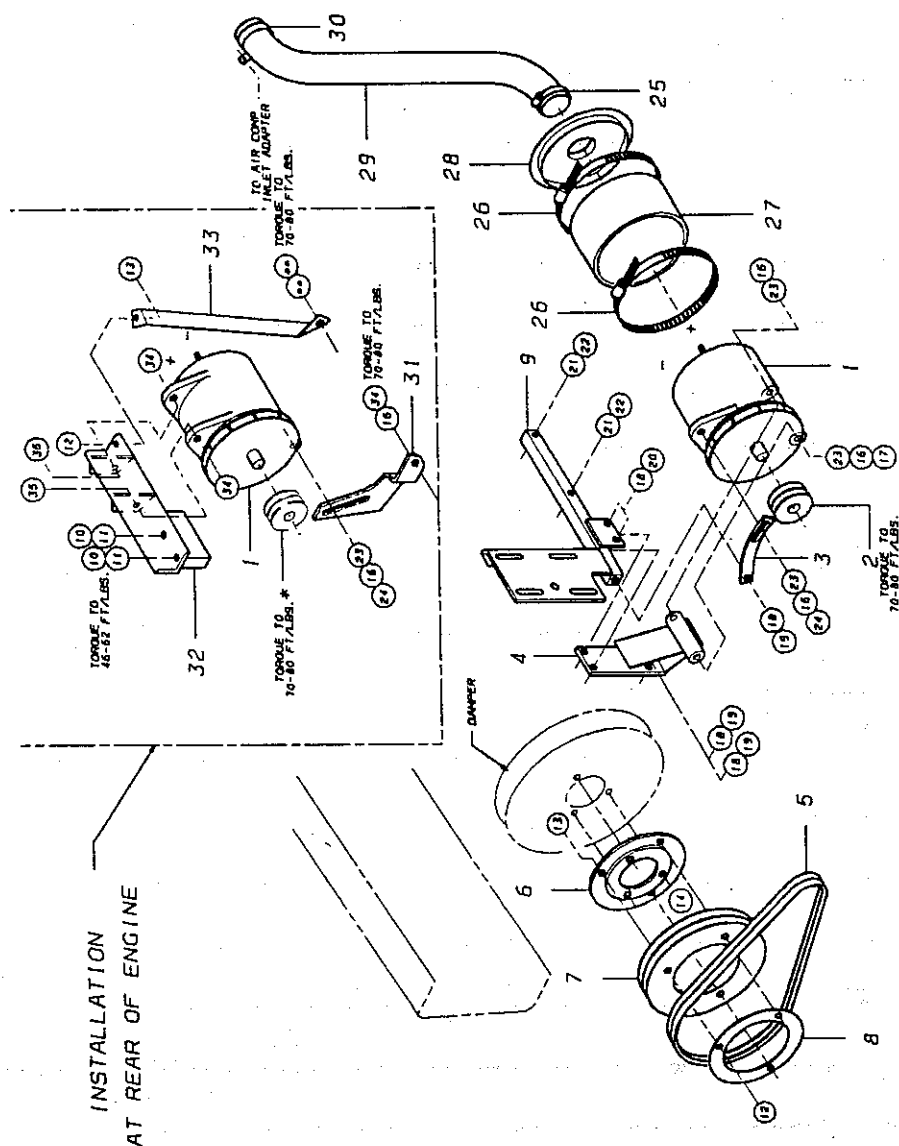
KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
		<u>FILTERS</u>	
18	3734209	FILTER, ENGINE OIL	
19	3734175	FILTER, FUEL, SECONDARY	
20	3831310	FILTER, RACOR, 1000 FG	
21	3734191	FILTER, AIR CLEANER	
22		FILTER, TRANS., INTERNAL	
	2159499	HTB 741 (ENDING W/CSN 972825)	
	4296547	HTB 755 (BEGINNING W/CSN 972826)	
23	3831302	FILTER, TRANS., EXTERNAL	
24	2122026	FILTER, HYD. FAN SYSTEM	
25	2138246	FILTER, P/S RESERVOIR	3
		<u>MISC. PARTS</u>	
26	1054378	ALARMSTAT, HIGH TEMP.	
NI	1085588	INHIBITOR, CORROSION NALCOOL	
27	2009025	BUSHING, PIPE, 1/8 X 1/2 (OPT 5630-03)	
28	2009074	BUSHING, PIPE, 1/2 X 3/4 (OPT 5630-03)	
29	0893420	ATOMIZER, 1/8 NPT (OPT 5630-03)	
30	1054089	THERMOSTAT, QUICK START DIESEL	
31	2023935	ELBOW, 1/4 MPT X 1/4 TUBE	
32	0870303	HOSE ASSY	
NI		MODULE, ELECTRONIC, CONTROL UNIT, TRANS.	
	1424373	HTB 741 (ENDING W/CSN 972825)	
	1482470	HTB 755 (FROM 972826 TO CSN 981029)	
	1550425	HTB 755 (BEG W/CSN 981030)	

Allison
29504090
317-870-5810
CHRISBY YARBROUG
MARCA COMBS
317-242-3579

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

This image shows a single sheet of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page. There are approximately 20 lines visible. The paper appears to be a standard notebook page or a sheet of stationery. There is no handwriting or other markings on the page.

ALTERNATOR 8V92T (BEGINNING W/CSN 974807)

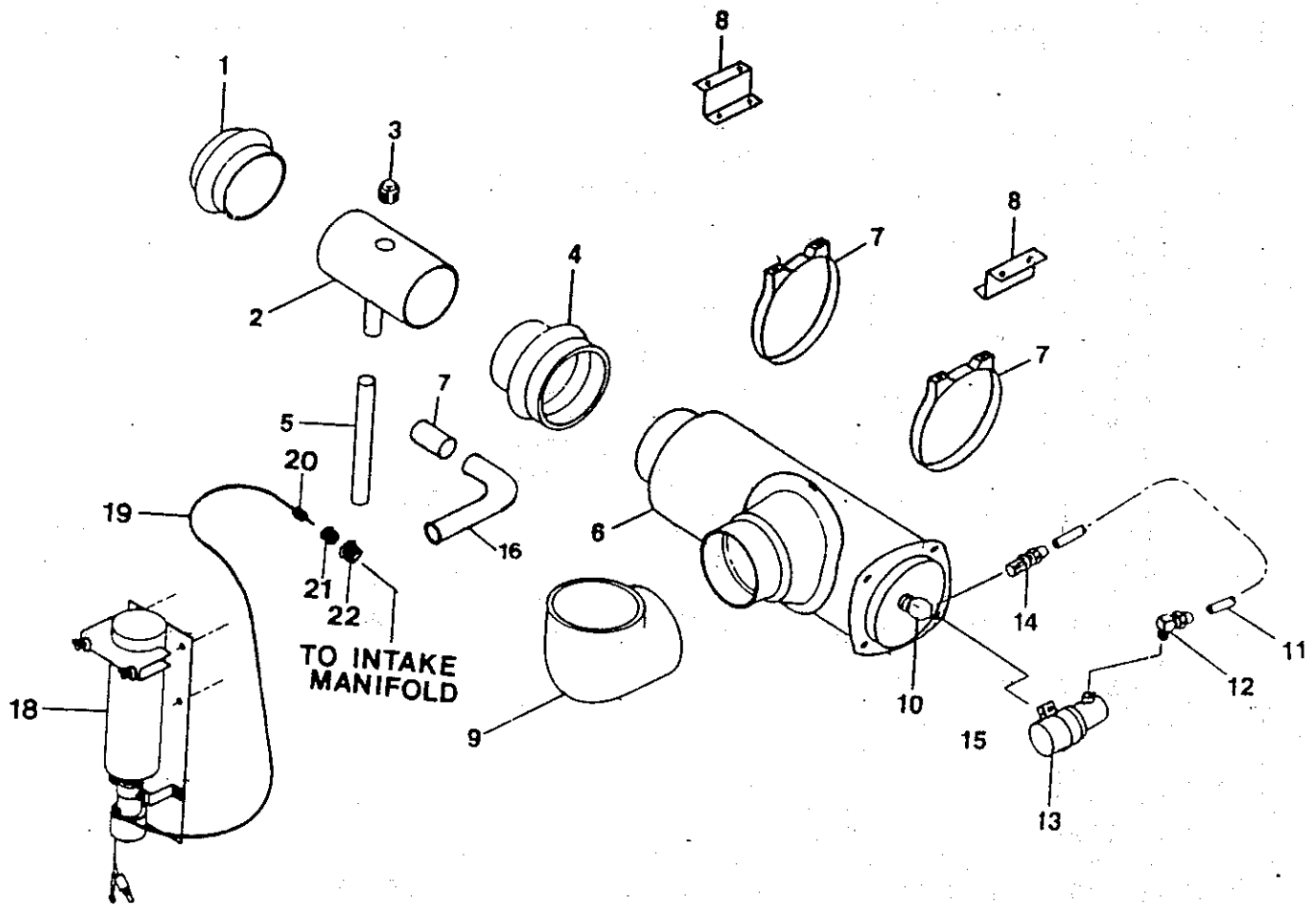


**ALTERNATOR
8V92T
(BEGINNING W/CSN 974807)**

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1492875	ALTERNATOR, 160 AMP	2
NI	4296547	VOLTAGE REGULATOR, 160 AMP	
NI	1049139	CABLE ASSY., ALTERNATOR HOT TO INSUL. STUD	
NI	1447424	WIRE ASSY., ALTERNATOR GROUND	
*	0668285	PULLEY, ALT.	
*	0992388	BELT, SET, 38 X 29	
2	1111483	PULLEY, ALTERNATOR, 2.76 DIA.	
3	0934240	BRACE, AIR PUMP ADJUSTING	
4	1299924	BRACKET ASSY., ALTERNATOR	
5	0964965	BELT SET, MATCHED, 42 5/8 X 3/8	
6	1299585	ADAPTER, PULLEY, ACCESSORY DRIVE	
7	1299593	PULLEY, CRANKSHAFT, ACCESSORY DRIVE, 8	
8	1299577	SPACER, PULLEY, ACCESSORY DRIVE	
9	1299916	BRACKET ASSY., MTG, FREON COMPRESSOR	
10	1362094	BOLT, HEX, 7/16-14 X 3 1/4, GR. 8, ZINC	2
11	2001204	LOCKWASHER, 7/16	2
12	0559195	BOLT, HEX HEAD, 3/8 - 16NC X 1, GR. 8	4
13	0839027	NUT, HEX, 3/8-16, GR. 8, ZINC, LOCKING	4
14	0854844	BOLT, 3/8-24 X 3/4	3
15	1003086	BOLT, HEX, 1/2-13 X 6 1/2	
16	2001212	LOCKWASHER, 1/2"	4
17	1003094	NUT, HEX, 1/2-13, GR. 8	
18	2001204	LOCKWASHER, HEAD, 7/16	5
19	0801894	BOLT, 7/16-14 X 1, GR. 8	3
20	0801928	BOLT, 7/16-14 X 1 1/2, GR. 8	2
21	2028579	LOCKWASHER, 3/8", MEDIUM SPRING	2
22	0854851	CAPSCREW, HEX HD, 3/8-16 X 1 3/4, GR. 8	2
23	1003045	WASHER, FLAT, 17/32 X 1 1/16 X 7/64, HDN	3
24	0803239	BOLT, 1/2-13 X 1 1/2, GR. 8	
25	1167709	CLAMP, HOSE, LINED, 2"	
26	0993899	CLAMP, HOSE, 2-8.5	2
27	1491851	BOOT, ALTERNATOR PROTECTOR	
28	1470467	COVER ASSY., ALTERNATOR PROTECTOR	
29	0416594	HOSE, DEFROSTER, 1 3/4" X 54"	
30	1107937	CLAMP, INSULATES, 2"	
31	1492206	BRACE, ALTERNATOR ADJ. MT. 3	
32	1491810	BRACKET ASSY., ALTERNATOR MTG.	
33	1492560	BRACE, ALTERNATOR MTG.	
34	0803205	CAPSCREW, HEX HD, 1/2-13 X 2, GR. 8	3
35	0850800	NUT, HEX HD, 1/2-13, GR. 8, ZINC, LOCKING	2
		*SEE ILLUSTRATION FOR PULLEY AND BELT SET INDICATED	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

AIR INTAKE
8V92T



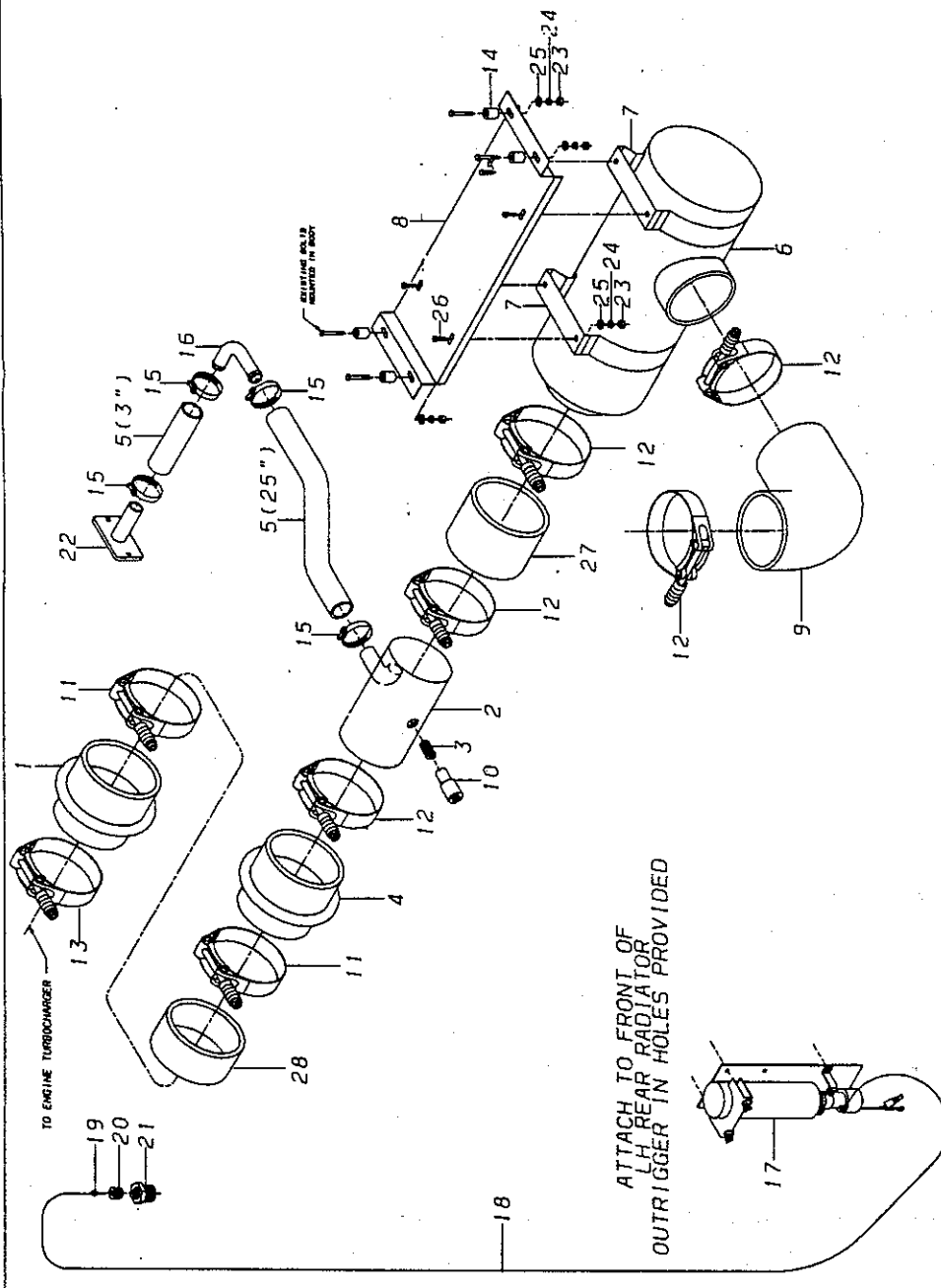
AIR INTAKE
8V92T
(ENDING W/CSN 981029)

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0822288	REDUCER, COUPLING 5 1/2 X 5 AIR CLEANER	
2	1124635	TUBE ASSY., AIR INLET, GM 6V-71	
3	0992305	PLUG, PIPE, 1/8 HEX SOCKET 5145009	
4	0993808	HOSE, HUMP, RUBBER 7 TO 5 1/2	
5	1008119	HOSE, 1" SUCTION 19B	25"
6	1070721	AIR CLEANER ASSY., DONALDSON	
7	1107416	CLAMP, MOUNTING AIR CLEANER	2
8	1303155	CHANNEL, AIR CLEANER SUPT	2
9	0920132	ELBOW, RUBBER, 90 DEG., 7"	
10	2027225	ELBOW, 11-6B 1/8 STREET	
11	0654962	TUBING, PLASTIC, 1/4 OD, BLACK TYPE 4	10"
12	2008233	ELBOW, BRASS 69 X 4 1/8 X 1/4	
13	1022102	INDICATOR, SERVICE, AIR CLEANER	
14	2008092	CONNECTOR, FEMALE, 1/4 X 1/4	
NI	0969741	CLAMP, HOSE 2-7"	3
NI	0993899	CLAMP, HOSE 2-8.5	3
15	0948141	CLAMP, HOSE 1036-22	
NI	0654970	INSERT, PLASTIC, TUBING, 1/4	
NI	0870345	CLAMP, HOSE 1"	4
16	0281303	TUBING, BRASS, ELBOW 90	
17	1008119	HOSE, 1", SUCTION	3"
18	0893362	CYLINDER, QUICK START AID	
NI	1275221	BRACKET, MTG, QUICK START KIT	
19	1004621	TUBING, PLASTIC, 1/8 OD, BLACK	8'
20	0893420	ATOMIZER, 1/8 MPT	
21	2009025	BUSHING, PIPE, 1/8 X 1/2	
22	2009074	BUSHING, PIPE, 1/2 X 3/4	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

AIR INTAKE
8V92TA
(BEGINNING W/CSN 981030)

1570662

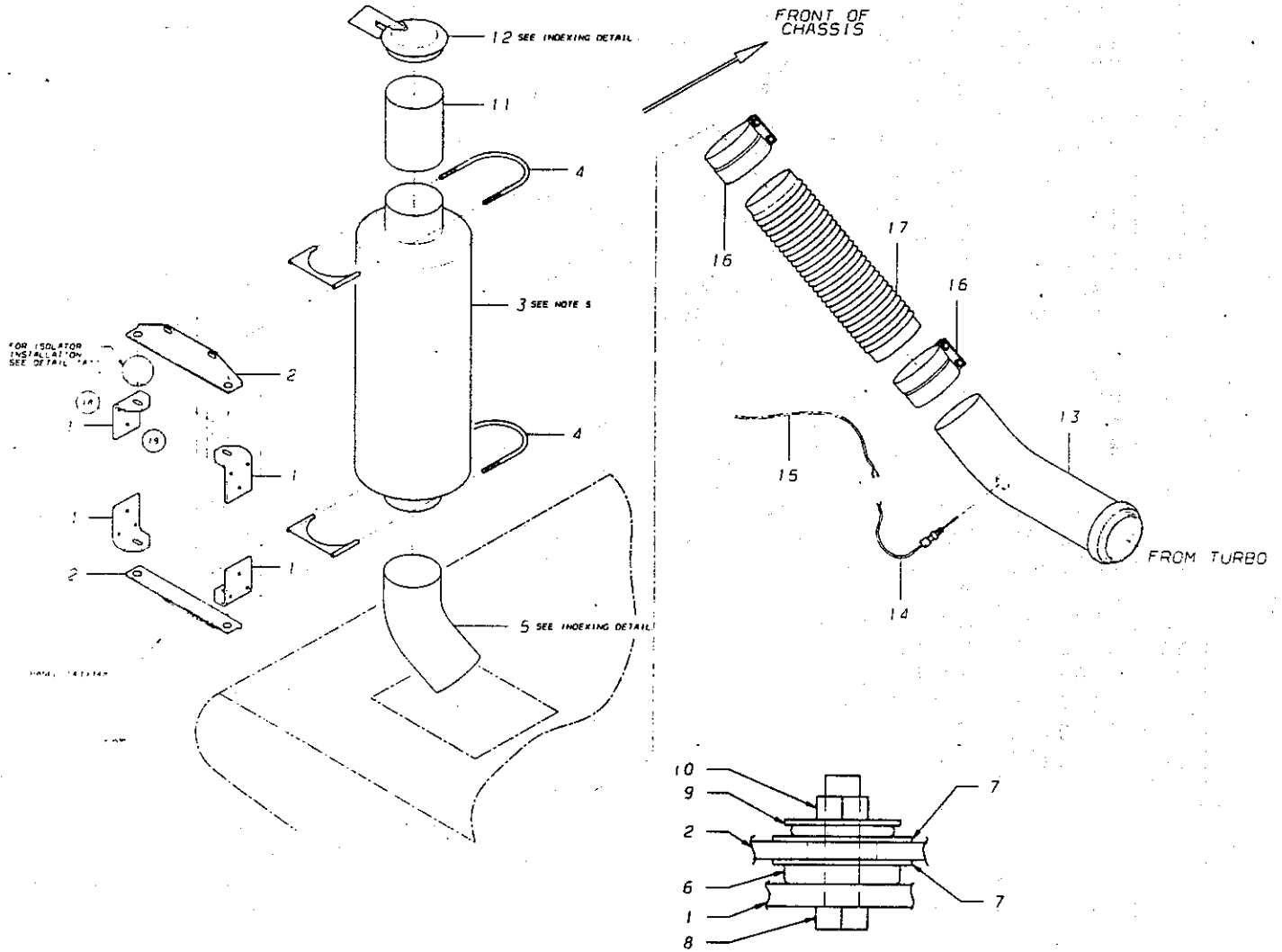


AIR INTAKE
8V92TA
(BEGINNING W/CSN 981030)

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0822288	REDUCER, COUPLING 5 1/2 X 5	
2	1573963	TUBE ASSY, AIR INTAKE	
3	2009298	NIPPLE, PIPE, 1/8 CLOSE	
4	0993808	HOSE, HUMP, RUBBER 7 TO 5 1/2	
5	1008119	HOSE, SUCTION, 1 ID	28"
6	1570415	AIR CLEANER ASSY CLEANER SUPPORT	
7	1570407	CLAMP, MOUNTING AIR CLEANER	2
8	1569342	BRACKET, AIR CLEANER SUPPORT	
9	1569581	ELBOW, RUBBER, 7.00 ID, 90 DEG	
10	1022102	INDICATOR, SERVICE, AIR CLEANER	
11	1421973	CLAMP, SPRING LOADED, 6.00 ID	2
12	1421965	CLAMP, SPRING LOADED, 7.50 ID	5
13	1432798	CLAMP, SPRING LOADED, 5.50 ID	
14	0521534	SPACER, RADIATOR POST	4
15	0870345	CLAMP, HOSE 1"	4
16	0281303	TUBING, BRASS, ELBOW, 90 DEGREE	
17	1275239	QUICK START AID, FINAL ASSY (COMPLETE)	
18	1004621	TUBING, PLASTIC, 1/8 OD, BLACK	8'
19	0893420	ATOMIZER, 1/8 NPT	
20	2009025	BUSHING, PIPE, 1/8 X 1/2 GALV	
21	2009074	BUSHING, PIPE, 1/2 X 3/4 GALV	
22	1008127	ADAPTER ASSY, AIR CMPR INLET	
23	2001451	NUT, HEX HD, 3/8-16	8
24	0882795	LOCKWASHER, SPLIT RING, 3/8 MED	8
25	1107085	WASHER, FLAT 13/32 X 13/16 X 3/32	8
26	0559195	CAPSCREW, HEX HD, 3/8-16 X 1, GR 8	4
27	1120138	HOSE, STRAIGHT CONNECTOR 7.00 ID	
28	1572452	TUBE, AIR INTAKE, 4.00 LG X 5.00 OD	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

**EXHAUST SYSTEM
8V92T
(ENDING W/CSN 981029)**

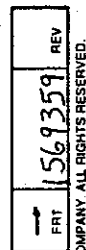


DETAIL 'A'
(TYP. 4 PLACES)

EXHAUST SYSTEM
8V92T
(ENDING W/CSN 981029)

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1436138	BRACKET, MUFFLER SUPPORT, ROOF EXIT EXHAUST	4
2	1436120	ANGLE, MUFFLER SUPPORT, ROOF EXIT EXHAUST	2
3	1436146	MUFFLER, 5.00 INLET	
4	0993915	CLAMP, EXHAUST PIPE, 5"	2
5	1436104	PIPE, EXHAUST, ROOF EXIT	
6	1327428	ISOLATOR, RUBBER	4
7	0958504	WASHER, FLAT, 1 1/2 X 3/4 X 1/16 THK, NYLON	8
8	2028363	BOLT, HEX HD, 3/8-16 X 1 1/4	4
9	1328632	WASHER, FLAT	4
10	0839027	NUT, HEX, 3/8-16, GR. 8	4
11	1436112	TAILPIPE, EXHAUST, ROOF, EXIT	
12	1436153	RAINCAP, 5.00", CHROME	
13	1436088	PIPE ASSY., EXH, TURBO, ROOF EXIT	
14	1086156	THERMOCOUPLE, 4 TO 6 EXHAUST	
15	1086164	WIRE, LEAD, 12 FT.	
16	1250851	CLAMP, EXHAUST, WIDE BAND, 5"	2
17	1436161	CONNECTOR, FLEXIBLE EXH, 5.00 ID X 5.00 OD	
18	2001394	RIVNUT, NC, 1/4	12
19	1044650	CAPSCREW, HEX, SER 1/4-20	12

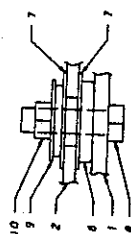
QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.



8v92T

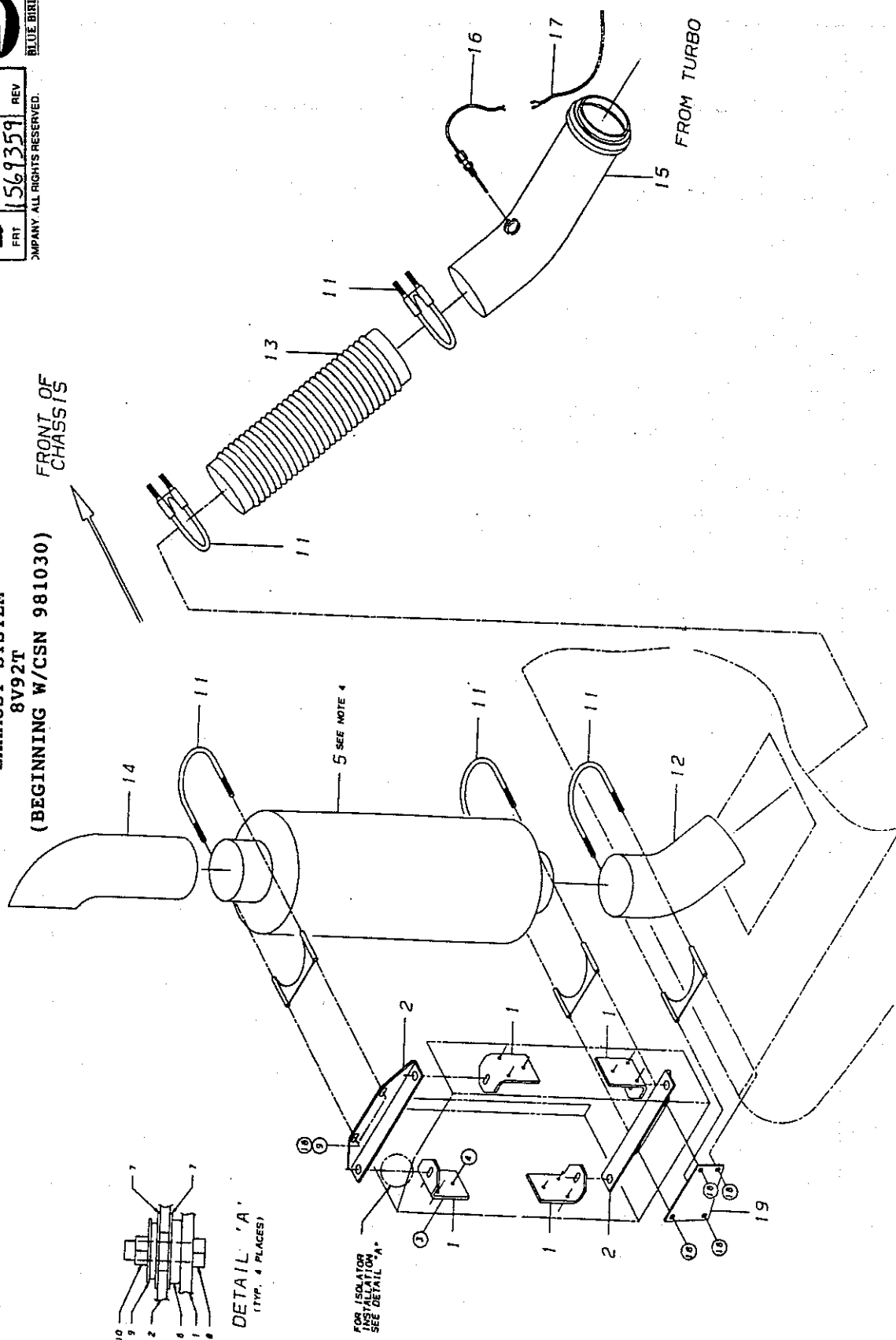
(BEGINNING W/CSN 981030)

FRONT OF CHASSIS



DETAIL: 'A'
(TYP. 4 PLACES)

FOR ISOLATOR
INSTALLATION
SEE DETAIL "A"



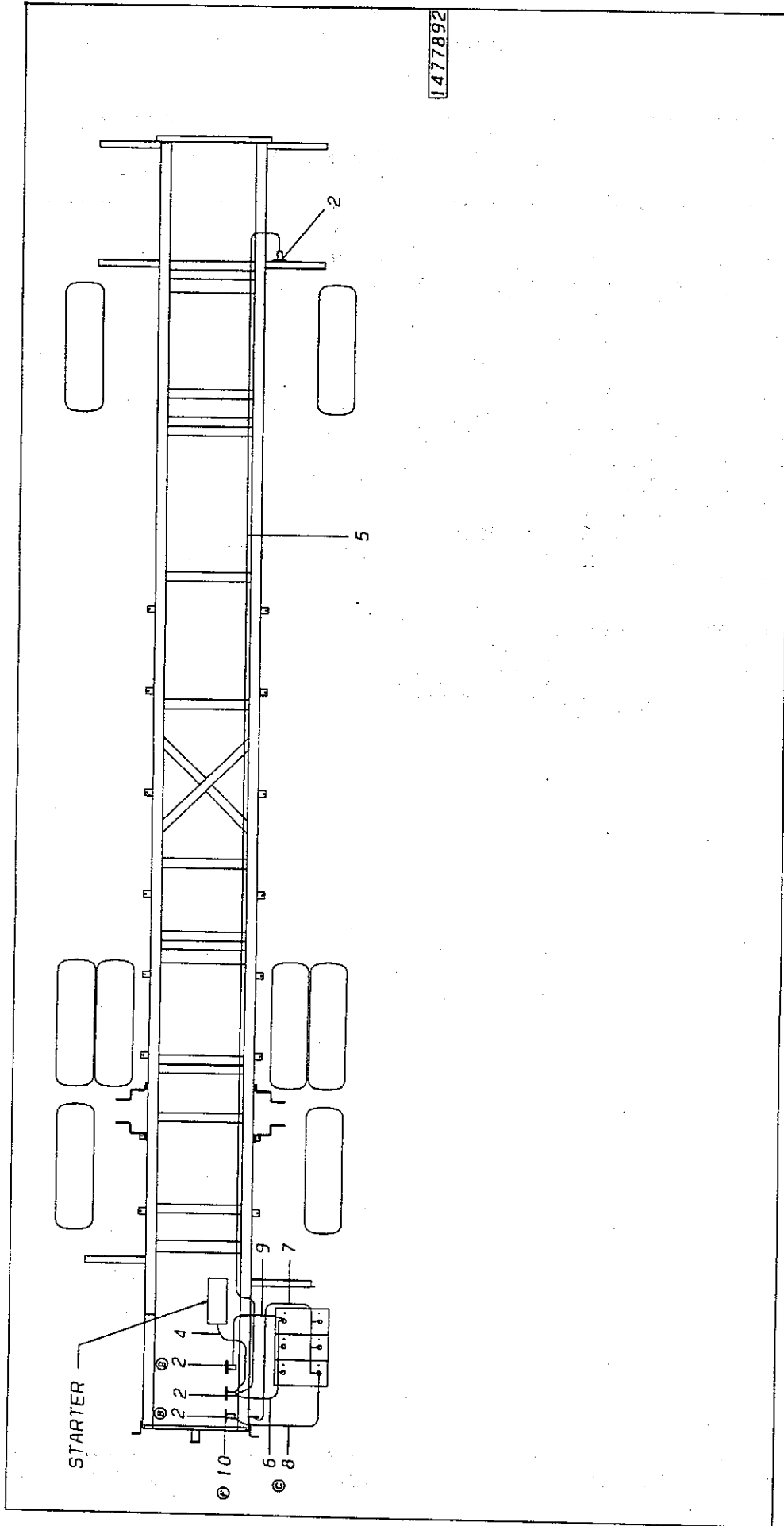
EXHAUST SYSTEM
8V92T
(BEGINNING W/CSN 981030)

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1436138	BRACKET, MUFFLER SUPPORT, ROOF EXIT EXHAUST	4
2	1569334	ANGLE, MUFFLER SUPPORT, 6 IN EXH, ROOF EXIT	2
3	2001394	RIVNUT, NC, 1/4NLET	12
4	1044650	CAPSCREW, HEX SER 1/4-20 X 7/8	12
5	1569425	MUFFLER, 6.00 INLET/OUTLET	
6	1327428	ISOLATOR, RUBBER	4
7	0958504	WASHER, FLAT, 1 1/2 X 3/4 X 1/16 THK, NYLON	8
8	2028363	BOLT, HEX HD, 3/8-16 X 1 1/4	4
9	1328632	WASHER, FLAT, ID X 1.125 OD	8
10	0839027	NUT, HEX, 3/8-16, GR. G, ZINC, SM FLG LK	4
11	1569326	U-BOLT ASSY, 6 IN	5
12	1569300	PIPE, EXHAUST, MUFFLER, ROOF EXIT	
13	1569318	PIPE, EXHAUST, FLEX, 6 ID X 19 LG, STNLS STEEL	
14	1576651	TAILPIPE, EXHAUST, 6 OD, CHROME, 13" LONG	
15	1569284	PIPE ASSY, EXH, TURBO, ROOF EXIT	
16	1086156	THERMOCOUPLE, 4 TO 6 EXHAUST	
17	1086164	WIRE, LEAD, 12 FT	
18	0543934	NUT, HEX, 3/8-16, ZINC, LARGE FLANGE LOCK	10
19	1574409	BRACKET, EXHAUST ELBOW TO MUFFLER, 6 IN	

BATTERY CABLE ARRANGEMENT

REV	BY	DATE	REV
		1/977892	F

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1477892

BATTERY CABLE ARRANGEMENT

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1361682	BATTERY, 12 VOLT CRANK	
2	0553131	TERMINAL, BATTERY CABLE JUNCTION	
3	1142173	ANGLE, BATTERY CLAMPING, FINISHED	
4	0997536	CABLE ASSY., STARTER SOLENOID TO CHASSIS RAIL	
5	3785284	CABLE ASSY., 4/0 FRONT STUD TO REAR STUD	
6	1478106	CABLE ASSY., BATTERY, POSITIVE	
7	1478114	CABLE ASSY., BATTERY, NEGATIVE	
NI	1519289	TRAY ASSY., BATTERY	
NI	3741683	BOLT, GENERATOR BATTERY TIE DOWN	2
NI	2001444	NUT, WING, 5/16-18	2
NI	2001055	WASHER, FLAT, 11/32 X 1 1/4 X 5/32	2
8	1574250	WIRE ASSY., 6 GA, BLACK 20"	
9	1574235	WIRE ASSY., 6 GA, RED 15"	
10	1417286	DECAL, BATTERY GROUND	
6041925 HOUSE BATTERY - 12V DOMINATOR 8631-DT			

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ELECTRICAL COMMON PARTS

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
NI	0521781	RELAY, HORN	
NI	1361690	BREAKER, CIRCUIT, 20AMP	
NI	1365014	BREAKER, CIRCUIT, 5AMP	
NI		HARNESS, WIRING, CHASSIS	
	1478957	(ENDING W/CSN 973961)	
	1486729	(FROM CSN 973962 TO 981029)	
	1591163	(BEGINNING W/CSN 981030)	
NI	1429729	HARNESS, WIRING, ENGINE (ENDING W/CSN 981029)	
NI	1591338	HARNESS, WIRING, ENGINE (BEGINNING W/CSN 981030)	
NI		MODULE, CONTROL UNIT, ELEC. TRANS.	
	1424373	HTB 741 (ENDING W/CSN 972825)	
	1482470	HTB 755 (FROM CSN 972826 TO 981029)	
	1550425	HTB 755 (BEGINNING W/CSN 981030)	
NI	1249382	SWITCH, IGNITION	
NI	1289909	HORN ASSY., HIGH NOTE	
NI	1289917	HORN ASSY., LOW NOTE	
NI		BOX ASSY., REAR CONTROL	
	1445527	(ENDING W/CSN 973961)	
	1485531	(BEGINNING W/CSN 973962)	
NI	1209139	SENSOR ASSY., TRANS. RETARDER	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

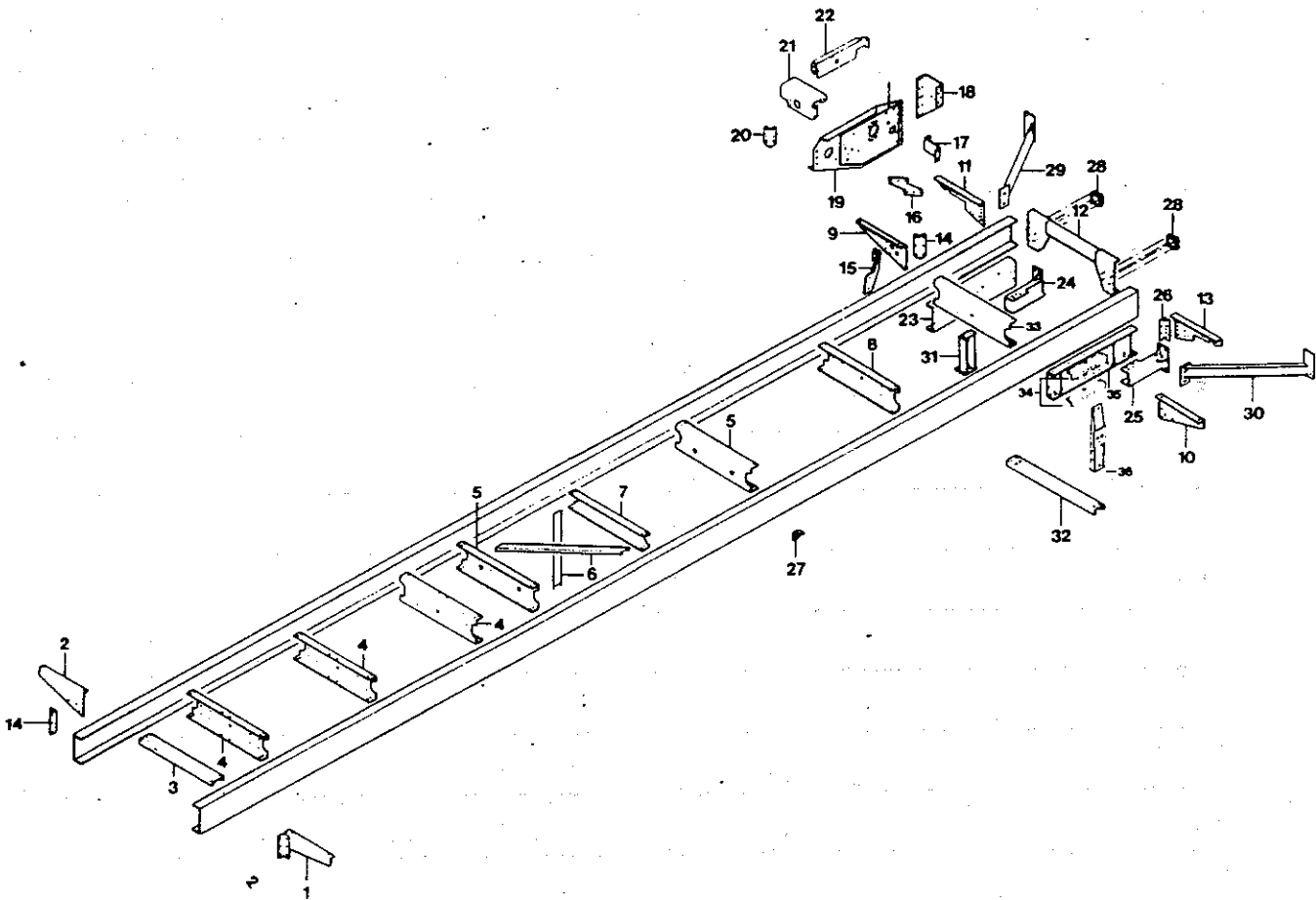
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MAIN FRAME

	DR 9-15-87 BY BEV	1298694
	APP 9-17-87 BY <i>EL</i>	

FRONT

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MAIN FRAME

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1441534	ANGLE, TIEDOWN, BODY REAR LH	
2	1258193	OUTRIGGER, REAR, RH	
3	1114032	CROSSMEMBER, HORIZONTAL	
4	1149152	CROSSMEMBER, SUSPENSION, REAR	4
5	1149145	CROSSMEMBER, MIDSHIP 10 1/8 FRAME	2
6	0102467	BRACE, CROSS, CHASSIS FRAME	2
7	1268689	CROSSMEMBER, MIDSHIP, WITH INSERT	
8	1149160	CROSSMEMBER, SUSPENSION, FRONT	
9	0996538	OUTRIGGER, REAR, LH	
10	1441542	OUTRIGGER ASSY., REAR RH	
11	1592047	OUTRIGGER, FRONT, LH	
12	1019223	CROSSMEMBER ASSY., FRONT	
13	1483809	OUTRIGGER, FRONT, RH	
14	1215250	ANGLE, REAR OUTRIGGER, RH	2
15	1274042	BRACE ASSY., OUTRIGGER TO FRAME	
16	1429539	BRACKET, SUPPORT, STEERING GEAR BRKT, REAR	
17	1429513	BRACKET, SUPPORT, STEERING GEAR BRKT, FRONT	
18	1274018	BRACKET, FRONT OUTRIGGER & STEERING GEAR	
19	1420975	BRACKET ASSY., MTG., STEERING GEAR	
20	0995316	ANGLE, STEERING GEAR BRKT., MOUNT, REAR	
21	1274075	BRACKET, BRACKET & CLUTCH, STEERING GEAR	
22	1592062	BRACKET, MOUNTING ELEC. TERMINAL BLOCK	
23	1297522	BRACKET ASSY., GENERATOR SUPPORT	
24	1592039	BRACKET ASSY., MTG., FRONT BUMPER, LH	
25	1592021	BRACKET ASSY., MTG., FRONT BUMPER, RH	
26	1021773	ANGLE, FRONT OUTRIGGER	
27	1107218	ANGLE, TIE DOWN, 10 1/8 FRAME	2
28	1170943	TOW EYE, REWORKED	2
29	1592054	BRACE ASSY., FRONT BUMPER, LH	
30	1331313	BRACE ASSY., CORNER, FRT. ALUM. BUMPER, RH	
31	1290006	SUPPORT ASSY., GENERATOR CROSSMEMBER	
32	1331297	CROSSMEMBER, GENERATOR SUPPORT	
33	1315159	CROSSMEMBER, FRONT SUSPENSION, FRONT	
34	1029743	ANGLE, ATTACHING, BRACKET ASSY., GENERATOR, CROSSMEMBER SUPPORT	2
35	1278506	BRACKET ASSY., GENERATOR SUPPORT	
36	1150887	BRACKET ASSY., CROSSMEMBER SUPPORT, GENERATOR, RH	

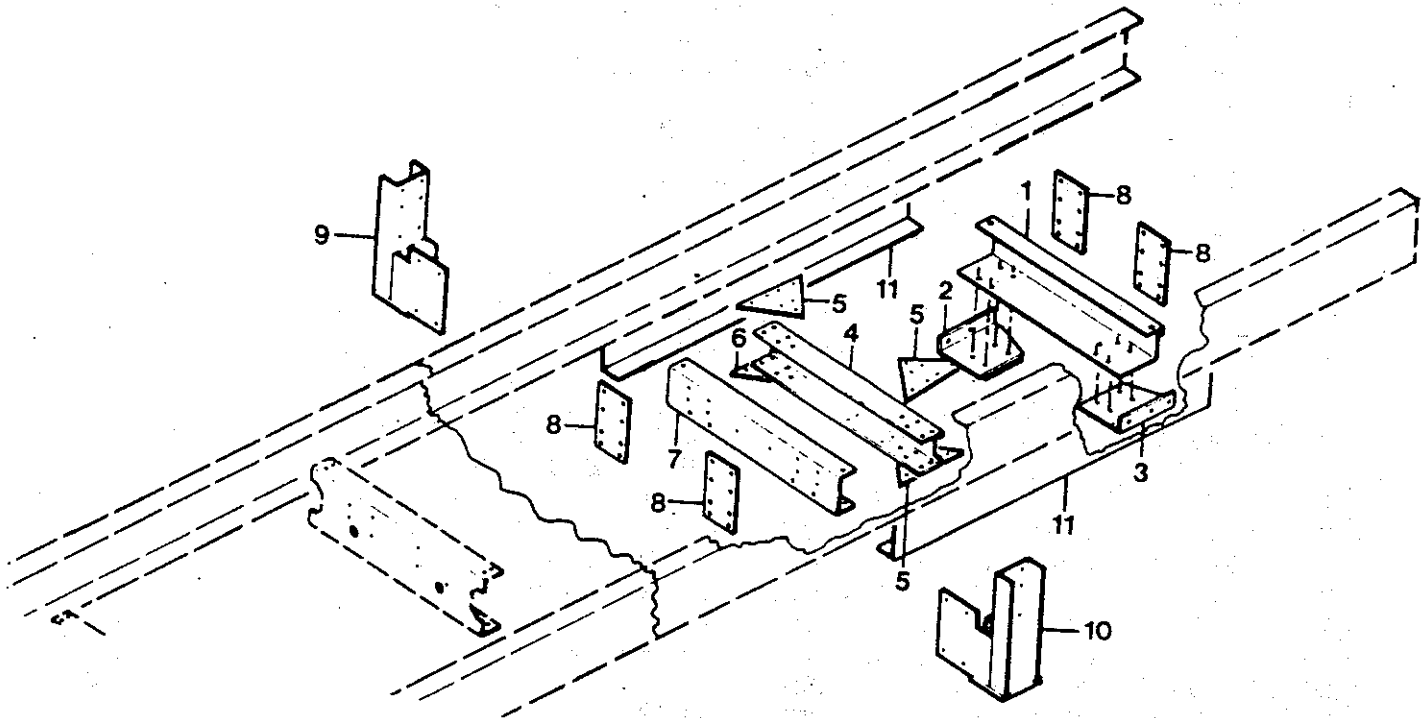
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FRONT SUB FRAME

DR 9-30-86 BY DBW	1299338
APP 9-30-86 BY RRE	

FRONT

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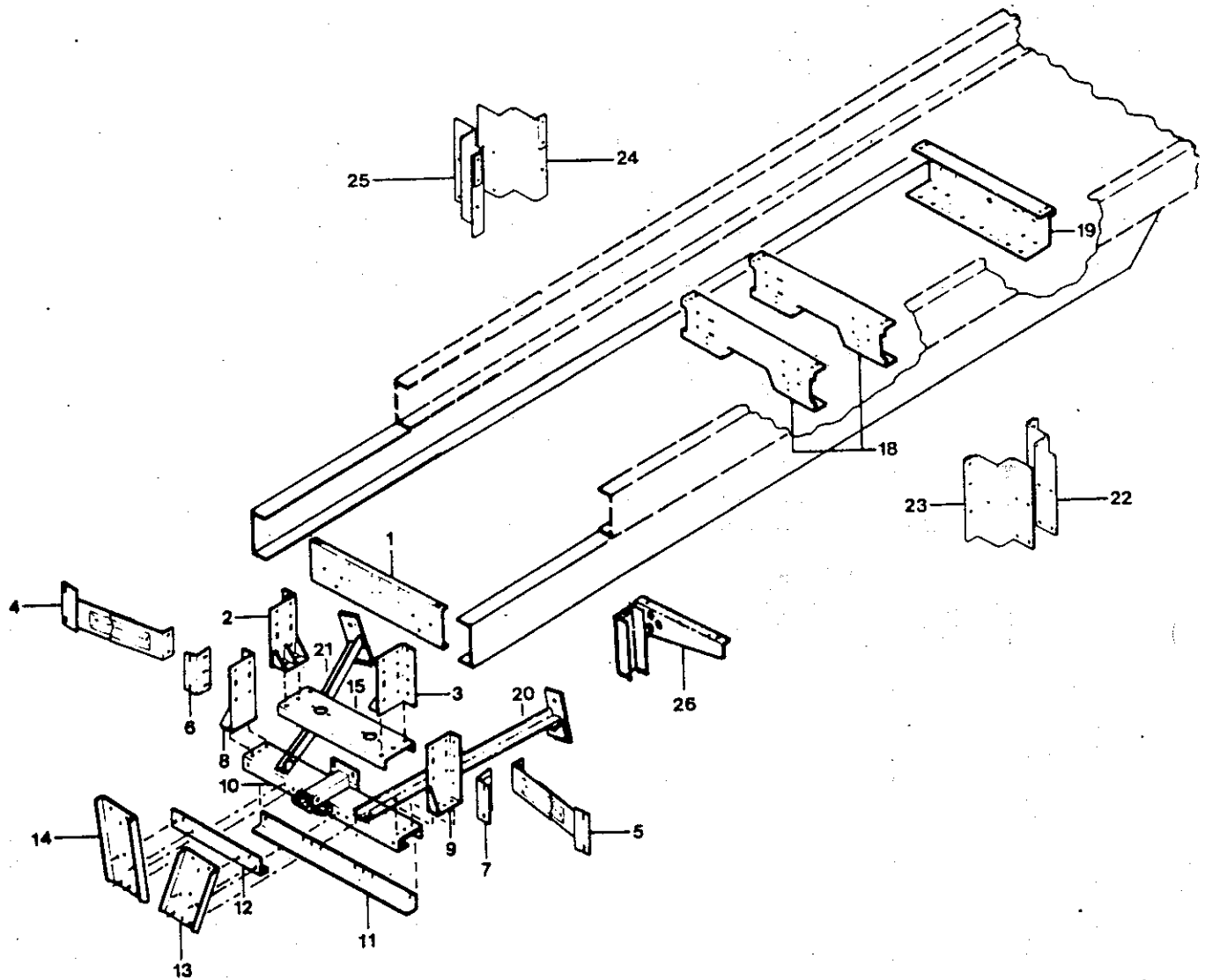
FRONT SUB FRAME

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1278050	CROSSMEMBER, FRONT SUSPENSION FRONT	
2	1503713	GUSSET ASSY., FRONT SUSP., FRONT CROSSMEMBER, LH	
3	1503705	GUSSET ASSY., FRONT SUSP., FRONT CROSSMEMBER, RH	
4	1278035	CROSSMEMBER, FRONT SUSPENSION, REAR	
5	0961664	GUSSET, FRONT SUSP., REAR C/M, LH	3
6	1278027	GUSSET, FRONT SUSP., REAR CROSSMEMBER, LH	
7	1278043	CROSSMEMBER, FRONT SUB FRAME, REAR	
8	1278019	PLATE, SUB FRAME TO FRAME	4
9		(PART OF LEVELING JACK ASSY.)	
10		(PART OF LEVELING JACK ASSY.)	
NI		LEVELING JACK ASSY., FRONT	
	3880655	(ENDING W/CSN 982885)	2
	6044515	(BEGINNING W/CSN 982886)	2
NI		LEVELING JACK ASSY., REAR	
	3886199	(ENDING W/CSN 982885)	2
	6044523	(BEGINNING W/CSN 982886)	2
11		SUB FRAME RAIL, FRONT	2
	1503978	RIGHT HAND	
	1503986	LEFT HAND	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

REVISED 07-20-92 92WLWB 78

REAR SUB FRAME



REAR SUB FRAME

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1286673	CROSSMEMBER, REAR SUB FRAME	2
2	1286582	BRACKET ASSY., MTG, REAR ENGINE CROSSMEMBER, LH	
3	1286574	BRACKET ASSY., MTG, REAR ENGINE CROSSMEMBER, RH	
4	1311984	BRACE ASSY., REAR BUMPER, LH	
5	1311992	BRACE ASSY., REAR BUMPER, RH	
6	1312123	BRACKET, MOUNTING, REAR, BUMPER, LH	
7	1312115	BRACKET, MOUNTING, REAR, BUMPER, RH	
8	1074673	BRACKET ASSY., MTG, TRAILER HITCH, LH	
9	1074665	BRACKET ASSY., MTG, TRAILER HITCH, RH	
10	1146265	TRAILER HITCH ASSY.	
11	1157213	ANGLE, LOWER, FRONT, TRAILER HITCH	
12	1157239	ANGLE, UPPER, TRAILER HITCH	
13	1286624	CHANNEL, REINFORCEMENT, RH	
14	1286616	CHANNEL, REINFORCEMENT, LH	
15	1168954	CROSSMEMBER, REAR ENGINE MTG.	
18	1149186	CROSSMEMBER ASSY., DRIVE & TAG AXLE SUSP.	
19	1149251	CROSSMEMBER ASSY., DRIVE AXLE, SUSP, FRT.	
20	1151000	BRACE ASSY., TRAILER HITCH, RH	
21	1157742	BRACE ASSY., TRAILER HITCH, LH	
22	1447358	BRACKET ASSY., MTG., LEVELING JACK, REAR, RH FRONT	
23	1447341	BRACKET ASSY., MTG., LEVELING JACK, REAR, RH REAR	
24	1447333	BRACKET ASSY., MTG., LEVELING JACK, REAR, LH FRONT	
25	1447325	BRACKET ASSY., MTG., LEVELING JACK, REAR, LH REAR	
26	1441542	OUTRIGGER ASSY., REAR RH	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ENGINE CRADLE

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
	1080316	WASHER, FRONT ENGINE MOUNTING	2
	1168954	CROSSMEMBER, REAR ENGINE MOUNTING	
	1168962	ISOLATOR, FRONT ENGINE MOUNTING	2
	1168970	ISOLATOR, REAR ENGINE MOUNTING	2
		MOUNT ASSY. ENGINE	
	1444405	RH	
	1421163	LH	
	1443829	MOUNT ASSY., ENGINE FRONT FRAME	2

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

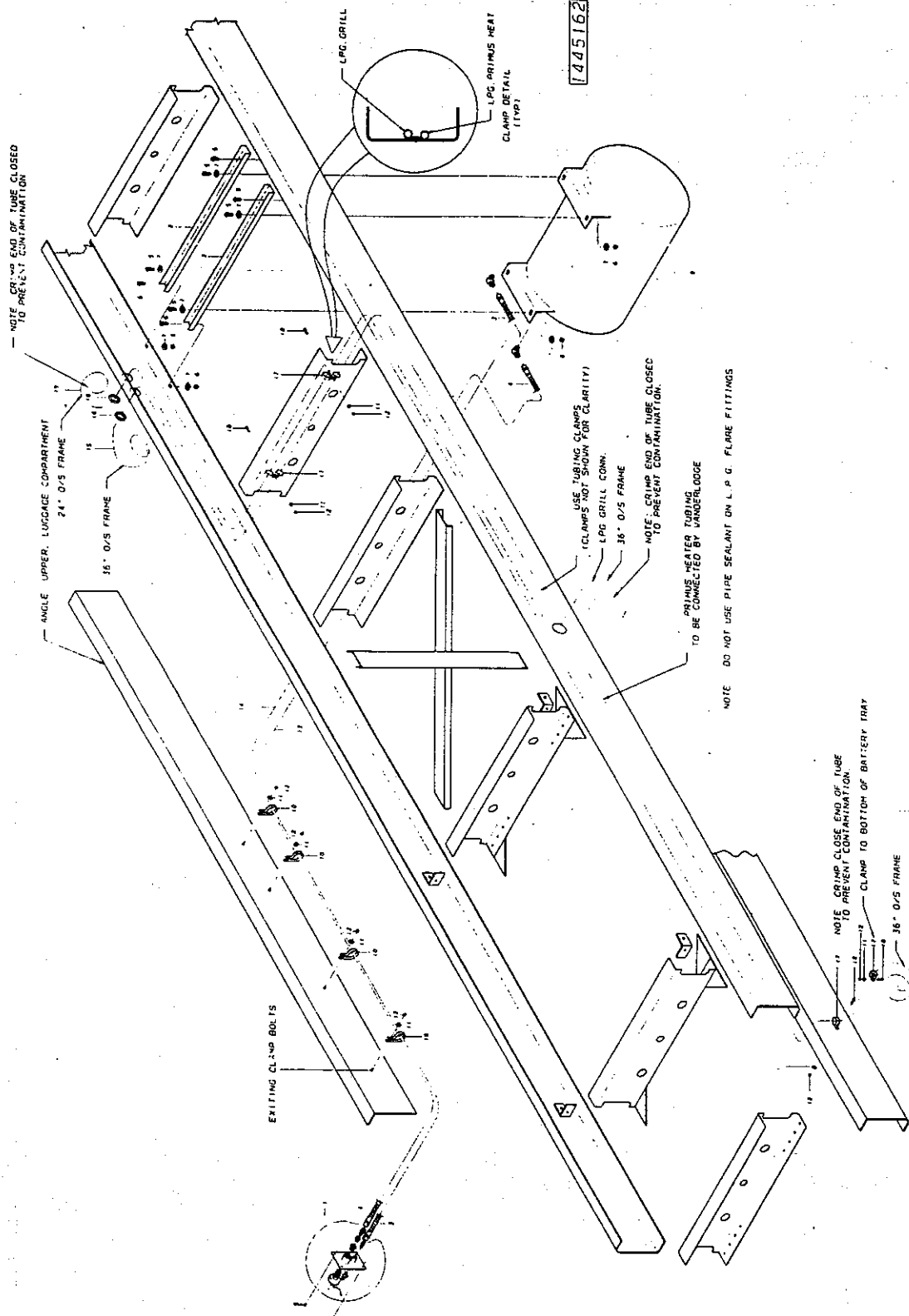
BUMPERS

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
NI	3980273	BUMPER ASSY., FRONT	
NI	3980315	BUMPER ASSY., REAR	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

REVISED 07-20-92 92WLWB

LPG TANK INSTALLATION, REMOTE FILL

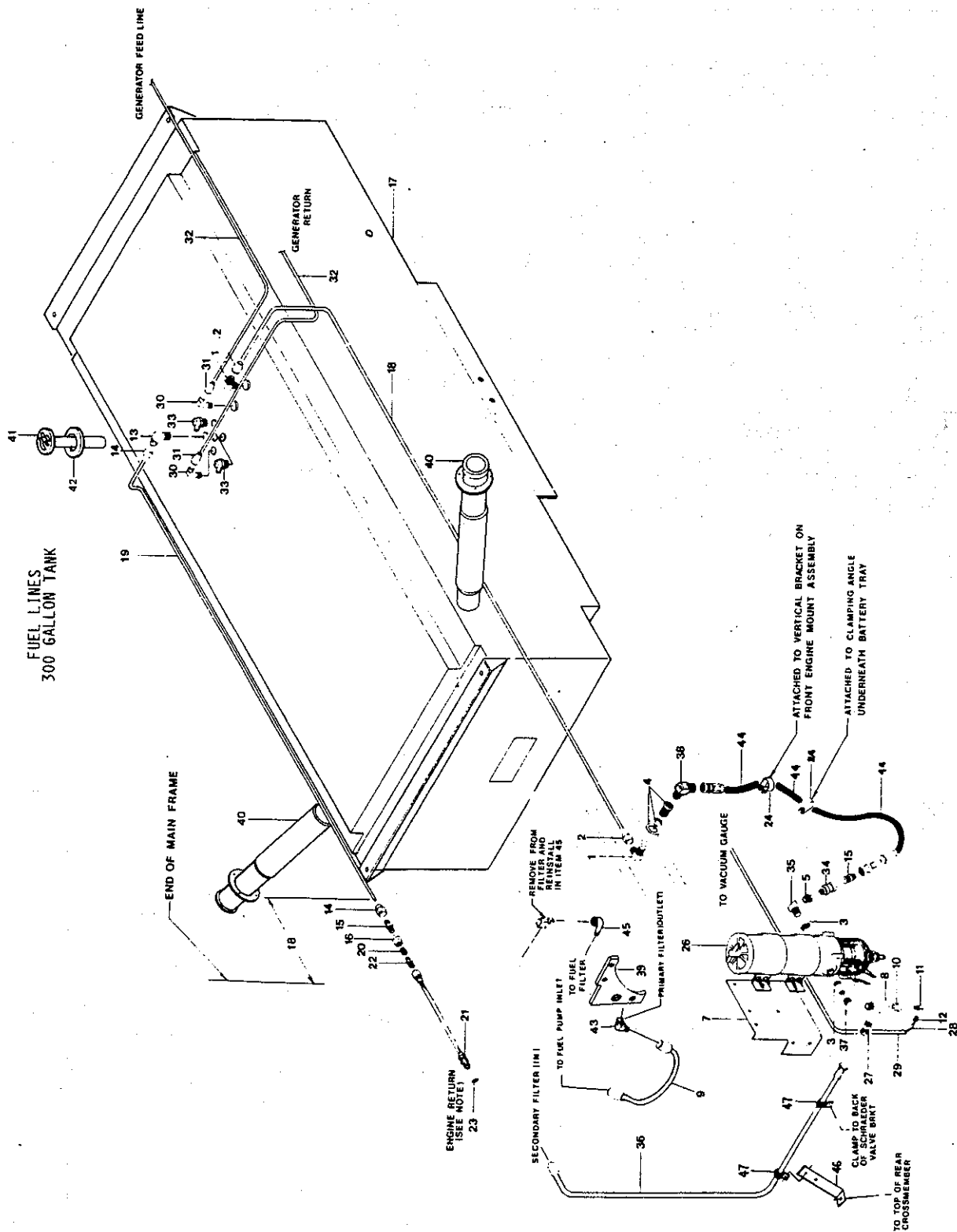


LPG TANK INSTALLATION, REMOTE FILL

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1444165	PLATE & FITTING ASSY., LPG REMOTE FILL	
2	1445154	BRACKET, MOUNTING LPG TANK	2
3	1442060	HOSE ASSY., MEDIUM PRESSURE, LPG, REMOTE OUTAGE	
4	1442078	HOSE ASSY., MEDIUM PRESSURE, LPG, REMOTE FILL	
5	0803239	BOLT, HEX, 1/2-13 X 1 1/2	8
6	0850800	NUT, HEX, 1/2-13	8
7	1003045	WASHER, FLAT, 17/32	12
8	1442029	TANK ASSY., LPG, 20 X 37, END FITTING	
9	1268119	SCREW, SM PH PAN HD, 1/4 X 1/2	4
10	1107937	CLAMP, INSULATED, 2"	4
11	0962761	LOCKWASHER, 1/4"	8
12	2001345	NUT, 1/4-20	8
13	0946533	LOOM, CORRUGATED, BLACK, NYLON, 7/16 ID	9'
14	1109271	LOOM, CORRUGATED, BLACK, NYLON, 3/4"	10'
15	2027381	TUBING, COPPER, 3/8	25'
16	2003234	GROMMET, RUBBER CHASSIS COWL WIRES, 3/4" ID	3
17	1170083	CLAMP, CLOSED TYPE	6
18	2000057	SCREW, HEX HD, 1/4-20 X 1, FULL THREAD	4
19	2008431	TUBING, COPPER 1/4	16'

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

FUEL LINES 300 GALLON TANK



**FUEL LINES
300 GALLON TANK**

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	2026706	ELBOW, 1/2 MPT X 5/8 TUBE	2
2	2027092	NUT, 5/8 FLARE	2
3	0993188	ADAPTER, O-RING	2
4	1153600	COUPLING, ANCHOR, 1/2 NPT	
5	2023539	BUSHING, PIPE, 1/2 MPT X 3/8 FPT	
7	1477173	BRACKET, MTG., RACOR FUEL FILTER	
8	0654350	TEE, 1/2 PIPE, STREET	
9	1364678	HOSE ASSY., FUEL PUMP TO PRIMARY FILTER	
10	2009025	BUSHING, PIPE, 1/8 X 1/2	
11	2026979	ELBOW, MALE, INVERTED FLARE, 1/4 TUBE X 1/8	
12	2026805	NUT, 105 X 4, 1/4, INVERTED FLARE	
13	1002864	ELBOW, 90 MALE, 1/2 TUBE, FLARE X 1/2 PIPE	
14	2027084	NUT, 1/2 FLARE	2
15	2026664	CONNECTOR, BRASS	2
16	1002898	COUPLING, 3/8 X 3/8 PIPE	
17	1531441	TANK ASSY., FUEL	
18	2027407	TUBE, COPPER, 5/8	32'
19	2027399	TUBING, COPPER, 1/2	32'
20	2027134	BUSHING, PIPE, 3/8 X 1/4	
21	1105832	HOSE ASSY.	
22	0928853	CONNECTOR, MALE, 1/4 MPT X 3/8 TUBE, 45 DEG.	
23	2026953	UNION, 3/8, INVERTED FLARE	
24	0948141	CLAMP, HOSE	2
26	1153659	FILTER, FUEL/WATER SEPARATOR	
27	2026672	CONNECTOR, BRASS	
28	2008431	TUBING, COPPER, 1/4	50'
29	2005718	LOOM, ASPHALTUM, WIRE, 5/16"	50'
30	1153634	ELBOW, MALE, 3/8 MPT X 3/8 TUBE, FLARE	2
31	1154905	NUT, 3/8, FLARE	2
32	2027381	TUBING, COPPER, 3/8	65'
33	1237072	VENT, FUEL TANK	2
34	0877597	VALVE, CHECK	
35	2027217	ELBOW, 1/2, STREET, 45 DEGREE	
36	1364660	HOSE ASSY., SECONDARY FILTER TO RACOR	
37	2008274	ELBOW, 90 DEG. STREET	
38	1002864	ELBOW, 1/2 PIPE X 1/2 TUBE 90 DEG.	
39	1300920	PLATE, MTG, FUEL FILTER	
40	3925492	NECK ASSY., FUEL FILL	2
41	1445865	SENDER, FUEL TANK	
42	2025815	GASKET, FUEL TANK SENDER	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

**FUEL LINES
300 GALLON TANK**

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
43	1227388	ELBOW, 45 DEG., 1/4 MPT X 3/8 TUBE FLARE	2
NI	1078617	INDICATOR, FUEL TANK LEVEL	
NI	0890145	INDICATOR, FUEL TANK	
44	1481282	HOSE ASSY., FUEL	
45	2009249	ELBOW, 1/4 STREET	
46	1528165	BRACKET, HOSE SUPPORTING	
47	0557710	CLAMP	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

WHEEL END COMPONENTS, FRONT

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0998534	HUB CAP, FRONT	
NI	2150209	SIGHT, GLASS, HUB	
NI	2137008	PLUG, SIGHT GLASS	
2	0998484	GASKET, FRONT HUB CAP	
3	2598217	JAM NUT, OUTER WHEEL BEARING	
4	2600617	LOCK, OUTER WHEEL BEARING	
5	2600815	LOCKING, OUTER WHEEL BEARING NUT	
6	2599017	ADJUSTING NUT, WHEEL BEARING	
7	0929414	BEARING ASSY., OUTER	
8	2600179	CUP, OUTER BEARING	
9	0654459	CAPSCREW, HUB CAP	6
10	2001188	LOCKWASHER, HUB CAP CAPSCREW	6
11	2593093	CUP, INNER BEARING	
12	0929406	BEARING ASSY., INNER	
13	1391572	SEAL, WHEEL BEARING, INNER	
14	1117365	DRUM, BRAKE	
15	1511898	HUB & CUP ASSY., STD.	
16		STUDS, LUG	
	1346758	LH	10
	1346741	RH	10
17		NUT, LUG	
	1311729	LH	10
	1311711	RH	10
NI	0929398	OIL SLINGER	
NI	3978467	HUB COVER, CHROME	
NI	3978475	NUT COVER, CHROME	
NI	1282862	ALUMINUM WHEEL	
QUANTITIES ARE PER WHEEL			

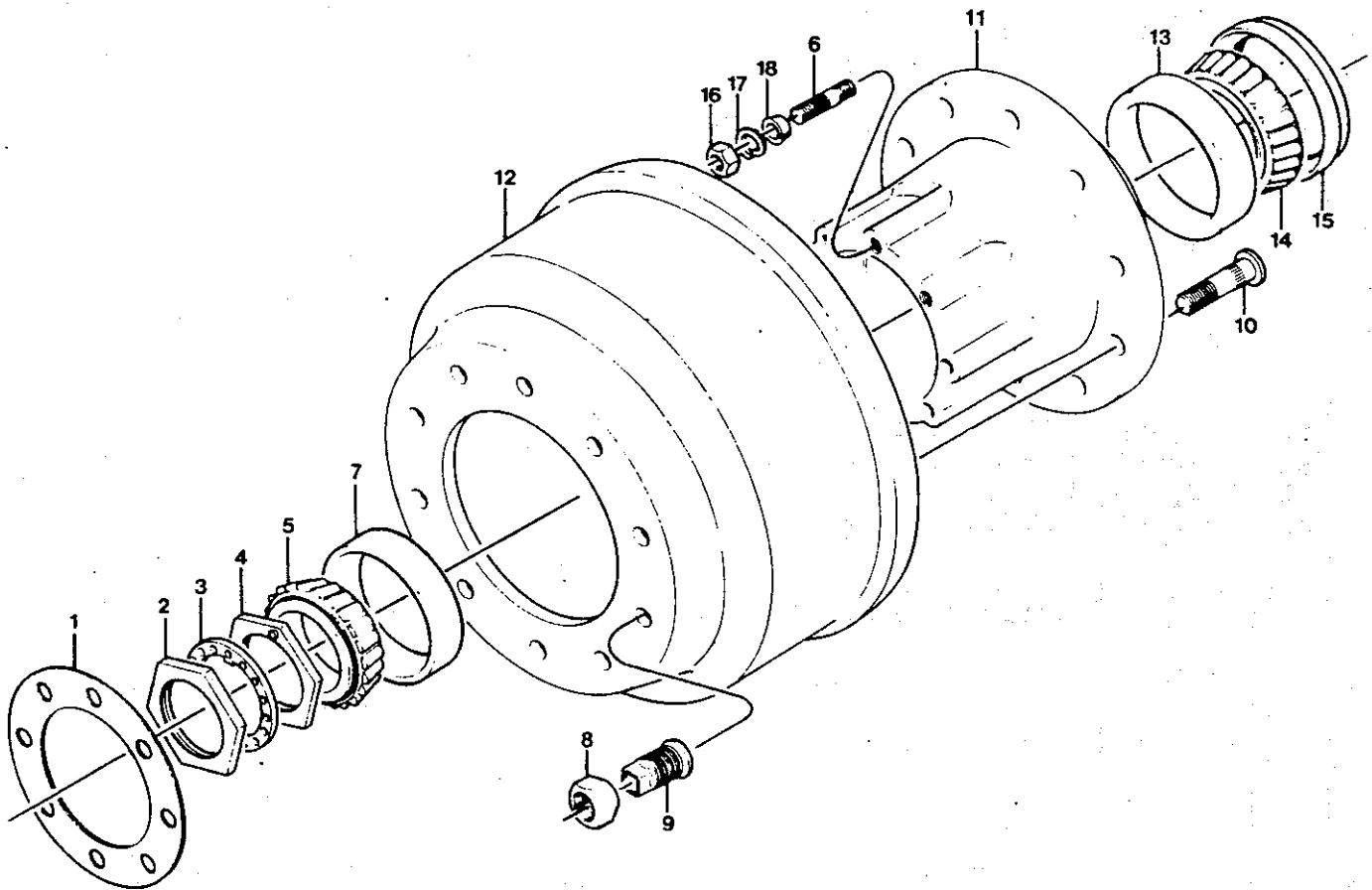
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WHEEL END COMPONENTS, REAR
DRIVE AXLE*

	DR. 111151 RS BY <i>Andrew</i>	800496
	APP	

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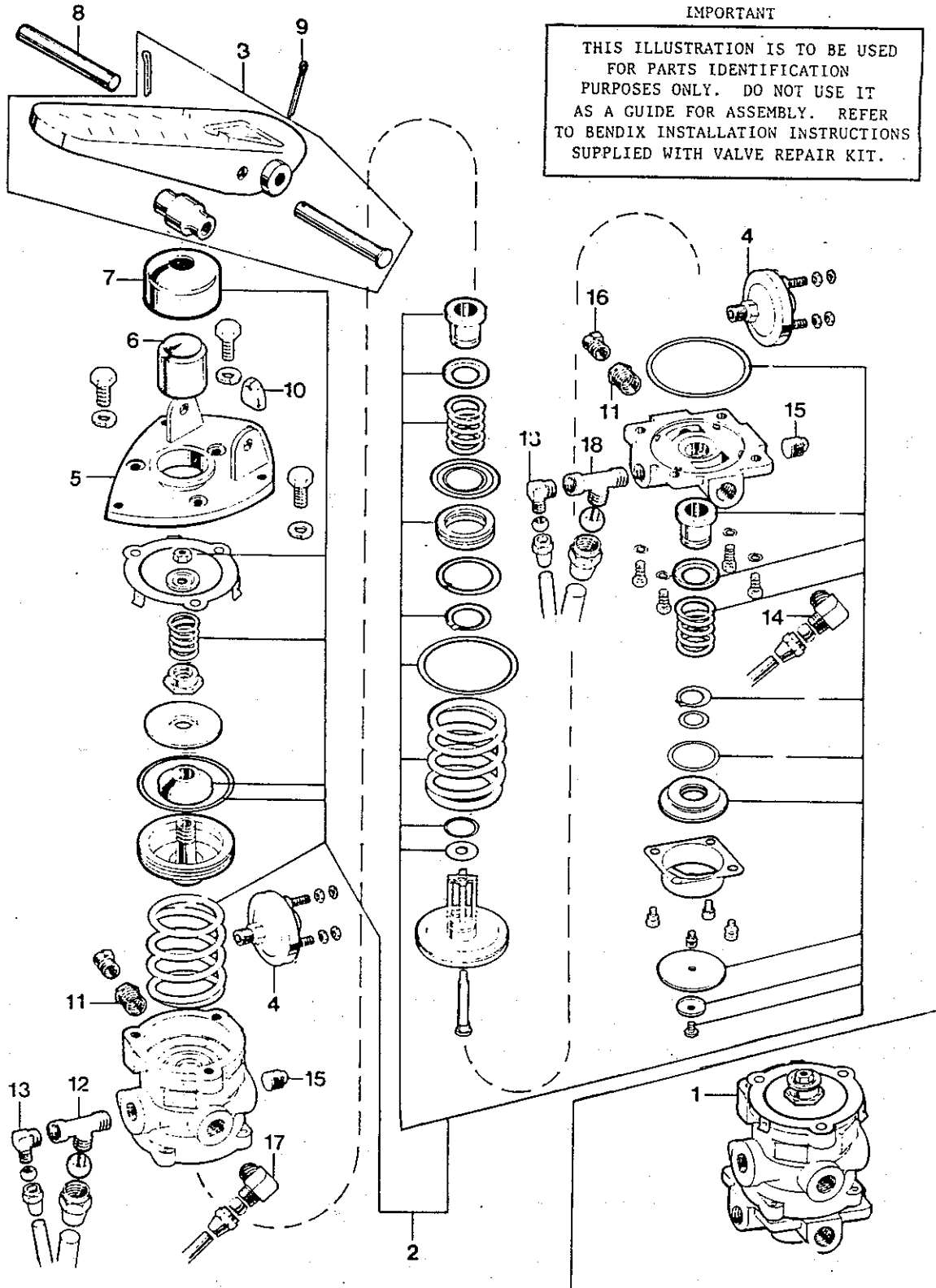
BRAKE TREADLE VALVE

DR 5/27/81 BY JET
APP 10/25/82 BY DvB 8001679

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IMPORTANT

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AS A GUIDE FOR ASSEMBLY. REFER
TO BENDIX INSTALLATION INSTRUCTIONS
SUPPLIED WITH VALVE REPAIR KIT.



BRAKE TREADLE VALVE

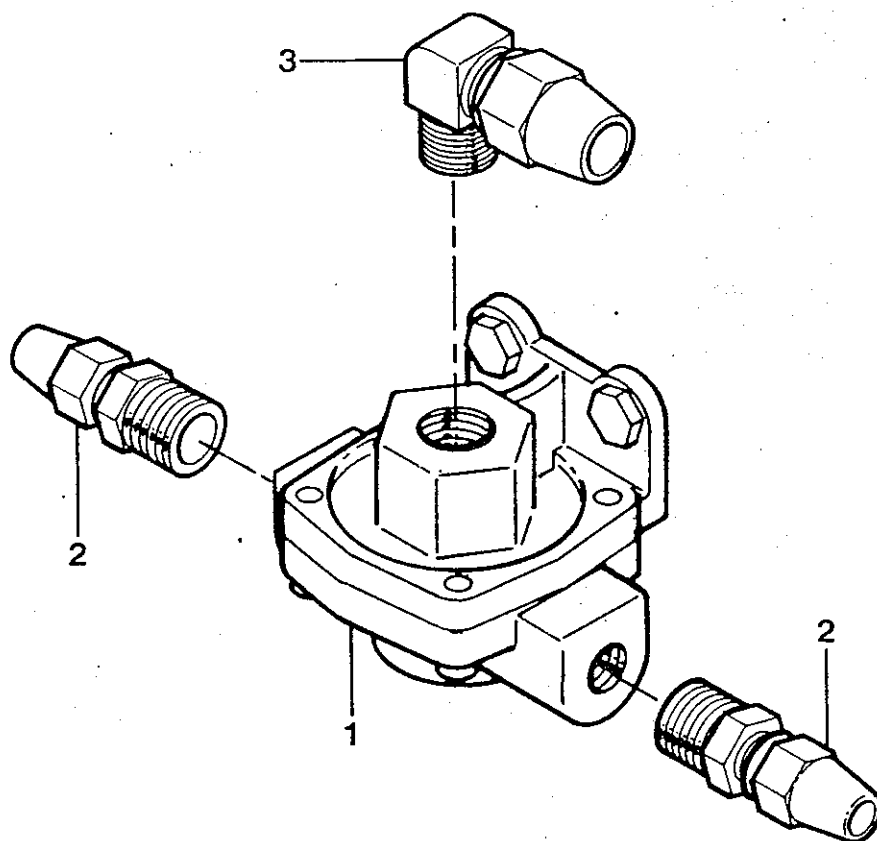
KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0654533	VALVE ASSY., BRAKE TREADLE	2
2	2643237	REPAIR KIT, TREADLE VALVE	
3	1133347	TREADLE, DUAL BRAKE VALVE, RUBBER COVERED	
NI	2137545	COVER, RUBBER, DUAL BRAKE VALVE TREADLE	
4	0998740	SWITCH, STOP LIGHT	
5	0654467	PLATE, MOUNTING	
6	0654483	PLUNGER, BRAKE VALVE	
7	0654475	BOOT, BRAKE VALVE	
8	0654517	PIN, BRAKE VALVE FULCRUM	
9	0654509	PIN, ROLL, BRAKE VALVE FULCRUM	
10	0654491	BOTTOM, STOP	
11	2027134	BUSHING, 1/4 X 3/8 PIPE	
12	0948919	TEE, 1/4 FEMALE PIPE X 3/8 MALE PIPE X 1/2 TUBE	
13	2023935	ELBOW, 1/4 MALE PIPE X 1/4 TUBE	
14	2023265	ELBOW, 3/8 MALE PIPE X 3/8 TUBE	
15	2009595	PLUG, 3/8 PIPE	
16	2023935	ELBOW, 1/4 MALE PIPE X 1/4 TUBE	
17	2023307	ELBOW, 3/8 MALE PIPE X 1/2 TUBE	
18	0654319	TEE, 1/4 FPT X 3/8 MPT X 1/2 TUBE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

VALVE ASSY, QUICK RELEASE

DR 10-25-88 BY LAP	8008823	REV
APP 12-13-88 BY DH	FRT	

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DUAL AIR BRAKES

40'

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	*	DUAL BRAKE VALVE ASSY	
2	*	QUICK RELEASE VALVE ASSY	
3	*	DOUBLE CHECK VALVE ASSY	
4	*	SPRING BRAKE VALVE ASSY	
5	*	PP-1 CONTROL VALVE ASSY	
6	*	REAR RESERVOIR TANK ASSY	
7	*	WET RESERVOIR TANK ASSY	
8	*	JUNCTION BLOCK ASSY (FRONT)	
9	*	JUNCTION BLOCK ASSY (REAR)	
10	*	RELAY VALVE ASSY (FRT & RH REAR) AIR SUSPENSION DUMP	2
11	*	AUXILIARY WET TANK ASSY	
12	*	BRAKE LIGHT SWITCH ASSY	
13	*	RELAY VALVE ASSY (LH REAR) AIR SUSPENSION DUMP	
14	*	RELAY VALVE ASSY (TAG AXLE) AIR SUSPENSION DUMP	
15	*	FRONT RESERVOIR TANK ASSY	
16	0556878	TEE, 3/8 M PIPE X 1/2 TUBE X 1/2 TUBE 215700	
17		AIR COMPRESSOR, 12 CFM (SUPPLIED WITH ENGINE)	
18		GOVERNOR ASSY (SUPPLIED WITH ENGINE)	
19		VALVE ASSY, SPRING & SERVICE	
	1066679	VALVE ONLY, SERVICE BRAKE RELAY	
NI	2135721	KIT, REPAIR FOR 1066679	
	1220128	VALVE ONLY, SPRING BRAKE RELAY	
20	1120195	NIPPLE, 1/8 CLOSE TYPE	6
21	2008274	ELBOW, 90 DEG. STREET, 3400 X 8	5
22	0990671	AIR SPRING, RIDEWELL TAG SUSPENSION	
23	2023224	CONNECTOR, 1/4 MPT X 1/4 TUBE	
24	2023091	FITTING, DISCHARGE	
25	2026706	ELBOW, 49 X 10, 1/2 MPT X 5/8 TUBE FLARE	
26	1024975	HOSE ASSY, AIR COMP. DISH 30 IN LONG	
27	0605188	ELBOW, REDUCING STREET, 1/4 X 1/8 PIPE	
28	1119700	ADAPTER, SWIVEL, MALE PIPE 0107-4-4 PARKER	
29	2023182	CONNECTOR, 1/4 MPT X 3/8 TUBE	7
30	0654277	TEE, STREET, 1/4 PIPE, 3750	
31	2023513	PLUG, PIPE, 3750	
32	2023232	COUPLING, ANCHOR	3
33	1168863	BRACKET SCHRADER VALVE	
34	0818609	VALVE, SCHRADER 1/4 INCH MPT	
35	2027241	ELBOW 3400 X 6, 3/8 STREET	6
36	0961250	AIR SPRING RIDEWELL REAR SUSPENSION	4
37	1286814	AIR SPRING RIDEWELL FRONT SUSPENSION	
38	0654541	TEE 3/8 TUBE X 3/8 TUBE X 3/8 TUBE, B-W	
39	2023257	CONNECTOR, 205826, 1/4 FPT X 3/8 TUBE	
40	0559047	TEE, MALE BRANCH, 1/4 PIPE, 3600 X 4	
		*REFER TO TABLE OF CONTENTS FOR SUB PARTS OF COMPONENTS	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

DUAL AIR BRAKES

40'

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
41	2008381	TEE 64 X 4, 1/4	5
42	2008431	TUBING, COPPER 1/4	
43	1160415	VALVE, PRESSURE, REDUCING, RV-1, 50 PSI	
43A	1343227	VALVE, PRESSURE, REDUCING, RV-1, 60 PSI	
44	2023190	ELBOW, 1/4 MPT X 3/8 TUBE	4
45	2023927	TEE, 1/2 MPT X 3/8 TUBE X 5/8 TUBE	
46	1310721	AIR DRYER AD-4, BENDIX	
NI	0392308	VALVE, CHECK, WATER	
47	2023935	ELBOW, 1/4 MPT X 1/4 TUBE	1
48	0654350	TEE, STREET, 1/2 PIPE, 3750 X 8	
49	0654418	VALVE, SINGLE CHECK, 1/2 PIPE	
50	0654558	CONNECTOR, 1/2 MAKE PIPE X 3/8	
51	0756817	TEE, 1/4 FEM PIPE X 3/8 TUBE 3/8 TUBE	
52	0871376	VALVE, HEIGHT CONTROL	3
53	0961649	BRACKET, MOUNTING, LEVEL VALVES, RIDEWELL	
54	0756817	TEE, 1/4 MALE PIPE X 3/8 TUBE X 3/8 TUBE	
55	2023265	ELBOW, 3/8 MPT X 3/8 TUBE	2
56	0758698	COUPLING, ANCHOR, BENDIX WESTINGHOUSE	
57	2009595	PLUG, PIPE, 3/8	
58	1507631	INDICATOR, LOW PRESSURE, LP-3, 60 PSI	1
59	2023083	FITTING, MANIFOLD	
60	2023505	TEE, 1/4 FPT X 1/2 TUBE X 1/2 TUBE	
61	2027183	NIPPLE, 3326 X 4, 1/4 CLOSE	
62	2023786	ELBOW, 1/8 MPT X 1/4 TUBE	
63	0949370	ADAPTER, BULKHEAD, 1/8 PIPE X 1 1/2 LONG	6
64	2027225	ELBOW, 1/8 STREET	6
65	2006187	BUZZER	
66	3827201	CONNECTOR, MALE, 1/8 NPTF X 1/8 TUBE	6
67	3827318	ELBOW, MALE, SWIVEL, 90, 10-32 UNF X 1/8 TUBE	2
68	2227338	VALVE, AIR	2
69	3827243	CONNECTOR, MALE, 10-32 UNF X 1/8 TUBE	2
70	1047133	FITTING, T-BRASS, 1/8 FPT	
71	2009298	NIPPLE, PIPE, 1/8	
72	3827268	CONNECTOR, FEMALE, 1/8 NPTF X 1/8	
73	2006807	LIGHT, PILOT, 17/32", RED LENS	
74		GAUGE, AIR PRESSURE, FRONT BRAKE, DUAL SCALE (SEE TABLE OF CONTENTS FOR INSTRUMENTS)	
75		GAUGE, AIR PRESSURE, REAR BRAKE, DUAL SCALE (SEE TABLE OF CONTENTS FOR INSTRUMENTS)	
76	0654970	INSERT, HYTRON TUBING, 1/4 O.D., .040 WALL	
77	0754879	ELBOW, 1/2 MALE PIPE X 5/8 TUBE	
78	2026979	ELBOW, 400 X 4, 1/8 MPT X 1/4 TUBE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

**WHEEL END COMPONENTS, REAR
DRIVE AXLE***

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0929083	GASKET, AXLE FLANGE	
2	2598613	NUT, WHEEL BEARING, OUTER	
3	2647238	WASHER, LOCK, WHEEL BEARING NUT	
4	2599215	NUT, WHEEL BEARING, INNER	
5	0929059	WHEEL BEARING (OUTER)	
6	2138584	STUD, AXLE SHAFT DRIVE	8
7	2621571	CUP, OUTER WHEEL BEARING	
8		NUT, WHEEL STUD, OUTER	10
	1311729	LH	
	1311711	RH	
9		NUT, WHEEL STUD, INNER	10
	1311745	LH	
	1311737	RH	
10		STUD, WHEEL	10
	1296227	LH	
	1296219	RH	
11	1523208	HUB & CUP ASSY.	
12	1573419	BRAKE DRUM	
13	2621779	CUP, WHEEL BEARING (INNER)	
14	0929042	WHEEL BEARING (INNER)	
15	0929067	OIL SEAL, WHEEL BEARING (INNER)	
16	0929000	NUT, AXLE SHAFT DRIVE STUD	8
17	2001220	LOCKWASHER, AXLE SHAFT DRIVE STUD	8
18	0929091	DOWEL, AXLE SHAFT DRIVE STUD	8
NI	3978459	HUB COVER, CHROME	
NI	2127108	LOCKING RING, HUB COVER	
NI	3978475	NUT, COVER, CHROME	5
NI	1282862	ALUMINUM WHEEL	
NI	1530849	OIL SINGER	
* FOR TAG AXLE WHEEL END COMPONENTS PLEASE SEE TAG AXLE EXPLOSION NOTE: QUANTITIES ARE PER WHEEL			

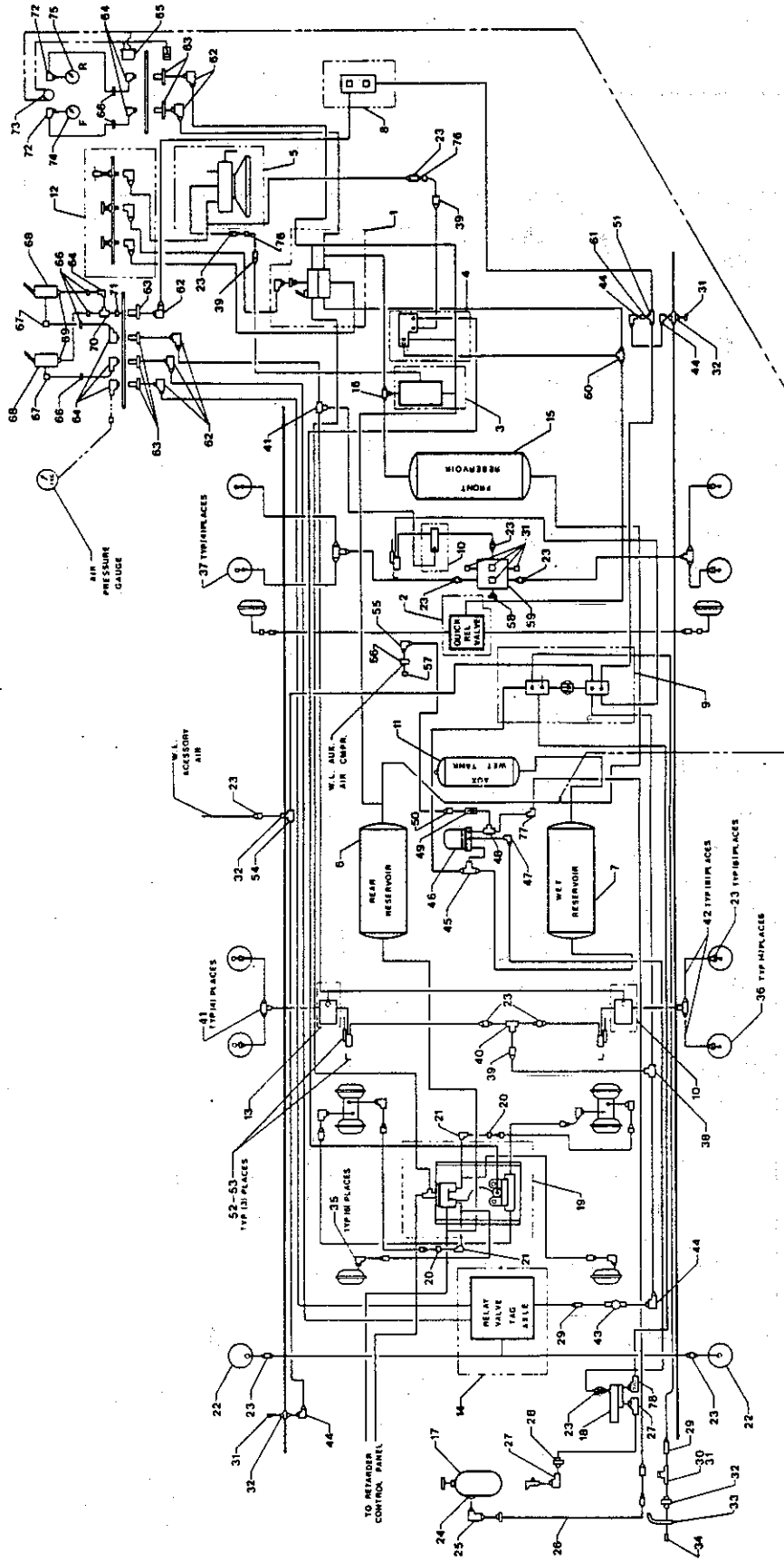
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DUAL AIR BRAKES 40.

9-18-57-1 Vms
4-2-58-1 DH

REV
180958

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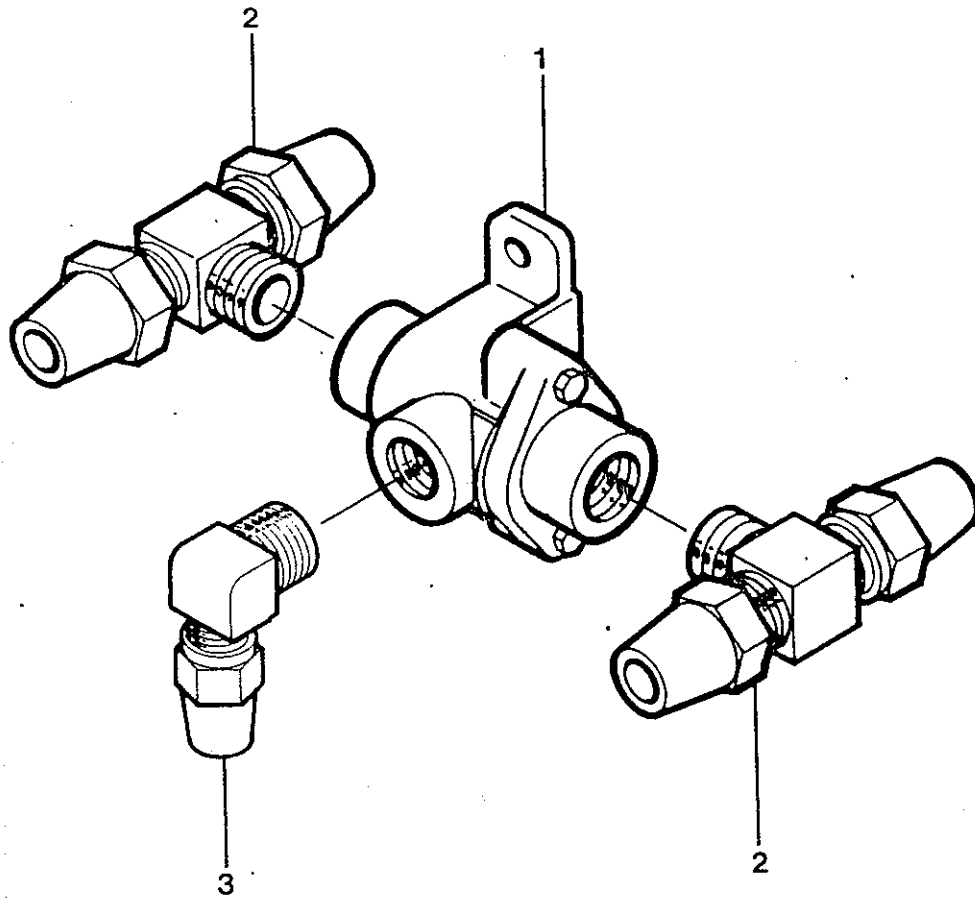
VALVE ASSY, QUICK RELEASE

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1160464	VALVE, QUICK RELEASE	2
2	2023364	CONNECTOR, 3/8 MPT X 1/2 TUBE	
3	2023307	ELBOW, 3/8 MPT X 1/2 TUBE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

DOUBLE CHECK VALVE ASSEMBLY

DR 12-13-88 BY LAD		8008849	REV
APP 12-13-88 BY DH	FRT		
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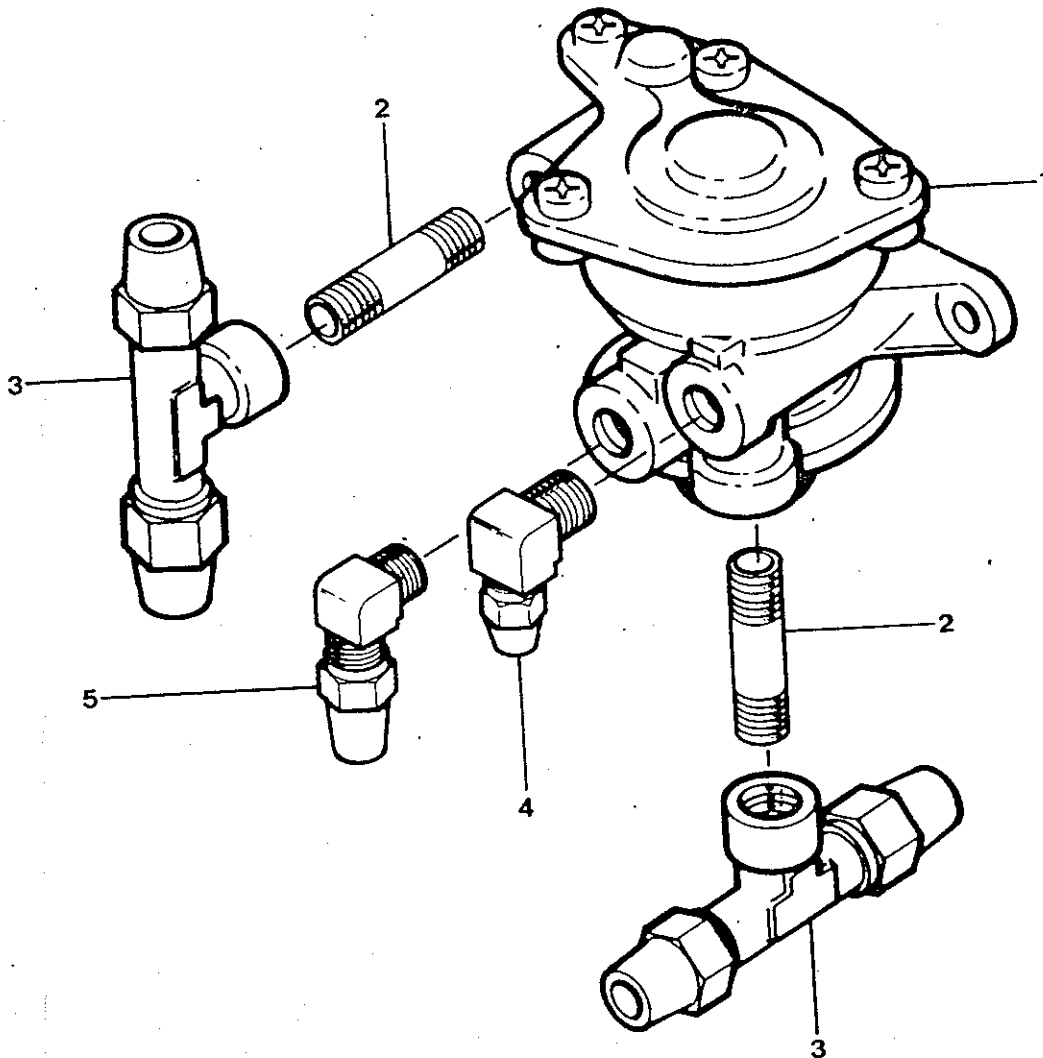
DOUBLE CHECK VALVE ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0654434	VALVE, DOUBLE CHECK, 3/8 PIPE	2
2	0556878	TEE, 3/8 MALE PIPE X 1/2 TUBE X 1/2 TUBE	
3	2023265	ELBOW, 3/8 MPT X 3/8 TUBE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

SPRING BRAKE VALVE ASSEMBLY

DR 12-688 BY LAD	FRT	8008815	REV
APP 12-13-88 BY DH	© 1988 BLUE BIRD BODY COMPANY ALL RIGHTS RESERVED		



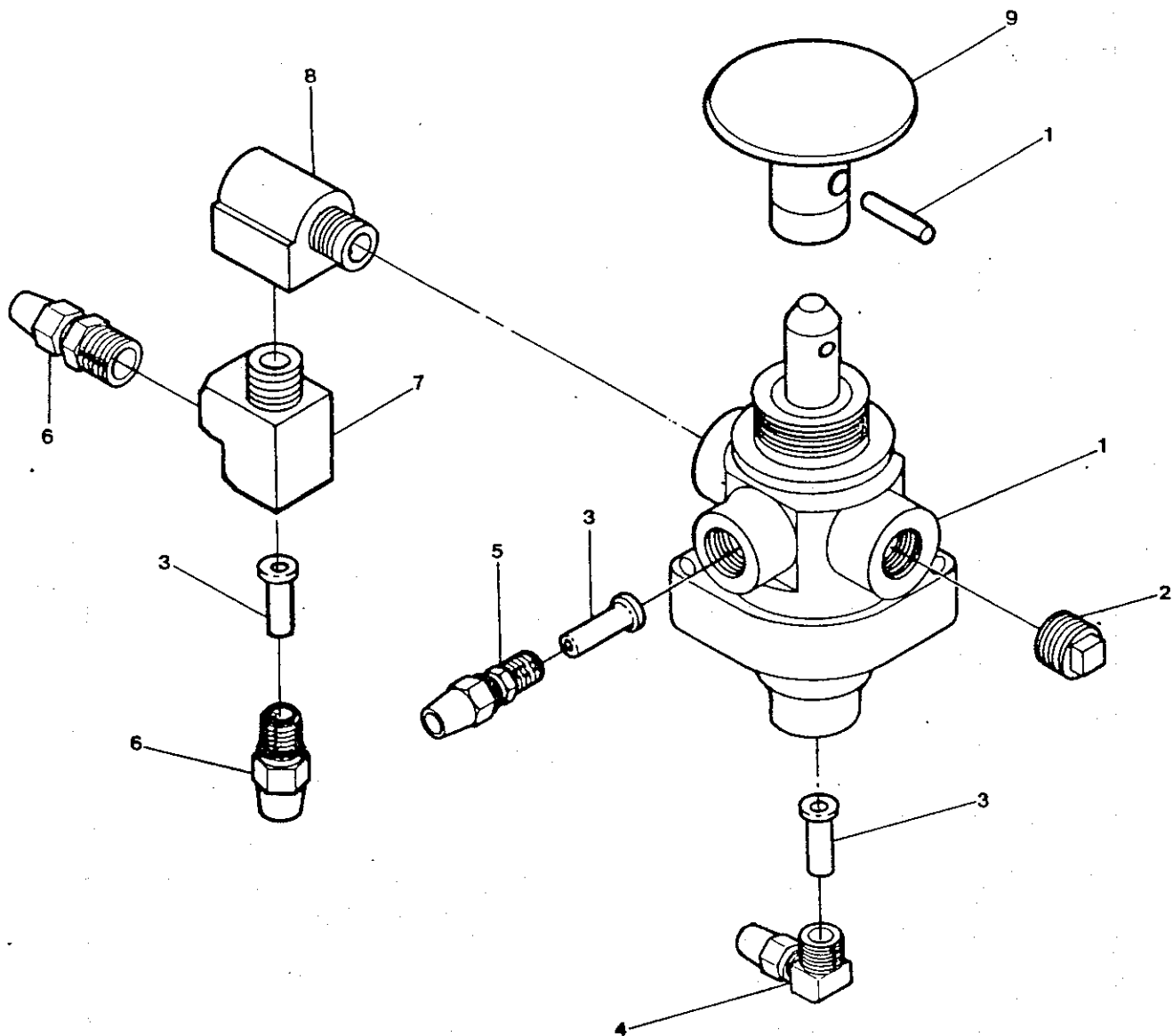
SPRING BRAKE VALVE ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0654426	VALVE, SPRING BRAKE	
2	2009330	NIPPLE, 1/4 PIPE X 2" LONG	
3	2023505	TEE, 1/4 FPT X 1/2 TUBE X 1/2 TUBE	
4	2023935	ELBOW, 1/4 MPT X 1/4 TUBE	
5	2023190	ELBOW, 1/4 MPT X 3/8 TUBE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

DR 102-89 BY D. Wms			
APP	BY	FRT 80096A9	REV

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PP-1 CONTROL VALVE ASSEMBLY

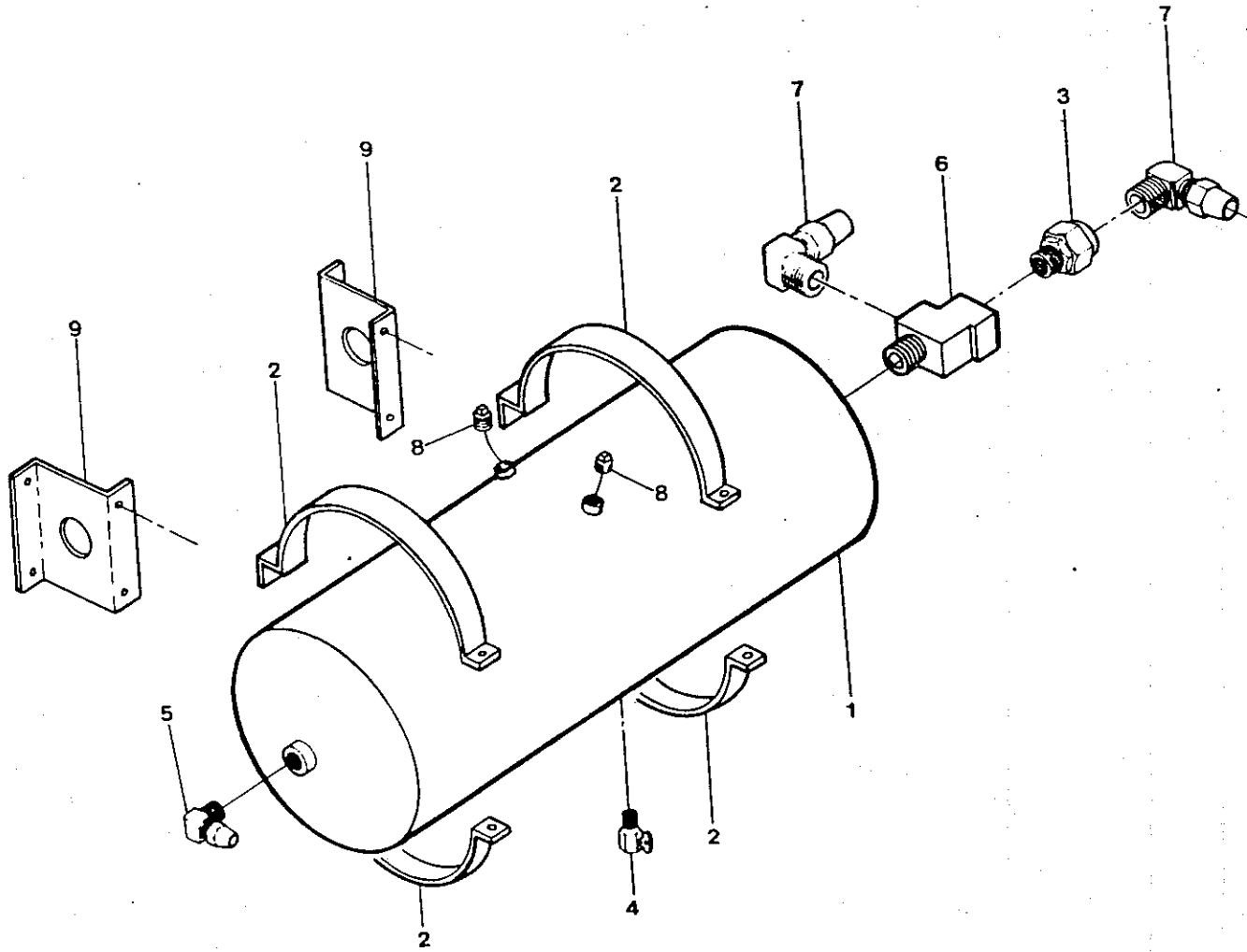
KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0900266	VALVE, PP-1, 30 PSI	
2	2027118	PLUG, 1/8 IN PIPE, 3151 X 2	
3	0654970	INSERT, HYTRON TUBING, 1/4 O.D., .040 WALL	
4	2023786	ELBOW, 1/8 MPT X 1/4 TUBE	
5	2023570	CONNECTOR, 1/8 MPT X 1/4 TUBE	
6	2023224	CONNECTOR, 1/4 MPT X 1/4 TUBE	
7	0654277	TEE, STREET, 1/4 PIPE, 3750 X 4	
8	0605188	ELBOW, REDUCING, STREET, 1/4 X 1/8 PIPE	
9	2598704	KNOB, PARKING BRAKE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

REAR RESERVOIR TANK ASSEMBLY

DR 9-20-89 BY D.W.M.S.	FRT	8007599	REV
APP	BY		

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REAR RESERVOIR TANK ASSEMBLY

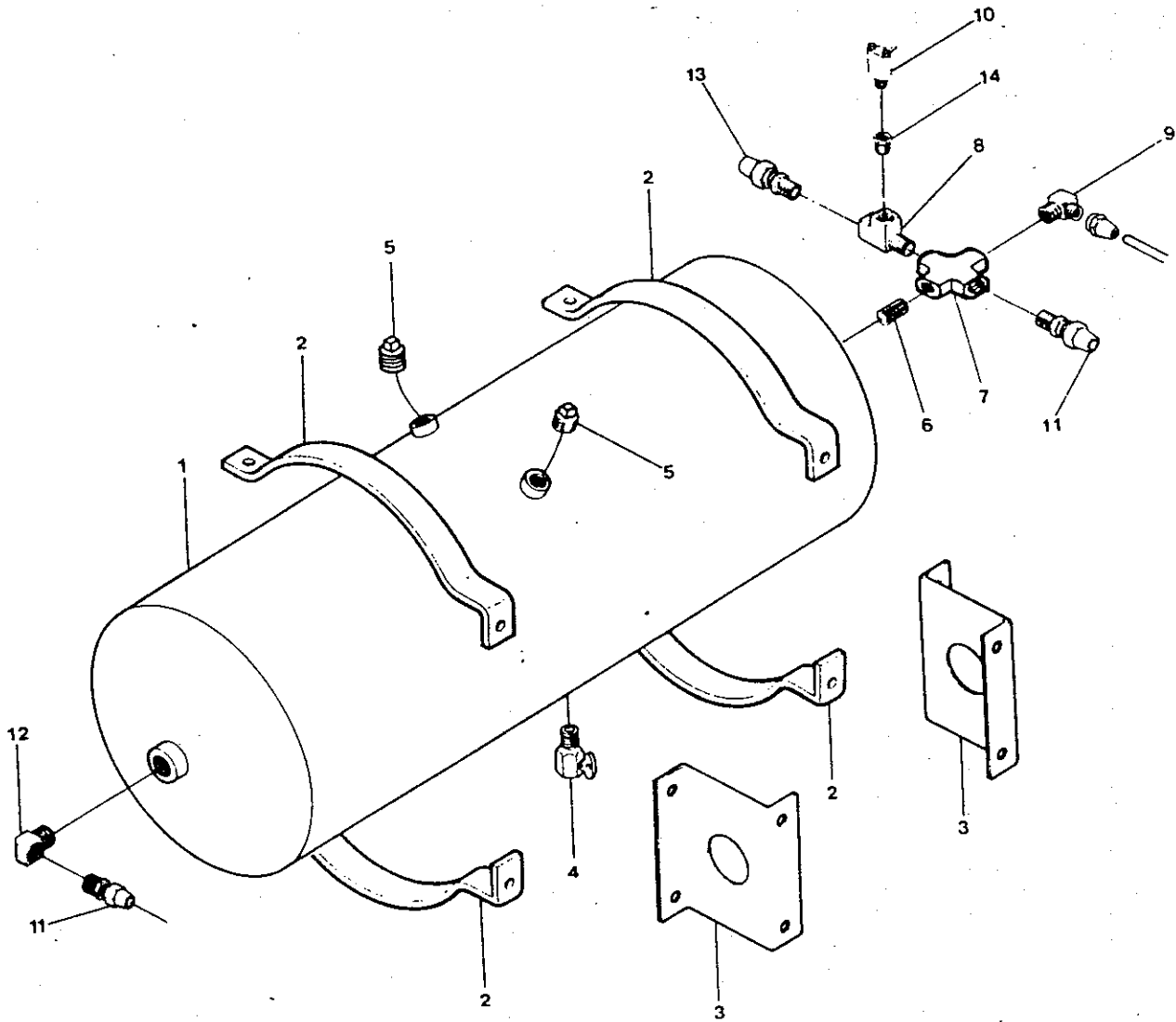
KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0991513	RESERVOIR, 9 1/2 X 27-176 CU. IN.	4
2	0850586	BRACKET, MOUNTING, 9 1/2 IN, AIR RESERVOIR	
3	0654418	VALVE, SINGLE CHECK, 1/2 PIPE	
4	1110188	COCK, DRAIN, RESERVOIR	
5	0754879	ELBOW, 1/2 MALE PIPE X 5/8 TUBE	2
6	0654350	TEE, STREET, 1/2 PIPE, 3750 X 8	
7	2023349	ELBOW, 1/2 MPT X 1/2 TUBE	2
8	0417550	PLUG, PIPE 1/2	
9	0558080	SPACER, AIR RESERVOIR BRACKET	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

WET RESERVOIR TANK ASSEMBLY

DR 9-18-89	BY D.Wms.	FRT	8009615	REV
APP	BY			

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WET RESERVOIR TANK ASSEMBLY

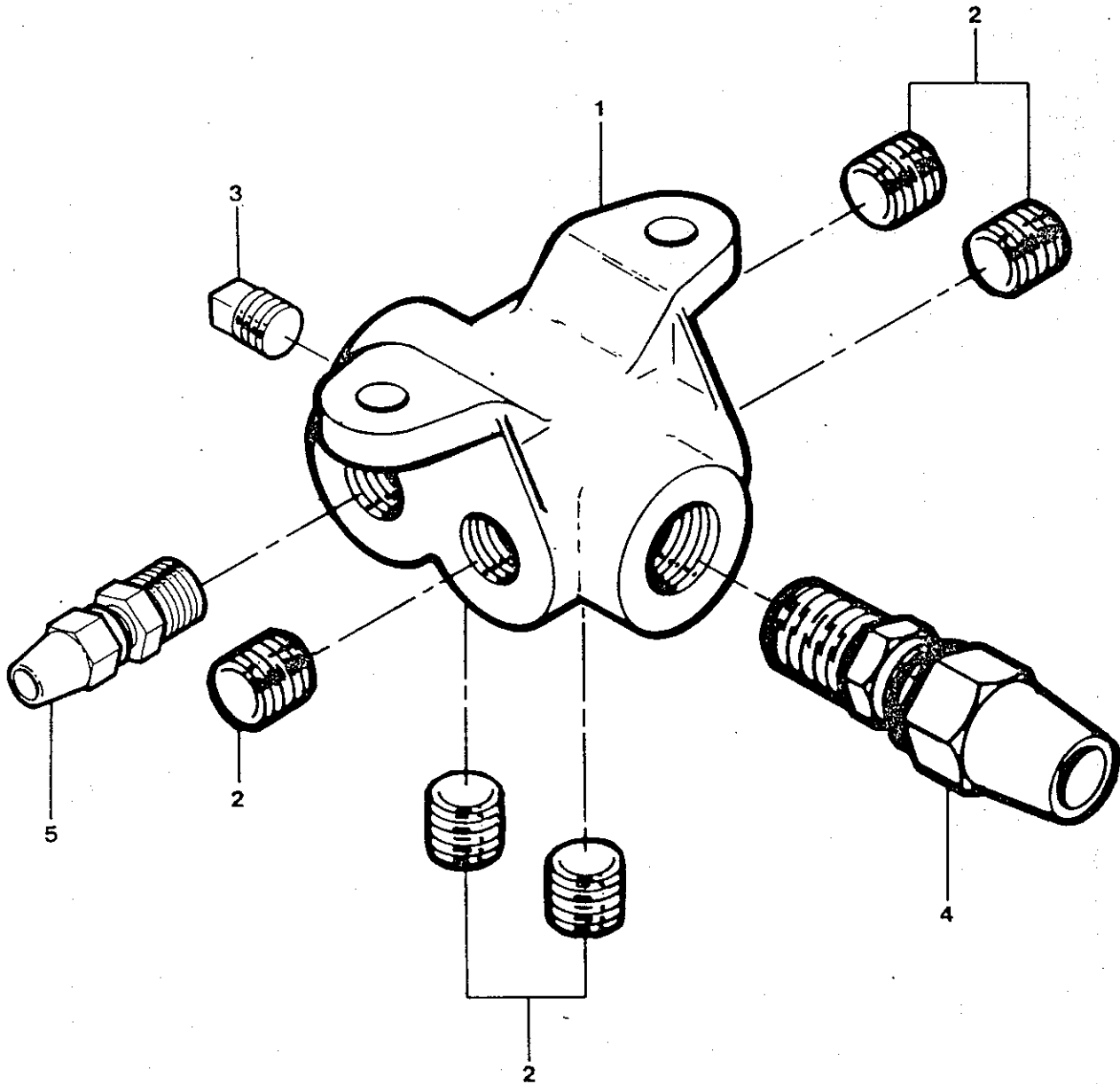
KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0991513	RESERVOIR, 9 1/2 X 27-1760 CU. IN.	4
2	0850586	BRACKET, MOUNTING, 9 1/2 IN, AIR RESERVOIR	
3	0558080	SPACER, AIR RESERVOIR BRACKET	
4	1110188	COCK, DRAIN, RESERVOIR	
5	0417550	PLUG, PIPE 1/2	2
6	2023992	NIPPLE, 1/2 CLOSE PIPE	
7	0871756	CROSS, 1/2 PIPE	
8	0654350	TEE, STREET, 1/2 PIPE, 3750 X 8	
9	2023349	ELBOW, 1/2 MPT X 1/2 TUBE	
10	1507631	INDICATOR, LOW PRESSURE, 60 PSI	
11	2023356	CONNECTOR, 1/2 MPT X 5/8 TUBE	
12	2008274	ELBOW, 90 DEG. STREET, 3400 X 8	
13	2023380	CONNECTOR, 1/2 MPT X 1/2 TUBE	
14	2027159	BUSHING, PIPE, 1/2 X 1/4	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

JUNCTION BLOCK ASSEMBLY (FRONT)

DR 9-18-89 BY D.V/m.s.			
APP	BY	FRT 8009607	REV

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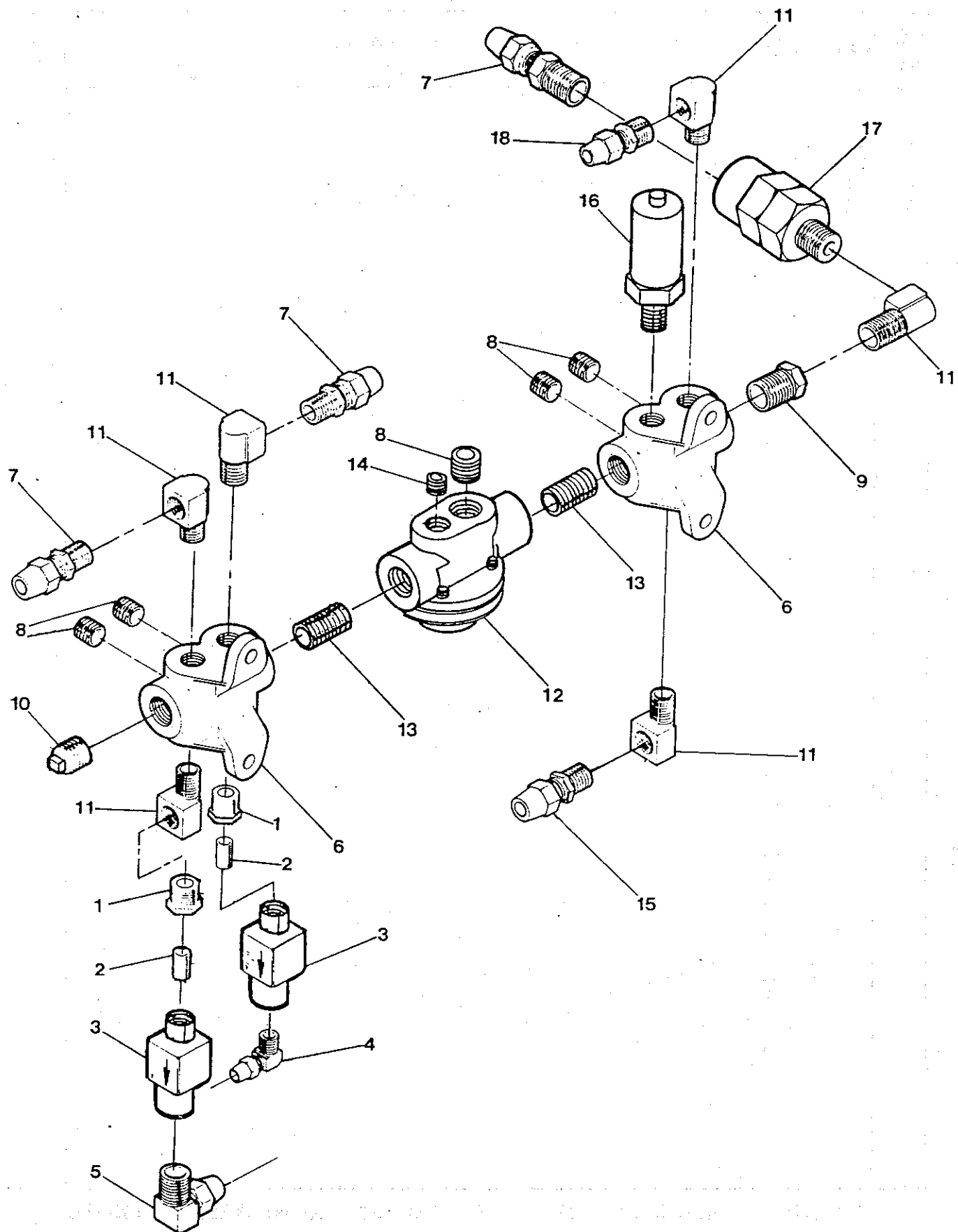
JUNCTION BLOCK ASSEMBLY (FRONT)

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	2023083	FITTING, MANIFOLD	5
2	2023513	PLUG, PIPE, 1/4	
3	2009595	PLUG, PIPE	
4	2023182	CONNECTOR, 1/4 MPT X 3/8 TUBE	
5	2023224	CONNECTOR, 1/4 MPT X 3/8 TUBE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

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JUNCTION BLOCK ASSEMBLY (REAR)

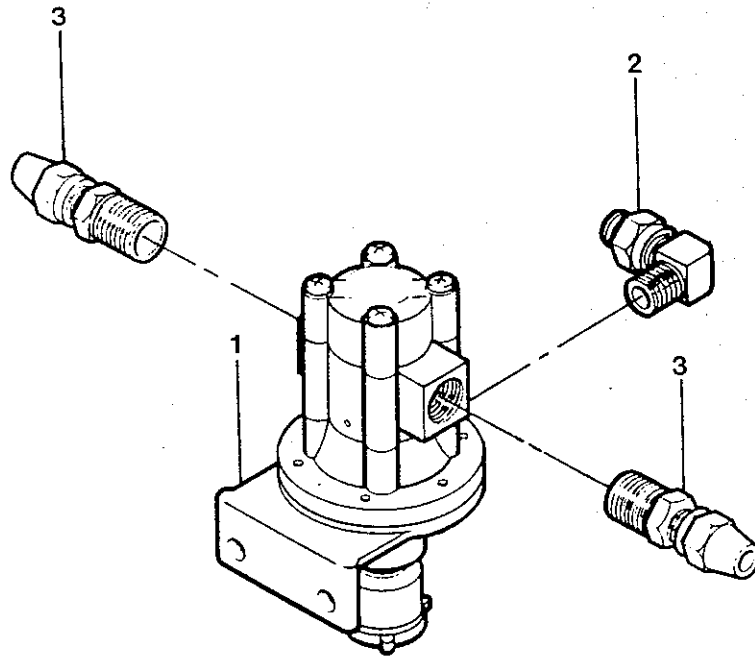


JUNCTION BLOCK ASSEMBLY (REAR)

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	2008050	BUSHING, BRASS	2
2	1120195	NIPPLE, 1/8	2
3	1164870	VALVE, CHECK, 1/4 PIPE	2
4	0654301	ELBOW, 1/8 MALE PIPE X 3/8 TUBE	
5	2023786	ELBOW, MALE, 1/4 TUBE X 1/8	
6	2023083	FITTING	2
7	2023182	CONNECTOR, 1/4 MPT, X 3/8 TUBE	3
8	2023513	PLUG, PIPE, 1/4 IN	7
9	2027134	BUSHING, PIPE, 3/8 X 1/4	
10	2009595	PLUG, PIPE, 3/8	
11	2027233	ELBOW, 1/4 STREET	6
12	0522508	VALVE, PRESSURE PROTECTION, 65 PSI	
13	2027183	NIPPLE, 1/4 CLOSE	2
14	2027118	PLUG, 1/8 IN. PIPE, 3151 X 2	
15	2023224	CONNECTOR, 1/4 MPT X 1/4 TUBE	3
16	0839019	VALVE, SAFETY, 1/4 MALE PIPE	
17	0962183	FILTER, AIR	
18	0754846	TEE, 1/4 MALE PIPE, X 3/4 TUBE X 3/8 TUBE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

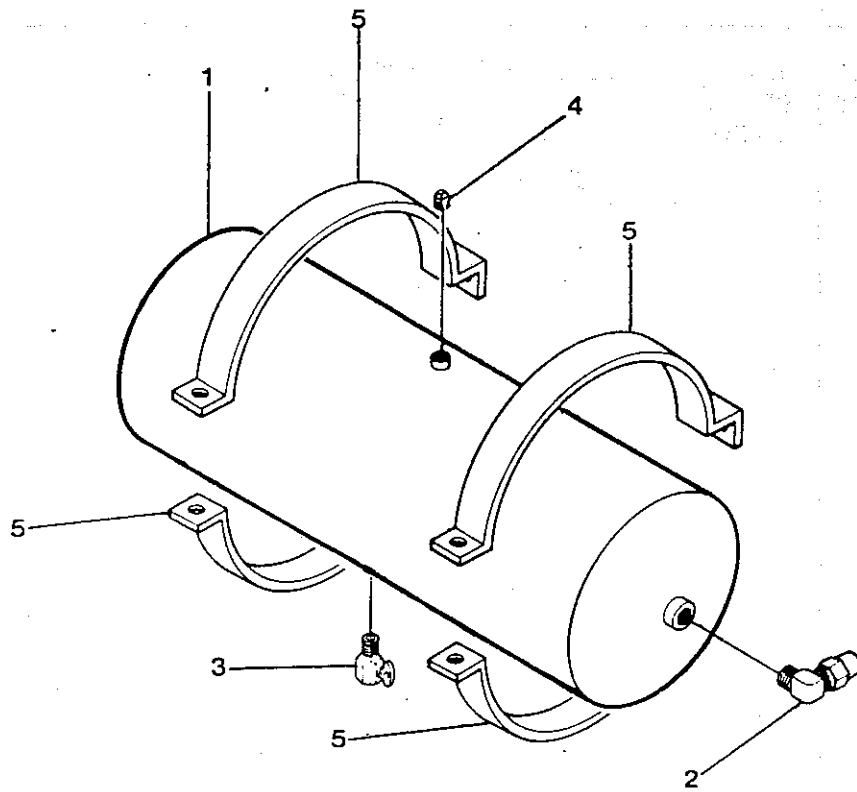
RELAY VALVE ASSEMBLY (FRONT & RH RR)
AIR SUSPENSION DUMP



KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0982280	VALVE, RELAY, PILOT CONTROL	2
2	2023786	ELBOW, 1/8 MPT X 1/4 TUBE	
3	2023224	CONNECTOR, 1/4 MPT X 1/4 TUBE	

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AUXILIARY WET TANK ASSEMBLY

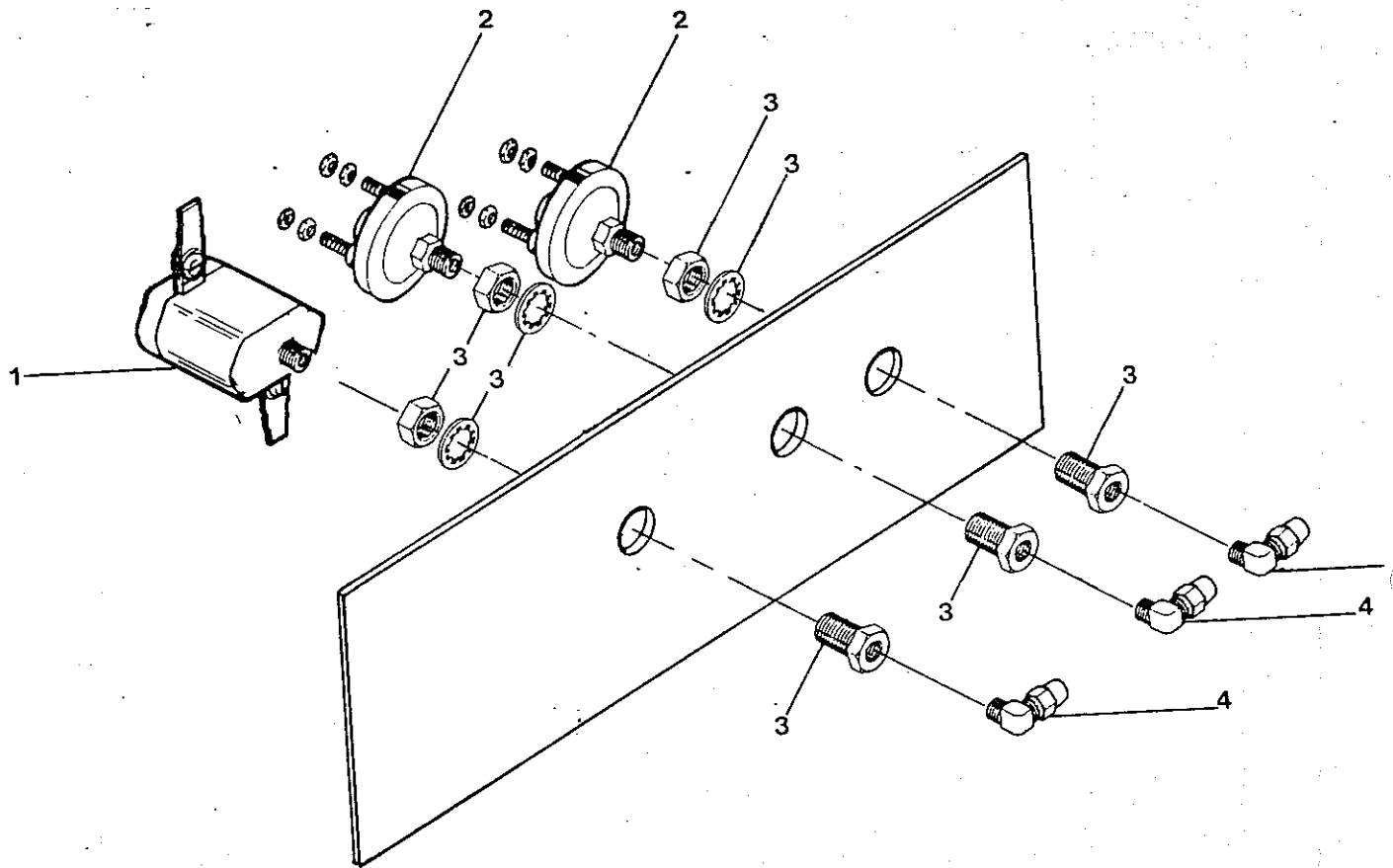


AUXILIARY WET TANK ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0754929	RESERVOIR 8 X 26, 1240 CU. IN.	2
2	2023349	ELBOW, 1/2 MPT X 1/2 TUBE	
3	1110188	COCK DRAIN RESERVOIR	
4	0417550	PLUG, 1/2 PIPE	
5	0850578	BRACKET, MOUNTING, AIR RESERVOIR, 8 IN.	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

BRAKE LIGHT SWITCH ASSEMBLY



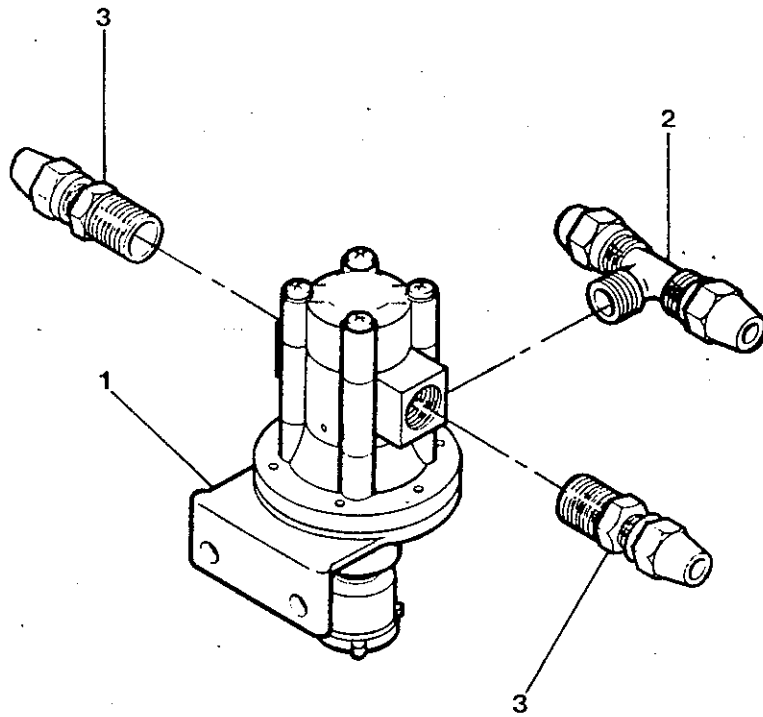
BRAKE LIGHT SWITCH ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	0982918	INDICATOR, LOW PRESSURE	2 3 2
2	0998740	SWITCH, STOP LIGHT	
3	2023232	COUPLING, ANCHOR	
4	2023935	ELBOW, 1/4 MPT X 1/4 TUBE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

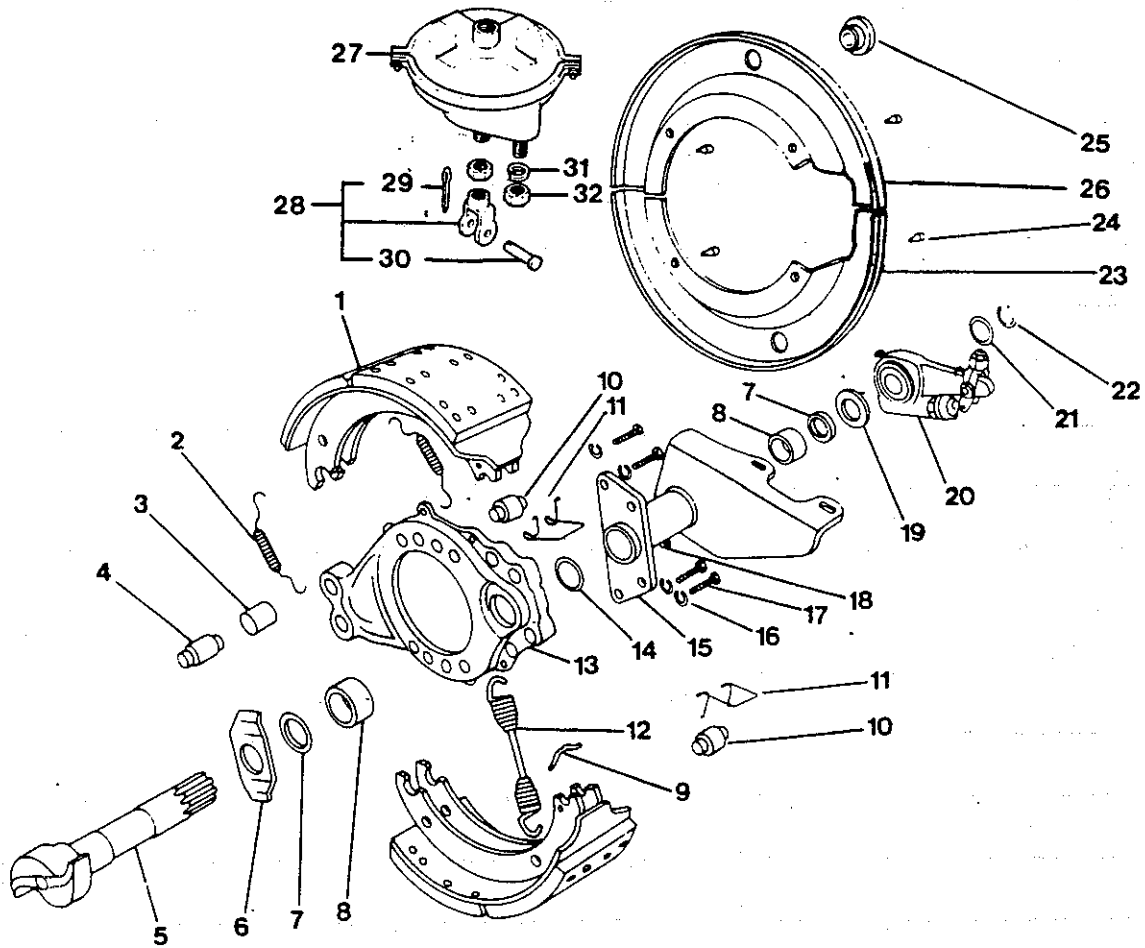
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RELAY VALVE ASSY (L.H. REAR)



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FRONT BRAKES



FRONT BRAKES

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	2160505	BRAKE SHOE & LINING ASSY., 5"	4
NI	2120897	BRAKE SHOE ONLY, 5"	4
NI	2151439	KIT, BRAKE LINING (1 PER AXLE)	
NI	2135978	RIVET, BRAKE LINING	64
2	2120863	SPRING, BRAKE SHOE RETAINING	4
3	2120889	BUSHING, ANCHOR PIN	2
4	2120871	ANCHOR PIN, BRAKE SHOE	2
5		CAMSHAFT, FRONT BRAKE	
	2121606	LH	
	2121614	RH	
6	2121622	WASHER, CAMHEAD, (FLAT)	2
7	2121689	SEAL, CAMSHAFT	4
8	2597706	BUSHING, CAMSHAFT SPIDER & BRKT.	4
9	2597300	PIN, BRAKE SHOE RETURN SPRING	4
10	2598134	ROLLER, BRAKE SHOE	4
11	2121655	RETAINER, SHOE ROLLER	4
12	2638716	RETURN SPRING, BRAKE SHOE	2
13		SPIDER, BRAKE	
	2136935	LH	
	2157923	RH	
14	2644235	GASKET, CHAMBER BRKT.	2
15		BRACKET, CAMSHAFT & CHAMBER	
	2136927	LH	
	2157931	RH	
16	2595809	WASHER, BRKT. CAPSCREW	8
17	2594109	CAPSCREW, CHAMBER BRKT.	8
18	2027431	FITTING, GREASE	2
19	2121663	WASHER, CAMSHAFT (THICK)	2
20		SLACK ADJUSTER ASSY.	
	4303335	RH (ROCKWELL)	
	4303327	LH (ROCKWELL)	
	4302956	RH (HALDEX)	
	4302956	LH (HALDEX)	
NI	1513670	BUSHING, 1/2 X 5/8 (HALDEX)	
21	2121671	WASHER SPACING (STANDARD)	6
22	2121697	LOCKRING, CAMSHAFT	2

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

FRONT BRAKES

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
23		NOT APPLICABLE	
24		NOT APPLICABLE	
25		NOT APPLICABLE	
26		NOT APPLICABLE	
27	1366491	BRAKE CHAMBER, 30"	
28		YOKE, BRAKE CHAMBER	
	4293759	(ENDING W/CSN 971255) W/THREADED CLEVIS W/O SNAP RING	
	2137685	(BEGINNING W/CSN 971256) W/O THREADED CLEVIS W/SNAP RING	
29		NOT APPLICABLE	
30		N/A	
31	2595601	LOCKWASHER, BRAKE CHAMBER	
32	2001501	NUT, BRAKE CHAMBER STUD	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

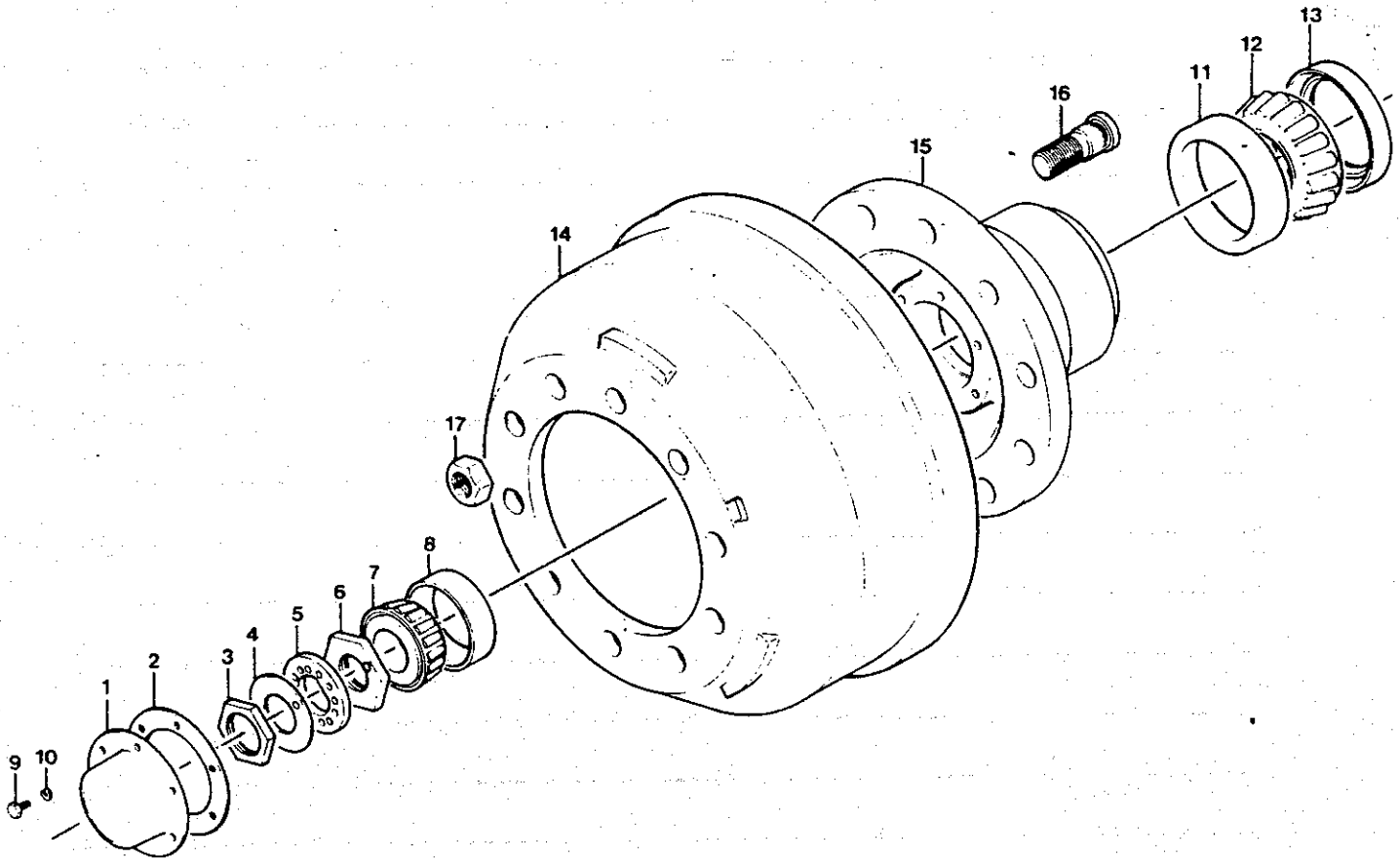
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WHEEL END COMPONENTS, FRONT

DR. LC 29	BY <i>Ames</i>	8004954
APP	BY	

FRONT

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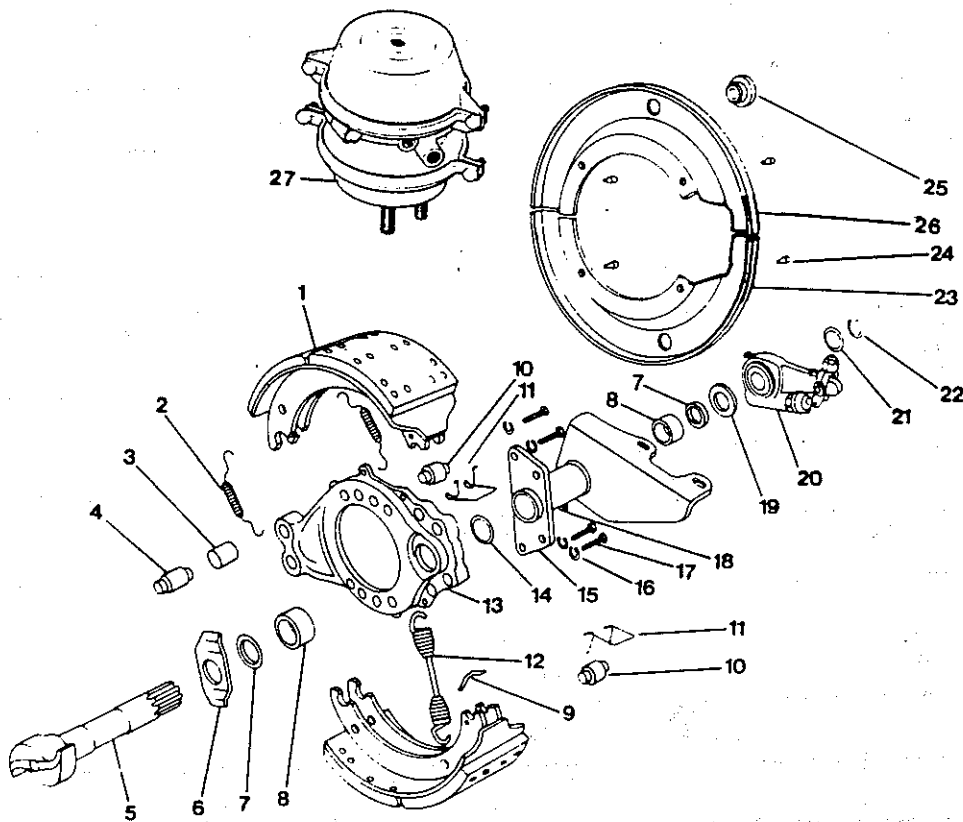


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REAR BRAKES DRIVE AXLE*

DR	BY	2158558
APP	BY	

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**REAR BRAKES
DRIVE AXLE***

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	2160489	BRAKE SHOE & LINING ASSY., 7"	4
NI	2120905	BRAKE SHOE ONLY, 7"	4
NI	2151454	KIT, BRAKE LINING, 7"(1 PER AXLE)	
NI	2135978	RIVET, BRAKE LINING	64
2	2120863	SPRING BRAKE SHOE RETAINING	4
3	2120889	BUSHING, ANCHOR PIN	2
4	2120871	ANCHOR PIN, BRAKE SHOE	2
5		CAMSHAFT, BRAKE	
	2121739	LH	
	2121747	RH	
6	2121622	WASHER, CAMHEAD, (FLAT)	2
7	2121689	SEAL, CAMSHAFT	4
8	2597706	BUSHING, CAMSHAFT SPIDER & BRKT.	
9	2597300	PIN, BRAKE SHOE RETURN SPRING	
10	2598134	ROLLER, BRAKE SHOE	4
11	2121655	RETAINER, SHOE ROLLER	4
12	2638716	RETURN SPRING, BRAKE SHOE	2
13	2137081	SPIDER, BRAKE	
14	2644235	GASKET, CHAMBER BRACKET	2
15	2135689	BRACKET, CAMSHAFT & CHAMBER LH & RH	
16	2595809	WASHER, BRACKET CAPSCREW	8
17	2594109	CAPSCREW, CHAMBER BRKT.	8
18	2027431	FITTING, GREASE	2
19	2121663	WASHER, CAMSHAFT, (THICK)	2
20		SLACK ADJUSTER ASSY.	
	4307526	LH (ROCKWELL)	
	4307534	RH (ROCKWELL)	
	4302956	LH (HALDEX)	
	4302956	RH (HALDEX)	
NI		YOKE, BRAKE CHAMBER (ROCKWELL)	
	4293759	(ENDING W/CSN 971259) W/THREADED CLEVIS W/O SNAP RING	
	2137685	(BEGINNING W/CSN 971260) W/O THREADED CLEVIS W/SNAP RING	
21	2121671	WASHER, SPACING	6
22	2121697	LOCKRING, CAMSHAFT	2
		*FOR TAG AXLE BRAKES PLEASE SEE TAG AXLE EXPLOSION	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

REAR BRAKES
DRIVE AXLE*

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
23		N/A	
24		N/A	
25		N/A	
26		N/A	
27		AIR CHAMBER ASSY., 30" ANCHORLOK	
	1366525	RH (ENDING W/CSN 983520)	
	1366533	LH (ENDING W/CSN 983520)	
	1592815	RH (BEG. W/CSN 983521)	
	1592823	LH (BEG. W/CSN 983521)	
		* FOR TAG AXLE BRAKES PLEASE SEE TAG AXLE EXPLOSION	

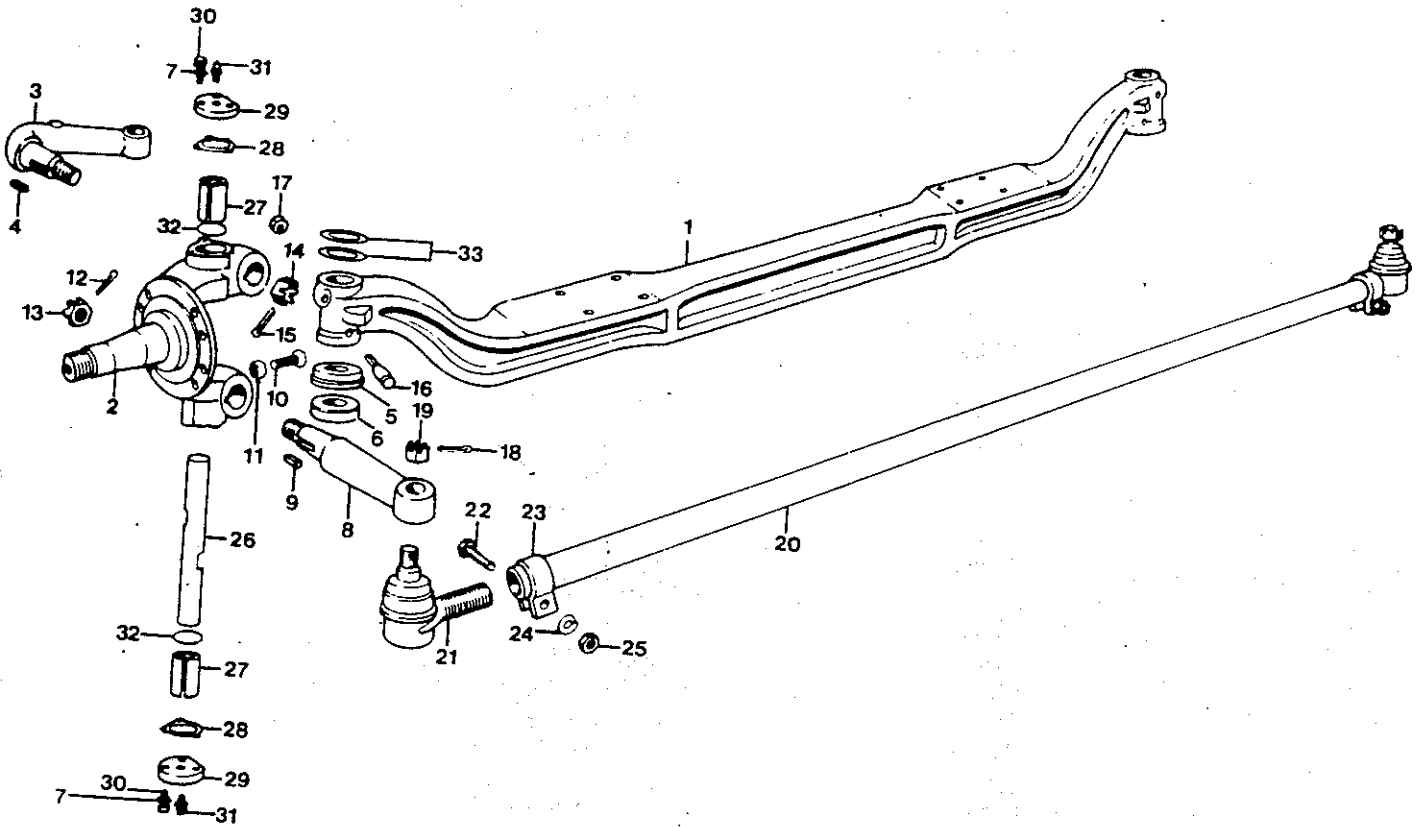
QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ABBREVIATIONS

AC	AIR CONDITIONING
ADJ.	ADJUSTING
AR	AS REQUIRED
ASSY.	ASSEMBLY
BB	BLUE BIRD
BLK	BLACK
BRKT.	BRACKET
COMP.	COMPRESSOR
CONT.	CONTINUED
CTR.	CENTER
CU.	CUBIC
CYL.	CYLINDER
DEG.	DEGREE
DIA.	DIAMETER
DIFF.	DIFFERENTIAL
DRI'S	DRIVER'S
ENG.	ENGINE
EXH.	EXHAUST
FPT	FEMALE PIPE THREAD
FRT.	FRONT
FWD	FORWARD
GM	GENERAL MOTORS
GR.	GRADE
HDND	HARDENED
I.D.	INSIDE DIAMETER
INCL.	INCLUDED
LH	LEFT HAND
MAT'L	MATERIAL
MPT	MALE PIPE THREAD
MTG	MOUNTING
NI	NOT ILLUSTRATED
O.D.	OUTSIDE DIAMETER
OPT.	OPTION
OZ	OUNCE
PLTD.	PLATED
POS.	POSITION
PT	PIPE THREAD
RD.	ROUND
RH	RIGHT HAND
SM	SMALL
STD.	STANDARD
SUSP.	SUSPENSION
TRANS.	TRANSMISSION

FRONT AXLE
ROCKWELL FG-941-NX-636

DR 10-11-87 BY LB	8007056
APP	BY
FRONT	
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FRONT AXLE
ROCKWELL FG-941-NX-636

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	4307559	AXLE CENTER	
2		STEERING KNUCKLE ASSY	
	2157444	LH	
	2157436	RH	
3	4307567	STEERING ARM	
4	2135218	KEY, STEERING ARM	
5*	2157550	SEAL & GASKET ASSY., LOWER	2
6*	4279485	THRUST BEARING & GASKET ASSY.	2
7*	2600419	WASHER	12
8		ARM, CROSSTUBE	
	4287488	LH (SHOWN)	
	4287496	RH	
9	2135218	KEY, CROSSTUBE ARM	2
10	2157386	SCREW, STOP	2
11	2596195	LOCKNUT	2
12	2594596	PIN, COTTER	2
13	2600724	NUT, CROSSTUBE ARM	2
14	2135200	NUT, STEERING ARM	
15	2135267	PIN, COTTER, STEERING ARM	
16*		KEY, DRAW	
	4307575	UPPER (SHORT)	2
	2622371	LOWER (LONG)	
17*	2646552	NUT, DRAW KEY	4
18	2594398	PIN, COTTER (INCLUDED W/ITEM 21)	2
19		NUT, TIE ROD END (INCLUDED W/ITEM 21)	2
20	4279519	CROSSTUBE & CLAMP ASSY.	
21		END ASSY., CROSSTUBE	
	4279527	LH (SHOWN)	
	4279535	RH	
22		BOLT, CROSSTUBE CLAMP (NOT AVAILABLE SEPARATELY, INCLUDED W/ITEM #21)	2
23		CLAMP, CROSSTUBE (NOT AVAILABLE SEPARATELY, INCLUDED W/ITEM #21)	2
24		LOCKWASHER, CROSSTUBE CLAMP (NOT AVAILABLE SEPARATELY, INCLUDED W/ITEM #21)	2
25		NUT, CROSSTUBE CLAMP (NOT AVAILABLE SEPARATELY, INCLUDED W/ITEM #21)	2
26*	2599769	PIN, KNUCKLE	2

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

FRONT AXLE
ROCKWELL FG-941-NX-636

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
27*	2137016	BUSHING, KNUCKLE PIN	2
28*	4279543	GASKET	4
29*	2149490	CAP, STEERING KNUCKLE	4
30*	2149482	CAPSCREW	12
31*	4279550	FITTING, GREASE, 90 DEG.	4
32*	2594950	SEAL ASSY., OIL	4
33*		SHIM, STEERING KNUCKLE SPACING	
	2603538	.005"	AR
	2603231	.010"	AR
	4279592	.015"	AR
NI	4279568	REPAIR KIT, KNUCKLE PIN (INCLUDES ITEMS 5,6,7,16,17,26,27 28,29,30,32,33)	
		* NOTE: INCLUDED IN REPAIR KIT, KNUCKLE PIN	

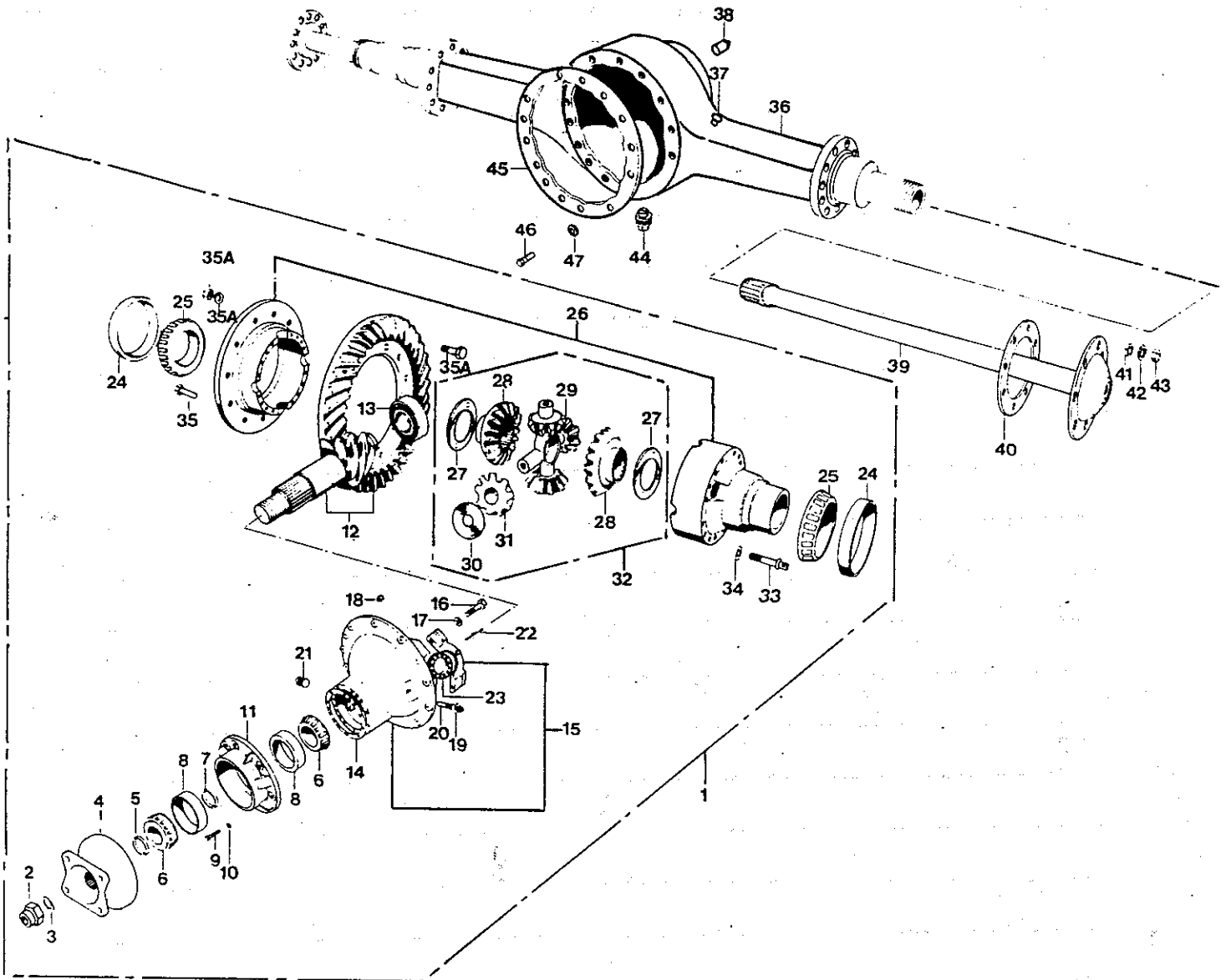
QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are approximately 20 lines visible. The paper appears to be from a notebook or a set of legal pads. There is no handwriting or other markings on the page.

ROCKWELL STANDARD REAR AXLES R-125-NX-8 (8V92TA)

DR 6/14/83 BY JET	8002362
APP 11-1-83 BY DUB	

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ROCKWELL STANDARD REAR AXLES
R-125-NX-8 (8V92TA)

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
NI*	2137156	KIT, DIFF. CARRIER OVERHAUL	
1	2158129	CARRIER ASSY, DIFFERENTIAL, R-125-NX-8, 3.42:1	
2	2135903	NUT, YOKE INPUT	
3	2117778	WASHER, YOKE INPUT	
4	2139855	YOKE, DRIVE R-125-NX-8	
5	2136851	SEAL ASSY., PINION OIL	
6	2135051	BEARING, PINION, FWD. & REAR	2
7	2135895	SPACER KIT, PINION BEARING	
8	2624427	CUP, PINION BEARING	2
9	2594208	CAPSCREW, FWD. BEARING CAGE	8
10	2600211	WASHER, FWD. BEARING CAGE	8
11	2135044	CAGE ASSY, PINION (INCLUDES ITEM #8)	
12	2139384	GEAR & PINION, MATCHED SET 3.42:1	
13	2599611	BEARING, PINION, REAR	
14		SHIM, PINION CAGE	
	2135077	.003 THICK	
	2135085	.005 THICK	
	2135093	.010 THICK	
15	2135028	CARRIER & CAPS ASSY.	
16	2135036	CAPSCREW, DIFF. BEARING CAP	4
17	2603017	WASHER, DIFF. BEARING CAP	4
18	2599728	DOWEL, DIFF. BEARING CAP	4
19	2121861	NUT, THRUST SCREW LOCK	
20	2121853	SCREW, THRUST, DRIVE GEAR	
21	2596898	PLUG, OIL FILL & INSPECTION	
22	2596807	COTTER PIN, ADJUSTING RING	2
23	2135168	ADJUSTING RING, DIFF. BEARING	2
24	2135143	CUP, DIFFERENTIAL BEARING	2
25	2135150	CONE, DIFFERENTIAL BEARING	2
26	2135853	CASE ASSY., DIFFERENTIAL	
27	2602514	WASHER, THRUST DIFF. SIDE GEAR	2
28	2135127	GEAR, DIFF. SIDE	2
29	2135135	SPIDER, DIFF.	
30	2602019	WASHER, DIFFERENTIAL PINION	4
31	2599256	GEAR, DIFFERENTIAL PINION	4
32	2137412	KIT, DIFFERENTIAL	
33	2135119	CAPSCREW, DIFFERENTIAL CASE	16
		*NOTE: THIS KIT CONTAINS ALL PARTS NECESSARY TO PERFORM BASIC DIFFERENTIAL CARRIER OVERHAUL	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD REAR AXLES
R-125-NX-8 (8V92TA)

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
34	2600211	WASHER, DIFFERENTIAL CASE	16
35	2597292	RIVET, DIFF. CASE TO GEAR (OPT)	12
35A	2120814	BOLT KIT, CASE TO GEAR	
36	2135796	HOUSING ASSY., AXLE	
37	2593150	BREATHER ASSY., AXLE HOUSING	
38	2134997	PLUG ASSY., HEAT INDICATOR	
39	2135002	SHAFT, AXLE, LH & RH	
40	0929083	GASKET, AXLE SHAFT	
41	0929091	DOWEL, AXLE SHAFT STUD	16
42	2603512	LOCKWASHER, AXLE SHAFT STUD	16
43	0929000	NUT, AXLE SHAFT STUD	16
44	2121887	PLUG, AXLE HOUSING DRAIN (MAGNETIC)	
45	2127017	GASKET, SILASTIC (3 OZ. TUBE)	
46	2704666	BOLT, CARRIER TO HOUSING	14
47	2602712	WASHER, CARRIER TO HOUSING	14

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

TAG AXLE

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	1107895	CAPSCREW, HUB CAP	16
2	2001220	WASHER, LOCK	16
3	1236587	HUBCAP ASSY. <i>small plug 0038845</i>	2
4	0929083	GASKET, HUBCAP	2
5	2598613	NUT, WHEEL BEARING, OUTER	2
6	2158871	LOCK, AXLE NUT	2
7	2599215	NUT, WHEEL BEARING, INNER	2
8	0929059	WHEEL BEARING, OUTER	2
9	2621571	CUP, OUTER WHEEL BEARING	2
10		LUG NUT	
	1298751	LH	10
	1298744	RH	10
11	1117340	BRAKE DRUM	2
12	1236579	HUB ASSY.	2
13*		STUD, LUG	
	1293620	LH, REQUIRED W/SPACER	10
	4307484	LH, WITHOUT SPACER	
	1293612	RH, REQUIRED W/SPACER	10
	4307492	RH, WITHOUT SPACER	
		*NOTE: BLUE BIRD DELETED THE SPACER BETWEEN THE THE WHEEL & DRUM DURING 1992 PRODUCTION. PLEASE NOTE THIS BEFORE ORDERING LUG STUDS.	
NI	0898965	SPACER, HUB	
14	2621779	CUP, INNER WHEEL BEARING	2
15	0929042	WHEEL BEARING, INNER	2
16	0929067	OIL SEAL ASSY.	2
17		CAMSHAFT, BRAKE	
	2158889	LH	
	2158897	RH	
18	2598134	ROLLER, BRAKE SHOE	
19	2121655	RETAINER, SHOE ROLLER	
20	2160489	BRAKE SHOE & LINING ASSY.	4
NI	2120905	BRAKE SHOE ONLY	4
NI	2151454	KIT, BRAKE LINING (1 PER AXLE)	
NI	2135978	RIVET, BRAKE LINING	128
21	2638716	SPRING, BRAKE SHOE RETURN	2
22	2120863	SPRING, SHOE RETAINING	2
23	2120871	PIN, BRAKE SHOE ANCHOR	2
24	2120889	BUSHING, ANCHOR PIN	2
NI	1143882	BRAKE CHAMBER, TYPE 20 (38' & 40')	
25	1429646	AXLE ASSY., COMPLETE	

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TAG AXLE

KEY NO.	PART NO.	DESCRIPTION	QTY REQ'D
NI	1144963	SLACK ADJUSTER ASSY.	
	1144955	LH (ROCKWELL)	
		RH (ROCKWELL)	
NI**	4307500	SLACK ADJUSTER ASSY.	
	4307518	LH (HALDEX)	
		RH (HALDEX)	
		**DO NOT MIX HALDEX OR ROCKWELL SLACKS ON ANY AXLE.	
NI	1366509	CHAMBER, BRAKE, TAG	
	1496744	(ROCKWELL SLACK ADJUSTERS)	
		(HALDEX SLACK ADJUSTERS)	
NI	1282862	ALUMINUM WHEEL	
NI	3978459	CHROME HUB COVER	
NI	3978475	CHROME NUT COVER	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

REVISED 07-20-92 92WLWB

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TAG AXLE

DR 7-16-85 BY KRS	8004350
APP 6-2-88 BY JCL	

FRONT

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