

I N T R O D U C T I O N

THANK YOU FOR THE CONFIDENCE YOU HAVE SHOWN IN OUR COMPANY BY PURCHASING A BLUE BIRD PRODUCT. THIS CATALOG IS DESIGNED TO ASSIST YOU WITH ORDERING SERVICE REPLACEMENT PARTS FOR YOUR BLUE BIRD. IT CONTAINS PHOTOGRAPHS AND DRAWINGS WITH PARTS INFORMATION FOR MOST PARTS AND ACCESSORIES. IN CASES WHERE THE PART IS A COMMON AUTOMOTIVE ITEM, THE NAME OF THE MANUFACTURER AND HIS PART NUMBER IS ALSO LISTED.

WE HAVE NOT ATTEMPTED TO CATALOG THE MANY ENGINE PARTS BECAUSE YOUR ENGINE IS STANDARD AND THE PARTS WILL BE READILY AVAILABLE AT YOUR LOCAL DEALER. OTHER CHASSIS PARTS ARE COMMON TRUCK PARTS BUT THEY ARE NOT ALWAYS THE SAME AS THE ENGINE MAKE, SO WE ADVISE YOU TO CHECK THIS MANUAL CAREFULLY TO FIND THE MANUFACTURER OF THE PART YOU WANT.

IF AT ANY TIME YOU SHOULD REQUIRE ASSISTANCE, PLEASE DO NOT HESITATE TO CONTACT YOUR BLUE BIRD DISTRIBUTOR OR THE:

PARTS SALES AND SERVICE DEPARTMENT
BLUE BIRD BODY COMPANY
P. O. BOX 937
FORT VALLEY, GEORGIA 31030

IMPORTANT

THE ILLUSTRATIONS USED IN THIS PARTS CATALOG ARE TO BE USED FOR PARTS IDENTIFICATION PURPOSES ONLY, NOT AS A GUIDE FOR ASSEMBLY, DISASSEMBLY, MAINTENANCE, OR SERVICE.

ABBREVIATIONS

AR - As Required
BB - Blue Bird
B/W - Bendix Westinghouse
C/R - Chicago Rawhide
GMC - General Motors Corporation
IHC - International Harvester Corporation
Imp. East. - Imperial Eastman
W-H - Weatherhead

I N T R O D U C C I O N

MUCHAS GRACIAS POR LA CONFIANZA DEPOSITADA EN NUESTRA
COMPAÑIA AL COMPRAR NUESTRO PRODUCTO BLUE BIRD. ESTE CATALOGO
ESTA DISEÑADO PARA ASISTIRLO AL ORDENAR PIEZAS DE REPUESTO
PARA SU VEHICULO BLUE BIRD. CONTIENE FOTOGRAFIAS, DIBUJOS E
INFORMACIONES DE LA MAYORIA DE PIEZAS Y ACCESORIOS. EN EL
CASO DE PIEZAS USADAS EN OTROS EQUIPOS AUTOMOTORES, EL NOMBRE
DEL FABRICANTE Y SU NUMERO DE PIEZA TAMBIEN SE OFRECE.

NO HEMOS ATENTADO CATALOGAR LAS PIEZAS DEL MOTOR PORQUE
EL MOTOR ES STANDARD Y LAS PIEZAS DEL MISMO SE ENCUENTRAN
FACILMENTE EN SU DISTRIBUIDOR LOCAL. OTRAS PIEZAS DE CHASIS
SON SIMILARES A PIEZAS DE OTROS VEHICULOS, PERO NO SIEMPRE SON
DEL MISMO FABRICANTE DEL MOTOR, NOSOTROS LE ACONSEJAMOS REVISAR
ESTE CATALOGO CUIDADOSAMENTE PARA ENCONTRAR EL FABRICANTE DE LA
PIEZA QUE NECESITA.

SI EN CUALQUIER OPORTUNIDAD NECESITA ASISTENCIA, FAVOR DE
COMUNICARSE CON SU DISTRIBUIDOR BLUE BIRD O CON NOSOTROS A LA
SIGUIENTE DIRECCION:

SERVICE PARTS DEPARTMENT
BLUE BIRD BODY COMPANY
P.O. BOX 937
FORT VALLEY, GEORGIA 31030

ABREVIATURAS

AR	-	A Requerimiento
BB	-	Blue Bird
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C/R	-	Chicago Rawhide
GMC	-	General Motors Corporation
Imp. East.	-	Imperial Eastman
W-H	-	Weatherhead

VOCABULARIO

INGLES - ESPANOL

- A -

Adapter - adaptador
 Assembly - juego de adaptadores
 Adjuster - regulador de tension
 Nut - tuerca reguladora de tension
 Lock - retenedor de ajuste
 Slack - regulador de tension (frenos) (chicharra)
 Air Chamber - diafragma de frenos
 Ammeter - amperimetro
 Arm - brazo
 Crosstube - brazo de direccion
 Pittman - brazo Pittman
 Axle - eje
 Center - eje central
 Shaft - eje de flecha
 Vent - ventilacion del eje

- B -

Ball - bola o rotulo
 Bearing - cojinete, rolinera o rodamiento, caja de bolas
 Adjusting Nut - tuerca de ajuste de cojinete
 Bolt - perno
 Brace - refuerzo; tirante
 Bracket - soporte
 Brakes - frenos
 Breather - respiradero
 Bushing - casquillo

- C -

Cage - jaula
 Pinion - jaula del pinon
 Camshaft - eje de levas
 Brake - eje de levas de frenos
 Cap - tapa
 Capscrew - tornillo
 Carrier, Differential - caja de diferencial
 Cast Spoke Wheels - ruedas de acero con arosfundidos - aros artilleria
 Chamber - diafragma (frenos)
 Clamp - abrazadera
 Clevis - horquilla
 Pin - pasador de la horquilla
 Clutch - embrague
 Cone - cono (cojinete)
 Cotter Pin - pasador de chaveta
 Coupling - acoplamiento, union
 Cover - cubierta, tapa
 Crosstube - barra transversal
 Member - transversano
 Over Pipe - tubo transversal
 Cup - anillo de cojinete
 Cushion, Clutch Pedal - cojin de pedal de embrague

- D -

Dowel - clavija, espiga
Drag Rod - barra de dirección
Drum - tambor
Dust Cap - tapa polvo

- E -

End Assembly Steering - terminales dirección
End Yoke - terminal de horquilla
Exhaust Pipe - tubo de escape
Expansion Plug - tapon de expansion
Eye Bolt - perno de ojo

- F -

Felt Seal - sello de fieltro
Finger Shaft - eje de dedo
Fitting, Lubrication - copilla o valvula de lubricacion
Flange - pestana
Flatwasher - arandela plana

- G -

Gasket - empaquetadura, junta
Gauge - calibrador, reloj indicador, manometro
Gear - engranaje, pinon

- H -

Hanger - soporte
High Speed - alta velocidad
Hose - manguera
Housing - caja, cuerpo
Horn - bocina
Hub - cubo, bufa, pina

- J -

Jam Nut - tuerca de seguridad
Journal and Bearing - cruzeta de cardan

- K -

Key - cuna, chaveta
Knuckle - munon
Pin - pasador de munon

- L -

Lever - palanca
Light - luz, lampara

- L - (Continued)

Lock - seguro

Nut - tuerca de seguridad

Ring - anillo retenedor

Washer - arandela de seguridad

Wire - alambre fijador

Master Cylinder - cilindro principal

Midship Bearing - soporte de cardán

Muffler - silenciador

- N -

Nut - tuerca

- O -

"O" Ring - junta en "O", anillo de goma

Oil Seal - junta de aceite

Oil Slinger - desviador de aceite

- P -

Pad - cojin

Pin - pasador

Pinion - piñon, engranaje,

Nut - tuerca del piñon

Bearing - cojinete del pinon

Plain Washer - arandela plana

Plug - tapon

Push Rod - varilla de empuje

- R -

Rear - trasero

Retainer - retenedor

Rim - aro; rueda, llanta

Ring - anillo, aro

Gear & Pinion - corona y piñon

Rivet - remache

Roller - rodillo

- S -

Seal - junta; sello

Seat - asiento

Screw - tornillo

Set Screw - tornillo de fijación

Shaft - eje, barra

Propeller - eje o barra de cardán

- S - (Continued)

Shim - calce
Shoe - Zapata
Side Gear - engranes laterales
 Pinion - pinones laterales
Slack Adjuster - tensor (frenos)
Sliding Clutch - engranaje de acoplamiento desplazable
Slip Joint - union corrediza
Snap Ring - anillo de resorte
Spacer - Separador
Spider - cruceta
Spring - muelle, resorte
Steering Knuckle - muñón de dirección
 Arm - braza de muñón de dirección
 Arm Key - chaveta de brazo de dirección
 Arm Ball - rótula de brazo de dirección
 Arm Ball Nut - tuerca de rotula de brazo de direccion
Stud - pasador roscado, espárrago
Support Case - caja soporte, de apoyo, sostén
Switch - interruptor

- T -

Tachometer - contador de revoluciones
Tail Pipe - tubo de cola
Thrust Washer - Arandela de tope
Tower Remote Control - Torre de mecanismo de palanca de cambios

- U -

"U" Bolt - perno de horquilla

- V -

Valve - Válvula

- W -

Washer - Arandela
Wedge 2° - Plancha de cuña 2 grados inclinación
Wheel Assy. Spoke - Aros de artilleria
Wheel Bearing - Cojinete de rueda
Wheel Steering - Volante de dirección

- Y -

Yoke - horquilla
 Pin - pasador de horquilla

INSTRUCCIONES PARA ORDENAR

CADA PIEZA EN SU PEDIDO DEBE TENER SU NUMERO APROPIADO, NOMBRE DEL FABRICANTE Y CANTIDAD DE PIEZAS REQUERIDAS.

Es facil adquirir las piezas que Ud. necesita. Para mejorar nuestros servicios quisieramos siguieran las siguientes simples reglas:

Diganos,

1. Numero de Serie de la Carroceria
2. Numero de Serie del Chassis
3. Numero de Servicio del Chassis
4. Modelo de Carroceria y Ano Fabricacion
5. Modelo y Marca del Motor
6. Modelo y Numero Blue Bird de los Ejes, Si Piezas Para Ejes Son Ordenadas
7. Numero de Pieza y Descripcion de Cada Pieza Solicitada

Toda esta informacion la pueden encontrar en la placa localizada al frente a la derecha en el interior de su coche AA.

Metodo De Embarque:

Si instrucciones especificas no se ofrecen al presentar su orden, las piezas requeridas seran enviadas por el medio mas economico. Si se desea las piezas con urgencia, envíe instrucciones de embarque. Piezas y accesorios seran embalados en cajas, de madera o carton a nuestra discrecion para asegurar la proteccion de las piezas en transito. Embalajes especiales por ordenes del cliente necesitaria cargos adicionales.

Pago:

Todas las piezas son embarcadas C.O.D., al contado o por Cartas de Credito. Cualquier otro sistema debe ser aprobado por el Dpto. de Credito.

Blue Bird usa piezas y componentes nuevos en la manufactura de sus autobuses. Nosotros fuertemente recomendamos que usted use solamente piezas y componentes nuevos para el proposito de re-emplazos. Blue Bird o sus suplidores no pueden ser responsables por fallas causadas por el uso de piezas usadas o reparadas.

CONTENIDO

EJES	
EJES, ROCKWELL STD., FRONTAL PIEZA COMUNES	1 - 3
EJES, ROCKWELL STD., FRONTAL CON FRENOS 5" "P"	4 - 19
EJES, ROCKWELL STD., FRONTAL CON FRENOS 5" "Q"	20 - 35
EJES, ROCKWELL STD., FRONTAL CON FRENOS 6" "P"	36 - 43
EJES, ROCKWELL STD., FRONTAL CON FRENOS 6" "Q"	44 - 51
EJES, ROCKWELL STD., TRASERO, PIEZAS COMUNES	53 - 59
EJES, ROCKWELL STD., TRASERO CON FRENOS 7" "P"	60 - 67
EJES, ROCKWELL STD., TRASERO CON FRENOS 7" "Q"	68 - 73
EJES, ROCKWELL STD., TRASERO CON FRENOS 8" "P"	74 - 82
*EJES EATON	
FRENOS	
FRENOS DE RESORTES ANCHORLOCK	84
OPCION 4331 SECADOR DE AIRE	85
EQUIPO NORMAL, SISTEMA DOBLE DE FRENOS DE AIRE	86 - 87
SISTEMA DOBLE DE FRENOS CON OPCION 4317 CONTROL DE RESBALO A/C	88 - 90
EJES DE MANDO	91 - 99
SISTEMA DE ESCAPE	100 - 121
PARTES DEL CHASIS	122 - 123
CONTROLES	
CONTROL DE ACELERACION	124 - 129
PEDALES DE FRENOS Y EMBRAGUE	130 - 133
CONTROLES, TRANSMISION AUTOMATICA	134 - 137
CONTROL REMOTO, TRANSMISION MANUAL	138 - 140
SISTEMA DE ENFRIAMIENTO	
KYSOR SHUTTER, OPCION 4471, 4472	141
RADIADORES	142 - 143
CONEXIONES ENFRIAMIENTO FLUIDO TRANSMISION	145
SISTEMA DE COMBUSTIBLE	146 - 147
INSTRUMENTOS	148 - 151
MECANISMO DE DIRECCION	152 - 173
SUSPENSION	175 - 183
EQUIPOS OPCIONALES	184 - 189

*NOTA: ILUSTRACIONES PARA EJES EATON NO ESTABAN DISPONIBLES CUANDO PUBLICAMOS ESTE MANUAL. UN SUPLEMENTO CON ESTA INFORMACION ESTARA DISPONIBLE MAS ADELANTE.

ORDERING INSTRUCTIONS

EACH PART ON YOUR ORDER SHOULD BEAR THE APPROPRIATE PART NUMBER AND MANUFACTURER AND THE QUANTITY YOU WILL REQUIRE.

It is easy to get the parts you want. To make our service better, we ask you to follow a few simple rules:

Tell Us,

1. Body Serial Number
2. Chassis Serial Number
3. Chassis Service Number
4. Body Model and Year
5. Engine Make & Model
6. Axle Model Number and Blue Bird Axle Part Number if Axle Parts are Ordered.
7. Part number and Complete Description of Each Part

All of the above data can be found on the data plates located in the front upper right hand corner of the interior of your forward control coach.

Method of Shipment:

Unless instructions are specifically made on your parts order, parts will be shipped by the least expensive way. If unusual speed is required, give adequate shipping instructions. Parts and accessories will be crated or boxed at the option of Blue Bird Body Company to insure proper protection of goods in transit. Special packing at customer's directions may necessitate additional charges.

Payment:

All parts orders are delivered on a C.O.D. basis unless other arrangements have been made with our credit department. This policy is customary in the automotive field.

Blue Bird uses new parts and components in the manufacture of its buses. We strongly recommend that you only use new parts and components for replacement purposes. Blue Bird or its vendors can not be responsible for failures due to use of used or rebuilt parts.

CONTENTS

AXLES		
AXLES, ROCKWELL STD, FRONT COMMON PARTS	1	- 3
AXLES, ROCKWELL STD, FRONT WITH 5" "P" BRAKES	4	- 19
AXLES, ROCKWELL STD, FRONT WITH 5" "Q" BRAKES	20	- 35
AXLES, ROCKWELL STD, FRONT WITH 6" "P" BRAKES	36	- 43
AXLES, ROCKWELL STD, FRONT WITH 6" "Q" BRAKES	44	- 51
AXLES, ROCKWELL STD, REAR COMMON PARTS	53	- 59
AXLES, ROCKWELL STD, REAR WITH 7" "P" BRAKES	60	- 67
AXLES, ROCKWELL STD, REAR WITH 7" "Q" BRAKES	68	- 73
AXLES, ROCKWELL STD, REAR WITH 8" "P" BRAKES	74	- 82
*EATON AXLES		
BRAKES		
ANCHORLOK SPRING BRAKES	84	
AIR DRYER OPTION 4331	85	
STANDARD EQUIPMENT, DUAL AIR BRAKES	86	- 87
DUAL AIR BRAKES WITH OPTION 4317 A/C SKID CONTROL	88	- 90
DRIVELINE	91	- 99
EXHAUST SYSTEM	100	- 121
CHASSIS FRAME	122	- 123
CONTROLS		
THROTTLE LINKAGE	124	- 129
BRAKE, AND CLUTCH CONTROLS	130	- 133
CONTROLS, AUTOMATIC TRANSMISSION	134	- 137
REMOTE CONTROL, STANDARD TRANSMISSION	138	- 140
COOLING SYSTEM		
KYSOR SHUTTER, OPTION 4471, 4472	141	
RADIATORS	142	- 143
TRANSMISSION COOLING LINE	145	
FUEL SYSTEM	146	- 147
INSTRUMENTS	148	- 151
STEERING	152	- 173
SUSPENSION	175	- 183
OPTIONAL EQUIPMENT	184	- 189

* NOTE: ILLUSTRATIONS FOR EATON AXLES WERE NOT AVAILABLE AT TIME OF PUBLICATION. A SUPPLEMENT PUBLICATION WILL BE AVAILABLE AT A LATER DATE.

AXLES - ROCKWELL STANDARD FRONT

Rockwell Standard Front Axles are used exclusively on Blue Bird Chassis.

Illustrations, parts list, and field maintenance manuals are included to aid you in servicing, maintaining, and ordering replacement parts.

WHEN ORDERING PARTS, ALWAYS GIVE THE BODY SERIAL NUMBER, CHASSIS NUMBER, CHASSIS SERVICE NUMBER, PART NUMBER OF EACH PART AND COMPLETE DESCRIPTION.

Rockwell Standard's basic axle number and a Blue Bird Axle part number are listed at the top of each axle page. Example:

ROCKWELL STANDARD MODEL NO. FF-932-NX-6

WITH 16,5 x 5 BRAKES AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 0983817

The Rockwell Standard basic axle number and the Blue Bird axle part number are listed on the chassis axle data plate and the service parts sheet.

When selecting the parts required, you must key on the Blue Bird axle part number at the top of each axle page.

EJES - DELANTEROS ROCKWELL STANDARD

Ejes delanteros Rockwell Standard son usados exclusivamente en Chassis Blue Bird.

Ilustraciones, lista de piezas y manuales de mantenimientos van incluidos para ayudar en servicio, mantenimiento y ordenes de piezas de repuestos.

CUANDO ORDENE PIEZAS, SIEMPRE DE EL NUMERO DE SERIE DE LA CARROCERIA, NUMERO DEL CHASSIS, NUMERO DE SERVICIO DEL CHASSIS, NUMERO DE LA PIEZA Y DESCRIPCION COMPLETA.

Ahora ofrecemos el numero basico de la Rockwell Standard mas el numero correspondiente de Blue Bird, en la parte de arriba en la pagina donde se describe el eje.

ROCKWELL STANDARD MODELO NO. FF-932-NX-6

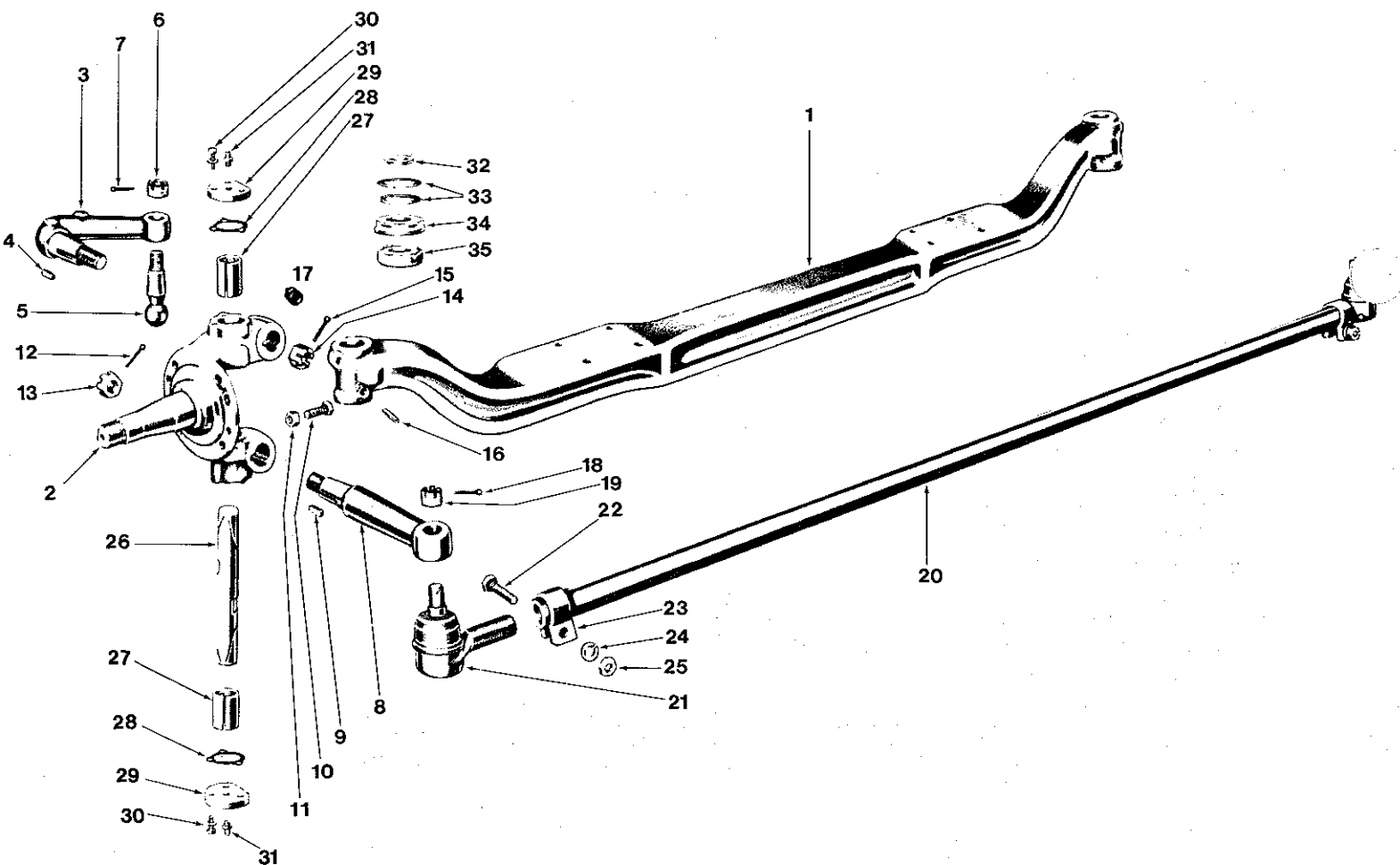
EJE DELANTERO CON 16.5 x 5" FRENOS AROS DISCOS BB NO. 0983817

Los numeros de las piezas de los ejes Rockwell Standard estan detallados al lado de los numeros de BB por las mismas piezas. Al seleccionar la pieza deseada favor de solicitarla por el numero BB.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS:

0983817	0997650	1033026	1032531
0983833	0997668	1032515	1032549
0983835	0997676	1032523	1033570



ROCKWELL STANDARD MODEL NO. FF-932-NX-6

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS:

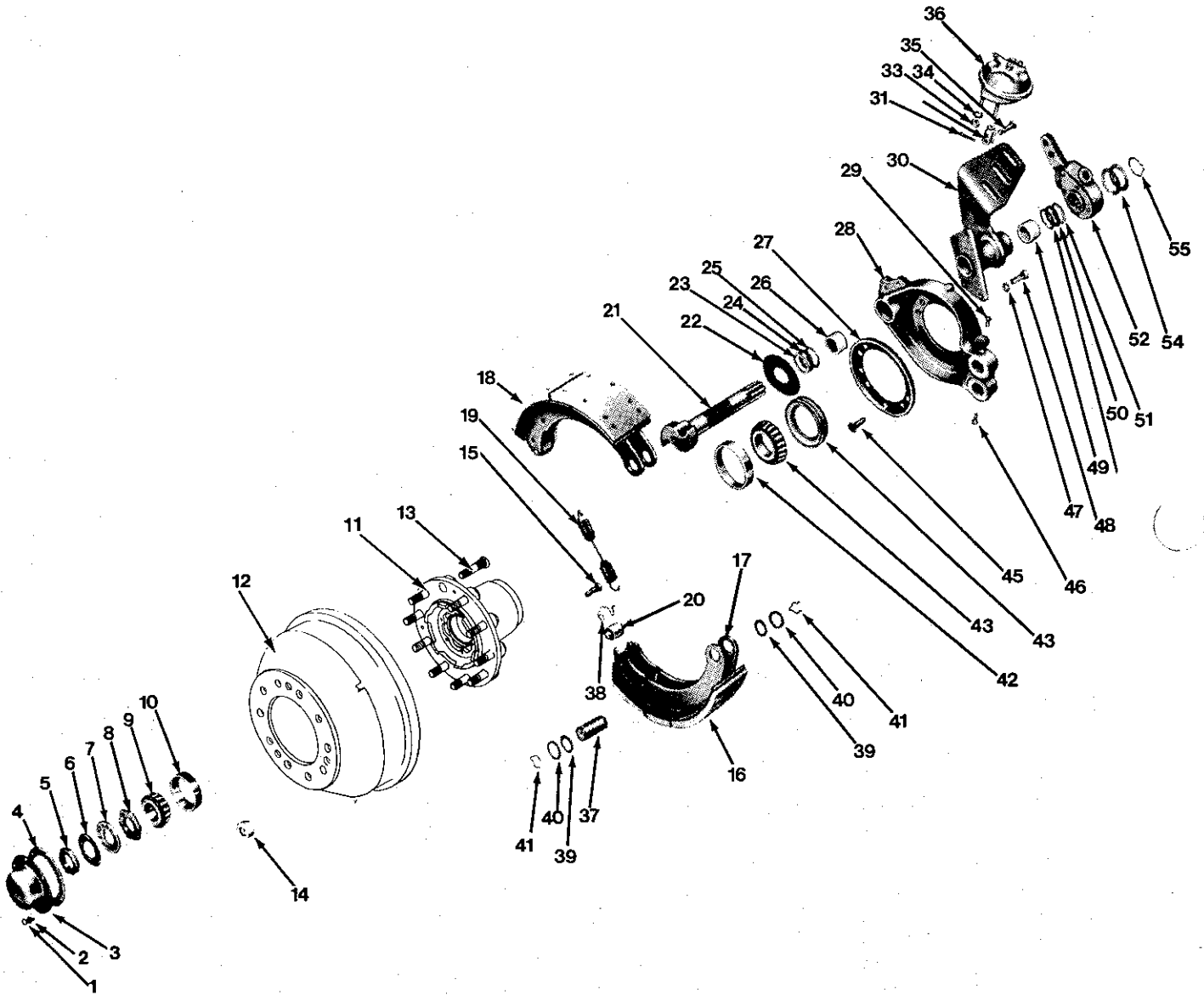
0983817	0997650	1033026	1032531
0983833	0997668	1032515	1032549
0983835	0997676	1032523	1033570

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	2599264	AXLE CENTER	3100-G-6091
2	2703239	STEERING KNUCKLE & BUSHING ASSY, LH	A2-3111-U-2361
NI	2703247	STEERING KNUCKLE & BUSHING ASSY, RH	A2-3111-R-2358
3	2599868	STEERING ARM	3133-C-4969
4	2602225	STEERING ARM KEY	16-X-204
5	2601631	STEERING ARM BALL 1 3/4" DIA.	2110-Y-103
6	2643294	STEERING ARM BALL NUT	N-214-1
7	2594398	PIN, COTTER	K-2412
8	2600260	ARM, CROSS TUBE, LH	3133-K-999
NI	2600161	ARM, CROSS TUBE, RH	3133-J-998
9	2602225	KEY, CROSS TUBE, ARM (2 EACH REQ'D)	16-X-204
10	2646545	SCREW, STOP (2 EACH REQ'D)	26-X-219
11	2596195	NUT, LOCK (2 EACH REQ'D)	N-48-1
12	2594596	PIN, COTTER (2 EACH REQ'D)	K-2616
13	2600724	NUT, CROSS TUBE ARM (2 EACH REQ'D)	14-X-27
14	2600724	NUT, STEERING ARM	14-X-27
15	2594398	PIN, COTTER	K-2412
16	2622470	KEY, DRAW (UPPER) (2 EACH REQ'D)	*7-X-112
NI	2622371	KEY, DRAW (LOWER) (2 EACH REQ'D)	*7-X-111
17	2646552	NUT, DRAW KEY (4 EACH REQ'D)	1227-Z-780
18	2594398	PIN, COTTER (2 EACH REQ'D)	K-2412
19	2600724	NUT, TIE ROD END (2 EACH REQ'D)	14-X-27
20	2596153	CROSS TUBE & CLAMP ASSY.	A-3102-N-3472
21	2597151	END ASSY., STEERING CROSS TUBE, LH	A-3144-N-456
NI	2597250	END ASSY., STEERING CROSS TUBE, RH	A-3144-P-458
22	2597698	BOLT, STEERING CROSS TUBE CLAMP (2 EA. REQ'D)	S-11022-C
23	2600351	CLAMP, STEERING CROSS TUBE (2 EACH REQ'D)	2257-Q-17
24	2595601	LOCKWASHER, CROSS TUBE CLAMP (2 EACH REQ'D)	WA-110
25	2596393	NUT, CROSS TUBE CLAMP (2 EA. REQ'D)	N-710-C
26	2599769	PIN, KNUCKLE (2 EACH REQ'D)	*3101-W-179
27	2597607	BUSHING, (BRONZE), KNUCKLE PIN (4 EACH REQ'D)	*1225-D-836
28	2602142	GASKET (4 EACH REQ'D)	*2208-Q-823
29	2600757	CAP, STEERING KNUCKLE (4 EA. REQ'D)	*2297-C-2681
30	2703262	CAPSCREW (12 EACH REQ'D)	*S-259-1
NI	2600419	LOCKWASHER (12 EACH REQ'D)	*1229-E-1669
31	2703270	FITTING, LUBRICATION (4 EA. REQ'D)	1199-N-1860
32	2594950	SEAL, UPPER ASSY., (4 EACH REQ'D)	*A-1205-X-1428
33	2603538	SHIM, STEERING KNUCKLE SPACING - .005" (AR)	*2203-L-3002
33	2603231	SHIM, STEERING KNUCKLE SPACING - .010" (AR)	*2203-K-3001
34	2703288	SEAL & GASKET ASSY., LOWER (2 EACH REQ'D)	*A-1205-B-1432
35	2595502	THRUST BEARING & GASKET ASSY. (2 EACH REQ'D)	*T-182
NI	2599033	KNUCKLE PIN & BUSHING KIT	KIT# 195

*THESE PARTS SUPPLIED IN REPAIR KIT * 195
 (*ESTAS PIEZAS COMPONEN EL JUEGO DE REPARACION * 195)

ROCKWELL STANDARD MODEL NO: FF-932-NX-6 WITH 5" "P" BRAKES,
STANDARD GREASE SEALS AND DISC. WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0983817



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "P" BRAKES,
STANDARD GREASE SEALS AND DISC WHEELS

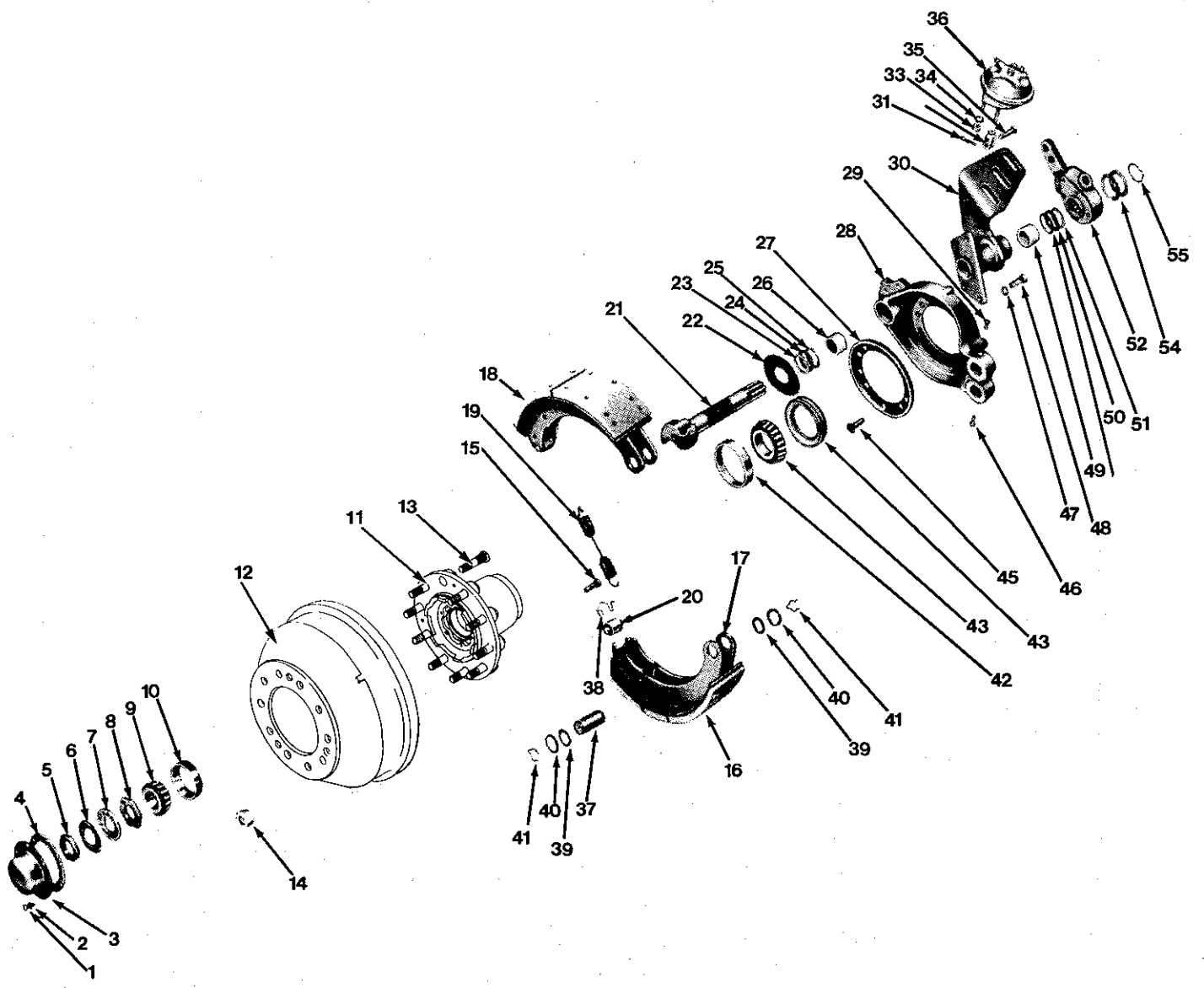
PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0983817

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0654459	CAPSCREW, HUB CAP (12 EACH REQ'D)	S-256-1
2	2001188	LOCKWASHER, HUB CAPSCREW (12 REQ'D)	1229-E-1669
3	0929448	CAP, FRONT HUB (2 EACH REQ'D)	3262-A-53
4	0929430	GASKET, FRONT HUB CAP (2 EA. REQ'D)	2208-M-819
5	2598217	JAM NUT, OUTER WHEEL BEARING (2 EACH REQ'D)	1227-B-106
6	2600617	LOCK, OUTER WHEEL BEARING(2 REQ'D)	1229-F-474
7	2600815	LOCKRING, OUTER WHEEL BEARING ADJ. NUT (2 EACH REQ'D)	1229-G-475
8	2599017	ADJUSTING NUT, WHEEL BEARING (2 EA. REQ'D)	1227-U-541
9	0929414	BEARING ASSY., FRONT WHEEL (OUTER) (2 EACH REQ'D)	3782
10	2600179	CUP, OUTER (2 EACH REQ'D)	3720
11	1034693	HUB & CUP ASSY. (2 EACH REQ'D)	A-333-E-2397
12	1034651	DRUM, BRAKE, FRONT 16 1/2" X 5" (2 EACH REQ'D)	3219-F-3568
13	1034719	BOLT, LUG, LH FRONT (10 EA. REQ'D)	20-X-1357
NI	1034727	BOLT, LUG, RH FRONT (10 EA. REQ'D)	20-X-1356
14	1034784	NUT, LUG, LH FRONT (10 EA. REQ'D)	1199-M-117
NI	1034776	NUT, LUG, RH FRONT (10 EA. REQ'D)	1199-N-118
15	2594604	SCREW, MACHINE DRUM TO HUB (10 EACH REQ'D)	S-788-S
16	2117968	KIT, BRAKE LINING 5"	D39A-4524-A
NI	2604981	RIVET, BRAKE LINING (64 EA. REQ'D)	10-10
17	2595072	SHOE ONLY, BRAKE (4 EA. REQ'D)	A-3722-D-82
18	2117976	SHOE & LINING ASSY. (4EA. REQ'D)	
19	2638716	SPRING, BRAKE SHOE RETURN (2 EACH REQ'D)	2258-U-619
20	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
21	2603546	CAMSHAFT, LH BRAKE	2210-Q-3735
NI	2603645	CAMSHAFT, RH BRAKE	2210-R-3736
22	2601219	WASHER, CAMSHAFT (2 EA. REQ'D)	1229-L-844
23	2639987	RETAINER, FELT SEAL (8 EA. REQ'D)	1705-D-290
24	2644235	FELT SEAL, BRAKE SPIDER (8 REQ'D)	1779-J-1024
25	2603314	WASHER, BRAKE SPIDER (2 EA. REQ'D)	1229-W-1557
NI	2597904	BUSHING, ANCHOR PIN, METAL (4 EA. REQ'D)	1225-U-827
27	0929398	OIL SLINGER, WHEEL BEARING (2 EA. REQ'D)	3286-J-348
28	2596773	BRAKE SPIDER, BUSHING & OIL SEAL ASSY., LH	A1-3211-A-2289
NI	2596872	BRAKE SPIDER, BUSHING & OIL SEAL ASSY., RH	A1-3211-B-2290
29	2703098	SET SCREW, ANCHOR PIN UPPER (4 EACH REQ'D)	SD-266-1
30	2643385	BRACKET ASSY., LH CAMSHAFT & CHAMBER	A62-3299-K-2013
NI	2643377	BRACKET ASSY., RH CAMSHAFT & CHAMBER	A62-3299-L-2014
31	2594299	PIN, COTTER (2 EACH REQ'D)	K-238
32	2599322	YOKE, BRAKE CHAMBER PUSH ROD CLEVIS (2 EACH REQ'D)	1245-C-185

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO: FF-932-NX-6 WITH 5" "P" BRAKES,
STANDARD GREASE SEALS AND DISC. WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0983817



ROCKWELL STANDARD MODEL NO: FF-932-NX-6 WITH 5" "P" BRAKES,
STANDARD GREASE SEALS AND DISC. WHEELS

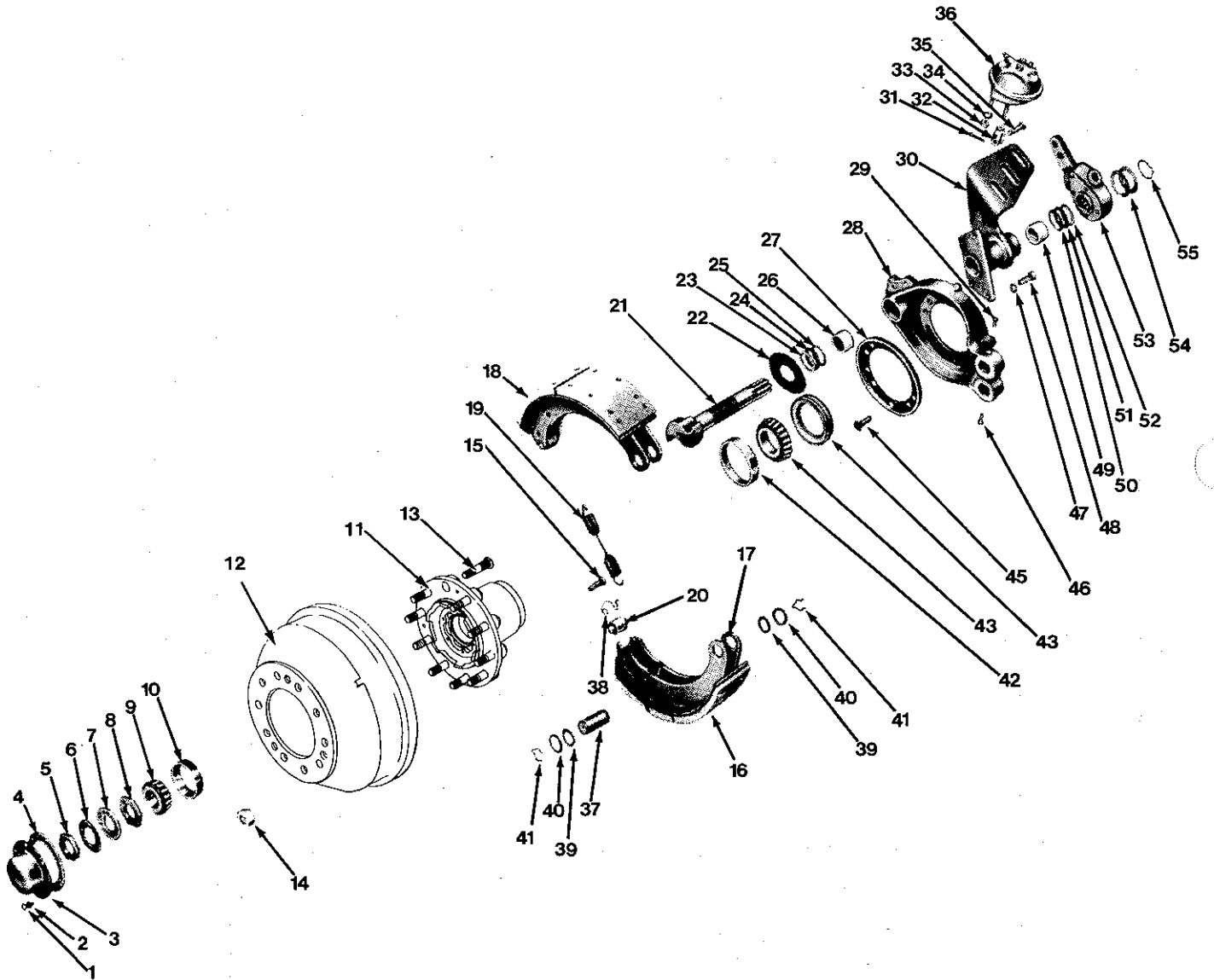
PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0983817

KEY	PART NO.	DESCRIPTION	VENDOR NO.
33	2703064	NUT, BRAKE CHAMBER STUD B/W (4 EA. REQ'D)	214526
34	2595601	LOCKWASHER, BRAKE CHAMBER (4 REQ'D)	WA-110
35	2598936	PIN, BRAKE CHAMBER YOKE, CLEVIS (2 EACH REQ'D)	19-X-60
36	2598308	CHAMBER ASSY., AIR BRAKE 24" B/W (2 EACH REQ'D)	287705
37	2600427	PIN, BRAKE SHOE ANCHOR (4 REQ'D)	1259-Q-251
38	2602720	SPRING, BRAKE SHOE ROLLER RETAINER (4 EACH REQ'D)	1718-Y-103
39	2621274	FELT SEAL, ANCHOR PIN (8 EA. REQ'D)	5-X-640
40	2597102	RETAINER, ANCHOR PIN FELT (8 REQ'D)	1205-K-193
41	2603413	SPRING, ANCHOR PIN RETAINER (8 EACH REQ'D)	1229-X-1116
42	2593093	CUP, WHEEL BEARING INNER (2 REQ'D)	HM-212011
43	0929406	BEARING, FRONT WHEEL INNER (2 REQ'D)	HM-212049
44	0929422	OIL SEAL, WHEEL BEARING (2 REQ'D)	C/R# 35062
45	0928994	BOLT, OIL SLINGER (14 EA. REQ'D)	S-21016-1
NI	0929000	NUT (14 EACH REQ'D)	NL-210-1
NI	0929018	WASHER (28 EACH REQ'D)	1229-W-1557
46	2703098	SETSCREW ANCHOR PIN (4 EA. REQ'D)	SD-266-1
NI	2703106	LOCKWIRE (2 EA. REQ'D)	LW-1912
47	2595809	LOCKWASHER (8 EA. REQ'D)	WA-18
48	2630085	CAPSCREW, SPIDER/BACKET (8 REQ'D)	S-2810
49	2597706	BUSHING, CAMSHAFT (4 EA. REQ'D)	1225-N-378
50	2643708	WASHER, CAMSHAFT (2 EA. REQ'D)	1229-Q-771
51	2602423	FELT SEAL, CAMSHAFT (2 EA. REQ'D)	1705-H-294
53	0806372	SLACK ADJUSTER (B/W# 288748)(2 REQ'D)	A69-3275-G-501
54	2602217	SPACER, WASHER (AR)	1229-R-122
55	2598225	SNAPRING, CAMSHAFT LOCKING (2 REQ'D)	1229-Z-1302

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "P" BRAKES,
STEMCO SEALS AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0997650



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "P" BRAKES,
STEMCO SEALS AND DISC WHEELS

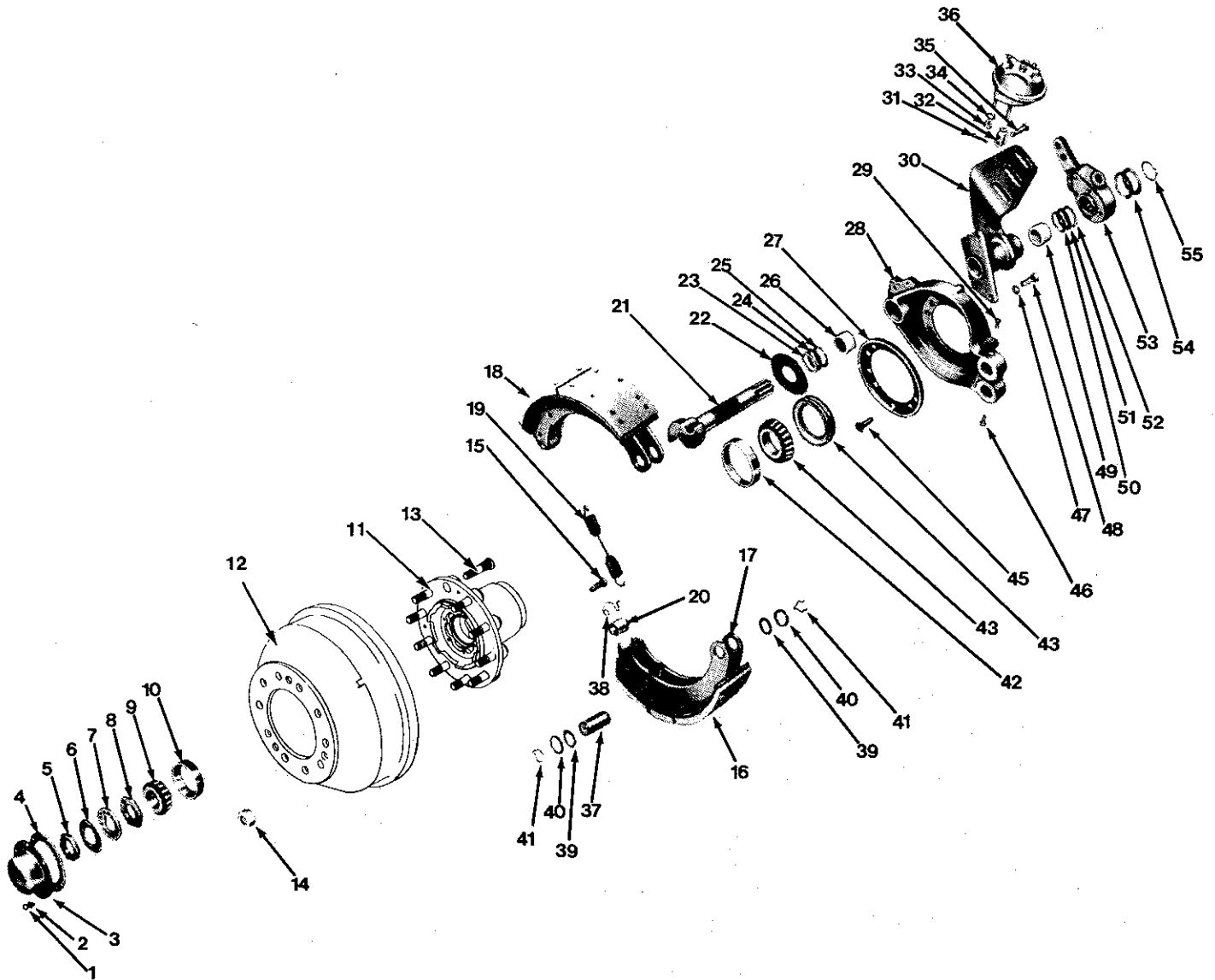
PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0997650

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0654459	CAPSCREW, HUB CAP (12 EA. REQ'D)	S-256-1
2	2001188	LOCKWASHER, HUB CAPSCREW (12 REQ'D)	1229-E-1669
3	0997924	CAP, FRONT HUB, STEMCO (2 REQ'D)	340-4024
4	0997916	GASKET, FRONT HUB CAP, STEMCO (2 EA. REQ'D)	330-3024
5	2598217	JAM NUT, OUTER WHEEL BEARING (2 EACH REQ'D)	1227-B-106
6	2600617	LOCK, OUTER WHEEL BEARING (2 REQ'D)	1229-F-474
7	2600815	LOCKRING, OUTER WHEEL BEARING ADJUSTING NUT (2 EACH REQ'D)	1229-G-475
8	2599017	ADJUSTING NUT, WHEEL BEARING (2 EACH REQ'D)	1227-U-541
9	0929414	BEARING ASSY., FRONT WHEEL (OUTER) (2 EACH REQ'D)	3782
10	2600179	CUP, OUTER (2 EA. REQ'D)	3720
11	1034693	HUB & CUP ASSY. (2 EA. REQ'D)	A-333-E-2397
12	1034651	DRUM, BRAKE, FRONT 16 1/2" x 5" (2 EACH REQ'D)	3219-F-3568
13	1034719	BOLT, LUG, LH FRONT (10 EA. REQ'D)	20-X-1357
NI	1034727	BOLT, LUG, RH FRONT (10 EA. REQ'D)	20-X-1356
14	1034784	NUT, LUG, LH FRONT (10 EA. REQ'D)	1199-M-117
NI	1034776	NUT, LUG, RH FRONT (10 EA. REQ'D)	1199-N-118
15	2594604	SCREW MACHINE, DRUM TO HUB(10 REQ'D)	S-788-S
16	2117968	KIT, BRAKE LINING 5"	D39A-4524-A
NI	2604981	RIVET, BRAKE LINING (64 EA. REQ'D)	10 - 10
17	2595072	SHOE ONLY, BRAKE (4 EA. REQ'D)	A-3722-D-82
18	2117976	SHOE & LINING ASSY.(4 EA. REQ'D)	
19	2638716	SPRING, BRAKE SHOE RETURN (2 REQ'D)	2258-U-619
20	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
21	2603546	CAMSHAFT, LH BRAKE	2210-Q-3735
NI	2603645	CAMSHAFT, RH BRAKE	2210-R-3736
22	2601219	WASHER, CAMSHAFT (2 EA. REQ'D)	1229-L-844
23	2639987	RETAINER, FELT SEAL (8 EA. REQ'D)	1705-D-290
24	2644235	FELT SEAL, BRAKE SPIDER (8 REQ'D)	1779-J-1024
25	2603314	WASHER, BRAKE SPIDER (2 EA. REQ'D)	1229-W-1557
NI	2597904	BUSHING, ANCHOR PIN, METAL(4 REQ'D)	1225-U-827
27	0929398	OIL SLINGER, WHEEL BEARING (2 REQ'D)	3286-J-348
28	2596773	BRAKE SPIDER, BUSHING OIL SEAL ASSY. LH	A1-3211-A-2289
NI	2596872	BRAKE SPIDER BUSHING & OIL SEAL ASSY	A1-3211-B-2290
29	2703098	SET SCREW, ANCHOR PIN UPPER (4 EA. REQ'D)	SD-266-1
30	2643385	BRACKET ASSY., LH CAMSHAFT & CHAMBER	A62-3299-K-2013
NI	2643377	BRACKET ASSY., RH CAMSHAFT & CHAMBER	A62-3299-L-2014
31	2594299	PIN, COTTER (2 EACH REQ'D)	K-238
32	2599322	YOKE, BRAKE CHAMBER PUSH ROD CLEVIS (2 EACH REQ'D)	1245-C-185
33	2703064	NUT, BRAKE CHAMBER STUD B/W(4 REQ'D)	214526
34	2595601	LOCKWASHER, BRAKE CHAMBER (4 REQ'D)	WA-110

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "P" BRAKES,
STEMCO SEALS AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0997650



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "P" BRAKES,
STEMCO SEALS AND DISC WHEELS

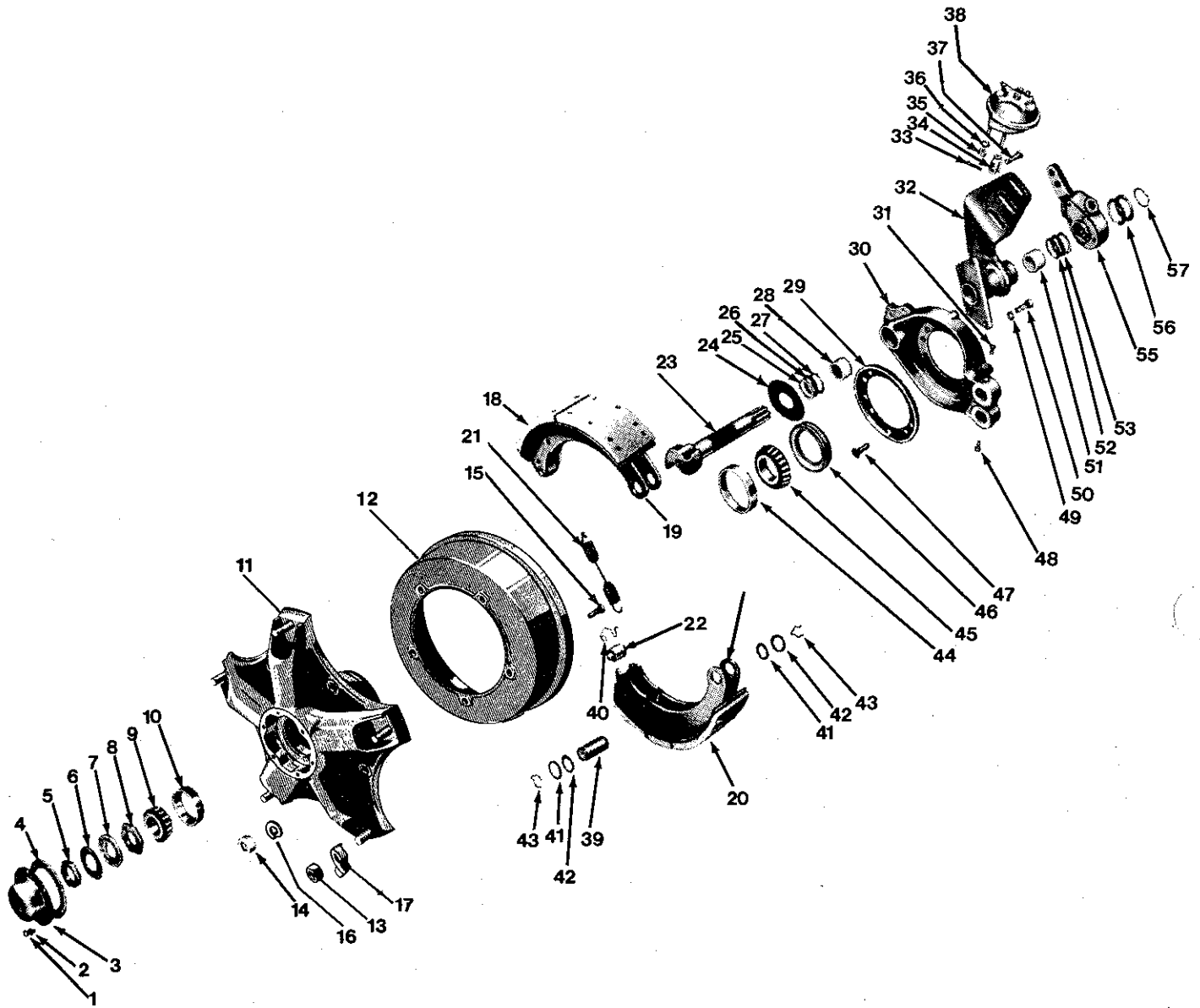
PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0997650

KEY	PART NO.	DESCRIPTION	VENDOR NO.
35	2598936	PIN, BRAKE CHAMBER YOKE, CLEVIS (2 EACH REQ'D)	19-X-60
36	2598308	CHAMBER ASSY., AIR BRAKE 24" B/W (2 EACH REQ'D)	287705
37	2600427	PIN, BRAKE SHOE ANCHOR (4 EA. REQ'D)	1259-Q-251
38	2602720	SPRING, BRAKE SHOE ROLLER RETAINER (4 EACH REQ'D)	1718-Y-103
39	2621274	FELT SEAL, ANCHOR PIN (8 EA. REQ'D)	5-X-640
40	2597102	RETAINER, ANCHOR PIN FELT (8 REQ'D)	1205-K-193
41	2603413	SPRING, ANCHOR PIN RETAINER (8 EACH REQ'D)	1229-X-116
42	2593093	CUP, WHEEL BEARING INNER (2 REQ'D)	HM-212011
43	0929406	BEARING, FRONT WHEEL INNER (2 REQ'D)	HM-212049
44	0997908	SEAL ASSY., INNER, STEMCO (2 REQ'D)	308-0836
45	0928994	BOLT, OIL SLINGER (14 EA. REQ'D)	S-21016-1
NI	0929000	NUT (14 EACH REQ'D)	NL-210-1
NI	0929018	WASHER (28 EACH REQ'D)	1229-W-1557
46	2703098	SETSCREW ANCHOR PIN (4 EA. REQ'D)	SD-266-1
NI	2703106	LOCKWIRE (2 EACH REQ'D)	LW-1912
47	2595809	LOCKWASHER (8 EACH REQ'D)	WA-18
48	2630085	CAPSCREW, SPIDER/BACKET (8 REQ'D)	S-2810
49	2597706	BUSHING, CAMSHAFT (4 EA. REQ'D)	1225-N-378
50	2643708	WASHER, CAMSHAFT (2 EACH REQ'D)	1229-Q-771
51	2602423	FELT SEAL, CAMSHAFT (2 EA. REQ'D)	1705-H-294
53	0806372	SLACK ADJUSTER (B/W # 288748) (2 EACH REQ'D)	A69-3275-G-501
54	2602217	SPACER, WASHER (AR)	1229-R-122
55	2598225	SNAPRING, CAMSHAFT LOCKING (2 REQ'D)	1229-Z-1302

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 16.5 X 5" "P"
BRAKES, STANDARD GREASE SEALS
AND CAST SPOKE WHEELS.

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 0983833



ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 16.5 X 5" "P"
BRAKES, STANDARD GREASE SEALS
AND CAST SPOKE WHEELS.

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 0983833

KEY	PART NO.	DESCRIPTION	VENDOR NO.
*1	0989145	CAPSCREW, HUB CAP 5/16-18 X 1" (12 EACH REQ'D)	WP-5
*2	2001188	LOCKWASHER, HUB CAPSCREW 5/16" (12 EACH REQ'D)	WP-593-05
*3	2703148	CAP, FRONT HUB (2 EA. REQ'D)	WP-575
*4	2703155	GASKET, FRONT HUB (2 EA. REQ'D)	WP-178
5	2598217	JAM NUT, OUTER WHEEL BEARING (2 EACH REQ'D)	1227-B-106
6	2600617	LOCK, OUTER WHEEL BEARING (2 REQ'D)	1229-F-474
7	2600815	LOCKRING, OUTER WHEEL BEARING ADJ. NUT (2 EACH REQ'D)	1229-G-475
8	2599017	ADJUSTING NUT, WHEEL BEARING (2 EACH REQ'D)	1227-U-541
9	0929414	BEARING ASSY., FRONT WHEEL (OUTER) (2 EACH REQ'D)	3782
10	2600179	CUP, OUTER (2 EACH REQ'D)	3720
*11	2704146	WHEEL ASSY., 6 SPOKE (2 EA. REQ'D)	FA-670
*12	2703171	DRUM, BRAKE, FRONT 16 1/2 X 5" (2 EA. REQ'D)	3039
*13	2704112	NUT, WHEEL TO RIM (10 EACH REQ'D)	WP-148
*14	2703197	LOCKNUT, WHEEL TO DRUM 3/4 - 16 (10 EACH REQ'D)	W-823
*15	2703205	BOLT, WHEEL TO DRUM 3/4 - 16 (10 EACH REQ'D)	W-833
*16	2703213	WASHER, WHEEL TO DRUM 3/4 (20 REQ'D)	W-834
*17	2703221	RIM CLAMP (10 EACH REQ'D)	WP-722
18	2117968	KIT, BRAKE LINING 5"	D39A-4524-A
NI	2604981	RIVET, BRAKE LINING (WAGNER) (64 EACH REQ'D)	10-10
19	2595072	SHOE ONLY, BRAKE (4 EACH REQ'D)	A-3722-D-82
20	2117976	SHOE & LINING ASSY. (4 EA. REQ'D)	
21	2638716	SPRING, BRAKE SHOE RETURN (2 REQ'D)	2258-U-619
22	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
23	2603546	CAMSHAFT, LH BRAKE	2210-Q-3735
NI	2603645	CAMSHAFT, RH BRAKE	2210-R-3736
24	2601219	WASHER, CAMSHAFT (2 EACH REQ'D)	1229-L-844
25	2639987	RETAINER, FELT (8 EA. REQ'D)	1705-D-290
26	2644235	FELT SEAL, BRAKE SPIDER (8 REQ'D)	1779-J-1024
27	2603314	WASHER, BRAKE SPIDER (2 REQ'D)	1229-W-1557
28	2597706	BUSHING, BRAKE SPIDER (2 REQ'D)	1225-N-378
29	0929398	OIL SLINGER, WHEEL BEARING (2 REQ'D)	3286-J-348
30	2596773	BRAKE SPIDER, BUSHING & OIL ASSY., LH	A1-3211-A-2289
NI	2596872	BRAKE SPIDER, BUSHING & OIL ASSY., RH	A1-3211-B-2290
31	2703098	SET SCREW, ANCHOR PIN UPPER (4 EACH REQ'D)	SD-266-1
32	2643385	BRKT. ASSY., LH CAMSHAFT & CHAMBER	A62-3299-K-2011
NI	2643377	BRKT. ASSY., RH CAMSHAFT & CHAMBER	A62-3299-L-2011
33	2594299	PIN, COTTER (2 EACH REQ'D)	K-238

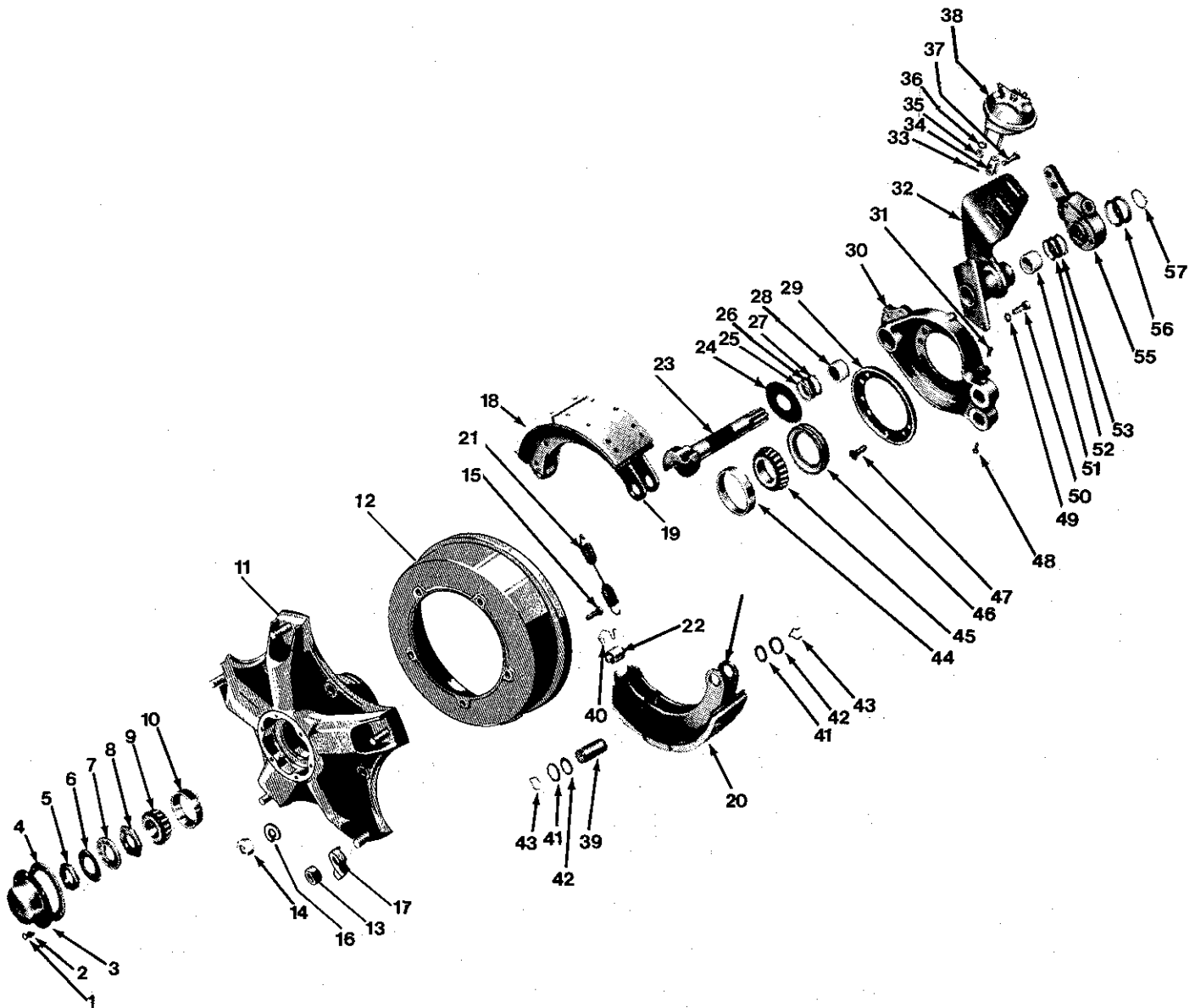
QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED. 13

*GUNITE DIVISION OF KELSEY HAYES.

ROCKWELL DOES NOT OFFER SPOKE WHEELS FOR OUR APPLICATION

ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 16.5 X 5" "P"
BRAKES, STANDARD GREASE SEALS
AND CAST SPOKE WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 0983833



ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 16.5 X 5" "P"
 BRAKES, STANDARD GREASE SEALS
 AND CAST SPOKE WHEELS

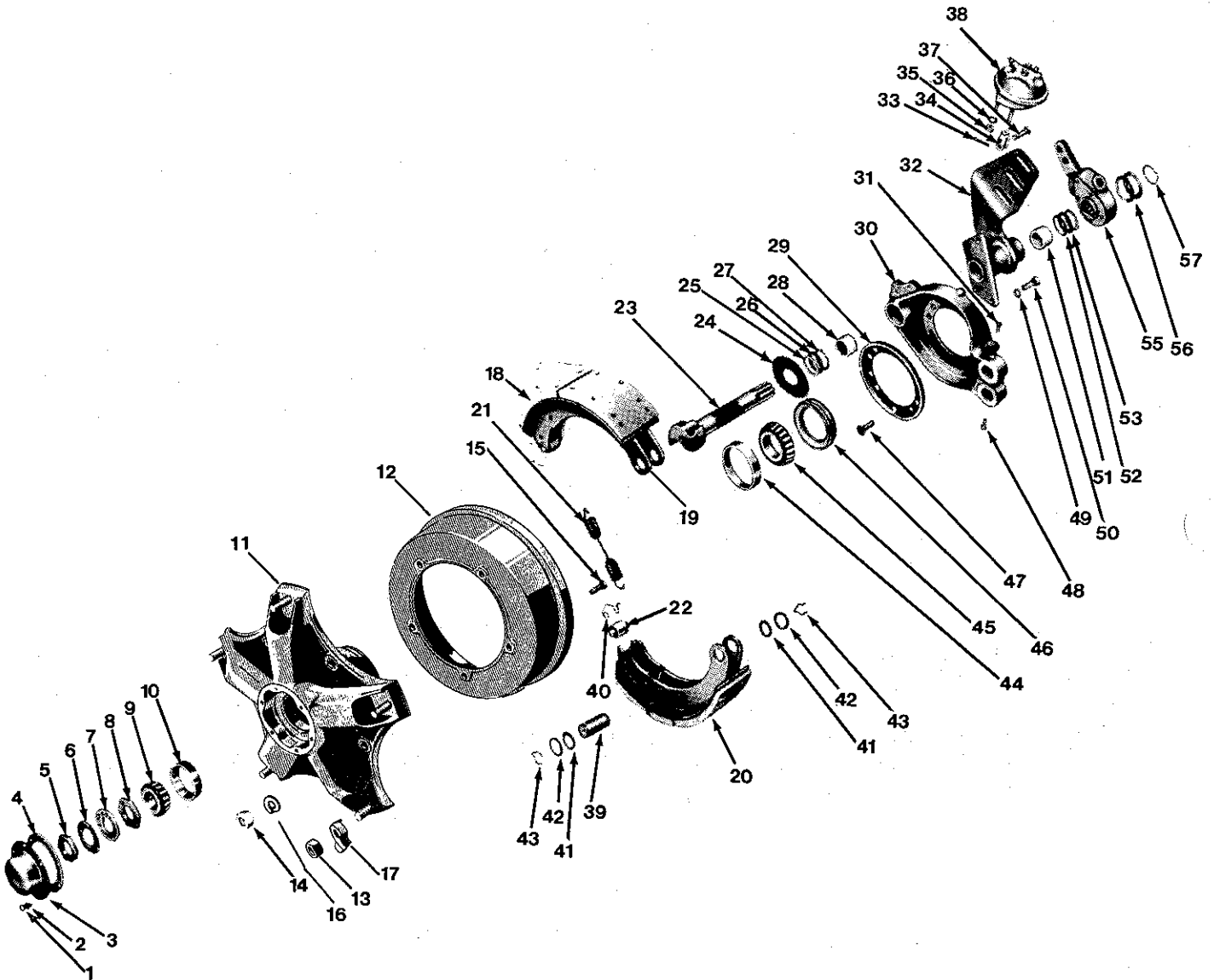
PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 0983833

KEY	PART NO.	DESCRIPTION	VENDOR NO.
34	2599322	YOKE, BRAKE CHAMBER PUSH ROD CLEVIS (2 EACH REQ'D)	1245-C-185
35	2703064	NUT, BRAKE CHAMBER STUD (4 REQ'D)	214526
36	2595601	LOCKWASHER, BRAKE CHAMBER(4 REQ'D)	WA-110
37	2598936	PIN, BRAKE CHAMBER YOKE, CLEVIS (2 EACH REQ'D)	19-X-60
38	2598308	CHAMBER ASSY., AIR BRAKE 24" (B/W) (2 EACH REQ'D)	287705
39	2600427	PIN, BRAKE SHOE ANCHOR (4 EA. REQ'D)	1259-Q-251
40	2602720	SPRING, BRAKE SHOE ROLLER RETAINER (4 EACH REQ'D)	1718-Y-103
41	2621274	FELT SEAL, ANCHOR PIN (8 EA. REQ'D)	5-X-640
42	2597102	RETAINER, ANCHOR PIN FELT (8 REQ'D)	1205-K-193
43	2603413	SPRING, ANCHOR PIN RETAINER (8 EACH REQ'D)	1229-X-1116
44	2593093	CUP, WHEEL BEARING INNER (2 REQ'D)	HM-212011
45	0929406	BEARING, FRONT WHEEL INNER(2 REQ'D)	HM-212049
46	0929422	OIL SEAL, WHEEL BEARING (2 REQ'D)	C/R# 35062
47	0928994	BOLT, OIL SLINGER (14 EA. REQ'D)	S-21016-1
NI	0929000	NUT (14 EA. REQ'D)	NL-210-1
NI	0929018	WASHER (28 EACH REQ'D)	1229-W-1557
48	2595106	SETSCREW ANCHOR PIN (4 EA. REQ'D)	SD-266
NI	2703106	LOCKWIRE (2 EA. REQ'D)	LW-1912
49	2595809	LOCKWASHER (8 EA. REQ'D)	WA-18
50	2630085	CAPSCREW, SPIDER/BACKET (8 REQ'D)	S-2810
51	2597706	BUSHING, CAMSHAFT (4 EA. REQ'D)	1225-N-378
52	2643708	WASHER, CAMSHAFT (2 EACH REQ'D)	1229-Q-771
53	2602423	FELT SEAL, CAMSHAFT (2 EA. REQ'D)	1705-H-294
55	0806372	SLACK ADJUSTER (B/W #288748) (2 EACH REQ'D)	A69-3275-G-501
56	2602217	SPACER, WASHER (AR)	1229-R-122
57	2598225	SNAPRING, CAMSHAFT LOCKING (2 REQ'D)	1229-Z-1302

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO: FF-932-NX-6 WITH 16.5 X 5" "P"
BRAKES, STEMCO SEALS AND CAST
SPOKE WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 0997676



ROCKWELL STANDARD MODEL NO: FF-932-NX-6 WITH 16.5 X 5" "P"
BRAKES, STEMCO SEALS AND CAST
SPOKE WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 0997676

KEY	PART NO.	DESCRIPTION	VENDOR NO.
*1	0654459	CAPSCREW, HUB CAP 5/16-18 X 7/8" GRADE 5 (12 EACH REQ'D)	S-256-1
*2	2001188	LOCKWASHER, HUB CAPSCREW 5/16" (12 EACH REQ'D)	WP-593-05
*3	0998534	CAP, FRONT HUB, STEMCO (2 EA. REQ'D)	340-4095
*4	0998484	GASKET, FRONT HUB, STEMCO (2 REQ'D)	330-3009
5	2598217	JAM NUT, OUTER WHEEL BEARING (2 EACH REQ'D)	1227-B-106
6	2600617	LOCK, OUTER WHEEL BEARING (2 REQ'D)	1229-F-474
7	2600815	LOCKRING, OUTER WHEEL BEARING ADJ. NUT (2 EACH REQ'D)	1229-G-475
8	2599017	ADJUSTING NUT, WHEEL BEARING (2 EACH REQ'D)	1227-U-541
9	0929414	BEARING ASSY., FRONT WHEEL (OUTER) (2 EACH REQ'D)	3782
10	2600179	CUP, OUTER (2 EACH REQ'D)	3720
*11	2703163	WHEEL ASSY., 6 SPOKE (2 EA. REQ'D)	FA-670
*12	2703171	DRUM, BRAKE, FRONT 16 1/2 X 5" (2 EA. REQ'D)	3039
*13	2704112	NUT, WHEEL TO RIM (10 EA. REQ'D)	WP-148
*14	2703197	LOCKNUT, WHEEL TO DRUM 3/4-16 (10 EA. REQ'D)	W-823
*15	2703205	BOLT, WHEEL TO DRUM 3/4-16 (10 EACH REQ'D)	W-833
*16	2703213	WASHER, WHEEL TO DRUM 3/4 (20 REQ'D)	W-834
*17	2703221	RIM CLAMP (10 EACH REQ'D)	WP-722
18	2612083	KIT, BRAKE LINING 5"	BF-4524-BD
NI	2604981	RIVET, BRAKE LINING (WAGNER) (64 EACH REQ'D)	10-10
19	2595072	SHOE ONLY, BRAKE (4 EA. REQ'D)	A-3722-D-82
20	2594281	SHOE & LINING ASSY. (4 EA. REQ'D)	A16-3722-D-82
21	2645992	SPRING, BRAKE SHOE RETURN (2 REQ'D)	2258-U-619
22	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
23	2603546	CAMSHAFT, LH BRAKE	2210-Q-3735
NI	2603645	CAMSHAFT, RH BRAKE	2210-R-3736
24	2601219	WASHER, CAMSHAFT (2 EA. REQ'D)	1229-L-844
25	2639987	RETAINER, FELT (8 EA. REQ'D)	1705-D-290
26	2644235	FELT SEAL, BRAKE SPIDER (8 REQ'D)	1779-J-1024
27	2603314	WASHER, BRAKE SPIDER (2 EA. REQ'D)	1229-W-1557
28	2597706	BUSHING, BRAKE SPIDER (2 EA. REQ'D)	1225-N-378
29	0929398	OIL SLINGER, WHEEL BEARING (2 REQ'D)	3286-J-348
30	2596773	BRAKE SPIDER, BUSHING & OIL ASSY., LH	A1-3211-A-2289
NI	2596872	BRAKE SPIDER, BUSHING & OIL ASSY., RH	A1-3211-B-2290
31	2703098	SET SCREW, ANCHOR PIN UPPER (4 REQ'D)	SD-266-1
32	2643385	BRKT. ASSY., LH CAMSHAFT & CHAMBER	A62-3299-K-2013
NI	2643377	BRKT. ASSY., RH CAMSHAFT & CHAMBER	A62-3299-L-2014
33	2594299	PIN, COTTER (2 EA. REQ'D)	K-238
34	2599322	YOKE, BRAKE CHAMBER PUSH ROD CLEVIS (2 EACH REQ'D)	1245-C-185

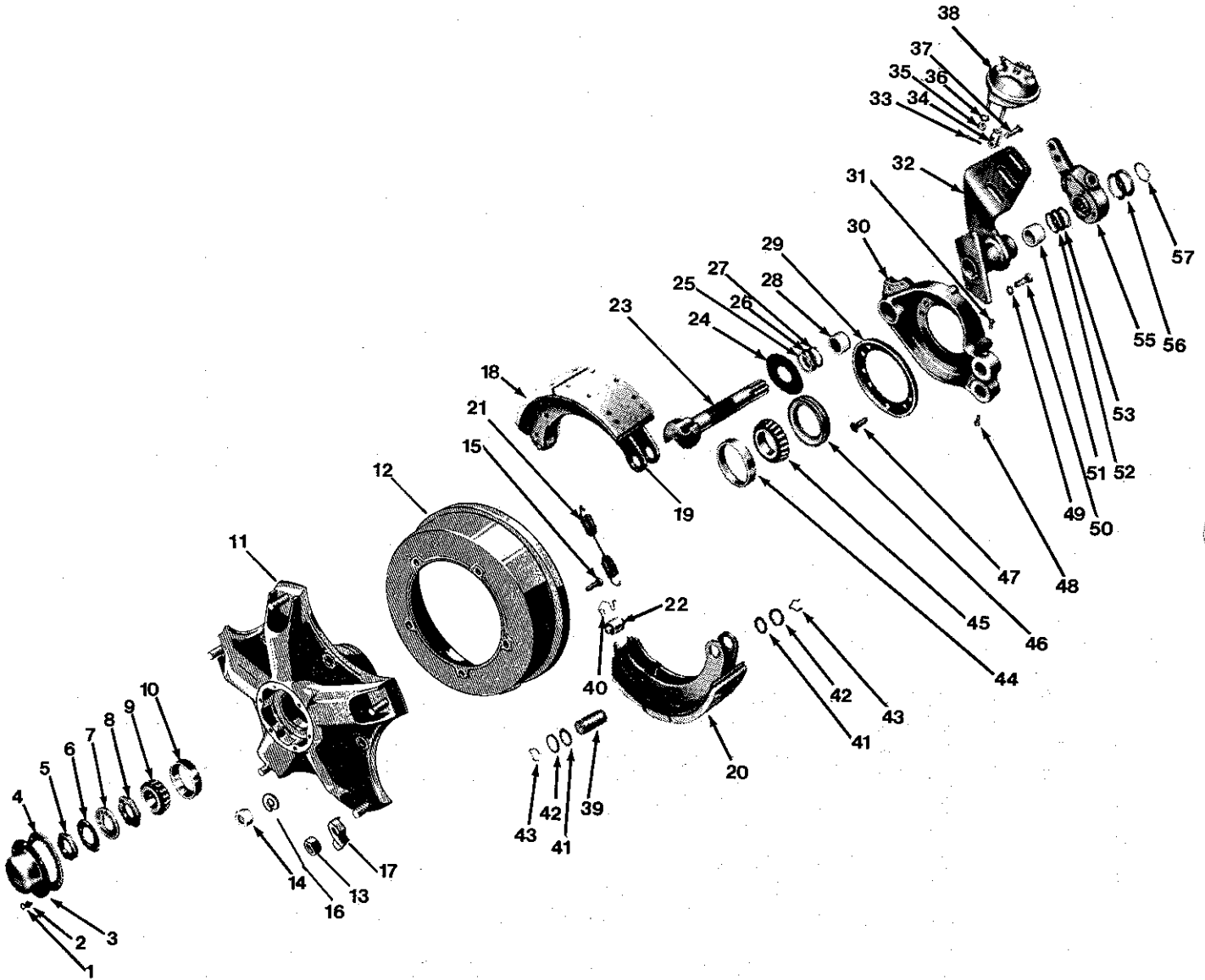
QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

*GUNITE DIVISION OF KELSEY HAYES

ROCKWELL DOES NOT OFFER SPOKE WHEELS FOR OUR APPLICATION.

ROCKWELL STANDARD MODEL NO: FF-932-NX-6 WITH 16.5 X 5" "P"
BRAKES, STEMCO SEALS AND CAST
SPOKE WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 0997676



ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 16.5 X 5" "P"
 BRAKES, STEMCO SEALS AND CAST
 SPOKE WHEELS

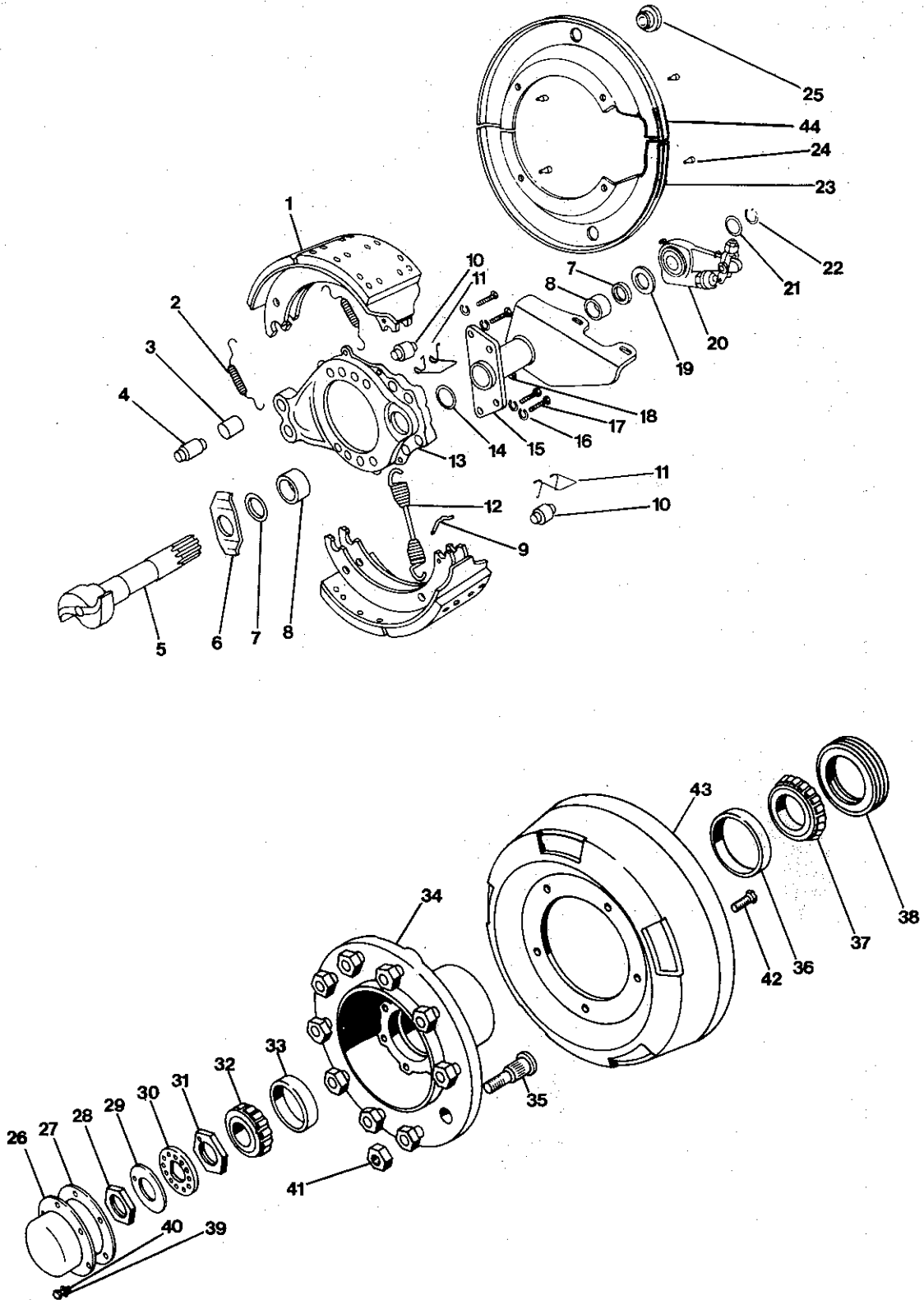
PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 0997676

KEY	PART NO.	DESCRIPTION	VENDOR NO.
35	2703064	NUT, BRAKE CHAMBER STUD (B/W) (4 EACH REQ'D)	214526
36	2595601	LOCKWASHER, BRAKE CHAMBER(4 REQ'D)	WA-110
37	2598936	PIN, BRAKE CHAMBER YOKE, CLEVIS (2 EACH REQ'D)	19-X-60
38	2598308	CHAMBER ASSY., AIR BRAKE 24" (B/W) (2 EACH REQ'D)	287705
39	2600427	PIN, BRAKE SHOE ANCHOR (4 REQ'D)	1259-Q-251
40	2602720	SPRING, BRAKE SHOE ROLLER RETAINER (4 EACH REQ'D)	1718-Y-103
41	2621274	FELT SEAL, ANCHOR PIN (8 EA. REQ'D)	5-X-640
42	2597102	RETAINER, ANCHOR PIN FELT (8 REQ'D)	1205-K-193
43	2603413	SPRING, ANCHOR PIN RETAINER (8 EACH REQ'D)	1229-X-1116
44	2593093	CUP, WHEEL BEARING INNER (2 REQ'D)	HM-212011
45	0929406	BEARING, FRONT WHEEL INNER(2 REQ'D)	HM-212049
46	0997908	SEAL ASSY., INNER, STEMCO (2 REQ'D)	308-0836
47	0928994	BOLT, OIL SLINGER (14 EA. REQ'D)	S-21016-1
NI	0929000	NUT (14 EACH REQ'D)	NL-210-1
NI	0929018	WASHER (28 EACH REQ'D)	1229-W-1557
48	2595106	SETSCREW ANCHOR PIN (4 EA. REQ'D)	SD-266
NI	2703106	LOCKWIRE (2 EA. REQ'D)	LW-1912
49	2595809	LOCKWASHER (8 EACH REQ'D)	WA-18
50	2630085	CAPSCREW, SPIDER/BRACKET (8 REQ'D)	S-2810
51	2597706	BUSHING, CAMSHAFT (4 EACH REQ'D)	1225-N-378
52	2643708	WASHER, CAMSHAFT (2 EACH REQ'D)	1229-Q-771
53	2602423	FELT SEAL, CAMSHAFT (2 EA. REQ'D)	1705-H-294
55	0806372	SLACK ADJUSTER (B/W #288748) (2 EACH REQ'D)	A69-3275-G-501
56	2602217	SPACER, WASHER (AR)	1229-R-122
57	2598225	SNAPRING, CAMSHAFT LOCKING (2 REQ'D)	1229-Z-1302

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "Q" BRAKES
AND STANDARD GREASE SEALS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1033026



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "Q" BRAKES
AND STANDARD GREASE SEALS

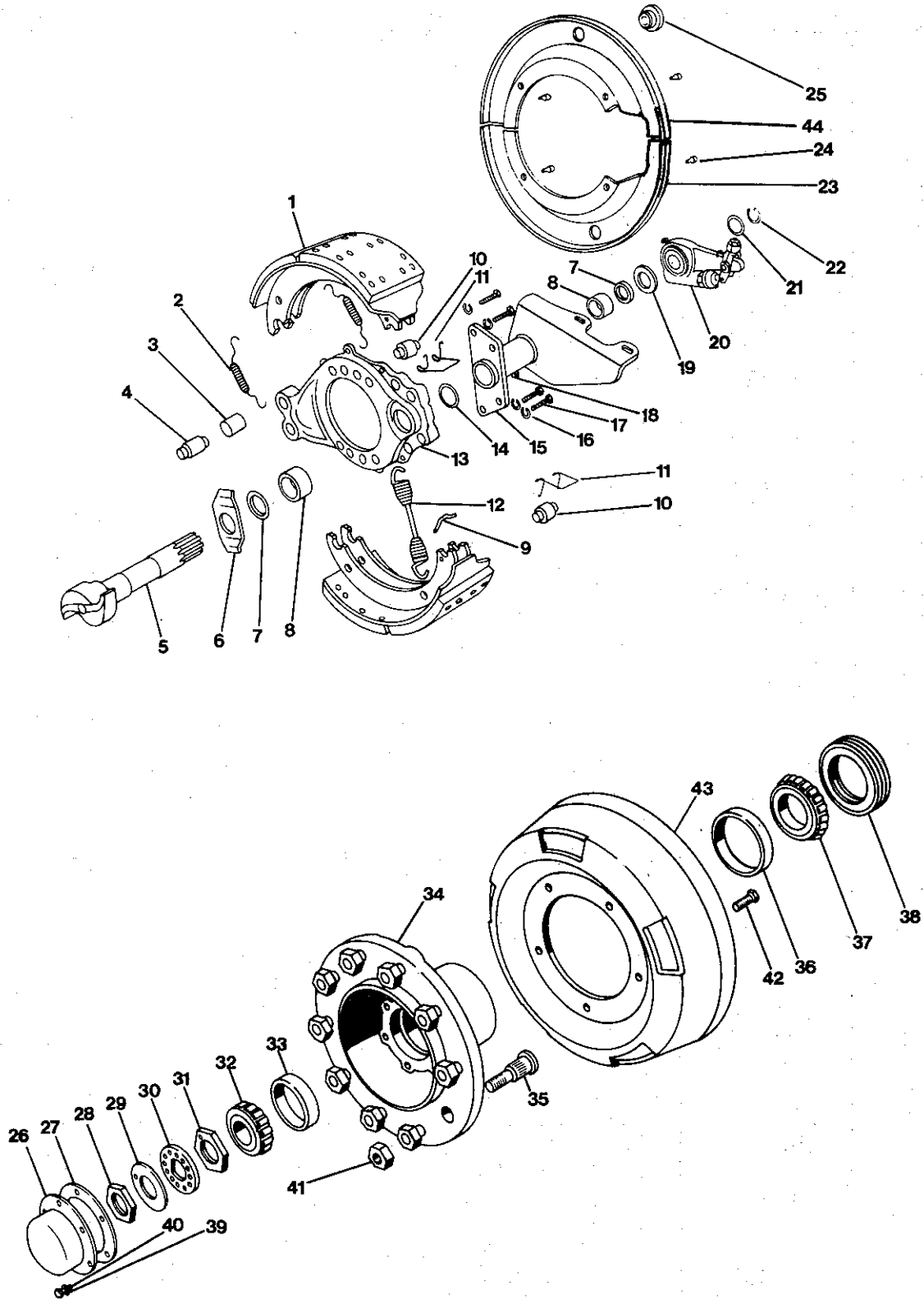
PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1033026

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	2121598	BRAKE SHOE & LINING ASSY., 5" (4 EA. REQ'D)	A17-3222-E-1383
NI	2120897	BRAKE SHOE ONLY 5" (4 EA. REQ'D)	A-3222-E-1383
NI	2117968	KIT, BRAKE LINING 5"	D39A-4524-A
NI	2604981	RIVET, BRAKE LINING (64 EA. REQ'D)	10-10
2	2120863	SPRING, BRAKE SHOE RETAINING (4 REQ'D)	2258-Q-615
3	2120889	BUSHING, ANCHOR PIN (2 EA. REQ'D)	1225-B-496
4	2120871	ANCHOR PIN, BRAKE SHOE (2 REQ'D)	1259-N-274
5	2121606	CAMSHAFT, FRONT, LH	2210-R-5374
5	2121614	CAMSHAFT, FRONT, RH	2210-Q-5373
6	2121622	WASHER, CAMHEAD, (FLAT) (2 REQ'D)	1229-N-2250
7	2121689	SEAL, CAMSHAFT (4 EA. REQ'D)	A-1205-V-1556
8	2597706	BUSHING, CAMSHAFT SPIDER & BRKT. (4 EA. REQ'D)	1225-N-378
9	2597300	PIN, BRAKE SHOE RETURN SPRING (4 EA. REQ'D)	1218-G-85
10	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
11	2121655	RETAINER, SHOE ROLLER (4 EA. REQ'D)	3105-B-210
12	2638716	RETURN SPRING, BRAKE SHOE (2 REQ'D)	2258-U-619
13	2121630	SPIDER, BRAKE, L.H.	A-3211-G-3439
13	2121648	SPIDER, BRAKE, R.H.	A-3211-H-3440
14	2644235	GASKET, CHAMBER BRACKET (2 REQ'D)	1779-J-1024
15	2643385	BRACKET, CAMSHAFT & CHAMBER, L.H.	A62-3299-K-2013
15	2643377	BRACKET, CAMSHAFT & CHAMBER, R.H.	A62-3299-L-2014
16	2595809	WASHER, BRACKET CAPSCREW (8 REQ'D)	WA-18
17	2594109	CAPSCREW, CHAMBER BRKT. (8 REQ'D)	S-2812
18	2027431	FITTING, GREASE (2 EA. REQ'D)	1199-N-1860
19	2121663	WASHER, CAMSHAFT, (THICK) (2 REQ'D)	1229-S-2697
20	1034545	SLACK ADJUSTER ASSY. (MANUAL) (2 EA. REQ'D)	288753
21	2121671	WASHER, SPACING (STANDARD) (6 REQ'D)	1229-G-2971
22	2121697	LOCKRING, CAMSHAFT (2 EA. REQ'D)	1229-D-2942
23	0885962	DUSTSHIELD, 5", BOTTOM LH, TOP RH (2 EA. REQ'D)	
24	0801795	CAPSCREW, DUSTSHIELD (12 REQ'D)	10X-1176
25		PLUG, DUSTSHIELD (2 EA. REQ'D)	1250-C-419
26	0929448	CAP, FRONT HUB (2 EA. REQ'D)	3262-A-53
27	0929430	GASKET, FRONT HUB CAP (2 REQ'D)	2208-M-819
28	2598217	JAM NUT, OUTER WHEEL BEARING (2 EA. REQ'D)	1227-B-106
29	2600617	LOCK, OUTER WHEEL BEARING (2 REQ'D)	1229-F-474
30	2600815	LOCKRING, OUTER WHEEL BEARING NUT (2 EA. REQ'D)	1229-G-475
31	2599017	ADJUSTING NUT, WHEEL BEARING (2 EA. REQ'D)	1227-U-541
32	0929414	BEARING ASSY. (2 EA. REQ'D)	3782
33	2600179	CUP, OUTER (2 EA. REQ'D)	3720
34	1034693	HUB AND CUP ASSY. (2 EA. REQ'D)	A-333-E-2397

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "Q" BRAKES
AND STANDARD GREASE SEALS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1033026



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "Q" BRAKES
AND STANDARD GREASE SEALS

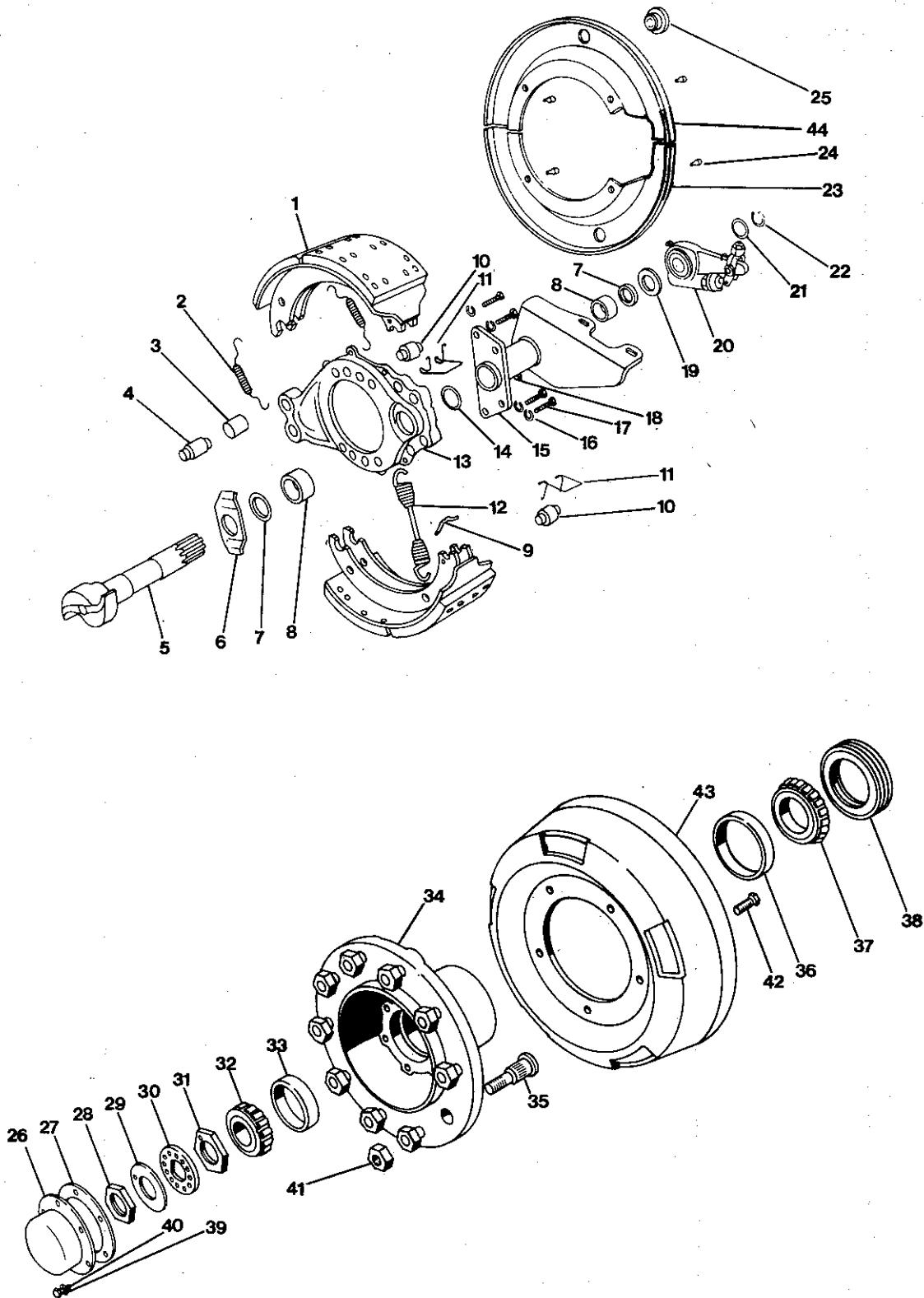
PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1033026

KEY	PART NO.	DESCRIPTION	VENDOR NO.
35	1034719	BOLT, LUG, L.H. (10 EA. REQ'D)	20-X-1357
35	1034727	BOLT, LUG, R.H. (10 EA. REQ'D)	20-X-1356
36	2593093	CUP, WHEEL BEARING, INNER (2 REQ'D)	HM-212011
37	0929406	BEARING, FRONT WHEEL, INNER (2 REQ'D)	HM-212049
38	0929422	OIL SEAL, WHEEL BEARING, INNER (2 EA. REQ'D)	C/R# 35062
NI	0929398	OIL SLINGER, WHEEL BEARING (2 REQ'D)	3286-J-348
NI	0928994	BOLT, OIL SLINGER (18 EA. REQ'D)	S-21016-1
NI	0929018	WASHER, OIL SLINGER (36 EA. REQ'D)	1229-W-1557
NI	0929000	NUT, OIL SLINGER (18 EA. REQ'D)	NL-210-1
39	0654459	CAPSCREW, HUB CAP (12 EA. REQ'D)	S-256-1
40	2001188	LOCKWASHER, HUB CAP CAPSCREW (12 EA. REQ'D)	1229-E-1669
41	1034784	NUT, LUG, L.H. (10 EA. REQ'D)	1199-M-117
41	1034776	NUT, LUG, R.H. (10 EA. REQ'D)	1199-N-118
42	2594604	SCREW, MACHINE, DRUM TO HUB (10 REQ'D)	S-788-S
43	1034651	DRUM, BRAKE 5" (2 EA. REQ'D)	3219-F-3568
44	0885970	DUSTSHIELD, 5", BOTTOM RH, TOP LH (2 EA. REQ'D)	
NI	0992826	BRAKE CHAMBER (2 EA. REQ'D)	287697
NI	2703064	NUT, BRAKE CHAMBER STUD (4 REQ'D)	214526
NI	2595601	LOCKWASHER, BRAKE CHAMBER (4 REQ'D)	WA-110
NI	0530568	YOKE, BRAKE CHAMBER PUSH ROD (2 EA. REQ'D)	228798
NI	2598936	PIN, BRAKE CHAMBER YOKE (2 REQ'D)	19-X-60
NI	2594299	PIN, COTTER, BRAKE CHAMBER (2 REQ'D)	K-238

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "Q" BRAKES,
STEMCO OIL SEALS AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1032531



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "Q" BRAKES,
STEMCO OIL SEALS AND DISC WHEELS

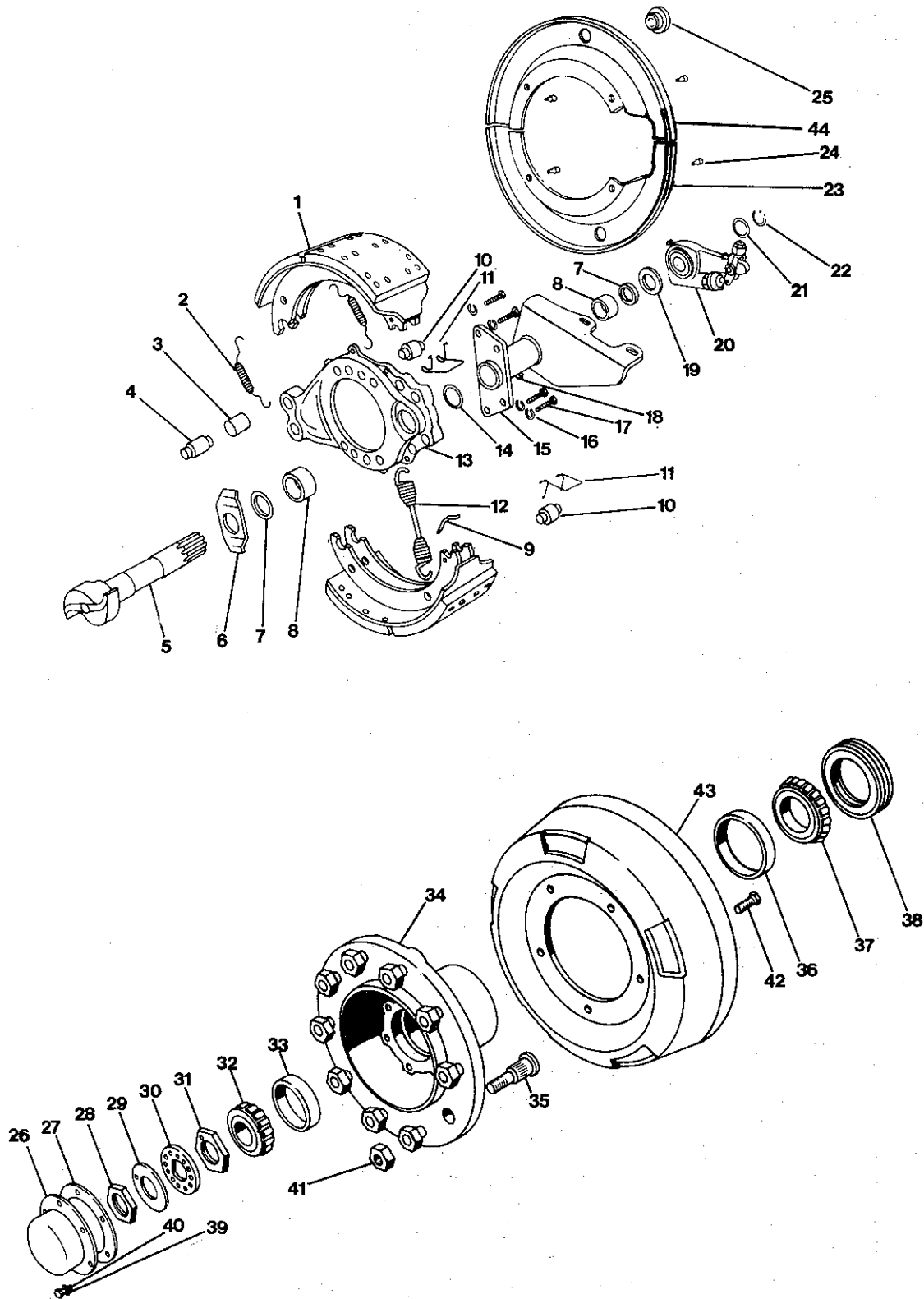
PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1032531

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	2121598	BRAKE SHOE & LINING ASSY. 5" (4 EACH REQ'D)	A17-3222-E-1383
NI	2120897	BRAKE SHOE ONLY 5" (4 EA. REQ'D)	A-3222-E-1383
NI	2117968	KIT, BRAKE LINING 5"	D39A-4524-A
NI	2604981	RIVET, BRAKE LINING (64 EA. REQ'D)	10-10
2	2120863	SPRING, BRAKE SHOE RETAINING (4 EACH REQ'D)	2258-Q-615
3	2120889	BUSHING, ANCHOR PIN (2 EA. REQ'D)	1225-B-496
4	2120871	ANCHOR PIN, BRAKE SHOE (2 REQ'D)	1259-N-274
5	2121606	CAMSHAFT, FRONT, L.H.	2210-R-5374
5	2121614	CAMSHAFT, FRONT, R.H.	2210-Q-5373
6	2121622	WASHER, CAMHEAD, (FLAT) (2 EA. REQ'D)	1229-N-2250
7	2121689	SEAL, CAMSHAFT (4 EA. REQ'D)	A-1205-V-1556
8	2597706	BUSHING, CAMSHAFT SPIDER & BRKT. (4 EA. REQ'D)	1225-N-378
9	2597300	PIN, BRAKE SHOE RETURN SPRING (4 EA. REQ'D)	1218-G-85
10	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
11	2121655	RETAINER, SHOE ROLLER (4 REQ'D)	3105-B-210
12	2638716	RETURN SPRING, BRAKE SHOE (2 REQ'D)	2258-U-619
13	2121630	SPIDER, BRAKE, L.H.	A-3211-G-3439
13	2121648	SPIDER, BRAKE, R.H.	A-3211-H-3440
14	2644235	GASKET, CHAMBER BRACKET (2 REQ'D)	1779-J-1024
15	2643385	BRACKET, CAMSHAFT & CHAMBER, L.H.	A62-3299-K-2013
15	2643377	BRACKET, CAMSHAFT & CHAMBER, R.H.	A62-3299-L-2014
16	2595809	WASHER, BRACKET CAPSCREW (8 REQ'D)	WA-18
17	2594109	CAPSCREW, CHAMBER BRKT. (8 REQ'D)	S-2812
18	2027431	FITTING, GREASE	1199-N-1860
19	2121663	WASHER, CAMSHAFT, (THICK) (2 REQ'D)	1229-S-2697
20	1034545	SLACK ADJUSTER ASSY. (MANUAL) (2 EA. REQ'D)	288753
21	2121671	WASHER, SPACING (STANDARD) (6 REQ'D)	1229-G-2971
22	2121697	LOCKRING, CAMSHAFT (2 EA. REQ'D)	1229-D-2942
23	0885962	DUSTSHIELD, 5", BOTTOM L.H., TOP RH	
24	0801795	CAPSCREW, DUSTSHIELD (12 REQ'D)	10X-1176
25		PLUG, DUSTSHIELD (2 EA. REQ'D)	1250-C-419
26	0997924	CAP, FRONT HUB, STEMCO (2 REQ'D)	340-4024
27	0997916	GASKET, FRONT HUB CAP, STEMCO (2 EA. REQ'D)	330-3024
28	2598217	JAM NUT, OUTER WHEEL BEARING (2 EA. REQ'D)	1227-B-106
29	2600617	LOCK, OUTER WHEEL BEARING (2 REQ'D)	1229-F-474
30	2600815	LOCKRING, OUTER WHEEL BEARING NUT (2 EA. REQ'D)	1229-G-475
31	2599017	ADJUSTING NUT, WHEEL BEARING (2 EA. REQ'D)	1227-U-541
32	0929414	BEARING ASSY. (2 EA. REQ'D)	3782
33	2600179	CUP, OUTER (2 EA. REQ'D)	3720
34	1034693	HUB AND CUP ASSY. (2 EA. REQ'D)	A-333-E-2397

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "Q" BRAKES,
STEMCO OIL SEALS AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1032531



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 5" "Q" BRAKES,
STEMCO OIL SEALS AND DISC WHEELS

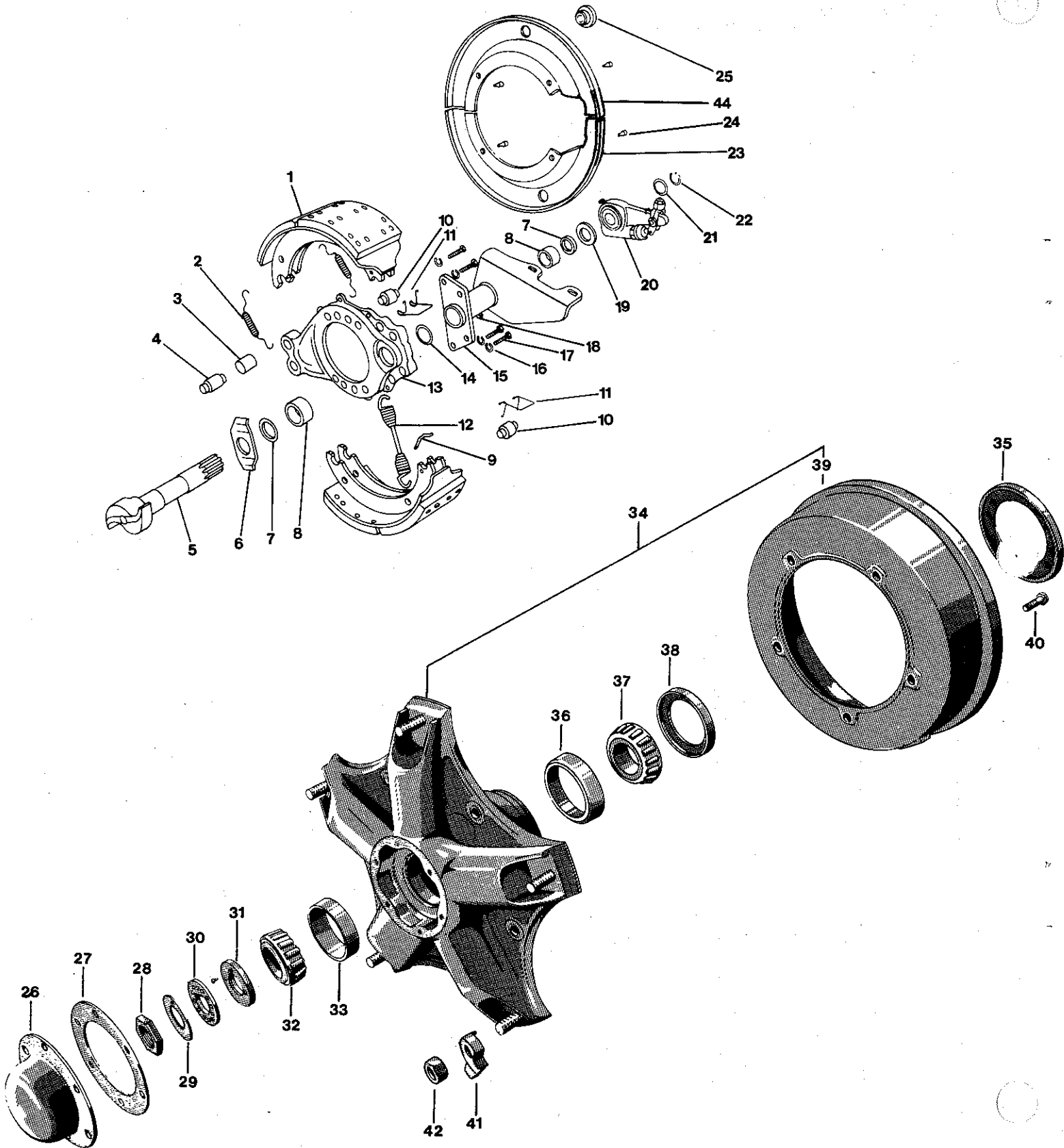
PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1032531

KEY	PART NO.	DESCRIPTION	VENDOR NO.
35	1034719	BOLT, LUG, LH (10 EA. REQ'D)	20-X-1357
35	1034727	BOLT, LUG, R.H. (10 EA. REQ'D)	20-X-1356
36	2593093	CUP, WHEEL BEARING, INNER (2 REQ'D)	HM-212011
37	0929406	BEARING, FRONT WHEEL, INNER(2 REQ'D)	HM-212049
38	0997908	SEAL ASSY., INNER, STEMCO (2 REQ'D)	308-0836
NI	0929398	OIL SLINGER, WHEEL BEARING (2 REQ'D)	3286-J-348
NI	0928994	BOLT, OIL SLINGER (18 EA. REQ'D)	S-21016-1
NI	0929018	WASHER, OIL SLINGER (36 EA. REQ'D)	1229-W-1557
NI	0929000	NUT, OIL SLINGER (18 EA. REQ'D)	NL-210-1
39	0654459	CAPSCREW, HUB CAP (12 EA. REQ'D)	S-256-1
40	2001188	LOCKWASHER, HUB CAP CAPSCREW (12 EACH REQ'D)	1229-E-1669
41	1034784	NUT, LUG, L.H. (10 EA. REQ'D)	1199-M-117
41	1034776	NUT, LUG, R.H. (10 EA. REQ'D)	1199-N-118
42	2594604	SCREW, MACHINE, DRUM TO HUB (10 REQ'D)	S-788-S
43	1034651	DRUM, BRAKE 5" (2 EACH REQ'D)	3219-F-3568
44	0885970	DUSTSHIELD, 5", BOTTOM RH, TOP LH	
NI	0992826	BRAKE CHAMBER (2 EA. REQ'D)	287697
NI	2703064	NUT, BRAKE CHAMBER STUD (4 REQ'D)	214526
NI	2595601	LOCKWASHER, BRAKE CHAMBER (4 REQ'D)	WA-110
NI	0530568	YOKE, BRAKE CHAMBER PUSH ROD (2 EA. REQ'D)	228798
NI	2598936	PIN, BRAKE CHAMBER YOKE (2 REQ'D)	19-X-60
NI	2594299	PIN, COTTER, BRAKE CHAMBER (2 REQ'D)	K-238

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 5" "Q" BRAKES,
STANDARD GREASE SEALS AND CAST
SPOKE WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 1032523



ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 5" "Q" BRAKES,
STANDARD GREASE SEALS AND CAST
SPOKE WHEELS

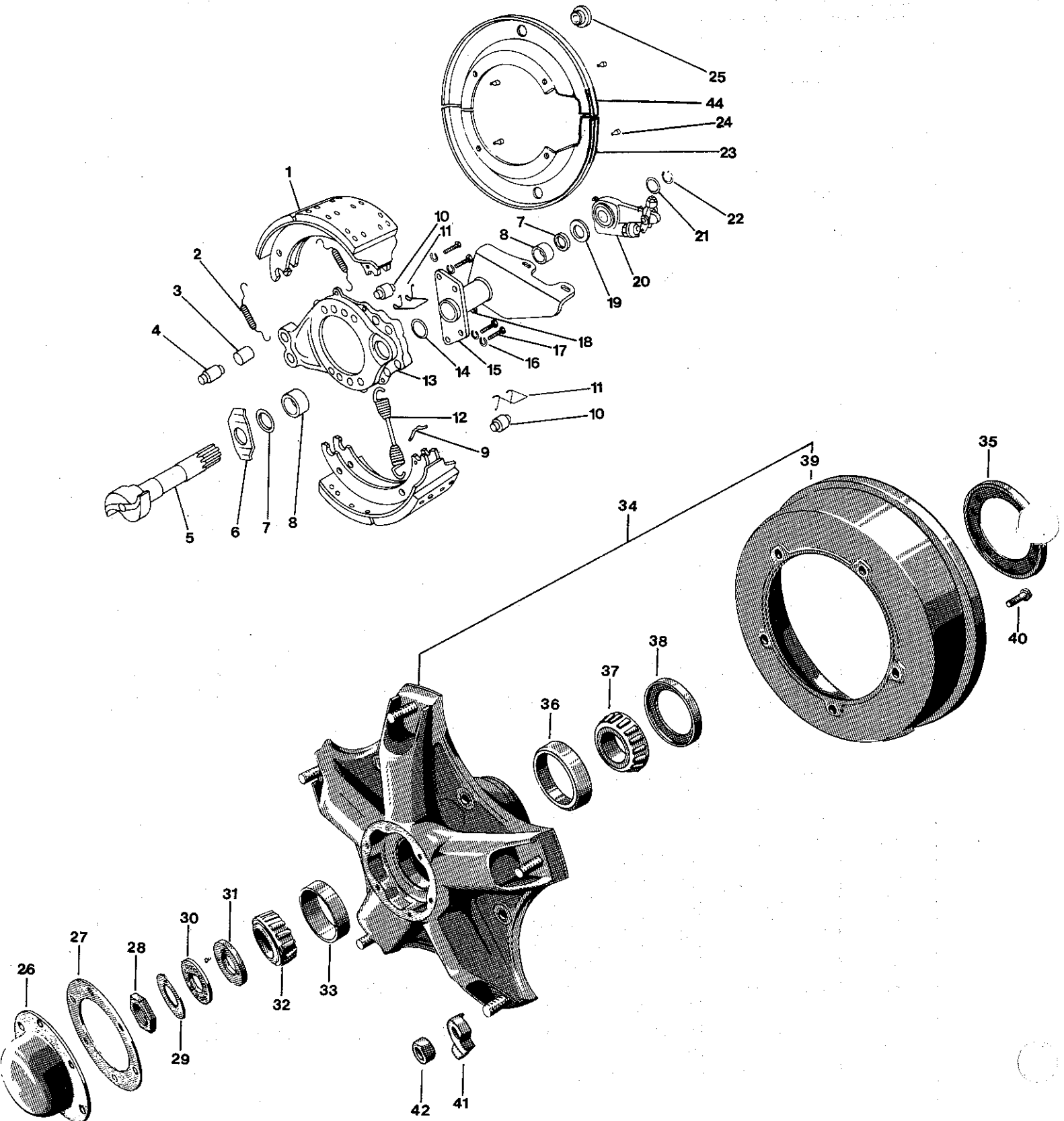
PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1032523

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	2121598	BRAKE SHOE & LINING ASSY., 5" (4 EA. REQ'D)	A17-3222-E-1383
NI	2120897	BRAKE SHOE ONLY, 5" (4 EA. REQ'D)	A-3222-E-1383
NI	2117968	KIT, BRAKE LINING, 5"	D39A-4524-A
NI	2604981	RIVET, BRAKE LINING (64 EA. REQ'D)	10-10
2	2120863	SPRING, BRAKE SHOE RETAINING (4 EA. REQ'D)	2258-Q-615
3	2120889	BUSHING, ANCHOR PIN (2 EA. REQ'D)	1225-B-496
4	2120871	ANCHOR PIN, BRAKE SHOE (2 REQ'D)	1259-N-274
5	2121606	CAMSHAFT, FRONT, L.H.	2210-R-5374
5	2121614	CAMSHAFT, FRONT, R.H.	2210-Q-5373
6	2121622	WASHER, CAMHEAD, (FLAT) (2 EA. REQ'D)	1229-N-2250
7	2121689	SEAL, CAMSHAFT (4 EA. REQ'D)	A-1205-V-1556
8	2597706	BUSHING, CAMSHAFT SPIDER & BRKT. (4 EA. REQ'D)	1225-N-378
9	2597300	PIN, BRAKE SHOE RETURN SPRING (4 EA. REQ'D)	1218-G-85
10	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
11	2121655	RETAINER, SHOE ROLLER (4 EA. REQ'D)	3105-B-210
12	2638716	RETURN SPRING, BRAKE SHOE (2 REQ'D)	2258-U-619
13	2121630	SPIDER, BRAKE, L.H.	A-3211-G-3439
13	2121648	SPIDER, BRAKE, R.H.	A-3211-H-3440
14	2644235	GASKET, CHAMBER BRACKET (2 REQ'D)	1779-J-1024
15	2643385	BRACKET, CAMSHAFT & CHAMBER, L.H.	A62-3299-K-2013
15	2643377	BRACKET, CAMSHAFT & CHAMBER, R.H.	A62-3299-L-2014
16	2595809	WASHER, BRACKET CAPSCREW (8 REQ'D)	WA-18
17	2594109	CAPSCREW, CHAMBER BRKT. (8 REQ'D)	S-2812
18	2027431	FITTING, GREASE (2 EA. REQ'D)	1199-N-1860
19	2121663	WASHER, CAMSHAFT, (THICK) (2 REQ'D)	1229-S-2697
20	1034545	SLACK ADJUSTER ASSY. (MANUAL) (2 REQ'D)	288753
21	2121671	WASHER, SPACING (STANDARD) (6 REQ'D)	1229-G-2971
22	2121697	LOCKRING, CAMSHAFT (2 EA. REQ'D)	1229-D-2942
23	0885962	DUSTSHIELD, 5", BOTTOM LH, TOP RH (2 EA. REQ'D)	
24	0801795	CAPSCREW, DUSTSHIELD (12 EA. REQ'D)	10X-1176
25		PLUG, DUSTSHIELD (2 EA. REQ'D)	1250-C-419
26	2703148	CAP, FRONT HUB (2 EA. REQ'D)	WP-575
NI	0654459	CAPSCREW, HUB CAP, 5/16-18 X 7/8 (12 EA. REQ'D)	S-256-1
NI	2001188	LOCKWASHER, HUB CAP, 5/16 (12 REQ'D)	WP-593-05
27	2703155	GASKET, FRONT HUB CAP (2 REQ'D)	WP-178
28	2598217	JAM NUT, OUTER WHEEL BEARING (2 EA. REQ'D)	1227-B-106
29	2600617	LOCK, OUTER WHEEL BEARING (2 REQ'D)	1229-F-474
30	2600815	LOCKRING, OUTER WHEEL BEARING NUT (2 EA. REQ'D)	1229-G-475
31	2599017	ADJUSTING NUT, WHEEL BEARING (2 REQ'D)	1227-U-541
32	0929414	BEARING ASSY. (2 EA. REQ'D)	3782
33	2600179	CUP, OUTER (2 EA. REQ'D)	3720

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 5" "Q" BRAKES,
STANDARD GREASE SEALS AND CAST
SPOKE WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 1032523



ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 5" "Q" BRAKES,
STANDARD GREASE SEALS AND CAST
SPOKE WHEELS

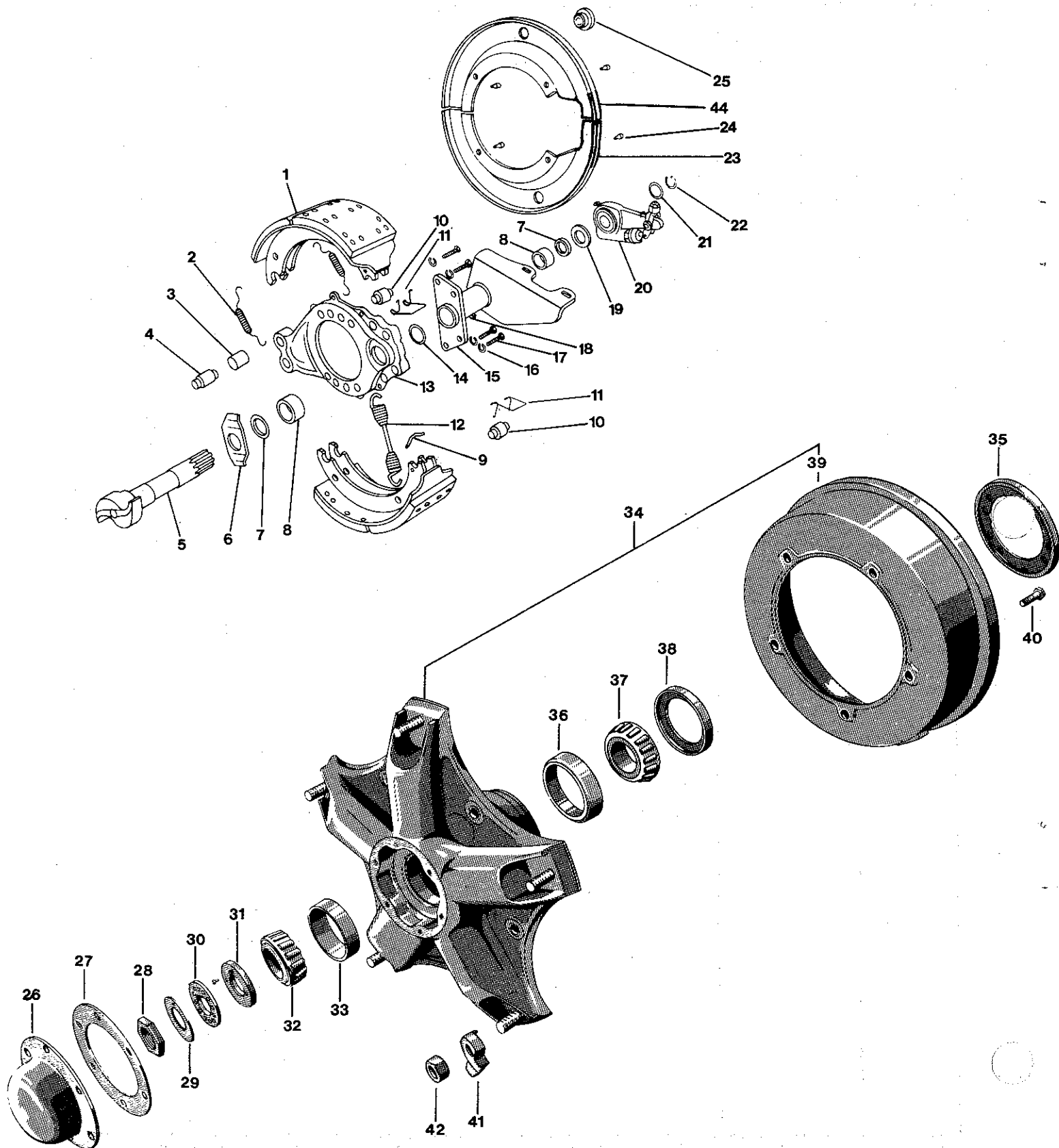
PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1032523

KEY	PART NO.	DESCRIPTION	VENDOR NO.
34	2703163	WHEEL ASSY., 6" SPOKE (2 REQ'D)	FA-670
35	0929398	OIL SLINGER, WHEEL BEARING (2 REQ'D)	3286-J-348
36	2593093	CUP, WHEEL BEARING, INNER (2 REQ'D)	HM-212011
37	0929406	BEARING, FRONT WHEEL, INNER (2 REQ'D)	HM-212049
38	0929422	OIL SEAL, WHEEL BEARING, INNER (2 EA. REQ'D)	C/R# 35062
NI	0928994	BOLT, OIL SLINGER (18 EA. REQ'D)	S-21016-1
NI	0929000	NUT, OIL SLINGER BOLT (18 EA. REQ'D)	NL-210-1
NI	0929018	WASHER, OIL SLINGER BOLT (36 REQ'D)	1229-W-1557
39	2703171	DRUM, BRAKE, 5" (2 EA. REQ'D)	3039
40	2703205	BOLT, WHEEL TO DRUM 3/4-16 (10 REQ'D)	W-833
NI	2703213	WASHER, WHEEL TO DRUM 3/4 (20 REQ'D)	W-834
NI	2703197	LOCKNUT, WHEEL TO DRUM 3/4-16 (10 EA. REQ'D)	W-823
41	2703221	RIM CLAMP (10 EA. REQ'D)	WP-722
42	2704112	NUT, WHEEL TO RIM (10 EA. REQ'D)	WP-148
44	0885970	DUSTSHIELD, 5", BOTTOM RH, TOP LH (2 EA. REQ'D)	
NI	0992826	BRAKE CHAMBER (2 EA. REQ'D)	287697
NI	2703064	NUT, BRAKE CHAMBER STUD (4 EA. REQ'D)	214526
NI	2595601	LOCKWASHER, BRAKE CHAMBER (4 REQ'D)	WA-110
NI	0530568	YOKE, BRAKE CHAMBER PUSH ROD (2 EA. REQ'D)	228798
NI	2598936	PIN, BRAKE CHAMBER YOKE (2 EA. REQ'D)	19-X-60
NI	2594299	PIN, COTTER, BRAKE CHAMBER (2 REQ'D)	K-238

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 5" "Q" BRAKES
STEMCO SEALS AND CAST SPOKE
WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1033570



ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 5" "Q" BRAKES,
STEMCO SEALS AND CAST SPOKE
WHEELS

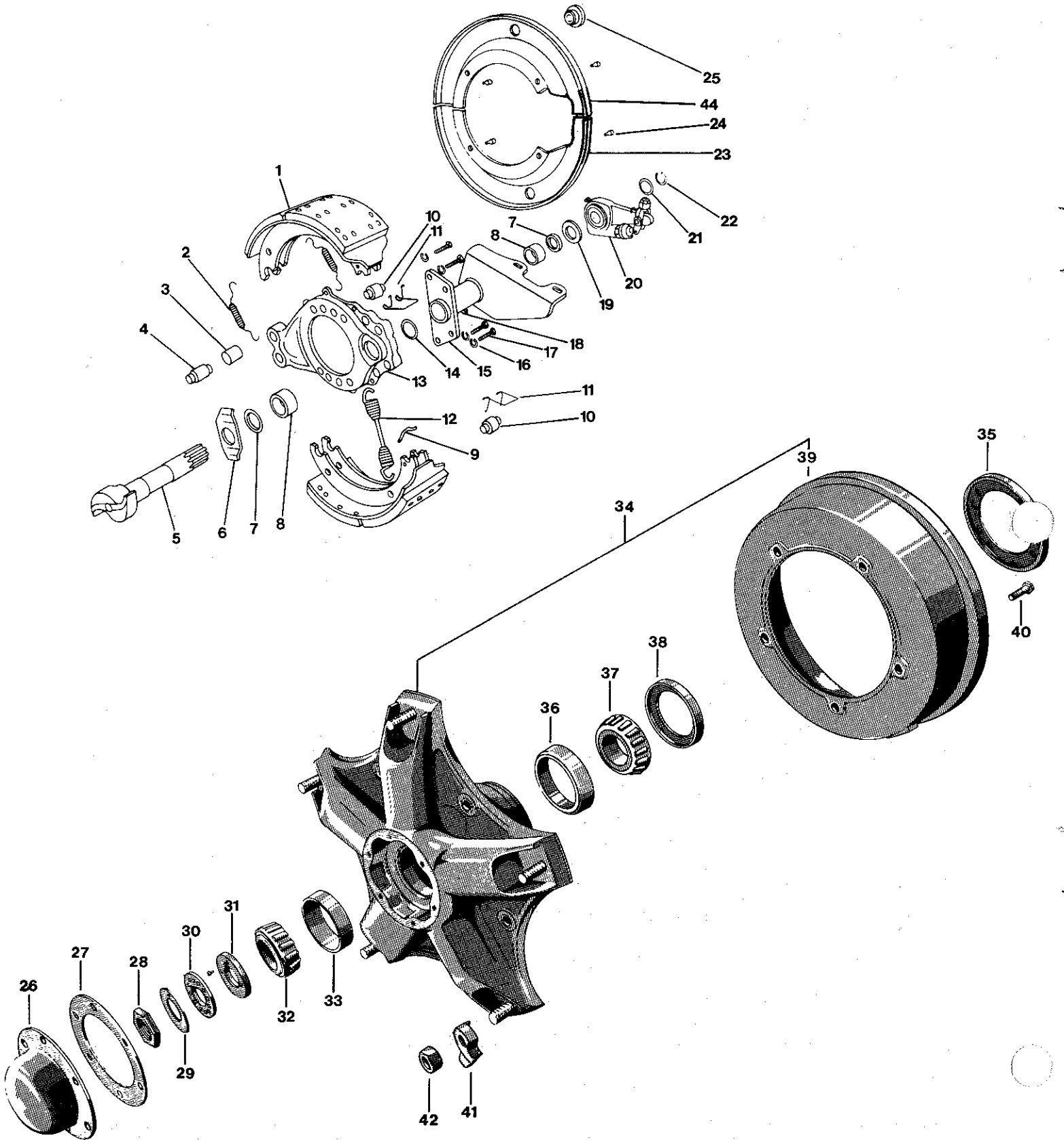
PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1033570

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	2121598	BRAKE SHOE & LINING ASSY., 5" (4 EA. REQ'D)	A17-3222-E-1383
NI	2120897	BRAKE SHOE ONLY 5" (4 EA. REQ'D)	A-3222-E-1383
NI	2117968	KIT, BRAKE LINING 5"	D39A-4524-A
NI	2604981	RIVET, BRAKE LINING (64 EA. REQ'D)	10-10
2	2120863	SPRING, BRAKE SHOE RETAINING (4 EA. REQ'D)	2258-Q-615
3	2120889	BUSHING, ANCHOR PIN (2 EA. REQ'D)	1225-B-496
4	2120871	ANCHOR PIN, BRAKE SHOE (2 EA. REQ'D)	1259-N-274
5	2121606	CAMSHAFT, FRONT, L.H.	2210-R-5374
5	2121614	CAMSHAFT, FRONT, R.H.	2210-Q-5373
6	2121622	WASHER, CAMHEAD, (FLAT) (2 REQ'D)	1229-N-2250
7	2121689	SEAL, CAMSHAFT (4 EA. REQ'D)	A-1205-V-1556
8	2597706	BUSHING, CAMSHAFT SPIDER & BRKT. (4 EA. REQ'D)	1225-N-378
9	2597300	PIN, BRAKE SHOE RETURN SPRING (4 EA. REQ'D)	1218-G-85
10	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
11	2121655	RETAINER, SHOE ROLLER (4 REQ'D)	3105-B-210
12	2638716	RETURN SPRING, BRAKE SHOE (2 REQ'D)	2258-U-619
13	2121630	SPIDER, BRAKE, L.H.	A-3211-G-3439
13	2121648	SPIDER, BRAKE, R.H.	A-3211-H-3440
14	2644235	GASKET, CHAMBER BRACKET (2 REQ'D)	1779-J-1024
15	2643385	BRACKET, CAMSHAFT & CHAMBER, L.H.	A62-3299-K-2013
15	2643377	BRACKET, CAMSHAFT & CHAMBER, R.H.	A62-3299-L-2014
16	2595809	WASHER, BRACKET CAPSCREW (8 REQ'D)	WA-18
17	2594109	CAPSCREW, CHAMBER BRKT. (8 REQ'D)	S-2812
18	2027431	FITTING, GREASE (2 EA. REQ'D)	1199-N-1860
19	2121663	WASHER, CAMSHAFT, (THICK) (2 REQ'D)	1229-S-2697
20	1034545	SLACK ADJUSTER ASSY. (MANUAL) (2 EA. REQ'D)	288753
21	2121671	WASHER, SPACING (STANDARD) (6 REQ'D)	1229-G-2971
22	2121697	LOCKRING, CAMSHAFT (2 EA. REQ'D)	1229-D-2942
23	0885962	DUSTSHIELD, 5", BOTTOM LH, TOP RH (2 EA. REQ'D)	
24	0801795	CAPSCREW, DUSTSHIELD (12 REQ'D)	10X-1176
25		PLUG, DUSTSHIELD (2 EA. REQ'D)	1250-C-419
26	0998534	CAP, FRONT HUB, STEMCO (2 REQ'D)	340-4095
NI	0654459	CAPSCREW, HUB CAP, 5/16-18 X 7/8 (12 EA. REQ'D)	S-256-1
NI	2001188	LOCKWASHER, HUB CAP, 5/16 (12 REQ'D)	WP-593-05
27	0998484	GASKET, FRONT HUB CAP, STEMCO (2 REQ'D)	330-3009
28	2598217	JAM NUT, OUTER WHEEL BEARING (2 EACH REQ'D)	1227-B-106
29	2600617	LOCK, OUTER WHEEL BEARING (2 REQ'D)	1229-F-474
30	2600815	LOCKRING, OUTER WHEEL BEARING NUT (2 EA. REQ'D)	1229-G-475
31	2599017	ADJUSTING NUT, WHEEL BEARING (2 EA. REQ'D)	1227-U-541
32	0929414	BEARING ASSY. (2 EA. REQ'D)	3782

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 5" "Q" BRAKES
STEMCO SEALS AND CAST SPOKE
WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1033570



ROCKWELL STANDARD MODEL NUMBER: FF-932-NX-6 WITH 5" "Q" BRAKES,
STEMCO SEALS AND CAST SPOKE
WHEELS

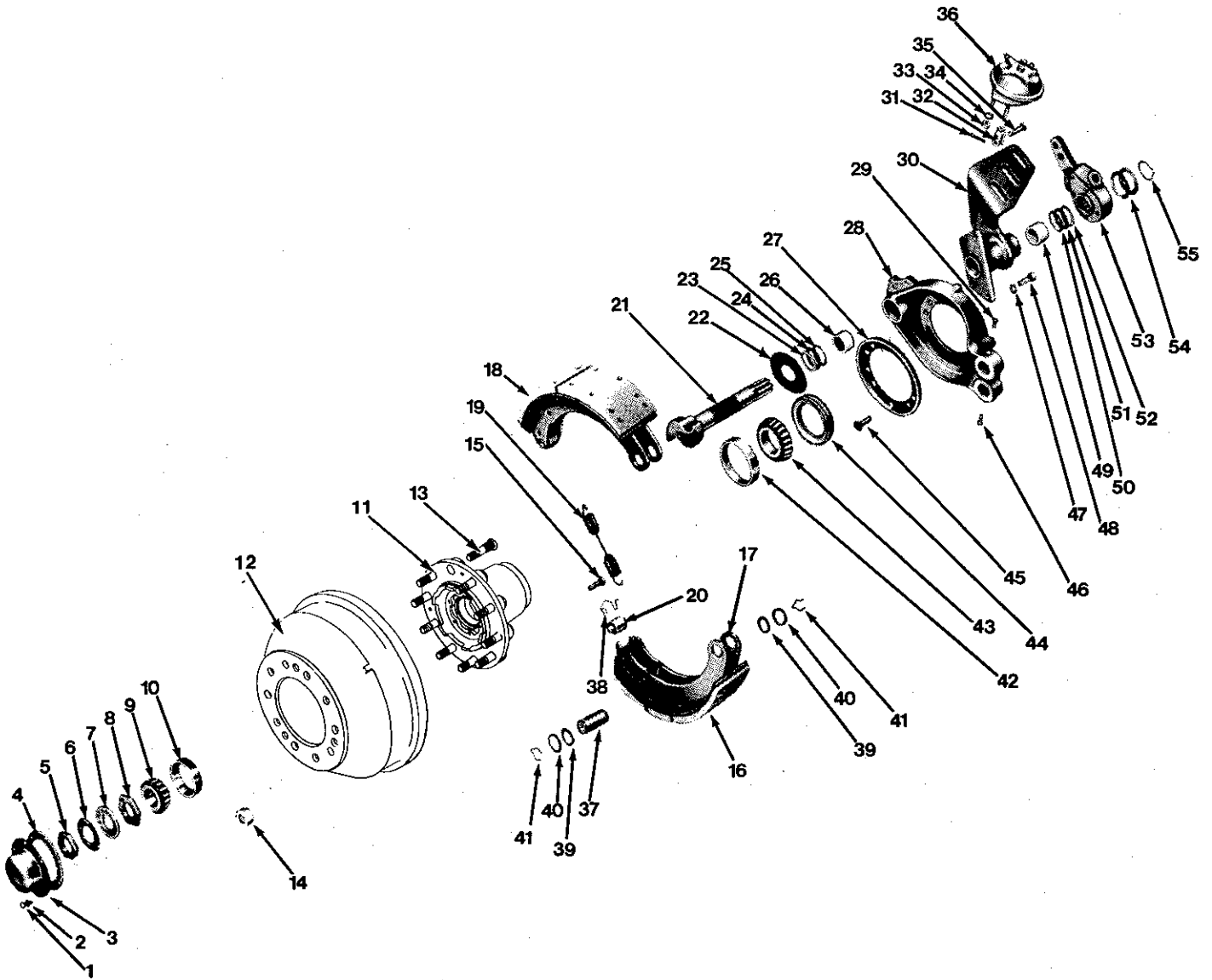
PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1033570

KEY	PART NO.	DESCRIPTION	VENDOR NO.
33	2600179	CUP, OUTER (2 EA. REQ'D)	3720
34	2703163	WHEEL ASSY., 6 SPOKE (2 EA. REQ'D)	FA-670
35	0929398	OIL SLINGER, WHEEL BEARING (2 REQ'D)	3286-J-348
36	2593093	CUP, WHEEL BEARING, INNER (2 REQ'D)	HM-212011
37	0929406	BEARING, FRONT WHEEL, INNER (2 REQ'D)	HM-212049
38	0997908	SEAL ASSY., INNER, STEMCO (2 REQ'D)	308-0836
NI	0928994	BOLT, OIL SLINGER (18 EA. REQ'D)	S-21016-1
NI	0929000	NUT, OIL SLINGER BOLT (18 EA. REQ'D)	NL-210-1
NI	0929018	WASHER, OIL SLINGER BOLT (36 REQ'D)	1229-W-1557
39	2703171	DRUM, BRAKE, 5" (2 EA. REQ'D)	3039
40	2703205	BOLT, WHEEL TO DRUM 3/4-16 (10 REQ'D)	W-833
NI	2703213	WASHER, WHEEL TO DRUM 3/4 (20 REQ'D)	W-834
NI	2703197	LOCKNUT, WHEEL TO DRUM 3/4-16 (10 EA. REQ'D)	W-823
41	2703221	RIM CLAMP (10 EA. REQ'D)	WP-722
42	2704112	NUT, WHEEL TO RIM (10 EA. REQ'D)	WP-148
44	0885970	DUSTSHIELD, 5", BOTTOM RH, TOP LH (2 EA. REQ'D)	
NI	0992826	BRAKE CHAMBER (2 EA. REQ'D)	287697
NI	2703064	NUT, BRAKE CHAMBER STUD (4 EA. REQ'D)	214526
NI	2595601	LOCKWASHER, BRAKE CHAMBER (4 REQ'D)	WA-110
NI	0530568	YOKE, BRAKE CHAMBER PUSH ROD (2 EA. REQ'D)	228798
NI	2598936	PIN, BRAKE CHAMBER YOKE (2 REQ'D)	19-X-60
NI	2594299	PIN, COTTER, BRAKE CHAMBER (2 REQ'D)	K-238

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "P" BRAKES, STANDARD GREASE SEALS AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0983825



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "P" BRAKES, STANDARD GREASE SEALS AND DISC WHEELS

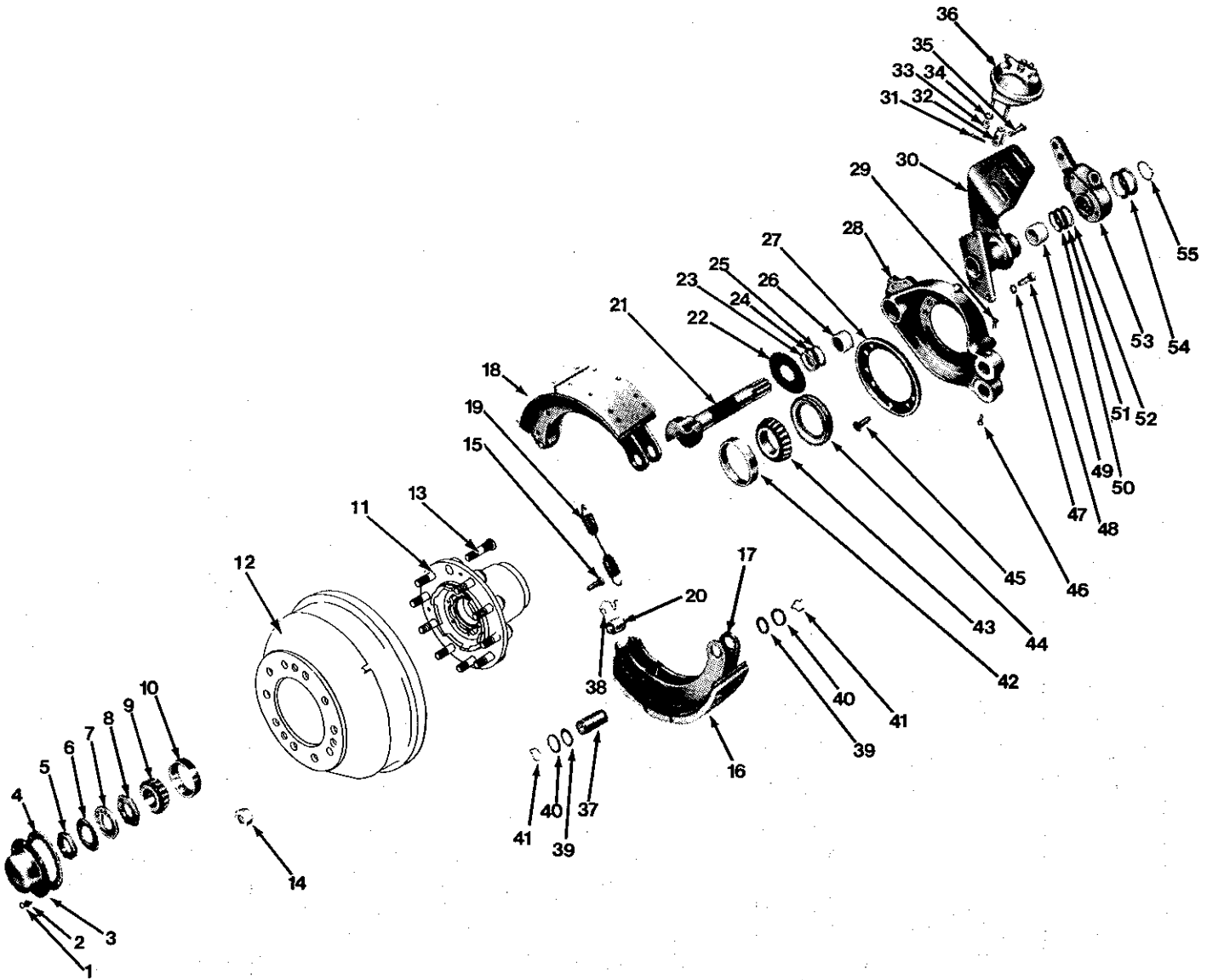
PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0983825

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0654459	CAPSCREW, HUB CAP (12 EA. REQ'D)	S-256-1
2	2001188	LOCKWASHER, HUB CAPSCREW (12 REQ'D)	1229-E-1669
3	0929448	CAP, FRONT HUB (2 EA. REQ'D)	3262-A-53
4	0929430	GASKET, FRONT HUB CAP (2 EA. REQ'D)	2208-M-819
5	2598217	JAM NUT, OUTER WHEEL BEARING (2 EACH REQ'D)	1227-B-106
6	2600617	LOCK, OUTER WHEEL BEARING (2 REQ'D)	1229-F-474
7	2600815	LOCKRING, OUTER WHEEL BEARING ADJUST NUT (2 EACH REQ'D)	1229-G-475
8	2599017	ADJUSTING NUT, WHEEL BEARING (2 EACH REQ'D)	1227-U-541
9	0929414	BEARING ASSY., FRONT WHEEL (OUTER) (2 EACH REQ'D)	3782
10	2600179	CUP, OUTER (2 EACH REQ'D)	3720
11	2595965	HUB & CUP ASSY. (2 EACH REQ'D)	A-333-E-2397
12	1034669	DRUM, BRAKE, FRONT 16 1/2 X 6 (2 EACH REQ'D)	3219-C-4007
13	1034719	BOLT, LUG, LH FRONT (10 EA. REQ'D)	20-X-1357
NI	1034727	BOLT, LUG RH FRONT (10 EA. REQ'D)	20-X-1356
14	1034784	NUT, LUG, LH FRONT (10 EA. REQ'D)	1199-M-117
NI	1034776	NUT, LUG, RH FRONT (10 EA. REQ'D)	1199-N-118
15	2594604	SCREW, MACHINE, DRUM TO HUB (10 EACH REQ'D)	S-788-S
16	2117984	KIT, BRAKE LINING 6"	D39A-4514-B
NI	2604981	RIVET, BRAKE LINING (WAGNER) (64 EACH REQ'D)	10-10
17	2595270	SHOE ONLY, BRAKE (4 EA. REQ'D)	A-3722-L-64
18	2117992	SHOE & LINING ASSY. (4 EA. REQ'D)	
19	2638716	SPRING, BRAKE SHOE RETURN (2 REQ'D)	2258-U-619
20	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
21	2603546	CAMSHAFT, LH BRAKE	2210-Q-3735
NI	2603645	CAMSHAFT, RH BRAKE	2210-R-3736
22	2601219	WASHER, CAMSHAFT (2 EA. REQ'D)	1229-L-844
23	2639987	RETAINER, FELT SEAL (8 EA. REQ'D)	1705-D-290
24	2644235	FELT SEAL, BRAKE SPIDER (8 REQ'D)	1779-J-1024
25	2603314	WASHER, BRAKE SPIDER (2 EA. REQ'D)	1229-W-1557
NI	2597904	BUSHING, ANCHOR PIN METAL (4 REQ'D)	1225-U-827
27	0929398	OIL SLINGER, WHEEL BEARING (2 REQ'D)	3286-J-348
28	2596773	BRAKE SPIDER, BUSHING & OIL SEAL ASSY., LH	A1-3211-A-2289
NI	2596872	BRAKE SPIDER, BUSHING & OIL SEAL ASSY., RH	A1-3211-B-2290
29	2703098	SET SCREW, ANCHOR PIN UPPER (4 REQ'D)	SD-266-1
30	2643385	BRACKET ASSY., LH CAMSHAFT & CHAMBER	A62-3299-K-2013
NI	2643377	BRACKET ASSY., RH CAMSHAFT & CHAMBER	A62-3299-L-2014
31	2594299	PIN, COTTER (2 EACH REQ'D)	K-238
32	2599322	YOKE, BRAKE CHAMBER PUSH ROD CLEVIS (2 EACH REQ'D)	1245-C-185
33	2703064	NUT, BRAKE CHAMBER STUD (B/W) (4 EACH REQ'D)	214526

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED. 37

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "P" BRAKES, STANDARD GREASE SEALS AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0983825



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "P" BRAKES, STANDARD GREASE SEALS AND DISC WHEELS

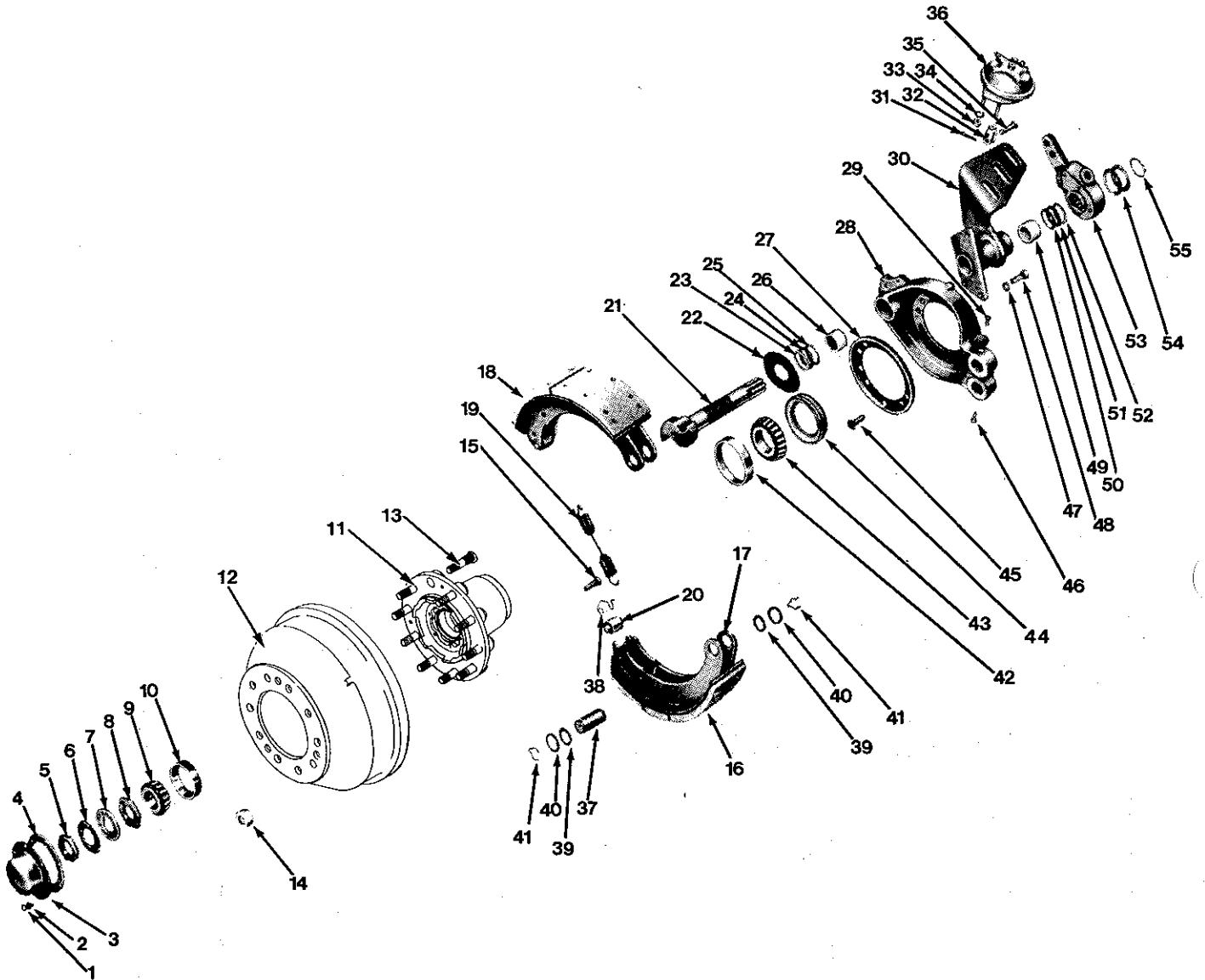
PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0983825

KEY	PART NO.	DESCRIPTION	VENDOR NO.
34	2595601	LOCKWASHER, BRAKE CHAMBER (4 REQ'D)	WA-110
35	2598936	PIN, BRAKE CHAMBER YOKE, CLEVIS (2 EA. REQ'D)	19-X-60
36	2598308	CHAMBER ASSY., AIR BRAKE 24" (B/W) (2 EACH REQ'D)	287705
37	2600427	PIN, BRAKE SHOE ANCHOR (4 EA. REQ'D)	1259-Q-251
38	2602720	SPRING, BRAKE SHOE ROLLER RETAINER (4 EACH REQ'D)	1718-Y-103
39	2621274	FELT SEAL, ANCHOR PIN (8 EA. REQ'D)	5-X-640
40	2597102	RETAINER, ANCHOR PIN FELT (8 REQ'D)	1205-K-193
41	2603413	SPRING, ANCHOR PIN RETAINER (8 EA. REQ'D)	1229-X-116
42	2593093	CUP, WHEEL BEARING INNER (2 REQ'D)	HM-212011
43	0929406	BEARING, FRONT WHEEL INNER (2 REQ'D)	HM-212049
44	0929422	OIL SEAL, WHEEL BEARING (2 EACH REQ'D)	C/R# 35062
45	0928994	BOLT, OIL SLINGER (14 EA. REQ'D)	S-21016-1
NI	0929000	NUT (14 EACH REQ'D)	NL-210-1
NI	0929018	WASHER (28 EACH REQ'D)	1229-W-1557
46	2703098	SETSCREW ANCHOR PIN (4 EA. REQ'D)	SD-266-1
NI	2703106	LOCKWIRE (2 EA. REQ'D)	LW-1912
47	2595809	LOCKWASHER (8 EA. REQ'D)	WA-18
48	2630085	CAPSCREW, SPIDER/BACKET (8 REQ'D)	S-2810
49	2597706	BUSHING, CAMSHAFT (4 EA. REQ'D)	1225-N-378
50	2643708	WASHER, CAMSHAFT (2 EA. REQ'D)	1229-Q-771
51	2602423	FELT SEAL, CAMSHAFT (2 EA. REQ'D)	1705-H-294
53	0806372	SLACK ADJUSTER (B/W# 288748) (2 EACH REQ'D)	A69-3275-G-501
54	2602217	SPACER, WASHER (AR)	1229-R-122
55	2598225	SNAPRING, CAMSHAFT LOCKING (2 REQ'D)	1229-Z-1302

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "P" BRAKES,
STEMCO SEALS AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0997668



ROCKWELL STANDARD MODEL NO: FF-932-NX-6 WITH 6" "P" BRAKES,
STEMCO SEALS AND DISC WHEELS

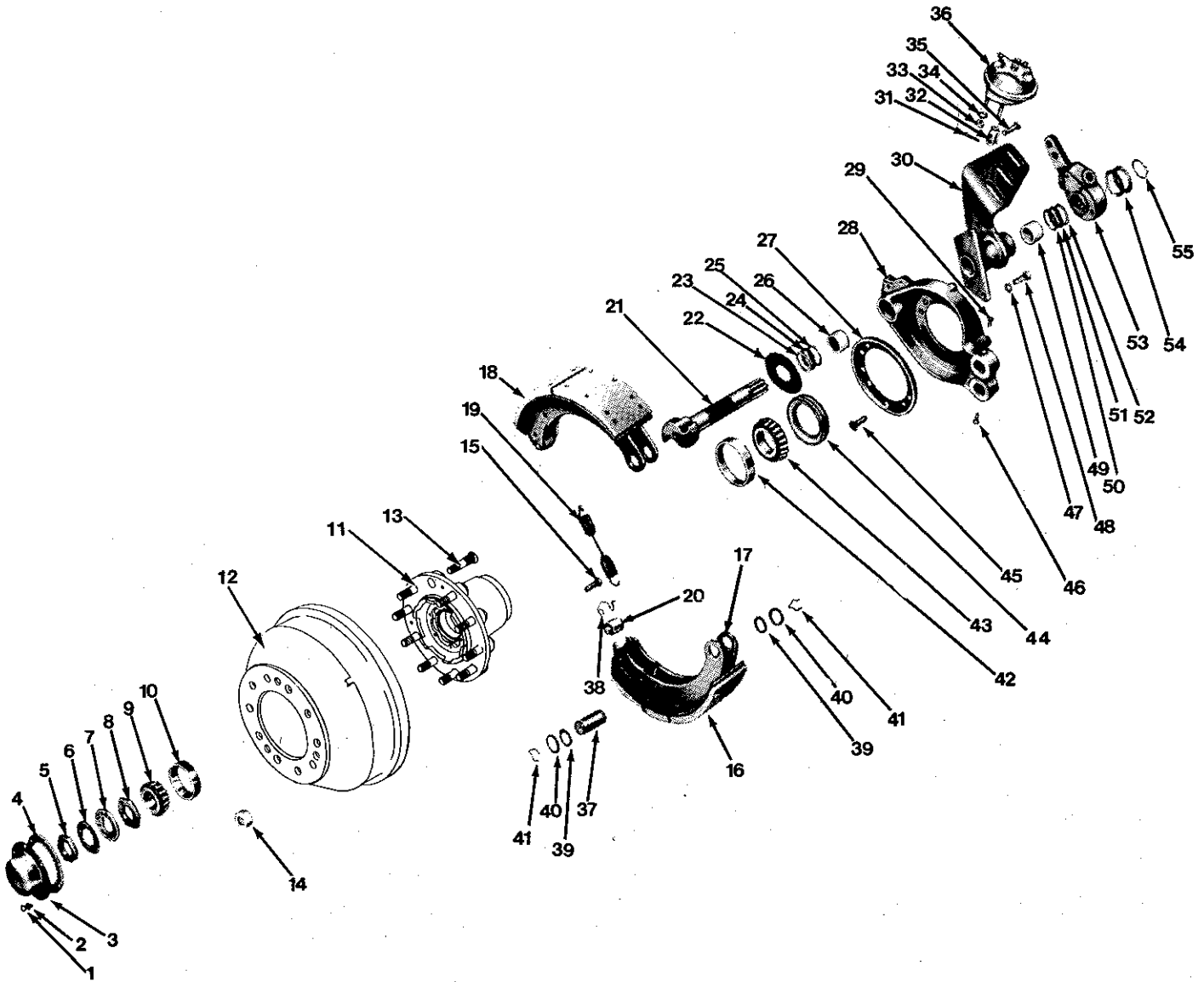
PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0997668

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0654459	CAPSCREW, HUB CAP (12 EA. REQ'D)	S-256-1
2	2001188	LOCKWASHER, HUB CAPSCREW (12 REQ'D)	1229-E-1669
3	0997924	CAP, FRONT HUB, STEMCO (2 EA. REQ'D)	340-4024
4	0997916	GASKET, FRONT HUB CAP, STEMCO (2 EACH REQ'D)	330-3024
5	2598217	JAM NUT, OUTER WHEEL BEARING (2 EA. REQ'D)	1227-B-106
6	2600617	LOCK, OUTER WHEEL BEARING(2 REQ'D)	1229-F-474
7	2600815	LOCKRING, OUTER WHEEL BEARING ADJUST. NUT (2 EACH REQ'D)	1229-G-475
8	2599017	ADJUSTING NUT, WHEEL BEARING (2 EA. REQ'D)	1227-U-541
9	0929414	BEARING ASSY., FRONT WHEEL (OUTER) (2 EACH REQ'D)	3782
10	2600179	CUP, OUTER (2 EACH REQ'D)	3720
11	2595965	HUB & CUP ASSY. (2 EA. REQ'D)	A-333-E-2397
12	1034669	DRUM, BRAKE, FRONT 16 1/2 X 6 (2 EACH REQ'D)	3219-C-4007
13	1034719	BOLT, LUG, LH FRONT (10 EA. REQ'D)	20-X-1357
NI	1034727	BOLT, LUG, RH FRONT (10 EA. REQ'D)	20-X-1356
14	1034784	NUT, LUG, LH FRONT (10 EA. REQ'D)	1199-M-117
NI	1034776	NUT, LUG, RH FRONT (10 EA. REQ'D)	1199-N-118
15	2594604	SCREW, MACHINE, DRUM TO HUB (10 EACH REQ'D)	S-788-S
16	2117984	KIT, BRAKE LINING 6"	D39A-4514-B
NI	2604981	RIVET, BRAKE LINING (WAGNER) (64 EACH REQ'D)	10-10
17	2595270	SHOE ONLY, BRAKE (4 EA. REQ'D)	A-3722-L-64
18	2117992	SHOE & LINING ASSY. (4 EA. REQ'D)	
19	2638716	SPRING, BRAKE SHOE RETURN (2 REQ'D)	2258-U-619
20	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
21	2603546	CAMSHAFT, LH BRAKE	2210-Q-3735
NI	2603645	CAMSHAFT, RH BRAKE	2210-R-3736
22	2601219	WASHER, CAMSHAFT (2 EA. REQ'D)	1229-L-844
23	2639987	RETAINER, FELT SEAL (8 EA. REQ'D)	1705-D-290
24	2644235	FELT SEAL, BRAKE SPIDER (8 REQ'D)	1779-J-1024
25	2603314	WASHER, BRAKE SPIDER (2 REQ'D)	1229-W-1557
NI	2597904	BUSHING, ANCHOR PIN METAL (4 REQ'D)	1225-U-827
27	0929398	OIL SLINGER, WHEEL BEARING (2 REQ'D)	3286-J-348
28	2596773	BRAKE SPIDER, BUSHING & OIL SEAL ASSY., LH	A1-3211-A-2289
NI	2596872	BRAKE SPIDER, BUSHING & OIL SEAL ASSY. RH	A1-3211-B-2290
29	2703098	SET SCREW, ANCHOR PIN UPPER (4 EACH REQ'D)	SD-266-1
30	2643385	BRACKET ASSY., LH CAMSHAFT & CHAMBER	A62-3299-K-2013
NI	2643377	BRACKET ASSY., RH CAMSHAFT & CHAMBER	A62-3299-L-2014
31	2594299	PIN, COTTER (2 EACH REQ'D)	K-238

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "P" BRAKES,
STEMCO SEALS AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0997668



ROCKWELL STANDARD MODEL NO: FF-932-NX-6 WITH 6" "P" BRAKES,
STEMCO SEALS AND DISC WHEELS

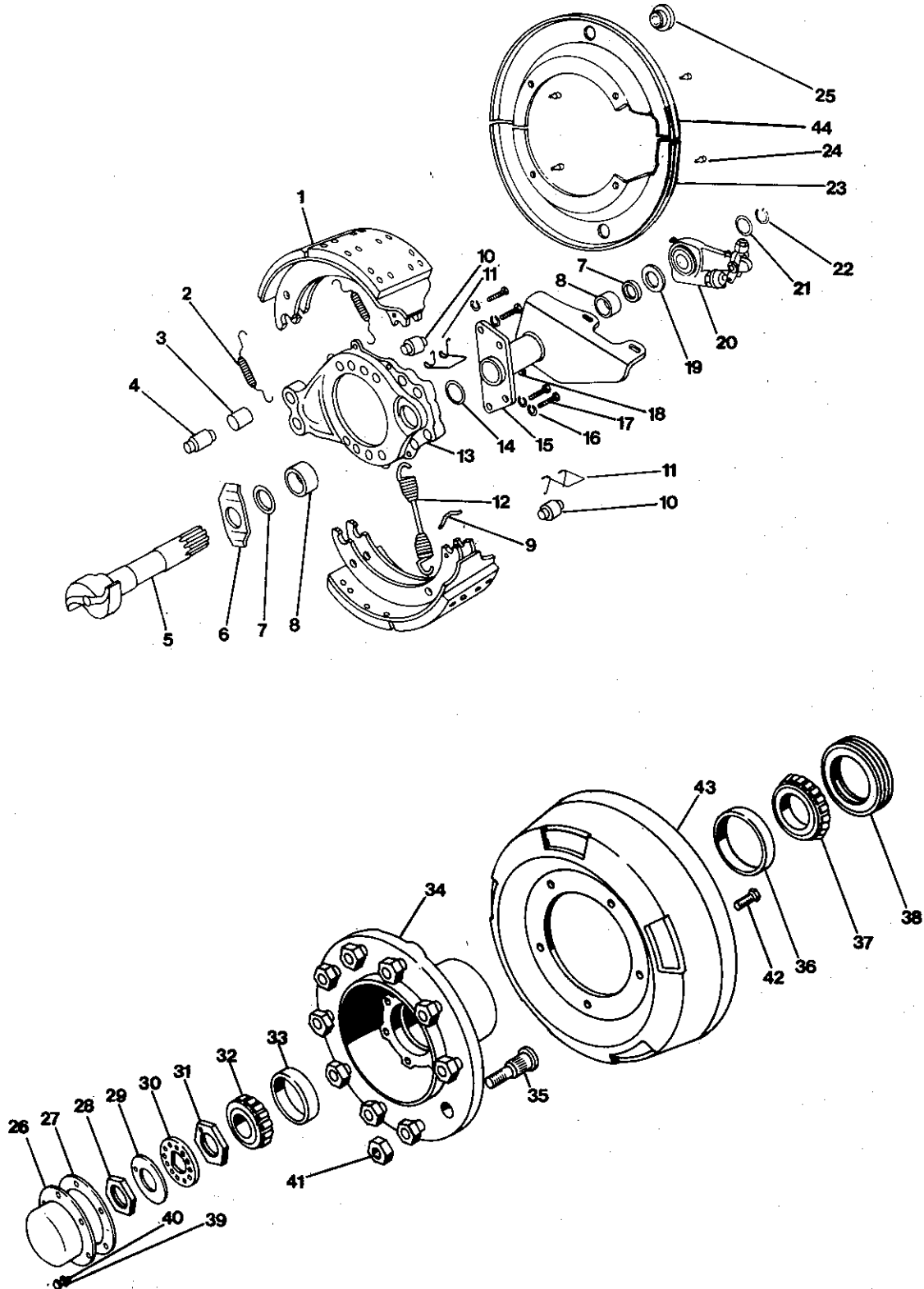
PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 0997668

KEY	PART NO.	DESCRIPTION	VENDOR NO.
32	2599322	YOKE, BRAKE CHAMBER PUSH ROD CLEVIS (2 EACH REQ'D)	1245-C-185
33	2703064	NUT, BRAKE CHAMBER STUD (B/W) (4 EACH REQ'D)	214526
34	2595601	LOCKWASHER, BRAKE CHAMBER (4 REQ'D)	WA-110
35	2598936	PIN, BRAKE CHAMBER YOKE, CLEVIS (2 EACH REQ'D)	19-X-60
36	2598308	CHAMBER ASSY., AIR BRAKE 24" (B/W) (2 EACH REQ'D)	287705
37	2600427	PIN, BRAKE SHOE ANCHOR (4 EA. REQ'D)	1259-Q-251
38	2602720	SPRING, BRAKE SHOE ROLLER RETAINER (4 EACH REQ'D)	1718-Y-103
39	2621274	FELT SEAL, ANCHOR PIN (8 EA. REQ'D)	5-X-640
40	2597102	RETAINER, ANCHOR PIN FELT (8 REQ'D)	1205-K-193
41	2603413	SPRING, ANCHOR PIN RETAINER (8 EACH REQ'D)	1229-X-116
42	2593093	CUP, WHEEL BEARING INNER (2 REQ'D)	HM-212011
43	0929406	BEARING, FRONT WHEEL INNER (2 REQ'D)	HM-212049
44	0997908	SEAL ASSY., INNER, STEMCO (2 REQ'D)	308-0836
45	0928994	BOLT, OIL SLINGER (14 EA. REQ'D)	S-21016-1
NI	0929000	NUT (14 EACH REQ'D)	NL-210-1
NI	0929018	WASHER (28 EACH REQ'D)	1229-W-1557
46	2703098	SETSCREW ANCHOR PIN (4 EA. REQ'D)	SD-266-1
NI	2703106	LOCKWIRE (2 EACH REQ'D)	LW-1912
47	2595809	LOCKWASHER (8 EACH REQ'D)	WA-18
48	2630085	CAPSCREW, SPIDER/BACKET (8 REQ'D)	S-2810
49	2597706	BUSHING, CAMSHAFT (4 EA. REQ'D)	1225-N-378
50	2643708	WASHER, CAMSHAFT (2 EA. REQ'D)	1229-Q-771
51	2602423	FELT SEAL, CAMSHAFT (2 EA. REQ'D)	1705-H-294
53	0806372	SLACK ADJUSTER (B/W# 288748)(2 REQ'D)	A69-3275-G-501
54	2602217	SPACER, WASHER (AR)	1229-R-122
55	2598225	SNAPRING, CAMSHAFT LOCKING (2 REQ'D)	1229-Z-1302

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED. 43

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "Q" BRAKES,
STANDARD GREASE SEALS AND DISC
WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 1032515



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "Q" BRAKES,
STANDARD GREASE SEALS AND DISC
WHEELS

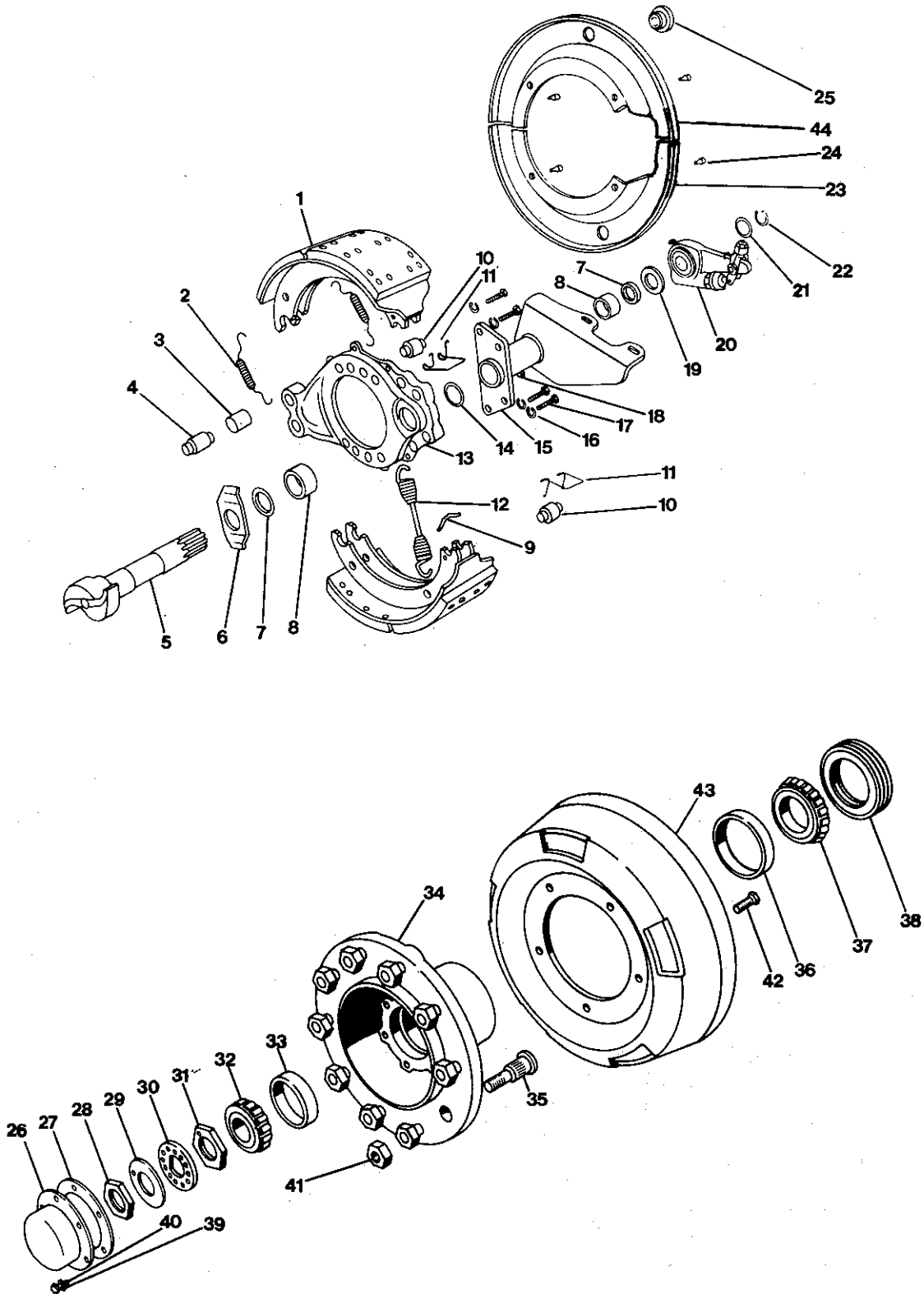
PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 1032515

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	2120855	BRAKE SHOE & LINING ASSY. 6" (4 EACH REQ'D)	A14-3222-C-1381
NI	2120913	BRAKE SHOE ONLY 6" (4 EA. REQ'D)	A-3222-C-1381
NI	2117984	KIT, BRAKE LINING 6"	D39A-4514-B
NI	2604981	RIVET, BRAKE LINING (64 EA. REQ'D)	10-10
2	2120863	SPRING, BRAKE SHOE RETAINING (4 EA. REQ'D)	2258-Q-615
3	2120889	BUSHING, ANCHOR PIN (2 EA. REQ'D)	1225-B-496
4	2120871	ANCHOR PIN, BRAKE SHOE (2 REQ'D)	1259-N-274
5	2121606	CAMSHAFT, FRONT, L.H.	2210-R-5374
5	2121614	CAMSHAFT, FRONT, R.H.	2210-Q-5373
6	2121622	WASHER, CAMHEAD, (FLAT) (2 REQ'D)	1229-N-2250
7	2121689	SEAL, CAMSHAFT (4 EA. REQ'D)	A-1205-V-1556
8	2597706	BUSHING, CAMSHAFT SPIDER & BRACKET (4 EA. REQ'D)	1225-N-378
9	2597300	PIN, BRAKE SHOE RETURN SPRING (4 EA. REQ'D)	1218-G-85
10	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
11	2121655	RETAINER, SHOE ROLLER (4 EA. REQ'D)	3105-B-210
12	2638716	RETURN SPRING, BRAKE SHOE (2 REQ'D)	2258-U-619
13	2121630	SPIDER, BRAKE, L.H.	A-3211-G-3439
13	2121648	SPIDER, BRAKE, R.H.	A-3211-H-3440
14	2644235	GASKET, CHAMBER BRACKET (2 REQ'D)	1779-J-1024
15	2643385	BRACKET, CAMSHAFT & CHAMBER, L.H.	A62-3299-K-2013
15	2643377	BRACKET, CAMSHAFT & CHAMBER, R.H.	A62-3299-L-2014
16	2595809	WASHER, BRACKET CAPSCREW (8 REQ'D)	WA-18
17	2594109	CAPSCREW, CHAMBER BRKT. (8 REQ'D)	S-2812
18	2027431	FITTING, GREASE (2 EA. REQ'D)	1199-N-1860
19	2121663	WASHER, CAMSHAFT, (THICK) (2 REQ'D)	1229-S-2697
20	1034545	SLACK ADJUSTER ASSY. (MANUAL) (2 EA. REQ'D)	288753
21	2121671	WASHER, SPACING (STANDARD) (6 REQ'D)	1229-G-2971
22	2121697	LOCKRING, CAMSHAFT (2 EA. REQ'D)	1229-D-2942
23	0885947	DUSTSHIELD, 6", BOTTOM L.H., TOP RH (2 EA. REQ'D)	
24	0801795	CAPSCREW, DUSTSHIELD (12 REQ'D)	10X-1176
25		PLUG, DUSTSHIELD (2 REQ'D)	1250-C-419
26	0929448	CAP, FRONT HUB (2 EA. REQ'D)	3262-A-53
27	0929430	GASKET, FRONT HUB CAP (2 REQ'D)	2208-M-819
28	2598217	JAM NUT, OUTER WHEEL BEARING (2 EA. REQ'D)	1227-B-106
29	2600617	LOCK, OUTER WHEEL BEARING (2 REQ'D)	1229-F-474
30	2600815	LOCKRING, OUTER WHEEL BEARING NUT	1229-G-475
31	2599017	ADJUSTING NUT, WHEEL BEARING (2 EA. REQ'D)	1227-U-541
32	0929414	BEARING ASSY. (2 EA. REQ'D)	3782
33	2600179	CUP, OUTER (2 EA. REQ'D)	3720
34	1034693	HUB AND CUP ASSY. (2 EA. REQ'D)	A-333-E-2397
35	1034719	BOLT, LUG, L.H. (10 EA. REQ'D)	20-X-1357
35	1034727	BOLT, LUG, R.H. (10 EA. REQ'D)	20-X-1356

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "Q" BRAKES,
STANDARD GREASE SEALS AND DISC
WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 1032515



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "Q" BRAKES,
STANDARD GREASE SEALS AND DISC
WHEELS

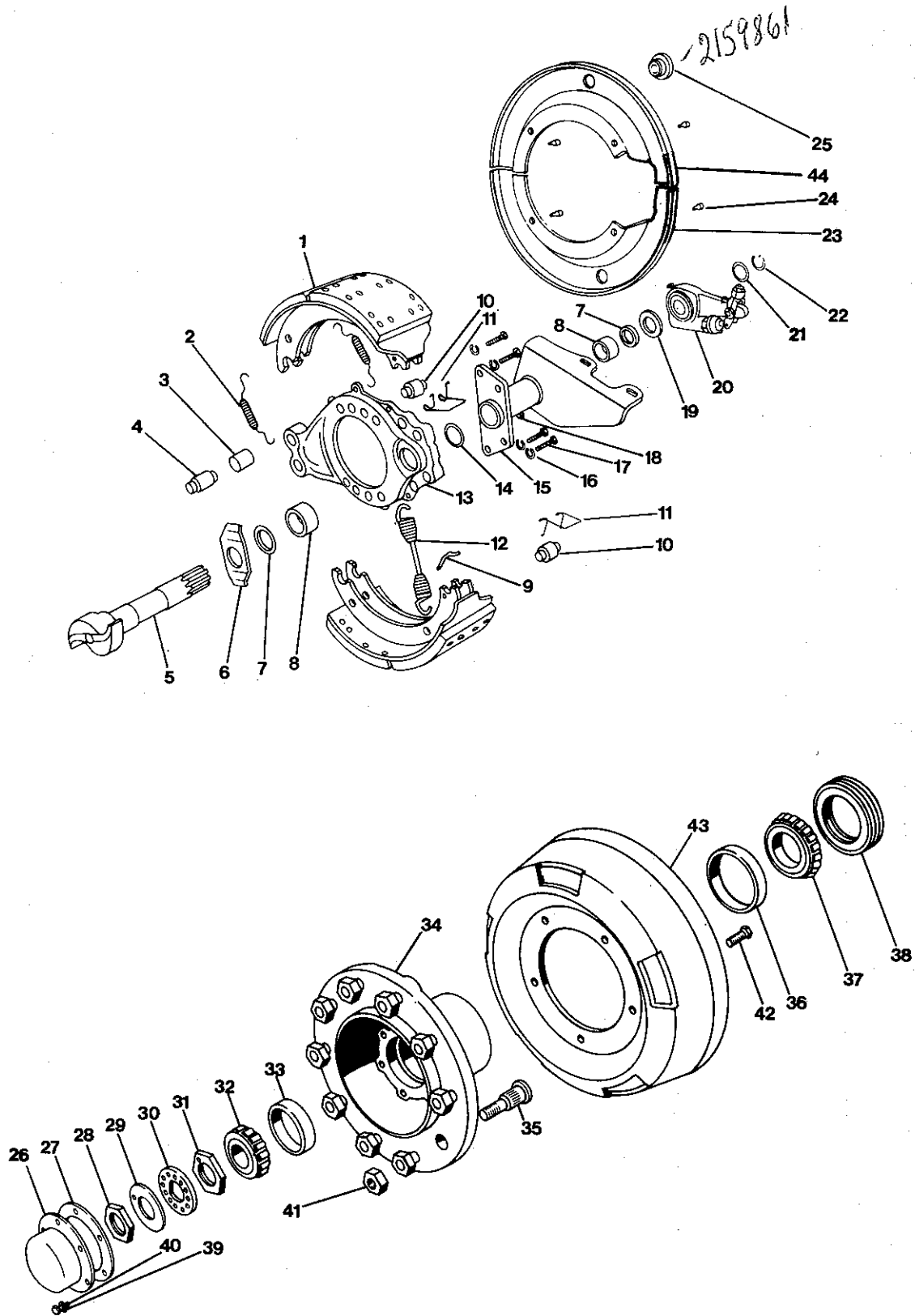
PARTS COMMON TO BLUE BIRD AXLE PART NUMBERS: 1032515

KEY	PART NO.	DESCRIPTION	VENDOR NO.
36	2593093	CUP, WHEEL BEARING, INNER (2 REQ'D)	HM-212011
37	0929406	BEARING, FRONT WHEEL, INNER (2 EA. REQ'D)	HM-212049
38	0929422	OIL SEAL, WHEEL BEARING, INNER (2 EA. REQ'D)	C/R# 35062
NI	0929398	OIL SLINGER, WHEEL BEARING (2 REQ'D)	3286-J-348
NI	0928994	BOLT, OIL SLINGER (18 EA. REQ'D)	S-21016-1
NI	0929018	WASHER, OIL SLINGER (36 EA. REQ'D)	1229-W-1557
NI	0929000	NUT, OIL SLINGER (18 EA. REQ'D)	NL-210-1
39	0654459	CAPSCREW, HUB CAP (12 EA. REQ'D)	S-256-1
40	2001188	LOCKWASHER, HUB CAP CAPSCREW (12 EA. REQ'D)	1229-E-1669
41	1034784	NUT, LUG, L.H. (10 EACH REQ'D)	1199-M-117
41	1034776	NUT, LUG, R.H. (10 EACH REQ'D)	1199-N-118
42	2594604	SCREW, MACHINE, DRUM TO HUB (10 EACH REQ'D)	S-788-S
43	1034669	DRUM, BRAKE 6" (2 EA. REQ'D)	3219-B-4266
44	0885954	DUSTSHIELD, 6", BOTTOM RH, TOP LH (2 EA. REQ'D)	
NI	0992826	BRAKE CHAMBER (2 EA. REQ'D)	287697
NI	2703064	NUT, BRAKE CHAMBER STUD (4 REQ'D)	214526
NI	2595601	LOCKWASHER, BRAKE CHAMBER (4 REQ'D)	WA-110
NI	0530568	YOKE, BRAKE CHAMBER PUSH ROD (2 EA. REQ'D)	228798
NI	2598936	PIN, BRAKE CHAMBER YOKE (2 REQ'D)	19-X-60
NI	2594299	PIN COTTER, BRAKE CHAMBER (2 REQ'D)	K-238

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "Q" BRAKES,
STEMCO SEALS AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1032549



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "Q" BRAKES,
STEMCO SEALS AND DISC WHEELS

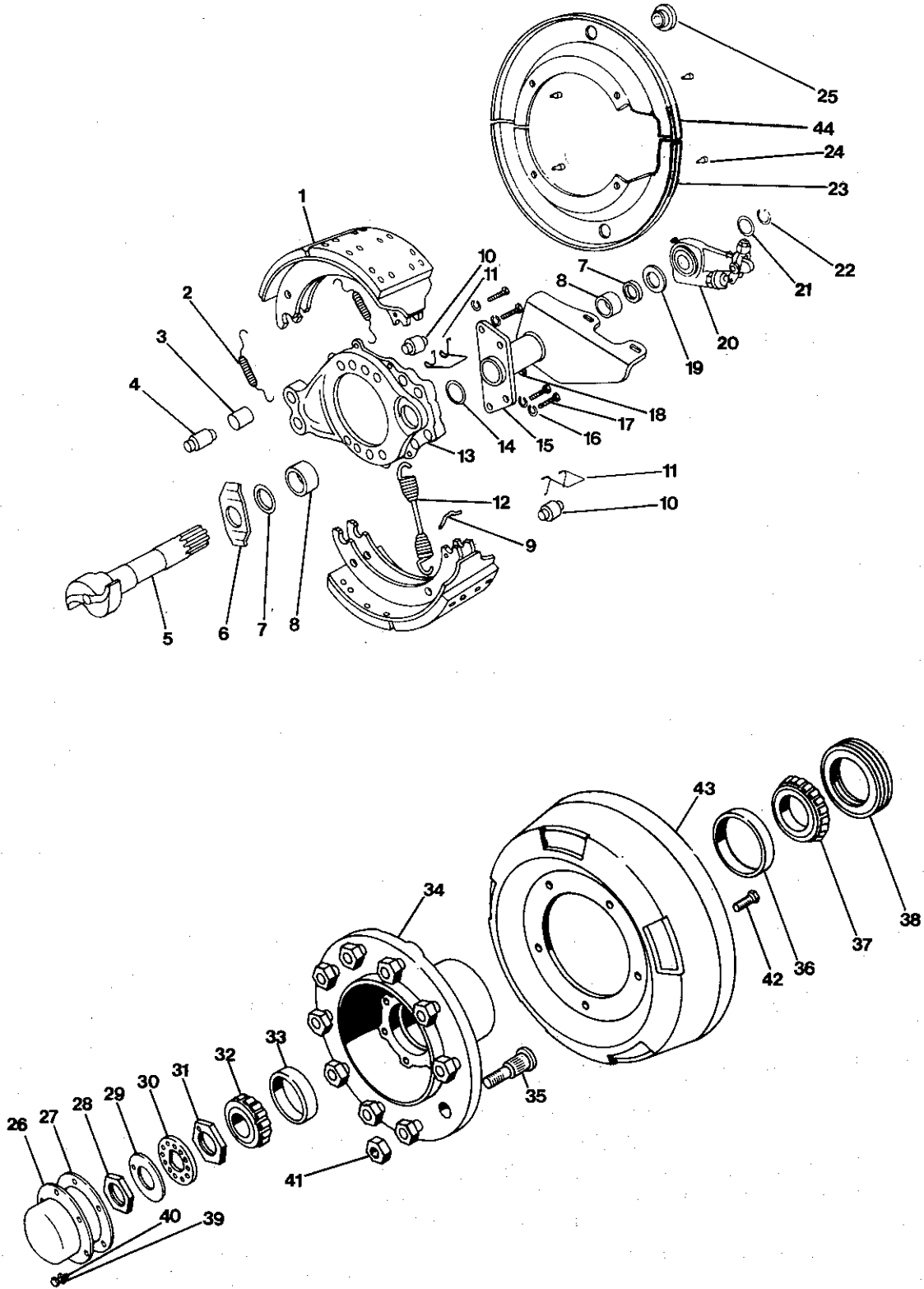
PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1032549

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	2120855	BRAKE SHOE & LINING ASSY., 6" (4 EACH REQ'D)	A14-3222-C-1381
NI	2120913	BRAKE SHOE ONLY 6" (4 EACH REQ'D)	A-3222-C-1381
NI	2117984	KIT, BRAKE LINING 6"	D39A-4514-B
NI	2604981	RIVET, BRAKE LINING (64 EA. REQ'D)	10-10
2	2120863	SPRING, BRAKE SHOE RETAINING (4 REQ'D)	2258-Q-615
3	2120889	BUSHING, ANCHOR PIN (2 EACH REQ'D)	1225-B-496
4	2120871	ANCHOR PIN, BRAKE SHOE (2 EA. REQ'D)	1259-N-274
5	2121606	CAMSHAFT, FRONT, L.H.	2210-R-5374
5	2121614	CAMSHAFT, FRONT, R.H.	2210-Q-5373
6	2121622	WASHER, CAMHEAD, (FLAT) (2 EA. REQ'D)	1229-N-2250
7	2121689	SEAL, CAMSHAFT (4 EACH REQ'D)	A-1205-V-1556
8	2597706	BUSHING, CAMSHAFT SPIDER & BRKT. (4 EACH REQ'D)	1225-N-378
9	2597300	PIN, BRAKE SHOE RETURN SPRING (4 EACH REQ'D)	1218-G-85
10	2598134	ROLLER, BRAKE SHOE (4 EACH REQ'D)	1779-R-18
11	2121655	RETAINER, SHOE ROLLER (4 EA. REQ'D)	3105-B-210
12	2638716	RETURN SPRING, BRAKE SHOE (2 REQ'D)	2258-U-619
13	2121630	SPIDER, BRAKE, L.H.	A-3211-G-3439
13	2121648	SPIDER, BRAKE, R.H.	A-3211-H-3440
14	2644235	GASKET, CHAMBER BRACKET (2 EA. REQ'D)	1779-J-1024
15	2643385	BRACKET, CAMSHAFT & CHAMBER, L.H.	A62-3299-K-2013
15	2643377	BRACKET, CAMSHAFT & CHAMBER, R.H.	A62-3299-L-2014
16	2595809	WASHER, BRACKET CAPSCREW (8 REQ'D)	WA-18
17	2594109	CAPSCREW, CHAMBER BRACKET (8 REQ'D)	S-2812
18	2027431	FITTING, GREASE (2 EACH REQ'D)	1199-N-1860
19	2121663	WASHER, CAMSHAFT, (THICK) (2 EA. REQ'D)	1229-S-2697
20	1034545	SLACK ADJUSTER ASSY., (MANUAL) (2 EA. REQ'D)	288753
21	2121671	WASHER, SPACING (STANDARD) (6 REQ'D)	1229-G-2971
22	2121697	LOCKRING, CAMSHAFT (2 EACH REQ'D)	1229-D-2942
23	0885947	DUSTSHIELD, 5", BOTTOM L.H., TOP R.H. (2 EACH REQ'D)	
24	0801795	CAPSCREW, DUSTSHIELD (12 EA. REQ'D)	10X-1176
25		PLUG, DUSTSHIELD (2 EA. REQ'D)	1250-C-419
26	0997924	CAP, FRONT HUB, STEMCO (2 EA. REQ'D)	340-4024
27	0997916	GASKET, FRONT HUB CAP, STEMCO (2 EA. REQ'D)	330-3024
28	2598217	JAM NUT, OUTER WHEEL BEARING (2 EACH REQ'D)	1227-B-106
29	2600617	LOCK, OUTER WHEEL BEARING (2 REQ'D)	1229-F-474
30	2600815	LOCKRING, OUTER WHEEL BEARING NUT (2 REQ'D)	1229-G-475
31	2599017	ADJUSTING NUT, WHEEL BEARING (2 REQ'D)	1227-U-541
32	0929414	BEARING ASSY. (2 EA. REQ'D)	3782
33	2600179	CAP, OUTER (2 EA. REQ'D)	3720
34	1034693	HUB AND CUP ASSY. (2 EA. REQ'D)	A-333-E-2397
35	1034719	BOLT, LUG L.H. (10 EA. REQ'D)	20-X-1357
35	1034727	BOLT, LUG, R.H. (10 EA. REQ'D)	20-X-1356

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED. 49

ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "Q" BRAKES,
STEMCO SEALS AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1032549



ROCKWELL STANDARD MODEL NO. FF-932-NX-6 WITH 6" "Q" BRAKES,
STEMCO SEALS AND DISC WHEELS

PARTS COMMON TO BLUE BIRD AXLE PART NUMBER: 1032549

KEY	PART NO.	DESCRIPTION	VENDOR NO.
36	2593093	CUP, WHEEL BEARING, INNER (2 REQ'D)	HM-212011
37	0929406	BEARING FRONT WHEEL, INNER (2 REQ'D)	HM-212049
38	0997908	SEAL ASSY., INNER, STEMCO (2 REQ'D)	308-0836
NI	0929398	OIL SLINGER. WHEEL BEARING (2 REQ'D)	3286-J-348
NI	0928994	BOLT, OIL SLINGER (18 EA. REQ'D)	S-21016-1
NI	0929018	WASHER, OIL SLINGER (36 EA. REQ'D)	1229-W-1557
NI	0929000	NUT, OIL SLINGER (18 EA. REQ'D)	NL-210-1
39	0654459	CAPSCREW, HUB CAP (12 EACH REQ'D)	S-256-1
40	2001188	LOCKWASHER, HUB CAP CAPSCREW (12 EACH REQ'D)	1229-E-1669
41	1034784	NUT, LUG, L.H. (10 EA. REQ'D)	1199-M-117
41	1034776	NUT, LUG, R.H. (10 EA. REQ'D)	1199-N-118
42	2594604	SCREW, MACHINE, DRUM TO HUB (10 REQ'D)	S-788-S
43	1034669	DRUM, BRAKE 6" (2 EA. REQ'D)	3219-B-4266
44	0885954	DUSTSHIELD, 6", BOTTOM R.H., TOP L.H. (2 EA. REQ'D)	
NI	0992826	BRAKE CHAMBER (2 EA. REQ'D)	287697
NI	2703064	NUT, BRAKE CHAMBER STUD (4 REQ'D)	214526
NI	2595601	LOCKWASHER, BRAKE CHAMBER (4 REQ'D)	WA-110
NI	0530568	YOKE, BRAKE CHAMBER PUSH ROD (2 REQ'D)	228798
NI	2598936	PIN, BRAKE CHAMBER YOKE (2 REQ'D)	19-X-60
NI	2594299	PIN, COTTER, BRAKE CHAMBER (2 REQ'D)	K-238

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED. 51

ORDERING INSTRUCTIONS

EACH PART ON YOUR ORDER SHOULD BEAR THE APPROPRIATE PART NUMBER AND MANUFACTURER AND THE QUANTITY YOU WILL REQUIRE.

It is easy to get the parts you want. To make our service better, we ask you to follow a few simple rules:

Tell Us,

1. Body Serial Number
2. Chassis Serial Number
3. Chassis Service Number
4. Body Model and Year
5. Engine Make & Model
6. Axle Model Number and Blue Bird Axle Part Number if Axle Parts are Ordered.
7. Part number and Complete Description of Each Part

All of the above data can be found on the data plates located in the front upper right hand corner of the interior of your forward control coach.

Method of Shipment:

Unless instructions are specifically made on your parts order, parts will be shipped by the least expensive way. If unusual speed is required, give adequate shipping instructions. Parts and accessories will be crated or boxed at the option of Blue Bird Body Company to insure proper protection of goods in transit. Special packing at customer's directions may necessitate additional charges.

Payment:

All parts orders are delivered on a C.O.D. basis unless other arrangements have been made with our credit department. This policy is customary in the automotive field.

Blue Bird uses new parts and components in the manufacture of its buses. We strongly recommend that you only use new parts and components for replacement purposes. Blue Bird or its vendors can not be responsible for failures due to use of used or rebuilt parts.

AXLES - ROCKWELL STANDARD REAR

Illustrations, parts list, and field maintenance manuals are included to aid you in servicing, maintaining, and ordering replacement parts.

WHEN ORDERING PARTS, ALWAYS GIVE THE BODY SERIAL NUMBER, CHASSIS NUMBER, CHASSIS SERVICE NUMBER, PART NUMBER OF EACH PART AND COMPLETE DESCRIPTION.

Rockwell Standard's basic axle number and a Blue Bird axle part number are listed at the top of each axle page Example:

ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8

PART COMMON TO BLUE BIRD AXLE PART NUMBER: 0983932 [4.63 RATIO ONLY]

The Rockwell Standard basic axle number and the Blue Bird axle part number are listed on the chassis axle data plate and the service parts sheet.

When selecting the parts required, you must key on the Blue Bird axle part number at the top of each axle page.

EJES TRASEROS - ROCKWELL STANDARD

Ilustraciones, lista de piezas y manual de mantenimiento han sido incluidos para ayudarlo en el servicio, mantenimiento y para ordenar piezas de repuestos.

Cuando ordene piezas, siempre ponga el numero de serie de la carroceria, el numero del chasis, el numero de la pieza y una descripcion completa.

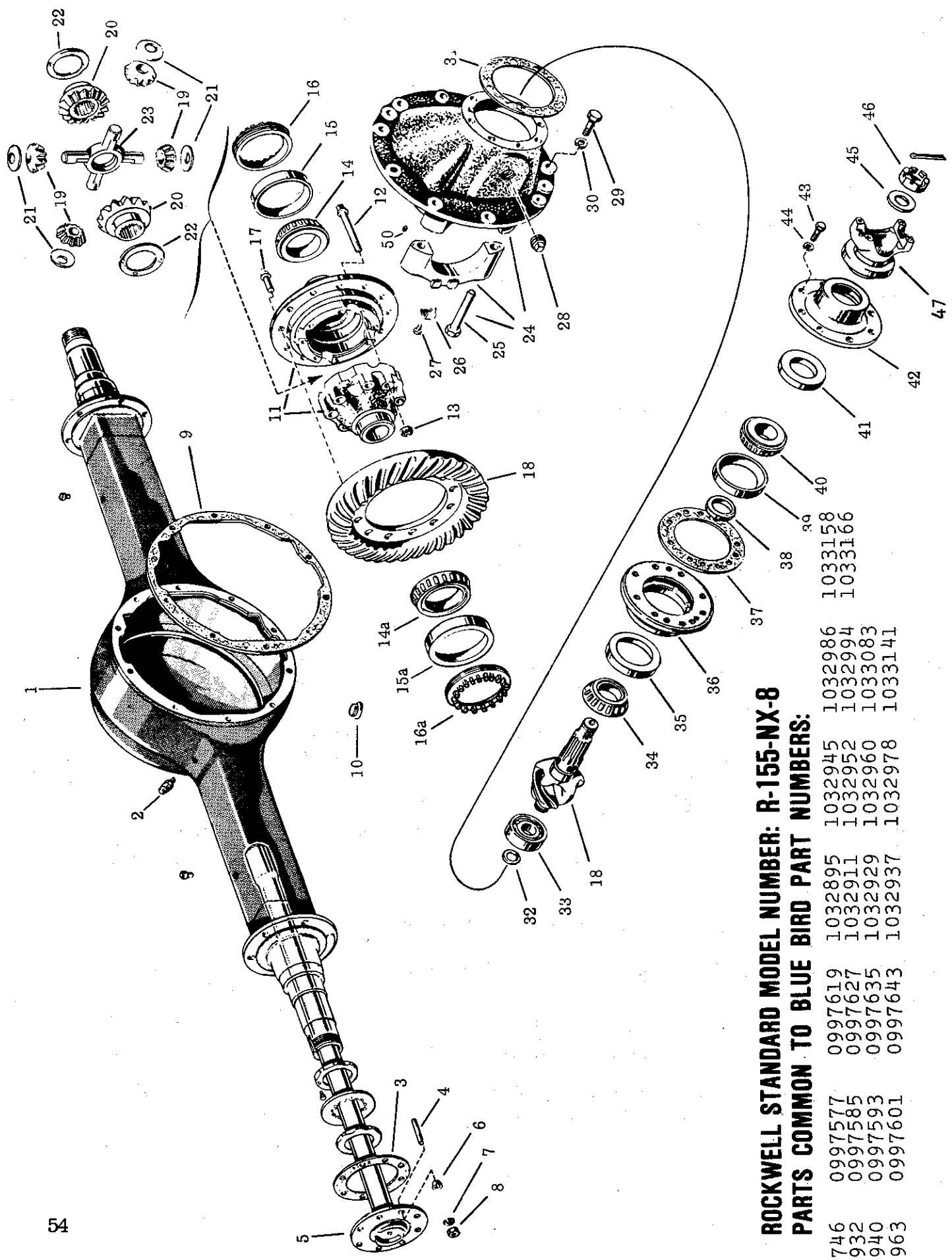
Ahora ofrecemos el numero basico de la Rockwell Standard mas el numero correspondiente de Blue Bird que esta en la parte de arriba en la pagina donde se describe el eje. Ejemplo:

ROCKWELL STANDARD MODELO NUMERO: R-155-NX-8 .

PIEZA CORRESPONDIENTE A BLUE BIRD NUMERO: 0983932 [4.63 RATIO]

El numero basico del eje Rockwell Standard y el numero Blue Bird correspondiente a esta pieza se encuentran en la placa y en la hoja con piezas de servicio.

Cuando seleccione las piezas requeridas, debe mencionar el numero Blue Bird de el eje que esta al comienzo de cada pagina.



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8

PARTS COMMON TO BLUE BIRD PART NUMBERS:

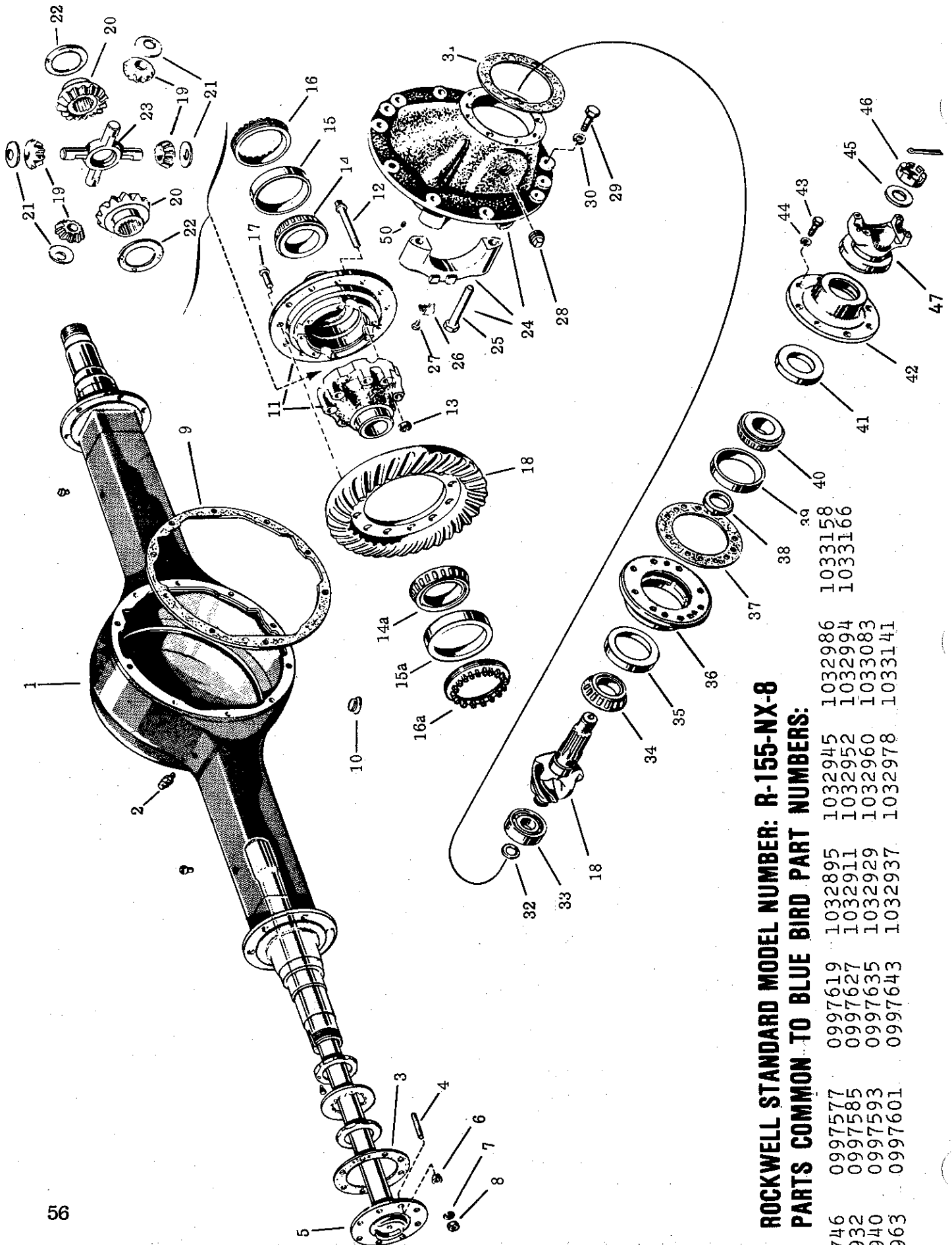
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0983932	0997585	1032911	1032952	1032994
0983940	0997593	1032929	1032960	1033083
0995963	0997601	1032937	1032978	1033141
				1033158
				1033166

PARTS COMMON TO BLUE BIRD PART NUMBERS:

0976746	0997577	0997619	1032895	1032945	1032986	1033158
0983932	0997585	0997627	1032911	1032952	1032994	1033166
0983940	0997593	0997635	1032929	1032960	1033083	
0995936	0997601	0997643	1032937	1032978	1033141	

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	2647378	HOUSING ASSY., AXLE	C25-3121-K-11
2	2593150	BREATHER, AXLE HOUSING	A-1199-P-1394
3	0929083	GASKET, AXLE SHAFT (4 EA. REQ'D)	2208-X-440
4	2647071	STUD, AXLE SHAFT (16 EA. REQ'D)	SC-1026-1
5	2647089	AXLE SHAFT LH	3202-U-6729
NI	2647097	AXLE SHAFT RH	3202-T-6728
6	2599629	DOWEL, AXLE SHAFT STUD (16 EA. REQ'D)	1246-D-290
7	2603512	LOCKWASHER, AXLE SHAFT STUD(16 REQ'D)	1229-X-518
8	2594893	NUT, AXLE SHAFT STUD (16 EA. REQ'D)	N-110-1
9	2708444	SILASTIC GASKET (3 OZ. TUBE)	1199-T-3842
10	2647410	PLUG, AXLE HOUSING DRAIN (MAGNETIC)	1205-Z-182
NI	2647428	PLUG, HEAT INDICATOR HOLE	A-1199-S-1709
11	2630507	CASE ASSY., DIFFERENTIAL (6.83, 5.29, 6.17 RATIOS)	A32-3235-N-1106
11	2647113	CASE ASSY., DIFFERENTIAL (4.63 RATIO ONLY)	A39-3235-Q-1109
12	2647444	BOLT, DIFFERENTIAL CASE (SHORT) (4 EA. REQ'D)	15X-1514
NI	2647451	BOLT, DIFFERENTIAL CASE (LONG) (8 EA. REQ'D)	15X-1515
13	2602712	FLATWASHER, DIFFERENTIAL BOLT (12 EACH REQ'D)	1229-U-1503
14	2648483	CONE, DIFFERENTIAL CASE LH	47890
14A	2648483	CONE, DIFFERENTIAL CASE RH	47890
15	2648491	CUP, DIFFERENTIAL CASE (2 REQ'D)	47820
16	2647469	RING, BEARING ADJUSTING (2 EA. REQ'D)	2214-X-50
17	2647477	RIVET, GEAR TO CASE (12 EA. REQ'D)	RV-71016
NI	2120822	BOLT KIT, R155, RING GEAR TO CASE	KIT 948
18	2118313	GEAR & PINION MATCHED SET (AR) (6.83:1 RATIO)	A-35134-8
	2647493	(5.29:1 RATIO)	A-35136-11
	2647501	(6.17:1 RATIO)	A-35444-9
	2647139	(4.63:1 RATIO)	A-35208-10
19	2647519	GEAR, DIFFERENTIAL PINION (4 REQ'D)	2233-U-99
20	2647527	GEAR, DIFFERENTIAL SIDE (2 EA. REQ'D)	2234-F-344
21	2647543	WASHER, DIFFERENTIAL PINION GEAR (4 EACH REQ'D)	1229-D-992
22	2647550	WASHER, DIFFERENTIAL SIDE GEAR (2 EACH REQ'D)	1229-E-993
23	2647568	SPIDER, DIFFERENTIAL	3278-A-79
24	2647576	CARRIER & CAPS ASSY.	A2-3200-H-606
25	2647584	BOLT, DIFFERENTIAL CAP (4 EA. REQ'D)	10X-546
26	2647592	FLATWASHER (LOCK NOT APPLICABLE) (4 EA. REQ'D)	1229-T-1554
27	2647600	COTTER KEY, BEARING LOCK RING (2 EA. REQ'D)	1199-M-2457
NI	2599728	DOWEL (2 EA. REQ'D)	1246-D-342
28	2596898	PLUG, DIFFERENTIAL OIL LEVEL	P-212

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.



**ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8
PARTS COMMON TO BLUE BIRD PART NUMBERS:**

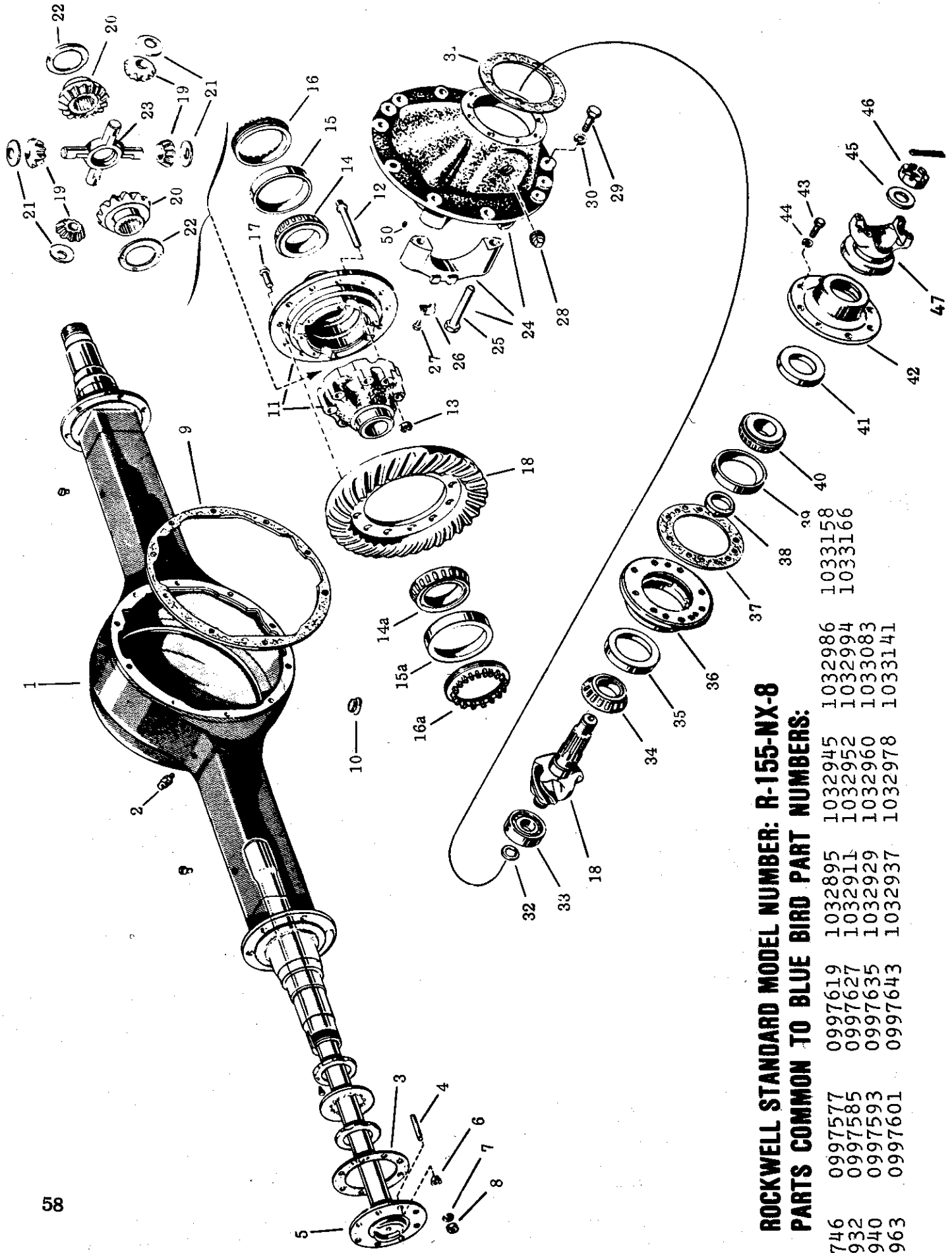
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0983940	0997593	1032929	1032960	1033083
0995963	0997601	1032937	1032978	1033141
				1033158
				1033166

PARTS COMMON TO BLUE BIRD PART NUMBERS:

0976746	0997577	0997619	1032895	1032945	1032986	1033158
0983932	0997585	0997627	1032911	1032952	1032994	1033166
0983940	0997593	0997635	1032929	1032960	1033083	
0995936	0997601	0997643	1032937	1032978	1033141	

KEY	PART NO.	DESCRIPTION	VENDOR NO.
29	2647618	BOLT, CARRIER TO HOUSING (SHORT) (10 EACH REQ'D)	S-21013-1
NI	2647626	BOLT, CARRIER TO HOUSING (LONG) (4 EACH REQ'D)	S-21019-1
30	2602712	FLATWASHER, CARRIER TO HOUSING BOLT (14 EACH REQ'D)	1229-U-1503
31	2708444	SILASTIC GASKET (3 OZ. TUBE)	1199-T-3842
32	2647634	LOCK RING, PINION BEARING	1229-U-1113
*NI	2707511	DIFFERENTIAL CARRIER OVERHAUL KIT	SHR 606 A
NI	2646974	RETAINER, PINION BEARING	1199-Z-1430
33	2646982	BEARING, PINION, REAR	1228-X-154
34	2708717	BEARING, PINION, INNER	H715343
35	2708691	CUP, PINION BEARING, INNER	H715311
36	2647121	CAGE ASSY., PINION	A-3226-U-723
37		SHIM PINION BEARING CAGE (AR)	
	2647006	.003 THICK	2203-L-1260
	2647014	.005 THICK	2203-A-469
	2647022	.010 THICK	2203-B-470
38		SPACER PINION BEARING	
	2647022	.500	2203-U-645
	2647022	.501	2203-V-646
	2647022	.502	2203-W-647
	2647022	.503	2203-X-648
	2647022	.504	2203-Y-649
	2708485	.505	2203-Z-650
	2708485	.506	2203-A-651
	2708493	.507	2203-B-652
	2708501	.508	2203-C-653
	2708501	.509	2203-D-654
	2708501	.510	2203-E-655
	2708501	.511	2203-F-656
	2708501	.512	2203-G-657
	2708501	.513	2203-H-658
	2708501	.514	2203-I-659
	2708501	.515	2203-J-660
	2708501	.516	2203-K-661
	2708501	.517	2203-L-662
	2708501	.518	2203-M-663
	2708501	.519	2203-N-664
	2708501	.520	2203-P-666
	2708501	.521	2203-Q-667
	2647105	.522	2203-R-668
	2647105	.523	2203-S-669
	2647105	.524	2203-T-670
	2647105	.525	2203-U-671
	2647105	.526	2203-V-672
	2647105	.527	2203-H-996
	2647105	.528	2203-I-997
		*NOTE: THIS KIT CONTAINS ALL PARTS NECESSARY TO PERFORM BASIC DIFFERENTIAL CARRIER OVERHAUL ON ALL "R-155" AXLES! SHOWN.	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8
PARTS COMMON TO BLUE BIRD PART NUMBERS:

0976746	0997577	0997619	1032895	1032945	1032986
0983932	0997585	0997627	1032911	1032952	1032994
0983940	0997593	0997635	1032929	1032960	1033083
0995963	0997601	0997643	1032937	1032978	1033141
					1033158
					1033166

PARTS COMMON TO BLUE BIRD PART NUMBERS:

0976746	0997577	0997619	1032895	1032945	1032986	1033158
0983932	0997585	0997627	1032911	1032952	1032994	1033166
0983940	0997593	0997635	1032929	1032960	1033083	
0995936	0997601	0997643	1032937	1032978	1033141	

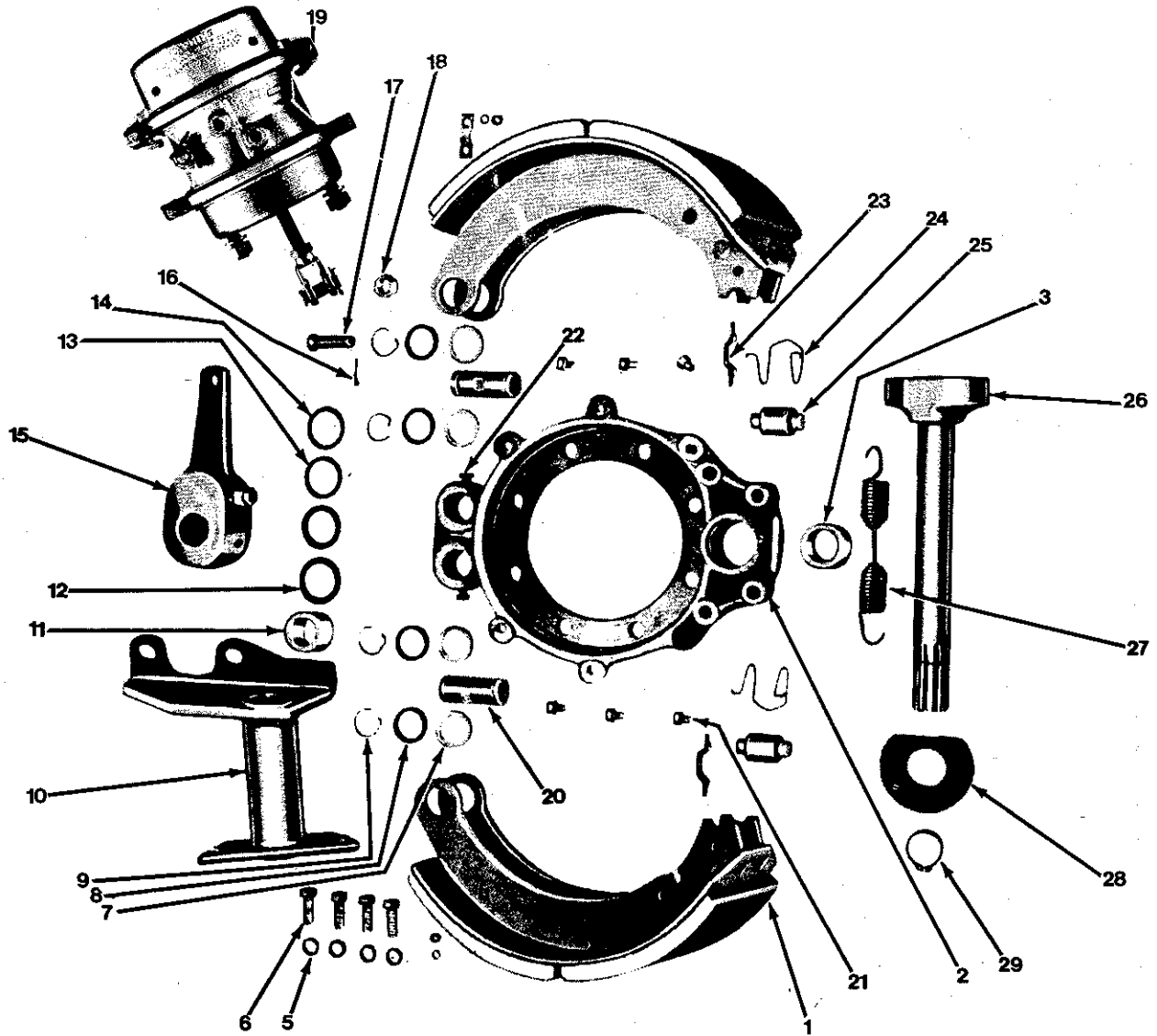
KEY	PART NO.	DESCRIPTION	VENDOR NO.
38	2647105	.529	2203-J-998
	2647105	.530	2203-K-999
	2647105	.531	2203-L-1000
	2647105	.532	2203-M-001
	2647105	.533	2203-N-1002
	2647105	.534	2203-P-1004
	2647105	.535	2203-Q-1005
	2647105	.536	2203-R-1006
39	2708691	CUP PINION BEARING (OUTER)	H715311
40	2708709	BEARING, PINION (OUTER)	H715334
41	2708683	SEAL, PINION OIL	A1-1805-S-149
42	2647121	CAGE ASSY., PINION	A1-3226-U-723
43	2594307	BOLT, COVER TO CAGE (8 EA. REQ'D)	S-2813-1
44	2600211	FLATWASHER, COVER TO CAGE BOLT (8 EACH REQ'D)	1229-C-1511
NI	2708444	SILASTIC GASKET (3 OZ. TUBE)	1199-T-3842
45	2647048	THRUST WASHER	1229-E-1071
46	2117752	NUT, PINION SHAFT	1227-J-946
47	2707180	FLANGE ASSY., COMPANION	A-3260-D-56
NI	2117778	FLATWASHER PINION NUT	1229-T-1736

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: RR-155-NX-8 WITH 7" "P" BRAKES

PARTS COMMON TO BLUE BIRD PART NUMBERS:

0983932	0995936	0997593	1032895	1032929	1032986
0983940	0997577	0997643	1032911	1032978	1032994



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 7" "P" BRAKES

PARTS COMMON TO BLUE BIRD PART NUMBERS:

0983932 0995936 0997593 1032895 1032929 1032986
 0983940 0997577 0997643 1032911 1032978 1032994

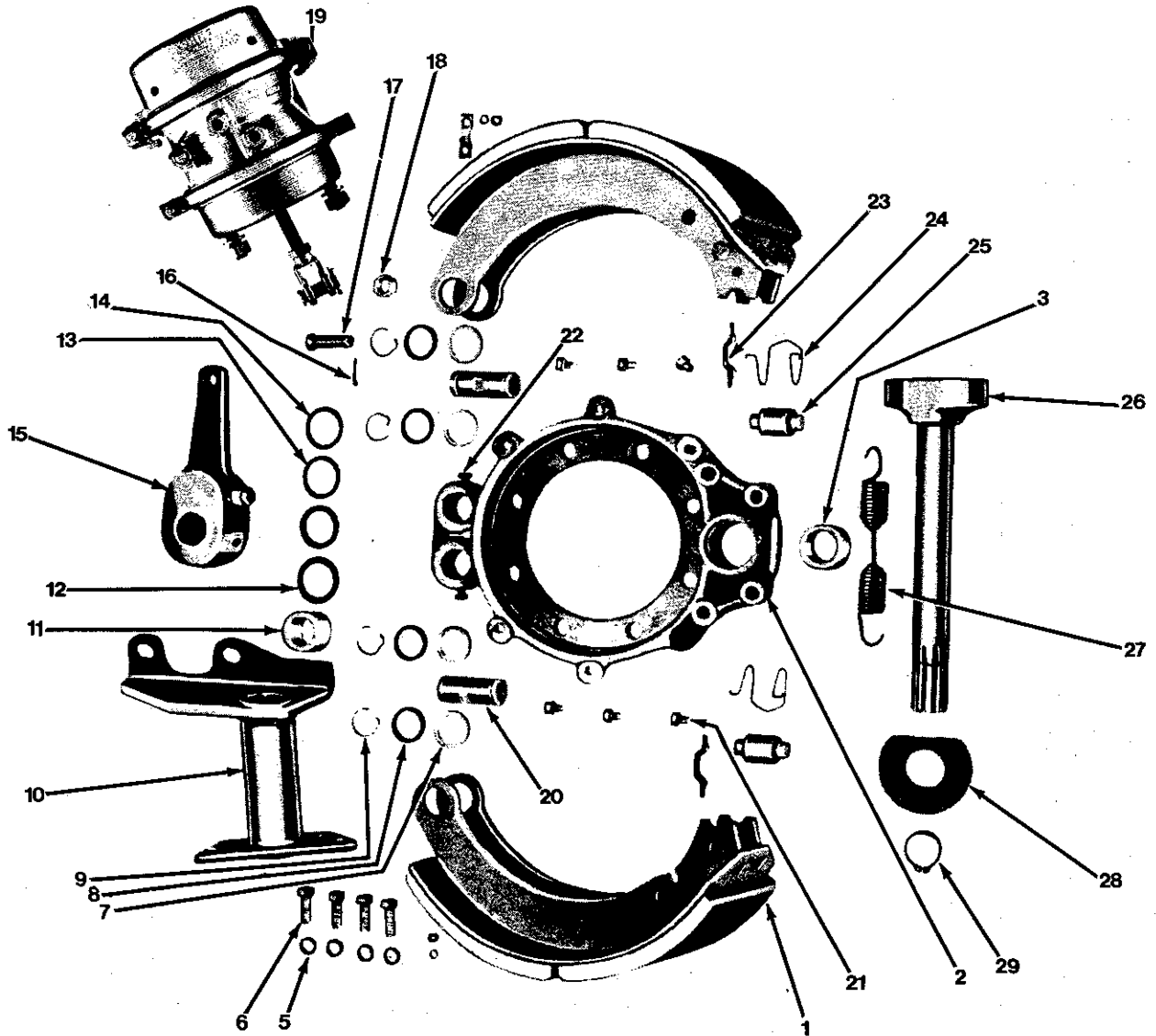
KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	2118016	BRAKE SHOE & LINING ASSY. (4 REQ'D)	A26-3722-N-66
NI	2595379	BRAKE SHOE ONLY (4 EA. REQ'D)	A-3722-N-66
NI	2118008	KIT, BRAKE LINING 7"	D39A-4515-E
NI	2604981	RIVET, BRAKE LINING (WAGNER) (96 EACH REQ'D)	10-10
2	2646529	BRAKE SPIDER BUSHING & OIL SEAL ASSY (2 EACH REQ'D)	A-3211-F-2736
NI	2646677	BOLT, BRAKE SPIDER TO AXLE (4 REQ'D)	S-11018-1
NI	2647162	BOLT, BRAKE SPIDER TO AXLE (12 REQ'D)	S-11016-1
NI	0929018	FLATWASHER, SPIDER TO AXLE BOLT (32 EACH REQ'D)	1229-W-1557
NI	0929000	NUT, SPIDER TO AXLE BOLT (16 REQ'D)	NL-110-1
3	2597706	BUSHING, NYLON, CAMSHAFT (2 REQ'D)	1225-N-378
NI	2644235	OIL SEAL, CAMSHAFT BUSHING (2 REQ'D)	1779-J-1024
NI	2639987	RETAINER, CAMSHAFT BUSHING (2 REQ'D)	1705-D-290
NI	2647170	'O' RING, CAMSHAFT BUSHING (2 REQ'D)	3780-A-131
5	2600211	FLATWASHER, CHAMBER CAPSCREW (8 EACH REQ'D)	1229-C-1511
6	2594208	CAPSCREW, CHAMBER BRACKET (8 REQ'D)	S-2812-1
NI	2646651	GASKET, CHAMBER BRACKET TO SPIDER (2 EACH REQ'D)	2208-T-514
7	2597102	RETAINER, ANCHOR PIN FELT (8 REQ'D)	1205-K-193
8	2621274	FELT, ANCHOR PIN (8 EA. REQ'D)	5X-640
9	2603413	RING, ANCHOR PIN RETAINER (8 REQ'D)	1229-X-1116
10	2598084	BRAKE CHAMBER BRACKET & SEAL ASSY LH	B13-3299-S-1553
NI	2597987	BRAKE CHAMBER BRACKET & SEAL ASSY. RH	B13-3299-R-1552
11	2597706	BUSHING, NYLON, CHAMBER BRACKET (2 EACH REQ'D)	1225-N-378
12	2621076	FELT WASHER, CAM SPACING (2 REQ'D)	5X-191
13	2602217	WASHER, CAM SPACING (THIN) (AR)	1229-R-122
14	2643708	WASHER, CAM SPACING (THICK) (AR)	1229-Q-117
15	2703056	SLACK ADJUSTER ASSY. (B/W 278016) (2 EACH REQ'D)	A13-3275-X-518
16&17	0530568	YOKE, CLEVIS, & COTTER PIN (2 EACH REQ'D)	B/W 228798
18	2001501	NUT, CHAMBER MOUNTING 5/8-18 NF (4 EACH REQ'D)	
19	0754960	AIR CHAMBER ASSY., 30" LH ANCHORLOCK (AR)	
NI	0754952	AIR CHAMBER ASSY., 30" RH ANCHORLOCK (AR)	
20	2600427	PIN SHOE ANCHOR (4 EACH REQ'D)	1259-Q-251
NI	2597904	BUSHING SHOE ANCHOR PIN (METAL) (4 EACH REQ'D)	1225-U-827
22	2593606	LOCKSCREW, ANCHOR PIN (4 EA. REQ'D)	S-265-D
23	2597300	PIN, SHOE RETURN SPRING (4 EA. REQ'D)	1218-G-85
24	2602720	SPRING CLIP, SHOE ROLLER (4 REQ'D)	1718-Y-103
25	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: RR-155-NX-8 WITH 7" "P" BRAKES

PARTS COMMON TO BLUE BIRD PART NUMBERS:

0983932 0995936 0997593 1032895 1032929 1032986
0983940 0997577 0997643 1032911 1032978 1032994



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 7" "P" BRAKES

PARTS COMMON TO BLUE BIRD PART NUMBERS:

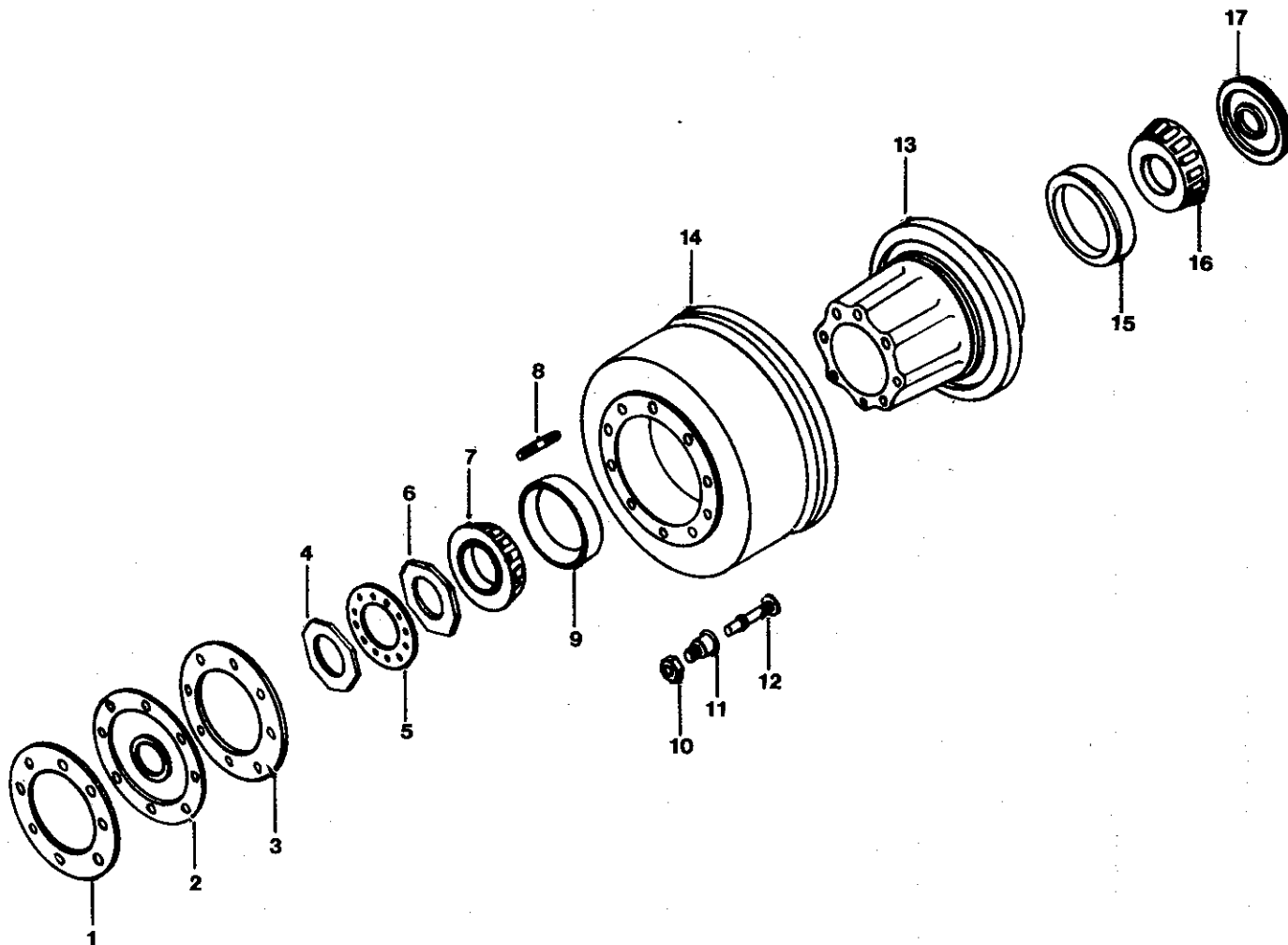
0983932 0995936 0997593 1032895 1032929 1032986
0983940 0997577 0997643 1032911 1032978 1032994

KEY	PART NO.	DESCRIPTION	VENDOR NO.
26	2603447	CAMSHAFT, BRAKE LH	2210-Q-2981
NI	2603249	CAMSHAFT, BRAKE RH	2210-P-2980
27	2638716	SPRING, BRAKE SHOE RETURN (2 REQ'D)	2258-P-354
28	2601219	FLAT WASHER, CAM HEAD (2 EA. REQ'D)	1229-L-844
NI	2600914	RETAINER, CAMSHAFT (4 EA. REQ'D)	1229-J-868
29	2603611	LOCK RING, CAMSHAFT (2 EA. REQ'D)	1229-Z-1118

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 7" "P" BRAKES AND STANDARD GREASE SEALS

PARTS COMMON TO BLUE BIRD PART NUMBERS:
0983932 0995936 1032911 1032978 1032994
0983940 1032895 1032929 1032986



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 7" "P" BRAKES
AND STANDARD GREASE SEALS

PARTS COMMON TO BLUE BIRD PART NUMBERS:

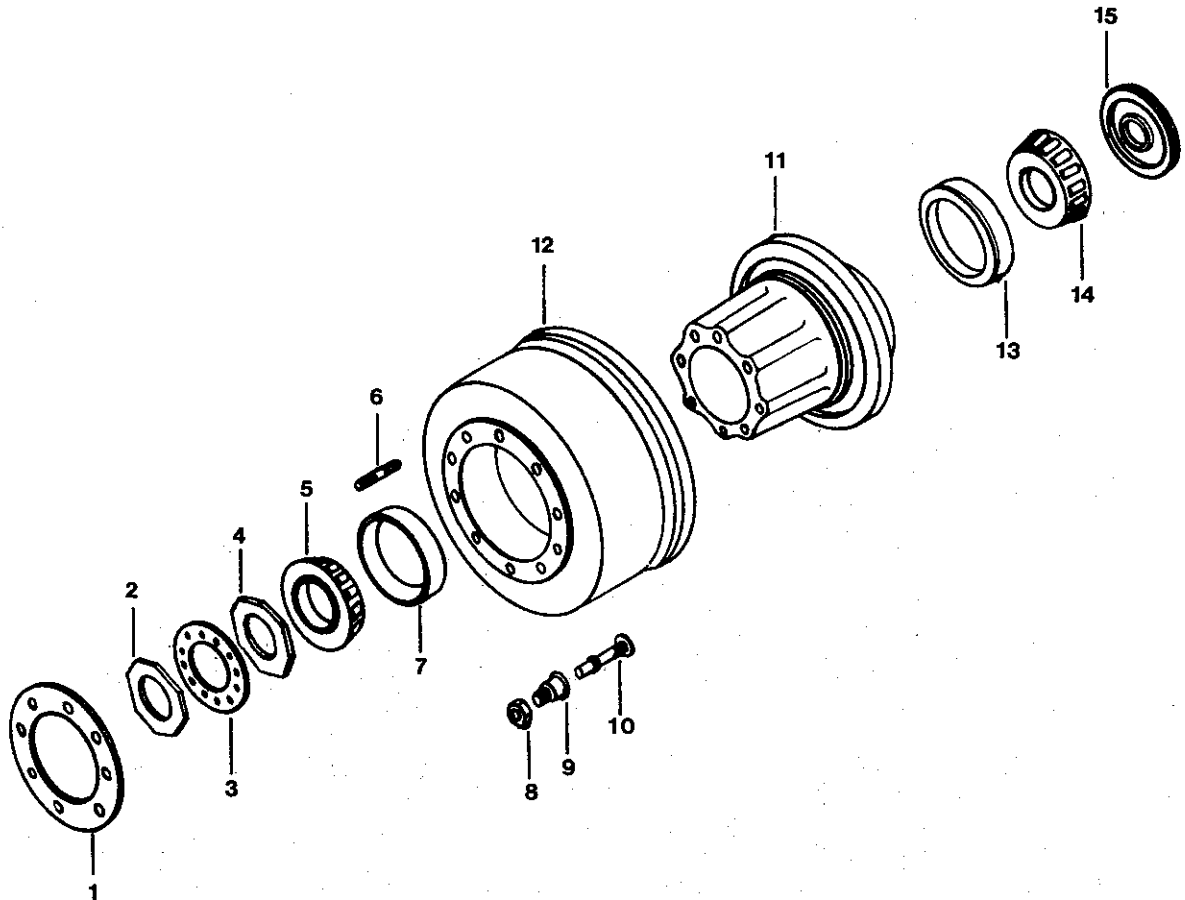
0983932 0995936 1032911 1032978 1032994
0983940 1032895 1032929 1032986

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0929083	GASKET, AXLE FLANGE (OUTER) (2 REQ'D)	2208-X-440
2	0929174	OIL SEAL, WHEEL BEARING (OUTER) (C/R# 502081) (2 EA. REQ'D)	A-1205-N-612
NI	2647220	WIPER ASSY., OIL SEAL (OUTER) (2 EACH REQ'D)	A-1199-S-1917
3	0929083	GASKET, AXLE FLANGE (INNER) (2 EACH REQ'D)	2208-X-440
4	2598613	NUT, WHEEL BEARING (OUTER) (2 REQ'D)	1227-R-330
5	2647238	WASHER, LOCK, WHEEL BEARING NUT (2 EACH REQ'D)	1229-U-1009
6	2599215	NUT, WHEEL BEARING (INNER) (2 REQ'D)	1227-W-517
7	0929059	WHEEL BEARING (OUTER) (2 EA. REQ'D)	580
8	2647071	STUD, AXLE SHAFT (16 EACH REQ'D)	SC-1026-1
9	2621571	CUP, OUTER WHEEL BEARING (2 REQ'D)	572
10	1034776	NUT, WHEEL STUD OUTER RH (10 REQ'D)	1199-N-118
NI	1034784	NUT, WHEEL STUD OUTER LH (10 REQ'D)	1199-M-117
11	2596203	NUT, WHEEL STUD INNER RH (10 REQ'D)	1199-J-114
NI	2596401	NUT, WHEEL STUD INNER LH (10 REQ'D)	1199-K-115
12	2647329	STUD, WHEEL RH (10 EA. REQ'D)	20X-640
NI	2647337	STUD, WHEEL LH (10 EA. REQ'D)	20X-639
13	1034701	HUB & CUP ASSY. (2 EA. REQ'D)	A-333-K-2611
14	1034677	BRAKE DRUM (16 1/2 X 7) (2 EA. REQ'D)	3219-P-4072
15	2621779	CUP, WHEEL BEARING (INNER)(2 REQ'D)	592-A
16	0929158	WHEEL BEARING (INNER)(2 REQ'D)	598-A
17	0929166	OIL SEAL, WHEEL BEARING (INNER) (C/R# 54929) (2 EA. REQ'D)	A-1205-T-696
NI	2647287	WIPER, OIL SEAL (INNER)(2 EA. REQ'D)	1199-B-1666
NI	2594869	OIL SLINGER (2 EACH REQ'D)	3286-C-445
NI	2647303	RETAINER, OIL SLINGER BOLT (10 REQ'D)	1229-M-1105
NI	2593408	BOLT, OIL SLINGER (10 EA. REQ'D)	S-256-1
NI	2600419	FLAT WASHER, OIL SLINGER BOLT (10 EACH REQ'D)	1229-E-1669

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 7" "P" BRAKES
AND STEMCO SEALS

PARTS COMMON TO BLUE BIRD PART NUMBERS: 0997577 0997593
0997585 0997643



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 7" "P" BRAKES
AND STEMCO SEALS

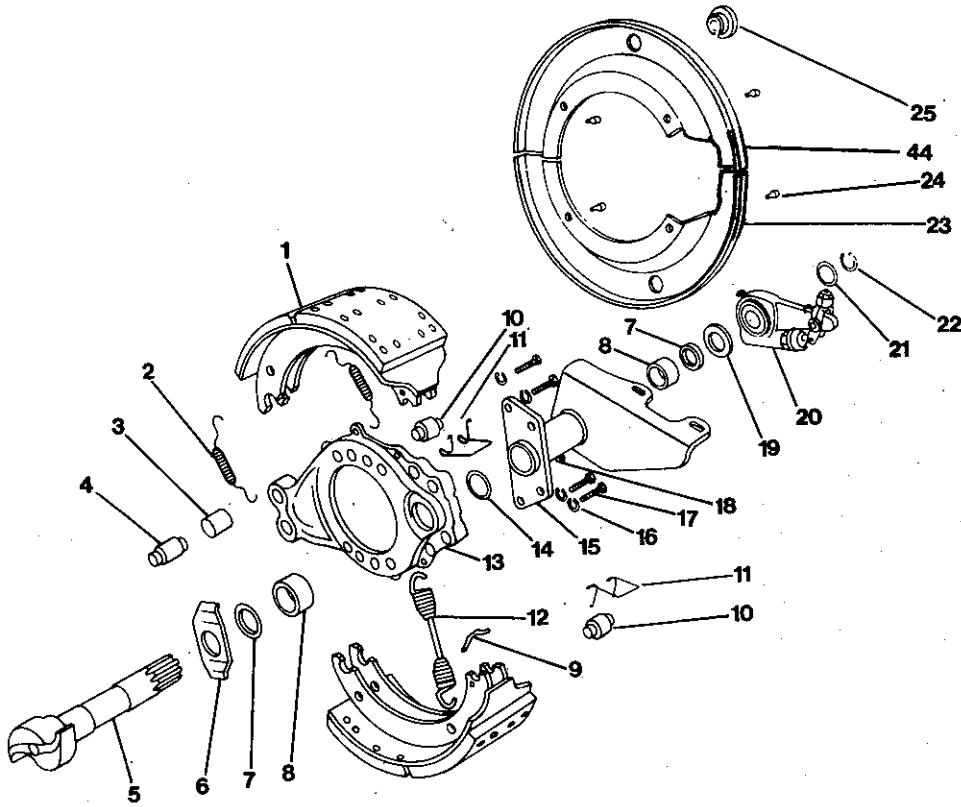
PARTS COMMON TO BLUE BIRD PART NUMBERS: 0997577 0997593
0997585 0997643

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0929083	GASKET, AXLE FLANGE (OUTER) (2 REQ'D)	2208-X-440
2	2598613	NUT, WHEEL BEARING (OUTER) (2 REQ'D)	1227-R-330
3	2647238	WASHER, LOCK, WHEEL BEARING NUT (2 EACH REQ'D)	1229-U-1009
4	2599215	NUT, WHEEL BEARING (INNER) (2 REQ'D)	1227-W-517
5	0929059	WHEEL BEARING (OUTER) (2 EA. REQ'D)	580
6	2647071	STUD, AXLE SHAFT (16 EA. REQ'D)	SC-1026-1
7	2621571	CUP, OUTER WHEEL BEARING (2 REQ'D)	572
8	1034776	NUT, WHEEL STUD OUTER RH (10 REQ'D)	1199-N-118
NI	1034784	NUT, WHEEL STUD OUTER LH (10 REQ'D)	1199-M-117
9	2596203	NUT, WHEEL STUD INNER RH (10 REQ'D)	1199-J-114
NI	2596401	NUT, WHEEL STUD INNER LH (10 REQ'D)	1199-K-115
10	2647329	STUD, WHEEL RH (10 EA. REQ'D)	20X-640
NI	2647337	STUD, WHEEL LH (10 EA. REQ'D)	20X-639
11	1034701	HUB & CUP ASSY. (2 EA. REQ'D)	A-333-K-2611
12	1034677	BRAKE DRUM (16 1/2 X 7) (2 REQ'D)	3219-P-4072
13	2621779	CUP, WHEEL BEARING (INNER) (2 REQ'D)	592-A
14	0929158	WHEEL BEARING (INNER) (2 EA. REQ'D)	598-A
15	0997890	SEAL ASSY., (INNER) STEMCO (2 REQ'D)	309-0973
NI	2647287	WIPER, OIL SEAL (INNER) (2 EA. REQ'D)	1199-B-1666
NI	2594869	OIL SLINGER (2 EA. REQ'D)	3286-C-445
NI	2647303	RETAINER, OIL SLINGER BOLT (10 REQ'D)	1229-M-1105
NI	2593408	BOLT, OIL SLINGER (10 EA. REQ'D)	S-256-1
NI	2600419	FLAT WASHER, OIL SLINGER BOLT (10 EA. REQ'D)	1229-E-1669

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: RR-155-NX-8 WITH 7" "Q" BRAKES

PARTS COMMON TO BLUE BIRD PART NUMBERS: 1033083 1033158
1022141 1033166



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 7" "Q" BRAKES

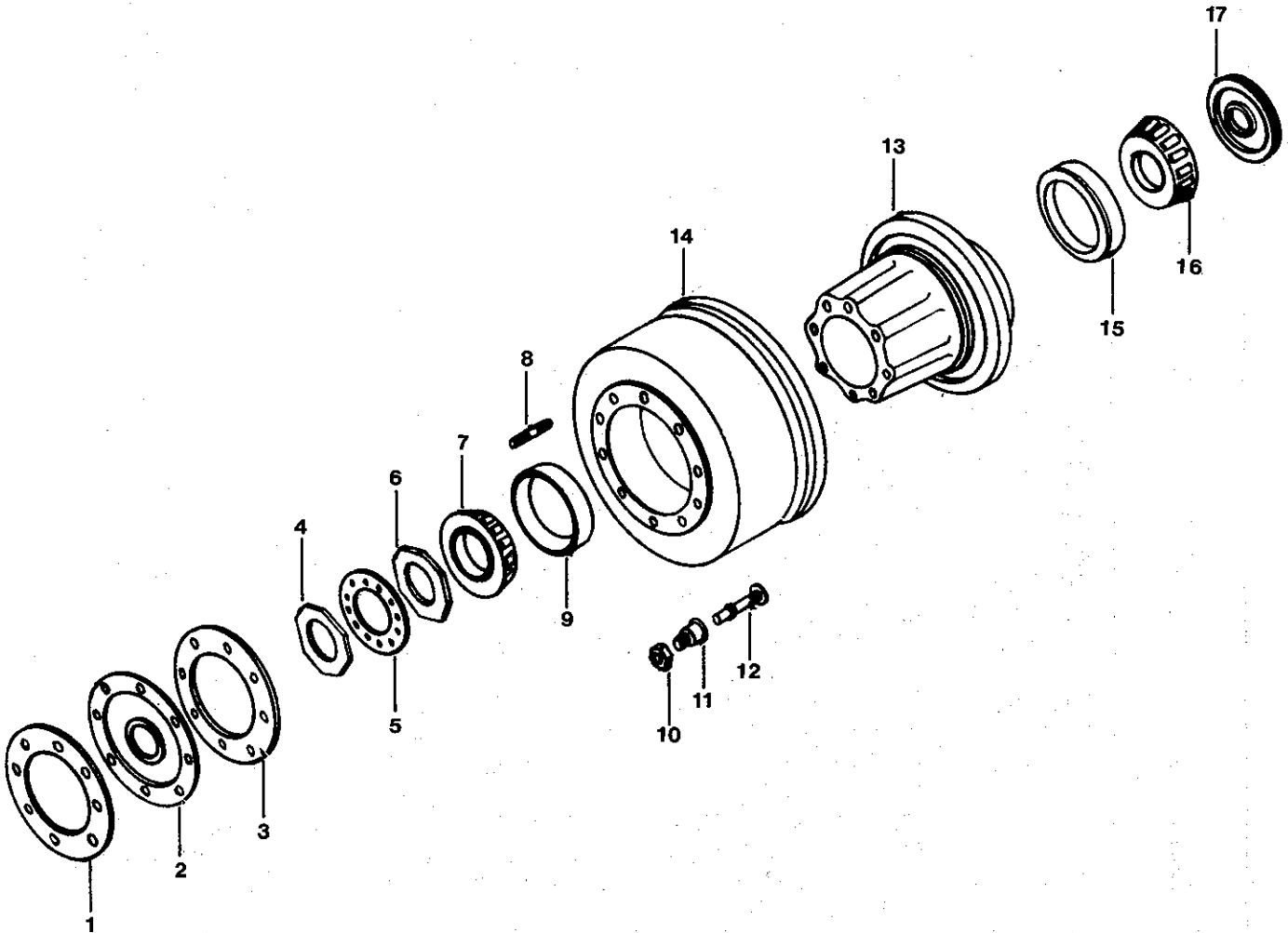
PARTS COMMON TO BLUE BIRD PART NUMBERS: 1033083 1033158
1022141 1033166

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	2121705	BRAKE SHOE & LINING ASSY., 7" (4 EA. REQ'D)	
NI	2120905	BRAKE SHOE ONLY, 7" (8 EA. REQ'D)	A-3222-S-1293
NI	2118008	KIT, BRAKE LINING, 7"	D39A-4515-E
NI	2604981	RIVET, BRAKE LINING (64 EA. REQ'D)	10-10
2	2120863	SPRING BRAKE SHOE RETAINING (4 REQ'D)	2258-Q-615
3	2120889	BUSHING, ANCHOR PIN (2 EA. REQ'D)	1225-B-496
4	2120871	ANCHOR PIN, BRAKE SHOE (2 REQ'D)	1259-N-274
5	2121739	CAMSHAFT, FRONT, L.H.	2210-A-5331
5	2121747	CAMSHAFT, FRONT, R.H.	2210-B-5332
6	2121622	WASHER, CAMHEAD, (FLAT) (2 REQ'D)	1229-N-2250
7	2121689	SEAL, CAMSHAFT (4 EA. REQ'D)	A-1205-V-1556
8	2597706	BUSHING, CAMSHAFT SPIDER & BRKT.	1225-N-378
9	2597300	PIN, BRAKE SHOE RETURN SPRING	1218-G-85
10	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
11	2121655	RETAINER, SHOE ROLLER (4 EA. REQ'D)	3105-B-210
12	2638716	RETURN SPRING, BRAKE SHOE (2 REQ'D)	2258-U-619
13	2121713	SPIDER, BRAKE, L.H. (2 EA. REQ'D)	A-3211-P-3656
14	2644235	GASKET, CHAMBER BRACKET (2 REQ'D)	1779-J-1024
15	2592798	BRKT., CAMSHAFT & CHAMBER, L.H.	B31-3299-U-1555
15	2592699	BRKT., CAMSHAFT & CHAMBER, R.H.	B31-3299-T-1554
16	2595809	WASHER, BRACKET CAPSCREW (8 REQ'D)	WA-18
17	2594109	CAPSCREW, CHAMBER BRKT. (8 REQ'D)	S-2812
18	2027431	FITTING, GREASE (2 EA. REQ'D)	1199-N-1860
19	2121663	WASHER, CAMSHAFT, (THICK) (2 REQ'D)	1229-S-2697
20	2121721	SLACK ADJUSTER ASSY. (MANUAL) (2 EA. REQ'D)	B22-3275-X-518
21	2121671	WASHER, SPACING (STANDARD) (6 REQ'D)	1229-G-2971
22	2121697	LOCKRING, CAMSHAFT (2 EA. REQ'D)	1229-D-2942
23	0885921	DUSTSHIELD, 7", BOTTOM LH, TOP RH (2 EA. REQ'D)	
24		CAPSCREW, DUSTSHIELD (12 EA. REQ'D)	10X-1176
25		PLUG, DUSTSHIELD (2 EA. REQ'D)	1250-C-419
44	0885939	DUSTSHIELD, 7", BOTTOM RH, TOP LH (2 EA. REQ'D)	
NI	0992826	BRAKE CHAMBER (2 EA. REQ'D)	287697
NI	2703064	NUT, BRAKE CHAMBER STUD (4 REQ'D)	214526
NI	2595601	LOCKWASHER, BRAKE CHAMBER (4 REQ'D)	WA-110
NI	0530568	YOKE, BRAKE CHAMBER PUSH ROD (2 REQ'D)	228798
NI	2598936	PIN, BRAKE CHAMBER YOKE (2 REQ'D)	19-X-60
NI	2594299	PIN, COTTER, BRAKE CHAMBER (2 REQ'D)	K-238

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 7" "Q" BRAKES
AND STANDARD GREASE SEALS

PARTS COMMON TO BLUE BIRD PART NUMBERS: 1033083 1033158
1033141 1033166



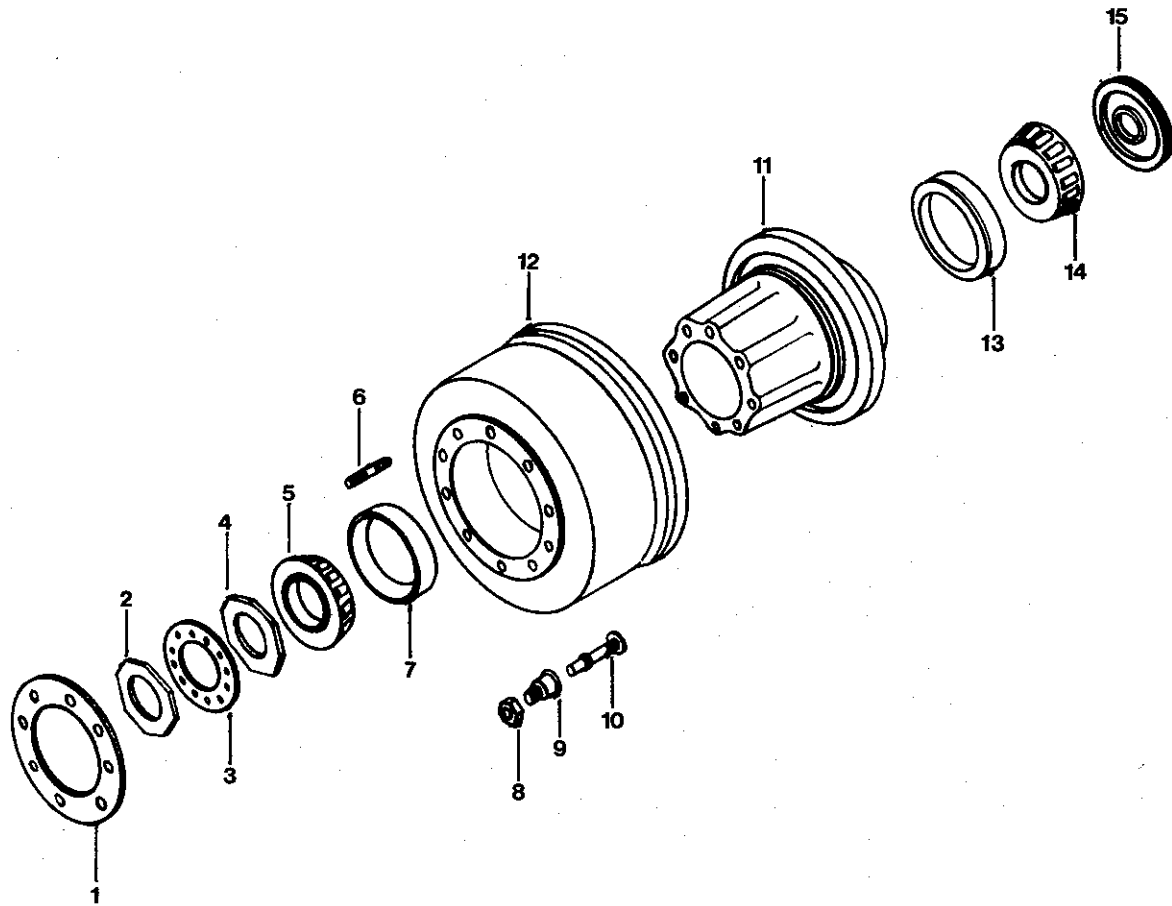
ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 7" "Q" BRAKES
AND STANDARD GREASE SEALS

PARTS COMMON TO BLUE BIRD PART NUMBERS: 1033083 1033158
1033141 1033166

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0929083	GASKET, AXLE FLANGE (OUTER) (2 REQ'D)	2208-X-440
2	0929174	OIL SEAL, WHEEL BEARING (OUTER) (C/R# 502081) (2 REQ'D)	A-1205-N-612
NI	2647220	WIPER ASSY., OIL SEAL (OUTER) (2 EA. REQ'D)	A-1199-S-1917
3	0929083	GASKET, AXLE FLANGE (INNER) (2 EA. REQ'D)	2208-X-440
4	2598613	NUT, WHEEL BEARING (OUTER) (2 REQ'D)	1227-R-330
5	2647238	WASHER, LOCK, WHEEL BEARING NUT (2 EA. REQ'D)	1229-U-1009
6	2599215	NUT, WHEEL BEARING (INNER) (2 REQ'D)	1227-W-517
7	0929059	WHEEL BEARING (OUTER) (2 EA. REQ'D)	580
8	2647071	STUD, AXLE SHAFT (16 EA. REQ'D)	SC-1026-1
9	2621571	CUP, OUTER WHEEL BEARING (2 REQ'D)	572
10	1034776	NUT, WHEEL STUD OUTER RH (10 REQ'D)	1199-N-118
NI	1034784	NUT, WHEEL STUD OUTER LH (10 REQ'D)	1199-M-117
11	1034800	NUT, WHEEL STUD INNER RH (10 REQ'D)	1199-J-114
NI	1034792	NUT, WHEEL STUD INNER LH (10 REQ'D)	1199-K-115
12	2647329	STUD, WHEEL RH (10 EA. REQ'D)	20X-640
NI	2647337	STUD, WHEEL LH (10 EA. REQ'D)	20X-639
13	1034701	HUB & CUP ASSY. (2 EA. REQ'D)	A-333-K-2611
14	1034677	BRAKE DRUM (16 1/2 X 7) (2 REQ'D)	3219-P-4072
15	2621779	CUP, WHEEL BEARING (INNER) (2 REQ'D)	592-A
16	0929158	WHEEL BEARING (INNER) (2 REQ'D)	598-A
17	0929166	OIL SEAL, WHEEL BEARING (INNER) (C/R# 54929) (2 EA. REQ'D)	A-1205-T-696
NI	2647287	WIPER, OIL SEAL (INNER) (2 EA. REQ'D)	1199-B-1666
NI	2594869	OIL SLINGER (2 EA. REQ'D)	3286-C-445
NI	2647303	RETAINER, OIL SLINGER BOLT (10 REQ'D)	1229-M-1105
NI	2593408	BOLT, OIL SLINGER (10 EA. REQ'D)	S-256-1
NI	2600419	FLAT WASHER, OIL SLINGER BOLT (10 EA. REQ'D)	1229-E-1669

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 7" "Q" BRAKES,
AND STEMCO SEALS



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 7" "Q" BRAKES,
AND STEMCO SEALS

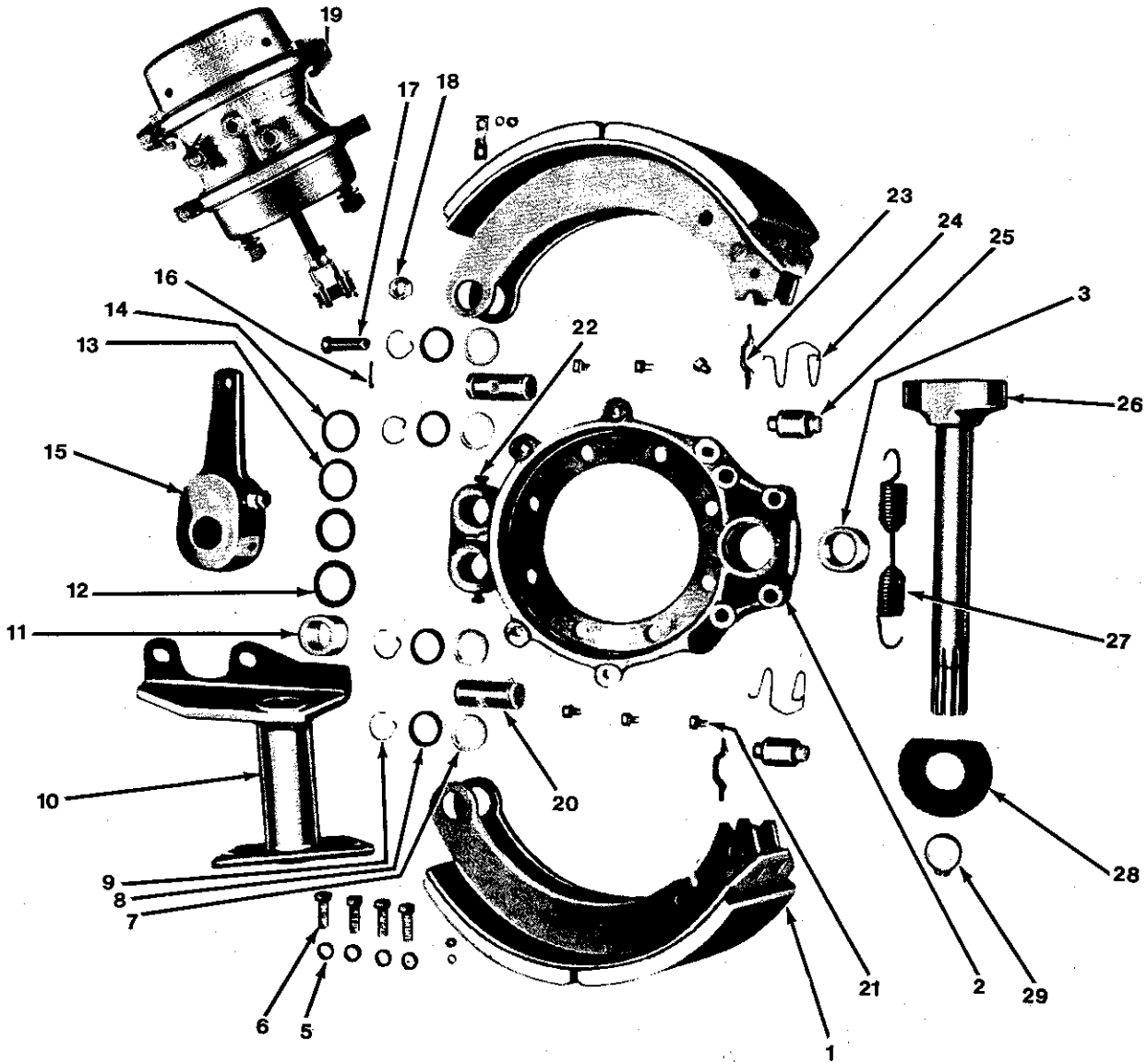
KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0929083	GASKET, AXLE FLANGE (OUTER) (2 REQ'D)	2208-X-440
4	2598613	NUT, WHEEL BEARING (OUTER) (2 REQ'D)	1227-R-330
5	2647238	WASHER, LOCK, WHEEL BEARING NUT (2 EA. REQ'D)	1229-U-1009
6	2599215	NUT, WHEEL BEARING (INNER) (2 REQ'D)	1227-W-517
7	0929059	WHEEL BEARING (OUTER) (2 EA. REQ'D)	580
8	2647071	STUD, AXLE SHAFT (16 EA. REQ'D)	SC-1026-1
9	2621571	CUP, OUTER WHEEL BEARING (2 REQ'D)	572
10	1034776	NUT, WHEEL STUD OUTER RH (10 REQ'D)	1199-N-118
NI	1034784	NUT, WHEEL STUD OUTER LH (10 REQ'D)	1199-M-117
11	1034800	NUT, WHEEL STUD INNER RH (10 REQ'D)	1199-J-114
NI	1034792	NUT, WHEEL STUD INNER LH (10 REQ'D)	1199-K-115
12	2647329	STUD, WHEEL RH (10 EA. REQ'D)	20X-640
NI	2647337	STUD, WHEEL LH (10 EA. REQ'D)	20X-639
13	1034701	HUB & CUP ASSY. (2 EA. REQ'D)	A-333-K-2611
14	1034677	BRAKE DRUM (16 1/2 X 7) (2 REQ'D)	3219-P-4072
15	2621779	CUP, WHEEL BEARING (INNER) (2 REQ'D)	592-A
16	0929158	WHEEL BEARING (INNER) (2 EA. REQ'D)	598-A
17	0997890	SEAL ASSY., (INNER) STEMCO (2 REQ'D)	309-0973
NI	2647287	WIPER, OIL SEAL (INNER) (2 EA. REQ'D)	1199-B-1666
NI	2594869	OIL SLINGER (2 EA. REQ'D)	3286-C-445
NI	2647303	RETAINER, OIL SLINGER BOLT (10 REQ'D)	1229-M-1105
NI	2593408	BOLT, OIL SLINGER (10 EA. REQ'D)	S-256-1
NI	2600419	FLAT WASHER, OIL SLINGER BOLT (10 EA. REQ'D)	1229-E-1669

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 8" "P" BRAKES

PARTS COMMON TO BLUE BIRD PART NUMBERS:

0976746 0997601 0997619 0997627 0997635
1032937 1032945 1032952 1032960



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 8" "P" BRAKES

PARTS COMMON TO BLUE BIRD PART NUMBERS:

0976746 0997601 0997619 0997627 0997635
1032937 1032945 1032952 1032960

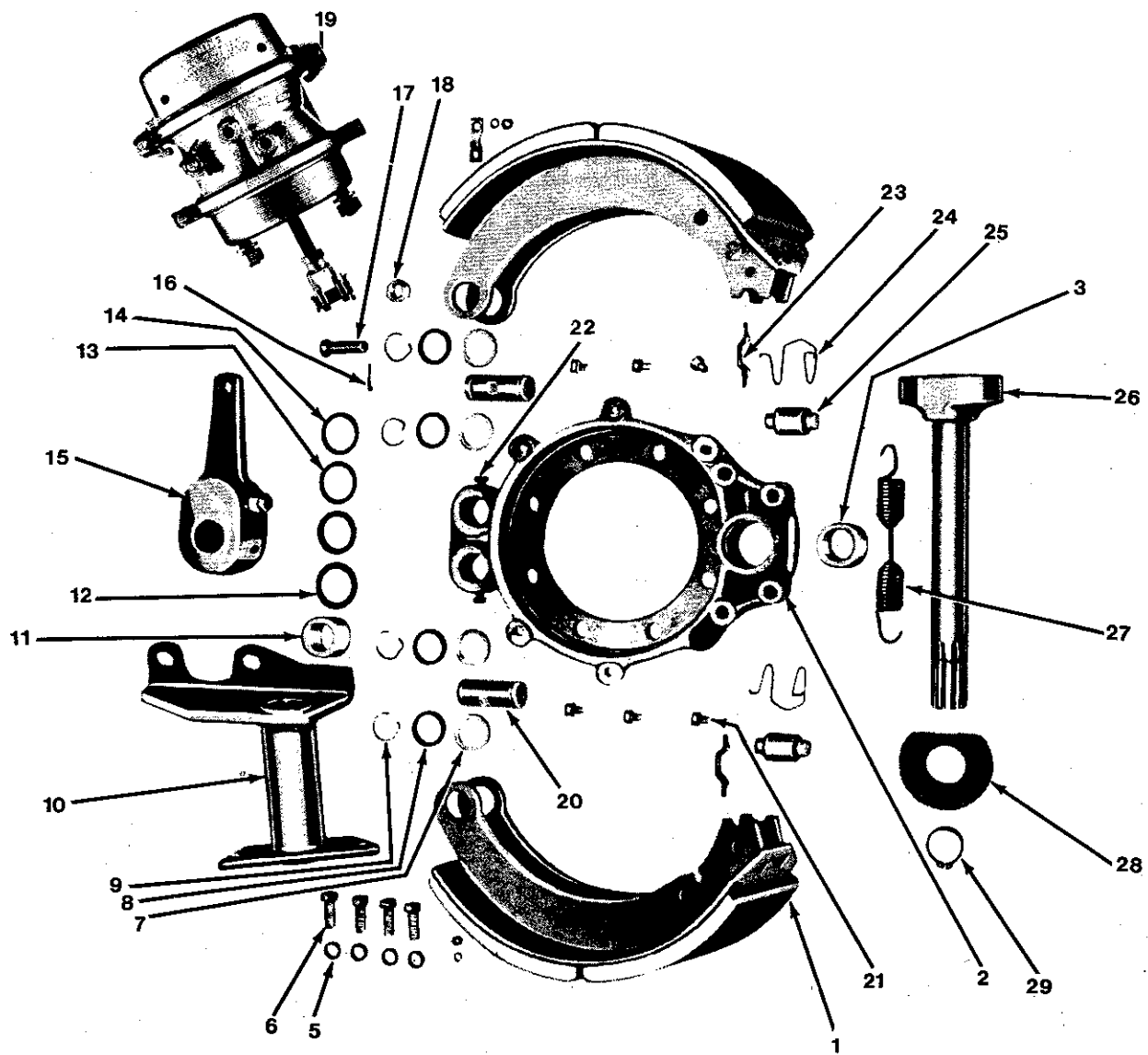
KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	2118032	BRAKE SHOE & LINING ASSY (PRIMARY) (2 EACH REQ'D)	A4-3222-F-1176
NI	2118040	BRAKE SHOE & LINING ASSY (SECONDARY) (2 EACH REQ'D)	A4-3222-H-1178
NI	2597854	BRAKE SHOE ONLY (PRIMARY) (2 REQ'D)	A-3222-F-1176
NI	2597953	BRAKE SHOE ONLY (SECONDARY) (2 REQ'D)	A-3222-H-1178
NI	2118024	KIT, BRAKE LINING, 8"	D39A-4644-A
NI	2604981	RIVET, BRAKE LINING (WAGNER) (128 EACH REQ'D)	10 - 10
2	2646529	BRAKE SPIDER BUSHING & OIL SEAL ASSY (2 EACH REQ'D)	A-3211-F-2736
NI	2646677	BOLT, BRAKE SPIDER TO AXLE (4 REQ'D)	S-11018-1
NI	2647162	BOLT, BRAKE SPIDER TO AXLE (12 REQ'D)	S-11016-1
NI	0929018	FLATWASHER, SPIDER TO AXLE BOLT (32 EACH REQ'D)	1229-W-1557
NI	0929000	NUT SPIDER TO AXLE BOLT (16 REQ'D)	NL-110-1
3	2597706	BUSHING, NYLON, CAMSHAFT (2 REQ'D)	1225-N-378
NI	2644235	OIL SEAL, CAMSHAFT BUSHING (2 REQ'D)	1779-J-1024
NI	2639987	RETAINER, CAMSHAFT BUSHING (2 REQ'D)	1705-D-290
NI	2647170	'O' RING, CAMSHAFT BUSHING (2 REQ'D)	3780-A-131
5	2600211	FLATWASHER, CHAMBER CAPSCREW (8 REQ'D)	1229-C-1511
6	2594208	CAPSCREW, CHAMBER BRACKET (8 REQ'D)	S-2812-1
7	2597102	RETAINER, ANCHOR PIN FELT (8 REQ'D)	1205-K-193
8	2621274	FELT, ANCHOR PIN (8 EA. REQ'D)	5X-640
9	2603413	RING, ANCHOR PIN RETAINER (8 REQ'D)	1229-X-1116
10	2598084	BRAKE CHAMBER BRKT. & SEAL ASSY., LH	B13-3229-S-1553
NI	2597987	BRAKE CHAMBER BRACKET & SEAL ASSY. RH	B13-3299-R-1552
11	2597706	BUSHING, NYLON, CHAMBER BRACKET (2 REQ'D)	1225-N-378
12	2621076	FELT WASHER, CAM SPACING (2 REQ'D)	5X-191
13	2602217	WASHER, CAM SPACING (THIN) (AR)	1229-122
14	2643708	WASHER, CAM SPACING (THICK) (AR)	1229-Q-117
15	2703056	SLACK ADJUSTER ASSY. (B/W 278016) (2 EACH REQ'D)	A13-3275-A-518
16&17	0530568	YOKE, CLEVIS & COTTER PIN (2 EACH REQ'D)	B/W 228798
18	2001501	NUT, CHAMBER MOUNTING 5/8-18 NF (4 EACH REQ'D)	
19	0754960	AIR CHAMBER ASSY., 30" LH ANCHORLOCK (AR)	
NI	0754952	AIR CHAMBER ASSY., 30" RH ANCHORLOCK (AR)	
20	2600427	PIN, SHOE ANCHOR (4 EA. REQ'D)	1259-Q-251
NI	2597904	BUSHING, SHOE ANCHOR PIN (METAL) (4 EACH REQ'D)	1225-U-827
22	2593606	LOCKSCREW, ANCHOR PIN (4 EA. REQ'D)	S-265-D
23	2597300	PIN SHOE RETURN SPRING (4 EA. REQ'D)	1218-G-85
24	2602720	SPRING CLIP, SHOE ROLLER (4 REQ'D)	1718-Y-103
25	2598134	ROLLER, BRAKE SHOE (4 EA. REQ'D)	1779-R-18
26	2603447	CAMSHAFT, BRAKE LH	2210-Q-2981
NI	2603249	CAMSHAFT, BRAKE RH	2210-P-2980

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 8" "P" BRAKES

PARTS COMMON TO BLUE BIRD PART NUMBERS:

0976746 0997601 0997619 0997627 0997635
1032937 1032945 1032952 1032960



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 8" "P" BRAKES

PARTS COMMON TO BLUE BIRD PART NUMBERS:

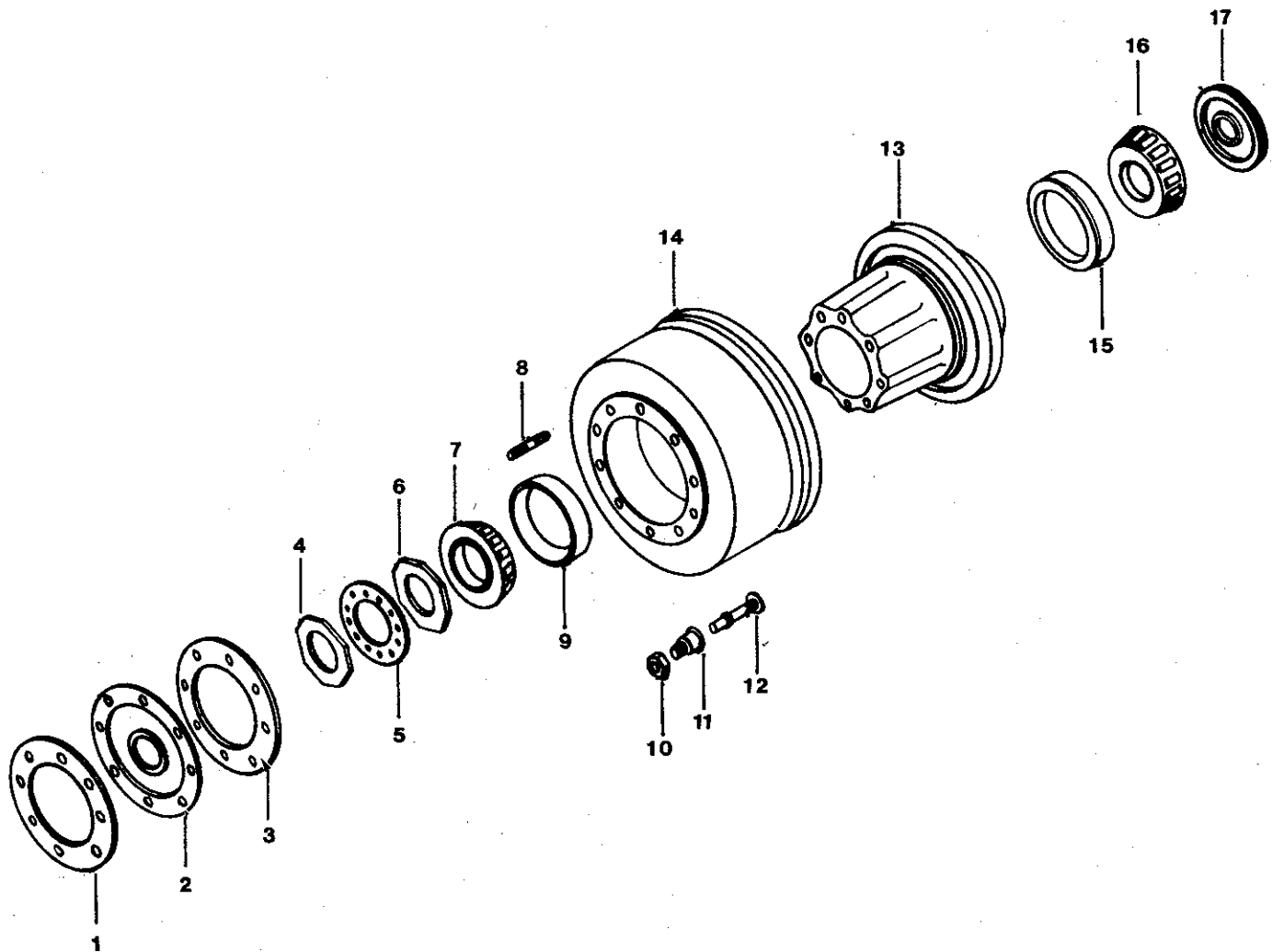
0976746 0997601 0997619 0997627 0997635
1032937 1032945 1032952 1032960

KEY	PART NO.	DESCRIPTION	VENDOR NO.
27	2638716	SPRING, BRAKE SHOE RETURN (2 REQ'D)	2258-P-354
28	2601219	FLATWASHER, CAM HEAD (2 EA. REQ'D)	1229-L-844
NI	2600914	RETAINER, CAMSHAFT (4 EA. REQ'D)	1229-J-868
29	2603611	LOCKRING CAMSHAFT (2 EA. REQ'D)	1229-Z-1118

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 8" "P" BRAKES AND STANDARD GREASE SEALS

PARTS COMMON TO BLUE BIRD PART NUMBER: 0976746 1032937 1032945
1032952 1032960



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 8" "P" BRAKES
AND STANDARD GREASE SEALS

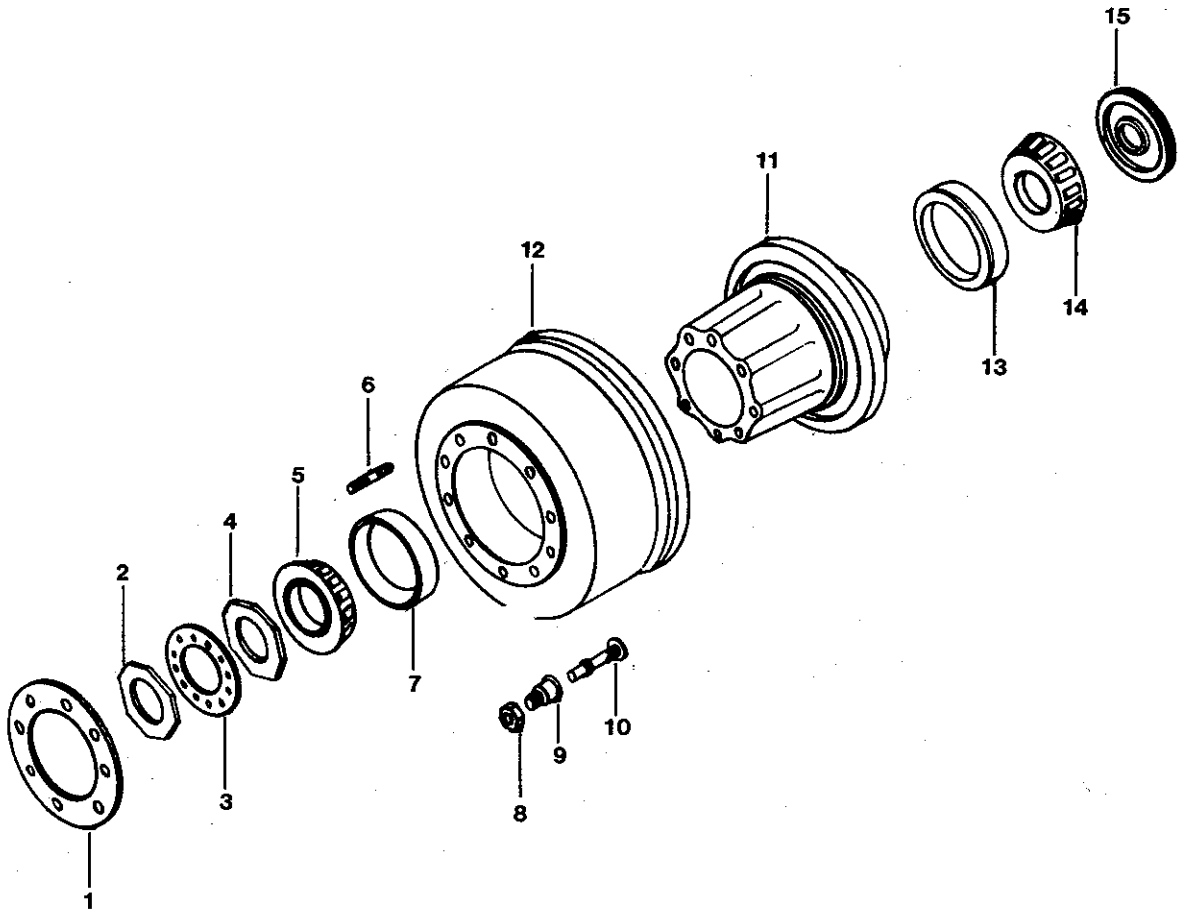
PARTS COMMON TO BLUE BIRD PART NUMBERS: 0976746 1032937 1032945
1032952 1032960

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0929083	GASKET, AXLE FLANGE (OUTER)(2 REQ'D)	2208-X-440
2	0929174	OIL SEAL, WHEEL BEARING (OUTER) (C/R# 502081) (2 EACH REQ'D)	A-1205-N-612
NI	2647220	WIPER ASSY., OIL SEAL (OUTER) (2 EACH REQ'D)	A-1199-S-1917
3	0929083	GASKET, AXLE FLANGE (INNER) (2 REQ'D)	2208-X-440
4	2598613	NUT, WHEEL BEARING (OUTER) (2 REQ'D)	1227-R-330
5	2647238	WASHER, LOCK, WHEEL BEARING NUT (2 EACH REQ'D)	1229-U-1009
6	2599215	NUT, WHEEL BEARING (INNER) (2 REQ'D)	1227-W-517
7	0929059	WHEEL BEARING (OUTER) (2 EA. REQ'D)	580
8	2647071	STUD, AXLE SHAFT (16 EA. REQ'D)	SC-1026-1
9	2621571	CUP, OUTER WHEEL BEARING (2 REQ'D)	572
10	1034776	NUT, WHEEL STUD OUTER RH (10 REQ'D)	1199-N-118
NI	1034784	NUT, WHEEL STUD OUTER LH (10 REQ'D)	1199-M-117
11	1034800	NUT, WHEEL STUD INNER RH (10 REQ'D)	1199-J-114
NI	1034792	NUT, WHEEL STUD INNER LH (10 REQ'D)	1199-K-115
12	1034743	STUD, WHEEL RH (10 EA. REQ'D)	20X-640
NI	1034735	STUD, WHEEL LH (10 EACH REQ'D)	20X-639
13	1034701	HUB & CUP ASSY. (2 EA. REQ'D)	A-333-K-2611
14	1034685	BRAKE DRUM (16 1/2 X 8) (2 REQ'D)	3219-D-4268
15	2621779	CUP, WHEEL BEARING (INNER)(2 REQ'D)	592-A
16	0929158	WHEEL BEARING (INNER) (2 EA. REQ'D)	598-A
17	0929166	OIL SEAL, WHEEL BEARING (INNER) (C/R# 54929) (2 EACH REQ'D)	A-1205-T-696
NI	2647287	WIPER, OIL SEAL (INNER) (2 EA. REQ'D)	1199-B-1666
NI	2594869	OIL SLINGER (2 EACH REQ'D)	3286-C-445
NI	2647303	RETAINER, OIL SLINGER BOLT (10 REQ'D)	1229-M-1105
NI	2593408	BOLT, OIL SLINGER (10 EA. REQ'D)	S-256-1
NI	2600419	FLAT WASHER, OIL SLINGER BOLT (10 EACH REQ'D)	1229-E-1669

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 8" "P" BRAKES
AND STEMCO SEALS

PARTS COMMON TO BLUE BIRD PART NUMBERS: 0997601 0997627
0997619 0997635



ROCKWELL STANDARD MODEL NUMBER: R-155-NX-8 WITH 8" "P" BRAKES
AND STEMCO SEALS

PARTS COMMON TO BLUE BIRD PART NUMBERS: 0997601 0997627
0997619 0997635

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0929083	GASKET, AXLE FLANGE (OUTER) (2 REQ'D)	2208-X-440
2	2598613	NUT, WHEEL BEARING (OUTER)(2 REQ'D)	1227-R-330
3	2647238	WASHER, LOCK, WHEEL BEARING NUT (2 EACH REQ'D)	1229-U-1009
4	2599215	NUT, WHEEL BEARING (INNER) (2 REQ'D)	1227-W-517
5	0929059	WHEEL BEARING (OUTER) (2 EA. REQ'D)	580
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8	1034776	NUT, WHEEL STUD OUTER RH (10 REQ'D)	1199-N-118
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9	1034800	NUT, WHEEL STUD INNER RH (10 REQ'D)	1199-J-114
NI	1034792	NUT, WHEEL STUD INNER LH (10 REQ'D)	1199-K-115
10	1034743	STUD, WHEEL RH (10 EA. REQ'D)	20X-640
NI	1034735	STUD, WHEEL LH (10 EA. REQ'D)	20X-639
11	1034701	HUB & CUP ASSY. (2 EA. REQ'D)	A-333-K-2611
12	1034685	BRAKE DRUM (16 1/2 X 8) (2 EA. REQ'D)	3219-D-4268
13	2621779	CUP, WHEEL BEARING (INNER) (2 REQ'D)	592-A
14	0929158	WHEEL BEARING (INNER)(2 EA. REQ'D)	598-A
15	0997890	SEAL ASSY., INNER, STEMCO (2 REQ'D)	309-0973
NI	2647287	WIPER, OIL SEAL (INNER) (2 REQ'D)	1199-B-1666
NI	2594869	OIL SLINGER (2 EACH REQ'D)	3286-C-445
NI	2647303	RETAINER, OIL SLINGER BOLT (10 REQ'D)	1229-M-1105
NI	2593408	BOLT, OIL SLINGER (10 EA. REQ'D)	S-256-1
NI	2600419	FLAT WASHER, OIL SLINGER BOLT (10 EACH REQ'D)	1229-E-1669

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.



ORDERING INSTRUCTIONS

EACH PART ON YOUR ORDER SHOULD BEAR THE APPROPRIATE PART NUMBER AND MANUFACTURER AND THE QUANTITY YOU WILL REQUIRE.

It is easy to get the parts you want. To make our service better, we ask you to follow a few simple rules:

Tell Us,

1. Body Serial Number
2. Chassis Serial Number
3. Chassis Service Number
4. Body Model and Year
5. Engine Make & Model
6. Axle Model Number and Blue Bird Axle Part Number if Axle Parts are Ordered.
7. Part number and Complete Description of Each Part

All of the above data can be found on the data plates located in the front upper right hand corner of the interior of your forward control coach.

Method of Shipment:

Unless instructions are specifically made on your parts order, parts will be shipped by the least expensive way. If unusual speed is required, give adequate shipping instructions. Parts and accessories will be crated or boxed at the option of Blue Bird Body Company to insure proper protection of goods in transit. Special packing at customer's directions may necessitate additional charges.

Payment:

All parts orders are delivered on a C.O.D. basis unless other arrangements have been made with our credit department. This policy is customary in the automotive field.

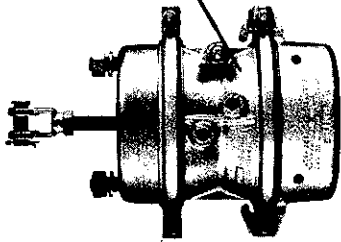
Blue Bird uses new parts and components in the manufacture of its buses. We strongly recommend that you only use new parts and components for replacement purposes. Blue Bird or its vendors can not be responsible for failures due to use of used or rebuilt parts.

ANCHORLOK

SPRING BRAKES

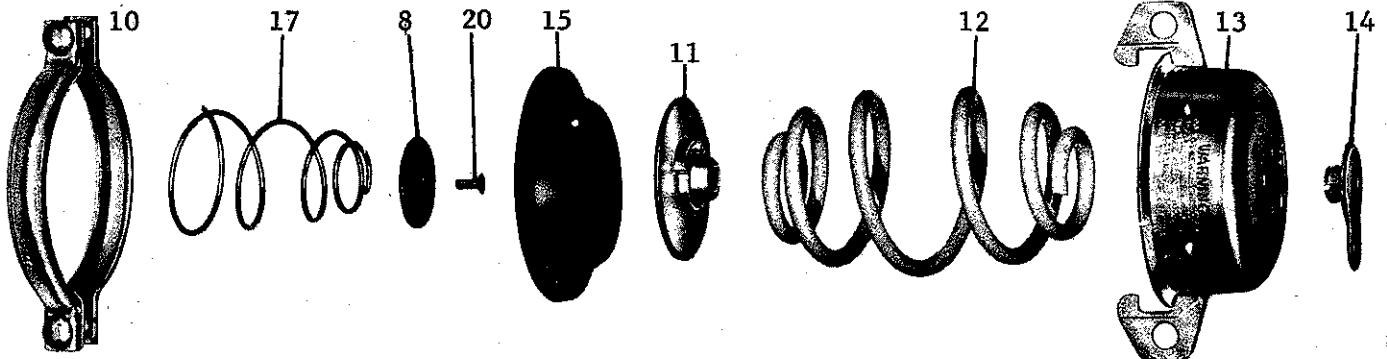
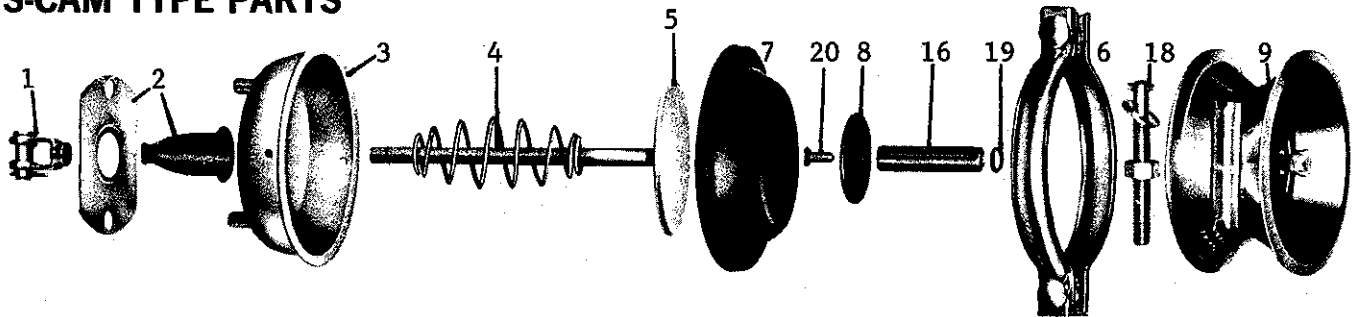
S-CAM TYPE CHAMBER

MODEL NO.



COMPONENT	B. B. PART #	MODEL		B. B. PART #
		2430	3030	
1 Clevis Assembly	2703403	11M018	11M018	2703403
2 Dust Boot Assembly	2703411	11M034	11M034	2703411
3 Housing Assembly		1127M015	1126M015	2703718
4 Return Spring	2703395	11M016	11M016	2703395
5 Push Rod Assembly	2707081	1127M017	1126M017	2703452
6 Clamp Assembly		1127M005	1126M005	2703437
7 Diaphragm	2643542	1127M009	1126M009	2643534
8 Plate	2707941	11M037	11M037	2707941
9 Adapter		1134M001	1126M001	2118529
10 Clamp Assembly	2703437	1126M005	1126M005	2703437
11 Pressure Plate		1126M003	1126M003	
12 Compression Spring	2703445	1126M006	1126M006	2703445
13 Chamber	2707933	1126M002	1126M002	2707933
14 Plug		11M012	11M012	2118545
15 Diaphragm	2643534	1126M009	1126M009	2643534
16 Adapter Push Rod		1126M038	1126M038	2118537
17 Return Spring	2703387	11M014	11M014	2703387
18 Release Stud Assembly	2707198	11M011	11M011	2707198
19 "O" Ring	2703429	11M114	11M114	2703429
20 Nylok Screw	2117745	11428R8	11428R8	2117745

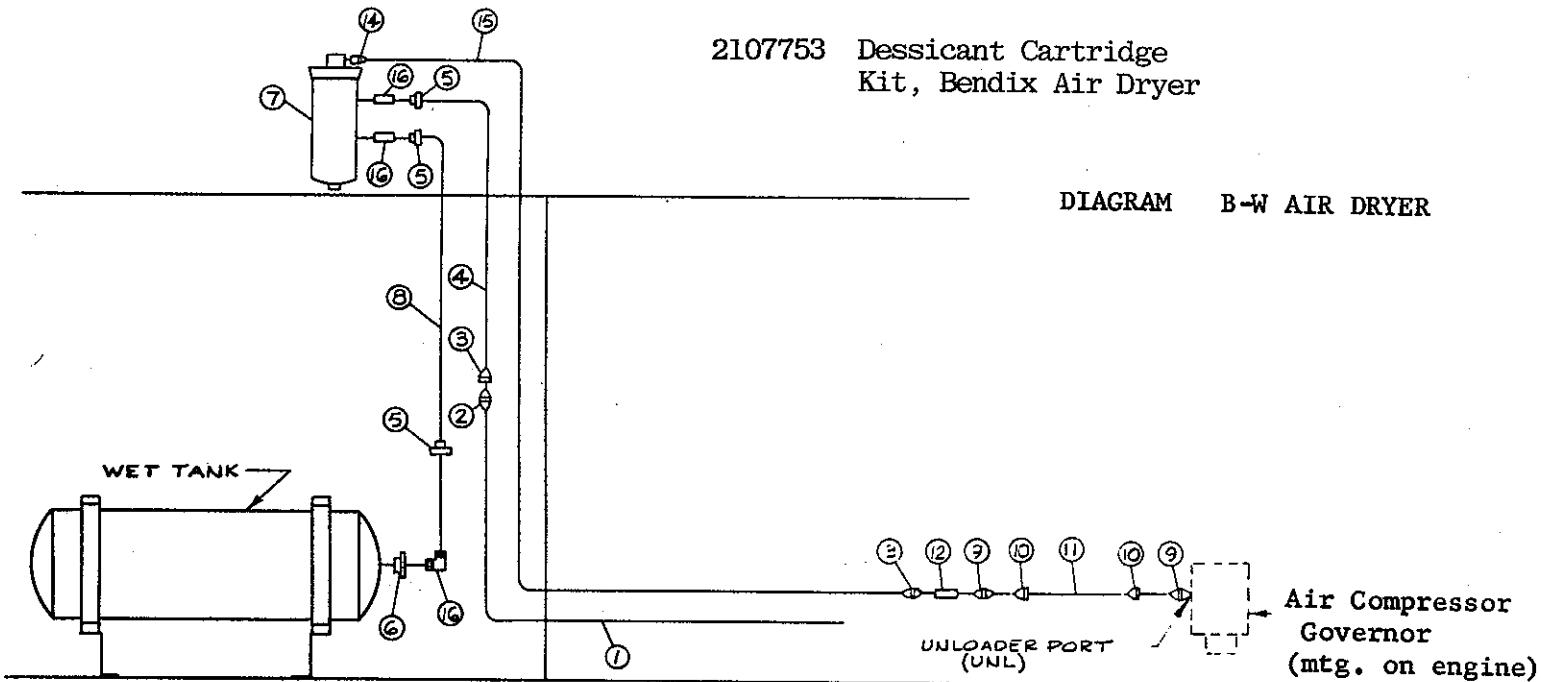
S-CAM TYPE PARTS



OPTION 4331

ITEM No.	QTY.	B.B. No.	VENDOR No.	DESCRIPTION
1	-	2027407	-	COPPER TUBING, 5/8"
2	1	2027092	W-H 1110 x 10	NUT, FLARE, 5/8 TUBE
3	1	0520890	I.E. BN10-10M5	HOSE END, MALE 45° FLARE, 5/8 TUBE x 1/2 I.D. HOSE
4	-	2027688	I.E. F910	HOSE, 1/2 I.D. x 59/64 O.D. x 1016/40" CUT LENGTH
5	3	0520882	I.E. BN10-10NS	HOSE END, FEMALE 45° FLARE SWIVEL, 5/8 TUBE x 1/2 I.D. HOSE
6	1	2023950	B-W 234680	BUSHING, 1/2 x 3/4 PIPE
7	1	0801373	B-W 286931	AIR DRYER
8	-	2027688	I.E. F910	HOSE, 1/2 I.D. x 59/64 O.D. x 812.8/32" CUT LENGTH
9	2	2026854	W-H 200 x 4	CONNECTOR, MALE, 1/8 PIPE x 1/4 TUBE
10	2	2020899	I.E. KA04-04MF	COUPLING, INVERTED FLARE, MALE SWIVEL, 1/4 I.D. HOSE x 1/4 TUBE
11	-	2008324	I.E. B704	HOSE, 1/4 I.D. x 1/2 O.D. x 609.6/24" CUT LENGTH
12	1	2008209	W-H 3300 x 2	COUPLING, 1/8 PIPE, (BRASS)
13	1	2023570	B-W 205127	CONNECTOR, 1/8 PIPE x 1/4 TUBE
14	1	2023224	B-W 205183	CONNECTOR, 1/4 PIPE x 1/4 TUBE
15	-	2008431	-	TUBING, COPPER, 1/4"
16	3	2026706	W-H 49 x 10	ELBOW, 1/2 MPT x 5/8 TUBE FLARE

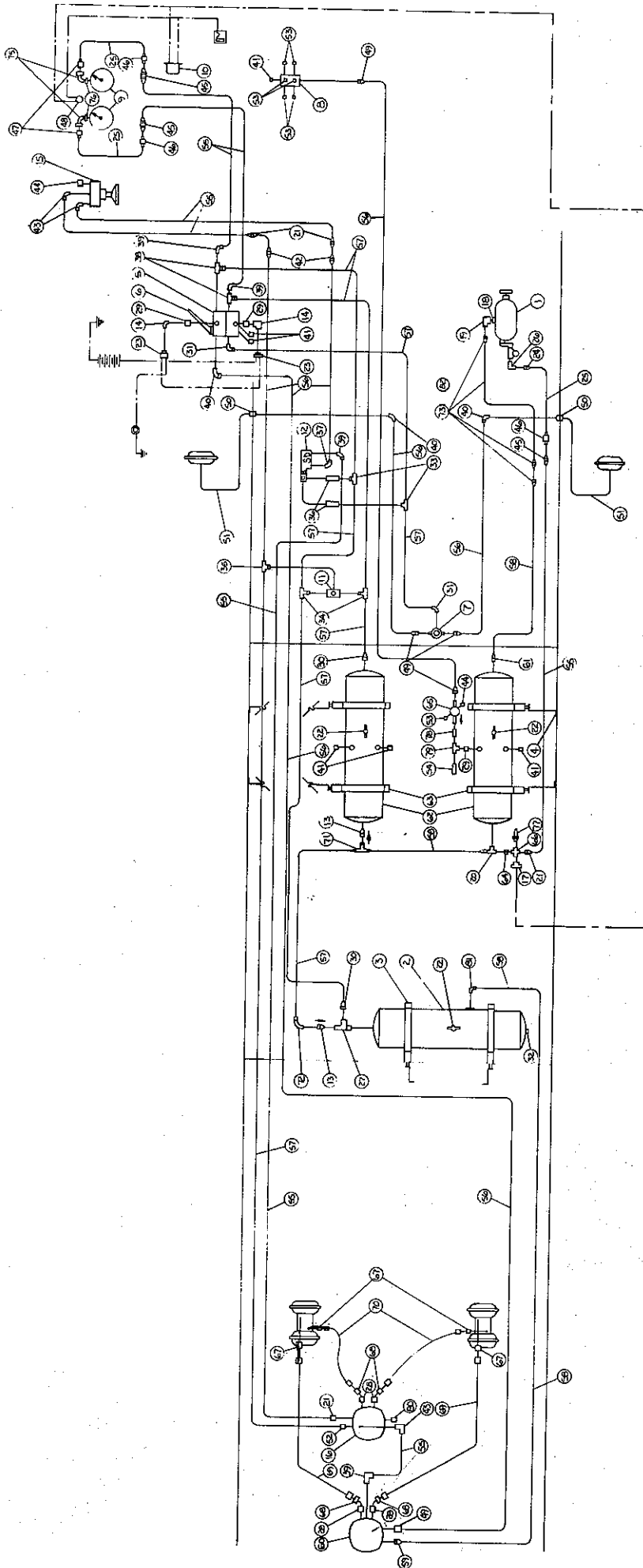
2107753 Dessicant Cartridge Kit, Bendix Air Dryer



NOTE: REMAINDER OF SYSTEM IS STANDARD. FOR CHASSIS WITH AIR COMPRESSOR GOVERNOR MOUNTED TO FRAME, (NOT ON ENGINE), FLEXIBLE CONNECTION TO GOVERNOR TO BE DELETED. THIS IS ACCOMPLISHED BY DELETING ITEMS 9, 10, 11, 12, AND SUBSTITUTING ITEM 13 WITH ELBOW IF APPLICABLE. FERRULE TYPE OR INVERTED FLARE ACCEPTABLE.

LIT.	WAS	REVISIONS	DR.	CL.	APP.	DATE	REL.
BLUE BIRD BODY CO. FORT VALLEY, GEORGIA, U. S. A.							SCALE
DIAGRAM, B-W AIR DRYER OPTION							
INACTIVATED NOS.		0801381		DR. 7-10-79 BY JCV		SIZE C	
REPLACED BY NOS.				CR. 8-1-79 BY JCV		0967893	
				APR. 7-31-79 BY BEE			

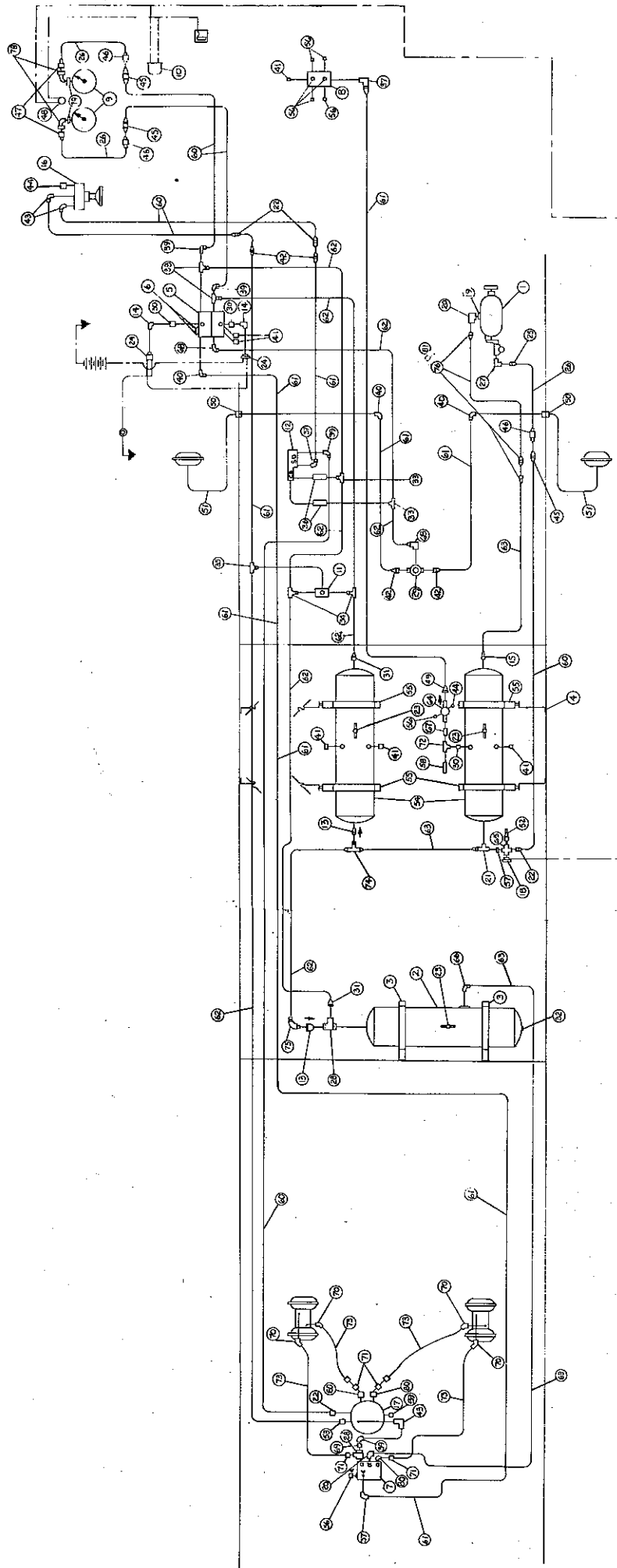
STANDARD EQUIPMENT, DUAL AIR BRAKES



STANDARD EQUIPMENT, DUAL AIR BRAKES

Key No.	Part No.	Part Name	Qty.	Key No.	Part No.	Part Name	Qty.
1		Air Compressor, 12 CFM (See Service Parts Sheet)	1	51	0770909	Hose, Assy., 7/16" I.D. x 23" Long	1
2	0754929	Reservoir 8" x 26" - 1240 Cu. In.	1	52	0558015	Connector, 3/4 Male Pipe x 1/2 Tube	2
3	0850578	Reservoir Bracket - 1240	4	53	2023513	Plug, 1/4 Pipe	7
4	0558080	Spacer, Air Tank Bracket	4	54	0839019	Safety Valve, 1/4 Male Pipe	1
5	0654533	Valve, Dual Brake, E6	1	55	2008431	Copper Tubing, 1/4	AR
6	0654523	Treadle, Dual Brake Valve	1	56	2027381	Copper Tubing, 3/8	AR
7	2023075	Valve, Quick Release, 3/8 Pipe Supply	1	57	2027399	Copper Tubing, 1/2	AR
8	2023083	Manifold Fitting (Junction Block)	1	58	2027407	Copper Tubing, 5/8	AR
9	0981779	Gauge, Air Pressure (Supplied with Instrument Panel)	2	59	0558023	Connector, 3/4 Male Pipe x 5/8 Tube	1
10	2006187	Buzzer, 12 Volt	1	60	0818708	Valve, Relay R-8	1
11	0654434	Valve, Double Check, 3/8 Pipe	1	61	2023356	Connector, 1/2 Male Pipe x 5/8 Tube	1
12	0654426	Valve, Spring Brake	1	62	0991513	Reservoir, 9 1/2 x 27 - 1760 Cu. In.	2
13	0654418	Valve, Single Check, 1/2 Pipe	2	63	0850586	Reservoir Bracket - 1760	8
14	2027233	Elbow, 90° Street, 1/4 Pipe	2	64	2009322	Nipple, 1/4 Pipe Close (Steel)	1
15	0900266	Valve, Control 30 PSI	1	65	0991620	Valve, Pressure Protection, 65 PSI	1
16	0654400	Valve, Relay, R-8	1	66	0559054	Cross 1/4" Female Pipe	1
17	0654384	Indicator, Low Pressure, 1/4 Pipe	1	67	2008282	Elbow, 45° Street, 3/8 Pipe	4
18	2023091	Fittings, Discharge, 1/2" Pipe	1	68	2023539	Bushing, 3/8 x 1/2 Pipe	4
19	2026706	Elbow, 90° Male, 1/2 Male Pipe x 5/8 Tube	1	69	0770917	Hose Assy., 7/16" I.D. x 26" Long	2
20	0993295	Tee, 1/4 Female Pipe x 1/2 Male Pipe x 5/8 Tube	1	70	0770883	Hose Assy., 7/16" I.D. x 20" Long	2
21	2023224	Connector, 1/4 Male Pipe x 1/4 Tube	4	71	2023901	Tee, 1/2 MPT x 1/2 Tube x 5/8 Tube	1
22	2023117	Drain Cock, 1/4 Pipe	4	72	2023349	Elbow, 1/2 MPT x 1/2 Tube	1
23	0998740	Switch, Stop Light 1/4 Pipe	3	73	0810630	Hose Assy., Air Comp. Disch, Teflon, 24" Long, 427, 446, 6V53	1
24	2020899	Hose End, Inverted Flare Male Swivel 1/4 Tube x 1/4 I.D. Hose	2	75	2008241	Elbow, Male 1/4 Tube x 1/8 Pipe	2
25	2008324	Hose, 1/4 I.D. x 1/2 O.D.	1	76	2008209	Coupling, Pipe 1/8	2
26	2026979	Elbow, Male, Inverted Flare, 1/4 Tube x 1/8 Male Pipe	AR	77	0818609	Valve, Schrader, 1/4" MPT	1
27	0654350	Tee, 1/2 Pipe Street	1	78	2027183	Nipple, 1/4 Pipe Close	1
28	2027217	Elbow, 45° Street, 1/2 Pipe	4	79	0559047	Tee, Male Branch, 1/4 Pipe	1
29	2027134	Bushing, 1/4 x 3/8 Pipe	3	80	2027860	Plug, 3/4 Pipe	1
30	2023380	Connector, 1/2 Male Pipe x 1/2 Tube	2	81	2023422	Elbow, 3/8 Male Pipe x 5/8 Tube	1
31	2023307	Elbow, 3/8 Male Pipe x 1/2 Tube	2	82	1024975	Hose Assy., Air Comp. Disch., 30 Long 3208, 175, V555, V504, VT225, 8.2L	1
32	0417550	Plug, 1/2 Pipe	1				
33	2023505	Tee, 1/4 Female Pipe x 1/2 Tube x 1/2 Tube	2				
34	0556878	Tee, 3/8 Male Pipe x 1/2 Tube x 1/2 Tube	2				
35	0654335	Tee, 3/8 Male Pipe x 1/2 Tube x 3/8 Tube	1				
36	2009330	Nipple, 1/4 Pipe x 2" Long (Steel)	2				
37	2023190	Elbow, 1/4 Male Pipe x 3/8 Tube	1				
38	0654319	Tee, 1/4 Female Pipe x 3/8 Male Pipe x 1/2 Tube	2				
39	2023935	Elbow, 1/4 Male Pipe x 1/4 Tube	4				
40	2023265	Elbow, 3/8 Male Pipe x 3/8 Tube	3				
41	2009595	Plug, 3/8 Pipe	6				
42	2023257	Connector, 1/4 Female Pipe x 3/8 Tube	2				
43	2023786	Elbow, 1/8 Male Pipe x 1/4 Tube	3				
44	2027118	Plug, 1/8 Pipe	2				
45	2052736	Union, 1/4 Tube	3				
46	2020907	Hose End, Rigid Tube, 1/4 Tube x 1/4 I.D. Hose	3				
47	2008191	Hose End, Female 45° Flare Swivel, 1/4 Tube x 1/4 I.D. Hose	2				
48	2006807	Light, Pilot, 17/32 Red Lens	1				
49	2023182	Connector, 1/4 Male Pipe x 3/8 Tube	5				
50	0758698	Anchor Coupling, 3/8 Pipe Tap	2				

DUAL AIR BRAKES WITH OPTION 4317 A/C SKID CONTROL



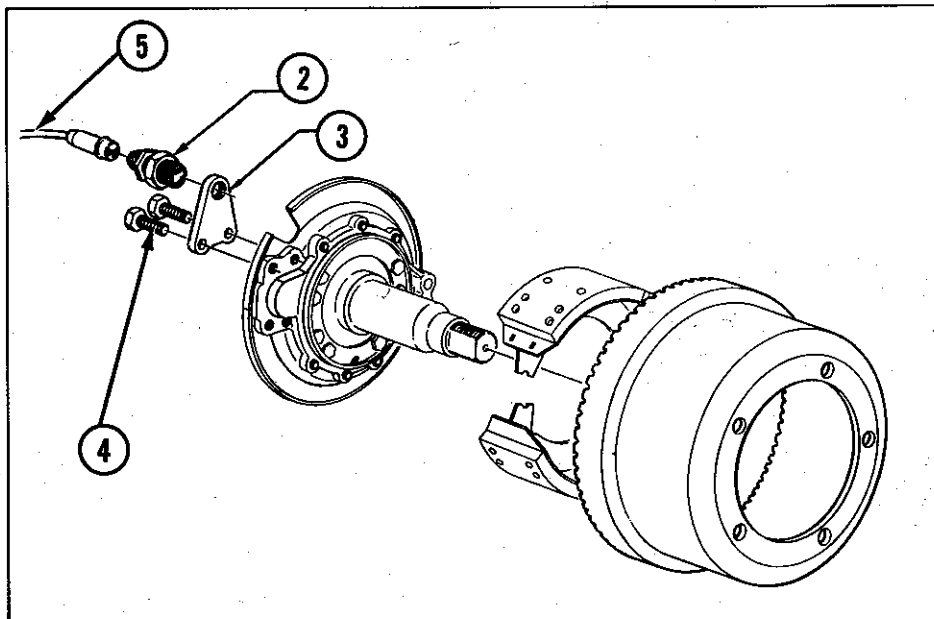
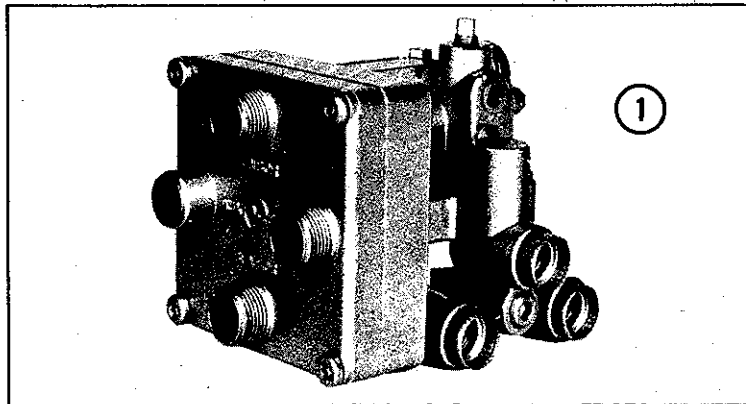
DUAL AIR BRAKES WITH OPTION 4317 A/C SKID CONTROL

Key No.	Part No.	Part Name	Qty.	Key No.	Part No.	Part Name	Qty.
1		Air Compressor, 12 CFM (See Service Parts Sheet)	1	51	0770909	Hose Assy., 7/16" I.D. x 23" Long	2
2	0754929	Reservoir 8" x 26" - 1240 Cu. In.	1	52	0818609	Valve, Schrader, 1/4 MPT	1
3	0850578	Reservoir Bracket - 1240	1	53	0558015	Connector, 3/4 Male Pipe x 1/2 Tube	1
4	0558080	Spacer, Air Tank Bracket	4	54	0991513	Reservoir, 9 1/2 x 27 - 1760 Cu. In.	2
5	0654533	Valve, Dual Brake E6	1	55	0850586	Reservoir Bracket - 1760 Cu. In.	8
6	0654525	Treadle, Dual Brake Valve	1	56	2023513	Plug, 1/4 Pipe	8
7	0852657	Modulator, AC Skid Control	1	57	2009322	Nipple, 1/4 Pipe Close (Steel)	1
8	2023083	Manifold Fitting (Junction Block)	1	58	0839019	Safety Valve, 1/4 Male Pipe	1
9	0981779	Gauge, Air Pressure (Supplied with Instrument Panel)	2	59	2027860	Plug, 3/4 Pipe	1
10	2006187	Buzzer, 12 Volt	1	60	2008431	Copper Tubing, 1/4	AR
11	0654434	Valve, Double Check, 3/8 Pipe	1	61	2027381	Copper Tubing, 3/8	AR
12	0654426	Valve, Spring Brake	1	62	2027399	Copper Tubing, 1/2	AR
13	0654418	Valve, Single Check 1/2 Pipe	1	63	2027407	Copper Tubing, 5/8	AR
14	2027233	Elbow, 90° Street, 1/4 Pipe	2	64	0991620	Valve, Pressure Protection, 65 PSI	1
15	2023356	Connector, 1/2 Male Pipe x 5/8 Tube	1	65	0559054	Cross 1/4" Female Pipe	1
16	0900266	Valve, Control 30 PSI	1	66	0754879	Elbow, 1/2 Male Pipe x 5/8 Tube	1
17	0654400	Valve, Relay, R-8	1	67	2027183	Nipple, 1/4 Pipe, Close	1
18	0654384	Indicator, Low Pressure, 1/4 Pipe	1	68	2023307	Elbow, 3/8 MPT x 1/2 Tube	2
19	2023091	Fitting, Discharge, 1/2" Pipe	1	69	2027159	Bushing, 1/4 x 1/2 Pipe	1
20	2026706	Elbow, 90° Male, 1/2 Male Pipe x 5/8 Tube	1	70	2008282	Elbow, 45° Street, 3/8 Pipe	4
21	0993295	Tee, 1/4 Female Pipe x 1/2 Male Pipe x 5/8 Tube	2	71	2023539	Bushing, 3/8 x 1/2 Pipe	4
22	2023224	Connector, 1/4 Male Pipe x 1/4 Tube	1	72	0559047	Tee, Male Branch, 1/4 Pipe	1
23	2023117	Drain Cock, 1/4 Pipe	4	73	0770883	Hose Assy., 7/16" I.D. x 20" Long	4
24	0998740	Switch, Stop Light 1/4 Pipe	3	74	2023901	Tee, 1/2 MPT x 1/2 Tube x 5/8 Tube	1
25	2020899	Hose End, Inverted Flare Male Swivel 1/4 Tube x 1/4 O.D. Hose	2	75	2023349	Elbow, 1/2 MPT x 1/2 Tube	1
26	2008324	Hose, 1/4 I.D. x 1/2 O.D.	AR	76	0810630	Hose Assy., Air Comp. Disch. Teflon, 24" Long 427, 446, 6V53	1
27	2026979	Elbow, Male, Inverted Flare, 1/4 Tube x 1/8 Male Pipe	1	78	2008241	Elbow, Male 1/4 Tube x 1/8 Pipe	2
28	0654350	Tee, 1/2 Pipe Street	1	79	2008209	Coupling, Pipe 1/8	2
29	2023075	Valve, Quick Release, 3/8 Pipe Supply	1	80	2008274	Elbow, 90° Street, 1/2 Pipe	3
30	2027134	Bushing, 1/4 x 3/8 Pipe	3	81	1024975	Hose Assy., Air Disch., 30 Long, 3208, 175, V555, V504, VT225, 8.2L	1
31	2023380	Connector, 1/2 Male Pipe x 1/2 Tube	2				
32	0417550	Plug, 1/2 Pipe	1				
33	2023505	Tee, 1/4 Female Pipe x 1/2 Tube x 1/2 Tube	2				
34	0556878	Tee, 3/8 Male Pipe x 1/2 Tube x 1/2 Tube	2				
35	0654335	Tee, 3/8 Male Pipe x 1/2 Tube x 3/8 Tube	1				
36	2009330	Nipple, 1/4 Pipe x 2" Long(Steel)	2				
37	2023190	Elbow, 1/4 Male Pipe x 3/8 Tube	4				
38	0654319	Tee, 1/4 Female Pipe x 3/8 Male Pipe x 1/2 Tube	2				
39	2023935	Elbow, 1/4 Male Pipe x 1/4 Tube	3				
40	2023265	Elbow, 3/8 Male Pipe x 3/8 Tube	3				
41	2009595	Plug, 3/8 Pipe	6				
42	2023257	Connector, 1/4 Female Pipe x 3/8 Tube	4				
43	2023786	Elbow, 1/8 Male Pipe x 1/4 Tube	3				
44	2027118	Plug, 1/8 Pipe	2				
45	2052736	Union, 1/4 Tube	3				
46	2020907	Hose End, Rigid Tube, 1/4 Tube x 1/4 I.D. Hose	3				
47	2008191	Hose End, Female 45° Flare Swivel, 1/4 Tube x 1/4 I.D. Hose	2				
48	2006807	Light, Pilot, 17/32 Red Lens	1				
49	2023182	Connector, 1/4 Male Pipe x 3/8 Tube	1				
50	0758698	Anchor Coupling, 3/8 Female Pipe	2				

A. C. SKID CONTROL

KEY NO.	B.B. PART NO.	*VENDOR PART NO.	PART NAME	QTY.
1	0852657	25006359	Modulator, A. C. skid control	1
2	0852665	6495203	Sensor, A. C. skid control	2
3	0852640		Bracket, rear wheel sensor, Rockwell	2
3	0852632	2002502	Bracket, rear wheel sensor, Eaton	2
4	0864025		Capscrew, 1/2 X 13 NC X 1/2"	4
NI	0852616	25006416	Monitor, A. C. skid control	1
NI	0852608		Screw, self tapping 3/8 X 16 washer HD type 1" long	4
NI	0852681	12003983	Cable, rear power A. C. skid control 405" long 149" Thru 216" Wheelbase	1
NI	0852699	12003982	Cable, rear power A. C. skid control 445" long 224" Thru 259" Wheelbase	1
5	0852673	12000068	Cable, rear wheel A. C. skid control sensor 66" long	2
NI	0852624	25006455	Harness, A. C. skid control	1
NI	0984138		Light, anti-lock A. C. skid control	1
NI	0862532		Shroud, indicator light anti-lock	1
NI	2117349		REPAIR KIT, VALVE OVERHAUL, MODULATOR	
NI	2111037		CONTROLLER (I.C. BOARD), MODULATOR	

*NOTE: A.C. DIVISION OF GENERAL MOTORS



DRIVELINE

PAGES 92 THRU 99 CONTAIN PARTS INFORMATION FOR BLUE BIRD FORWARD CONTROL DRIVESHAFT ASSEMBLIES. TWO DRIVE LINES SERIES ARE USED; THE 1480 SERIES AND THE 1550 SERIES. CHASSIS WITH CHEVROLET 427 AND FORD 429 ENGINES USE THE 1480 SERIES. ALL OTHER USE THE 1550 SERIES. THE TWO SERIES ARE ALIKE IN QUANTITY AND APPEARANCE OF COMPONENTS, BUT DIFFER IN SIZE. IT IS IMPORTANT, THEREFORE, TO ORDER PARTS ACCORDING TO THE CORRECT DRIVE LINE SERIES. THIS INFORMATION IS LISTED IN THE CHARTS THAT ACCOMPANY THE ILLUSTRATIONS.

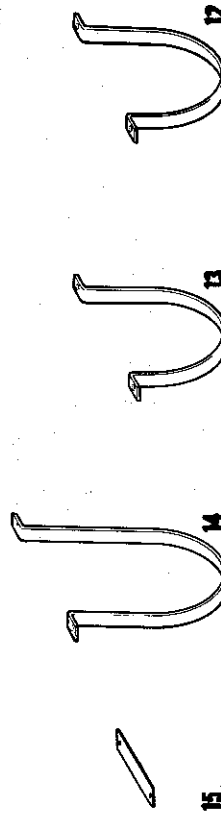
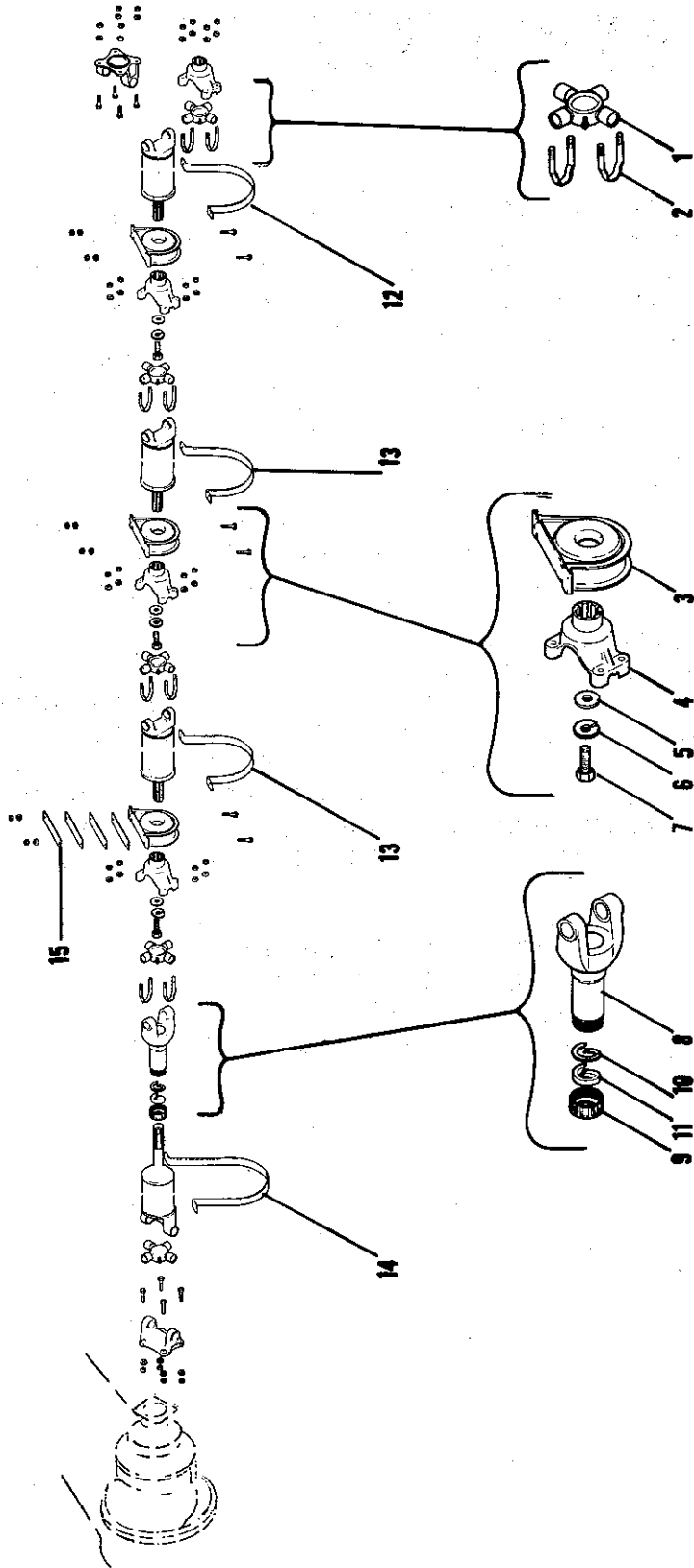
THE NUMBER OF DRIVESHAFT ASSEMBLIES ON SPECIFIC FORWARD CONTROL MODELS AND THE LENGTH OF EACH DRIVESHAFT WILL VARY ACCORDING TO THE SPECIFIC MODEL'S WHEELBASE. MODELS WITH A WHEELBASE OF 149" HAVE TWO SHAFT ASSEMBLIES; A FRONT SHAFT AND A REAR SHAFT. MODELS WITH WHEELBASES FROM 179" THRU 216.5" HAVE ONE FRONT SHAFT, ONE INTERMEDIATE (#2) SHAFT, AND ONE REAR SHAFT. MODELS WITH 224" THRU 246.5" WHEELBASE HAVE ONE FRONT SHAFT, TWO INTERMEDIATE (#2 & #3) SHAFTS, AND ONE REAR SHAFT. FOR CLARITY, THIS LONGEST ARRANGEMENT OF SHAFT ASSEMBLIES IS ILLUSTRATED, ALONG WITH LARGER ILLUSTRATIONS OF FRONT, #2, #3, AND REAR SHAFTS. PAGES 92 & 93 SHOW SUB-PARTS THAT ARE COMMON TO ALL MODELS REGARDLESS OF WHEELBASE. REMEMBER TO ORDER PARTS FOR THE APPROPRIATE SERIES (1480 OR 1550). FOR ASSISTANCE PLEASE DO NOT HESITATE TO CONTACT YOUR BLUE BIRD DISTRIBUTOR OR THE:

PARTS SALES AND SERVICE DEPARTMENT
BLUE BIRD BODY COMPANY
P.O. BOX 937
FORT VALLEY, GEORGIA 31030

9/81 BY JAW
 8001703

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COMMON PARTS



TWO DRIVE LINE SERIES ARE USED - 1480 & 1550. CHASSIS WITH CHEV. 427 & FORD
 429 ENGINES USE THE 1480 SERIES. ALL OTHERS USE THE 1550 SERIES.

DR. 6/9/81	BY: JAW	8001703
APP. _____	BY: _____	

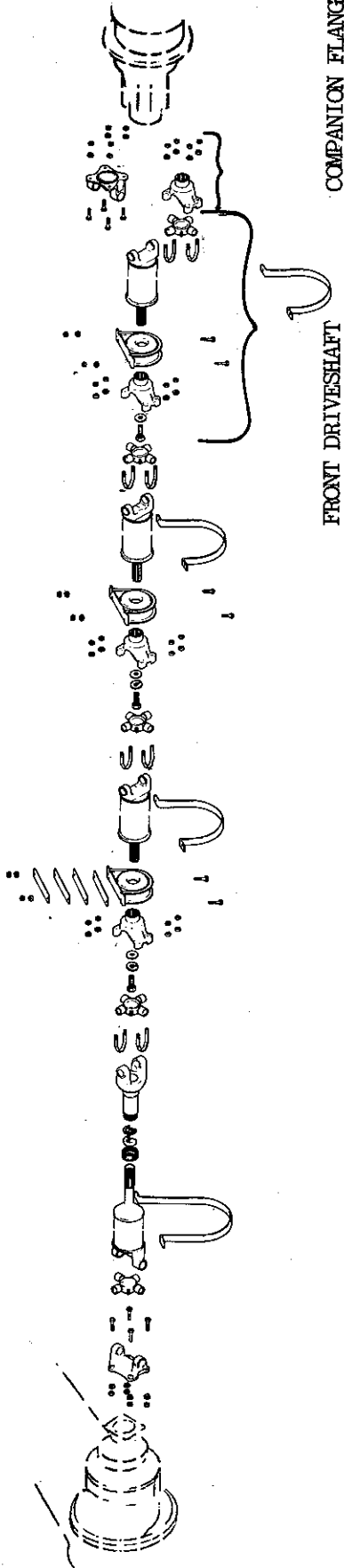
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DRIVE LINE GROUP

COMMON PARTS

KEY #	SERIES AND PART #	DESCRIPTION
	1480 1550	
1	2020287	UNIVERSAL JOINT
2	2020196	"U" BOLT ASSY.
3	2020147	MIDSHIP BEARING ASSY.
4	2020279	END YOKE
5	2020154	FLAT WASHER
6	2001238	LOCK WASHER
7	2020170	BOLT, HEX HEAD
8	2020253	SLEEVE YOKE
9	2020238	DUST CAP
10	2020246	STEEL WASHER
11	2020204	CORK WASHER
12	0138362	GUARD, FRONT DRIVESHAFT
13	0163378	GUARD, #2 & 3 DRIVESHAFT
14	0119784	GUARD, REAR DRIVESHAFT
15	0254029	SPACER, DRIVE LINE

TRANSMISSION COMPANION FLANGE & FRONT DRIVESHAFT ASSY.

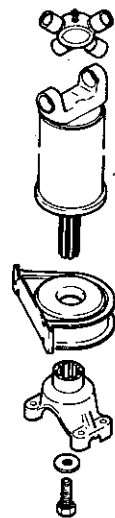


COMPANION FLANGES

FRONT DRIVESHAFT



COMPANION FLANGES



FRONT DRIVESHAFT

TWO DRIVE LINE SERIES ARE USED - 1480 & 1550. CHASSIS WITH CHEV. 427 & FORD 429 ENGINES USE THE 1480 SERIES. ALL OTHERS USE THE 1550 SERIES.

DRIVE LINE GROUP

TRANSMISSION COMPANION FLANGE & FRONT DRIVESHAFT ASSY.

ENGINE AND TRANS.

COMPANION FLANGE
Part #

FRONT DRIVESHAFT
Part #

CAT 3208 W/SPICER CM 5052 C
W/OPT. 4339 HANDBRAKE
CAT 3208A W/ALLISON MT-643
W/OPT 4341 HANDBRAKE
CHEV. 427 W/SPICER CM5052C
W/OPT. 4339 HANDBRAKE
CHEV. 427A W/ALLISON MT-643
W/OPT. 4341 HANDBRAKE
CHEV. 427 W/ALLISON AT-545
W/OPT. 4341 HANDBRAKE
CUMMINS V504 W/SPICER CM-5052
W/OPT. 4339 HANDBRAKE
CUMMINS V504A W/ALLISON MT-643
W/OPT. 4341 HANDBRAKE
CUMMINS V555 W/SPICER CM 5052 C
W/OPT. 4339 HANDBRAKE
CUMMINS V555A W/ALLISON MT-643
W/OPT. 4341 HANDBRAKE
CUMMINS VT 225 W/SPICER CM5052 C
W/OPT. 4339 HANDBRAKE
CUMMINS VT 225A W/ALLISON MT-643
W/OPT. 4341 HANDBRAKE

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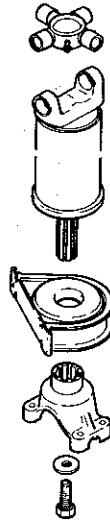
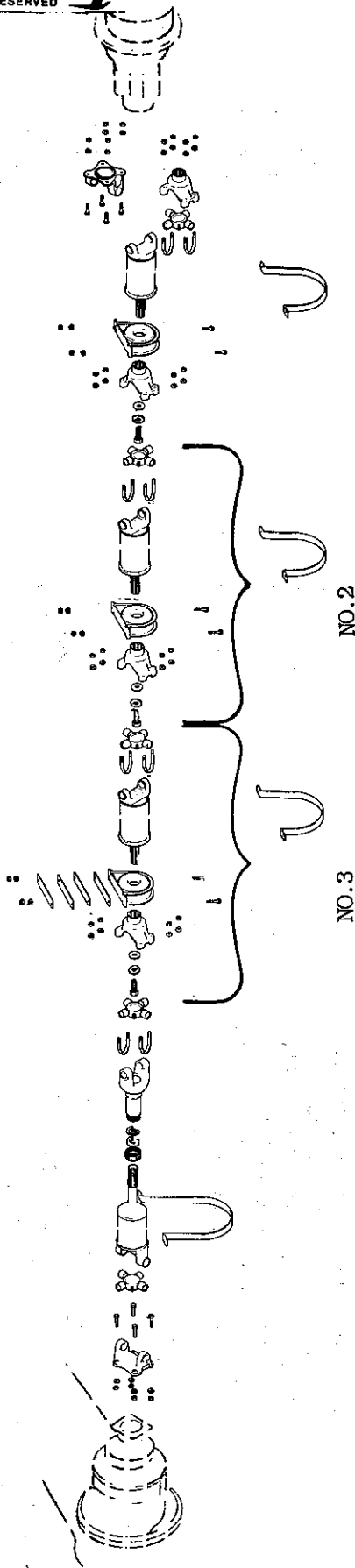
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0915355

GM 6V53 W/SPICER CM 5052
W/OPT. 4339 HANDBRAKE
GM 6V53A W/ALLISON MT-643
W/OPT. 4341 HANDBRAKE
GM 8.2 W/SPICER CM 5052C
W/OPT. 4339 HANDBRAKE
GM 8.2A W/ALLISON MT-643
W/OPT. 4341 HANDBRAKE

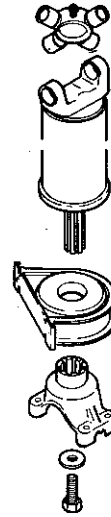
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NO. 2 & NO. 3 DRIVESHAFT ASSY.



NO. 2 DRIVESHAFT ASSY.



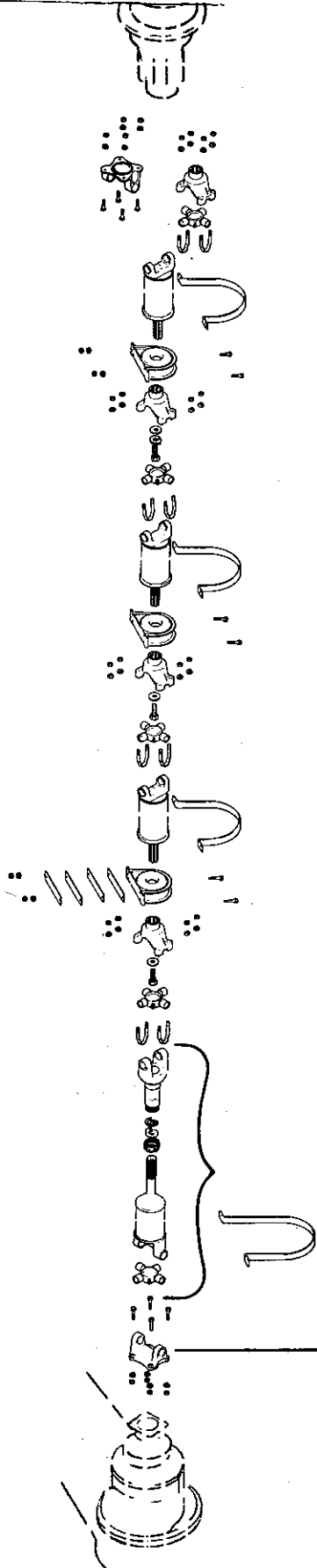
NO. 3 DRIVESHAFT ASSY.

TWO DRIVE LINE SERIES ARE USED - 1480 & 1550. CHASSIS WITH CHEV. 427 & FORD 429 ENGINES USE THE 1480 SERIES. ALL OTHERS USE THE 1550 SERIES.

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REAR DRIVESHAFT ASSY. AND AXLE END YOKE



REAR DRIVESHAFT ASSY.

AXLE END YOKE



REAR DRIVESHAFT ASSY.



AXLE END YOKE

TWO DRIVE LINE SERIES ARE USED - 1480 & 1550. CHASSIS WITH CHEV. 427 & FORD 429 ENGINES USE THE 1480 SERIES. ALL OTHERS USE THE 1550 SERIES.

DRIVE LINE GROUP

REAR DRIVE SHAFT ASSY. AND AXLE END YOKE

AXLE	REAR DRIVESHAFT SERIES AND PART NO.	AXLE END YOKE SERIES AND PART NO.
ROCKWELL W/OPT. 4551 MOR/RIDE W/OPT. 4540 AIR RIDE	1480 0994681 0915421 N/A	1480 2020261 2020261
EATON W/OPT. 4551 MOR/RIDE	0994699 0984534	2020402 2020402

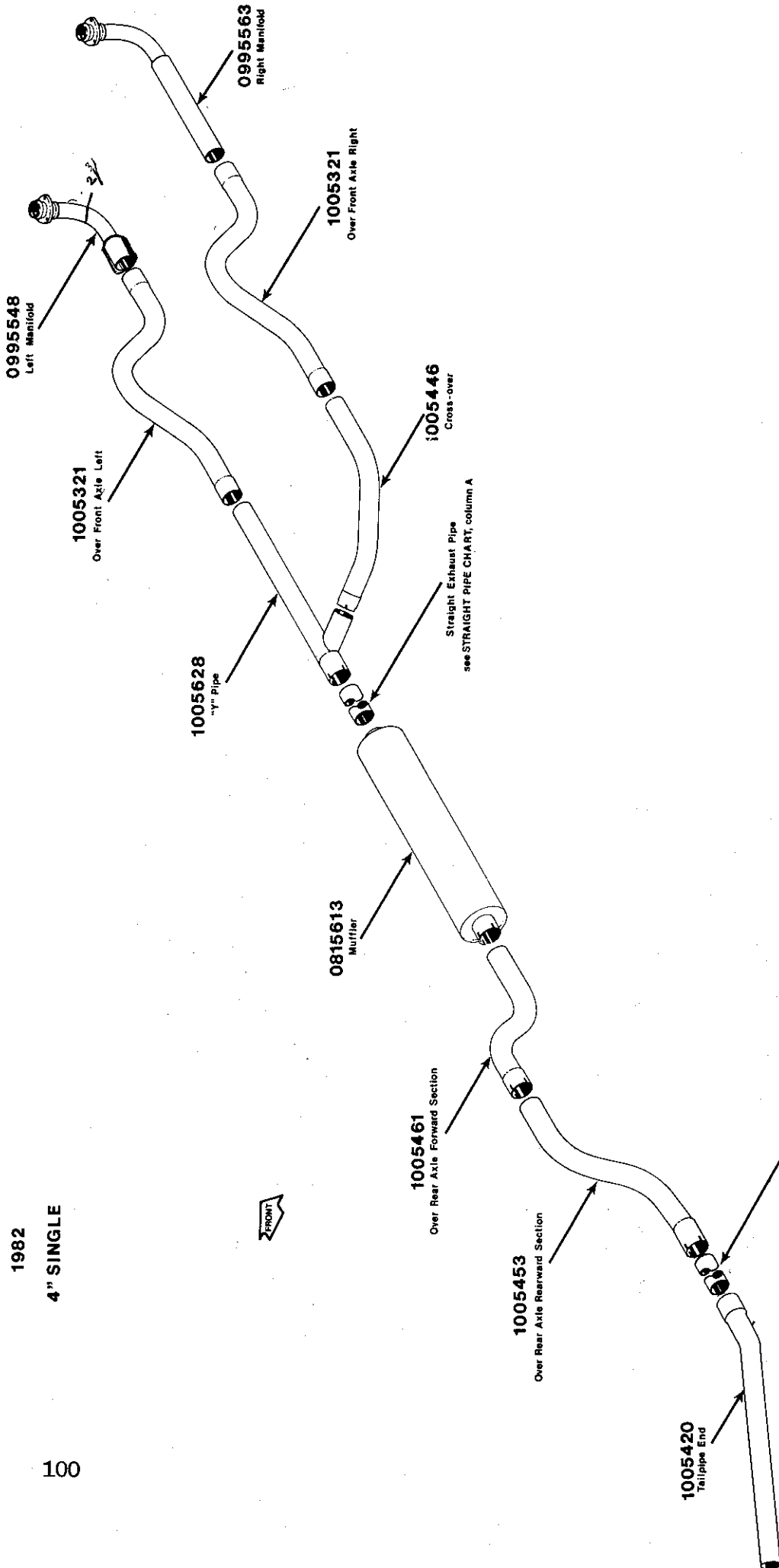
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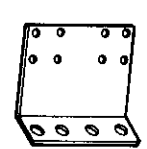
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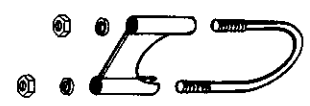
CATERPILLAR 3208


1982

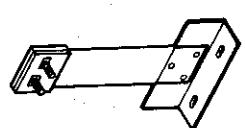
4" SINGLE

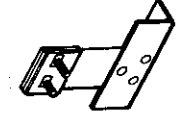


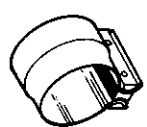
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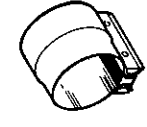
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Tailpipe End Bracket
1 Required *
- 

2106763
4" U-Bolt Clamp
5 Required *
- 

2019370
3 1/2" U-Bolt Clamp
5 Required *
- 

0867572
Rear Support Bracket
used aft of rear axle
3 Required *
- 

0867549
Front Support Bracket
used forward of rear axle
5 Required *
- 

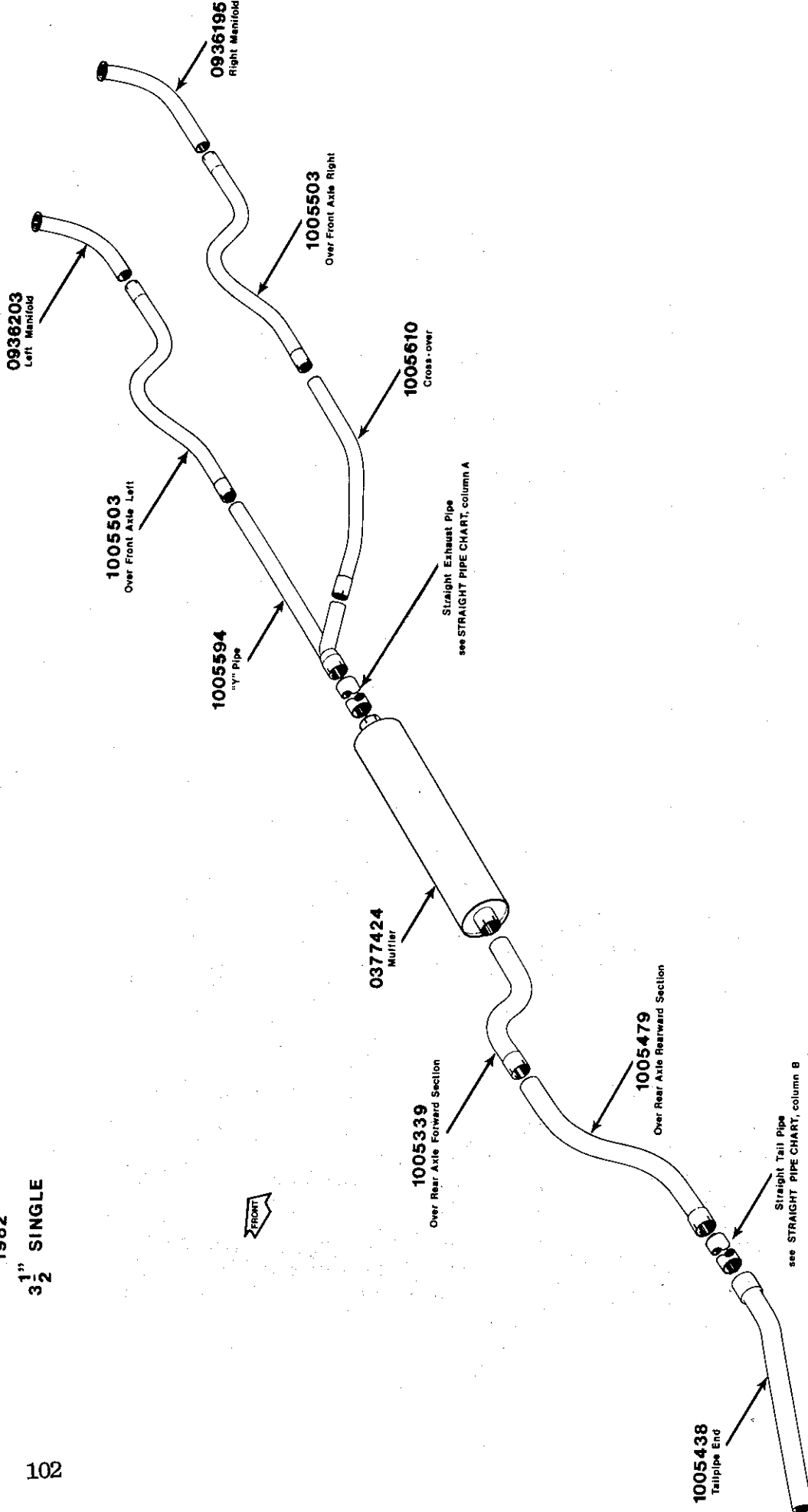
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6 Required *
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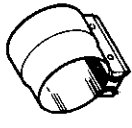
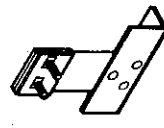
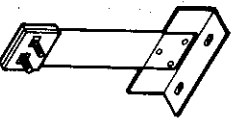
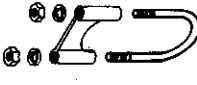
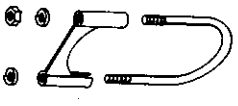
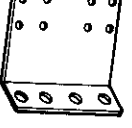
1005560
3 1/2" Wide Bar
5 Required *

* Quantities shown are based on longest body model and/or wheel.
Actual number required for your unit may vary.

see STRAIGHT PIPE CHART, column B

see STRAIGHT PIPE CHART, column A



- 
0560938
 Gasket
 2 Required *
- 
0560953
 Manifold Flange
 2 Required *
- 
0657643
 Stud
 6 Required *
- 
0560946
 Nut
 6 Required *
- 
1005578
 2 1/2" Wide Band Clamp
 5 Required *
- 
1005560
 3 1/2" Wide Band Clamp
 6 Required *
- 
0867549
 Front Support Bracket
 used forward of rear axle
 5 Required *
- 
0867572
 Rear Support Bracket
 used aft of rear axle
 3 Required *
- 
2019354
 1 1/2" U-bolt Clamp
 2 1/2 Required *
- 
2019370
 3/4" U-bolt Clamp
 5 Required *
- 
0662072
 Tailpipe End Bracket
 1 Required *

* Quantities shown are based on longest body model and/or wheelbase.
 Actual number required for your unit may vary.

STRAIGHT PIPE CHART

CHEVROLET 427
1982
3 1/2" SINGLE

IMPORTANT: THESE STRAIGHT PIPE CHARTS TO BE USED AS A GUIDELINE FOR ORDERING. BLUE BIRD MEASURES AND CUTS EACH STRAIGHT PIPE AT TIME OF INSTALLATION. WE SUGGEST YOU MEASURE FOR LENGTHS REQUIRED. ADDITIONAL LENGTHS ARE AVAILABLE ON THE LAST PAGES OF THIS CATALOG.

LENGTH AND DIAMETER (OUTSIDE DIAMETER) IS INCHES.

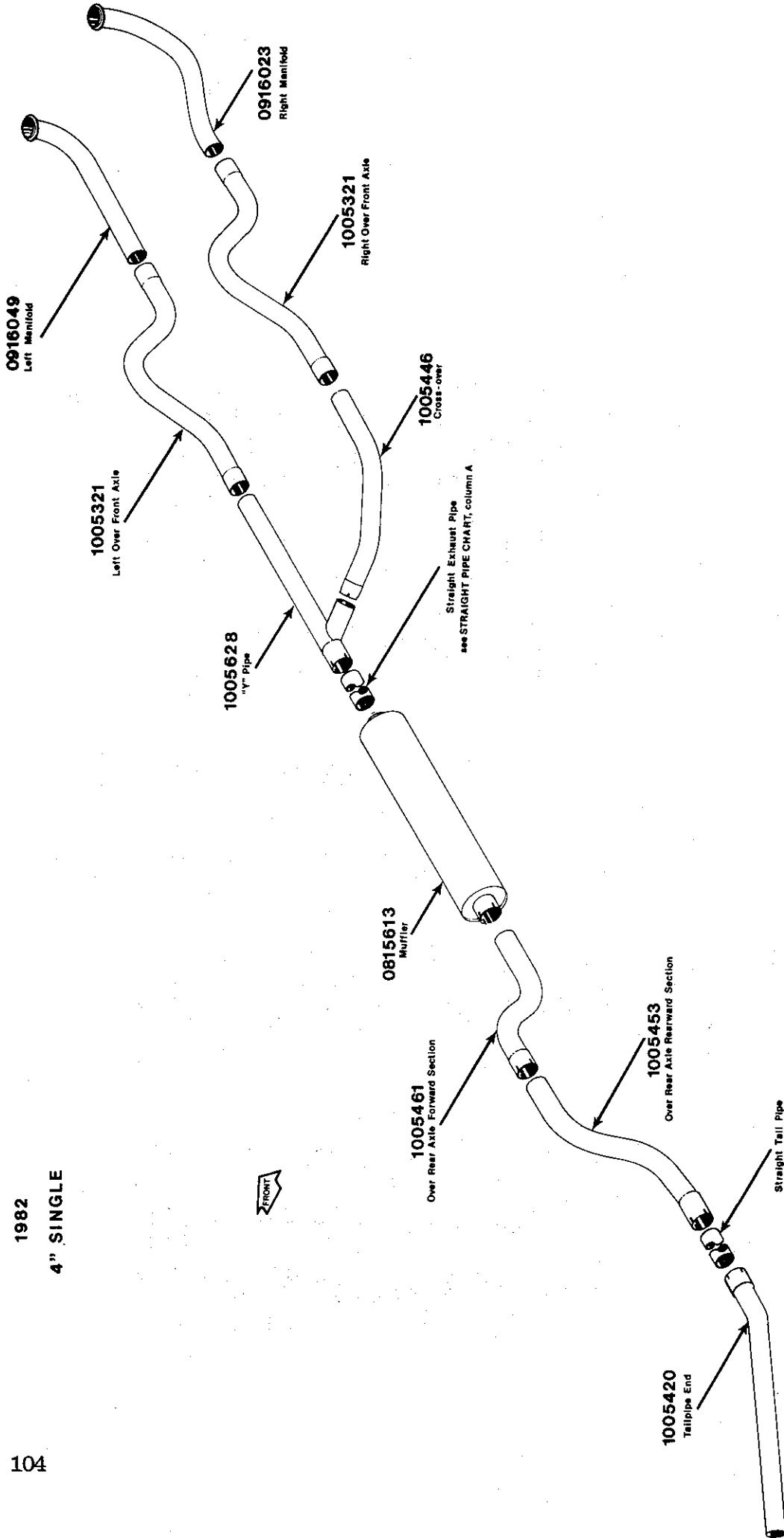
APPLICATION		A STRAIGHT EXHAUST PIPE		B STRAIGHT TAIL PIPE	
BODY MODEL	WHEELBASE	PART NUMBER	DIAMETER / LENGTH	PART NUMBER	DIAMETER / LENGTH
2510	149	2118719	3 1/2 14	2118735	3 1/2 29
2605	149	2118719	3 1/2 14	2705192	3 1/2 36
2700	149	2118719	3 1/2 14	2707032	3 1/2 43
2707	149	2118719	3 1/2 14	2118792	3 1/2 50
2802	149	2118719	3 1/2 14	2118800	3 1/2 57
2809	179	2704641	3 1/2 44	2705200	3 1/2 34
2904	179	2704641	3 1/2 44	2118768	3 1/2 41
2911	179	2704641	3 1/2 44	2118776	3 1/2 48
3006	179	2704641	3 1/2 44	2704765	3 1/2 55
3101	179	2704641	3 1/2 44	2118818	3 1/2 62
3101	186 1/2	0320804	3 1/2 52	2704765	3 1/2 62
3101	194	2119592	3 1/2 59	2645489	3 1/2 47
3108	194	2119592	3 1/2 59	2704765	3 1/2 55
3203	194	2119592	3 1/2 59	2118305	3 1/2 61
3210	201 1/2	2119519	3 1/2 67	0320812	3 1/2 60
3305	201 1/2	2119519	3 1/2 67	2119519	3 1/2 67
3305	209	2706836	3 1/2 74	0320812	3 1/2 60
3400	209	2706836	3 1/2 74	2119519	3 1/2 67
3407	209	2706836	3 1/2 74	2706836	3 1/2 74
3502	209	2706836	3 1/2 74	2119543	3 1/2 74
3502	216 1/2	2706653	3 1/2 82	2119527	3 1/2 73
3502	224	2118859	3 1/2 89	0353102	3 1/2 66
3509	216 1/2	2706653	3 1/2 82	2119535	3 1/2 80
3509	224	2118859	3 1/2 89	2119527	3 1/2 73
3604	224	2118859	3 1/2 89	2119535	3 1/2 80
3611	224	2118859	3 1/2 89	2118842	3 1/2 87
3611	231 1/2	2118883	3 1/2 97	0353110	3 1/2 79
3611	239	2118891	3 1/2 104	0320853	3 1/2 72
3706	231 1/2	2118883	3 1/2 97	2118511	3 1/2 86
3706	239	2118891	3 1/2 104	0353110	3 1/2 79
3801	239	2118891	3 1/2 104	2118511	3 1/2 86
3808	246 1/2	2118925	3 1/2 112	0353128	3 1/2 85
3903	246 1/2	2118925	3 1/2 112	2706869	3 1/2 92
3903	254	2118958	3 1/2 119	0353128	3 1/2 85


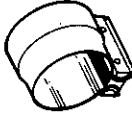
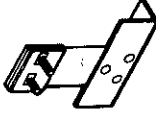
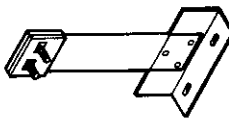

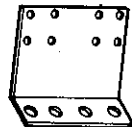
NOTE: WE RECOMMEND YOU STOCK 20 FOOT LENGTHS OF 3 1/2" O.D. PIPE. BLUE BIRD PART NUMBER IS 0971887.

CUMMINS 504

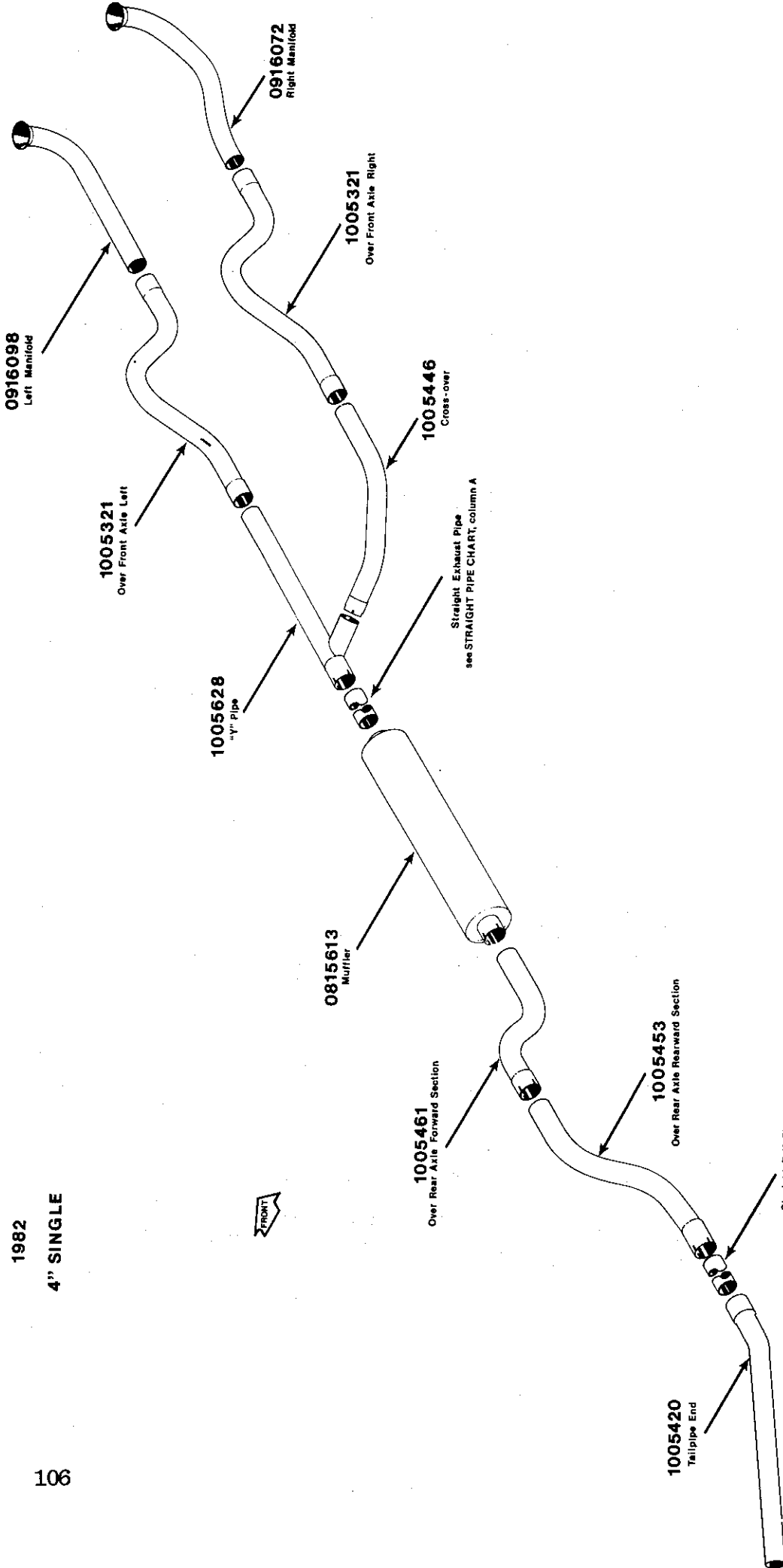
1982





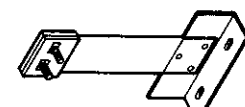


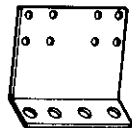
4" SINGLE



- 
0559278
 Manifold
 2 Re
- 
1005552
 4" Wide Band Clamp
 11 Required *
- 
0867549
 Front Support Bracket
 used forward of rear axle
 8 Required *
- 
0867572
 Rear Support Bracket
 used aft of rear axle
 3 Required *
- 
2106763
 4" U-Bolt Clamp
 11 Required
- 
0862072
 Tailpipe End Bracket
 1 Required *

* Quantities shown are based on longest body model and/or wheelbase. Actual number required for your unit may vary.



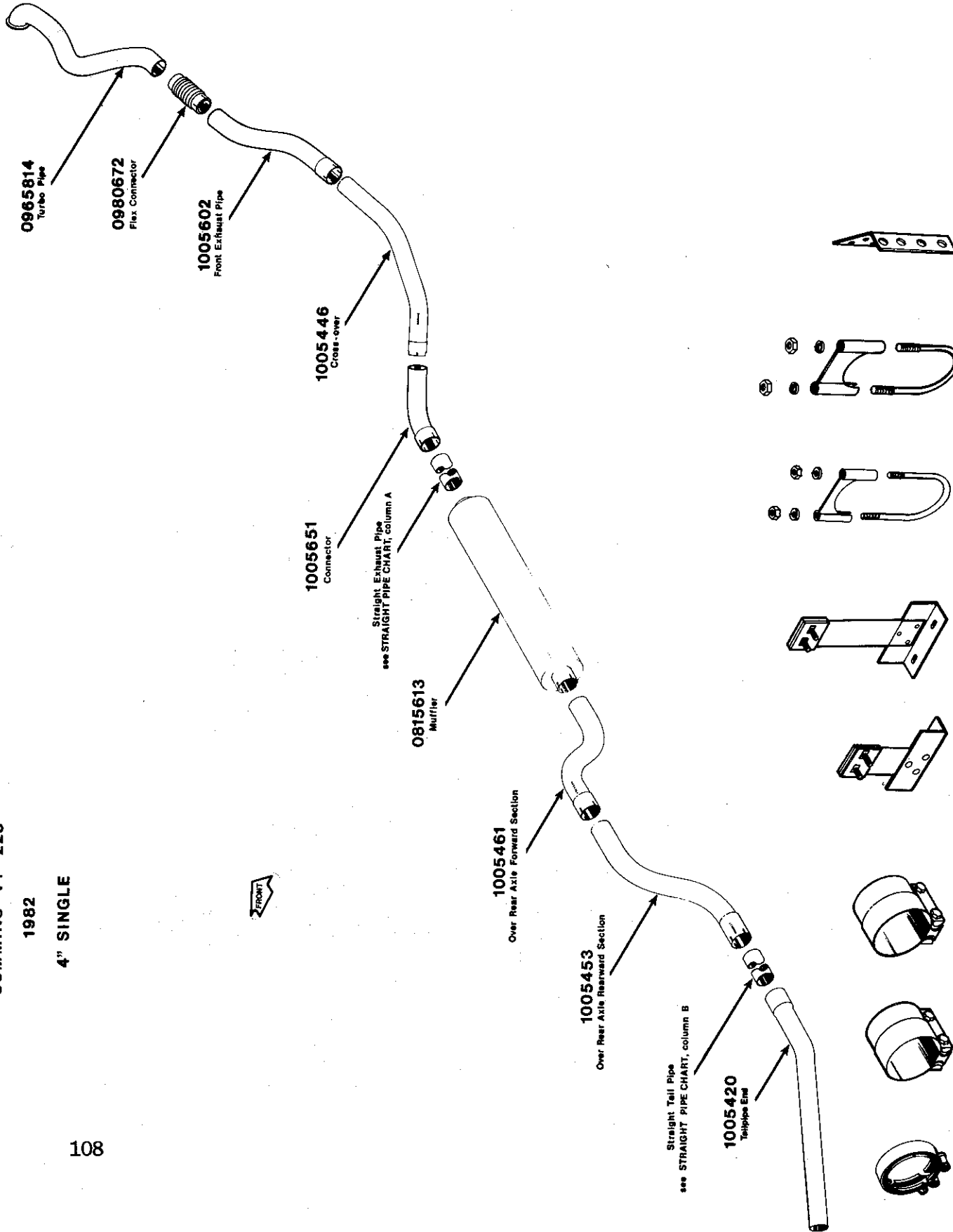
- | | |
|---|--|
|  | 0821983
Manifold Clamp
2 Required * |
|  | 1005560
3" Wide Band Clamp
5 Required * |
|  | 1005552
4" Wide Band Clamp
6 Required * |
|  | 0867549
Front Support Bracket
used forward of rear axle
5 Required * |
|  | 0867572
Rear Support Bracket
used aft of rear axle
3 Required * |
|  | 2019370
3/4" U-Bolt Clamp
5 Required * |
|  | 2106763
4" U-Bolt Clamp
6 Required * |
|  | 0662072
Tailpipe End Bracket
1 Required * |

* Quantities shown are based on longest body model and/or wheelbase.
Actual number required for your unit may vary.

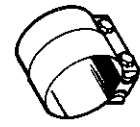
CUMMINS VT-225

1982

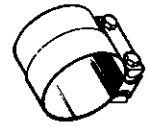
4" SINGLE



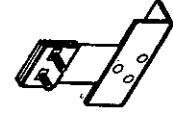
0972232
Manifold Clamp
1 Required *



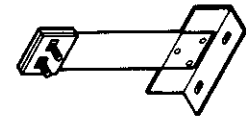
1005560
Wide Band Clamp
4 Required *



1005552
Wide Band Clamp
6 Required *



0867549
Front Support Bracket
used forward of rear axle
4 Required *



0867572
Rear Support Bracket
used aft of rear axle
4 Required *



2019370
1/2" U-Bolt Clamp
4 Required *



2106763
4" U-Bolt Clamp
6 Required *



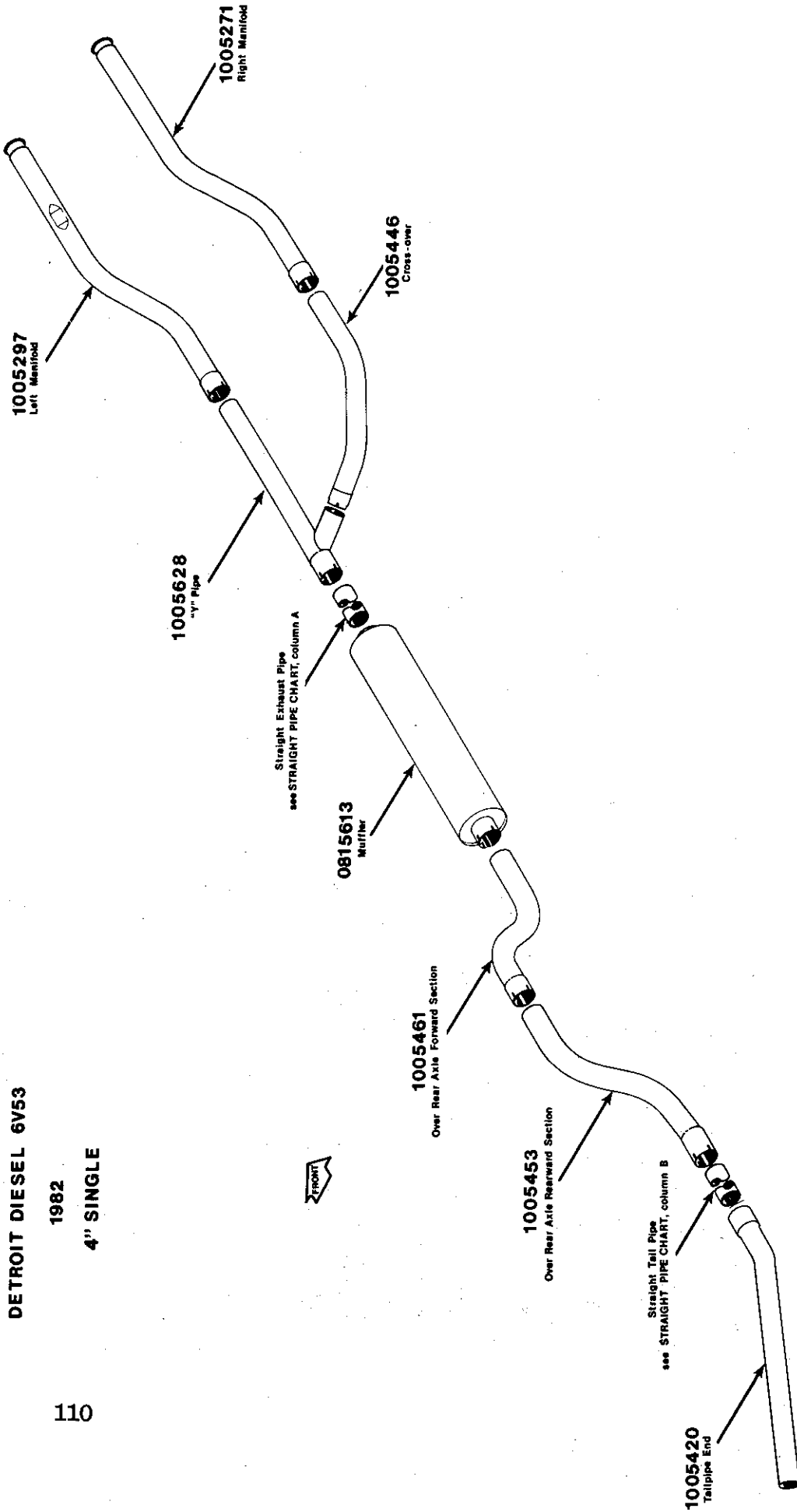
0662072
Tailpipe End Bracket
1 Required *




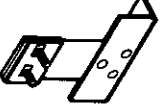
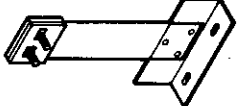


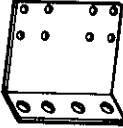
* Quantities shown are based on longer model and/or wheelbase. Actual number required for your unit may vary.

DETROIT DIESEL 6V53

1982

4" SINGLE



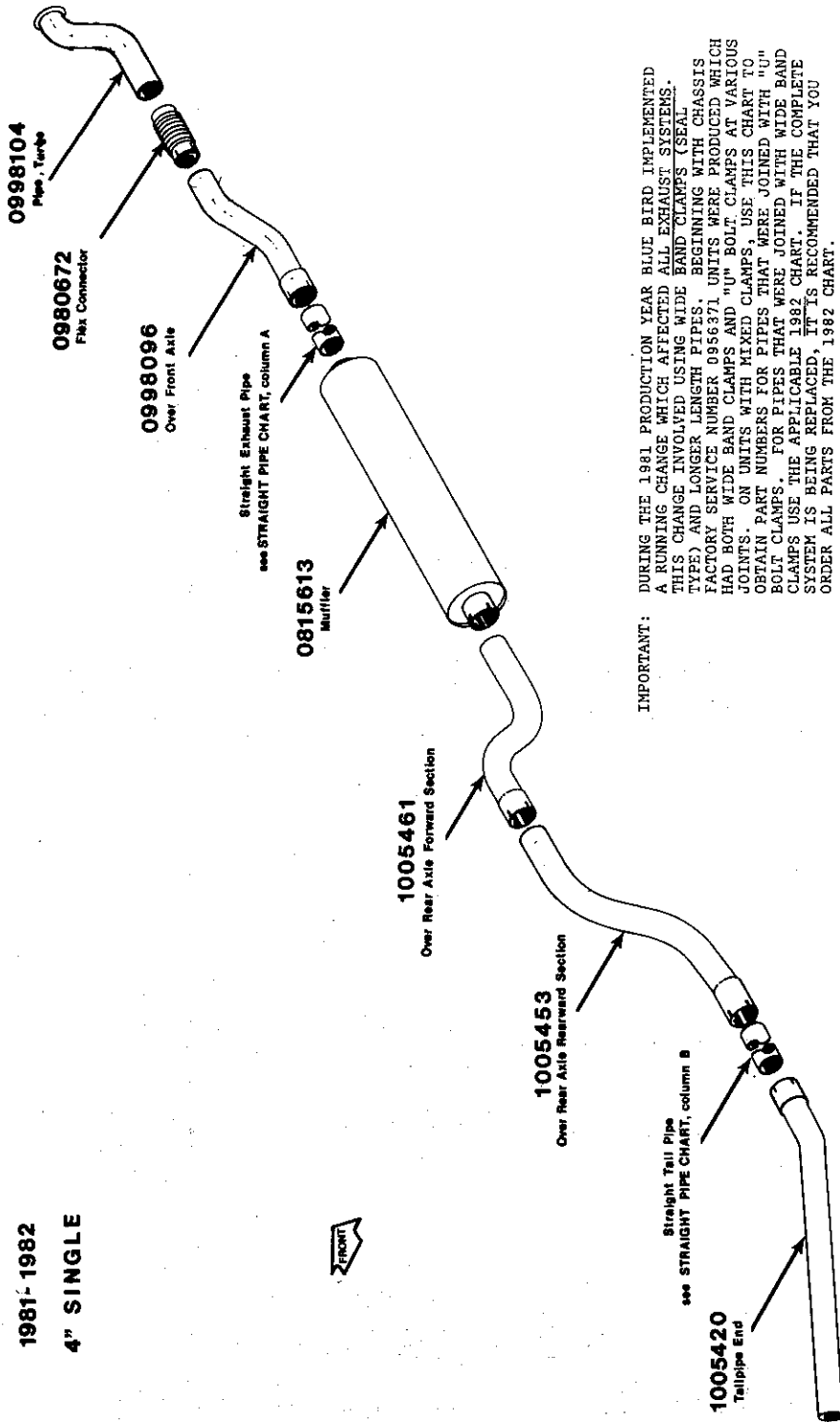
	0668624	Manifold Clamp	2 Required *
	100560	3/2" U-Bolt Clamp	3 Required *
	100552	4" U-Bolt Clamp	5 Required *
	0867549	Front Support Bracket used forward of rear axle	5 Required *
	0867572	Rear Support Bracket used aft of rear axle	3 Required *
	2019370	3/2" U-Bolt Clamp	3 Required *
	2106763	3/2" U-Bolt Clamp	1 Required *
	0662072	Tailpipe End Bracket	1 Required *

* Quantities shown are based on longest body model and/or wheelbase.
Actual number required for your unit may vary.

DETROIT DIESEL 8.2

1981-1982

4" SINGLE



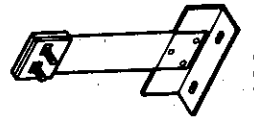
IMPORTANT:
 DURING THE 1981 PRODUCTION YEAR BLUE BIRD IMPLEMENTED A RUNNING CHANGE WHICH AFFECTED ALL EXHAUST SYSTEMS. THIS CHANGE INVOLVED USING WIDE BAND CLAMPS (SEAL TYPE) AND LONGER LENGTH PIPES. BEGINNING WITH CHASSIS FACTORY SERVICE NUMBER 0956371 UNITS WERE PRODUCED WHICH HAD BOTH WIDE BAND CLAMPS AND "U" BOLT CLAMPS AT VARIOUS JOINTS. ON UNITS WITH MIXED CLAMPS, USE THIS CHART TO OBTAIN PART NUMBERS FOR PIPES THAT WERE JOINED WITH "U" BOLT CLAMPS. FOR PIPES THAT WERE JOINED WITH WIDE BAND CLAMPS USE THE APPLICABLE 1982 CHART. IF THE COMPLETE SYSTEM IS BEING REPLACED, IT IS RECOMMENDED THAT YOU ORDER ALL PARTS FROM THE 1982 CHART.



100552
 4" Wide Band Clamp
 7 Required *



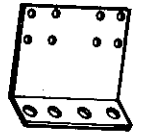
0867549
 Front Support Bracket
 used forward of rear axle
 3 Required *



0867572
 Rear Support Bracket
 used aft of rear axle
 3 Required *



21C
 4" U-L
 7 Required *



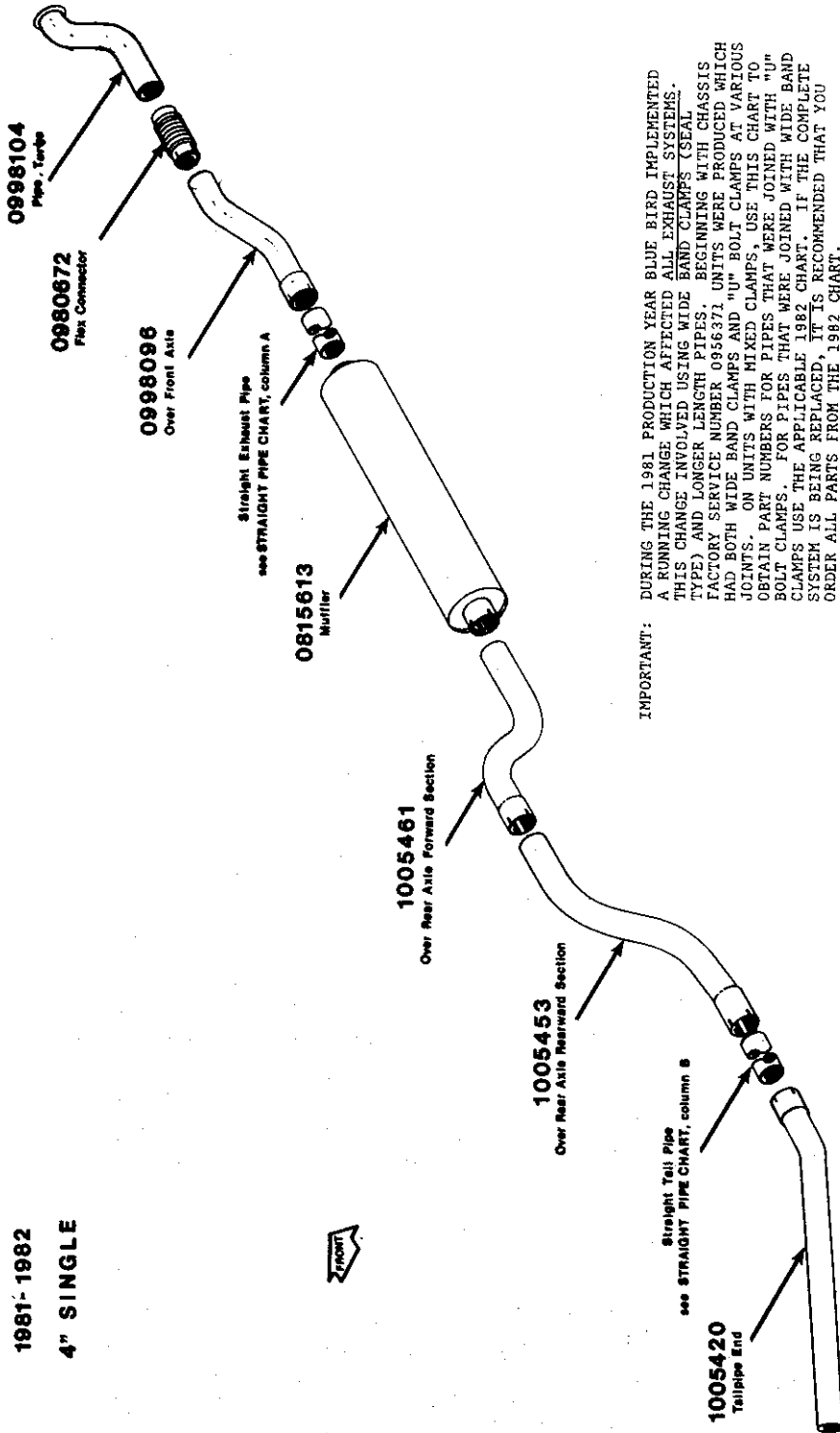
0662072
 Tailpipe End Bracket
 1 Required *

* Quantities shown are based on longest body model and/or wheelbase. Actual number required for your unit may vary.

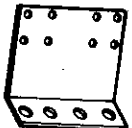
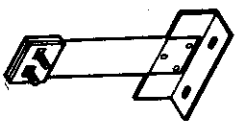
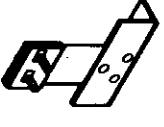

DETROIT DIESEL 8.2

1981-1982

4" SINGLE



IMPORTANT: DURING THE 1981 PRODUCTION YEAR BLUE BIRD IMPLEMENTED A RUNNING CHANGE WHICH AFFECTED ALL EXHAUST SYSTEMS. THIS CHANGE INVOLVED USING WIDE BAND CLAMPS (SEAL TYPE) AND LONGER LENGTH PIPES. BEGINNING WITH CHASSIS FACTORY SERVICE NUMBER 0956371 UNITS WERE PRODUCED WHICH HAD BOTH WIDE BAND CLAMPS AND "U" BOLT CLAMPS AT VARIOUS JOINTS. ON UNITS WITH MIXED CLAMPS USE THIS CHART TO OBTAIN PART NUMBERS FOR PIPES THAT WERE JOINED WITH "U" BOLT CLAMPS. FOR PIPES THAT WERE JOINED WITH WIDE BAND CLAMPS USE THE APPLICABLE 1982 CHART. IF THE COMPLETE SYSTEM IS BEING REPLACED, IT IS RECOMMENDED THAT YOU ORDER ALL PARTS FROM THE 1982 CHART.

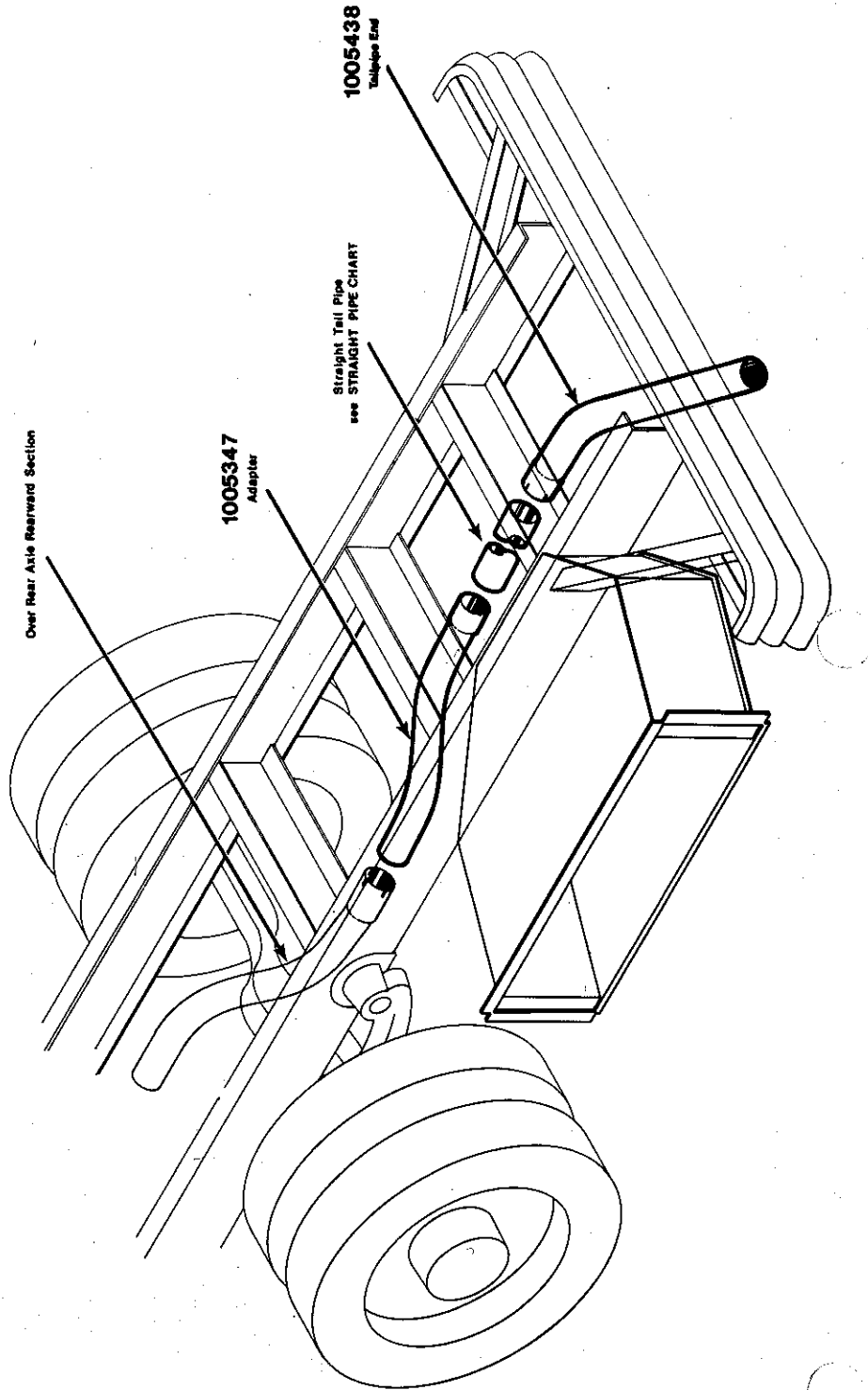
- 
0862072
 Tailpipe End Bracket
 1 Required *
- 2106763**
 4" U-bolt
 7
- 
0867572
 Rear Support Bracket
 used aft of rear axle
 3 Required *
- 
0867549
 Front Support Bracket
 used forward of rear axle
 3 Required *
- 1005552**
 4" Wide Band Clamp
 7 Required *
- 
0997791
 Manifold Clamp
 1 Required *

* Quantities shown are based on longest body model and/or wheelbase. Actual number required for your unit may vary.

- OPTION 0185 - 02 Left side TIRE COMPARTMENT behind rear wheels
- OPTION 5280 - 02 Left side TIRE CARRIER behind rear wheels



FOR 3 1/2" SINGLE EXHAUST APPLICATIONS USING WIDE BAND CLAMPS
1982



OPTION 0185 - 02 Left side TIRE COMPARTMENT behind rear wheels
 OPTION 5280 - 02 Left side TIRE CARRIER behind rear wheels



FOR 3 1/2" SINGLE EXHAUST APPLICATIONS USING WIDE BAND CLAMPS
 1982

STRAIGHT PIPE CHART

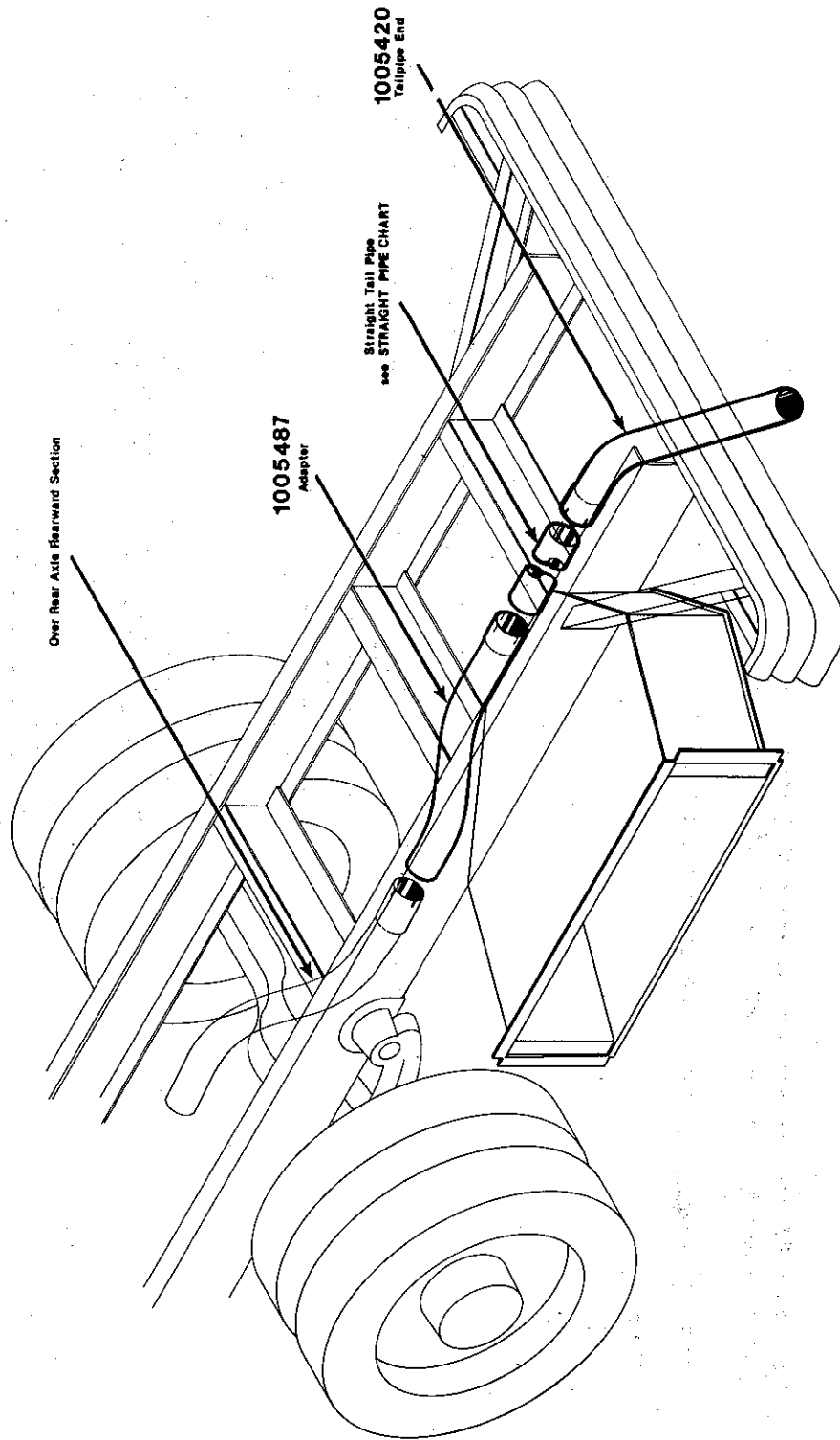
LENGTH AND DIAMETER (OUTSIDE DIAMETER) IS INCHES.

APPLICATION		STRAIGHT TAIL PIPE	
BODY MODEL	WHEELBASE	PART NUMBER	DIAMETER/LENGTH
2510	149	2120079	3 1/2 7
2700	149	2120079	3 1/2 7
2707	149	2118719	3 1/2 14
2802	149	2120137	3 1/2 21
2809	179	2120079	3 1/2 7
2904	179	2120079	3 1/2 7
2911	179	2118719	3 1/2 14
3006	179	2120137	3 1/2 21
3101	179	2118727	3 1/2 28
3108	194	2120129	3 1/2 18
3203	194	2118727	3 1/2 28
3210	201 1/2	2705192	3 1/2 36
3400	209	2120178	3 1/2 32
3407	209	0320788	3 1/2 39
3502	216 1/2	2118776	3 1/2 48
3509	216 1/2	2704765	3 1/2 55
3604	224	2704765	3 1/2 55
3611	224	2118305	3 1/2 61
3611	239	2705192	3 1/2 36
3706	231 1/2	2118305	3 1/2 61
3706	239	2707032	3 1/2 43
3808	246 1/2	0320812	3 1/2 60
3903	246 1/2	2119519	3 1/2 67

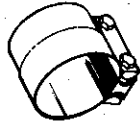
OPTION 0185 - 02 Left side TIRE COMPARTMENT behind rear wheels
OPTION 5280 - 02 Left side TIRE CARRIER behind rear wheels

FOR 4" SINGLE EXHAUST APPLICATIONS USING WIDE BAND CLAMPS

1982



OPTION 0185-02 Left side TIRE COMPARTMENT behind rear wheels
 OPTION 5280-02 Left side TIRE CARRIER behind rear wheels



FOR 4" SINGLE EXHAUST APPLICATIONS USING WIDE BAND CLAMPS
 1982

STRAIGHT PIPE CHART

LENGTH AND DIAMETER (OUTSIDE DIAMETER) IS INCHES.

APPLICATION		STRAIGHT TAIL PIPE	
BODY MODEL	WHEELBASE	PART NUMBER	DIAMETER / LENGTH
2510	149	2119907	4 7
2700	149	2119907	4 7
2707	149	2119956	4 14
2802	149	2119980	4 21
2809	179	2119907	4 7
2904	179	2119907	4 7
2911	179	2119949	4 12
3006	179	2119972	4 19
3101	179	2120004	4 26
3108	194	2119964	4 18
3203	194	2120061	4 25
3210	201 1/2	2119170	4 35
3400	209	2120020	4 31
3407	209	2120053	4 38
3502	216 1/2	2120053	4 38
3509	216 1/2	2119238	4 45
3604	224	2705218	4 55
3611	224	2119576	4 51
3706	231 1/2	2119576	4 51
3706	239	2119501	4 43
3808	246 1/2	2705119	4 60
3903	246 1/2	2119329	4 57

STRAIGHT PIPE CHART

3 1/2" ADDITIONAL LENGTHS AVAILABLE

LENGTH AND DIAMETER (OUTSIDE DIAMETER) IS INCHES.

PART NUMBER	DIAMETER / LENGTH
2120079	3 1/2 7
2107548	3 1/2 8
2107024	3 1/2 9
2120087	3 1/2 10
2118701	3 1/2 11
2118719	3 1/2 14
2120095	3 1/2 15
2120103	3 1/2 16
2120111	3 1/2 17
2120129	3 1/2 18
2120137	3 1/2 21
2120145	3 1/2 22
2120152	3 1/2 23
2118727	3 1/2 28
2118735	3 1/2 29
2120160	3 1/2 30
2120178	3 1/2 32
2118743	3 1/2 33
2105200	3 1/2 34
2105192	3 1/2 35
2105192	3 1/2 36
2120186	3 1/2 37
0320788	3 1/2 39
2118750	3 1/2 40
2118768	3 1/2 41
2119634	3 1/2 42
2107032	3 1/2 43
2104641	3 1/2 44
2119642	3 1/2 46
2645489	3 1/2 47

PART NUMBER	DIAMETER / LENGTH
2118776	3 1/2 48
2118784	3 1/2 49
2118792	3 1/2 50
2646388	3 1/2 51
0320804	3 1/2 52
2104963	3 1/2 53
2104765	3 1/2 54
2104765	3 1/2 55
0320838	3 1/2 56
2118800	3 1/2 57
2119592	3 1/2 59
0320812	3 1/2 60
2118305	3 1/2 61
2118818	3 1/2 62
0320895	3 1/2 63
0320879	3 1/2 64
0353102	3 1/2 65
0353102	3 1/2 66
2119519	3 1/2 67
0353094	3 1/2 68
2118826	3 1/2 69
0320861	3 1/2 71
0320853	3 1/2 72
2119527	3 1/2 73
2106836	3 1/2 74
2118834	3 1/2 75
2104658	3 1/2 76
0320903	3 1/2 77
0421396	3 1/2 78
0353110	3 1/2 79

PART NUMBER	DIAMETER / LENGTH
2119535	3 1/2 80
2119543	3 1/2 81
2106653	3 1/2 82
0358051	3 1/2 83
2119550	3 1/2 84
0353128	3 1/2 85
2118511	3 1/2 86
2118842	3 1/2 87
2118859	3 1/2 89
2118867	3 1/2 90
2106869	3 1/2 91
2118297	3 1/2 92
2118297	3 1/2 93
2118875	3 1/2 94
2118883	3 1/2 97
0358069	3 1/2 98
0358069	3 1/2 99
2107867	3 1/2 100
2106679	3 1/2 101
2118891	3 1/2 104
2118560	3 1/2 105
0662007	3 1/2 106
2118909	3 1/2 107
2106851	3 1/2 108
2118917	3 1/2 109
2118925	3 1/2 112
0358077	3 1/2 113
2118933	3 1/2 114
2118941	3 1/2 116
2118958	3 1/2 119

PART NUMBER	DIAMETER / LENGTH
2119600	3 1/2 120
0358085	3 1/2 128
2118164	3 1/2 129
2118503	3 1/2 135
0358093	3 1/2 143
2118966	3 1/2 144

STRAIGHT PIPE CHART

4" ADDITIONAL LENGTHS AVAILABLE

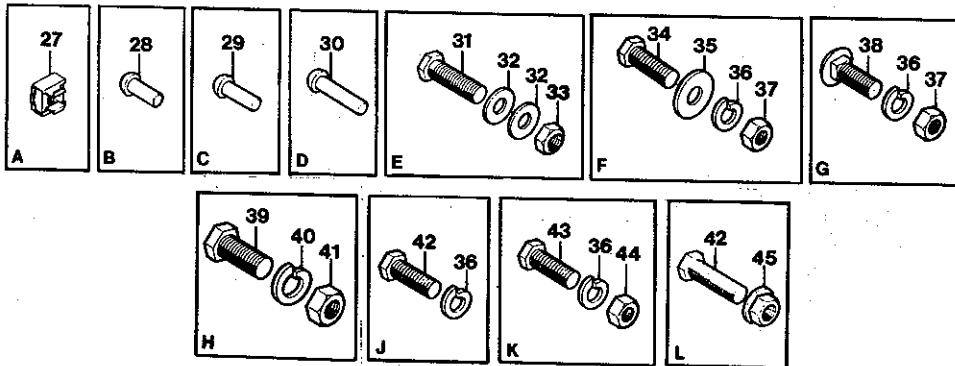
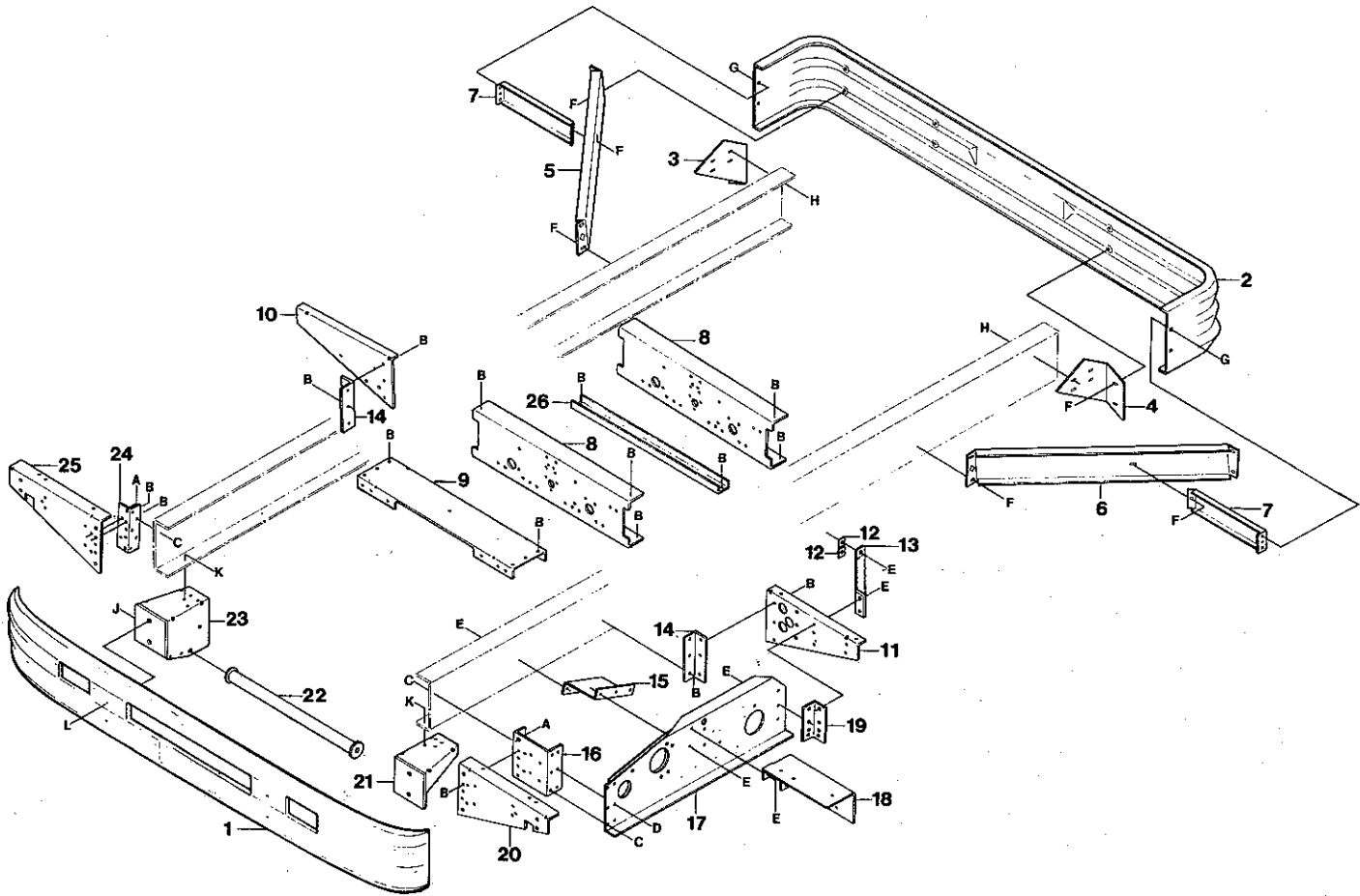
LENGTH AND DIAMETER (OUTSIDE DIAMETER) IS INCHES.

PART NUMBER	DIAMETER / LENGTH	PART NUMBER	DIAMETER / LENGTH	PART NUMBER	DIAMETER / LENGTH
2119907	4 7	2119261	4 48	2118149	4 85
2119931	4 11	2119279	4 49	2119428	4 86
2119949	4 12	2119287	4 50	2119436	4 87
2119956	4 14	2119576	4 51	2703999	4 89
2119964	4 18	2119295	4 52	2703999	4 90
2119972	4 19	2119303	4 53	2118263	4 91
2119980	4 21	2705218	4 54	2119444	4 92
2119998	4 24	2705218	4 55	2119675	4 95
2120061	4 25	2119311	4 56	2646503	4 97
2120004	4 26	2119329	4 57	2119451	4 99
2119139	4 28	2705101	4 59	2705127	4 100
2119147	4 29	2705119	4 60	2119683	4 102
2120012	4 30	2119626	4 61	2704542	4 104
2120020	4 31	2119337	4 62	2704542	4 105
2120038	4 32	2118180	4 65	2119469	4 107
2119154	4 33	2119345	4 66	2119691	4 110
2119162	4 34	2119352	4 67	2118271	4 111
2119170	4 35	2119360	4 69	2118156	4 112
2118255	4 36	2119378	4 71	2119709	4 117
2120046	4 37	2704005	4 72	2119477	4 119
2120053	4 38	2704005	4 73	2119485	4 120
2119188	4 39	2705085	4 74	2119717	4 125
2119196	4 40	2705085	4 75	2119725	4 132
2119204	4 41	2704559	4 77	2119733	4 140
2119212	4 42	2704559	4 78	2119741	4 147
2119501	4 43	2646511	4 79		
2119220	4 44	2119386	4 80		
2119238	4 45	2119394	4 81		
2119246	4 46	2119402	4 82		
2119253	4 47	2119410	4 84		

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CHASSIS FRAME AAFC



CHASSIS FRAME

KEY	PART NO.	DESCRIPTION
1	0906727	BUMPER, 12" FRONT W/AIR OPENING
2	0362053	BUMPER, 12" REAR
3	1075993	BRACKET, BUMPER, REAR FC RH
4	1076009	BRACKET, BUMPER, REAR FC LH
5	0362152	BRACE, REAR BUMPER CORNER, RH
6	0362160	BRACE, REAR BUMPER CORNER, LH
7	0362061	BRACE BUMPER END REAR, (2 EACH REQUIRED)
8	0753020	CROSSMEMBER, REAR
9	0759357	CROSSMEMBER, HORIZONTAL
10	0135145	OUTRIGGER, REAR, RH
11	0996538	OUTRIGGER, REAR, LH
12	0998526	SPACER, OUTRIGGER TO FRAME BRACE ASSY.
13	0998492	BRACE ASSY., OUTRIGGER TO FRAME
14	0135152	ANGLE, REAR OUTRIGGER, RH
15	0995357	BRACKET, SUPPORT STEERING GEAR BRACKET, ROSS HFB-64
16	0995225	BRACKET, FRONT OUTRIGGER & STEERING GEAR BRKT. MTG.
17	0995654	BRACKET ASSY., MONTING S/GR ROSS HFB-64
18	0996272	BRACKET, BRAKE & CLUTCH S/GR ROSS HFB-64
19	0995316	ANGLE, STEERING GEAR BRKT. MOUNT REAR ROSS HFB-64
20	0996520	OUTRIGGER, FRONT, LH
21	0802223	BRACKET ASSY., FRONT BUMPER, LH
22	0520718	BRACE ASSY., FRONT BUMPER BRACKET
23	0802215	BRACKET ASSY., FRONT BUMPER, RH
24	1021773	ANGLE, FRONT OUTRIGGER
25	0984674	OUTRIGGER, FRONT, RH
26	0418756	SUPPORT PROPELLER SHAFT GUARD"
27	0520742	NUT, RETAINER SPEED GRIP
28	2027886	RIVET, ROUND HEAD 3/8 X 1 ANNEALED
29	2027894	RIVET, ROUND HEAD 3/8 X 1 1/8 ANNEALED
30	2050581	RIVET, ANNEALED STEEL, RH, 3/8 X 1 1/2
31	0803239	BOLT HEX 1/2-13 X 1 1/2 GRADE 8
32	0850776	WASHER, FLAT 17/32 X 1 1/16 CAD PLATED
33	0850800	NUT, HEX 1/2-13 X 1 3/4 GRADE 8 CADIUM PLATED
34	2000321	BOLT, HEX 1/2-13 X 1 1/2
35	2001154	WASHER, FLAT 1/2
36	2001212	WASHER, LOCK 1/2
37	2001477	NUT, HEX 1/2-13
38	2000420	BOLT RD HD SQ NK 1/2 X 1 1/2 NC FUL THD P & Q
39	2000339	CAPSCREW, HEX HD 5/8 11 X 1 1/2
40	2001220	WASHER LOCK 5/8
41	2001493	NUT, HEX 5/8-11
42	0520866	BOLT, HEX HD 1/2-13 X 1 1/2 65 PHOS & OIL
43	2028454	BOLT HEX 1/2-20 X 1 1/2 G5
44	2001485	NUT, HEX 1/2-20
45	1010024	NUT, HEX 1/2-13 GR5 TORQUE PLUG FLG. L/N CAD.

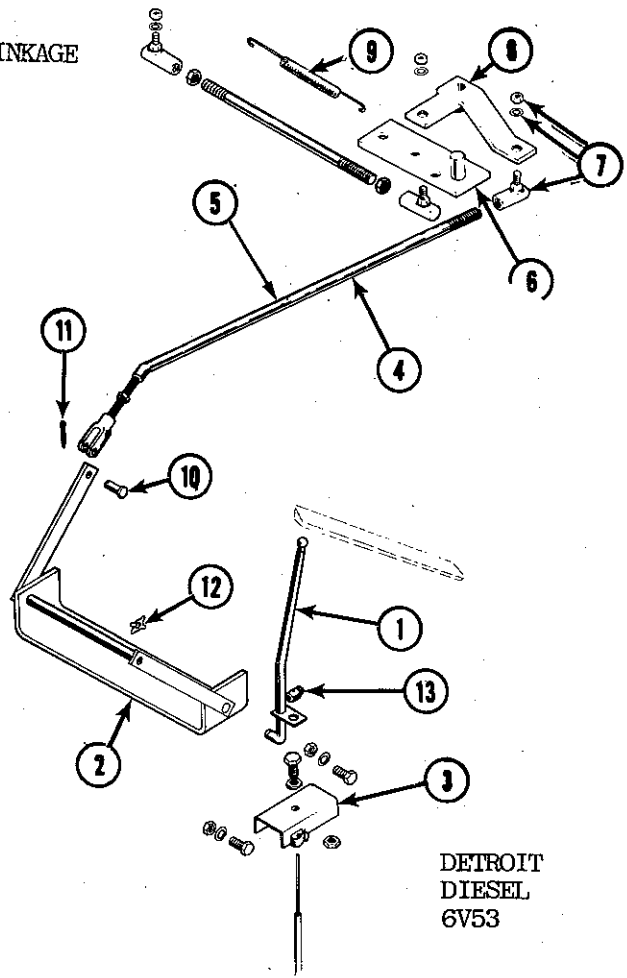
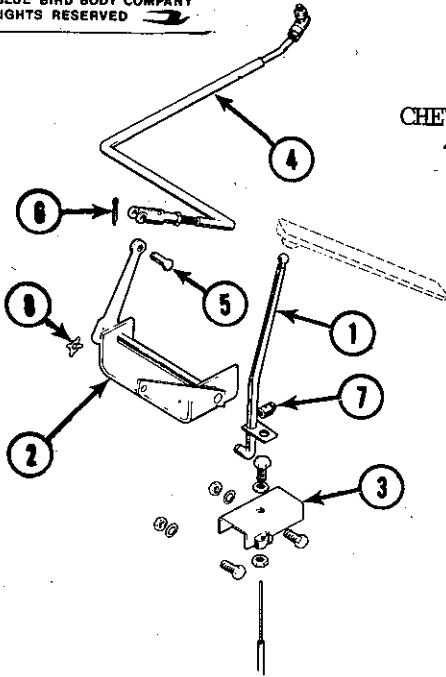
QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

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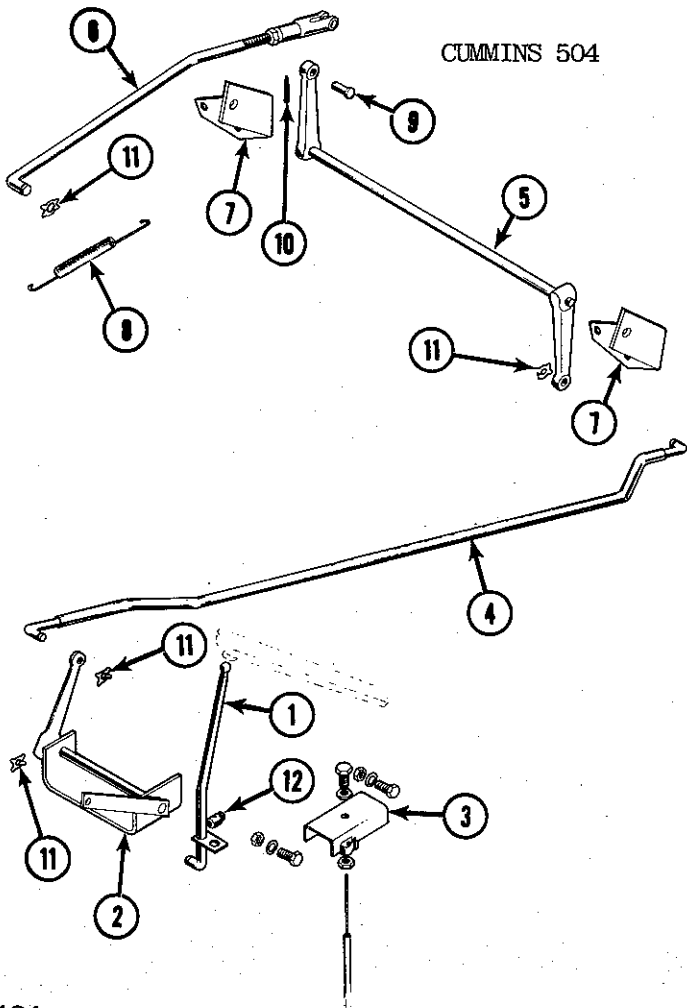
THROTTLE LINKAGE

CHEVROLET
 427

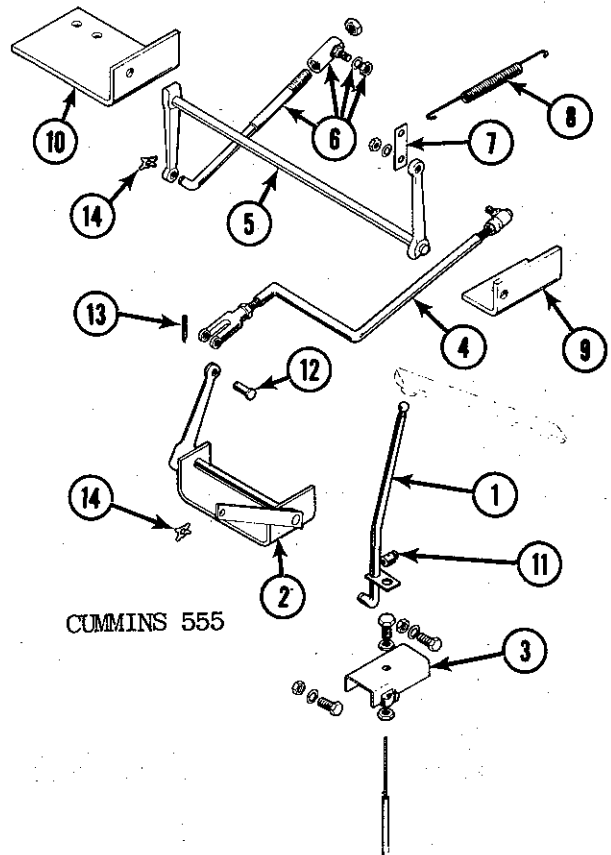


DETROIT
 DIESEL
 6V53

CUMMINS 504



CUMMINS 555



Key Part Number Description

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Chevrolet 427

- 1. 0888628 ROD ASSY., ACCELERATOR
- 2. 0848127 ROCKER ARM & BRACKET ASSY.
- 3. 0848093 STOP BRACKET, ACCELERATOR
- 4. 0831305 ROD ASSY., ROCKER ARM CONNECTOR
- 5. 2028140 PIN, CLEVIS 1/4" x 3/4"
- 6. 2028199 PIN, COTTER, 1/16" x 1"
- 7. 2025955 STOP, 1/4" WIRE CONE
- 8. 2028108 LOCK, 1/4" ROD

Detroit Diesel 6V53

- 1. 0888628 ROD ASSY., ACCELERATOR
- 2. 0848135 ROCKER ARM ASSY., W/BRACKET
- 3. 0848093 STOP BRACKET, ACCELERATOR
- 4. 0802371 ROD ASSY., ROCKER ARM CONNECTOR
- 5. 0802595 ROD ASSY., ROCKER ARM TO GOVERNOR
- 6. 0667568 PLATE ASSY., ROCKER ARM MOUNTING
- 7. 0763870 BALL JOINT, MORSE A29104
- 8. 0667592 ROCKER ARM ASSY., REAR
- 9. 0518803 SPRING, ACCELERATOR
- 10. 2028140 PIN, CLEVIS, 1/4" x 3/4"
- 11. 2028199 PIN, COTTER, 1/16" x 1"
- 12. 2028108 LOCK, 1/4" ROD
- 13. 2025955 STOP, 1/4" WIRE CONE

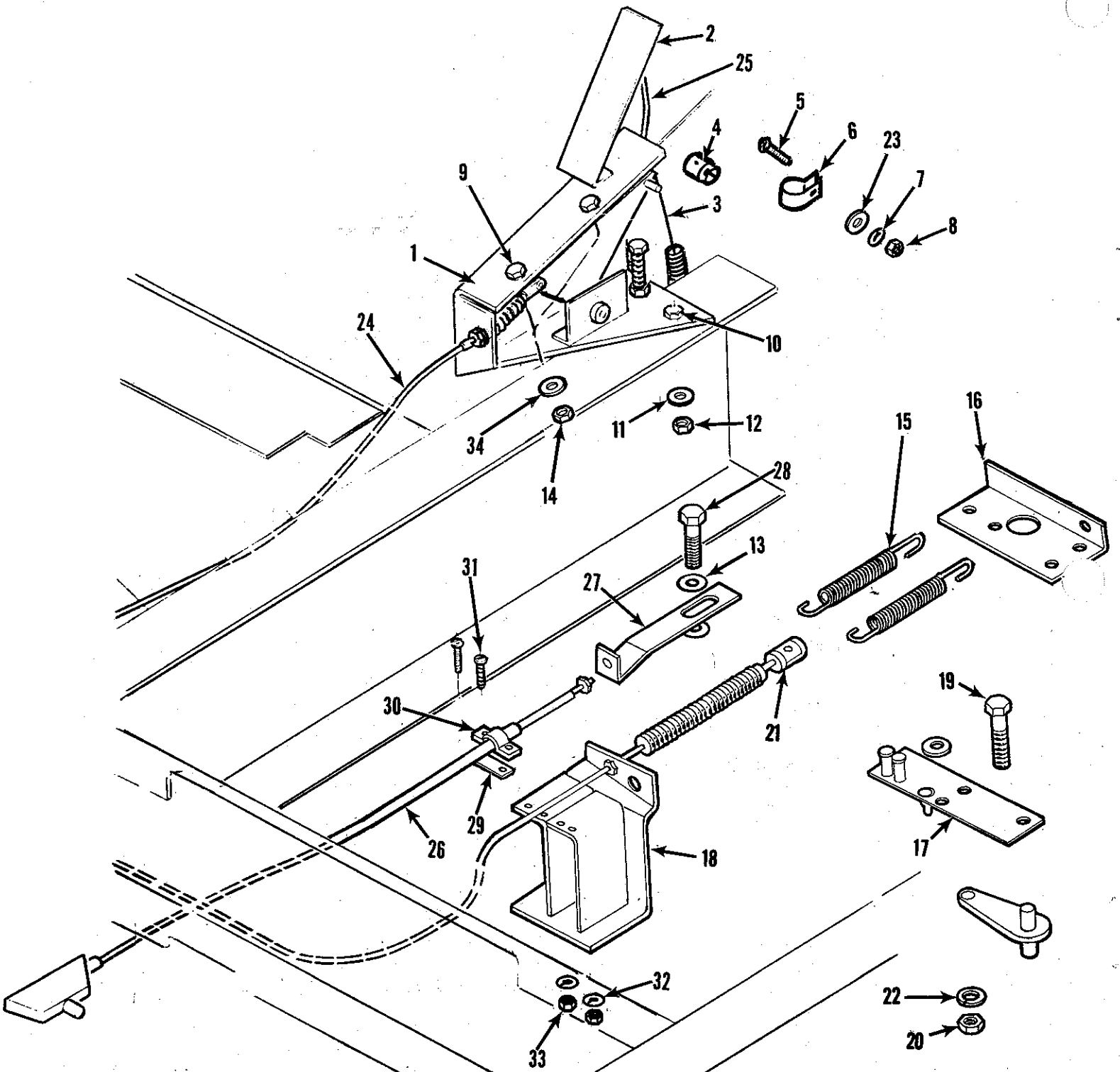
Cummins 504

- 1. 0888628 ROD ASSY., ACCELERATOR
- 2. 0848127 ROCKER ARM & BRACKET ASSY.
- 3. 0848093 STOP BRACKET, ACCELERATOR
- 4. 0322826 ROD, ROCKER ARM CONNECTING V8-185
- 5. 0322941 ROCKER ARM ASSY.,
- 6. 0659458 ROD, ROCKER ARM CONNECTING V8-210
- 7. 0322867 BRACKET, ACCELERATOR TO ROCKER ARM
- 8. 0518803 SPRING, ACCELERATOR
- 9. 2028140 PIN, CLEVIS 1/4" x 3/4"
- 10. 2028199 PIN, COTTER 1/16" x 1"
- 11. 2028108 LOCK, 1/4" ROD
- 12. 2025955 STOP, 1/4" WIRE CONE

Cummins 555

- 1. 0888628 ROD ASSY., ACCELERATOR
- 2. 0848689 ROCKER ARM ASSY., V555
- 3. 0848093 STOP BRACKET, ACCELERATOR
- 4. 0821157 ROD ASSY., V555
- 5. 0821116 ROCKER ARM ASSY., RIGHT REAR
- 6. 0821124 ROD ASSY., ACCELERATOR TO ROCKER ARM
- 7. 0612838 BRACKET, REAR ACCELERATOR CONTROL
- 8. 0518803 SPRING, ACCELERATOR
- 9. 0821140 BRACKET, ACCELERATOR LH
- 10. 0821132 BRACKET, ACCELERATOR RH
- 11. 2025955 STOP, 1/4" WIRE CONE
- 12. 2028140 PIN, CLEVIS, 1/4" x 3/4"
- 13. 2028199 PIN, COTTER, 1/16" x 1"
- 14. 2028108 LOCK, 1/4" ROD

THROTTLE CABLE, GM 8.2



THROTTLE-CABLE GM 8.2

KEY PART # DESCRIPTION

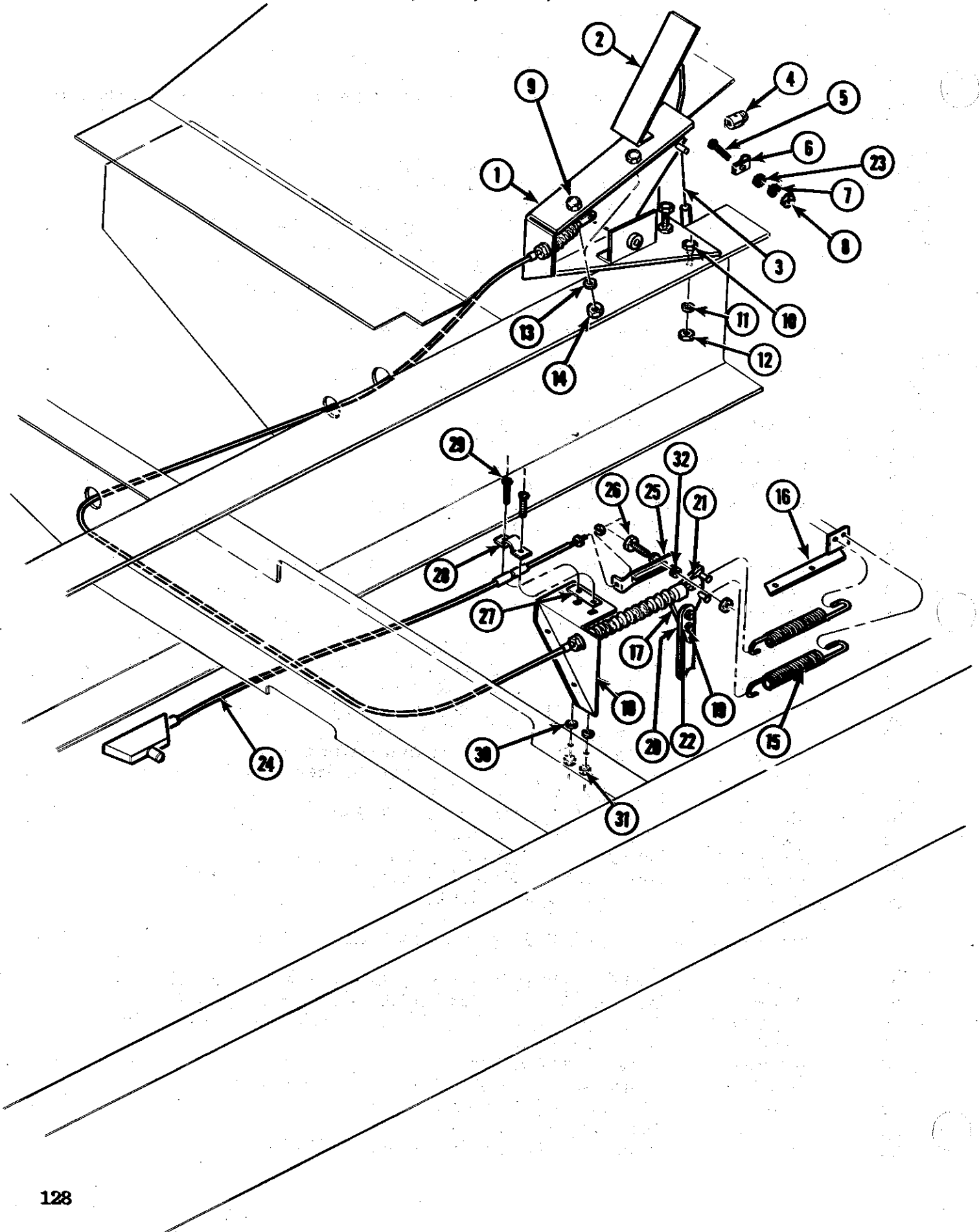
The following Parts Are Used On All 8.2 Installations

1	1007376	BELLCRANK, ACCELERATOR CABLE CONTROL, FINAL ASSY., TURBO, FC CONSISTS OF:
		0871558 CLEVIS, CABLE END
		0939355 ROD, ACCELERATOR PEDAL
		0939363 BELLCRANK ASSY.,
		0939546 BRACKET ASSY., ACCELERATOR BELLCRANK
		0944835 ROD, ACCELERATOR BELLCRANK
		0946624 BUSHING, NYLON
		1003540 CABLE, ACCELERATOR, HI-TEMP, MORSE
		2000214 CAPSCREW, HEX 5/16" x 1 1/2
		2001428 NUT, HEX 5/16" x 24
		2028108 LOCK, 1/4" ROD
		2028140 PIN, CLEVIS, 1/4" x 3/4"
		2028199 PIN, COTTER 1/16 x 1"
2	0848242	PEDAL, ACCELERATOR,
3	0907287	CABLE, THROTTLE CONTROL
4	2025955	STOP, 1/4 WIRE CONE
5	2000743	SCREW, MACHINE, PH RD HD 8. - 32 x 3/4 CP
6	2025948	CLAMP, THROTTLE CONTROL CABLE
7	2001162	WASHER, LOCK, 3/16
8	2001253	NUT, HEX, 8-32
9	2000032	CAPSCREW, HEX HD., 1/4-20 x 1/2 (2 REQ'D.)
10	0989145	CAPSCREW, HEX HD., 5/16 - 18 x 1 ZN PC DIC DP GR5
11	2001188	WASHER, LOCK, 5/16
12	2001410	NUT, HEX, 5/16 - 18
13	2001121	WASHER, FLAT, 1/4 (2 REQ'D)
14	2001345	NUT, GRIPCO CENTERLOCK, 1/4 - 20 CLF 1420 S CAD (2 REQ'D.)
15	0939231	SPRING, ACCELERATOR RETURN (2 REQ'D.)
16	0999169	PLATE, ACCELERATOR RETURN, SPRING
17	0999177	PLATE ASSY., ACCELERATOR LEVER
18	0999201	BRACKET, ASSY., ACCELERATOR CONTROL CABLE
19	0870477	BOLT, HEX, 1/4 - 20 x 1, GD. 8. PHOS. & OIL
20	2001329	NUT, HEX, NC CAD PLATED 1/4
21	0972851	SOCKET, CABLE END, 10-32 ROD END
22	2001170	WASHER, LOCK 1/4 PHOS & OIL
23	2001105	WASHER, FLAT 1/2 PHOS & OIL
24	1003540	CABLE, ACCELERATOR, HI-TEMP
25	0939355	ROD, ACCELERATOR PEDAL

The Following Parts Are Used On 8.2A Installation Only:

26	1003557	CABLE, MODULATOR CONTROL, 48 in. MORSE D300139-48
27	0997692	SLIP JOINT ASSY., MODULATOR CABLE CONTROL, 8.2A
28	0956789	BOLT, HEX, 1/4 - 20 x 1 1/2, ACCELERATOR CONTROL, GR. 8
29	0620120	SHIM, MORSE A31538
30	0620138	CLAMP, MORSE A31532
31	2000743	SCREW, MACH., PH RD HD 8-32 x 3/4 CP (2 REQ'D.)
32	2001162	WASHER, LOCK 3/16 (2 REQ'D.)
33	2001253	NUT, HEX, 8-32 (2 REQ'D.)
34	2001121	WASHER, FLAT, 1/4 PHOS & OIL (2 REQ'D.)

Accelerator Cable Control Installation
CAT 175, 3208, 3208A, 3208A WL



Accelerator Cable Control Installation
CAT 175, 3208, 3208A, 3208A WL

Key	Part #	Description	Qty.
1	0946632	BELLCRANK, ACCELERATOR CABLE CONTROL, FINAL ASSY., AAFC CONSISTS OF:	1
	0871558	CLEVIS, CABLE END	
	0939207	CABLE, ACCELERATOR 96 in. MORSE	
	0939355	ROD, ACCELERATOR PEDAL	
	0939363	BELLCRANK ASSY., ACCELERATOR PEDAL	
	0939546	BRACKET ASSY., ACCELERATOR BELLCRANK	
	0944835	ROD, ACCELERATOR BELLCRANK	
	0946624	BUSHING, NYLON	
2	0848242	PEDAL, ACCELERATOR, COTT-4735-A	1
3	0907287	CABLE, THROTTLE CONTROL A 5943 2	1
4	2025955	STOP, 3 4711 1/4 WIRE CONE	1
5	2000743	SCREW, MACH. PH RD HD 8-32 x 3/4 CP	1
6	2025948	THROTTLE CONTROL CABLE CLAMP 7Z 32T	1
7	2001162	WASHER, LOCK, 3/16	1
8	2001253	NUT, HEX, 8-32	1
9	2000032	CAPSCREW, HEX HD, 1/4-20 x 1/2	2
10	2000164	CAPSCREW, HEX HD, 5/16-18 x 1	1
11	2001188	WASHER, LOCK, 5/16	1
12	2001410	NUT, HEX, 5/16-18	1
13	2001121	WASHER, FLAT, 1/4	2
14	2001345	NUT, GRIPCO CENTERLOCK, 1/4-20 CLF 1420 S CAD	2
15	0939231	SPRING, ACCELERATOR RETURN	2
16	0996512	BRACKET, SPRING, ACCELERATOR RETURN, CAT 3208, 3208A, 3208A WL, 175	1
17	0972422	EXTENSION ASSY., ACCELERATOR ARM, CAT 3208, 3208A, 3208A WL 175	1
18	0939249	BRACKET, ENGINE, ACCELERATOR CONTROL CABLE, CAT 3208, 3208A, 175	1
19	0870477	BOLT, HEX, 1/4-20 x 1, GD 8, PHOS & OIL	2
20	2001329	NUT, HEX, NC CAD PLATED 1/4	2
21	0972851	SOCKET, CABLE END, 10-32 ROD END	1
22	2001170	WASHER, LOCK 1/4 PHOS & OIL	2
23	2001105	WASHER, FLAT 1/2 PHOS & OIL	1

The following parts are used on 3208A installation only:

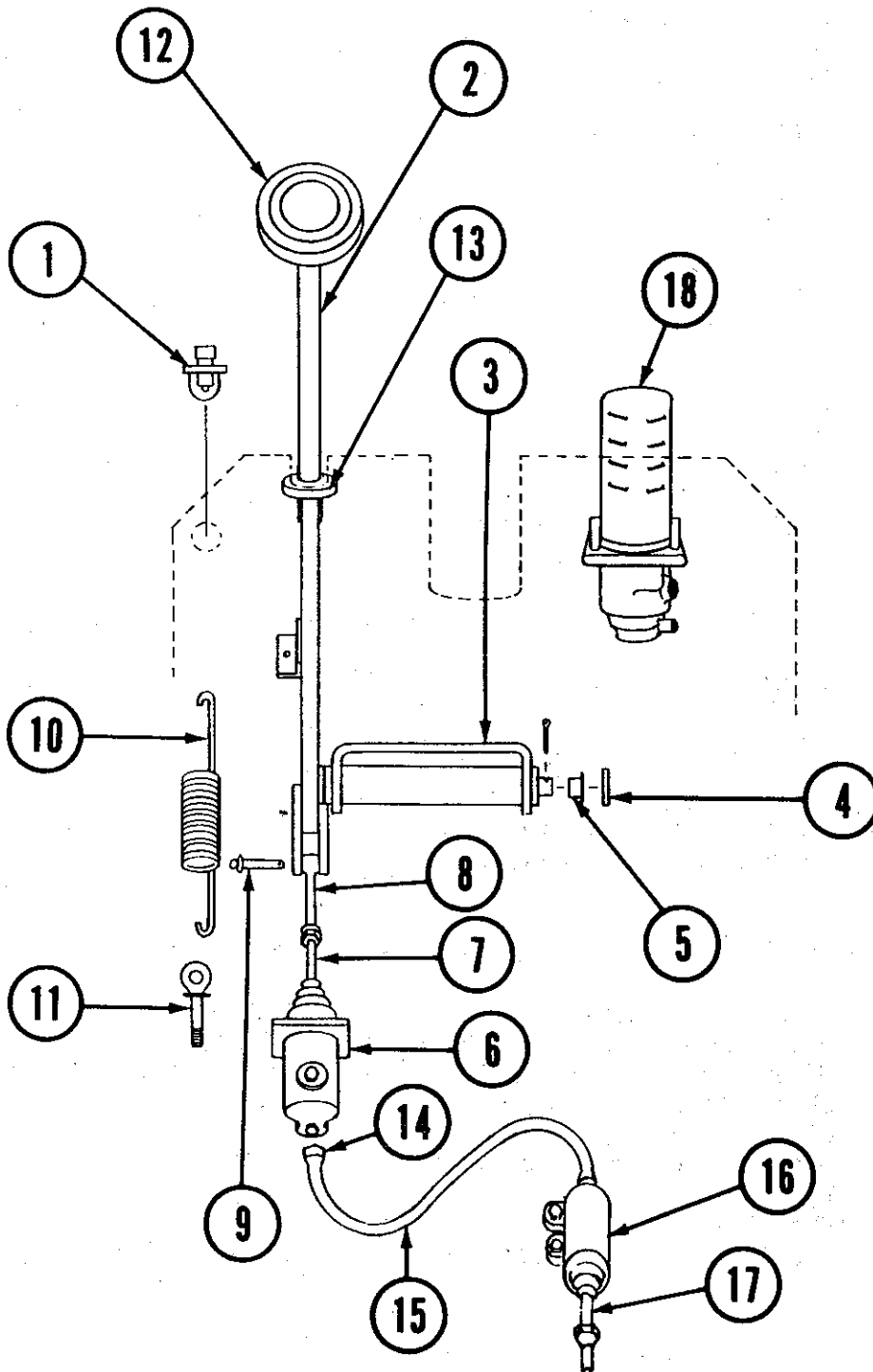
24	0984070	CABLE & MODULATOR CONTROL, MORSE D300139-48	1
25	0995167	SLIP JOINT ASSY., MODULATOR CABLE CONTROL CAT	
26	0956789	BOLT, HEX, 1/4-20 x 1 1/2, ACCELERATOR CONTROL, CAT GR 8	1
27	0620120	SHIM, MORSE A 31538	1
28	0620138	CLAMP, MORSE A 31532	1
29	2000743	SCREW, MACH, PH RD HD 8-32 x 3/4 CP	2
30	2001162	WASHER, LOCK, 3/16	2
31	2001253	NUT, HEX, 8-32	2
32	2001121	WASHER, FLAT, 1/4 PHOS & OIL	2

Brake, Clutch, Accelerator Controls

The brake, clutch and accelerator controls used in your chassis are heavy duty components and should give many years of trouble-free service. However, this section provides illustrations and a parts list of these controls for ease in identification of specific parts for ordering when required.

Included in this section are all foot controls utilized by the driver.

WHEN ORDERING PARTS ALWAYS GIVE THE BODY SERIAL NUMBER, CHASSIS SERIAL NUMBER, FACTORY SERVICE NUMBER, PART NUMBER OF EACH PART AND COMPLETE PART DESCRIPTION.



 BRAKE, CLUTCH AND ACCELERATOR PEDAL GROUP

KEY	PART NO.	PART NAME	APPLICATION	QTY.
1	2025195	Switch headlamp dimmer Cole Hersee #A7767	All	1
2	0996819	Pedal assy., clutch	All w/manual transmission	1
3	0996561	Bearing assy., clutch pedal	All w/manual transmission	1
NI	0996272	Bracket assy., brake & clutch	All	1
4	2021939	3/4 ID washer	All w/manual transmission	2
5	0658237	3/4 ID nylon bushing	All	2
6	2019917	Master cylinder, clutch, WAGNER# FE25517	All	1
NI	2599488	REPAIR KIT, MASTER CYLINDER	w/manual transmission	1
7	2019925	Push rod, clutch master	All w/manual transmission	1
8	0597187	Rod end, clutch master cylinder	All w/manual transmission	1
9	2024347	Clevis pin, clutch rod end Ford 91T-2489	All w/manual	1
10	2020089	Spring, clutch pedal return Chevrolet #3996597	All w/manual transmission	1
11	0662544	Eye bolt, clutch return spring	All w/manual transmission	1
12	2024321	Pad, clutch pedal Ford #7RT-2454	All w/manual transmission	1
13	0265348	Cushion clutch pedal	All w/manual transmission	1
15	2020048	Hose clutch	All w/manual	1
16	2019941	Clutch slave cylinder	427, 3208,,	1
NI	2107308	REPAIR KIT, SLAVE SYLINDER	V555, 6V-53, V504	1
17	2019925	Clutch slave cylinder push rod	427, 3208,, 6V-53, V504	1
17	2019925	Clutch slave cylinder push rod	V-555	1
NI	0832972	Bracket, clutch slave cylinder	427	1
NI	0832980	Bracket, clutch slave cylinder	427 w/handbrake	1
NI	0322776	Bracket, clutch slave cylinder	V504	1
NI	0251264	Spacer, clutch slave cylinder	V504, 427	1
18	0982835	Treadle valve and pedal	Opt. single air brakes	1
NI	0654525	Treadle valve, pedal only	Std. equip. dual air brakes	1

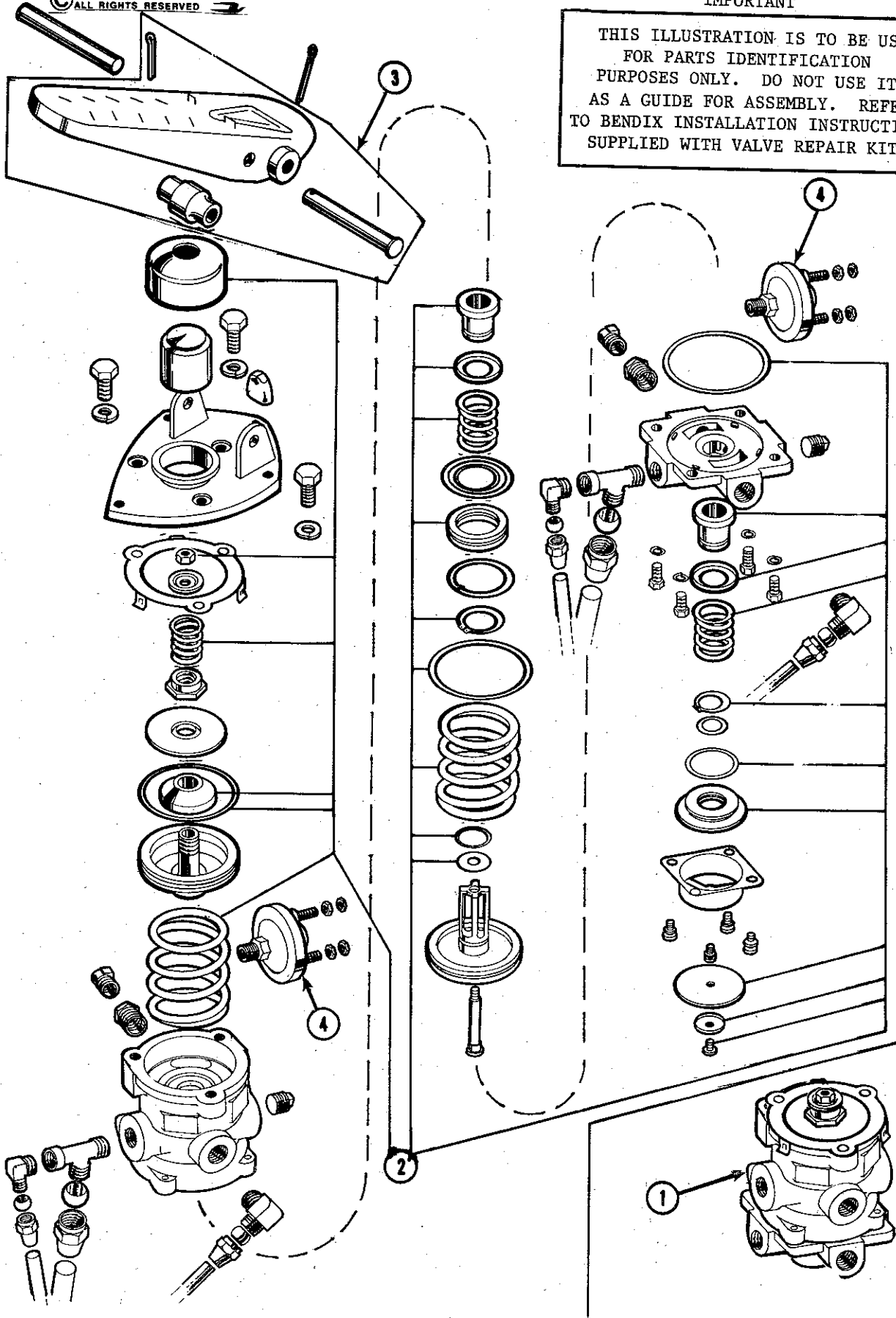
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APP. 12/25/82 BY DvB 8001679

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BRAKE TREADLE VALVE

IMPORTANT

THIS ILLUSTRATION IS TO BE USED FOR PARTS IDENTIFICATION PURPOSES ONLY. DO NOT USE IT AS A GUIDE FOR ASSEMBLY. REFER TO BENDIX INSTALLATION INSTRUCTIONS SUPPLIED WITH VALVE REPAIR KIT.



BRAKE TREADLE VALVE

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APP. 6/25/81 BY DVB	
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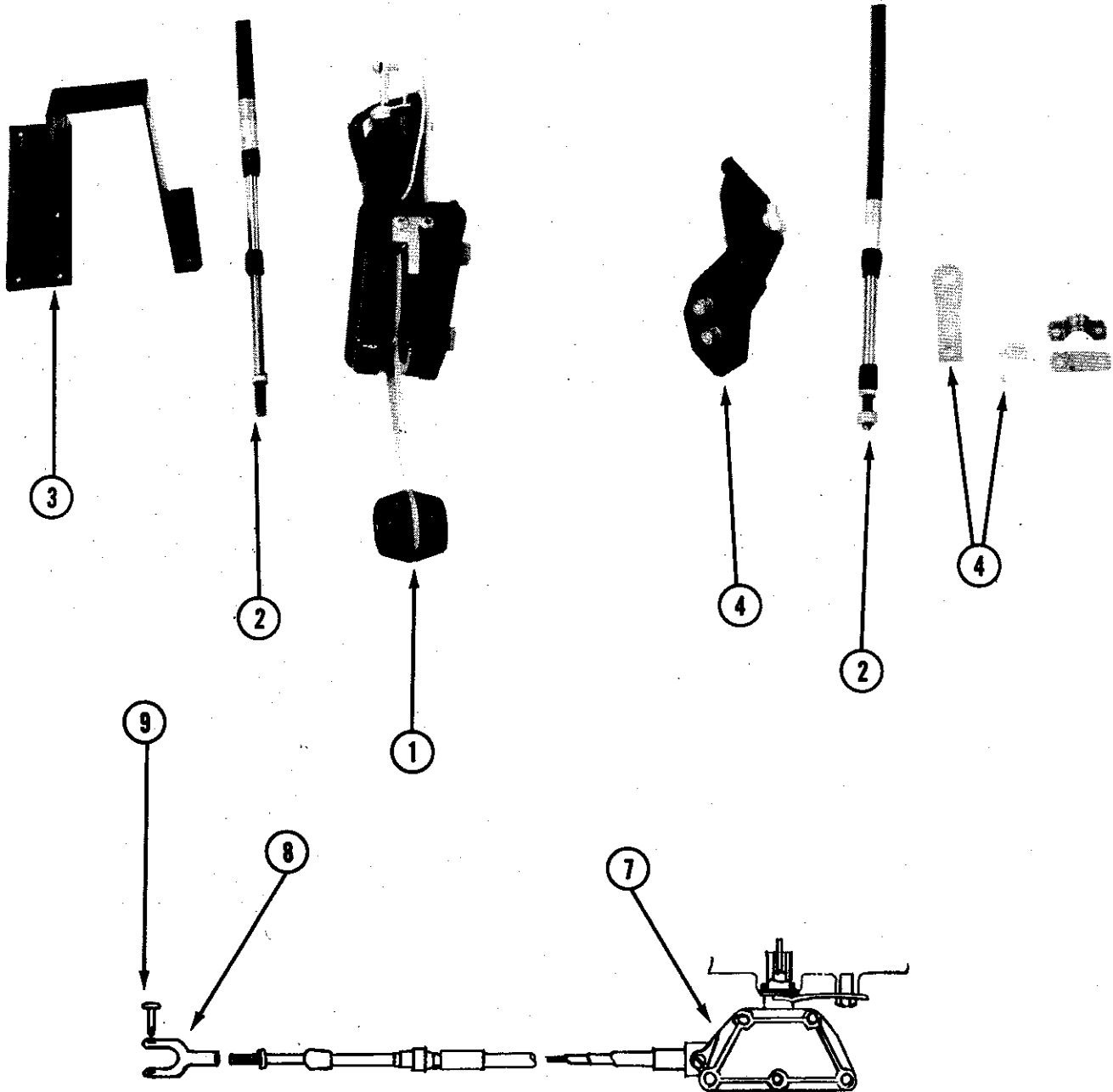
Key	Part #	Description
1	0654533	Valve Assy., Brake Treadle
2	2643237	Repair Kit, Treadle Valve
3	0654525	Pedal, Brake Treadle
4	0998740	Switch, Stop Light (2 per)

Morse Controls

Morse controls are used exclusively on Blue Bird Chassis equipped with automatic transmission.

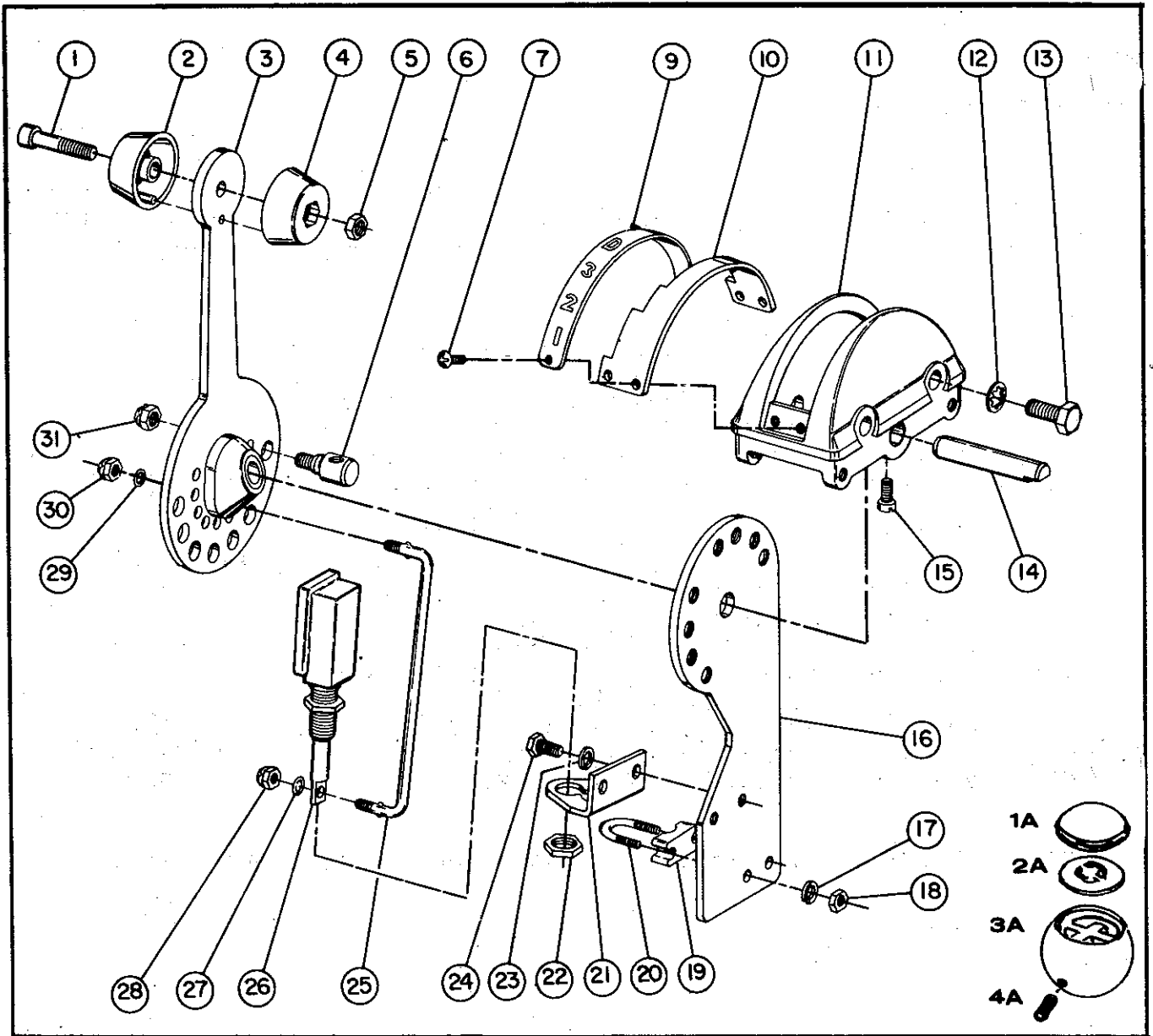
Illustration and parts list are included to aid you in ordering the correct replacement part for your chassis. Both Blue Bird part number and Morse Control numbers are listed where applicable.

WHEN ORDERING PARTS ALWAYS GIVE THE BODY SERIAL NUMBER, CHASSIS SERIAL NUMBER, FACTORY SERVICE NUMBER, PART NUMBER OF EACH PART AND COMPLETE PART DESCRIPTION.



MORSE CONTROLS

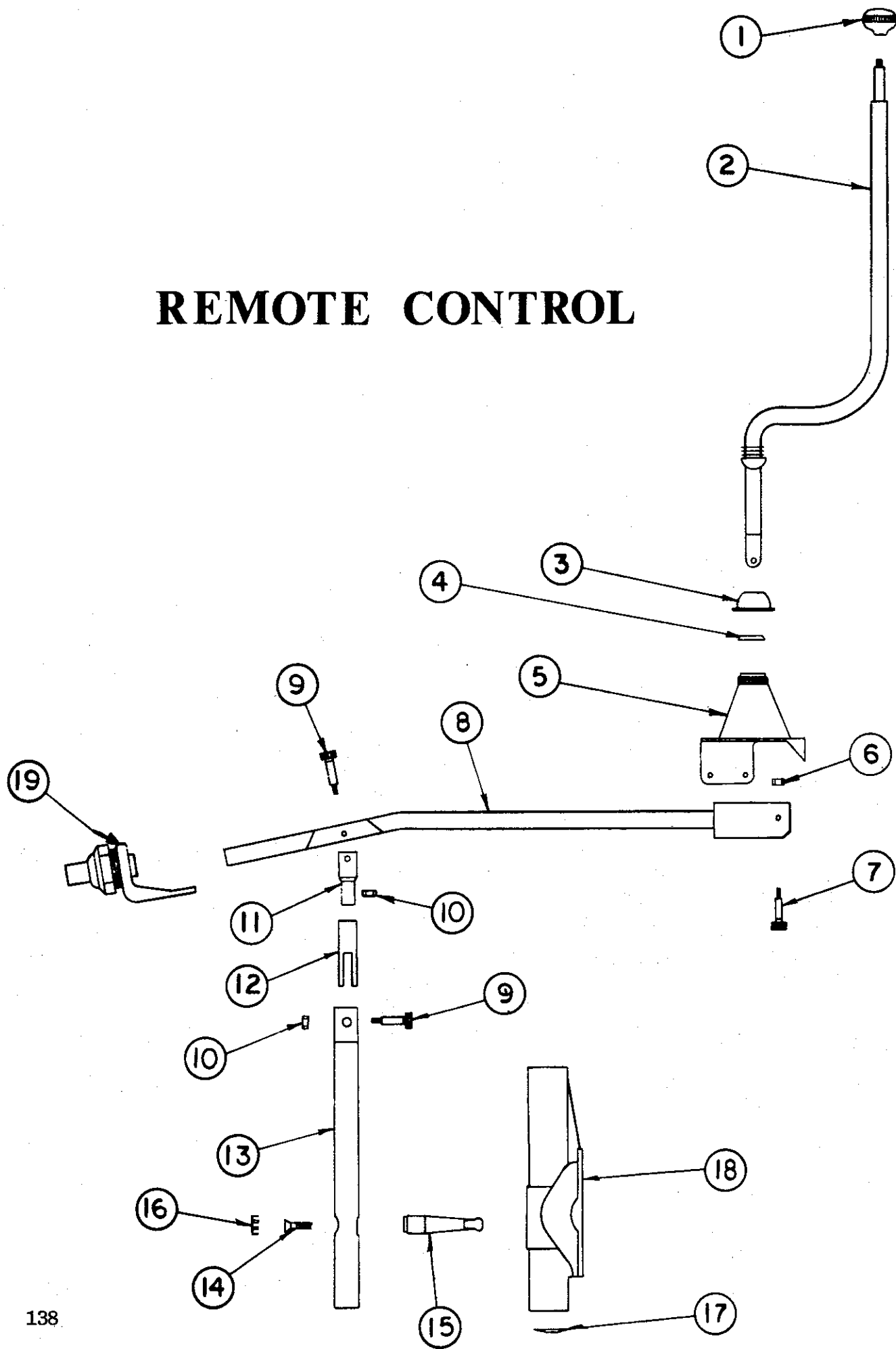
KEY	PART NO.	PART NAME	APPLICATION	QTY.
1	0886416	Control, Allison MT-643 TRANS Morse #E-62500-028 (40 Series) Lighted	All	1
2	0805291	Cable, transmission control, Morse #D-38021-003-0108 (40 Series)	All	1
3	0544320	Tower, Allison transmission control	All	1
4	0885301	Control cable to transmission assy.	All, except 427A	
4	0885293	Control cable to trans. conn. assy. W/MT427A		
5	0620138	Clamp Morse cable Morse #A-31532	3208-A	1
5	0758425	Clamp cable Cummins #555722	V504-A	1
6	0620120	Shim Morse cable clamp Morse #A-31538	3208-A	1
6	0758433	Shim cable clamp Cummins #555723	V504-A	1
7	0984070	Modulator & control cable assy. Morse #D-300139-48	3208-A, 6V53	1
7	0758409	Modulator & control cable assy. Cummins #555697	V504-A, V555	1
8	2028132	1/4 adjustable yoke end	3208-A	1
9	2028140	1/4 x 3/4 clevis pin	3208-A	1
NI	0939249	Bracket, Allison T.V.	3208-A	1
NI	0845743	Bracket assy., modulator cable, Cummins	V504-A V555-A	1 1



MT - 643 4 SPEED

KEY	B.B. PART #	PART #	DESCRIPTION	QTY.
1	2108892	A50114-414	SCREW, PHIL. FIL. HD. 5/16" - 18 x 1 - 3/8 lg.	1
2			KNOB	2
3		D43274	HAND LEVER	1
4			KNOB (SEE ITEM #2)	
1a	2107159	{ B66876 A68677 A68704	CAP	1
2a			DECAL	1
3a			KNOB	1
4a			SET SCREW, HEX SOCKET, CUP	
5	2001410	A50901-025	NUT, REG. HEX 5/16 - 18	1
6	2707594	B44720	TRUNNION TERMINAL (40 SERIES)	1
6	2108900	B43197	TRUNNION TERMINAL (60 SERIES)	
7		A50152-272	SCREW, PHOL. TRUSS. HD. #10-24 x 5/16" LG.	4
9		B62378-2	POSITION STRIP	1
10		B61876	GATE PLATE (CONTROL E62450)	1
10		B61877	GATE PLATE (CONTROL E62451)	1
11		E43696	HOUSING	1
12		A50803-094	LOCKWASHER, INT. TOOTH 3/8"	2
13		A50407-839	SCREW, HEX, HD. 3/8 - 24 x 34" LG.	2
14		A43698	SHAFT	1
15		A50112-044	SCREW, FIL HD. MACK SLOT #10-24 CL-2A x 1/2" lg.	1
16		D43683	HANGER PLATE	1
17		A50801-326	LOCKWASHER, SPLIT 1/4"	4
18		A50901-015	NUT, REG. HEX 1/4 - 28	2
19	2707610	B61871	SHIM	1
20	2707578	A64404	U-BOLT CABLE CLAMP (40 SERIES)	1
20	2108918	A61869	U-BOLT CABLE CLAMP (60 SERIES)	
21	2702587	B43684	SWITCH SUPPORT	1
22		A43716	SWITCH NUT	2
23			LOCKWASHER, (SEE ITEM # 17)	
24		A50407-032	SCREW, HEX HD. 1/4 - 28 x 1/2" lg.	2
25	2707602	B43681	SWITCH, ACTUATOR ARM	1
26	2106045	B62473	SWITCH	1
27		A51200-024	"O" RING 3/16" I.D. x 5/16" O.D. x 1/16" WIDE	2
28		A50988-295	NUT, ELASTIC STOP, #10-32	2
29			"O" RING (SEE ITEM #27)	
30			NUT (SEE ITEM #28)	
31		A50908-335	ELASTIC STOP NUT, 5/16 - 24	1

REMOTE CONTROL



STANDARD TRANSMISSION REMOTE CONTROL

KEY	PART NO.	PART NAME	APPLICATION	QTY.
01	0849000	Ball, gear shift lever (Ford BB-7213-A)	All	01
02	0905885	Lever assy., gear shift	All	01
03	2021012	Cap, gear shift lever (Ford 8MTH-7220)	All	01
04	2021038	Seat, shift lever spring		
NI	2021020	SPRING ONLY, GEAR SHIFT LEVER	All	01
05	0135988	Tower, remote control	All	01
06	2021111	Elastic stop nut, 5/16" - 18	All	01
07	2021137	Shoulder screw, 3/8" x 1 1/2	All	01
08	0817866	Shaft assy., remote control	427	01
08	0663302	Shaft assy., remote control	3208 & V-555	01
08	0906644	Shaft assy., remote control	6V-53	01
09	2021145	Shoulder screw, 1/2" x 1 1/4"	All	02
NI	0181602	Bushing, knurled drive	All	02
10	2021129	Elastic stop nut, 3/8" x 16	All	02
11	0109652	Slip joint, male	All	01
12	0109660	Slip joint, female	All except 6V-53	01
08	0906644	Shaft assy., remote control	6V-53	01
12	0667436	Slip joint, female, heat treated	6V-53	01
13	0181677	Finger shaft assy.	All except	
08	0906644	Shaft assy., remote control	6V-53	01
13	0667394	Finger, shaft assy.	6V53	01
14	2021152	Flat heat socket capscrew 1/2" x 1 1/4" - 20NF	All	01
15	0131318	Remote control finger	All	01
NI	2001212	Lockwasher	All	01
NI	2020964	Nut	All	01
16	2021178	Button plug	All	01
17	0109728	Expansion plug	All	01
18	0942573	Finger shaft bearing	All	01
NI	2025245	Switch, backup light	All	01
NI	0140376	Plate, gear shift diagram	All	01
NI	0945626*	Finger shaft bearing assy.	All except 6V-53	01
NI	0945634*	Finger shaft, Spicer bearing assy.	6V-53	01
19	0360172	Bearing assy., remote control	All	01
NI	2020998	Gasket, finger shaft bearing to transmission (Spicer #62-155-7)	All	01
NI	2027431	Grease fitting 1/8 MPT straight	All	01
NI	2027449	Grease fitting 1/4 - 28 straight	All	01
NI	2027480	Grease fitting 1/2 - 28 90 degree	All	02
NI	2021103	Set screw, remote control bearing	All	01

STANDARD TRANSMISSION REMOTE CONTROL

KEY	PART NO.	PART NAME	APPLICATION	QTY.
NI	0138180	Brace, remote control tower	All except 6V-53, V-555	01
NI	0617605	Brace, remote control tower	6V-53, V-555	01
NI	0817981	Bracket, remote control bearing	427	01
NI	0571869	Bracket, remote control bearing	3208, V-555	01
NI	0571869	Bracket, remote control bearing	V-504	01
NI	0667410	Bracket, remote control bearing w/Spicer	6V-53	01
NI	0283168	Brace, remote control bearing bracket	All except 6V-53	01
NI	0667691	Brace, remote control bearing bracket	6V-53	01
NI	0907600	Switch transmission neutral	ALL	01
NI	0907618	Pin neutral start interlock (SPICER 277-5P)	All	01
NI	0907626	Pin neutral start actuator (SPICER 47-438-1)	All	01
NI	0907634	Ball neutral start interlock (SPICER 50-80-1)	All	01

* Assembly includes items 13, 14, 15, 16, 17, 18, and applicable NI items.

SHUTTERS

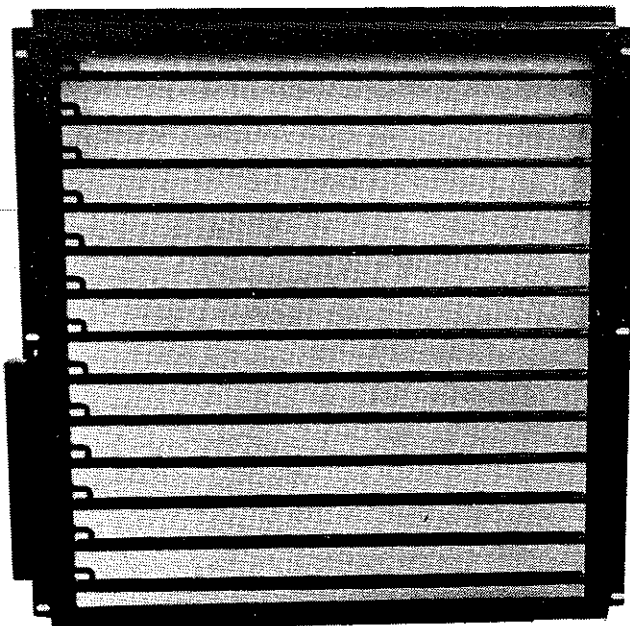
OPTION # 4471 GASOLINE ENGINES
OPTION # 4472 DIESEL ENGINES

<u>KEY</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>APPLICATION</u>	<u>QTY</u>
1	0764175	SHUTTER ASSY., AIR KYSOR	ALL	1
NI	0521534	SPACER, RADIATOR POST, KYSOR SHUTTER	ALL	10
NI	0984476	CROSSMEMBER ASSY., FRONT, KYSOR SHUTTER 4 1/4 SPACING	ALL	1
NI	2008324	HOSE, AIR, 1/4 I.D. X 1/2 O.D. (RUBBER)	ALL	AR
NI	0654962	TUBING, HYTRON C604	ALL	AR
NI	0654970	INSERT, HYTRON TUBING	ALL	AR
NI	2020899	END, KA04, 04MF, HOSE	ALL	1
NI	2020907	END, KA04, 04RL, HOSE	ALL	1
NI	2020873	FLUID, KYSOR SHUTTER	ALL	
2	2020774	FILTER, C1233, KYSOR SHUTTER AIR	ALL	1
3	2020832	TEE, SHUTTERSTAT, B3016	427	1
4	2051357	SHUTTERSTAT AIR CONTROL D24000 185	CUMMINS, CAT, 6V-53	
NI	2120327	RUBBER BOOT, KYSOR SHUTTER CYLINDER		1
4	2020808	SHUTTERSTAT AIR CONTROL D24000 190	427, 429	1
NI	2117554	CYLINDER ONLY, KYSOR SHUTTER	ALL	1
NI	0939256	BRACKET, KYSOR SHUTTER AIR FILTER	CAT	1
NI	0601203	BRACKET, MOUNTING KYSOR SHUTTER AIR FILTER	CUMMINS	1
NI	0802538	BRACKET, KYSOR SHUTTER AIR FILTER	6V-53	1
1	0831156	BRACKET, MOUNTING, KYSOR AIR FILTER	427	1
NI	0984484	CROSSMEMBER, FRT., KYSOR SHUTTER 4 1/4 SPACING		

FOR UNITS WITH DRY FILTER

1048297	FILTER, AIR, KYSOR SHUTTER	1
2008183	VALVE, SHUT OFF, 1/4 MPT X 1/4 FPT	1

A.R. - AS REQUIRED

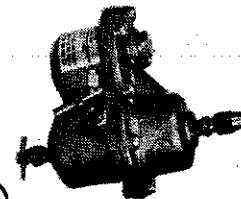


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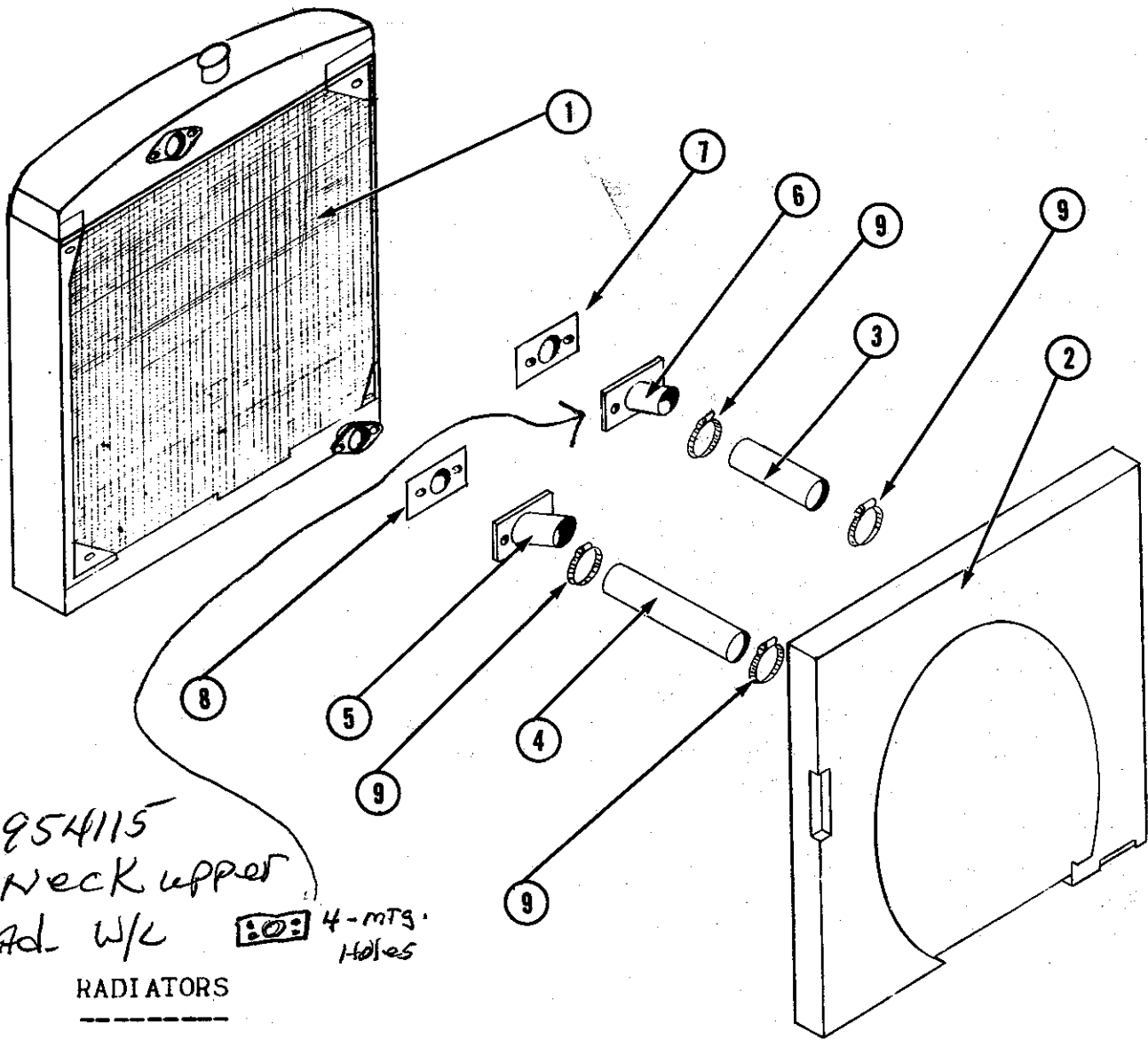


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KEY	PART NO.	PART NAME	APPLICATION	QTY.
1	0765735	Radiator assy., G&O #X-1983-1	3208A, V555A	1
1	0765743	Radiator assy., G&O #X-1983	V555A 3208, V504 6V53A 6V53, V555	1
1	0935510	Radiator assy., G&O #X-2080-1	427A	1
1	0935528	Radiator assy., G&O #X-2080-2	427	1
2	0947507	Shroud, radiator (G&O)	3208, 3208A	1
2	0764969	Shroud, radiator (G&O)	6V53, 6V53A	1
2	0764977	Shroud, radiator (G&O)	V504, V504A	1
2	0817486	Shroud assy., radiator, G&O	427A, 427	1
2	0817486	Shroud assy., radiator, w/fan clutch	427	1
2	0822619	Shroud, radiator, G&O	V555, V555A	1

RADIATORS

KEY	PART NO.	PART NAME	APPLICATION	QTY.
NI	0521534	Spacer radiator post Kysor shutters	All	4
NI	0799478	Spacer - radiator post	w/clutch fan	4
NI	0764985	Post radiator, RH	All	1
NI	0764993	Post, radiator, LH	All	1
3	0813691	Hose, radiator, upper, Gates #CH-346 w/&w/o Kysor shutters	V504, V504A V504, V504A	1
3	0668236	Hose, radiator, upper, Gates #VF8 w/o Kysor shutters	6V53, 6V53A	2
3	0668228	Hose, radiator, upper, Gates #VF-32 w/Kysor shutters	6V53, 6V53A	1
3	2020626	Hose, radiator, upper, Gates #VF-18 w/ & w/o Kysor shutters	3208, 3208A	2
3	2020626	Hose, radiator, upper, Gates #VF-114 w/Kysor shutters	427, 427A	1
3	0659920	Hose, radiator, upper, Gates #VF-107 w/o Kysor shutters	427, 427A	1
4	0605535	Hose, radiator, lower, Gates #CH-401	V504, V504A V555, V555A	1
4	0768804	Hose, radiator, lower, Gates #VF-121	6V53, 6V53A	1
4	2020618	Hose, radiator, lower, Gates #VF-26 w/o opt. 7592, engine fan clutch	3208, 3208A	1
4	0422162	Hose, radiator, lower, Gates #VF-11 w/opt. 7592, engine fan clutch	3208, 3208A	1
4	2020618	Hose, radiator, lower, Gates #VF-115	427, 427A	1
5	0954123	Connector, lower, G&O	V504, V504A V555, V555A	1
5	0954115	Connector, lower, G&O	3208, 3208A,	1
6	0765255	Connector, upper, G&O	V504A, V555, V555A	1
5	0954131	Connector, G&O	427, 427A	1
6	0765222	Connector, G&O upper	3208,	1
5	0767145	Connector, G&O	6V53, 6V53A	1
5	0954115	Connector assy., lower, G&O	3208A - W/L	1
8	1062835	Gasket, radiator, connector flange, 2 3/4", G&O	All	2
9	0569301	Clamp, hose 2 1/2", RADIATOR		
9	0569095	Clamp, hose 3", RADIATOR		
NI	2102085	Cap, radiator	All	1

ORDERING INSTRUCTIONS

EACH PART ON YOUR ORDER SHOULD BEAR THE APPROPRIATE PART NUMBER AND MANUFACTURER AND THE QUANTITY YOU WILL REQUIRE.

It is easy to get the parts you want. To make our service better, we ask you to follow a few simple rules:

Tell Us,

1. Body Serial Number
2. Chassis Serial Number
3. Chassis Service Number
4. Body Model and Year
5. Engine Make & Model
6. Axle Model Number and Blue Bird Axle Part Number if Axle Parts are Ordered.
7. Part number and Complete Description of Each Part

All of the above data can be found on the data plates located in the front upper right hand corner of the interior of your forward control coach.

Method of Shipment:

Unless instructions are specifically made on your parts order, parts will be shipped by the least expensive way. If unusual speed is required, give adequate shipping instructions. Parts and accessories will be crated or boxed at the option of Blue Bird Body Company to insure proper protection of goods in transit. Special packing at customer's directions may necessitate additional charges.

Payment:

All parts orders are delivered on a C.O.D. basis unless other arrangements have been made with our credit department. This policy is customary in the automotive field.

Blue Bird uses new parts and components in the manufacture of its buses. We strongly recommend that you only use new parts and components for replacement purposes. Blue Bird or its vendors can not be responsible for failures due to use of used or rebuilt parts.

TRANSMISSION COOLING LINE

KEY	PART NO.	DESCRIPTION	
12	0809608	CONNECTOR, TRANS. COOLER LINE 3/4 MPT X MALE FLARE	AR
NI	0606681	HOSE, 5/8 I.D. X 1 5/64 O.D. IMP. EAST. #Y912	AR
13	0606665	COUPLING, FEMALE 37 DEGREE, JIC FLARE SWIVEL	AR
14	0753624	STRAIGHT THREAD O-RING, 45 ELBOW, 3/4 TUBE W/H #C5365 X 12	AR
NI	0538900	COUPLING, FEMALE 37 DEGREE JIC, SWIVEL 13/32 X 1/2	AR
NI	0538892	HOSE, 13/32 I.D. X 49/64 O.D.	AR

LENGTH OF HOSE #0606681 REQUIRED FOR TRANSMISSION COOLANT LINES:

W/ALLISON MT 643 TRANSMISSION

ENGINE	APPLICATION	LENGTH REQ'D
6V53A	RADIATOR TO FILTER	5 FEET
	TRANSMISSION TO RADIATOR	4 FEET
	FILTER TO TRANSMISSION	1 FOOT
6V53A W/7720 HAYDEN COOLER	RADIATOR TO FILTER	6 FEET
	TRANSMISSION TO RADIATOR	10 FEET
	FILTER TO TRANSMISSION	1 FOOT
3208A, V555A, 8.2A, 3208TA 427A	RADIATOR TO TRANSMISSION	5 FEET
	TRANSMISSION TO RADIATOR	10 FEET
	FILTER TO RADIATOR	1 FOOT
3208A, V555A, 8.2A, 3208TA, 427A W/7720 HAYDEN COOLER	RADIATOR TO FILTER	5 FEET
	TRANSMISSION TO RADIATOR	10 FEET
	FILTER TO RADIATOR	1 FOOT
VT-225A	RADIATOR TO FILTER	9 FEET
	TRANSMISSION TO RADIATOR	7 FEET
	FILTER TO RADIATOR	3 FEET

LENGTH OF HOSE #0538892 REQUIRED FOR TRANSMISSION COOLANT LINES:

W/ALLISON AT 545

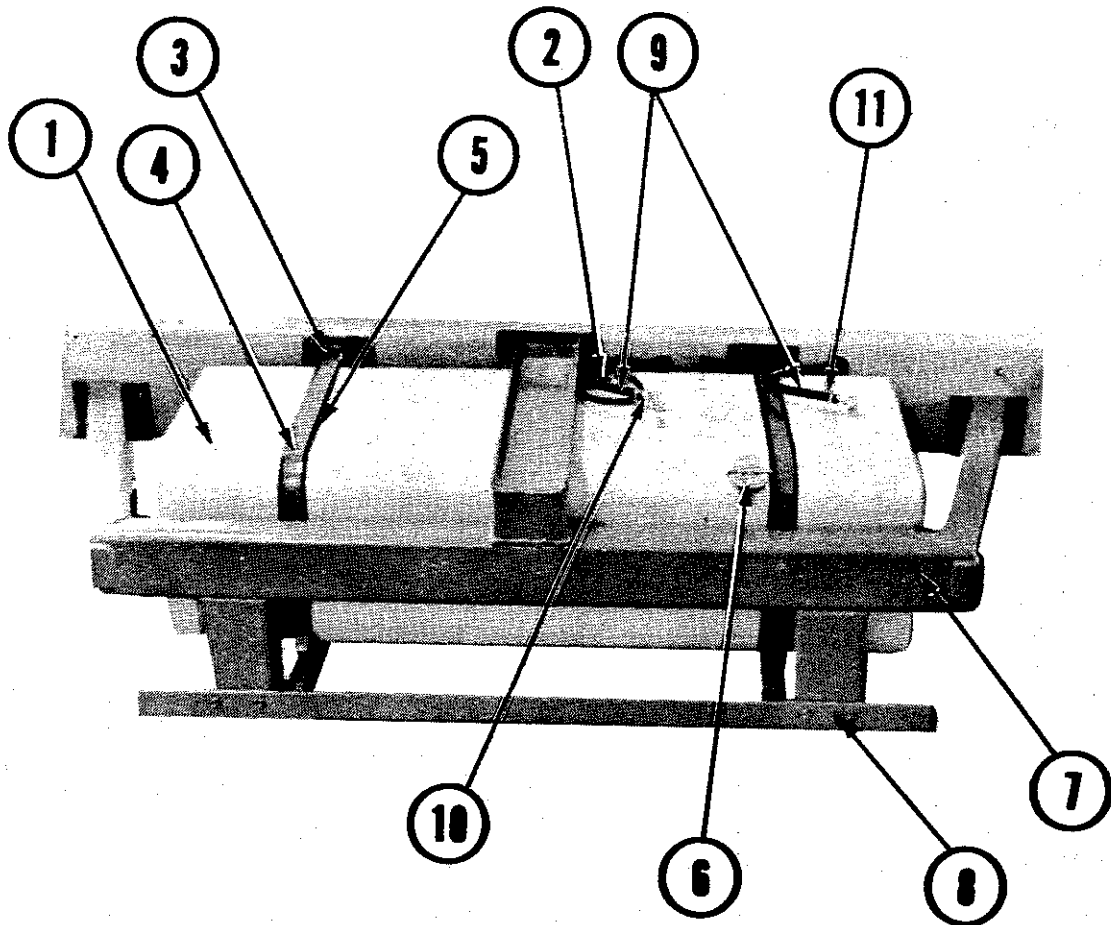
ENGINE	APPLICATION	LENGTH REQ'D
427T	RADIATOR TO FILTER	7 FEET
	TRANSMISSION TO RADIATOR	5 FEET

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

FUEL SYSTEM

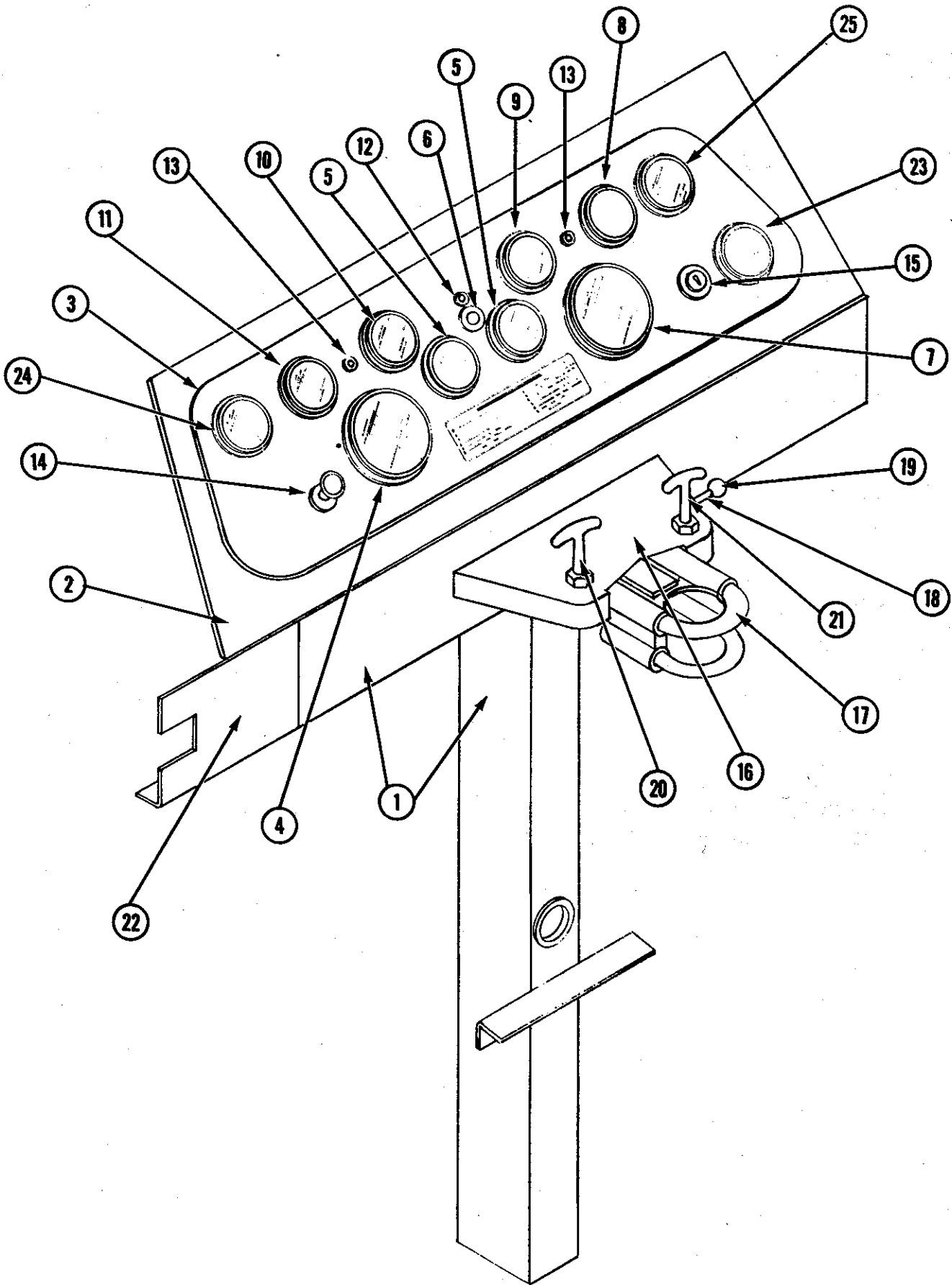
Fuel tanks and accessories used on your Blue Bird Chassis are listed in this section for your convenience. Where applicable, both Blue Bird vendor parts are listed.

Tanques de combustibles y accesorios usados en su chasis Blue Bird estan enumerados en esta seccion para su conveniencia. En algunos casos ambos numeros se ofrecen, Blue Bird y el fabricante de la pieza.



FUEL SYSTEMS:

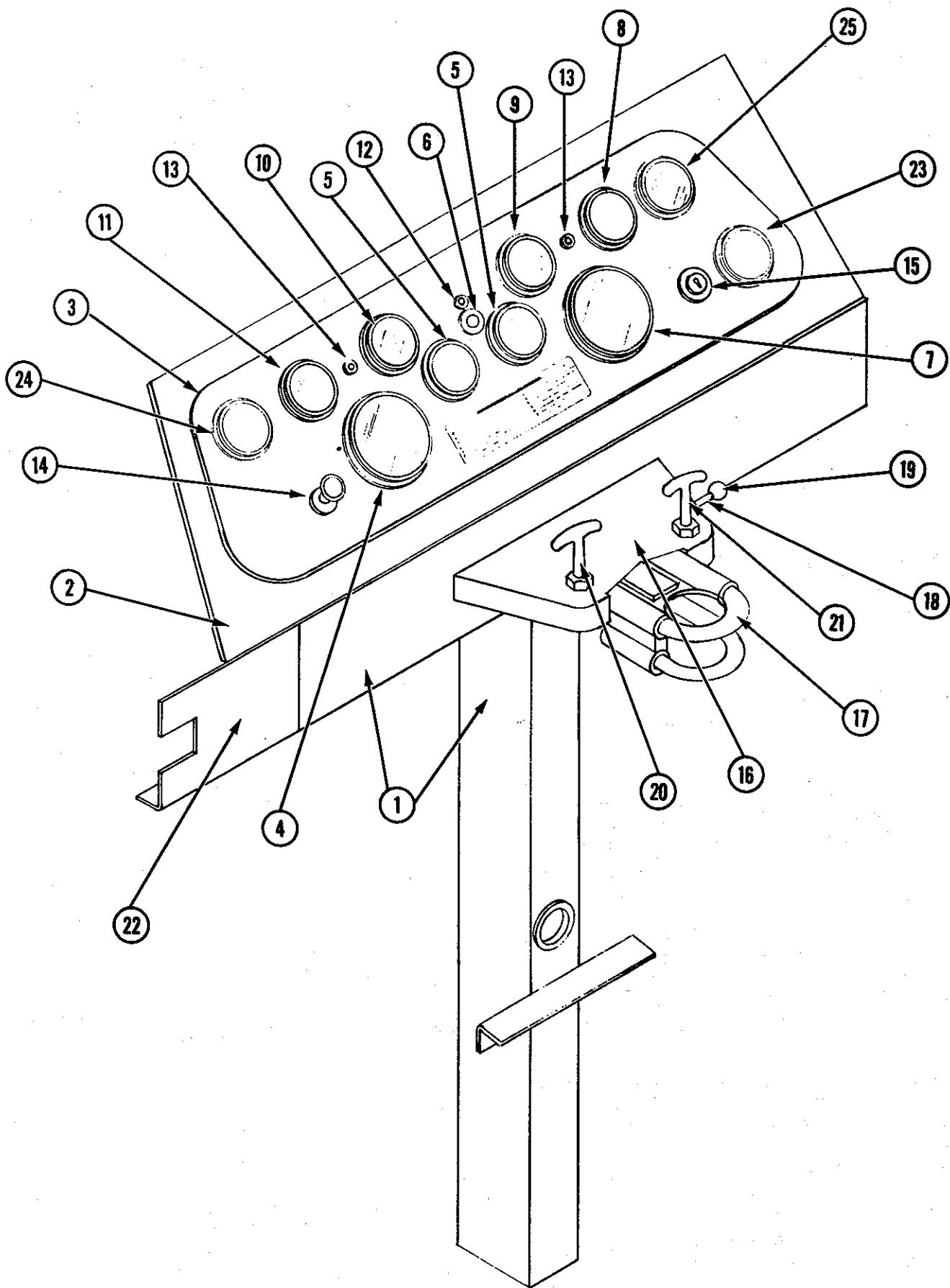
KEY	PART NO.	PART NAME	APPLICATION	QTY.
1	0963918	Tank, 60 gal. saftey	All except Calif.	1
2	2025807	Sender	All	1
3	0329342	Bracket assy.	All	2
4	0179408	Strap assy.	All	2
5	2007649	Pad, strap	All	2
6	2101731	Cap, fuel tank	All	1
NI	0962639	Cap assy., fuel tank, locking type		
7	0822569	Barrier assy.	All	
8	0822361	Barrier assy., lower half	All	
9	0659060	Hose, B706 3/8 gas	Diesel, exc. Cummins	
NI	2027688	Hose, 5/8	Cummins only	
NI	0520908	Female, end, 5/8 hose	All	2
10	0659086	Coupling, inverted flare, 3/8 male swivel	Diesel, except Cummins	2
10	2027662	Coupling 4742 8B SAE male Flare	Cummins only	
NI	2027712	Hose 1/2 I.D. x 5/8 O.D. 1534 10	All	
NI	2026953	Union, inverted flare	All	1
11	2027571	Clamp, hose 6203	All	2
NI	2027704	HOSE 1/2" I.D. 1525-8	ALL	AR



INSTRUMENT GROUP

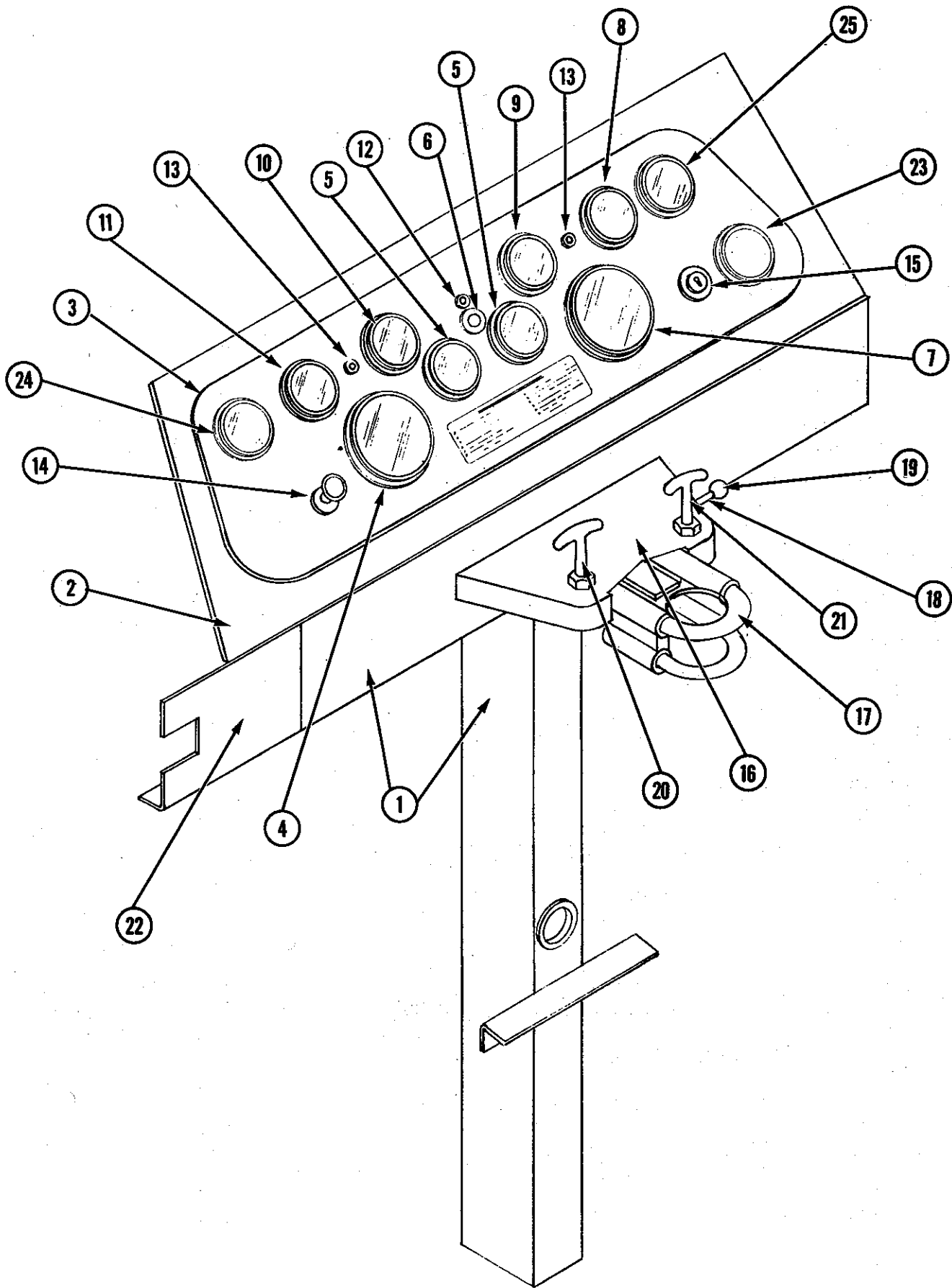
GRUPO DE INSTRUMENTOS

KEY	PART NO.	PART NAME	APPLICATION	QTY.
1	0980243	Panel assy., instrument, lower half	All	1
2	0526202	Panel, instrument, supporting	All	1
3*	1011568	Panel assembly, instrument	Mile dual scale w/o dual brakes	1
3*	1011550	Panel assembly, instrument	Mile dual scale with dual brakes	1
3*	1011576	Panel assembly, instrument	Kilometer, w/o dual brakes	1
3*	1011584	Panel assy., instrument, kilometer w/ BT-75 brake	All w/BT-75 brakes	1
3	1010636	Panel only, instrument	Mile dual scale w/o dual brakes	1
4	1010628	Panel only, instrument	Mile dual scale with dual brakes	1
NI	0981530	Speedometer, Kilometer	All	
4	0979013	Speedometer, dual scale	All	
NI	0819508	Speedometer cable & Housing assy. 120"	429, 427, 427A, 3208A, V504, V504A	1
NI	0819656	Speedometer cable & housing assy. 102" long - 2 speed adaptor to transmission	All w/2 speed axle	
NI	0193037	Speedometer cable & housing assy., short - speedometer head to 2 speed adaptor	All w/2 speed axle	1
<p>*NOTE: These panels contain the following instruments: Fuel gauge, oil pressure gauge, water temperature gauge, ammeter, air pressure gauge(s), speedometer directional signal switch (2) Green, high beam indicator light (Blue) air pressure warning light, (red) instrument panel wiring harness w/quick disconnect.</p>				
NI	2022200	Adaptor assy., speedometer, GMC #2307815	All w/2 speed axle	1
5	0981779	Gauge, air pressure, Teleflex 9148571	All	AR
NI	2008241	Elbow, air pressure gauge 1/8 pipe	ALL	AR
NI	2008209	Coupling, elbow, air pressure gauge 1/8 pipe	ALL	1
6	0981498	Light, air pressure warning, red 12 volt Teleflex #6283575	All	1
7	0989921	Tachometer, Teleflex	All Gasoline engines	1
7	0981589	Tachometer, Teleflex	All diesel engines	1
NI	0910216	Sender, diesel tachometer, Teleflex #40836	All Diesel Engines	1
NI	0765297	Adapter, 90 degree tachometer sender W/drive tip	3208 with tachometer	1
NI	2120384	Drive tip only, 90 deg. tach adapter		



INSTRUMENT GROUP

KEY	PART NO.	PART NAME	APPLICATION	QTY.
8	0979005	Ammeter, 100-0_100, Teleflex	All	1
NI	0804294	Shunt, Ammeter, Stewart Warner #407616	All	1
9	0978999	Gauge, water temperature, teleflex	All	1
NI	0804310	Sender, water temperature, 1/2 pipe Stewart Warner #334-R V504A, 6V53, 6V53A, V555, V555A	427, 427A, 3208, 3208A, V504,	
10	* 0985655	Gauge, oil pressure, teleflex #X000246 Electric	All w/electric guage	1
NI	* 1017680	Sender, oil pressure, teleflex #35423-35 Electric	All w/electric guage	1
10	0985663	Guage, oil pressure, mechanical	Diesel except 6V53	
10	0985671	Guage, oil pressure, mechanical	6V53 only	
NOTE: Care must be taken to match this gauge & sending unit or an incorrect oil pressure reading will result.				
11	0978981	Gauge, fuel, teleflex	All	1
NI	2025807	Sender, fuel tank, Stewart Warner #391-D Set for 13 1/2" depth tank	W/60 gal. fuel tank	
12	0981480	Light, high beam indicator, blue, 24 volt, Teleflex	All	1
13	0981472	Light, directional signal, green 12 volt, Teleflex	All	2
14	0952465	Switch, headlight Delco Remy #1995194	All	1
NI	2025559	Mounting nut, headlight switch, Delco Remy #1952727	All	1
NI	0985697	Rod, headlight switch, Delco Remy	All	1
*15	1010685	Switch assy, ignition W/Keys & cylinder	Beginning approx. with Factory serv.# 0956928	
15	1010685	Switch assy., ignition, w/keys & cylinder Pollak 31-191	Used up to Factory Serv. # 0956928	
NI	2025195	Switch, headlight dimmer, # A7767	All	1
NI	2006807	warning light Cole-Hersee #PL-19	All w/engine warning system	1
NI	2006815	Socket assy., w/bulb, Cole-Hersee #2506 <i>uses bulb 2255719</i>	All w/engine warning system	1
NI	0765313	Pilot light, engine stop, Cole- Hersee #PL-112	6V53, 6V53A	1
16	0913673	Bracket assy., adjustable tilt steering wheel complete	All	1
NI	0928192	Bracket assy., tilt steering wheel	All	1
17	0928200	Slide assy., adjusting, tilt steering wheel	All	1
NI	0757781	SENDER, FUEL TANK	100 gals	



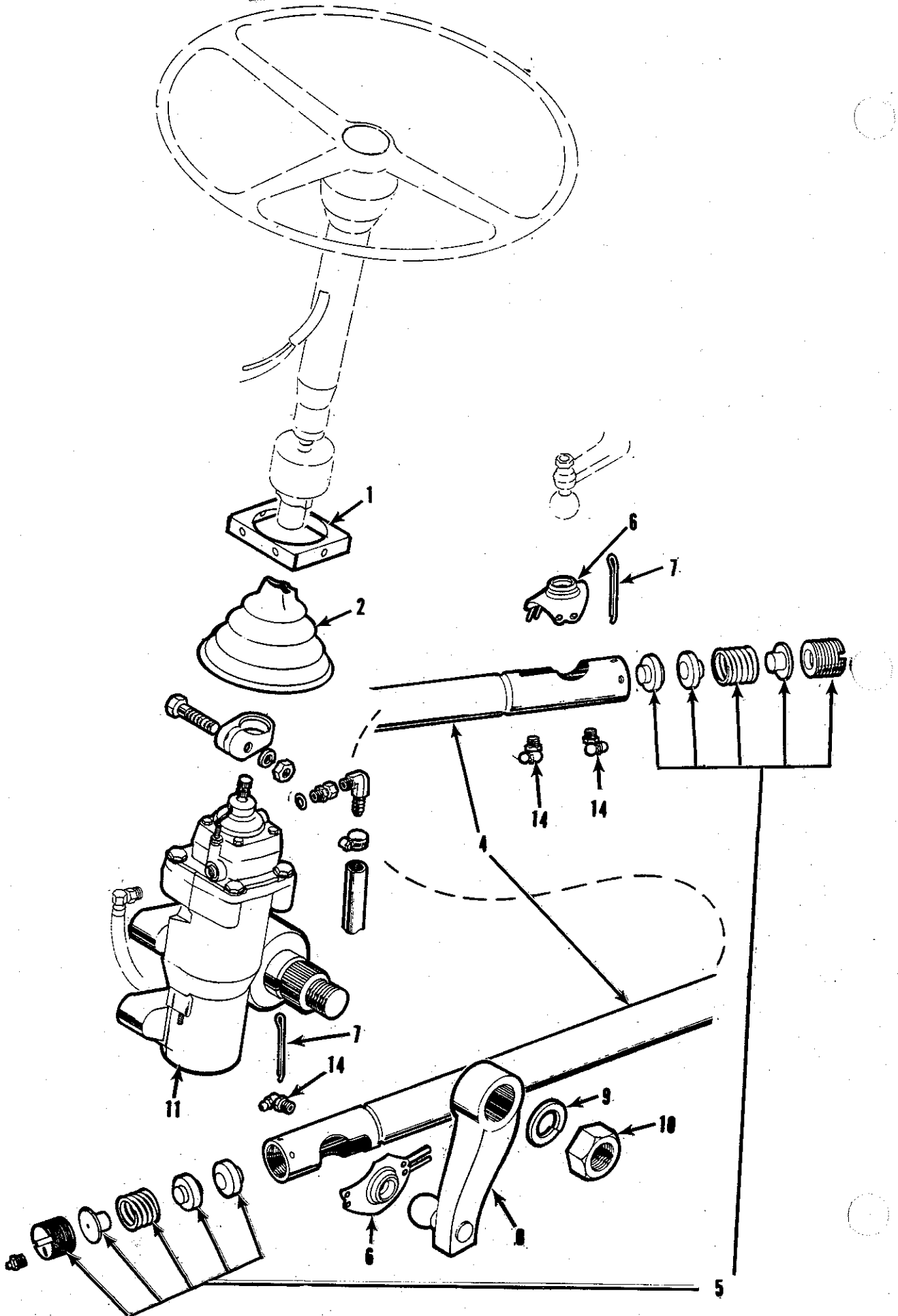
INSTRUMENT GROUP

KEY	PART NO.	PART NAME	APPLICATION	QTY.
18	0913756	Lever, lock, tilt steering wheel	All	1
NI	0913822	Spring, lock, tilt steering wheel	All	1
NI	0913707	Guide, lock, tilt steering wheel	All	1
19	0755496	Ball knob, black	All	1
20	0907279	Cable assy., choke control	Except diesel	1
21	0907287	Cable assy., throttle control	All	1
22	0980193	Trim, instrument panel, lower	All	1
NI	0804344	Clock, Teleflex #6518475	All w/option 1 4463 engine hour-meter	1
23	0985705	Hour-meter, Teleflex	All w/option 1 4465 engine hour-meter	1
24	0985721	Gauge, transmission oil temperature, Teleflex	All w/option 1 4466 transmission	1
NI	0804260	Sender, transmission oil temperature, Stewart-Warner #334-S	All w/option 1 4466 transmission	1
25	0981571	oil temp. gauge Voltmeter, Teleflex	All w/option 1 4462 voltmeter	1
NI	0981506	Harness, wiring, instrument panel Telefelx	All	1
NI	0984351	Harness, wiring, master	All	1
NI	0983221	Harness, wiring, Cummins engine	V504, V504A V555, V555A	1
NI	0984013	Harness, wiring, caterpillar & Detroit diesel engines	3208, 3208A 6V53, 6V53A	1
NI	0984005	Harness, wiring, Chev. engine	427, 427A	1

NOTE: Each Blue Bird chassis requires three (3) separate wiring harness sets equipped with quick-disconnect connections. They are as follows:

- Nota: Cada chassis Blue Bird requiere (3) grupos separados de alambrado equipados con conecciones de facil desconecion. Son como sigue a continuacion:
- No. one Instrument panel wiring harness
 - No. two Master wiring harness
 - No. three Engine wiring harness (unique to engine)
- No. 1 - Alambrado panel de instrumentos
 - No. 2 - Alambrado principal
 - No. 3 - Alambrado del motor (especial para cada motor)

POWER STEERING LINKAGE

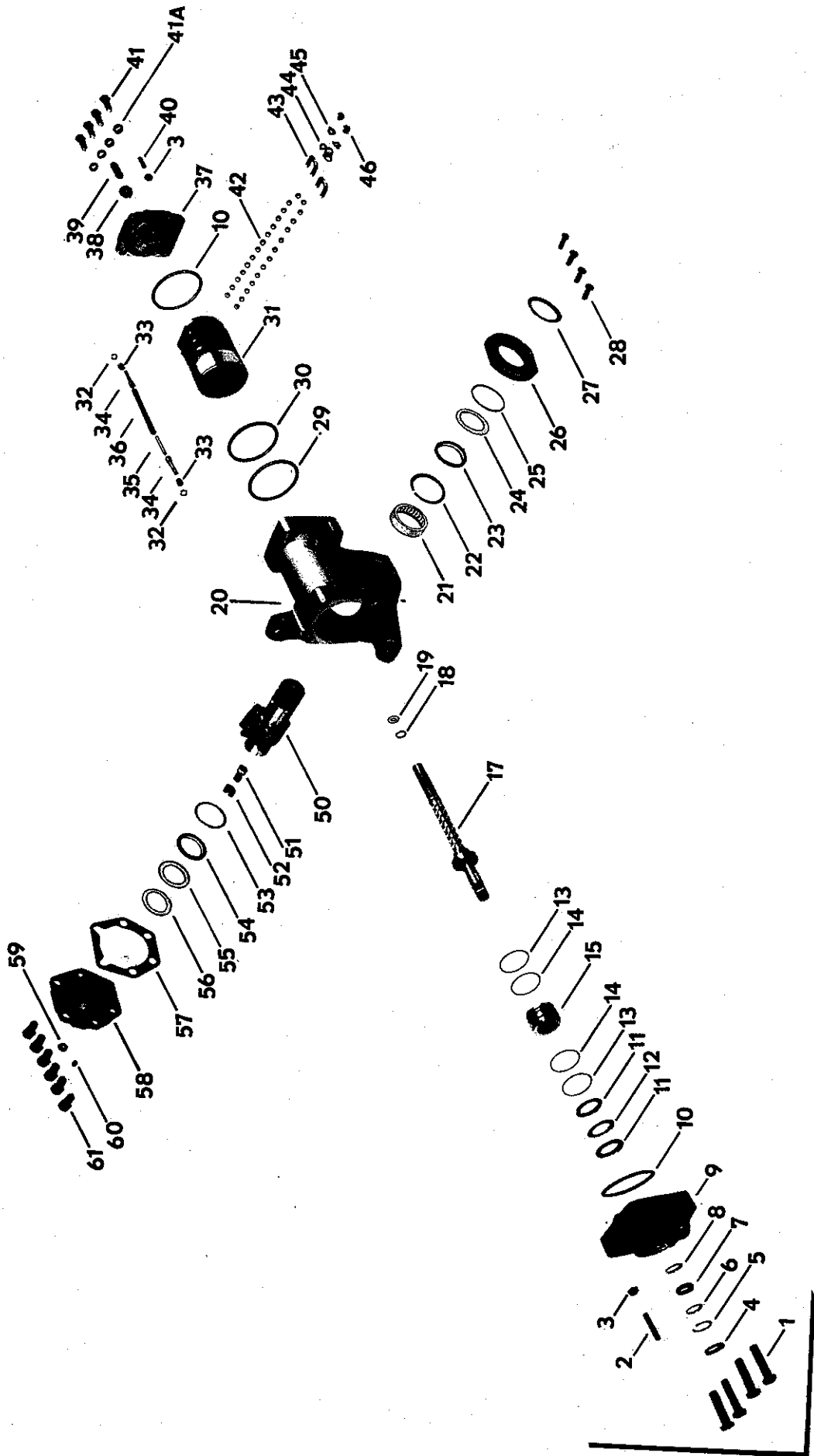


POWER STEERING LINKAGE

KEY	PART NO.	DESCRIPTION
1	0618306	CLAMP, UPPER COLUMN BOOT
2	2003457	BOOT, GEAR SHIFT LEVER
4	0998377	DRAG ROD ASSY., POWER STEERING
5	2118198	KIT, REPAIR DRAG ROD CONSISTING OF:
	2596518	ADJUSTING PLUG (2 per)
	2627107	SPRING SEAT (2 per)
	2596617	SPRING (2 per)
	2597318	BALL SEAT (4 per)
6	0990184	DUST COVER, DRAG ROD
7	0609495	PIN, COTTER, 3/16" X 3"
8	0998419	ARM, PITTMAN
9	2594018	WASHER, LIGHT LOCK 1 1/2"
10	2595627	NUT 1 1/2" X 12 HEX
11	0998401	GEAR, POWER STEERING - <u>2138840</u>
14	2027472	FITTING, GREASE

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

STEERING GEAR ASSEMBLY HFB 64



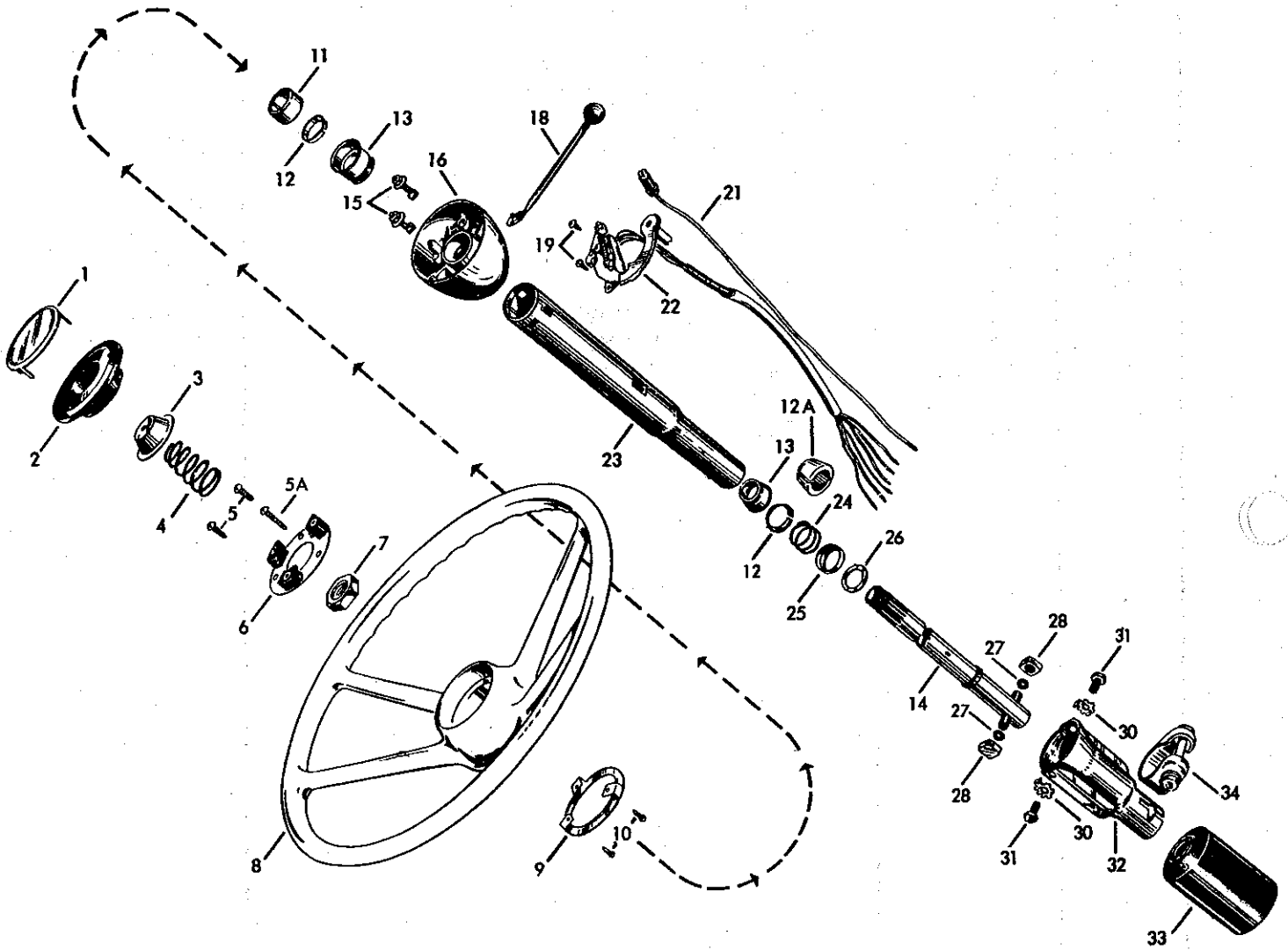
STEERING GEAR ASSEMBLY HFB 64

KEY	PART NO.	DESCRIPTION	VENDOR NO.
NI	2120848	SEAL KIT, HFB 64 STEERING GEAR	HFB 640001
NI	0998401	GEAR ASSY., POWER STEERING HFB 64 CONSISTING OF ITEMS 1 THRU 61:	
1	2120996	BOLT, 1/2-13 TORX HEAD (4 REQ'D)	020251
2	2121044	ADJUSTING SCREW	021336
3	2121051	NUT	025121
3A	2121077	NUT, 5/16-24	025124
4	2121184	SEAL	032579
5	2593648	RETAINING RING	401314
6	2121127	BACKUP WASHER	028445
7	2121176	SEAL ASSY.	032577-AL
9	2121416	VALVE HOUSING ASSY.	HFB-646013-A1
10	2121226	O-RING (2 REQ'D)	032616
11	2121085	THRUST WASHER (2 REQ'D)	028430
12	2597235	THRUST BEARING	067026
13	2121150	SEAL RING (2 EA. REQ'D)	032570
14	2121168	O-RING (2 EA. REQ'D)	032571
15		NOT SERVICED SEPARATELY, SEE ITEM 17	
17	2121374	WORM AND VALVE ASSY.	HFB-523001-J1
18	2121135	O-RING (2 EA. REQ'D)	032552
19	2121143	SEAL RING (2 EA. REQ'D)	032536
20	2121382	HOUSING ASSY.	HFB-642009-A1
21	2121267	ROLLER BEARING	071016
22	2593440	RETAINING RING	401309
23	2121770	SEAL RING ASSY.	032634-A1
24	2121093	WASHER	028433
25	2121192	O-RING	032586
26	2121325	TRUNNION COVER ASSY.	402368-A1
27	2121200	SEAL	032591
28	2121366	SCREW (4 EA. REQ'D)	G-9429710
29	2705184	SEAL RING	032590
30	2121218	O-RING	032615
31	2121424	RACK AND BALL ASSY.	HFB-647002-J1
32	2121309	RETAINING RING (2 EA. REQ'D)	401379
33	2121341	POPPET SEAT (2 EA. REQ'D)	415442
34	2121234	POPPET (2 EA. REQ'D)	040124
35	2121242	ROD	040125
36	2121291	SPRING	401375
37	2121333	COVER, END	402376
38	2121069	NUT	025122
39	2121036	ADJUSTING SCREW	021333
40	2121010	ADJUSTING SCREW	021322
41	2121002	BOLT (4 EA. REQ'D)	020252
41A	2596922	WASHER (4 EA. REQ'D)	028335
42	2121275	BALL ASSY (KIT OF 27)	216191-X1
43		NOT SERVICED SEPARATELY, SEE ITEM 46A	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

DR.	BY	ROSS
APP.	BY	8001711

POWER STEERING COLUMN, HFB 64



COURTESY OF ROSS GEAR AND TOOL

POWER STEERING COLUMN, HFB 64

KEY	PART NO.	DESCRIPTION	VENDOR NO.
NI	0998427	COLUMN ASSY., UPPER P/S HFB 64 (INCLUDES ALL ITEMS WITH *)	
NI	0819334	KIT HORN BUTTON (INCLUDES ITEMS 3, 4, 5, 5A, 6, 9, 10)	
1	0877498	EMBLEM, HORN BUTTON W/BB LOGO	
2	0876839	BUTTON, HORN MERIT PLASTICS 49007	
3	0876755	CUP, HORN CONTACT - <i>HP</i>	029037
4	0876821	SPRING, HORN BUTTON <i>file</i>	401286
5	2597938	SCREW, HORN BASE PLATE (10 X 5/8" RD. SLOTTED HEAD) (2 EA. REQ'D)	G148595
5A	2704401	SCREW, HORN BASE PLATE (FLAT HEAD/ SLOTTED)	G173654
6	0876748	PLATE ASSEMBLY HORN BUTTON BASE	453088-A4
*7	2704336	NUT, STEERING WHEEL	026045
8	0876805	WHEEL, STEERING, 21" DIA. BEIGE, IHC. 286232C21	
*9	0876797	RING, HORN CONTACT	453091
*10	0876789	SCREW, HORN CONTACT RING DRIVE (#8-15 X 1 1/2) (2 EA. REQ'D)	G145067
*11	2618601	SPACER, 1 3/16" O.D. X 5/8" WIDE (UPPER)	477219
*12	2592657	SEAT, HORN SPRING (2 EA. REQ'D)	477194
*13	2596930	BEARING ASSY., JACKET TUBE UPPER	065987-S1
*13A	2596831	BEARING ASSY., JACKET TUBE LOWER	065985
*14	2704344	SHAFT ASSY., STEERING TUBE	089130-A1-2175
*15	2594927	BOLT STEERING CLAMP "J" (2 REQ'D)	021193
*16	2597441	HOUSING, TURN SIGNAL	456071-S1
*18	2596344	LEVER ASSY., DIRECTIONAL	452207
*19	2704369	SCREW, DIRECTIONAL SWITCH MOUNTING (2 EACH REQ'D)	G-163105
*21	2595536	HORN CONTACT BRUSH ASSY.	032529
*22	2625960	SWITCH ASSY., DIRECTIONAL & HAZARD SIGNALS	480857
*23	2120954	TUBE ONLY, STEERING JACKET	097621-A1S-1875
*NI	2118131	TUBE ASSY., STEERING JACKET (INCLUDES ITEM 16 & 23)	456071-A43-2031
*24	2592848	SPRING, LOWER JACKET TUBE	401090
*25	2597821	DUST CAP, JACKET TUBE LOWER	029084
*26	2120921	WASHER, JACKET TUBE LOWER	028290
*27	2621415	WASHER, WHEEL SHAFT WAVE (2 REQ'D)	028308
*28	2596534	BUTTON, WHEEL SHAFT SLIDE (2 REQ'D)	055028
*30	2596724	TONGUED WASHER, COUPLING SHELL (2 EACH REQ'D)	028315
*31	2594711	CAP SCREW, COUPLING SHELL (2 REQ'D)	G-181307
*32	2120962	COUPLING SHELL, STEERING SHAFT	403752-A1
*33	2594034	RUBBER SHIELD, STEERING SHAFT LOWER	032313
*34	2120988	CLAMP ASSY., STEERING COUPLING SHELL	475187-A1
*NI	2593812	PLAIN WASHER, 5/16" X 3/4" (2 REQ'D)	G-106261
*NI	2592558	RING REINFORCING	477180

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

**POWER STEERING ASSEMBLY
PUMP TO VALVE
CATERPILLAR**

DR. 8/11/82 BY JET
APP. 10-26-82 BY CLN
8001331

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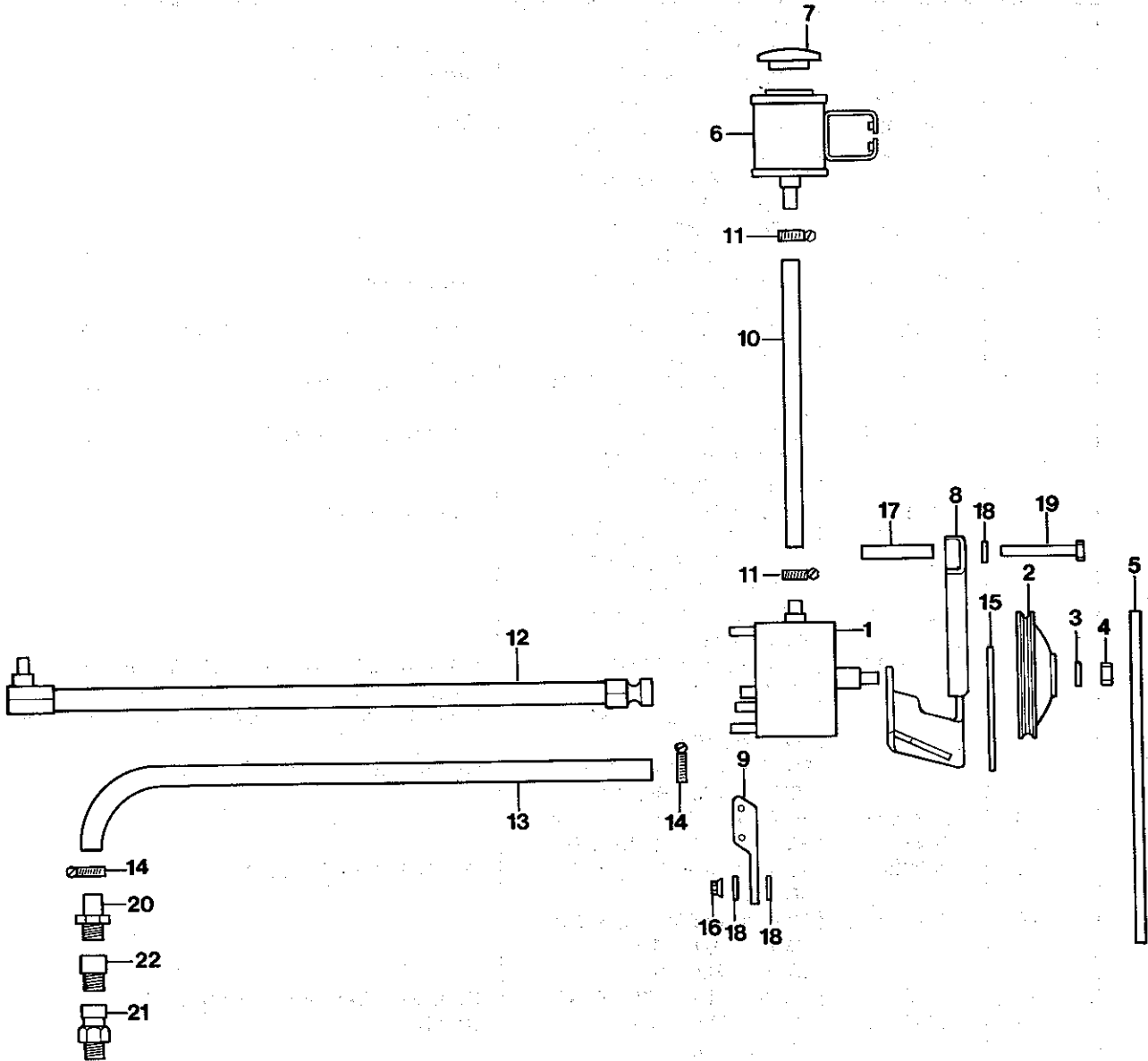
KEY	PART NO.	DESCRIPTION	VENDOR NAME & NO.
1	1019520	BRKT., MIG. P/S	
2	0998476	PUMP ASSY., P/S	EATON #ER-16266-1
3	1037803	V-BELT 3208 T(A)	GATES 8114-3978
3	0854034	V-BELT (3208 NA)	GATES 9370
NI	0801928	BOLT (3 EA. REQ'D)	BOWMAN DIST. 36081
NI	1003052	WASHER, FLAT, 15/32 X 7/8 X 3/16 HARDENED (2 EA. REQ')	
NI	2001204	LOCK WASHER 7/16 (3 EA. REQ'D)	
NI	0557710	RUBBER HOSE CLAMP (6 EA. REQ'D)	ARCO #1645
4	1015007	HOSE ASSY., PRESSURE (PUMP TO GEAR)	GOULD #D7 - EA06-08RC90X08RC-40"
5	0668434	HOSE, RETURN (GEAR TO RESERVOIR) (8 FT. REQ'D)	IMPERIAL EASTMAN B710, 5/8 I.D.
6	0668434	HOSE, PUMP SUPPLY (RESERVOIR TO PUMP) (7 FEET REQ'D)	IMPERIAL EASTMAN B710, 5/8 I.D.
7	1019488	RESERVOIR ASSY.	NELSON 91008A-B
NI	2108199	ELEMENT, P/S RESERVOIR	
NI	2126167	GASKET ONLY, COVER P/S RESERVOIR	
NI	2126159	DIPSTICK ONLY, P/S RESERVOIR	
8	0829242	PULLEY, P/S PUMP	FORD #CITE-3A733-C, EATON #ER-92721
9		FLAT WASHER	FORD #353846-58, EATON #ER-91159
10		CAPSCREW, HEX HEAD	FORD #20366 - 5, EATON #ER-91153 7/8
11		LOCK WASHER	
12		BOLT P/S PUMP TO BRKT. MIG. (3 EA. REQ'D)	EATON #ER - 90916-3
13	2023539	BUSHING, PIPE (2 REQ'D)	
14	1041276	BRKT., P/S RESERVOIR	
15	2008282	STREET ELBOW, 3/8 X 45 DEGREE	WEATHERHEAD #3350 X 6
16	0413146	INSERT BARBED 5/8 I.D. HOSE X 3/8 PIPE (3 EA. REQ'D)	
17	0876649	SWIVEL ADAPTER UNION	IMPERIAL EASTMAN 60 SB-08 X 06
18	2008514	CLAMP, HOSE 5/8" (4 EA. REQ'D)	IDEAL 5210
19	0557710	CLAMP, CLOSED TYPE INSULATED	
20	0846832	STRAP, P/S RESERVOIR MT.	
21	2000107	CAPSCREW, HEX HEAD	
22	2001337	NUT, HEX	
23	0597948	BRKT., TUBE, CLAMPING CHEV.	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

DR. 9/16/82 BY JGT 8001463
APP. 9-16-82 BY CLN

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POWER STEERING ASSEMBLY PUMP TO VALVE CHEVROLET 427, 427A with Saginaw pump no. 7819075



**POWER STEERING ASSEMBLY
PUMP TO VALVE
CHEVROLET 427, 427A
with Saginaw pump no. 7819075**

DR. 8/11/82 BY JET	8001463
APP. 10-26-82 BY CUN	

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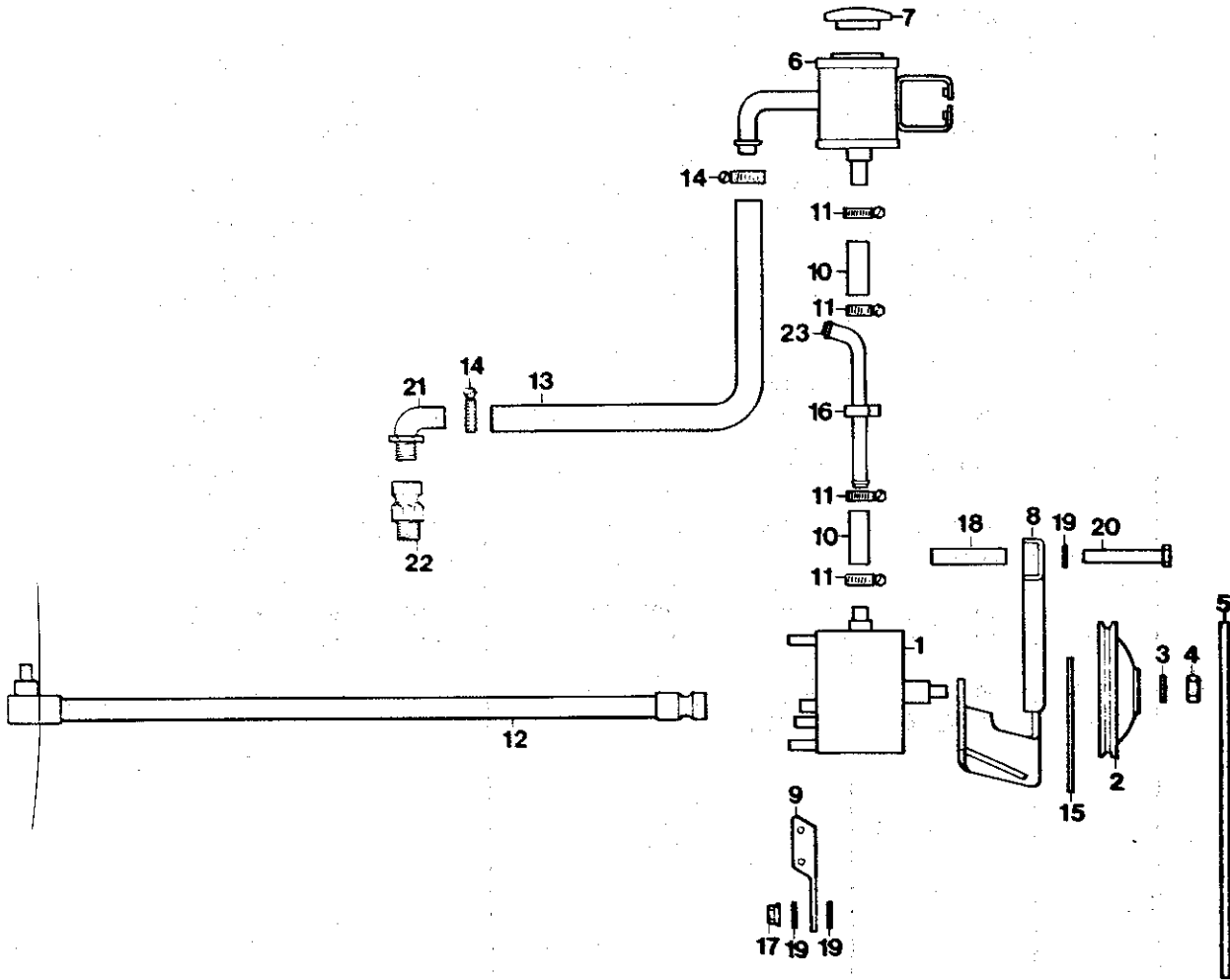
KEY	PART NO.	DESCRIPTION	VENDOR NAME & NO.
1	0762468	PUMP ASSEMBLY	SAGINAW # 7819075
2	0764928	PULLEY, PUMP	CHEVROLET # 2477954
3	2001212	LOCK WASHER, 1/2 I.D.	
4	2001485	NUT, HEX 1/2-20 N.F.	
5	0764225	BELT, PUMP DRIVE	GATES - 9390
6	2021756	RESERVOIR ASSEMBLY	CHEVROLET # 3823695
7	2021749	CAP, RESERVOIR	CHEVROLET # 3914958
8	0928093	BRACKET ASSY., P/S PUMP FRONT, MOD.	CHEVROLET # 2033184
9	0928135	BRACKET, P/S PUMP, REAR	CHEVROLET # 2033182
10	2003366	HOSE, 3/4 I.D.	GATES RUBBER CO. # 119B
11	2008522	CLAMP, HOSE, 1 (2 REQ'D)	IDEAL # 5216
12	1016773	HOSE ASSY., PRESSURE	ANCHOR # 6F-8BUM S090-6FZB-50
13	0659060	HOSE, RUBBER 3/8 I.D., PUSH ON	IMPERIAL EASTMAN B 706
14	2008514	CLAMP, HOSE 5/8" (2 EA. REQ'D)	IDEAL 5210
15	0928119	PLATE, P/S PUMP ADJUST. MOD.	CHEVROLET # 2033180
16	0839027	NUT, HEX 3/8 - 16 G-8 PHOS. & OIL	CHEVROLET # 2480498
17	0928150	SPACER, P/S PUMP	CHEVROLET # 2033181
18	0868661	WASHER, PUMP BRACKET (3 EA. REQ'D)	CHEVROLET # 666674
19	0928168	BOLT, PUMP BRACKET	CHEVROLET # 9423789
20	1016765	INSERT, BARBED 3/8 I.D. HOSE X 1/4 PIPE	GOULD KF06-04PS
21	0876649	SWIVEL ADAPTER UNION	IMPERIAL EASTMAN 60 SB-08 X 06
22	2027134	BUSHING, PIPE	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

DR 8/11/82 BY JET
APP 8-23-82 BY CGW 8001349

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POWER STEERING ASSEMBLY PUMP TO VALVE CHEVROLET 427, 427A with Saginaw pump no. 7840097



**POWER STEERING ASSEMBLY
PUMP TO VALVE
CHEVROLET 427, 427A
with Saginaw pump no.7840097**

DR. 8/11/82 BY JET
APP. 10-26-82 BY CLW 8001349
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KEY	PART NO.	DESCRIPTION	VENDOR NAME & NO.
1	1026657	PUMP ASSEMBLY	SAGINAW # 7840097
2	0764928	PULLEY, PUMP	CHEVROLET # 2477954
3	2001212	LOCK WASHER, 1/2 I.D.	
4	2001485	NUT, HEX 1/2-20 N.F.	
5	0764225	BELT, PUMP DRIVE	GATES 9390
6	1037373	RESERVOIR ASSEMBLY	CHEVROLET # 2064712
7	2021749	CAP, RESERVOIR	CHEVROLET # 3914958
8	0928093	BRACKET ASSY., P/S PUMP, FRONT	
9	0928135	BRACKET, P/S PUMP, REAR	CHEVROLET # 2033182
10	1008119	HOSE, 1" ID SUCTION (3 FEET REQ'D)	GOULD IMPERIAL-EASTMAN 19B
11	2008522	CLAMP, HOSE, 1" (4 EA. REQ'D)	IDEAL # 5216
12	1016773	HOSE ASSY., PRESSURE	ANCHOR #6F-8BUM S090-6FZB-50
13	0668434	HOSE, RETURN, P/S, 6V53	IMPERIAL EASTMAN B 710
14	2008514	CLAMP, HOSE 5/8" (2 EA. REQ'D)	IDEAL 5210
15	0928119	PLATE, P/S PUMP ADJUST.	CHEVROLET # 2033180
16	0853234	CLAMP, 1 1/8	
17	0839027	NUT, HEX 3/8-16 G-8	CHEVROLET # 2480498
18	0928150	SPACER, P/S PUMP	CHEVROLET # 2033181
19	0868661	WASHER, PUMP BRKT. (3 EA. REQ'D)	CHEVROLET # 666674
20	0928168	BOLT, PUMP BRKT.	CHEVROLET # 9423789
21	0556159	INSERT, COUPLING 90 DEGREE	IMPERIAL-EASTMAN 90 KF10-06 PS90
22	0876649	SWIVEL ADAPTER UNION	IMPERIAL-EASTMAN 60 SB-08 X 06
23	1039759	TUBE, REMOTE P/S RESERVOIR	

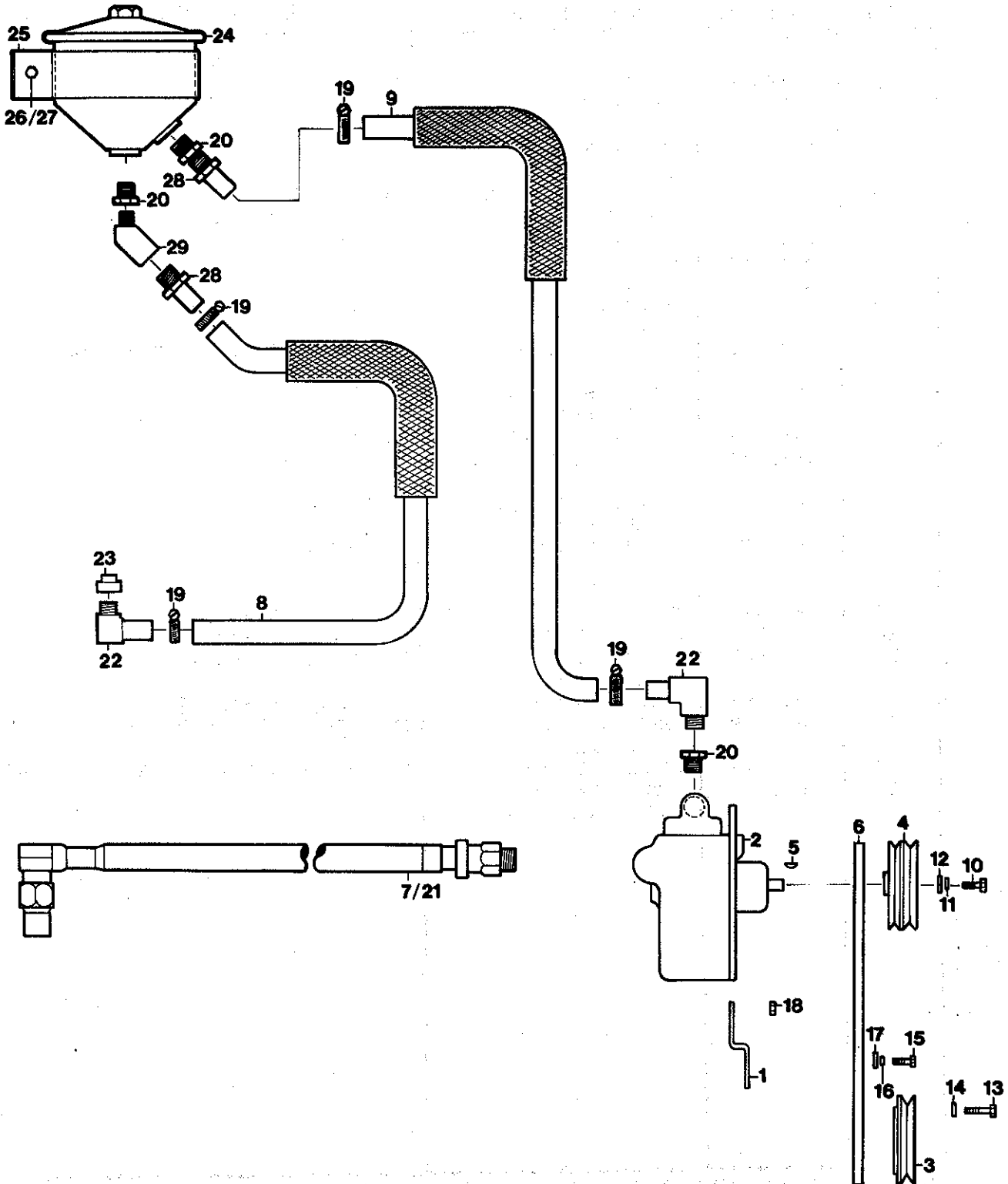
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DR. 8/11/82 BY JET
APP. 8-23-82 BY CA 8001364

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POWER STEERING ASSEMBLY PUMP TO VALVE

CUMMINS V-504, V-504A, V-555, V-555A



**POWER STEERING ASSEMBLY
PUMP TO VALVE
CUMMINS V-504, V-504A, V-555, V-555A**

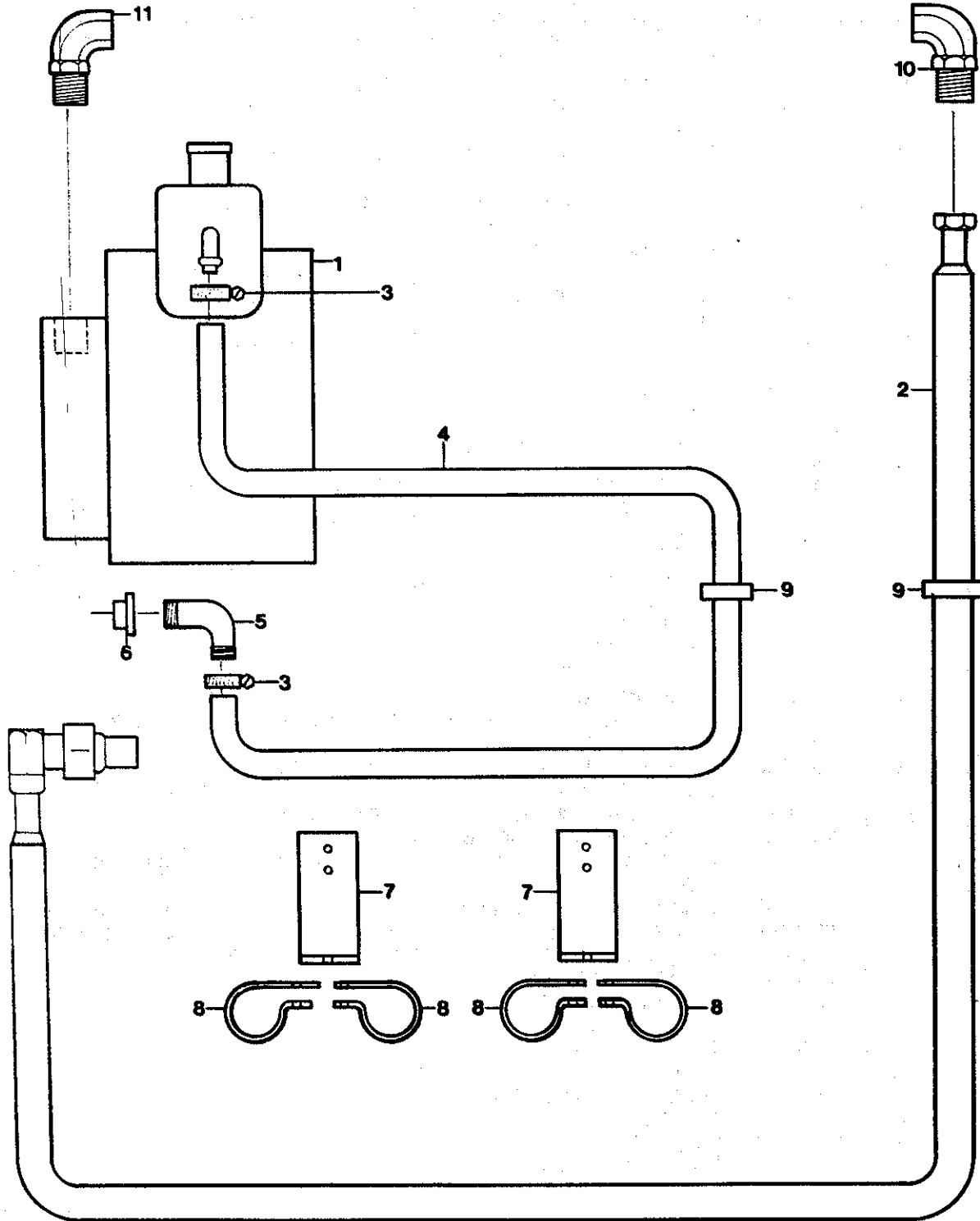
KEY	PART NO.	DESCRIPTION	VENDOR NAME & NO.
1		P/S PUMP MTG. BRKT.	CUMMINS #171301
2	1010578	P/S PUMP	EATON #ER-16267-1
3	0663633	P/S CRANKSHAFT PULLEY V504	CUMMINS #553081
3	0822213	P/S CRANKSHAFT PULLEY V555	CUMMINS #202294
4	0539189	P/S PUMP PULLEY V504	CUMMINS #171302 (REWORKED)
4	2021848	P/S PUMP PULLEY V555	CUMMINS #171302
5	0517995	WOODRUFF KEY #404	FORD #74172-S
6	2021871	P/S PUMP DRIVE V-BELT	CUMMINS #178554
7	1015007	HOSE ASSY., PRESSURE, V555	GOULD #D7-EA06-08RC90X08RC-40
8	0668434	HOSE RETURN (GEAR TO RESERVOIR) (6 FT. REQ'D)	IMPERIAL EASTMAN B710
9	0668434	HOSE RETURN (RESERVOIR TO PUMP) (5 FT. REQ'D)	IMPERIAL EASTMAN B710
10	0610725	CAPSCREW HEX HEAD	
11	2001188	LOCKWASHER	
12	0413195	FLAT WASHER	FORD #353846-S8
13		CAPSCREW HEX HEAD (6 EA. REQ'D)	
14		LOCKWASHER (6 EA. REQ'D)	
15		CAPSCREW HEX HEAD (2 EA. REQ'D)	
16		LOCKWASHER (2 EA. REQ'D)	
17	1003052	FLAT WASHER	
18	0377473	CROWN LOCKNUT (3 REQ'D)	GRIP NUT COMPANY #TLA-3824-GRC
NI	2021541	RUBBER HOSE CLAMP	ARCO #1361
NI	0557710	RUBBER HOSE CLAMP (2 EA. REQ'D)	ARCO #1645
19	2008514	HOSE CLAMP (4 REQ'D)	IDEAL #5210
20	2023539	PIPE BUSHING (3 REQ'D)	
21	1052844	HOSE ASSY., PRESSURE V504	GOULD #D7EA06-08RC90X08RC90-40
22	0556159	INSERT, BARBED (2 REQ'D)	IMPERIAL EASTMAN 90 KF10-06PS90
23	0876649	SWIVEL ADAPTER UNION	IMPERIAL EASTMAN 60SB - 08 X 06
24	1019488	RESERVOIR ASSY.	NELSON 91008A-B
NI	2108199	ELEMENT, P/S RESERVOIR	
NI	2126167	GASKET ONLY, CVR P/S RESERVOIR	
NI	2126159	DIPSTICK ONLY, P/S RESERVOIR	
25	0846832	STRAP P/S RESERVOIR MT	
26	2000107	CAPSCREW	
27	2001337	NUT HEX	
28	0413146	INSERTED BARBED 5/8 I.D. HOSE X 3/8 I.D. PIPE (2 EA. REQ'D)	
29	2008282	STREET ELBOW 3/8 X 45°	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

DR. 8/1/82 BY JCT
APP. 8-23-82 BY CEN
8001356

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POWER STEERING ASSEMBLY PUMP TO VALVE CUMMINS VT-225



**POWER STEERING ASSEMBLY
PUMP TO VALVE
CUMMINS VT-225**

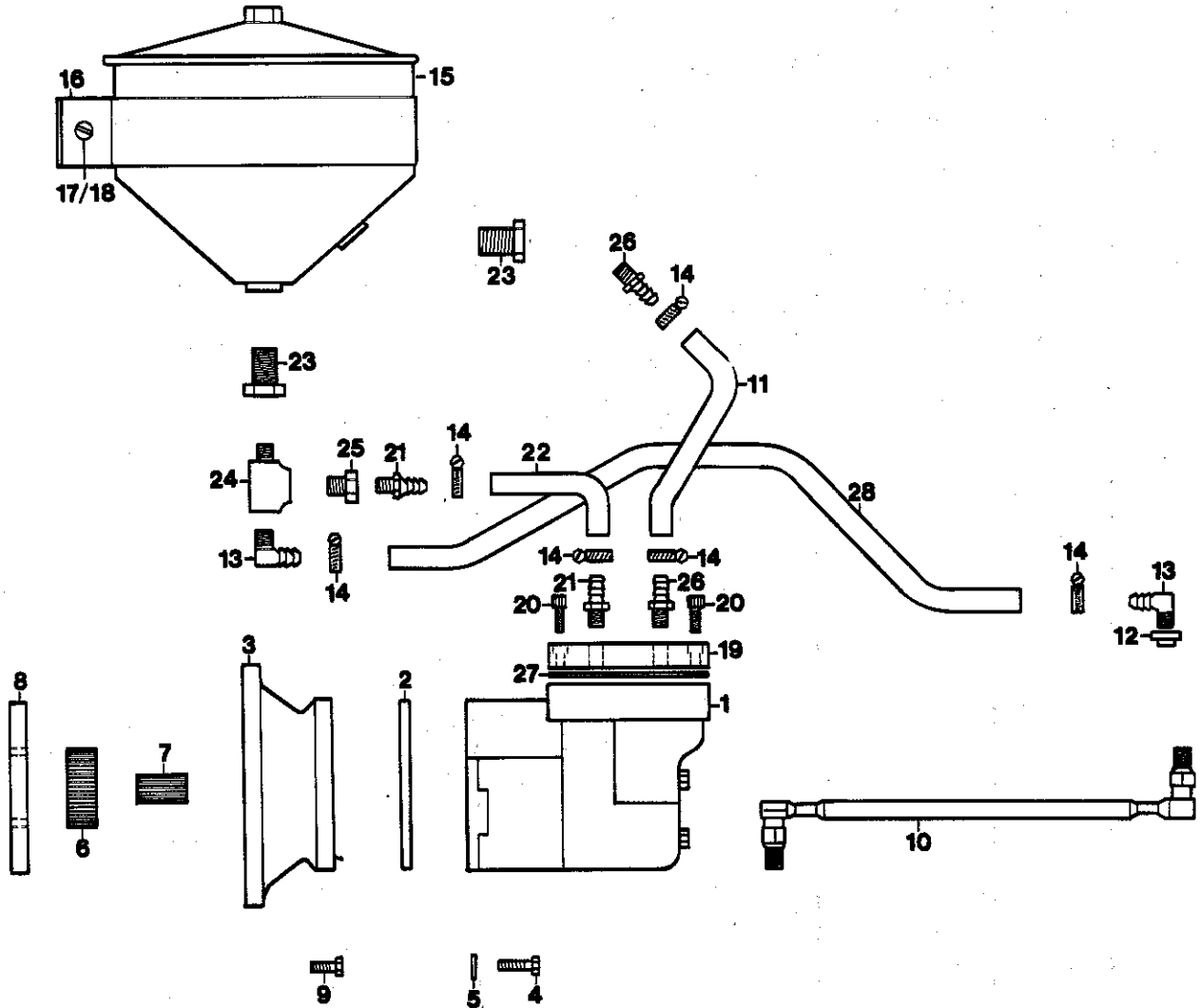
KEY	PART NO.	DESCRIPTION	VENDOR NAME & NO.
1	1010560	P/S PUMP,	EATON # ER-16268-1
2	0980656	HOSE ASSY., PRESSURE P/S, VT 225	ANCHOR # 8BUMSO 90-6F-8FJS X 95
3	2008514	CLAMP, HOSE, 5210 5/8" (2 EA. REQ'D)	IDEAL # 5210
4	2027704	HOSE, 1525-8, 1/2 I.D. (7 FEET REQ'D)	AEROQUIP 1525-8
5	2027779	INSERT, KF08 06PS, 90° BARBED, 90 DEGREE	IMPERIAL EASTMAN, KF08 06PS
6	0876649	ADAPTER, SWIVEL UNION, 60SB - 08 X 06	IMPERIAL EASTMAN, 60SB - 08 X 06
7	0519017	BRKT., UNDERSEAT HTR. PIPE (2 EA. REQ'D)	
8	2021541	CLAMP, INSULATED HOSE 1361 (4 EA. REQ'D)	ARCO #1361
9	2003200	GROMMET, RUBBER, AN931 CL6 22 (2 EA. REQ'D)	ATL. IND. RUB. WKS., AN931 CL6 22
10	2026698	ELBOW, 49 X 8 MALE	
11	0668442	ELBOW, STRAIGHT THREAD MALE	WEATHERHEAD C3459X8

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

DR. 9/11/82 BY JET
APP. 8-23-82 BY CW 9001372

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POWER STEERING ASSEMBLY PUMP TO VALVE DETROIT DIESEL 6V53



**POWER STEERING ASSEMBLY
PUMP TO VALVE
DETROIT DIESEL 6V53**

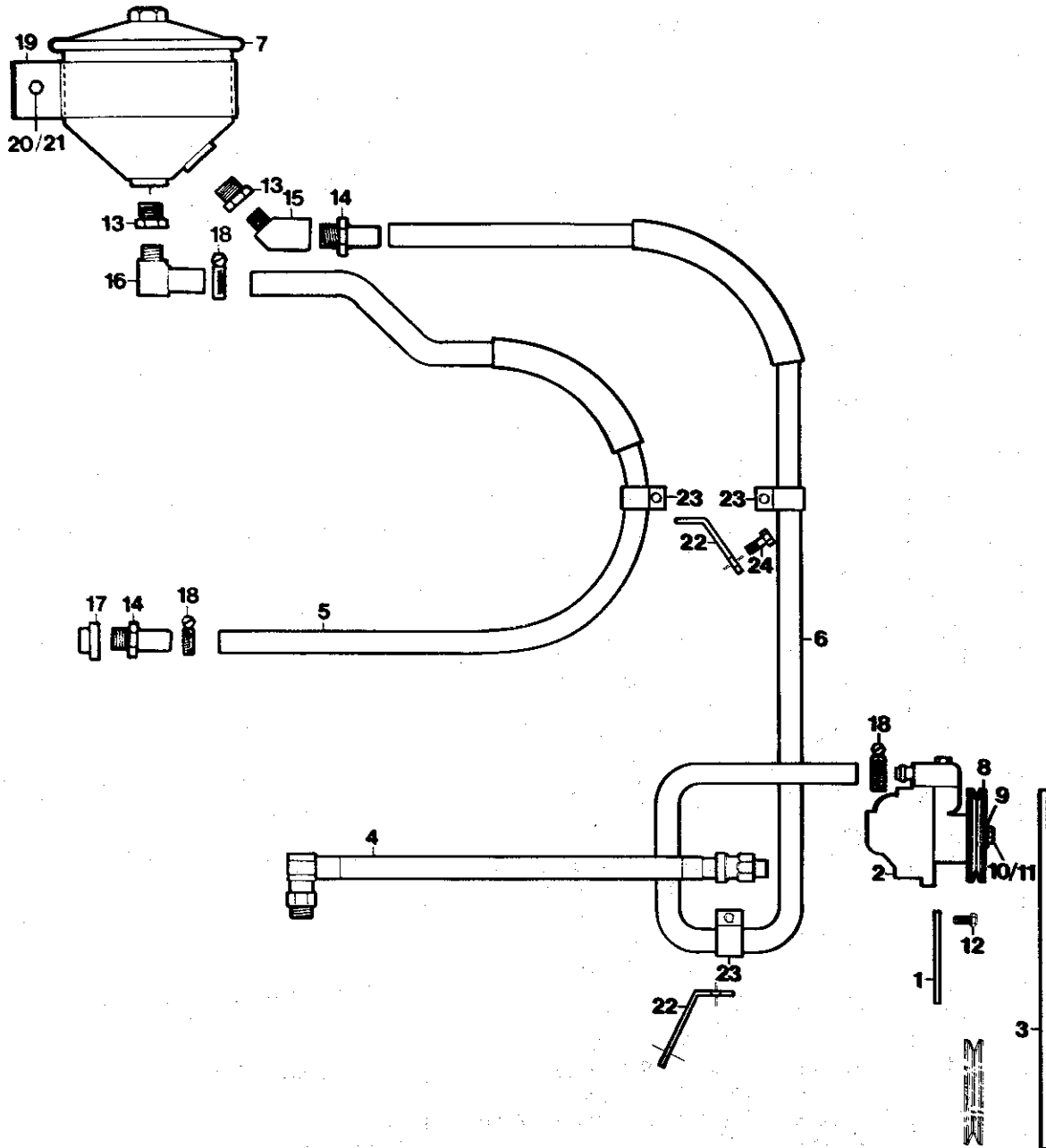
KEY	PART NO.	DESCRIPTION	VENDOR NAME & NO.
1	1035898	PUMP, P/S	VICKERS VIM 42-60-40-17N OL 114
2	0668277	GASKET, HYD. PUMP P/S 6V53	DETROIT DIESEL 5131396
3		ADAPTER, HYD. PUMP DRIVE	DETROIT DIESEL 5131308
4		BOLT, 3/8-16 X 1 (2 EA. REQ'D)	DETROIT DIESEL 179839
5		L W 3/8 (2 EA. REQ'D)	DETROIT DIESEL 103321
6	0668392	SPROCKET, HYD. PUMP DRIVE, P/S 6V53	DETROIT DIESEL 5131313
7	0668400	COUPLING ASSY., P/S 6V53	DETROIT DIESEL 5143616
8	0668418	DISC. DRIVE GENERATOR, P/S 6V53	DETROIT DIESEL 5170450
9		BOLT 3/8-24 X 1-2 (4 EA. REQ'D)	DETROIT DIESEL 5145092
10	1010552	HOSE ASSY, PRESSURE P/S 6V53	ANCHOR #6F 8 BUMS090-8 BUMS090- 180 DEGREE 78 HOSE ASSY.
11	0668434	HOSE, RESERVOIR TO PUMP (2 FEET REQ'D)	IMPERIAL B710 5/8 ID
12	0876649	SWIVEL ADAPTER UNION	IMPERIAL EAST 60SB-08 X 06
13	0556159	INSERT, BARBED 90 DEGREE (2 EA. REQ'D)	IMPERIAL EASTMAN 90 KF10-06 PS90
14	2008522	CLAMP, HOSE 1" (6 EA. REQ'D)	
15	1019488	RESERVOIR ASSY.	NELSON 91008A-B
NI	2108199	ELEMENT, P/S RESERVOIR	
NI	2126167	GASKET ONLY, COVER P/S RESERVOIR	
NI	2126159	DIPSTICK ONLY, P/S RESERVOIR	
16	0846832	STRAP, P/S RESERVOIR	MANUFACTURED
17	2000107	CAPSCREW	
18	2001337	NUT, HEX	
19	0842005	MANIFOLD, REMOTE P/S	MANUFACTURED
20	0870576	BOLT 1/4-20 SOCKET (3 EA. REQ'D)	
21	0660118	INSERT, BARBED (2 EA. REQ'D)	
22	1010073	HOSE	IMPERIAL B708 1/2 ID
23	2023539	BUSHING, PIPE (2 EA. REQ'D)	
24	1010065	TEE, 3/8 STREET	WEATHERHEAD 3750 X 6
25	2027134	BUSHING, PIPE	
26	0413146	INSERT BARBED (2 REQ'D)	
27	0950899	GASKET	VICKERS # 291667
28	0668434	HOSE, RETURN, P/S 6V53 (11 FEET REQ'D)	IMPERIAL - B710 5/8 ID

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

DR. 8/11/82 BY JET
APP. 4-23-82 BY CCA
8001390

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POWER STEERING ASSEMBLY PUMP TO VALVE DETROIT DIESEL 8.2



**POWER STEERING ASSEMBLY
PUMP TO VALVE
DETROIT DIESEL 8.2**

KEY	PART NO.	DESCRIPTION	VENDOR NAME & NO.
1	0999144	PLATE MOUNTING P/S PUMP	
2	0998476	PUMP ASSY., P/S	EATON # ER-16266-1
3	0854034	V-BELT	GATES # 8394
NI	0557710	RUBBER HOSE CLAMP (6 EA. REQ'D)	ARCO # 1645
4	1015007	HOSE ASSY., PRESSURE (PUMP TO GEAR)	GOULD # D7-EA06-08RC90 X 08RC - 40
5	0668434	HOSE, RETURN (GEAR TO RESERVIOR) (7 FEET REQ'D)	IMPERIAL EASTMAN B710, 5/8 I.D.
6	0668434	HOSE, PUMP SUPPLY (RESERVIOR TO PUMP) (5 FEET REQ'D)	IMPERIAL EASTMAN B710, 5/8 I.D.
7	1019488	RESERVOIR ASSY.	NELSON 91008A-B
NI	2108199	ELEMENT, P/S RESERVOIR	
NI	2126167	GASKET ONLY, CVR P/S RESERVOIR	
NI	2126159	DIPSTICK ONLY, P/S RESERVOIR	
8	0829242	PULLEY, P/S PUMP	FORD #CITE - 3A733-C, EATON #ER-92721
9		FLAT WASHER	FORD #353846-58, EATON #ER-91159
10		CAPSCREW, HEX HEAD	FORD #20366-5, EATON #er-91153 7/8
11		LOCK WASHER	
12		BOLT P/S PUMP TO BRKT. MTG. (3 EA. REQ'D)	EATON #ER - 90916-3
13	2023539	BUSHING, PIPE (2 REQ'D)	
14	0413146	INSERT, BARBED 5/8 ID HOSE X 3/8 PIPE (2 EA. REQ'D)	
15	2008282	ELBOW, BRASS, 45 DEGREE STREET	
16	0556159	INSERT, BARBED 5/8 ID X 3/8 90 DEGREE	IMPERIAL EASTMAN 90 KF10-06PS90
17	0876649	SWIVEL ADAPTER UNION	IMPERIAL EASTMAN 60 SB-08 X 06
18	2008514	CLAMP, HOSE 5/8" (4 EA. REQ'D)	IDEAL 5210
19	0846832	STRAP, P/S RESERVOIR MT.	
20	2000107	CAPSCREW, HEX HEAD	
21	2001337	NUT, HEX	
22	0612861	BRKT., REAR ACCEL. CONT. (2 EA. REQ'D)	
23	0557710	CLAMP, CLOSED TYPE, INSULATED (3 REQ'D)	
24	0997742	BOLT, M10X25 HHCS, CL 10.9 G.D.	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

ORDERING INSTRUCTIONS

EACH PART ON YOUR ORDER SHOULD BEAR THE APPROPRIATE PART NUMBER AND MANUFACTURER AND THE QUANTITY YOU WILL REQUIRE.

It is easy to get the parts you want. To make our service better, we ask you to follow a few simple rules:

Tell Us,

1. Body Serial Number
2. Chassis Serial Number
3. Chassis Service Number
4. Body Model and Year
5. Engine Make & Model
6. Axle Model Number and Blue Bird Axle Part Number if Axle Parts are Ordered.
7. Part number and Complete Description of Each Part

All of the above data can be found on the data plates located in the front upper right hand corner of the interior of your forward control coach.

Method of Shipment:

Unless instructions are specifically made on your parts order, parts will be shipped by the least expensive way. If unusual speed is required, give adequate shipping instructions. Parts and accessories will be crated or boxed at the option of Blue Bird Body Company to insure proper protection of goods in transit. Special packing at customer's directions may necessitate additional charges.

Payment:

All parts orders are delivered on a C.O.D. basis unless other arrangements have been made with our credit department. This policy is customary in the automotive field.

Blue Bird uses new parts and components in the manufacture of its buses. We strongly recommend that you only use new parts and components for replacement purposes. Blue Bird or its vendors can not be responsible for failures due to use of used or rebuilt parts.

SUSPENSION

Springs used on Blue Bird Chassis are manufactured to our specifications by well known manufacturers of automotive type springs.

Gabriel Shock Absorbers are used exclusively on Blue Bird Chassis and replacement parts may be obtained locally.

Illustrations and parts list are included to aid you in ordering the correct replacement parts for your chassis.

WHEN ORDERING PARTS ALWAYS GIVE THE BODY SERIAL NUMBER, CHASSIS SERIAL NUMBER, FACTORY SERVICE NUMBER, PART NUMBER AND COMPLETE PART DESCRIPTION.

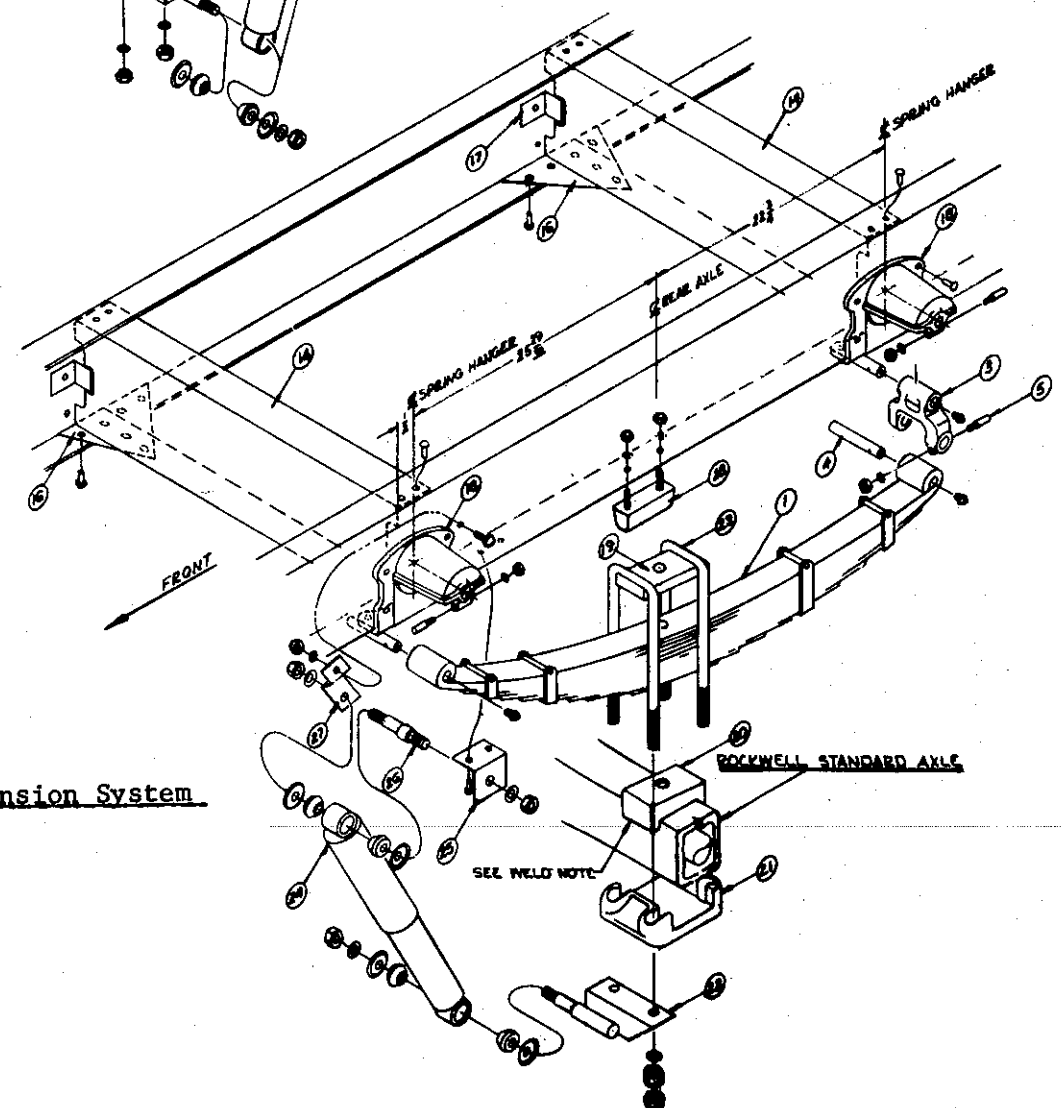
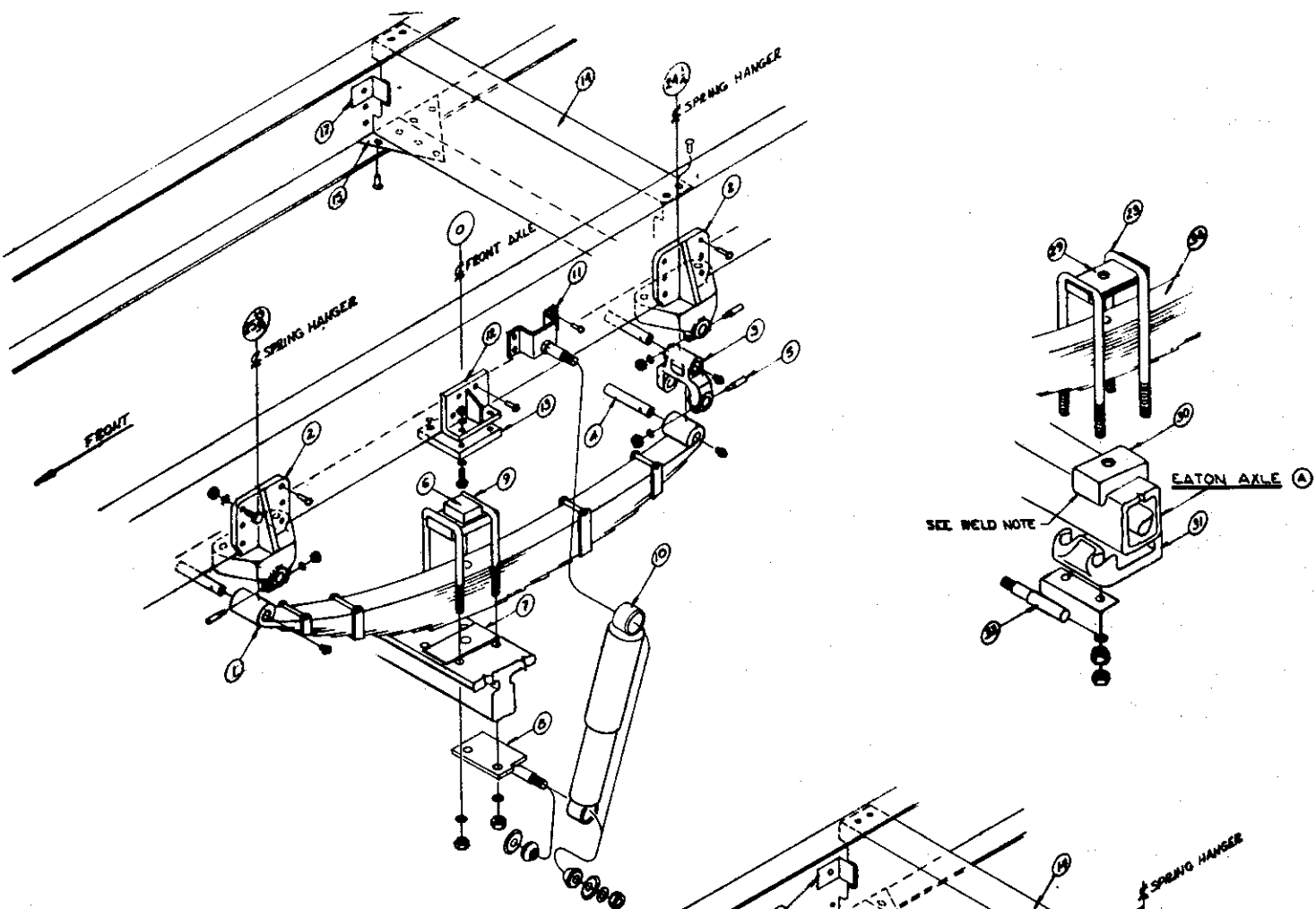
SUSPENSION

Los resortes usados en chasis Blue Bird son fabricados de acuerdo con nuestras especificaciones por conocidos fabricantes de resortes automotriz.

Amortiguadores Gabriel son usados exclusivamente en chasis Blue Bird y piezas para los mismos pueden ser obtenidos localmente.

Ilustraciones y lista de piezas se incluye para ayudarlo a ordenar la pieza correcta.

Cuando ordenen piezas siempre de el numero de la carroceria, el numero del chasis, numero de servicio de la fabrica, numero de la pieza y una completa descripcion de la misma.

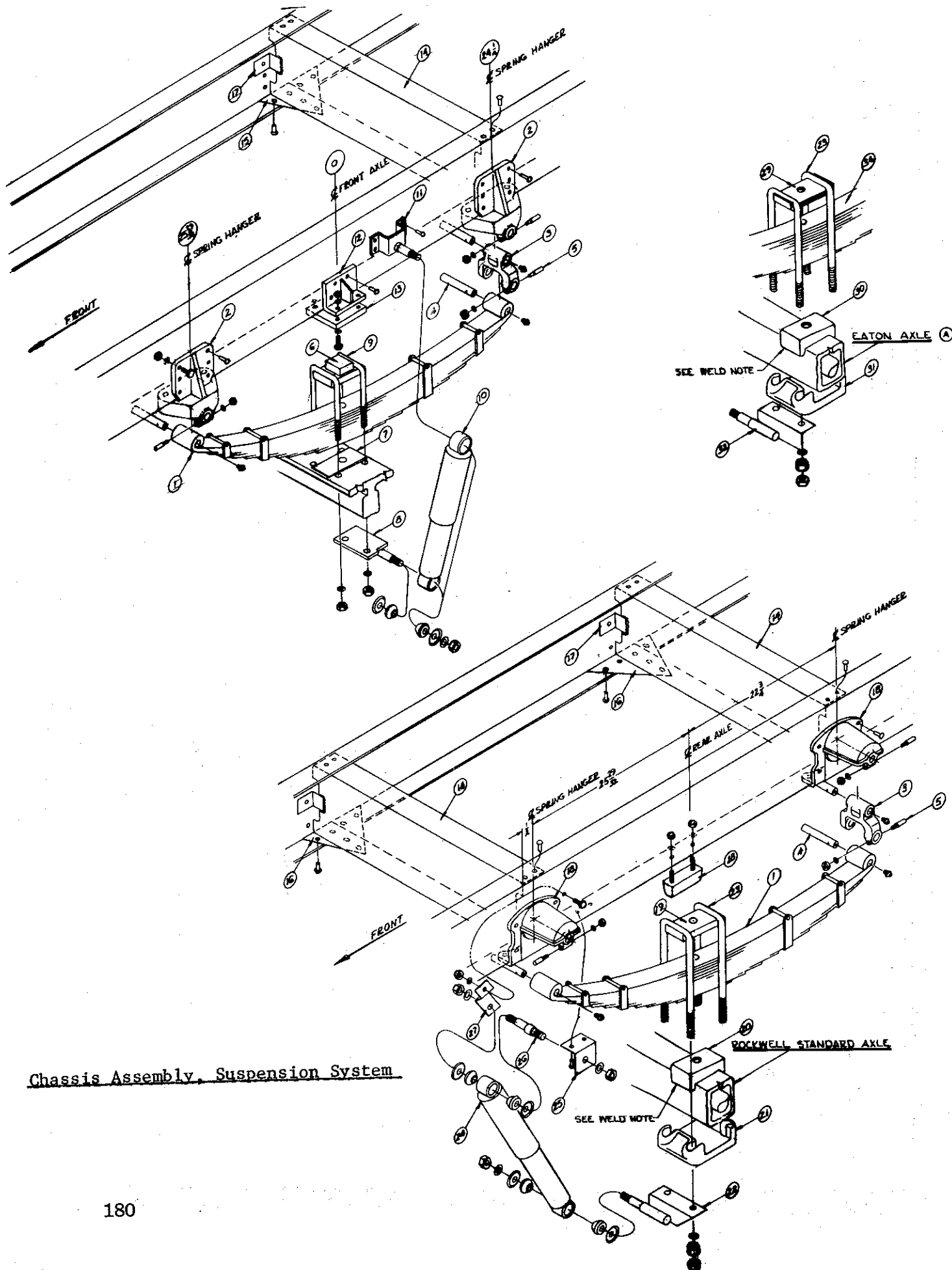


Chassis Assembly, Suspension System

SUSPENSION

KEY	PART NO.	DESCRIPTION
1	0906487	SPRING ASSEMBLY, <u>COMPLETE</u> 13-LEAF
NI	2108934	MAIN, AND WRAP LEAF ASSEMBLY (#1 AND #2 LEAF)
NI	2635936	#3 LEAF (51 3/4" LENGTH)
NI	2637759	#4 LEAF (48" LENGTH)
NI	2621969	#5 LEAF (44 1/4" LENGTH) WITH REBOUND CLIPS
NI	2635969	#6 LEAF (41 1/2" LENGTH)
NI	2622165	#7 LEAF (38 1/2" LENGTH)
NI	2635894	#8 LEAF (35 1/4" LENGTH)
NI	2622363	#9 LEAF (32 3/4" LENGTH) WITH REBOUND CLIPS
NI	2635910	#10 LEAF (29 1/2" LENGTH)
NI	2626992	#11 LEAF (23 1/2" LENGTH)
NI	2621019	#12 LEAF (18" LENGTH)
NI	2621662	#13 LEAF (12" LENGTH)
NI	2106987	BOLT, CENTER TIE UNIVERSAL 7/16" X 12"
1	0906495	SPRING ASSEMBLY, <u>COMPLETE</u> 15-LEAF
NI	2108934	MAIN AND WRAP LEAF ASSEMBLY (#1 AND #2 LEAF)
NI	2635936	#3 LEAF (51 1/2" LENGTH)
NI	2635944	#4 LEAF (49 1/4" LENGTH)
NI	2627586	#5 LEAF (47 1/4" LENGTH) WITH REBOUND CLIPS
NI	2635951	#6 LEAF (43 1/4" LENGTH)
NI	2635969	#7 LEAF (41 1/4" LENGTH)
NI	2635977	#8 LEAF (39 1/2" LENGTH)
NI	2635985	#9 LEAF (37" LENGTH)
NI	2635894	#10 LEAF (35 1/4" LENGTH)
NI	2635902±	#11 LEAF (33" LENGTH) WITH REBOUND CLIPS
NI	2635910	#12 LEAF (28 3/4" LENGTH)
NI	2704625	#13 LEAF (22 3/4" LENGTH)
NI	2644896	#14 LEAF (17 3/4" LENGTH)
NI	2644904	#15 LEAF (11 1/2" LENGTH)
NI	2106987	BOLT, CENTER TIE UNIVERSAL 7/16" X 12"

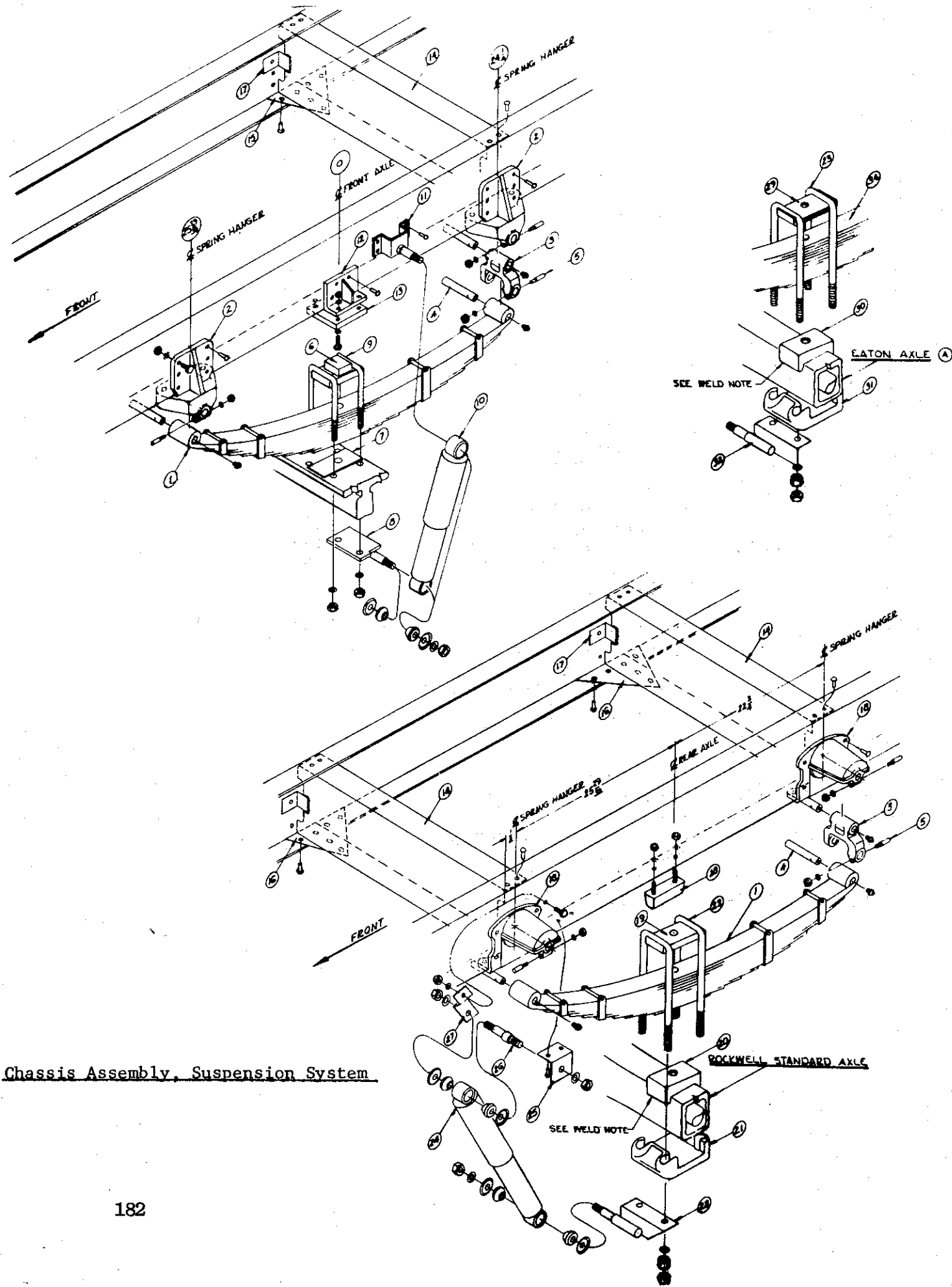
QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.



Chassis Assembly, Suspension System

SUSPENSION

KEY	PART NO.	PART NAME	APPLICATION	QTY.
1	0906487	SPRING ASSY., 3" x 13 Leaf		AR
1	0906495	SPRING ASSY., 3" x 15 leaf		AR
2	0565812	Bracket, front spring hanger		4
2a	2027902	Rivet 3/8 x 1 1/4		22
2b	2050581	Rivet 3/8 x 1 1/2		4
2c	0959452	Capscrew, hex hd. 1/2 - 20 x 1 3/4 Gd. 5		6
2d	2001212	Lockwasher 1/2		6
2e	2001485	Nut, hex 1/2 - 20 NF		6
3	0357988	Shackle, spring		4
4	0663856	Pin, spring, Ford 7 EQ-5780		12
4a	2027431	Fitting, grease 1/8 MPT straight		12
NI	2631679	BUSHING ONLY, SPRING SHACKLE		—
5	0663849	Lock, spring pin Ford 81T-5782		12
5a	2028579	Lockwasher 3/8		12
5b	0377473	Nut, hex 3/8 x 24 NF		12
6	0519595	Saddle, front spring		2
7	0357079	Wedge 2 degree Caster		2
8	0655415	Bracket assy., shock to frt. axle LH		1
NI	0655431	Bracket assy., shock to frt. axle RH		1
9	0818005	U-Bolt, front spring 3/4" - 16 NF x 10"		4
9a	2021913	Lockwasher 3/4 x - Heavy		8
9b	0817965	Nut, hex 3/4 - 16 NF		8
10	0614966	Shock absorber, frt. Gabriel 0680054	8.76" Stroke	2
10a	0806703	Washer, shock mount Gab 401752		4
10b	0614982	Bushing, rubber Gab 401754		8
10c	2021467	Washer, retainer Gab 401750		4
10d	2001238	Lockwasher 3/4		4
10e	2028264	Nut, hex 3/4-16 NF		4
11	0910851	Bracket assy., shock, top frt.		2
11a	2027894	Rivet 3/8 x 1 1/8		8
12	0597526	Bracket assy., spring bumper		2
2a	2027894	Rivet 3/8 x 1 1/8		8
13	0597559	Pad, spring bumper pad		2
3a	0521385	Capscrew, hex Hd. 3/8 - 24 HF x 2		8
13b	2028546	Flatwasher 3/8		8
13c	2028579	Lockwasher 3/8		8



Chassis Assembly, Suspension System

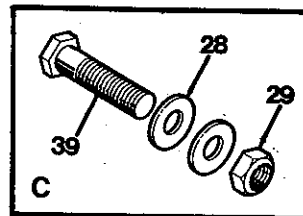
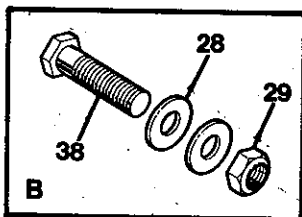
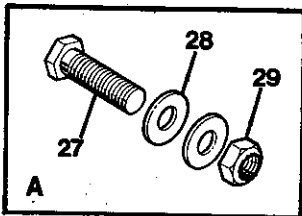
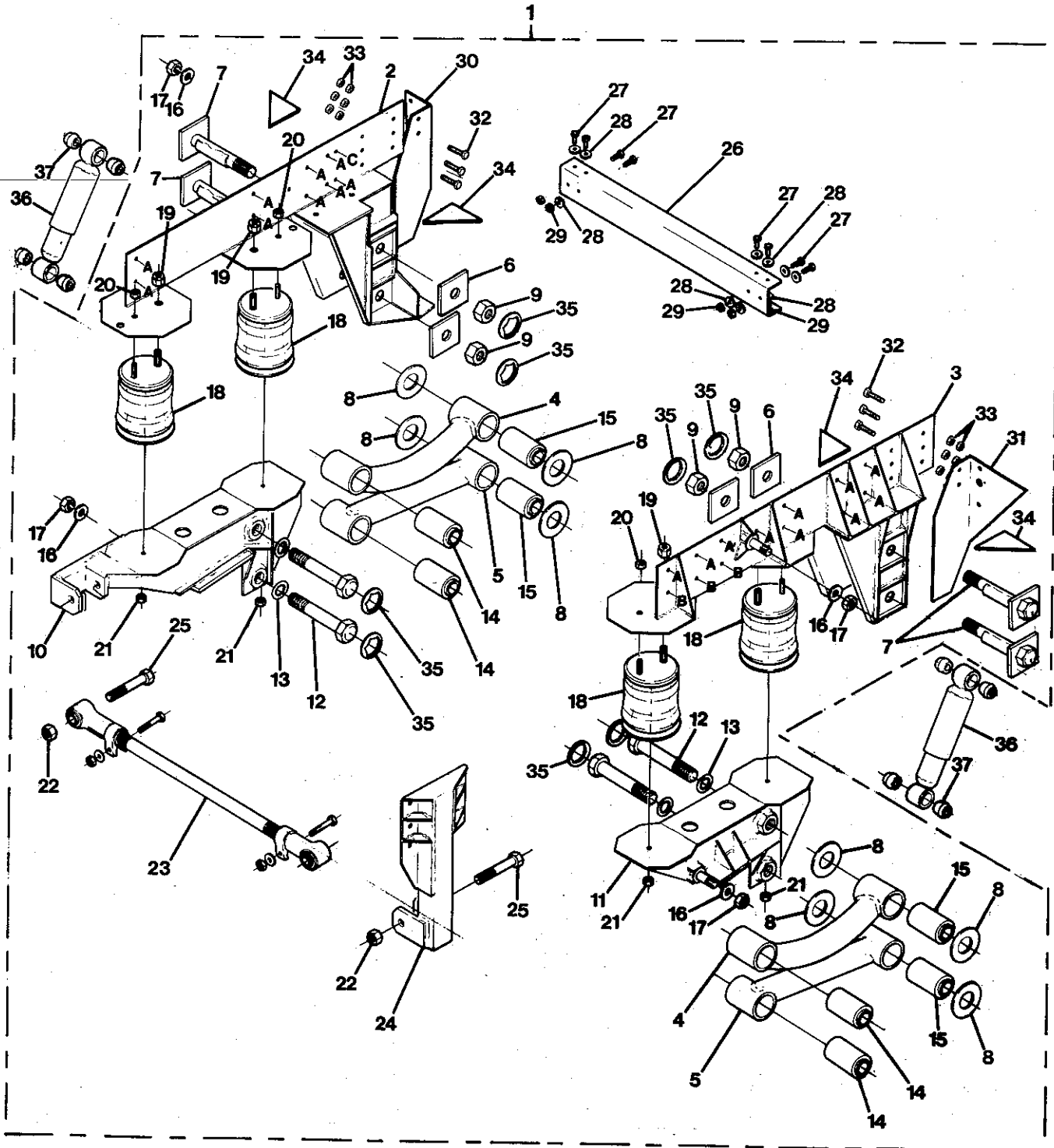
SUSPENSION

I	PART NO.	PART NAME	APPLICATION	QTY.
	13d 2028223	Nut, hex 3/8 - 24 NF		8
	14 0752980	Crossmember, spring bracket		3
	14a 2027886	Rivet 3/8 x 1		24
	14b 2027902	Rivet 3/8 x 1 1/4		6
	15 0842567	Gusset, crossmember triangular		2
	15a 2027886	Rivet 3/8 x 1		1
	16 0111393	Gusset, rear crossmember triangular		4
	16a 2027886	Rivet 3/8 x 1		4
	17 0955690	Angle, frame to crossmember		6
	18 0360222	Bracket, rear spring hanger		4
	18a 2027910	Rivet 7/16 x 1 1/4		24
	19 0828764	Saddle, rear spring		2
	20 0848234	Pad, rear spring		2
	21 0860023	Bracket, rear spring U-bolt		2
	22 0653535	Bracket, assy., shock to rear axle L.H.		1
	22 0653527	BRACKET ASSY., SHOCK TO REAR AXLE, R.H.	Rockwell STD	1
	23 0828749	U-Bolt, rear spring 1" - 14 NF x 16 1/4"	13 Leaf sprg	4
	NI 0828731	U-Bolt, rear spring 1" - 14 NF x 17"	15 Leaf sprg Mor-Ryde	4 4
	NI 0828756	U-Bolt, rear 1"- 14 NF x 18"		8
	a 2021939	Flatwasher, rear spring u-bolt		8
	23b 2021905	Nut, hex 1 - 14 NF		8
	23c 2021921	Nut, jam hex 1 - 14 NF		8
	24 0614974	Shock absorber, rear Gabriel 680010	7.51" stroke	2
	25 0611491	Bracket assy., shock to frame		2
	25a 2027894	Rivet 3/8 x 1 1/8		4
	26 0806448	Stud, shock to frame		2
	26a 2001238	Lockwasher 3/4		2
	26b 2028264	Nut, hex 3/4 - 16 NF		2
	27 0663724	Brace, shock mount		2
	27a 2028447	Capscrew, hex Hd. 1/2 - 20 x 1 1/4 Gd.		2
	27b 2001485	Lockwasher 1/2		2
	27c 2001212	Nut, hex 1/2 - 20 NF		2
	28 2021335	Bumper, rubber rear axle		2
	29 0828764	Saddle assy., rear spring		2
	30 0848234	Pad rears spring		2
	31 0828798	Bracket, rear spring u-bolt		2
	32 0192567	Bracket, assy., shock to rear axle 7"		1
	33 0192542	Bracket, assy., shock to rear axle 7"		1
	34 0906487	Spring, 3" w/13 Leaf		AR
	34 0906495	Spring, 3" w/15 Leaf		AR

DR. 8-17-82 *JEW*
 APP. 8-31-82 *DVB* 8001406

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RIDEWELL SUSPENSION SYSTEM, FRONT AAF



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DR. 8-17-82 (P)	8001406
APP 10-25-82 DVB	
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RIDEWELL SUSPENSION SYSTEM, FRONT AAFC

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0961789	SUSPENSION SYSTEM, FRONT	AS-4187D
2	0961805	HANGER RAIL ASSY., L.H.	AS-4360C
3	0961797	HANGER RAIL ASSY., R.H.	AS-4360C
4	0961813	TORQUE BEAM ASSY., UPPER (2 EA. REQ'D)	AS-4359B
5	0961821	TORQUE BEAM ASSY., LOWER (2 EA. REQ'D)	AS-4033B
6	0961839	CLAMPING PLATE ASSY. (4 EA. REQ'D)	S-1494B
7	0961847	ECCENTRIC BOLT ASSY. (4 EA. REQ'D)	AS-1458B
8	0961359	WASHER, BEARING SLEEVE (8 EA. REQ'D)	F-519 B-2
9	1077221	NUT, HEX LOCKING, 1 1/4-7NC, CAD. PLTD (4 EA. REQ'D)	F-5648B
10	0961391	LOWER BEAM ASSY., L.H.	AS-4362D
11	0961383	LOWER BEAM ASSY., R.H.	AS-4361D
12	0961409	CAPSCREW, 1 1/2-6 X 7" LONG (4 EA. REQ'D)	F-670 B
13	0961417	WASHER, LOCK 1 1/2 INT. TOOTH (4 EA. REQ'D)	F-673 B
14	0961573	BUSHING, TORQUE BEAM, SOFT RUBBER, BEAM END (4 EA. REQ'D)	S-3328B
15	0961581	BUSHING, TORQUE BEAM, HARD RUBBER, HANGER END (4 EA. REQ'D)	S-512 B
16	0961482	WASHER, FLAT 1" I.D. X 2 1/20.D. CAD. PLATED (4 EA. REQ'D)	S-2609B
17	0961490	NUT, LOCK, 1"-8 CAD. PLATED (4 EA. REQ'D)	F-4073B
18	0961425	AIR SPRING, RIDEWELL FRONT SUSP. (4 REQ'D)	S-3082C
19	0985549	NUT, 3/4-16 THIN LOCK CAD. PL. (4 EA. REQ'D)	F-4700B
20	0961441	NUT, 1/2-20 CAD. PLATED (4 EA. REQ'D)	F-4093B
21	0961458	NUT, LOCK, 1/2-13 (4 EA. REQ'D)	F-555 B
22	0961490	NUT, LOCK, 1"-8 CAD. PLTD. (2 EA. REQ'D)	F-4073B
23	0961508	SWAY BAR ASSY., RIDEWELL FRONT SUSP.	AS-4326B-3
24	0961516	BRKT., SWAY BAR, RIDEWELL FRT. SUSP.	AS-4363C
25	0961524	CAPSCREW, 1"-8 X 5" LONG PHOS & OIL (2 EA. REQ'D)	F-2962B
26	1026400	CHANNEL, CROSSBRACE, RIDEWELL FRT. SUSP.	S-4754B-1
27	0803239	BOLT, HEX 1/2-13 X 1 1/2 GR.8 (8 EA. REQ'D)	
28	0850776	WASHER, FLAT 17/32 X 1 1/16 CAD. PL. (16 EA. REQ'D)	
29	0850800	NUT, HEX LOCKING 1/2-13 GR.8 (8 EA. REQ'D)	
30	0961565	REINFORCEMENT, HANGER TO OUTRIGGER L.H.	
31	0961557	REINFORCEMENT, HANGER TO OUTRIGGER R.H.	
32	2028470	CAPSCREW, HEX HD. 1/2-20X2 GR.5 (4 REQ'D)	
33	2001485	NUT HEX 1/2-20 (4 EA. REQ'D)	
34	0961599	WEB (4 EA. REQ'D)	
35	0961375	WASHER, ANTI-TURN (4 EA. REQ'D)	
36	1004167	SHOCK ABSORBER KONI (BUSHINGS INCLUDED) (2 EA. REQ'D)	12 35 233
37	0614982	BUSHING, SHOCK ABSORBER (REFILL)	
38	0803148	BOLT, HEX 1/2-13 X 1 3/4 GR. 8 (3 REQ'D)	
39	0803205	BOLT, HEX 1/2-13 X 2 GR. 8	

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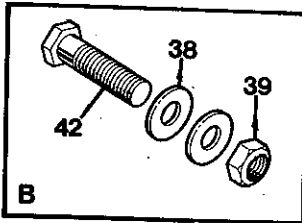
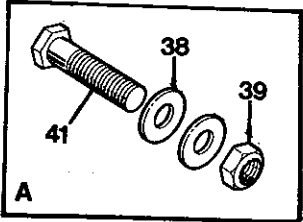
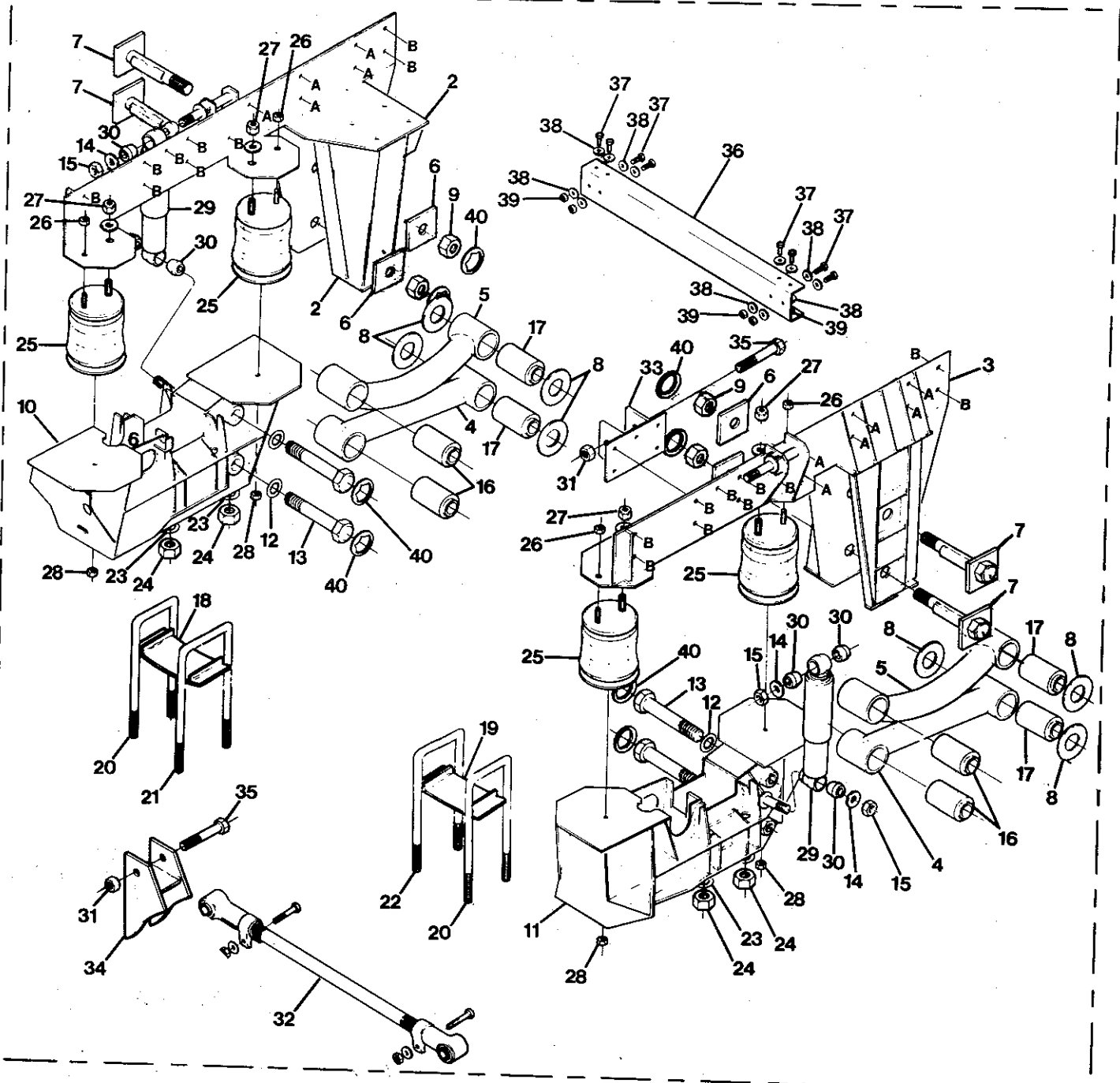
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DR 8/17/82 BY JPLW
APP 8-30-82 BY DVB 8001414

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RIDEWELL SUSPENSION SYSTEM, REAR AAFC

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DR. 9/17/82 BY (signature)
 APP. 10-25-82 BY DVB
 8001414
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RIDEWELL SUSPENSION SYSTEM, REAR AAFC

KEY	PART NO.	DESCRIPTION	VENDOR NO.
1	0990051	SUSPENSION SYSTEM, REAR	AS-4808D
2	0990093	HANGER RAIL ASSY., L.H.	AS-4416C
3	0990085	HANGER RAIL ASSY., R.H.	AS-4416C
4	0961821	TORQUE BEAM ASSY., LOWER (2 EA. REQ'D)	AS-4033B
5	0961136	TORQUE BEAM ASSY., UPPER (2 EA. REQ'D)	AS-4035B
6	0961839	CLAMPING PLATE ASSY. (4 EA. REQ'D)	S-1494B
7	0961847	ECCENTRIC BOLT ASSY. (4 EA. REQ'D)	AS-1458B
8	0962118	WASHER, BEARING SLEEVE, RR SUSP. (8 REQ'D)	F-512 B-2
9	1077221	NUT, HEX, LOCKING 1 1/4-7NC, CAD. PLTD. 4 EA. REQ'D)	F-5648B
10	0990119	LOWER BEAM ASSY., L.H.	AS-4811D
11	0990101	LOWER BEAM ASSY., R.H.	AS-4812D
12	0961417	WASHER, LOCK, 1 1/2 INT. TOOTH (4 REQ'D)	F-673 B
13	0961409	CAPSCREW, 1 1/2 X 6 X 7" LONG (4 REQ'D)	F-670 B
14	0961482	WASHER, FLAT 1" I.D. X 2 1/2 O.D. CAD. PLTD. (4 EA. REQ'D)	F-2609B
15	0961490	NUT, LOCK, 1"-8 CAD. PLTD. (4 EA. REQ'D)	F-4073B
16	0961573	BUSHING, TORQUE BEAM SOFT RUBBER, BEAM END (4 EA. REQ'D)	S-3328B
17	0961581	BUSHING, TORQUE BEAM HARD RUBBER, HANGER END (4 EA. REQ'D)	S-512 B
18	0961185	SPACER PLATE ASSY., L.H.	AS-4419B
19	0961193	SPACER PLATE ASSY., R.H.	AS-4420B
20	0961201	U-BOLT 7/8-14-14" LONG (2 EA. REQ'D)	F-3532B-8
21	0961219	U-BOLT 7/8-14-14 1/2" LONG	F-3532B-13
22	0961227	U-BOLT 7/8-14-14" LONG	F-3532B-18
23	0961235	WASHER, FLAT 7/8 (8 EA. REQ'D)	F-868 B
24	0961243	NUT, LOCK 7/8-14 (8 EA. REQ'D)	F-553 B
25	0961250	AIR SPRING, RIDEWELL REAR SUSP. (4 REQ'D)	S-2061C
26	0961458	NUT, LOCK 1/2-13 (4 EA. REQ'D)	F-555 B
27	0985549	NUT, 3/4-16 THIN LOCK CAD. PLTD. (4 REQ'D)	F-4700B
28	0961276	NUT, LOCK, 3/4-10 (4 EA. REQ'D)	F-605 B
29	0961284	SHOCK ABSORBER, RIDEWELL REAR SUSP. (2 EA. REQ'D)	AS-4025B
30	0961474	BUSHING, SHOCK ABSORBER, RIDEWELL (8 EA. REQ'D)	S-2608B
31	0961490	NUT, LOCK, 1"-8 CAD. PLTD. (2 EA. REQ'D)	F-4073B
32	0961300	SWAY BAR ASSY., RIDEWELL REAR SUSP.	AS-4326B-4
33	0961318	BRACKET, SWAY BAR MT., FRAME	AS-4421B
34	0990127	BRACKET, SWAY BAR MT., AXLE	AS-4813B
35	0961524	CAPSCREW, 1" X 8 X 5" (2 EA. REQ'D)	F-2962B
36	0961151	CHANNEL, CROSSBRACE, RIDEWELL REAR	S-4311B-1
37	0803239	BOLT, HEX 1/2-13X 1 1/2 GR. 8 (8 REQ'D)	
38	0850776	WASHER, FLAT 17/32 X 1 1/16 CAD. PLTD. (16 EA. REQ'D)	
39	0850800	NUT, HEX LOCKING 1/2-13 GR. 8 (8 EA. REQ'D)	
40	0961375	WASHER, ANTI-TURN (4 EA. REQ'D)	F-3092B8
41	0803148	BOLT, HEX 1/2-13 X 1 3/4 GR. 8 (11 REQ'D)	
42	0803205	BOLT, HEX 1/2-13 X 2 GR. 8 (19 EA. REQ'D)	

QUANTITY REQUIRED IS ONE UNLESS OTHERWISE SPECIFIED.

OPTIONAL EQUIPMENT

QTY. PART NO. PART NAME

OPTION 4335 HEATED RESERVOIR DRAIN VALVE

1	0559054	CROSS 1/4 FEMALE PIPE
3	0984450	VALVE THERMO EXPELLO
1	2008050	BUSHING BRASS JK DR AIR 1Z8 X 1Z4
1	2008209	COUPLING PIPE
2 ft.	2008324	HOSE AIR 1/4 ID X 1/2 OD
16 ft.	2008431	TUBING COPPER 1Z4
2	2020899	END HOSE
3	2023224	CONNECTOR 1/4 MPT X 1/4 TUBE
3	2023570	CONNECTOR 1/8 MPT X 1/4 TUBE
2	2026854	CONNECTOR 1/8 MPT X 1/4 IF
2	2027571	CLAMP HOSE
1	2051381	NIPPLE 1/8 CLOSE

OPTION 4337 AUTOMATIC DRAIN VALVE AIR BRAKE

1	0558122	VALVE RESERVOIR AUTOMATIC DRAIN
1	2027233	ELBOW

OPTION 4343 HEATED RESERVOIR DRAIN VALVE

1	0984450	VALVE THERMO EXPELLO
1	2008209	COUPLING PIPE
2 ft.	2008324	HOSE AIR 1/4 ID X 1/2 OD
7 ft.	2008431	TUBING COPPER 1Z4
2	2020899	END HOSE
2	2023570	CONNECTOR 1/8 MPT X 1/4 TUBE
2	2026854	CONNECTOR 1/8 MPT X 1/4 IF
1	2027571	CLAMP HOSE

OPTION 4344 ALCOHOL EVAPORATOR EXCEPT CUMMINS & TURBOS

4 ft.	0654962	TUBING HYTRON 1/4 OD
2	0654970	INSERT HYTRON TUBING 1/4 OD
1	0656066	ALCOHOL EVAPORATOR LESS FITTING
1	0656074	ADAPTER
2	0656082	GASKET
2	2023570	CONNECTOR 1/8 MPT X 1/4 TUBE

OPTION 4344 ALCOHOL EVAPORATOR VT225 VT225A TURBO

1	0610923	GASKET ALCOHOL EVAPORATOR ADAPTER
8 ft.	0654962	TUBING HYTRON 1/4 OD
4	0654970	INSERT HYTRON TUBING 1/4 OD
2	0899112	BOLT HEX HD 5/16 X 1 3/4 NC GRD 5
1	0962100	CHECK VALVE ALCOHOL EVAPORATOR

NOTE: UNIT OF MEASURE IS EACH UNLESS INDICATED.

OPTIONAL EQUIPMENT

QTY. PART NO. PART NAME

OPTION 4344 ALCOHOL EVAPORATOR VT225 VT225A TURBO (CONT.)

1	1010230	ADAPTOR REWORKED ALCOHOL EVAPORATOR VT225
1	1010248	CHOKE FITTING
1	1010255	ALCOHOL EVAPORATOR VT225
1	2008233	ELBOW BRASS 128 X 124
2	2023570	CONNECTOR 1/8 MPT X 1/4 TUBE

OPTION 4344 ALCOHOL EVAPORATOR V504 V555

8 FT.	0654962	TUBING HYTRON 1/4 OD
4	0654970	INSERT HYTRON TUBING 1/4 OD
1	0656066	ALCOHOL EVAPORATOR LESS FITTING
	2704997	CONTAINER ONLY, PLASTIC 1 PT. ALCOHOL EVAP.
2	0899112	BOLT HEX HD 5/16 X 1 3/4 NC GRD 5
1	0962100	CHECK VALVE ALCOHOL EVAPORATOR
1	2008233	ELBOW BRASS 128 X 124
2	2023570	CONNECTOR 1/8 MPT X 1/4 TUBE

OPTION 4363 DUAL HEATERS DIESEL ENGINE BLOCK

2	0413112	RECEPTACLE AND COVER
2	0413138	HEATER ENGINE REMOTE BLOCK
4	0413146	INSERT BARBED 5/8 I D HOSE X 3/8 PIPE
5 FT.	0413153	HOSE HEATER WATER 5/8 I D
2	0556159	INSERT BARBED 5/8 ID X 3/8
10	1025857	CLAMP HOSE SIZE 8 LINED
2	2009058	BUSHING PIPE 328 X 122
1	2027845	TEE SERVICE 1/2

OPTION 4368 ENGINE BLOCK HEATER CHEVROLET 427

1	0413112	RECEPTACLE AND COVER
1	0606194	HEATER ENGINE BLOCK

OPTION 4369 ENGINE BLOCK HEATER DIESEL EXCEPT 8.2 DETROIT

1	0413112	RECEPTACLE AND COVER
1	0413138	HEATER ENGINE REMOTE BLOCK
2	0413146	INSERT BARBED 5/8 I D HOSE X 3/8 PIPE
4 FT.	0413153	HOSE HEATER WATER 5/8 I D
1	0556159	INSERT BARBED 5/8 ID X 3/8
4	1025857	CLAMP HOSE SIZE 8 LINED
2	2009058	BUSHING PIPE 328 X 122
1	2027845	TEE SERVICE 1/2

NOTE: UNIT OF MEASURE IS EACH UNLESS INDICATED.

OPTIONAL EQUIPMENT

QTY. PART NO. PART NAME

OPTION 4369 ENGINE BLOCK HEATER DIESEL 8.2 DETROIT ONLY

1 0413112 RECEPTACLE AND COVER
 1 0998930 HEATER ENGINE BLOCK 8.2 LITRE

OPTION 4468 ENGINE WARNING SYSTEM EXCEPT 6V53

1 1054378 ALARMSTAT HIGH TEMP
 1 1003409 PRESSURESTAT KYSOR LOW OIL 6 PSI
 4 FT. 2005700 LOOM ASPHALTUM WIRE 1/4 IN.
 1 2006187 BUZZER
 1 2006815 SOCKET ASSY 2 WIRE PILOT
 1 2009025 BUSHING PIPE 128 X 122

OPTION 4468 ENGINE WARNING SYSTEM 6V53/6V53A

1 1054378 ALARMSTAT HIGH TEMP
 1 1003391 PRESSURESTAT KYSOR LOW OIL 3 PSI
 4 FT. 2005700 LOOM ASPHALTUM WIRE 1/4 IN.
 1 2006187 BUZZER
 1 2006815 SOCKET ASSY 2 WIRE PILOT
 1 2009025 BUSHING PIPE 128 X 122

OPTION 4522 SPRINGS 60" REAR 10 LEAF

2 0357079 WEDGE CASTER 2 DEGREE 2 1/2 X 3"
 2 0357988 SHACKLE 3" HEAVY DUTY SPRING
 2 0519595 SADDLE 3 FRONT SPRING
 2 0565812 BRKT. SPRING HANGER FRT. SUSPENSION REAR
 1 0655415 BRKT. ASSY., LOWER FRONT SHOCK LH
 1 0655431 BRKT. ASSY., LOWER FRONT SHOCK RH
 6 0663849 PIN SPRING LOCK
 6 0663856 PIN SPRING 3"
 2 0806448 STUD SHOCK MOUNT UPPER REAR
 8 0806703 WASHER SHOCK MOUNTING
 8 0817965 NUT HEX HD 3/4-16 UNF-28X1 U-BOLT
 4 0817999 U-BOLT 3" FRONT SPRING AA
 4 0818005 U-BOLT 3" FRONT SPRING BT
 2 0828764 SADDLE ASSY., 3" REAR AXLE SPRING, EATON
 4 0954511 BRKT. SPRING HANGER REAR BERLIN EYE SPRING
 2 0996918 SPRING REAR 11 LEAF 3" X 60 1/2 W/BERL EYE
 2 0996926 SPRING 9 LEAF 3" DOUBLE WRAP
 2 0997031 SHACKLE SPRING HEAVY DUTY 60 1/2 SPRINGS
 6 0997056 PIN SPRING TRAYER
 6 0997064 BOLT, 7/16-14 X 2 1/2 GRADE 8
 6 0997072 WASHER 7/16 HARDENED FLAT
 6 0997080 BUT 7/16 - 14 LOCK GRADE 8
 2 1018472 PAD REAR SPRINGS BERLIN EYE SPRINGS
 AR 1061183 WEDGE CASTER 1 DEGREE
 12 2027431 FITTING 5000 1/8 MPT STRAIGHT GREASE

NOTE: UNIT OF MEASURE IS EACH UNLESS INDICATED.
 AR = AS REQUIRED.

OPTIONAL EQUIPMENT

QTY.	PART NO.	PART NAME
<u>OPTION 4526 SUSPENSION PKG. 60" REAR SPRING BERLIN EYE 9 LEAF FRONT AND 11 LEAF REAR 60"</u>		
4	0828731	U BOLT 1-14UNF-2A X 17 REAR 3" SPRING
<u>OPTION 4528 SUSPENSION PKG. HEAVY DUTY 9 LEAF 52" FRONT SPRING 11 LEAF 60" WITH 6 LEAF HELPER (REAR)</u>		
16	0803148	BOLT HEX 1/2 - 13 X 1 3/4 GB
32	0850776	WASHER FLAT 17/32 X 1 1/16 CAD PL
16	0850800	NUT HEX LOCKING 1/2 - 13 GRADE 8
2	0988147	SPACER SPRING 6 LEAF HELPER
2	0997007	SPRING 6 LEAF OVERLOAD
4	0997049	SUPPORT OVERLOAD 6 LEAF GH 648673
4	0997148	U BOLT 1-14ONF- 24 X 20 1/4 REAR 3" SPRING

OPTION 4613 ELECTRIC FUEL TRANSFER VALVE GAS

1	0416628	SWITCH TOGGLE
1	0417840	CONNECTION VACUUM TANK
1 FT.	0659060	HOSE RUBBER 3/8 ID PUSH ON
2	0659102	FILTER FUEL
1	0760975	VALVE FUEL TRANSFER 12V
1	0821678	DECAL FUEL TANK SELECTOR
3	2019552	HOSE FUEL SUPPLY
1	2025807	SENDER 391B FUEL TANK 60GL 13 1/2 TANK DPT
1	2025815	GASKET FUEL TANK SENDER
4	2026821	NUT 3/8 INVERTED FLARE
1	2026987	ELBOW 1/4 MPT X 3/8 IF
1	2027159	BUSHING PIPE 1/2 X 1/4
8 FT.	2027381	TUBING 3/8 COPPER 1/4 TYPE L WATER TUBE
7	2027571	CLAMP HOSE

NOTE: UNIT OF MEASURE IS EACH UNLESS INDICATED

OPTIONAL EQUIPMENT

<u>QTY.</u>	<u>PART NO.</u>	<u>PART NAME</u>
<u>OPTION 4614 ELECTRIC FUEL TRANSFER VALVE DIESEL</u>		
1	0416628	SWITCH TOGGLE
1 FT.	0659060	HOSE RUBBER 3/8 ID PUSH ON
2	0659086	COUPLING INVERTED FLAIR 3/8 MALE SWIVEL
1	0670885	BRACKET FUEL FILTER 6V-53
2	0670901	ELBOW 3/8 TUBE X 3/8 MALE PIPE
2	0760975	VALVE FUEL TRANSFER 12V
1	0821678	DECAL FUEL TANK SELECTOR
2	0912741	FILTER FUEL
2	2009595	PLUG PIPE 3/8
6	2019552	HOSE FUEL SUPPLY
1	2025807	SENDER 391B FUEL TANK 60 GL 13 1/2 TANK DPT
1	2025815	GASKET FUEL TANK SENDER
8	2026821	NUT 3/8 INVERTED FLARE
2	2026920	CONNECTOR 3/8 MPT X 3/8 IF
2	2026987	ELBOW 1/4 MPT X 3/8 IF
1	2027159	BUSHING PIPE 1/2 X 1/4
16 FT.	2027381	TUBING 3/8 COPPER 1/4 TYPE L WATER TUB
10	2027571	CLAMP HOSE

NOTE: UNIT OF MEASURE IS EACH UNLESS INDICATED

OPTIONAL EQUIPMENT

KEY	PART NO.	PART NAME	QTY.
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Option No. 4225 Chain Clearance Kit

NI	0763532	Stud wheel lug RH Rockwell R-155 & Eaton axle	10
NI	0763524	Stud wheel lug LH Rockwell R-155 & Eaton axle	10
NI	0898965	Spacer hub	3

Option No. 4352 Quick Starting Aid

NI	0413559	Bracket quick starting aid support	1
NI	0857862	Decal quick start diesel	1
NI	0893362	Cylinder quick start	1
NI	0893370	Valve fitting 90 degree quick start	1
NI	0893388	Switch quick start	
NI	0893396	Clamp cylinder quick start	1
NI	1004621	Tubing nylon, 1/8 O.D.	8 FT.
NI	0893412	Wiring/Conn GRP quick start	1
NI	0893420	Atomizer 1/8 NPT - 180 degree	1
NI	0893438	Valve 12V 3CC elect. quick start diesel	1
NI		Thermostat, ELEC., QUICK START DIESEL	1
NI	2005718	Loom asphaltum wire 5/16 in.	7 FT.

Option No. 5352 Polished Stainless Wheel Covers

NI	1005958	Bracket assembly, rear hub cap attachment	2
NI	0971986	Bracket assembly, front hub cap attachment	2

(Bracket assemblies used with 9.00 & 10.00 tires
with 7.5 wheels)

NI	0906248	WHEEL COVER, FRONT, STAINLESS STEEL	2
NI	0906248	WHEEL COVER, REAR, STAINLESS STEEL	2
NI	0906214	EMBLEM, STAINLESS STEEL WHEEL COVER	4

