DETROIT DIESEL



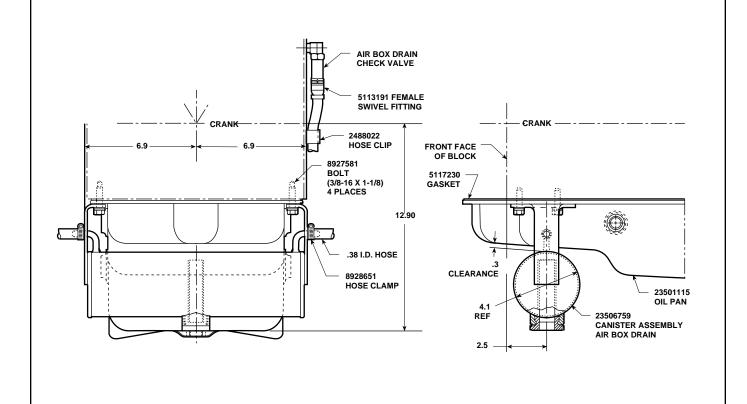
Installation Instructions

18SP284—Install Air Box Drain Canister Kit 23507154

NOTE: Dimensions shown are in inches. For metric equivalents, multiply number of inches by 25.4 mm.

INSTRUCTIONS:

- 1. Mount air box drain canister assembly (23506759) to oil pan.
- 2. Remove existing air box drain hose or tube from check valve.
- 3. Push fitting (5113191) on hose.
- 4. Attach hose with fitting to check valve.
- 5. Cut hose to desired length.
- 6. Attach opposite end of hose to inlet tube on canister assembly
- with clamp (8928651). Hose should not dip down, allowing sediment to be trapped before reaching canister.
- Secure hose to cylinder block with clip (2488022) and 3/8" bolt.
- Repeat steps 2 through 7 for the second air box drain, using the remaining length of hose.



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