# DETROIT DIESEL



DDEC I Troubleshooting Guide

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#### DETROIT DIESEL ELECTRONIC CONTROLS

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#### HOW TO USE THIS BOOK

- 1. Sections 2 (Basic Knowledge Required) and 3 (Testing the DDEC Systems) should be read and understood completely.
- 2. If basic mechanical checks have been made, no trouble was found, and the problem is now believed to be in the DDEC System, turn to Section 4 Troubleshooting Charts. Always start with the Diagnostic Circuit Check (DCC-1) on Page .
- 3. Use the charts to pinpoint the problem and perform repairs. The charts are in a three-column format. The first column lists the test steps to perform and in what sequence to perform them. The second column gives the list of possible results you may obtain, based on the steps performed. The third column indicates what to do next, based on your result.

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C2-7 Check FCM Connectors		

Check terminals at the ECM connectors (both JIA and JIB) for damage, corrosion, and unseated

pins or sockets.

Terminals and connectors are okay.

Replace ECM.. Then go to C2-30.

4. The charts will always instruct you to clear the codes after all repair work is done, and confirm the repair (typically by running the engine and checking if the codes and/or symptoms have returned).

#### BASIC KNOWLEDGE REQUIRED

Before using this manual, there are some areas that you should be familiar with. With this basic knowledge, you will have success using the diagnostic charts.

#### A. ELECTRICAL CIRCUITS

- . You should understand the theory of electricity and know the meaning of voltage and ohms. You should understand what happens in a circuit and an open or shorted wire. You should be able to read and understand a wiring diagram.
- . You should be able to use jumper wires to make circuit checks.

#### B. USE OF DIGITAL VOLT-OHM METER

. You should be familiar with the digital volt-ohm meter. You should be able to measure voltage and resistance. You should be familiar with the controls of the meter and how to use it correctly.

Instructions for use of a typical digital volt-ohm meter are as follows:

#### Resistance Measurements

- 1. Connect the red test lead to the  $V-\Omega$  (Volt-Ohm) input connector and the black lead to the com input connector on the meter.
- 2. Set the function/range switch to the desired \_\_\_\_ position. If the magnitude of the resistance is not known, set the switch to the highest range, then reduce until a satisfactory reading is obtained.
- 3. If the resistance being measured is connected to a circuit, turn off the power to the circuit being tested (turn off ignition).
- 4. Connect the test leads to the circuit being measured. When measuring high resistance, be careful not to contact adjacent points, even if they are insulated. Some insulators have a relatively low insulation resistance which can affect the resulting measurement.
- 5. Read the resistance value on the digital display.

#### BASIC KNOWLEDGE REQUIRED

#### Continuity Checks

In addition to measuring the specific resistance value of a circuit, some meters will also tell if a continuous electrical path exists. If a path exists, the circuit is said to have "continuity". (This continuity check can be used in any section of the DDEC Troubleshooting Guide where the test is looking for greater than, less than or equal to 5 ohms.) An open circuit (broken electrical path) would have resistance and would not have continuity. To utilize this continuity feature of certain meters:

- 1. Place the function/range switch in any \_\_\_\_ range.
- Connect the red lead to the V- \_\_\_ connector and the black lead to the com connector on the meter. With the test leads separated or measuring an out-of-range resistance, the digital display will indicate "OL" (overlimit; some meters show "1+", " † ", or simply "1").
- 3. Put one test lead probe at one end of the wire or circuit to be tested. Use the other test lead to trace the circuit. When continuity is established, an \( \infty \) symbol will appear in the upper left corner of the digital display. If contact in the wire is maintained long enough (about 1/4 of a second), the OL will disappear and the resistance value of the wire or circuit will appear next to the symbol.
- 4. If your YOM does not work in the manner described above, you must know how your YOM operates in order to use this troubleshooting guide.

#### BASIC KNOWLEDGE REQUIRED

#### Voltage Measurements

- 1. Connect the red test lead to the  $V-\underline{\cap}$  input connector and the black lead to the com input on the meter. If a DC-AC switch is present, make sure it is switched to the DC position.
- 2. Set the function/range switch to the desired volts position. If the magnitude of the voltage is not known, set the switch to a range which will be able to read most voltages seen on a vehicle. (Typically, a 20V range will do.) Then reduce the range until a satisfactory reading is obtained.
- 3. Connect the test leads to the circuit being measured. In the DDEC diagnostic procedures, voltage measurements are always given as being taken at pins, sockets, Battery + or ground. Following the voltage measurement point, the color test lead to be used is given in paren- thesis (red is the V-\(\incluse\) connection, and black is the com connection). Example: If the procedure says, "Take voltage reading at socket C2 (red lead) to socket K1 (black lead)", the hook-up would be as follows:



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#### BASIC KNOWLEDGE REQUIRED

#### C. IMPORTANT INFORMATION

The following items must be read and thoroughly understood before using this manual.

- 1. The engine and ignition should always be off before the harness connectors are disconnected or reconnected.
- 2. When disconnecting harness connectors, be sure that the pulling force is applied to the connectors themselves and not the wires extending from them.
- 3. After harness connectors are reconnected to the DDEC system, the computer diagnostics should be ignored and cleared.

#### BASIC KNOWLEDGE REQUIRED

#### D. EXPLANATION OF ABBREVIATIONS/TERMS

- A/D Analog to Digital: The computer inside the ECM uses an A/D converter to convert a sensor voltage into a number which the computer can work with.
- ATEC Allison Transmission Electronic Controls

BAT - Battery

- BSW Brake Switch: Used in Cruise Control to determine whether the brake is depressed, thus disabling cruise.
- BOI Beginning of Injection: The number of crank angle degrees, before Top Dead Center, that the ECM is requesting the injectors be turned on.
- CEL "Check Engine" Light: Typically mounted on the instrument panel. It has two functions:
  - . It is used as a warning lamp to tell the driver that a problem has occurred, and that the vehicle should be taken in for service as soon as possible.
  - . It is used by the technician to read out "trouble codes" to help diagnose system problems.

As a light bulb check and system check the "Check Engine" light will come on for about 5 seconds when the ignition is turned "ON". If the CEL remains on, the self-diagnostic system has detected a problem. If the problem goes away the light will go out, but a trouble code will be stored in the ECM. (See General Diagnostic Information, Section 1E for details.)

- CELD "Check Engine" Light Driver: The electronics inside the ECM which actually turns the CEL on and off.
- CKT Circuit
- CLS Coolant Level Sensor: monitors coolant level at the radiator tank top.
- COM Common
- DDEC Detroit Diesel Electronic Controls
- DDL Diagnostic Data Link: The line (wire) over which the ECM communicates DDEC information about sensors, trouble codes, and injectors. This information can be read by a DDL Reader. (See Section 3B for details.)
- DREQ Diagnostic Request Terminal: The pin on the DDL connector which must be grounded to obtain diagnostic codes (pin M).
- ECM Electronic Control Module: The brains of DDEC. It reads the DDEC sensors and switches, calculates injector firing times and duration (using a built-in computer), and tells the EDU when to fire the injectors.
- EDU Electronic Distributor Unit: Contains circuitry which "drives" the injectors (i.e., turns them on and off). The EDU controls the injectors based on signals sent to it from the ECM.

#### BASIC KNOWLEDGE REQUIRED

#### D. EXPLANATION OF ABBREVIATIONS/TERMS (Cont'd.)

- EFPA Electronic Foot Pedal Assembly: contains the Throttle Position Sensor.
- EUI Electronic Unit Injector: replaces the Mechanical Unit Injector (MUI). ESOSW Engine Select, Switch 0: used to tell the ECM the engine type (6V-92, 8V-92, 6L-71, or Series 60).
- ESISW Engine Select, Switch 1: used to tell the ECM the engine type (6Y-92, 8V-92, 6L-71, or Series 60).
- Ground: Battery -GND
- INJ - Injector (fuel)
- ISC - Idle Speed Control
- ISG - Idle Speed Governor
- LSG - Limiting Speed Governor
- OPS - Oil Pressure Sensor: monitors oil pressure at the main oil gallery.
- Oil Temperature Sensor: monitors oil temperature in the turbo oil OTS supply line.
- **PCSW** - Power Control Switch
- PROM - Programmable Read Only Memory (engine calibration unit)
- PTOSA Power Take-Off Speed Adjust Sensor
- Pulsewidth: the amount of time in crank degrees that the ECM is requesting the injectors be turned on.
- Resume/Accel Switch (for cruise control) RASW
- "Stop Engine" Light: typically mounted on the instrument panel. Its SEL main function is to turn on and warn the driver when a potential engine damaging condition has been detected (low oil pressure, low coolant, or oil overtemperature). As a light bulb check & system check, the "Stop Engine" light will come on for about 5 seconds when the ignition turns on.
- SELD "Stop Engine" Light Driver: the electronics inside the ECM which actually turns the SEL on and off.
- STE0 - Stop Engine Override
- SRS - Synchronous Reference Sensor: detects when the first cylinder in the firing order is about to be fired.
  - Turbo Boost Pressure Sensor: used to monitor turbo boost pressure.
- **TBS** This sensor generates a voltage (from 0 to 5 volts) which is proportional to pressure.
- TD - Tachometer Driver: output of the ECM for tach. hook-up purposes.
- Transmission-Engine Communication Link: used for data communication if **TECL** both ATEC and DDEC are present.
- TPS - Throttle Position Sensor: used to detect throttle request.
- TRS - Timing Reference Sensor: detects whenever any cylinder is about to be
- TSG - Two Speed Governor Switch: detects when the vehicle is in top gear.
- VIN - Vehicle Identification Number
- **VSG** - Variable Speed Governor
- VSS Vehicle Speed Sensor: used to detect vehicle (road) speed.

#### BASIC KNOWLEDGE REQUIRED

#### E. GENERAL DIAGNOSTIC INFORMATION

When the Diagnostic Request terminal (pin M on the DDL connector) is grounded to pin A on the DDL connector, the diagnostic system will flash the yellow "Check Engine" light located in the cab. (More information on retrieving codes is given in Section 3B.) The light will be flashing a diagnostic code indicating the problem area.

As a bulb and system check, the "Check Engine" and "Stop Engine" lights will come on for 5 seconds when the ignition switch is first turned "on". The Cruise Enable light will also turn on for 5 seconds if a DDEC cruise control is present. If the Diagnostic Request terminal (DREQ) is then grounded, the "Check Engine" light will flash a Code 25 which indicates the self-diagnostic system is working and that no faults have been detected. A Code 25 consists of two flashes followed by a short pause, then five flashes in quick succession. After a longer pause, the code will repeat.

If the "Check Engine" light remains on, the self-diagnostic system has detected a fault. If the Diagnostic Request terminal is then grounded and the engine is not running, the trouble code will be flashed. If more than one fault has been detected, each diagnostic code will be flashed. Diagnostic codes will flash in numerical order (i.e., lowest number code first). The diagnostic code series will repeat as long as the diagnostic request terminal is grounded.

A diagnostic code indicates a problem in a given circuit (i.e., diagnostic Code 14 indicates a problem in the oil temperature sensor circuit. This includes the oil temperature sensor, connector, harness and Electronic Control Module (ECM). The procedure for finding the problem can be found in Diagnosis Chart Code 14. Similar charts are provided for each code. Remember, diagnosis should always begin at the Diagnostic Circuit Check (DCC-1). For an oil temperature sensor problem, it will quickly lead you to Chart 14 -- but first gets you to verify the code/symptom.

Since the self-diagnostics do not detect all possible faults, the absence of a code does not mean there are no problems in the system. If a DDEC problem is suspected, even in the absence of a code, go to DCC-1 anyway. This chart can lead you to other charts which can aid in the troubleshooting process -- where DDEC problems may occur but do not generate a code. Basic mechanical checks, however, are not covered in this guide.

#### BASIC KNOWLEDGE REQUIRED

### F. DIAGNOSTIC CODE MEMORY (Clearing Codes)

As mentioned previously, when a fault develops in the DDEC System, the "Check Engine" light will come on and a diagnostic code will be logged into the ECM memory. If the fault is intermittent (meaning that it comes and it goes), the "Check Engine" light will go out after the fault goes away. However, the diagnostic code will remain in the ECM memory until the battery voltage to ECM terminals 2F and 3F of the ECM connector is removed for ten (10) seconds or more. This can be done easily by removing the 5 amp. fuse (or circuit breaker) at the BAT + terminal between the ECM and the battery (see Notice below). This fuse should be unplugged any time that the diagnostic procedure asks to clear codes.

If a diagnostic code can be obtained when the "Check Engine" light is off, the stored code could be intermittent but still can be evaluated using the Diagnostic Circuit Check procedure.

Faults indicated by Diagnostic Code 14 require engine operation at part throttle for up to eight minutes before the "Check Engine" light will come on and a code is stored.

NOTICE: ECM MEMORY VOLTAGE BAT + MUST ALWAYS BE DISCONNECTED AND RECONNECTED WITH IGNITION OFF. THUS, ANYTIME A FUSE IS REMOVED TO CLEAR CODES, BE SURE THE VEHICLE IGNITION IS OFF. IF THIS PROCEDURE IS NOT FOLLOWED, DAMAGE TO THE ECM MAY RESULT.

#### TESTING THE DDEC SYSTEM

#### A. TOOLS NEEDED TO DIAGNOSE THE SYSTEM

The following tools and equipment are required to properly diagnose a complete system:

- . Voltmeter and Ohmmeter: Use a digital volt-ohmmeter J-34029 or equivalent to measure voltage and resistance where required. A digital volt-meter must be used when specified in a procedure.
- . Test Light 6V: Must be used when specified in the procedure.
- . Jumper Wires: To bypass a circuit and to insert between special connectors. This will permit access to the connector terminals for circuit checking.
- . TRS/SRS Alignment Tool: J-34971.
- . Diagnostic Data Link (DDL) Readers: Either Microprocessor Systems, Inc.'s (MPSI) DDEC DDL Reader or Owatonna Tool Co.'s (OTC) Monitor 3.
- . PROM Removal Tool: For proper removal of the ECM PROM.

In addition, the tools listed below can be of aid in properly identifying problems, but are not required for this Troubleshooting Guide:

- . Tachometer: Either a crankshaft harmonic balance revolution pickup type or electronic coil trigger signal pickup type tachometer can be used for diagnosis.
- . Pressure Gauge: To monitor turbo boost pressure (for purposes of comparison with the DDEC. Turbo Boost Pressure Sensor).

#### TESTING THE DDEC SYSTEM

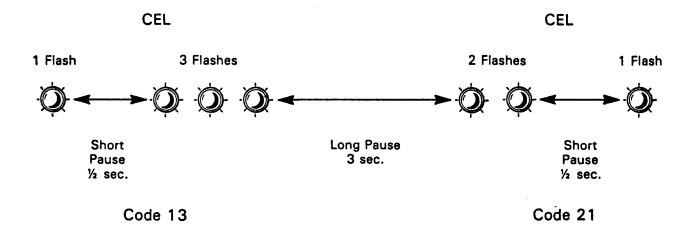
#### B. READING THE DIAGNOSTIC CODES

Note: If you turned here to begin diagnosis of a problem and already know how to read codes, turn to the Diagnostic Circuit Check (DCC-1), page .

#### Using the "Check Engine" Light (CEL)

This Troubleshooting Guide is intended to be used with a DDEC DDL Reader. In certain instances, only the Reader can provide the information necessary for quick diagnosis of the problem. Should you just need to read out codes, however, and not have a Reader available, the following procedure will let you read out codes on the CEL:

- . Turn ignition off.
- . Jumper pin A to pin M on the 12 pin, DDL connector (typically located in the cab).
- . Turn ignition on and observe the codes flashing out on the CEL. Example: code 13 and 21.



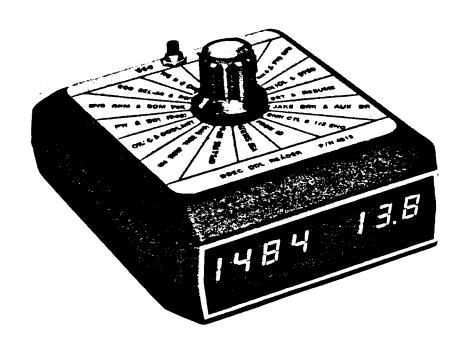
This will continue as long as the pins are jumpered with the ignition on.

#### TESTING THE DDEC SYSTEM

- B. READING THE DIAGNOSTIC CODES (Cont'd.)
- 2. Using the DDL Reader.

DDL Reader MPSI P/N 4812:

Proper use of this reader is described in the instruction manual supplied. This device is infinitely more useful in reading fault codes and diagnosing engine electronic faults than the Check Engine Light code process.



#### 3. ATEC/DDEC

- For an ATEC/DDEC installation where a mechanic is instructed to use a DDL scanner, it should be noted that this will affect the flow of throttle position information being sent to the transmission and thus affect transmission shifting. This change in data flow may cause a Code 66 in the transmission electronic control unit memory.
- It should also be understood that on this type of installation, utilizing a jumper wire for obtaining trouble codes on the check engine light will produce a Code 66 in the ATEC system.
- When engine diagnostics are complete, it will be necessary to clear the transmission ECU memory.

#### TESTING THE DDEC SYSTEM

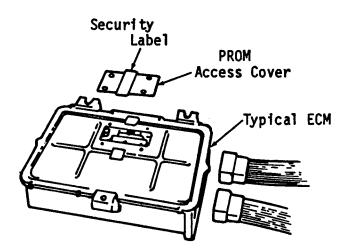
#### C. PROM REPLACEMENT

When the diagnostic procedure calls for the ECM to be replaced, the engine calibration unit (PROM) part number should first be checked to see that it is the proper PROM. If it is, the PROM should be removed from the defective ECM and installed in the new service ECM using the following procedure.

Diagnostic Code 51 indicates the PROM is installed improperly, or is defective. When Code 51 is obtained on a factory-installed ECM, the PROM should be replaced. When Code 51 is obtained on a service ECM, the PROM installation should be checked for bent pins or pins not fully seated in the socket. If the PROM is installed correctly and Code 51 is still logged, after it was initially cleared, it then should be replaced.

## CALIBRATION UNIT (PROM) REPLACEMENT FROM ENGINE ECM

Notice: Ignition must be off when installing or removing the engine ECM connectors.

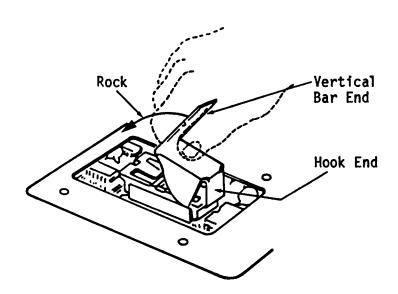


Mounting Hardware Not Illustrated. Configuration Will Vary With Application.

- 1. Disconnect connectors from the ECM.
- 2. Remove ECM mounting hardware.
- 3. Remove ECM from the vehicle.

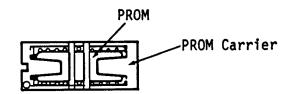
## CALIBRATION UNIT (PROM) REPLACEMENT FROM ENGINE ECM (Cont'd.)

- 4. Turn ECM so the cover is facing up.
- 5. Remove four screws from the access cover.
- 6. Remove PROM access cover. Security label if affixed will be destroyed in the process.
- 7. Using the rocker-type PROM removal tool, engage one end of the PROM carrier with the hook end of the tool. Press on the vertical bar end of the tool and rock engaged end of the PROM carrier up as far as possible. Engage the opposite end of the PROM carrier in the same manner and rock this end up as far as possible. Repeat this process until the PROM carrier and PROM are free of the PROM socket. The PROM carrier with PROM in it should lift off of the PROM socket easily.



## CALIBRATION UNIT (PROM) REPLACEMENT FROM ENGINE ECM (Cont'd.)

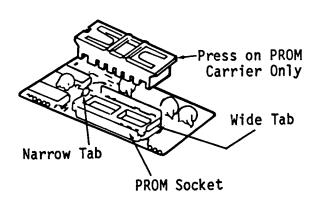
8. Take the new PROM, mounted in PROM carrier, out of its packaging and check the part number, making sure it represents the PROM chosen to replace the one removed.



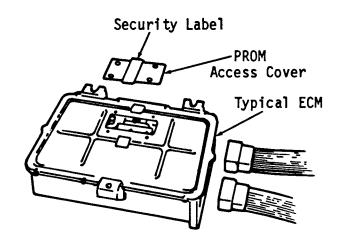
Notch in PROM referenced to Smaller Notch in Carrier

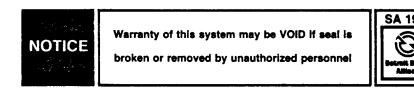
9. Position the new PROM carrier squarely over the PROM socket with the small notched end of the carrier aligned with the narrow tab on the socket. Press on the PROM carrier until it is firmly seated in the socket.

DO NOT press on PROM - ONLY CARRIER

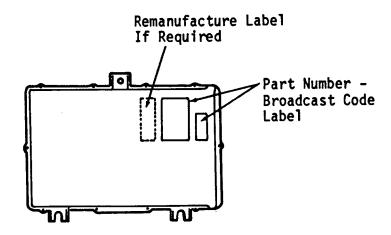


## CALIBRATION UNIT (PROM) REPLACEMENT FROM ENGINE ECM (Cont'd.)





- 10. Reposition access cover on the ECM.
- 11. Reinstall access cover fastning screws.
- 12. Replace a security label over access cover adjacent to original where possible as required.



- 13. Type the appropriate information on the Part Number Broadcast Code Label, if a new label is required.
- 14. Remove old P/N B/C label and attach new one, if a change in identification is required.
- 15. Reinstall the ECM in vehicle.
- 16. Connect the connectors to the ECM.
- 17. Turn ignition on.
- 18. Look for trouble code 51. If this occurs, the PROM is not fully seated, installed backwards, has bent pins, or is defective.
  - . If a trouble code does not occur, the PROM is installed properly.
  - . If it is necessary to remove the PROM, follow instructions in step "l" thru "7".
  - If not fully seated, press firmly on carrier.
  - . If pins bend, remove PROM, straighten pins, and reinstall. If bent pins break or crack during straightening, discard PROM and replace it.
  - . If found defective, replace PROM.
  - If installed backwards, REPLACE THE PROM.

Note: Any Time The PROM Is Installed Backwards And The Ignition Switch Turned On, The PROM Is Destroyed.

#### TESTING THE DDEC SYSTEM

#### D. CONNECTOR CHECKOUT

All system connections are environmentally protected. These new connectors protect the terminations from the harsh corrosive engine compartment environment. This is important since most system signals are low voltage and corrosion could make them inoperative.

Before repairing or replacing any system component (i.e., harness, sensor, ECM, EDU, etc.) as indicated by the diagnostic charts, you should:

- 1. Disconnect the appropriate connector(s) associated with the suspected defective component and check for bent, broken, or dirty terminals or mating tabs. Clean, straighten, or replace as required.
- 2. If a problem was found, reconnect all connectors previously disconnected. Then recheck the system to see if the problem has been corrected.

NOTE: Don't probe the back of a connector or pierce the DDEC wiring for purposes of taking measurements. This can cause intermittent faults or system failures and may affect the DDEC warranty.

#### TROUBLESHOOTING CHARTS

#### A. THE DIAGNOSTIC PROCEDURE - WHERE TO START

When diagnosing the cause for engine performance, fuel economy or exhaust system complaints, perform normal checks (non DDEC-equipped engine) before considering DDEC as the possible source of the problem.

When diagnosing the system, always start with the "Diagnostic Circuit Check" on Page . This will ultimately lead to other diagnostic charts, even in the cases where no codes were logged but a symptom(s) was noted. In fact, if no codes were recorded (but a symptom remains), the "Diagnostic Circuit Check" will refer you to the "Customer Complaint" Chart 1, which can identify fault trees to use based on the customer complaint.

NOTICE: Although there are many charts connected with diagnostics, only one chart (the "Diagnostic Circuit Check") is needed to determine that the system is operating properly. Normally, only two charts are necessary to find a problem.

#### B. DIAGNOSTIC CODES - WHAT THEY MEAN

The following pages give a brief description of each diagnostic code. Basic facts about these codes are given below:

- . Most problems must occur for a total of at least two (2) seconds before the "Check Engine" light comes on and a code is stored.
- . If a problem goes away, the "Check Engine" light will turn off. But the code will remain stored in the ECM.
- . Code 25 (a display of "NONE" on the DDL Reader) means no codes were stored at all).
- . Any stored code will be automatically erased if the problem doesn't occur again within the next 50 engine starts.

#### TROUBLESHOOTING CHARTS

#### B. <u>DIAGNOSTIC CODES - WHAT THEY MEAN (Cont'd.)</u>

- Code 12 Power Take-Off Speed Adjust (PTOSA) System on for 2 seconds with more than a full PTOSA speed request.
- Code 13 Coolant Level System running for 2 seconds with a low sensor output.
- Code 14 Oil Temperature Engine running for 8 minutes with a very cold (less than 0 degrees C) oil temperature indication.
- Code 15 Oil Temperature Engine running for 2 seconds with a very hot (greater than 170 degrees C) oil temperature indication.
- Code 16 Coolant Level System running for 2 seconds with a high sensor output.
- Code 21 Throttle Position System running for 2 seconds with too high of a throttle position indicated.
- Code 22 Throttle Position System running for 2 seconds with too low of a throttle position indicated.
- Code 25 No Codes No faults have been detected by DDEC since the last time the codes were cleared.
- Power Control Switch Indicates that the power control switch has been used. This switch, when thrown, turns on both the "Stop Engine" and "Check Engine" lights. In addition, the engine will begin to "power down" (and eventually shut down) if the engine protection system is equipped with the optional shut-down feature.
- Codes 311, 312, 313, 314, 315, 316, 317, 318 response time too long. The response time of the injector was longer than the maximum limit or the injector never responded at all. Oil temperature must be greater than 20 degrees C and battery voltage must be between 11 volts and 16 volts to log this code.
- Codes 321, 322, 323, 324, 325, 326, 327, 328 response time too short. The response time of the injector was shorter than the minimum limit. Oil temperature must be greater than 20 degrees C and battery voltage must be between 11 volts and 16 volts to log this code.

#### TROUBLESHOOTING CHARTS

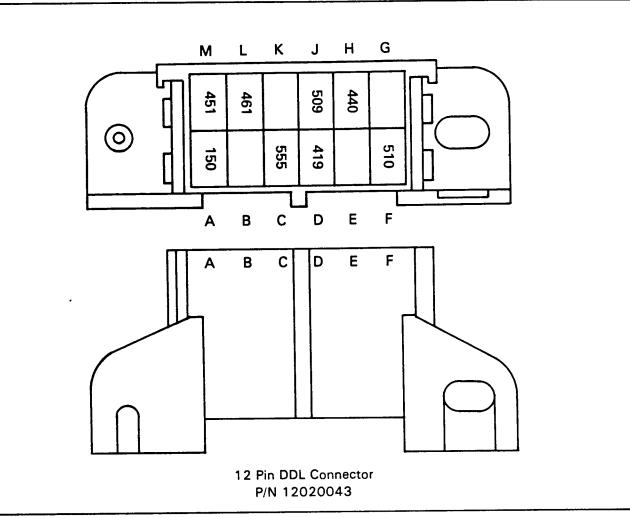
#### B. DIAGNOSTIC CODES - WHAT THEY MEAN (Cont'd.)

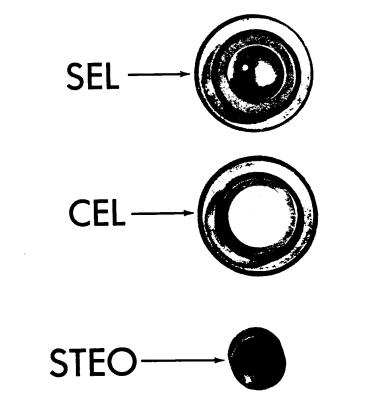
- Code 33 Turbo Boost Pressure Engine idling (at less than 1000 RPM) for 2 seconds with a very high (greater than 197 KPa) turbo boost indication. Also, pulsewidth must be less than 10 degrees to log this code.
- Code 34 Turbo Boost Pressure Engine running for 2 seconds (at greater than 300 RPM) with a very low (less than 19 KPa) turbo boost indication.
- Code 35 Oil Pressure Engine running for 2 seconds with a very high (greater than 422 KPa) oil pressure indication Must also have greater than 50 degrees C oil temperature and be at less than 1300 RPM to log this code.
- Code 36 Oil Pressure Engine running for 2 seconds with a very low (less than 0 KPa) oil pressure indication. Must also have greater than 50 degrees C oil temperature and greater than 300 RPM to log this code.
- Code 41 Timing Reference Sensor Pulses Fault The number of TRS pulses received per revolution was incorrect or completely missing. One pulse per cylinder per revolution is required.
- Code 42 Synchronous Pulses Fault Did not receive an SRS pulse on every firing of the #1 cylinder.
- Code 43 Low Coolant System running with low coolant for 7 seconds. This fault will cause both the "Stop Engine" and "Check Engine" light to turn on, and will power down (and eventually shut down) the engine if the engine protection system is equipped with the shutdown feature.
- Code 44 Oil Over Temperature Oil temperature over a maximum limit (about 128 degrees C) for 7 seconds. Both the "Stop Engine" and "Check Engine" lights will turn on and will power down (and eventually shut down) the engine if the engine protection system is equipped with the shutdown feature. (NOTE: If the oil temperature is between 121 and 128 degrees C, no code will be logged, but the "Check Engine" light will come on after 2 seconds and power down the engine if equipped with the power down feature (but won't power it down as severely as with the 128 degrees C limit.)
- Code 45 Low Oil Pressure Engine running with the oil pressure less than the limit (different limits at different RPM's) for 7 seconds. This fault will cause both the "Stop Engine" and "Check Engine" light to turn on, and will power down (and eventually shut down) the engine if the engine protection system is equipped with the shutdown feature.

#### TROUBLESHOOTING CHARTS

#### B. <u>DIAGNOSTIC CODES - WHAT THEY MEAN (Cont'd.)</u>

- Code 46 Low Battery Voltage Engine running with low battery voltage (less than 10.0 volts at greater than 450 RPM).
- Code 51 PROM Error Either the computer has found a memory error in the PROM or it cannot read intelligible information from the PROM. (Example: the PROM could be missing.)
- Code 52 ECM Failure The ECM was unable to correctly convert sensor voltages into numbers for computer usage on two attempts.
- Code 53 ECM Failure The ECM has detected a failure in its internal circuitry used to process the TRS signals.
- Code 54 Vehicle Speed Sensor (VSS) Failure The DDEC system has detected a fault with the DDEC cruise control VSS. This fault may have been either a short, an open, or an inconsistency between the VSS speed reading, and an ECM calculated speed based on RPM and the injector pulsewidth.
- Code 55 TECL (Transmission Engine Communication Link) Failure The DDEC system was communicating with the ATEC (Allison Transmission Electronic Controls) when it lost transmission from ATEC for more than one second.
- Code 56 ECM Failure The ECM has detected a failure which causes it to turn on an injector(s) at the wrong time (or turning on an injector but never turning it off).
- Code 57 Bad Cruise Memory A fault has been detected in the memory used to run DDEC's cruise control system. This fault could be either in the calibration PROM or in the RAM (Random Access Memory) inside the ECM.
- Code 58 Cruise Inputs Bad An illegal cruise control switch combination has been detected. This can be due to either opens or shorts in the cruise control switch circuitry.

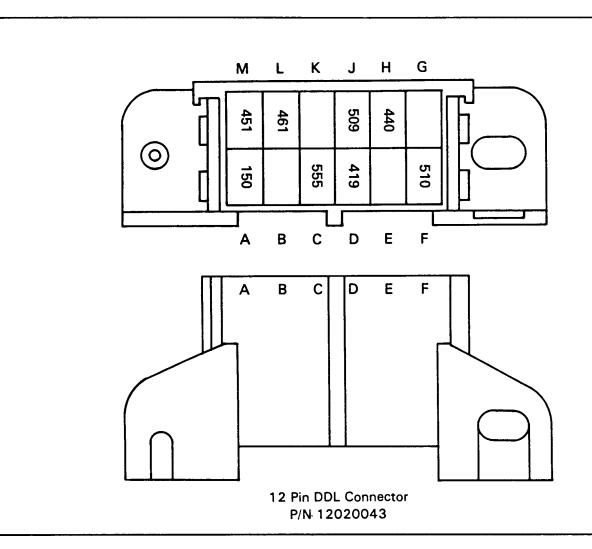


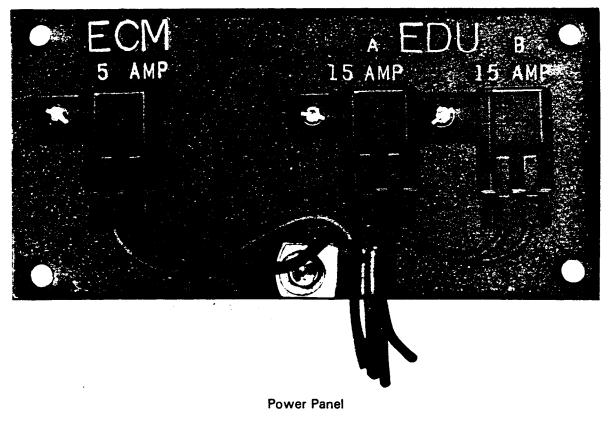


Dash Lights

### C. DIAGNOSTIC CIRCUIT CHECK

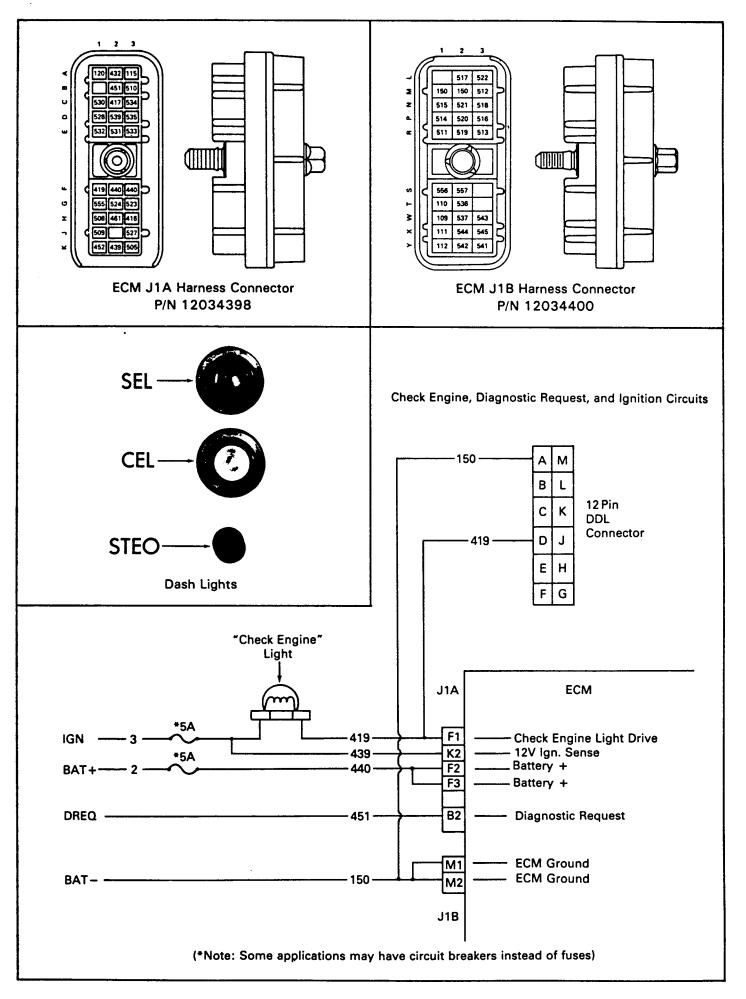
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
DCC-1 Note "Check Engine" Light Turn ignition on (engine not running). Note status of "Check Engine" light.	Steady light.  Light goes on for ——— up to 5 seconds and goes out.  Light is off.  Flashing light.	<ul> <li>Go to DCC-2 or DCC-3.</li> <li>Go to DCC-2 or DCC-3.</li> <li>Go to Customer Complaint Chart 2, page 37.</li> <li>Go to DCC-7.</li> </ul>
DCC-2 Read Codes Using DDL Reader  Plug DDL Reader into the 12 pin DDL connector and read the codes by select- ing the MALF CODES posi- tion on the selector switch.	Reads out codes or displays "NONE".  Does not read out codes but "Check Engine" light is always on.  Does not read out codes and the "Check Engine" light is not staying on.	Go to DCC-4.  Go to DCC-3.  Refer to the trouble-shooting section of the DDL Reader Instruction Manual. If you wish to continue diagnosis of the engine for now, go to DCC-3.
DCC-3 Read Codes Using the  "Check Engine" Light  . Unplug the DDL Reader Short pin A to pin M on the 12 pin DDL connector Read codes flashing out on the "Check Engine" light.	Flashes out codes.——  "Check Engine" light — is always on but doesn't flash out codes.  "Check Engine" light— never comes on.	Go to DCC-4.  Go to Customer Complaint Chart 3, page 43.  Go to Customer Complaint Chart 3, page 43.





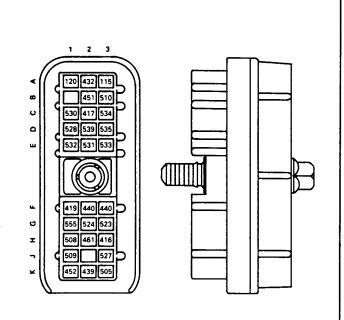
## C. DIAGNOSTIC CIRCUIT CHECK (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
DCC-4 Follow Codes		
. Note and record code(s).	Codes other than ————————————————————————————————————	Go to DCC-5.
	Codes include 14, ———or 51.	Follow appropriate diagnostic charts for the code(s) received. (See Index on Page ii.)
	Code 25 (reads out —— as "NONE" on DDL Reader).	> If drive complaint persists, go to Customer Complaint Chart 1, page 32
DCC-5 Verify Code(s)		
<ul> <li>Turn ignition off.</li> <li>If a jumper was used between pins A and M of the 12 pin DDL connector,</li> </ul>	"Check Engine"————————————————————————————————————	Read codes and follow appropriate diagnostic chart. (See Index on Page ii.)
remove jumper. Clear codes by pulling the 5 Amp, ECM fuse (waiting 10 seconds and then reinserting it), or	"Check Engine"————————————————————————————————————	So to DCC-6.
<ul><li>by tripping the circuit</li><li>breaker.</li><li>Turn ignition on.</li><li>Note status of "Check Engine" light.</li></ul>	"Check Engine"	Go to DCC-7.
•		

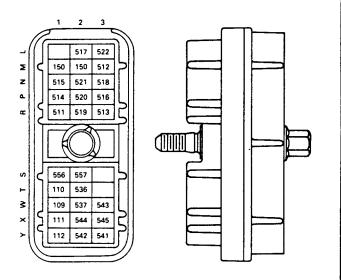


## C. DIAGNOSTIC CIRCUIT CHECK (Cont'd.)

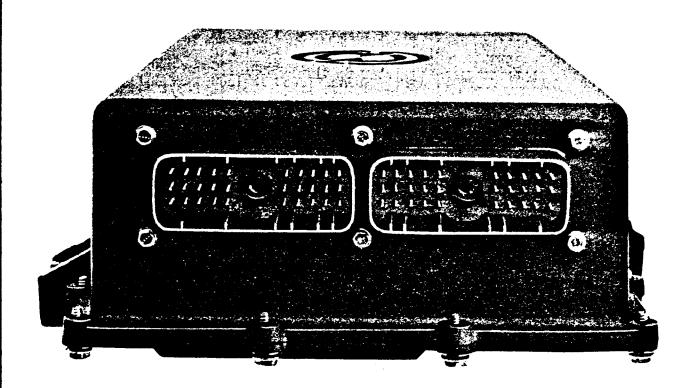
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
DCC-6 Verify Code(s) with the Engine Running  Attempt to start the engine and wait until either the "Check Engine" light comes on or until the engine has been running warm for at least one minute at greater than 1000 RPM.	Engine will not start.  "Check Engine"————————————————————————————————————	> Go to Customer Complaint Chart 5, page 55.  > Previous codes should be considered intermittent. Go to Customer Complaint Chart 1, page 32.  > Read codes and follow appropriate diagnostic chart. (See Index on Page 11.)  > Go to DCC-7.
DCC-7 Intermittent Check  Note whether flashing "Check Engine" light is reading Code 25 or if it's just erratic.	Flashing Code 25. ———————————————————————————————————	> Go to DCC-8.  > Go to Customer Complaint Chart 1, page 32.
DCC-8 Check for Short  . Turn ignition off Disconnect the JIA and JIB connectors at the ECM Read resistance between socket B2 on the JIA harness connector and socket M1 on the JIB harness connector.	Less than or equal————————————————————————————————————	> The Diagnostic Request line (ckt #451) is shorted to ground (either ckt #150 or chassis ground). Repair short. Then go to DCC-30.  > Go to DCC-9.



ECM J1A Harness Connector P/N 12034398



ECM J1B Harness Connector P/N 12034400



Electronic Control Module (ECM)

### C. DIAGNOSTIC CIRCUIT CHECK (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
DCC-9 Check ECM Connectors		
Check terminals at the ECM connectors (both JIA and JIB) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to DCC-30.  Repair terminals/ connectors. Then go to DCC-30.
DCC-30 Verify Repair		
<ul> <li>Turn ignition off.</li> <li>Reconnect all connectors.</li> <li>Clear codes.</li> <li>Turn ignition on while at</li> </ul>	"Check Engine"	Repairs are complete.
the same time observing the "Check Engine" light.	"Check Engine"————————————————————————————————————	All system diagnostics are complete. Please review this section from the first step to find the error.
	"Check Engine"————————————————————————————————————	→ Go to DCC-1.
		,

#### D. CHART 1 - CUSTOMER COMPLAINT

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C1-1 Diagnosis by Symptom		
<ul> <li>Turn ignition off.</li> <li>Go to appropriate chart based on engine symptom.</li> </ul>	Engine cranks but ———————————————————————————————————	Go to Customer Complaint Chart 5, page 55.
based on engine symptom.	Poor performance ————and no codes.	Go to Customer Complaint Chart 14, page 123.
	Check engine light ——— always on and no codes.	So to Customer Complaint Chart 3, page 43.
	Intermittent "Check Engine" light and/or codes that can't be repeated, and no symptoms noted.	→ Go to C1-2.
	"Stop Engine"————————————————————————————————————	So to Customer Complaint Chart 4, page 49.
	Power Take-Off Speed Adjust sensor doesn't work.	SGO to Customer Complaint Chart 6, page 75.
	"Stop Engine"	Go to Customer Complaint Chart 7, page 85.
	Two Speed Governor switch (top gear switch which limits RPM more in top gear than in lower gears) doesn't work.	Go to Customer Complaint Chart 8, page 87.
	Jake Brake, if tied into DDEC System, doesn't work.	SGO to Customer Complaint Chart 9, page 93.

#### D. CHART 1 - CUSTOMER COMPLAINT

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C1-1 Diagnosis by Symptom Turn ignition off. Go to appropriate chart based on engine symptom.	"Stop Engine" light———always on and no codes.	So to Customer Complaint Chart 10, page 97.
	Cruise Controlinoperative.	Go to Customer Complaint Chart 11, page 101.
	No "Cruise Enable" light.	Go to Customer Complaint Chart 12, page 113.
	"Cruise Enable" ————————————————————————————————————	SGO to Customer Complaint Chart 13, page 119.
	Idle Shutdown feature (if option is employed) not operational.	Go to Customer Complaint Chart 15, page 125.
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#### D. CHART 1 - CUSTOMER COMPLAINT (Cont'd.)

### C1-2 Diagnosis of an Intermittent

NOTICE: Do not use any other procedures in this manual (except for the suggestions listed below) when trying to solve an intermittent problem. Use of any other procedures for this kind of problem can result in the replacement of non-defective parts.

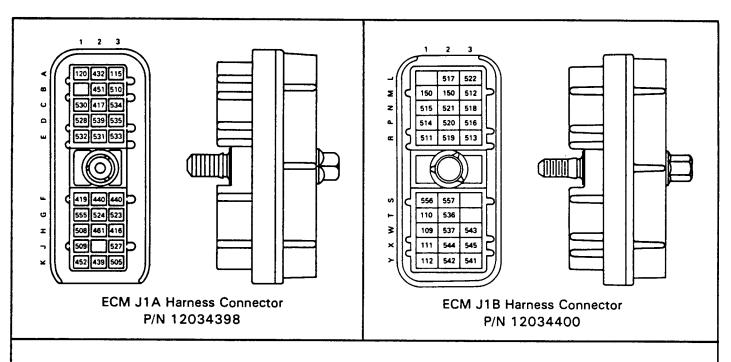
Many intermittent problems are caused by faulty electrical connectors or wiring. Diagnosis must include a careful inspection of the indicated circuit wiring and connectors. Example: An intermittent Code 35 (Oil Pressure Sensor High) should cause you to suspect a problem in the following areas associated with the Oil Pressure Sensor:

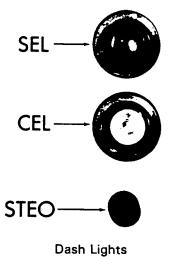
- 1. Wire #'s 530 (signal line), 527 (+5 Volt line) or 452 (ground line).
- 2. The Oil Pressure Sensor connector or ECM connector.
- 3. An intermittent in the Oil Pressure Sensor (least likely).

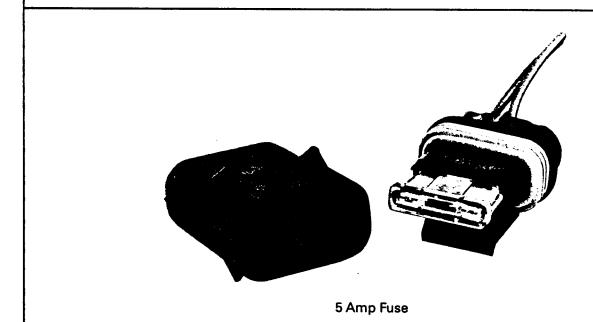
A good checklist to run through includes the following:

- Check for poor mating of the connector halves or terminals not fully seated in the connector body "backed-out" terminals.
- 2. Look for improperly formed or damaged terminals. All connector terminals in the problem circuit should be carefully reformed to contact tension.
- 3. Electrical system interference caused by a defective relay, ECM driven solenoid, or a switch causing an electrical surge. Look for problems with the charging system (alternator, etc.). In certain cases, the problem can be made to occur when the faulty component is operated (as in the case of a relay).
- 4. Aeration in the fuel system causing intermittent codes 31X and 32X.

After repairs or adjustments have been made, clear the codes and confirm that the "Check Engine" light does not come on (except for the 5 second bulb check when the ignition is first turned on). Also, run the engine to see if that problem is cured. If the "Check Engine" light stays on, refer to the Diagnostic Circuit Check Chart (Page 25).

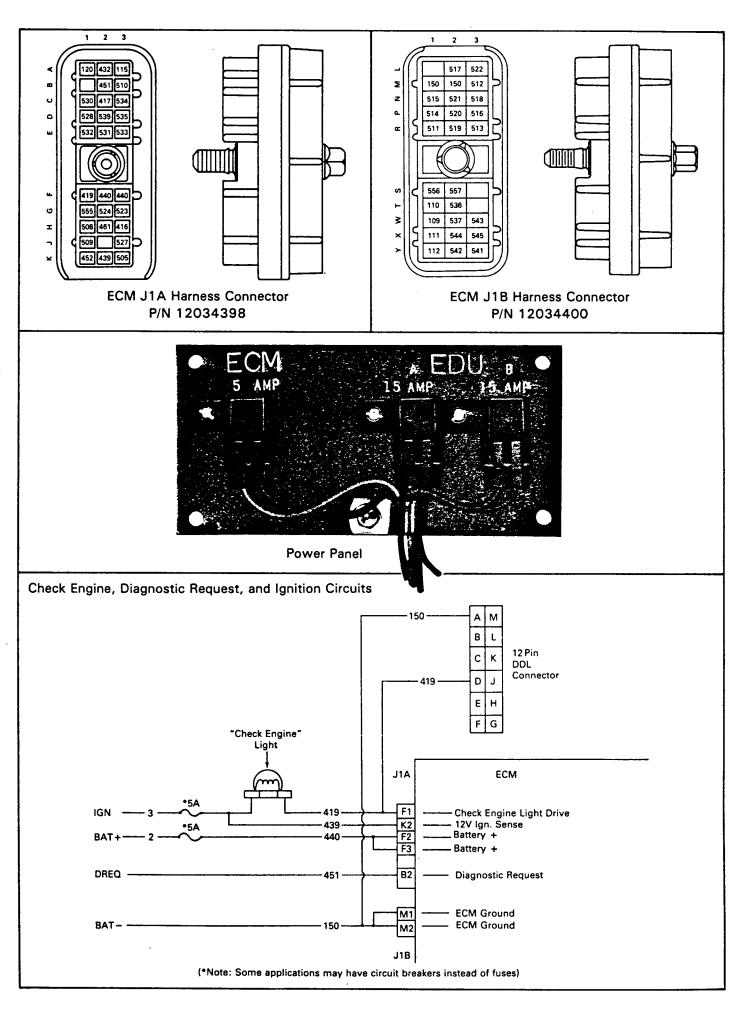






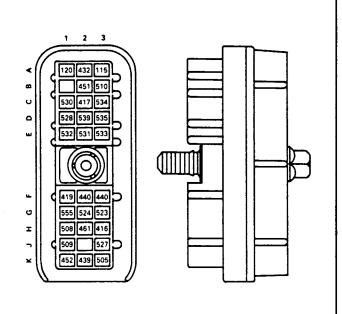
#### D. CHART 2 - NO "CHECK ENGINE" LIGHT (CEL)

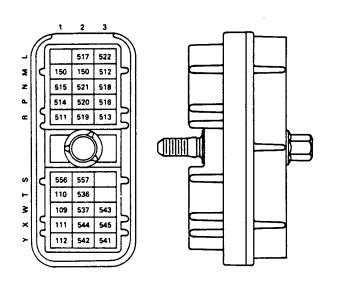
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C2-1 Try to Force CEL On		
. Turn ignition off Disconnect the JIA and	"Check Engine"	→ Go to C2-2.
JlB connectors at the ECM. Install a jumper wire between socket Fl on the JlA harness connector and socket Ml on the JlB connector. Turn the ignition on	"Check Engine" ————————————————————————————————————	→ Go to C2-4.
(engine not running). Note the CEL status.		
C2-2 Check for Short		
Remove jumper wire. Read voltage on J1A harness connector, socket K2 (red lead) to a good ground (black lead).	Less than 11.5 ———— volts.	The 5 Amp, ignition fuse (or circuit breaker) is blown and/or the ignition line (ckt #439) is shorted to ground. Repair problem. Then go to C2-30.
	Greater than or equal to 11.5 volts.	→ Go to C2-3.
C2-3 Bulb Check		
<ul> <li>Remove CEL bulb and check whether it's burned out or otherwise damaged.</li> </ul>	Bulb is okay.	CEL Driver line (ckt #419) or ground line (ckt. #150 or 151) is open. Repair open. Then go to C2-30.
	Bulb is not okay.	Replace bulb. Then go to C2-30.
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### D. CHART 2 - NO "CHECK ENGINE" LIGHT (CEL) (Cont'd.)

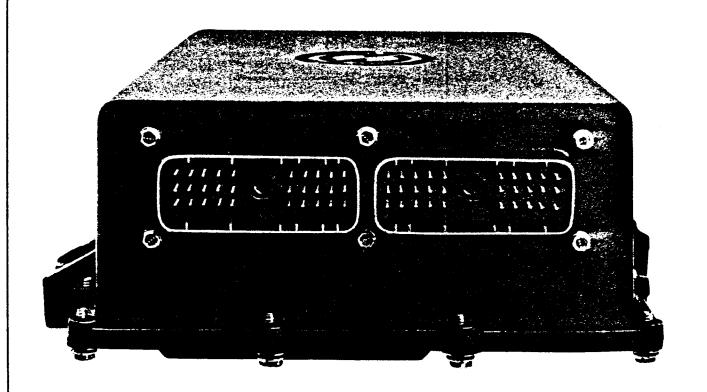
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C2-4 Check for Open  Remove jumper wire. Read voltage on JIA harness connector, socket K2 (red lead) to a good ground (black lead).	Less than 11.5 ——————————————————————————————————	The ignition line (ckt #439) is open. Repair open. Then go to C2-30. Go to C2-5.
Read voltage on JIA harness connector, socket F2 (red lead) to a good ground (black lead).  Also read voltage on socket F3 (red lead) to a good ground (black lead).	Less than 11.5 volts on either reading.  Greater than or equal to 11.5 volts on both readings.	Either the 5 Amp, ECM fuse (or circuit breaker) is blown and/or the Battery Power line(s) (ckt #440) has an open or short to ground. Repair problem. Then go to C2-30.  Go to C2-6.
C2-6 Check for Ground  Disconnect the JIB connector at the ECM. Read voltage on JIA harness connector, socket F2 (red lead) to JIB connector, socket M1 (black lead). Also read voltage on JIA harness connector, socket F2 (red lead) to JIB connector, socket M2 (black lead).	Less than 11.5 ——————————————————————————————————	Ground line(s) (ckt #150) has an open. Repair open. Then go to C2-30.  Go to C2-7.





ECM J1A Harness Connector P/N 12034398

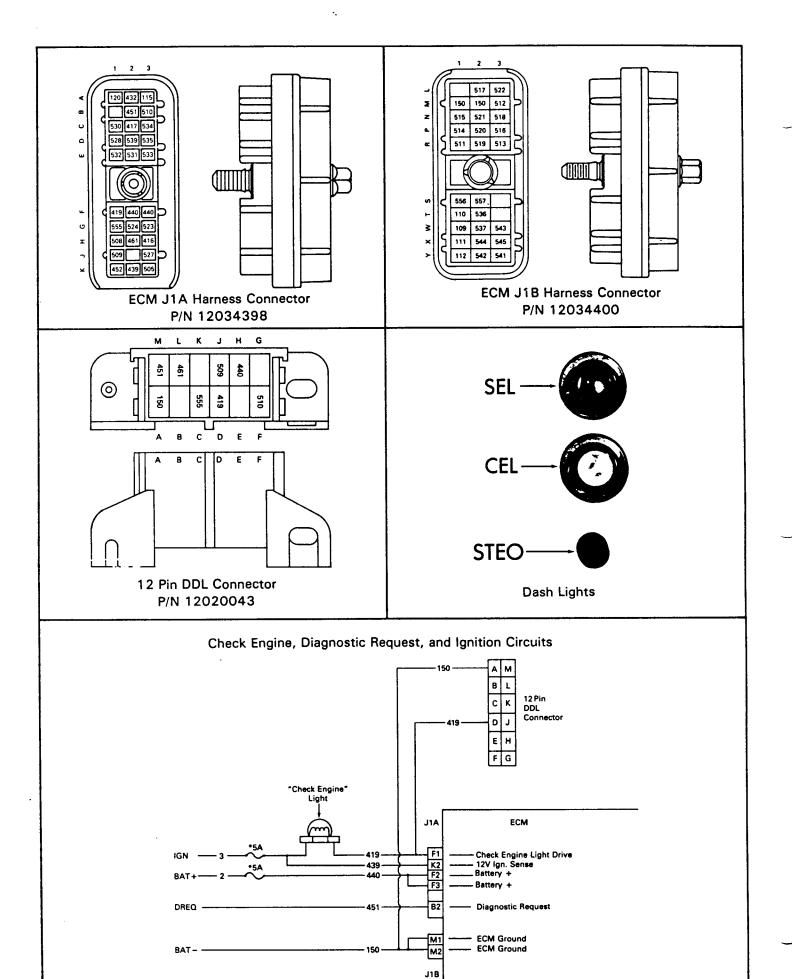
ECM J1B Harness Connector P/N 12034400



**Electronic Control Module (ECM)** 

#### D. CHART 2 - NO "CHECK ENGINE" LIGHT (CEL) (Cont'd.)

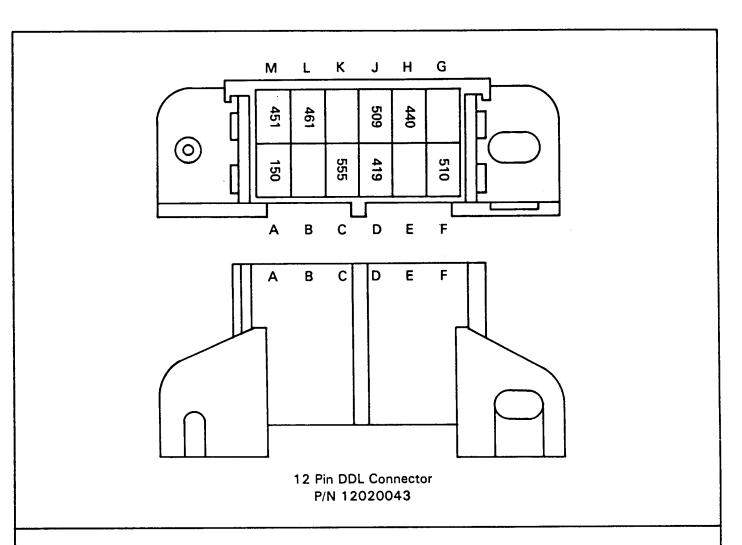
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C2-7 Check ECM Connectors		
. Check terminals at the ECM connectors (both JIA and JIB) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to C2-30.  Repair terminals/ connectors. Then go to C2-30.
C2-30 Verify Repairs		
<ul> <li>Turn ignition off.</li> <li>Reconnect all connectors.</li> <li>Clear codes.</li> <li>Turn ignition on while at the same time observing</li> </ul>	"Check Engine" light comes on for up to 5 seconds, then goes out.	Repairs are complete.
the "Check Engine" light.	"Check Engine"	All system diagnostics are complete. Please review this section from the first step to find the error.
	"Check Engine"- light comes on and stays on.	Go to DCC-1.
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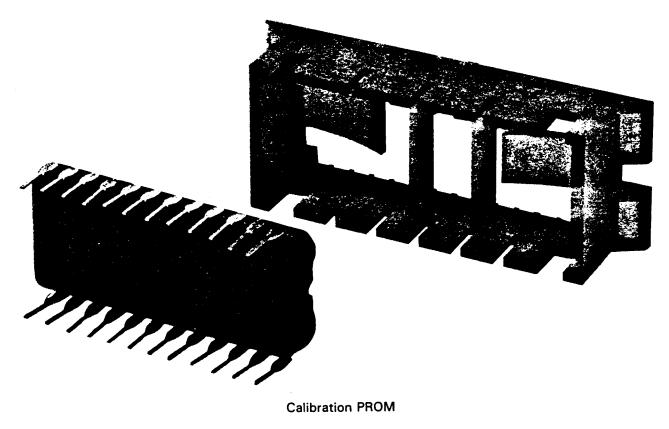


(\*Note: Some applications may have circuit breakers instead of fuses)

D. CHART 3 - NO DDL READER READOUT AND "CHECK ENGINE" LIGHT (CEL) STAYS ON

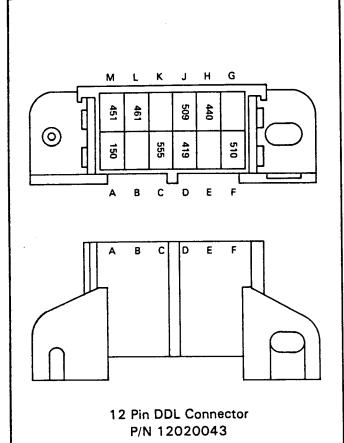
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C3-1 Determine "Check Engine" Light Status  Turn ignition on (engine not running) while at the same time observing the "Check Engine" light.	"Check Engine" light comes on and stays on.  "Check Engine" light comes on for up to 5 seconds, then goes out.  "Check Engine" light does not come on at all.	→ Go to C3-2. → Go to C3-3. → Go to Customer Complaint Chart 2, page 37.
C3-2 Check for Short  Turn ignition off. Disconnect the JIA connector at the ECM. Turn ignition on (engine not running) while at the same time observing the "Check Engine" light.	"Check Engine" ————————————————————————————————————	> CEL Driver line (ckt #419) is shorted to ground. Repair short. Then go to C3-30. > Check ECM 5-amp. fuse: . OK - go to C3-4. . Blown - go to 46-5.
C3-3 Check Diagnostic Request Line Turn ignition off. Disconnect the J1A and J1B connectors at the ECM. Install a jumper wire between socket M2 on the J1B harness connector and socket B2 on the J1A harness connector. Read resistance between pins A and M on the 12 Pin, DDL connector.	Greater than 5 ———————————————————————————————————	> Diagnostic Request line (ckt #451) or ground line (ckt #150) is open. Repair open. Then go to C3-30.  > Go to C3-4.

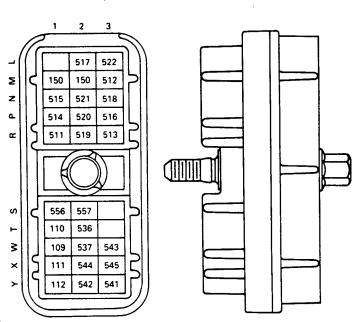




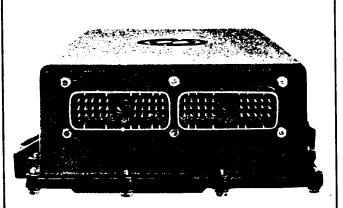
D. CHART 3 - NO DDL READER READOUT AND "CHECK ENGINE" LIGHT (CEL) STAYS ON (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C3-4 PROM Damage Check		10 50 11211
. Turn ignition off Remove Calibration PROM per instructions in	okay.	> Go to C3-5.
Section 3-C.  Check for proper insertion or damaged pins.	Problem found.	→ GO to C3-6.
C3-5 Check if Problem Recurs		
Reinsert PROM. Reconnect JIA connector. Clear codes.	"Check Enging" ————————————————————————————————————	Disconnect JIA harness at ECM. Then go to C2-5.
. Install a jumper wire between pins A and M of the 12 pin DDL connector,	Code 51 (and any ————other codes).	Replace PROM. Then go to C3-7.
and read the codes flash- ing out on the "Check	Code 25. —————	→ Go to C3-30.
Engine" light Turn ignition on.	Any other codesexcept Code 51.	Go to DCC-1 to service other codes.
C3-6 Attempt PROM Repair		
. If possible, attempt to		
straighten pins on PROM. Reinsert PROM. Clear codes.	"Check Engine" ————————————————————————————————————	Disconnect JIA harness at ECM. Then go to C2-5.
<ul> <li>Turn ignition on.</li> <li>Install a jumper wire between pins A and M of</li> </ul>	Code 51 (and any———other codes).	Replace PROM. Then go to C3-7.
the 12 pin DDL connector, and read the codes flash-	Code 25. —————	Go to C3-30.
ing out on the "Check Engine" light.	Any other codes except Code 51.	Go to DCC-1 to service other codes.
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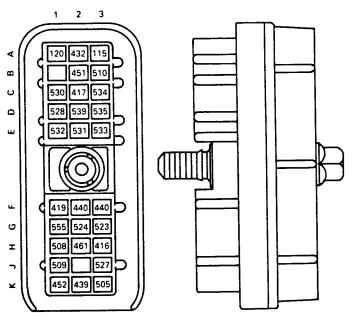




ECM J1B Harness Connector P/N 12034400



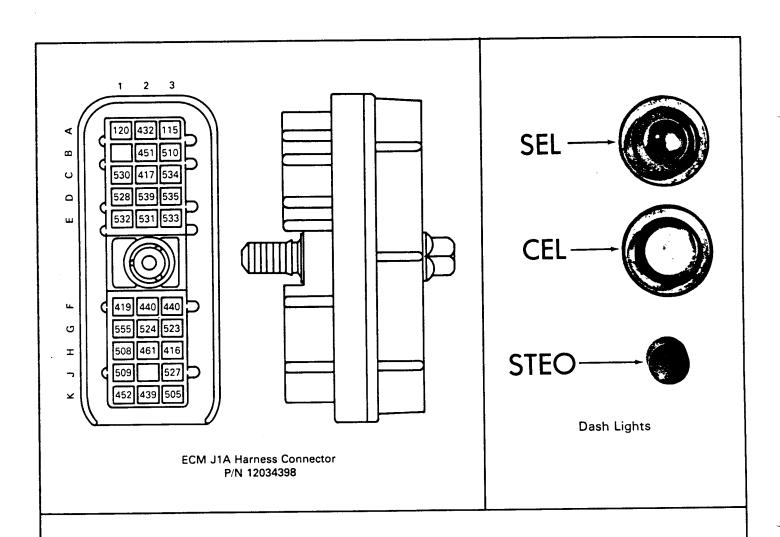
**Electronic Control Module (ECM)** 

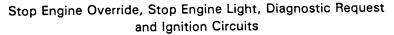


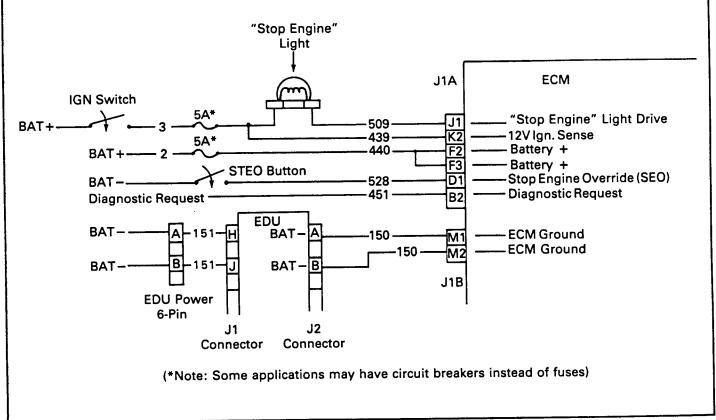
ECM J1A Harness Connector P/N 12034398

D. CHART 3 - NO DDL READER READOUT AND "CHECK ENGINE" LIGHT (CEL) STAYS ON (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C3-7 Check if Problem Recurs		
. Clear codes Turn ignition on Read codes Install a jumper wire between pins A and M of	"Check Engine" ————————————————————————————————————	→ Go to C3-8.  → Go to C3-8.
the 12 pin DDL connector, and read the codes flash- ing out on the "Check Engine" light.	Code 25.  Any other codes except Code 51.	Go to C3-30.  Go to DCC-1 to service other codes.
C3-8 Check ECM Connectors  Check terminals at the ECM connectors (both J1A and J1B) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to C3-30.  Repair terminals/ connectors. Then go to C3-30.
Turn ignition off. Reconnect all connectors. Clear codes. Turn ignition on. Note status of "Check Engine" light. If "Check Engine" light does not stay on, start engine and run until the "Check Engine" light comes on or for 1 minute. Stop engine. Read codes.	DDL Reader reads "NONE" (no codes).  DDL Reader does not read out, or displays "NO DDL" and/or "Check Engine" light still won't flash out codes.  Code(s) other than Code 25 (or "NONE" on DDL Reader) received.	> Repairs are complete.  > All system diagnostics are complete. Please review this section from the first step to find the error.  > Go to DCC-1 to service other codes.

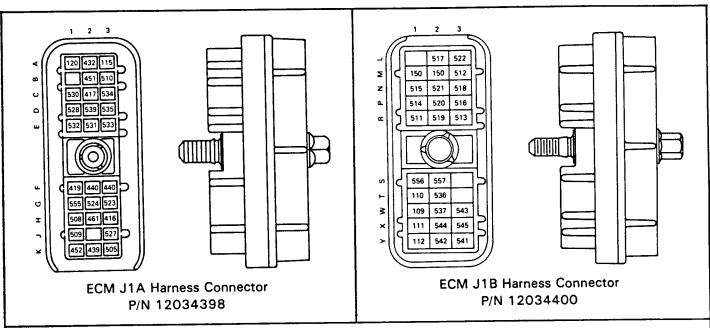


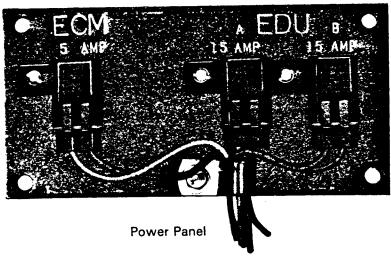


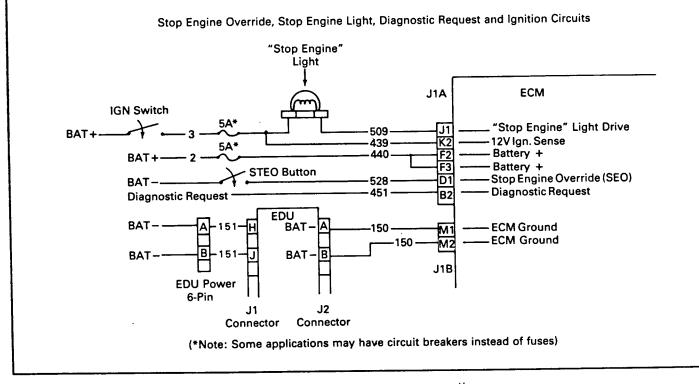


#### D. CHART 4 - NO "STOP ENGINE" LIGHT (SEL)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C4-1 Try to Force SEL On		
<ul> <li>Turn ignition off.</li> <li>Disconnect the JIA connector at the ECM.</li> </ul>	"Stop Engine"	→ Go to C4-2.
Install a jumper wire between socket Jl on the JlA harness connector and a good ground.  Turn the ignition on (engine not running).  Note the "Stop Engine" light status.	"Stop Engine"	→ Go to C4-4.
C4-2 Check for Short  Remove jumper wire. Read voltage on JlA harness connector, socket K2 (red lead) to a good ground (black lead).	Less than 11.5 ————volts.	The 5 Amp ignition fuse (or circuit breaker) is blown, and/or the ignition line (ckt #439) is shorted to ground. Repair problem. Then go to C4-30
	Greater than or equal to 11.5 volts.	→ Go to C4-3.
C4-3 Bulb Check		
<ul> <li>Remove SEL bulb and check whether it's burned out or otherwise damaged.</li> </ul>	Bulb is okay.	SEL Driver line (ckt #509) is open. Repair open. Then go to C4-30.
	Bulb is not okay.———	Replace bulb. Then go to C4-30.
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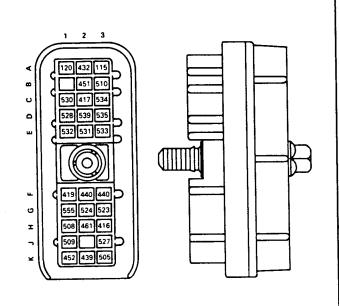




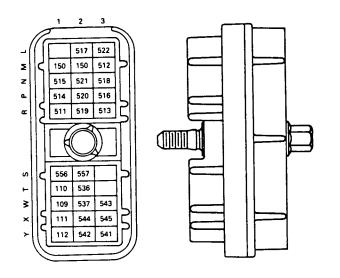


### D. CHART 4 - NO "STOP ENGINE" LIGHT (SEL) (Cont'd.)

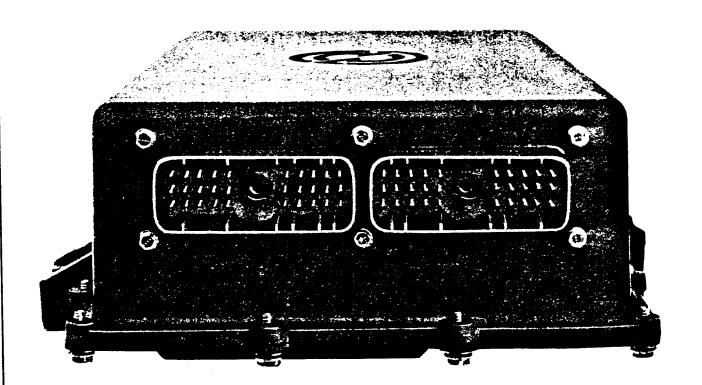
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C4-4 Check for Open		
<ul> <li>Remove jumper wire.</li> <li>Read voltage on J1A harness connector, socket K2 (red lead) to a good</li> </ul>	Less than 11.5 ————volts.	The ignition line (ckt #439) is open. Repair open. Then go to C4-30.
ground (black lead).	Greater than or —————equal to 11.5 volts.	→ Go to C4-5.
C4-5 Check for Bat +		
<ul> <li>Read voltage on JIA harness connector, socket F2 (red lead) to a good ground (black lead).</li> <li>Also read voltage on socket F3 (red lead) to a good ground (black lead).</li> </ul>	Less than 11.5————volts on either reading.	Either the 5 Amp ECM fuse (or circuit breaker) is blown, and/or the Battery Power line(s) (ckt #440) has an open or short to ground. Repair problem. Then go to C4-30.
	Greater than or equal to 11.5 volts on both readings.	→ Go to C4-6.
C4-6 Check for Ground		
<ul> <li>Disconnect the JIA connector at the ECM.</li> <li>Read voltage on JIA harness connector, socket</li> </ul>	Less than 11.5 ————volts on either reading.	Ground line(s) (ckt #150) has an open. Repair open. Then go to C4-30.
F2 (red lead) to J1B connector, socket M1 (black lead).	Greater than or equal to 11.5 volts on both readings.	→ Go to C4-7.
. Also read voltage on JIA connector, socket F2 (red lead) to JIB connector, socket M2 (black lead).		
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ECM J1A Harness Connector P/N 12034398



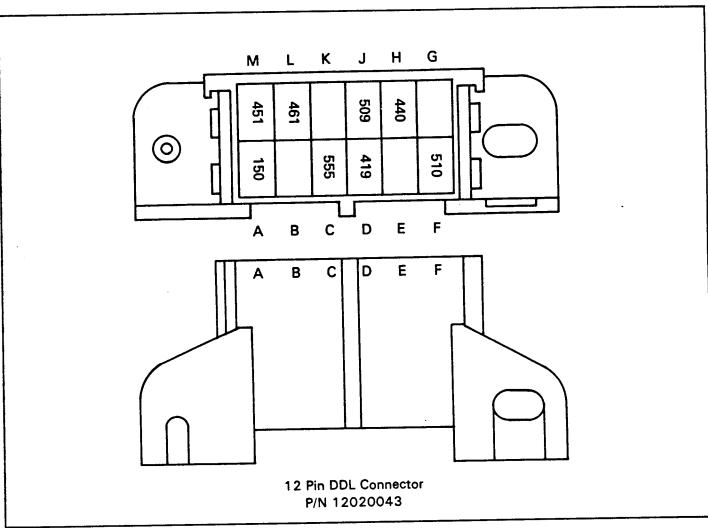
ECM J1B Harness Connector P/N 12034400

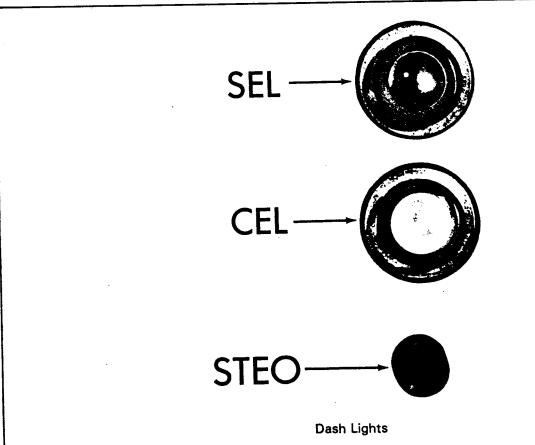


Electronic Control Module (ECM)

### CHART 4 - NO "STOP ENGINE" LIGHT (SEL) (Cont'd.)

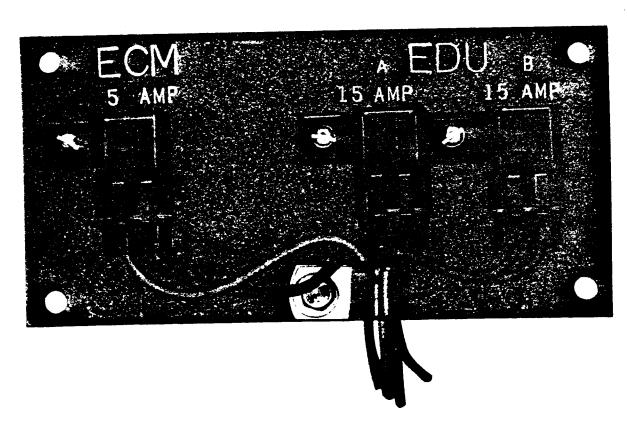
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C4-7 Check ECM Connectors	NEO'E1	WITAL TO DO NEXT
. Check terminals at the ECM connectors (both JIA and JIB) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to C4-30.  Repair terminals/ connectors. Then go to C4-30.
C4-30 Verify Repairs		
<ul> <li>Turn ignition off.</li> <li>Reconnect all connectors.</li> <li>Clear codes.</li> <li>Turn ignition on while at the same time observing</li> </ul>	"Stop Engine"————————————————————————————————————	> Repairs are complete.
the same time observing the "Stop Engine" light.	"Stop Engine"————————————————————————————————————	> All system diagnostics are complete. Please review this section from the first step to find the error.
		<u> </u>





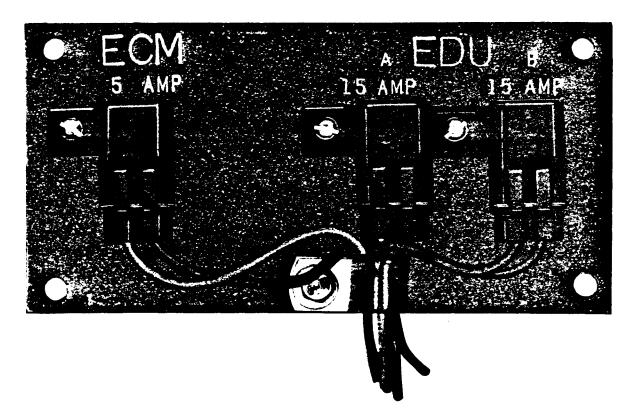
### D. CHART 5 - ENGINE CRANKS BUT WILL NOT START

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C5-1 Observe "Check Engine" Light Status Turn ignition on while observing the "Check Engine" light.	"Check Engine"————————————————————————————————————	> Go to C5-3.  So to Customer Complaint Chart 2, page 37.  So to C5-2.
C5-2 Read Codes		
. Plug the DDL Reader into the 12 pin DDL connector and read codes.	DDL Reader reads ————————————————————————————————————	> Go to Customer Complaint Chart 3, page 43.  > Record codes and follow applicable chart. (Index on Page ii).
C5-3 Check Fuel Supply		
. Check fuel supply.	Fuel supply okay.———— No fuel.	> Go to C5-4.  Refuel vehicle. Then go to C5-30.

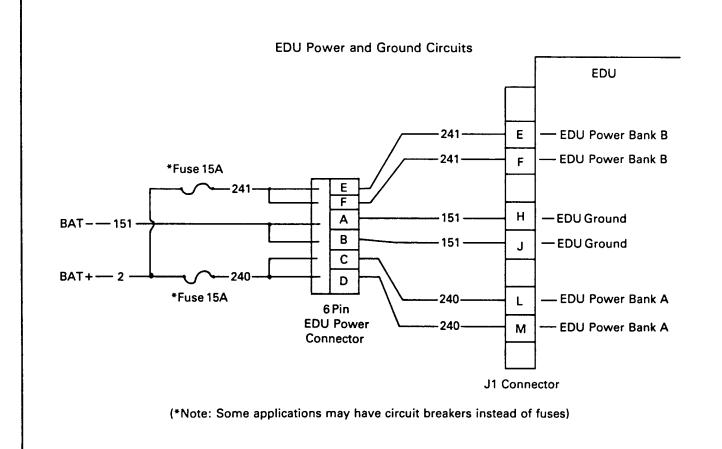


Power Panel

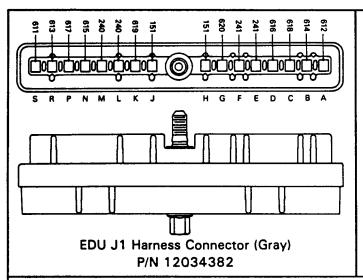
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
. Loosen fuel return line Observe fuel flow out of line while cranking. (You can direct the fuel into a bucket.)	Flow is steady.————————————————————————————————————	>Go to C5-5.  Check fuel filter(s) and supply lines to determine cause of problem (refer to engine Service Manual for details).
C5-5 Check for  White Smoke  Reconnect fuel return line. Look for white smoke coming out of the exhaust stack while cranking the engine.	White Smoke ————————————————————————————————————	Your problem appears to be with cylinder compression or restricted air intake. Refer to the engine Service Manual for details.  Go to C5-6.
C5-6 Check EDU Fuses or Circuit Breakers  Check both 15 amp. fuses or circuit breakers to the EDU.	Blown fuse(s) or ———————————————————————————————————	Go to C5-7.  Go to C5-11.

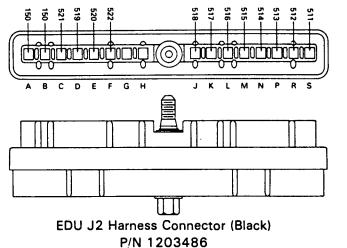


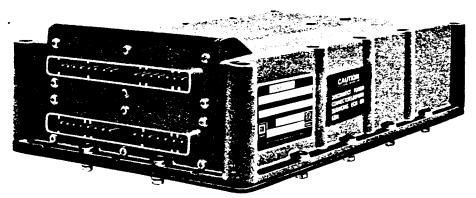
Power Panel



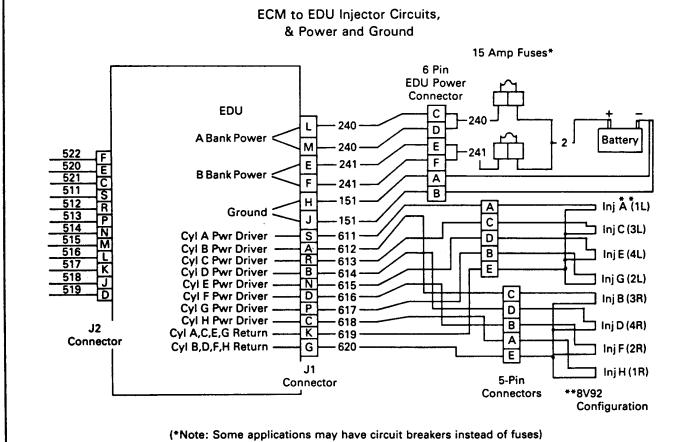
	STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C5-7	Check if Short to		
re br . At . If en mi . Tu . Ch	Ground Present place blown fuse(s) or set open circuit eaker(s) tempt to start engine engine starts, run igine for at least one nute irn ignition off eck if fuse(s) or rcuit breaker(s) has own or opened up again	Fuse(s) or — circuit breaker(s) still okay	No short is currently present. (Warning: if there is an intermittent short, this truck will shut down again if not repaired. Also note: fuse/circuit breaker(s) may have blown due to temporary reverse voltage at the battery.) Go to C5-30.
		Blown/open EDU ——————fuse(s) or circuit breaker(s)	> Go to C5-8.
	Check if EDU Power is Shorted to Ground		
. Re	sconnect the Jl onnector at the EDU. eplace the 15 Amp	No, not blown or open.	→ Go to C5-9.
ci . Ch ci	use(s) or reset the ircuit breaker(s). neck if fuse(s) or ircuit breaker(s) has gain blown or opened.	Yes, blown or ———————————————————————————————————	Short to ground exists on EDU power line (either ckt #240 or #241). Repair short. Then go to C5-30.
-			



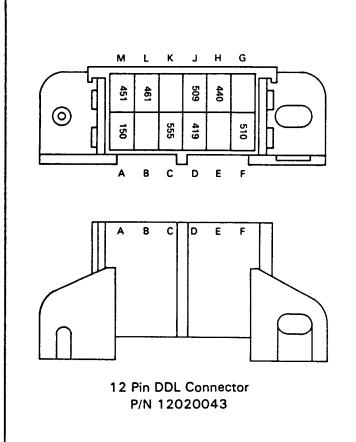


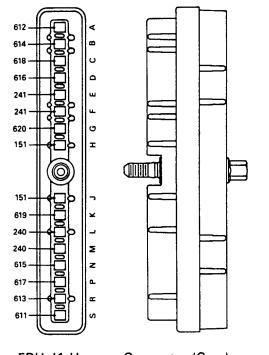


Electronic Distributor Unit (EDU)

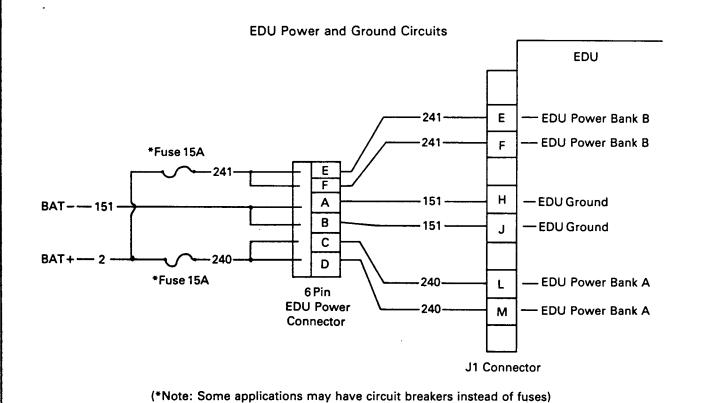


STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C5-9 Check if Injector Drive or Return Lines are shorted to Ground  Read resistance on the JI harness connector, between the following sockets:  - G to H - K to H - A to H - B to H - C to H - D to H - N to H - P to H - R to H - S to H	Greater than or equal to 10,000 ohms on all readings  Less than 10,000 ohms on any reading.	→ Go to C5-10. → Short to ground exists on line where resistance was less than 10,000 ohms. Repair short. Then go to C5-30.
C5-10 Check EDU Connectors  Check all four connectors at the EDU (J1 and J2, harness and EDU side) for corrosion, damaged or unseated pins or sockets, or bad contacts.	Terminals and connectors are okay.  Problem found.	> Replace EDU. Then go to C5-30.  > Repair terminals/ connectors. Then go to C5-30.

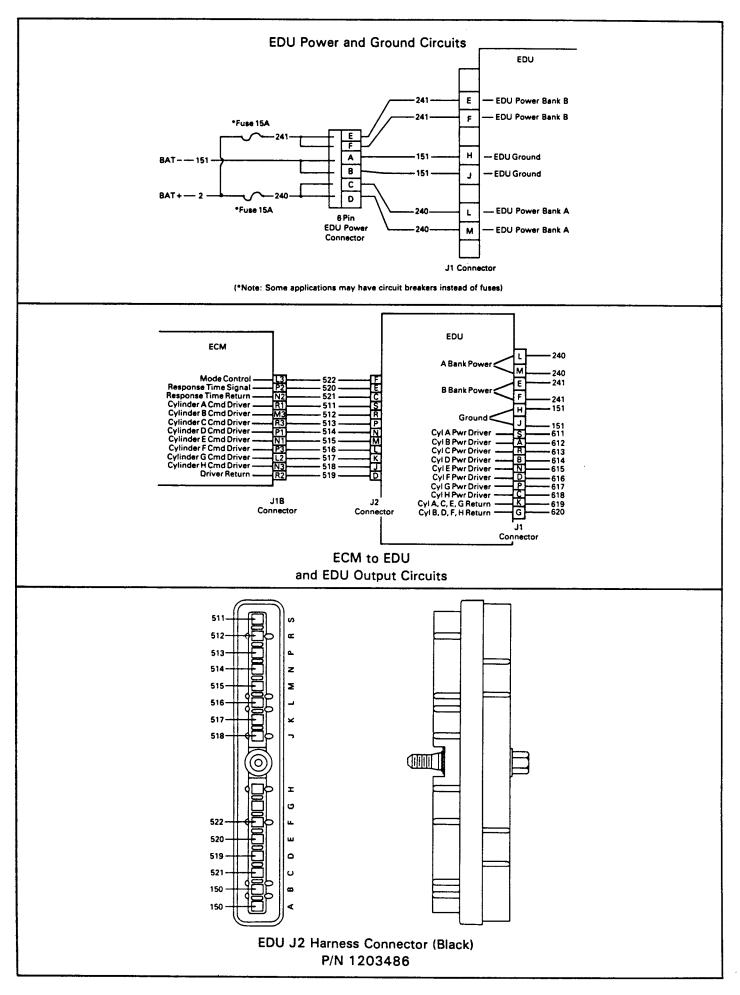




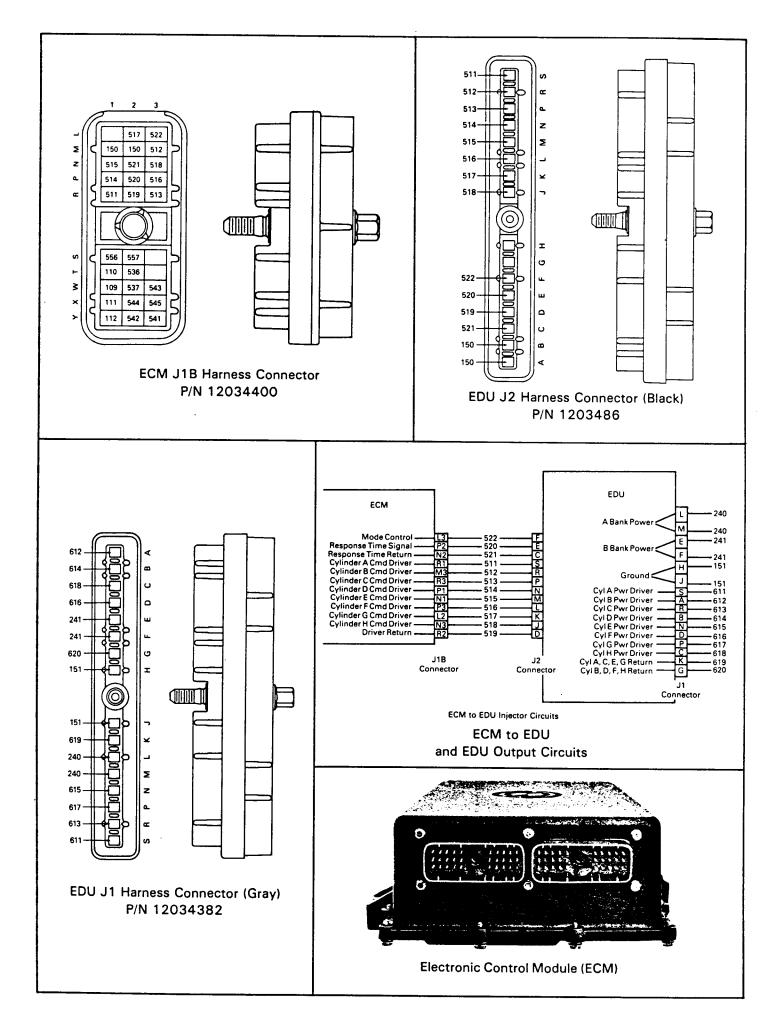
EDU J1 Harness Connector (Gray) P/N 12034382



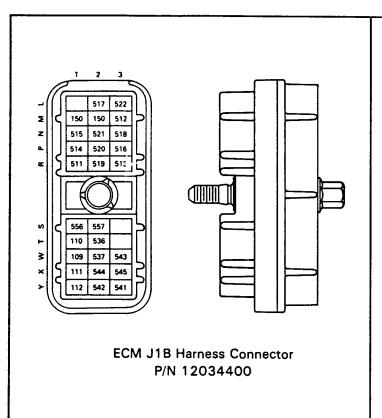
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C5-11 Check for Good SRS Signal Reconnect all ECM and EDU connectors.	Display reads "YES".	Go to C5-12.
<ul> <li>Plug the DDL Reader into the 12 pin, DDL connector and select the SRS Recd position.</li> <li>Crank engine while observing the SRS Recd display.</li> </ul>	Display reads "NO" while cranking.	The SRS or TRS signal is not being received. This could be due to a number of problems. If the SRS/TRS has just been adjusted, it is most likely that the sensor gap is incorrect. (Refer to the engine service manual for details.) If the SRS/TRS gap has not been altered since the last engine start, then go to 42-1.
C5-12 Check EDU Power		
Disconnect the JI connector at the EDU. Read voltage on the JI harness connector, socket E (red lead) to socket H (black lead). Also read voltage on sockets:	Greater than or equal to 11.5 volts on all readings.	Go to C5-14.
	Less than 11.5 volts on any reading.	Go to C5-13.
- F to H - L to H - M to H		
(Always attach black lead to socket H.)		

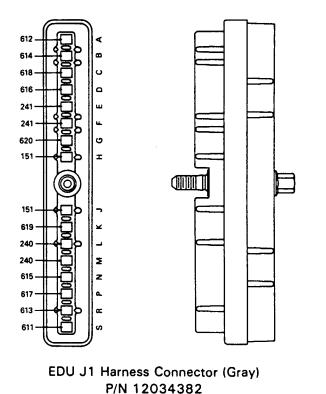


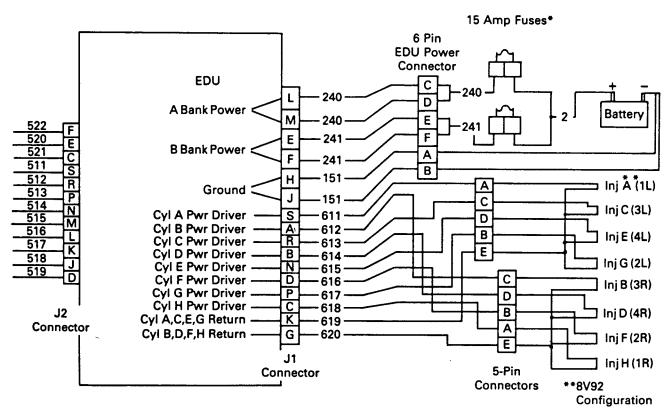
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C5-13 Check Power at EDU Fuses or Circuit Breakers  Read voltage at both EDU fuses or circuit breakers, red lead on hot side (battery + side), and black lead at socket H of the Jl harness connector.	Greater than or equal to 11.5 volts on both readings.  Less than 11.5 volts on any reading.	The EDU power line (ckt #240 or #241) is open between the fuses (or breakers) and the J1 harness connector. Repair open. Then go to C5-30.  The main EDU power line (ckt #2) is either open or shorted to ground between the EDU fuses/ circuit breakers and the battery + terminal. Repair open or short. Then go to C5-30.
C5-14 Check for Mode Control Signal  Disconnect the J2 connector at the EDU. Install a jumper wire between socket A of J2 harness connector and socket H of the J1 harness connector. Turn ignition on. Read voltage at the J2 harness connector, socket F (red lead) to socket A (black lead).	Less than or equal to 2.5 volts.  Greater than 2.5 volts.	→ Go to C5-15.  → Go to C5-18.



STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C5-15 Check for Open  Mode Control Line  Remove jumper wire. Disconnect the ECM, J1B connector. Install a jumper wire between sockets L3 and R2 on the J1B harness connector. Read resistance between sockets F and D on the EDU, J2 harness connector.	Less than or equal to 5 ohms.  Greater than 5 ohms or open.	So to C5-16.  Mode Control line (ckt #522) is open. Repair open. Then go to C5-30.
C5-16 Check for Shorted  Mode Control Line  Remove jumper wire.  Reconnect the J1 and J2 connectors to the EDU.  Read resistance between socket L3 and F2 on the J1B connector.	Less than or equal to 10,000 ohms short.  Greater than 10,000 ohms or open.	> Mode Control Line (ckt #522) is shorted to or ground (ckt #150). Repair short. Then go to C5-30. > Go to C5-17.
C5-17 Check ECM and EDU Connectors  Check terminals at the ECM, J1B connector (both the harness and ECM side) for corrosion, and damaged or unseated pins or sockets.  Also do the same checks for the EDU, J2 connector.	Terminals and ———————————————————————————————————	Replace ECM. Then go to C5-30.  Repair terminals/ connectors. Then go to C5-30.





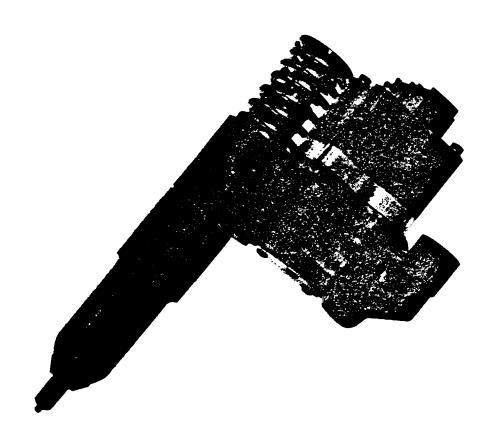


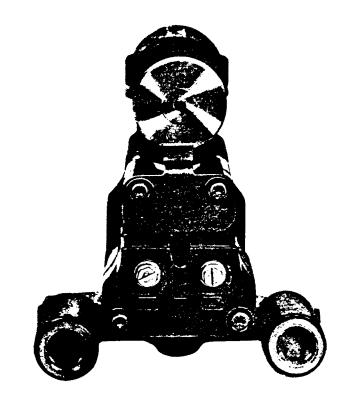
(\*Notes: Some applications may have circuit breakers instead of fuses. Also, wire numbers under the rocker arm cover may differ from those indicated above.)

ECM to EDU Injector Circuits, & Power and Ground

#### D. CHART 5 - ENGINE CRANKS BUT WILL NOT START (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C5-18 Check TRS  Disconnect the ECM, J1B connector. Read resistance between sockets T1 and W1 on the ECM, J1B harness connector.	Between 100 and 200 ohms. Less than 100 ohms Greater than 200 ohms.	Go to C5-19.  Go to 41-2.  Go to 41-3.
. Read resistance between sockets X1 and Y1 on the ECM, J1B harness connector.	Between 100 and ———————————————————————————————————	Go to C5-20.  Go to 42-2.  Go to 42-3.
C5-20 Check if Injector Return Lines Open  Disconnect the JI connector at the EDU. Read resistance between the following sockets on the JI harness connector:  A and G B and G D and G N and K R and K R and K S and K  If you have an 8 cyl. engine, also read resistance between the following JI harness connector sockets:  C and G P and K	Less than or equal to 5 ohms for all readings.  Greater than 5 ohms on any or all readings.	An open exists in one of the injector return lines (either ckt #619 or #620). Repair open. Then go to C5-30.





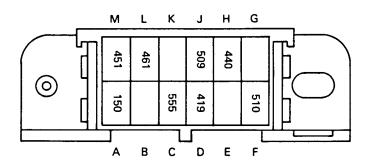
Injector

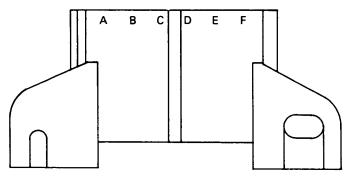
#### D. CHART 5 - ENGINE CRANKS BUT WILL NOT START (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C5-21 Check Injector		
Drive Pulses		N. T
Drive Pulses  Turn ignition off.  Unplug the DDL Reader.  Remove rocker arm cover(s).  Disconnect return wire from one injector (return wire has a white, plastic bead on it).  With a test light (6 volt works best), monitor this injector on the return side (where the wire was just removed) with respect to ground while cranking the engine. Also note if the light flashes at the	Light not flashing — for one or more tests.  Light and start — of plunger motion don't coincide in at least one test.	The problem does not appear to be in the DDEC system. Refer to the engine Service Manual for other possible causes of a no-start condition.  Go to C5-10.  Mechanical problem exists. Refer to the engine Service Manual for details.
<ul><li>same time as the start of plunger motion.</li><li>Reconnect the return wire.</li><li>Repeat the above procedure with all other injectors</li></ul>		
until all have been tested or until one test fails (no light or light and plunger motion don't coincide).		
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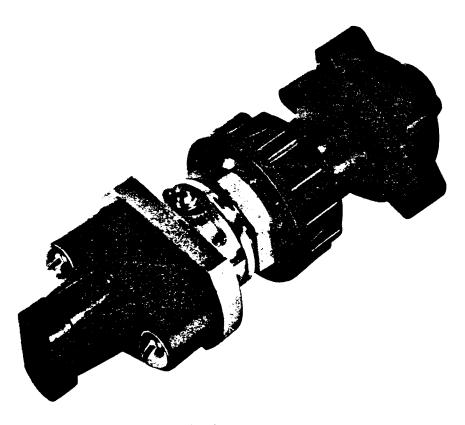
#### D. CHART 5 - ENGINE CRANKS BUT WILL NOT START (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
. Turn ignition off Reconnect all connectors Clear codes Turn ignition on Note status of "Check	Engine will not start.	> All system diagnostics are complete. Please review this section from the first step to find the error.
Engine" light.  If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for 1 minute.  Stop engine.  Read codes.	Engine starts and ———————————————————————————————————	Repairs are complete.  Go to DCC-1 to service these codes.
. Neud Codes.	THE DDE NEGGET !	
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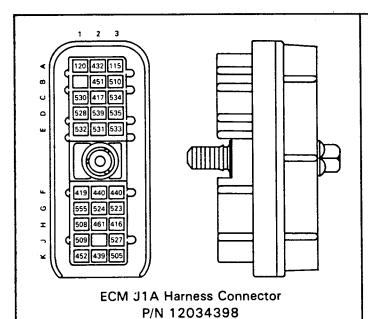
12 Pin DDL Connector P/N 12020043

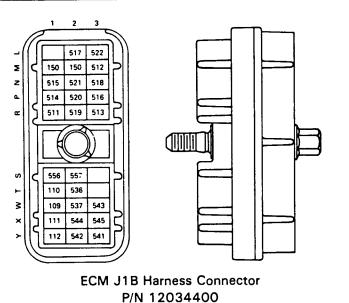


Power Take-Off Speed Adjust Sensor (PTOSA)

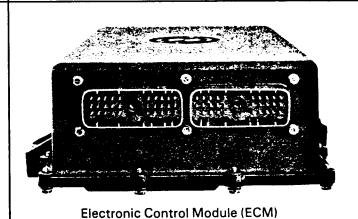
#### D. CHART 6 - POWER TAKE-OFF SPEED ADJUST (PTOSA) NOT OPERATIONAL

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C6-1 Check Throttle  Position Sensor  Start and run engine.  Plug the DDL Reader into the 12 pin DDL connector.  Engine at no throttle.  Read Throttle % (TPS %) using the DDL Reader.	At 0 (%) throttle. ————————————————————————————————————	→ Go to C6-2 → Go to 21-4
C6-2 Check if ECM is Read- ing the PTOSA Sensor  Turn ignition on (engine not running). Select the PTO RPM posi- tion on the DDL Reader. Turn the PTOSA sensor from fully closed to fully open while observ- ing the DDL Reader display.	DDL Reader display changes smoothly from idle (typically 500 RPM) to at least the top rated speed of the engine.  DDL Reader does not change at all or does not change smoothly.	→ Go to C6-3  → Go to C6-7
Connector  Unplug the DDL Reader.  Turn ignition off.  Read resistance between pins A and M on the 12 pin DDL connector.	Less than 20,000 ————ohms.  Greater than or equal to 20,000 ohms.	→ Go to C6-6  → Go to C6-4

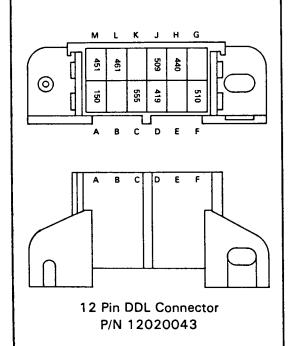


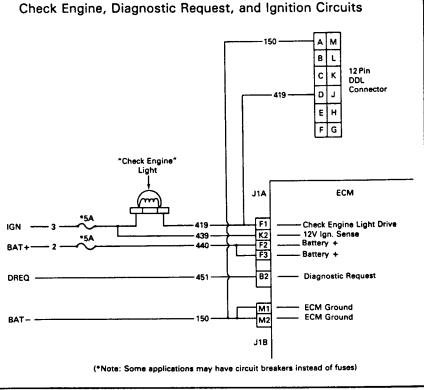


Power Take-Off Speed Adjust Sensor (PTOSA)



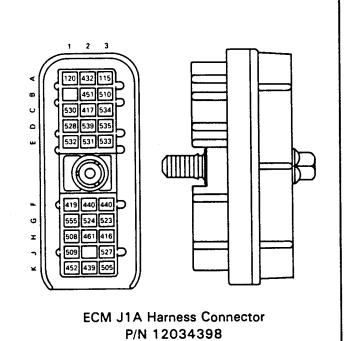
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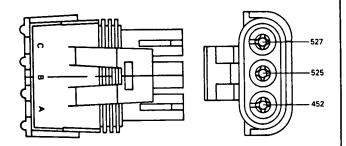




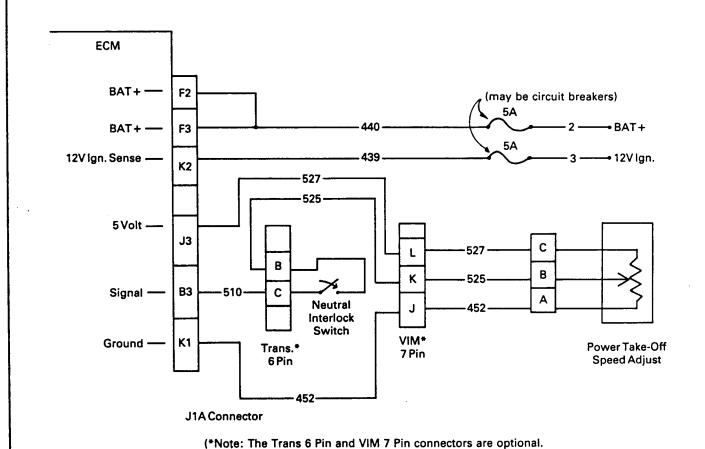
D. CHART 6 - POWER TAKE-OFF SPEED ADJUST (PTOSA) NOT OPERATIONAL (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C6-4 Verify Complaint  Start and run engine at idle.  Turn the PTOSA sensor all the way down (counter-clockwise).  Slowly turn up the PTOSA sensor and observe whether RPM changes.	RPM is increasing.————————————————————————————————————	> Problem no longer exists. If problem cannot be recreated, return vehicle to service.  > Go to C6-5
C6-5 Check ECM Connectors  Check terminals at the ECM connectors (both JIA and JIB) for damage, corrosion, and unseated pins or sockets.	Terminals and ———————————————————————————————————	> Replace ECM. Then go to C6-30.  > Repair terminals/ connectors. Then go to C6-30.
C6-6 Check for Short in DDL Connector or Harness . Turn ignition off Disconnect both the J1A and J1B connectors at the ECM Read resistance (again) between pins A and M on the 12 pin DDL connector.	Less than 20,000 ————————————————————————————————	Check for wet or corroded pins on 12 pin DDL connector. If no problem found, then a short exists between the Diagnostic Request line (ckt #451) and the ground line (ckt #150). Repair problem. then go to C6-30.  Go to C6-5
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Power Take-Off Speed Adjust Harness Connector P/N 12015793

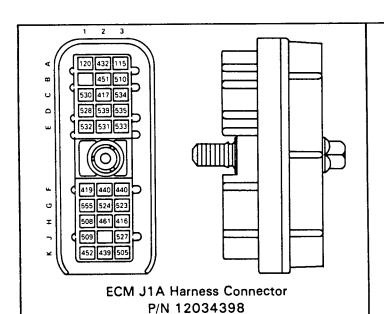


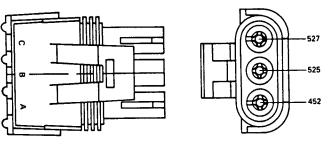
Other Connectors may be substituted. See vehicle service manual for your particular hook-up.)

Power Take-Off Speed Adjust, Battery + and Ignition Circuits

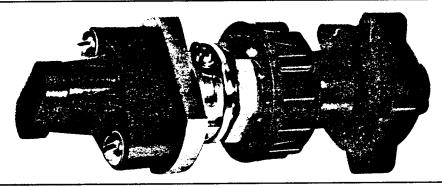
D. CHART 6 - POWER TAKE-OFF SPEED ADJUST (PTOSA) NOT OPERATIONAL (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C6-7 Check for Open		
<ul> <li>Turn the ignition off.</li> <li>Make sure vehicle is in neutral.</li> <li>Disconnect the JIA connector at the ECM.</li> <li>Also disconnect the PTOSA sensor connector.</li> </ul>	Greater than 5ohms or open.	Signal line (ckt #525), ground line (ckt #452) or the Neutral Interlock switch has an open. Repair open. Then go to C6-30.
<ul> <li>Install a jumper wire between pins A and B of the PTOSA sensor harness connector.</li> <li>Read resistance between sockets B3 and K1 on the</li> </ul>	Less than or equal ———— to 5 ohms.	→ Go to C6-8.
JIA harness connector.		
C6-8 Check for +5 Volt Line Open		
. Move the jumper so that it is now between pins C and A of the PTOSA sensor harness connector.	Greater than 5ohms or open.	The +5 Volt line (ckt #527) is open. Repair open. Then go to C6-30.
Read resistance between sockets J3 and K1 on the J1A harness connector.	Less than or equal ———— to 5 ohms.	→ Go to C6-9.

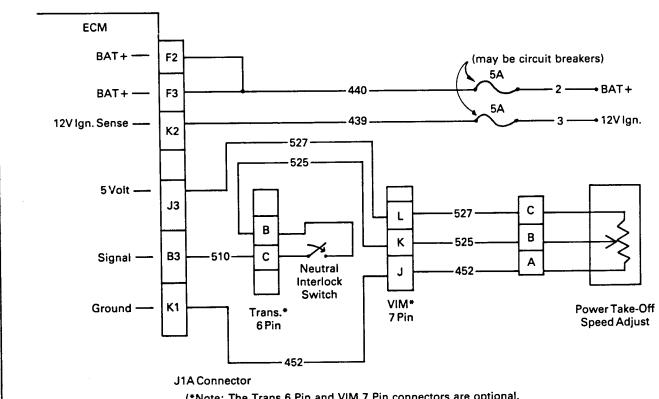




Power Take-Off Speed Adjust Harness Connector P/N 12015793



Power Take-Off Speed Adjust Sensor (PTOSA)



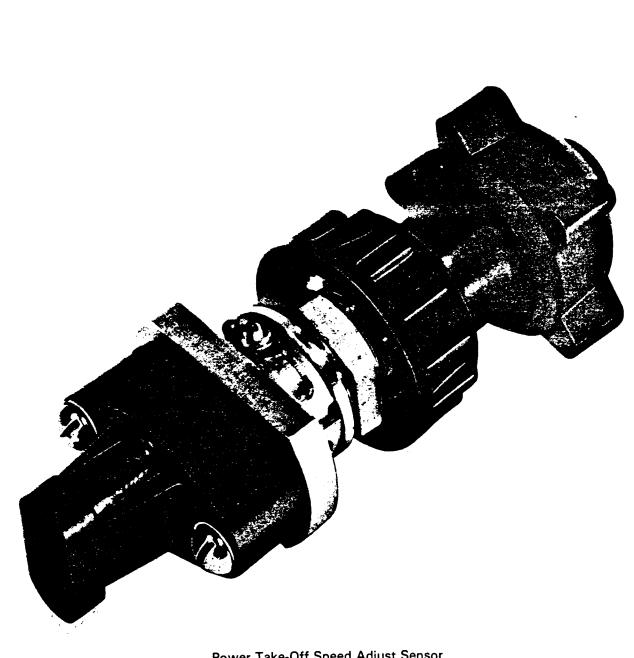
(\*Note: The Trans 6 Pin and VIM 7 Pin connectors are optional.

Other Connectors may be substituted. See vehicle service
manual for your particular hook-up.)

Power Take-Off Speed Adjust, Battery + and Ignition Circuits

D. CHART 6 - POWER TAKE-OFF SPEED ADJUST (PTOSA) NOT OPERATIONAL (Cont'd.)

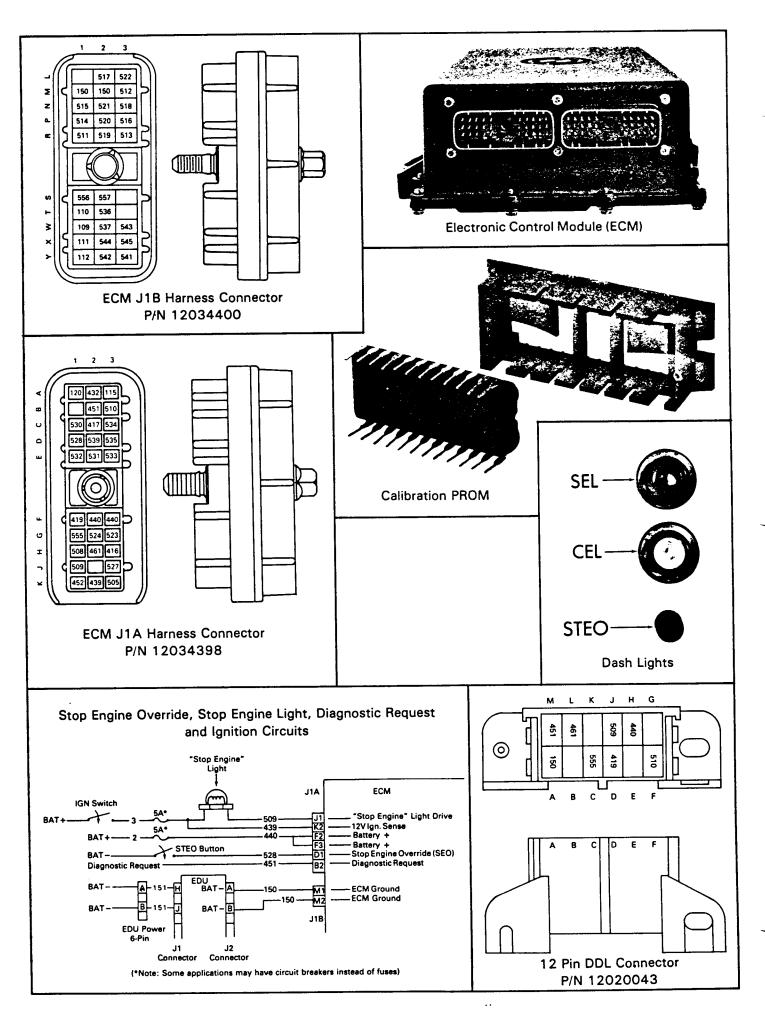
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C6-9 Check for Short Between Signal and Ground Remove jumper wire. Read resistance between sockets B3 and K1 on the J1A harness connector. Also read resistance between socket B3 and a good ground.	Both readings are greater than 10,000 ohms or open.  Either reading is than 10,000 ohms.	Go to C6-10.  The signal line (ckt less #525) or the Neutral Interlock switch is shorted to ground (either ckt #452 or chassis ground). Repair short. Then go to C6-30.
C6-10 Check for Short  Between +5 Volt Line and Ground  Read resistance between sockets J3 and K1 on the J1A harness connector. Also read resistance between socket J3 and a good ground.	Both readings are greater than 10,000 ohms or open.  Either reading is than 10,000 ohms.	> Go to C6-11.  The +5 Volt line (ckt less #527) is shorted to ground (either ckt #452 or chassis ground). Repair short. Then go to C6-30.
C6-11 Check PTOSA Connectors  Inspect terminals at the PTOSA connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace PTOSA sensor. Then go to C6-30.  Repair terminals/ connectors. Then go to C6-30.



Power Take-Off Speed Adjust Sensor (PTOSA)

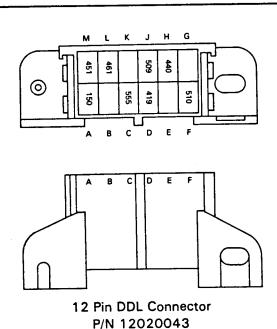
D. CHART 6 - POWER TAKE-OFF SPEED ADJUST (PTOSA) NOT OPERATIONAL (Cont'd.)

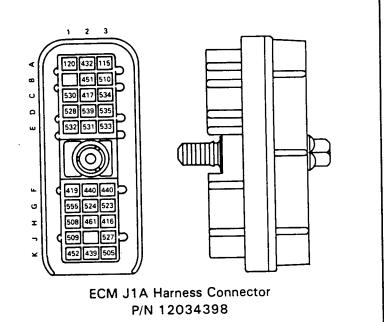
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
STEP/SEQUENCE C6-30 Verify Repairs  . Turn ignition off Reconnect all connectors Clear codes Turn ignition on Note status of "Check Engine" light If "Check Engine" light does not stay on, start and run engine at idle Turn the PTOSA sensor all the way down (counter-clockwise) Slowly turn up the PTOSA sensor and observe whether RPM changes Stop engine Read codes.	PTOSA sensor still———————————————————————————————————	<ul> <li>WHAT TO DO NEXT</li> <li>All system diagnostics are complete. Please review this section from the first step to find the error.</li> <li>Repairs are complete.</li> <li>Go to DCC-1 to service the codes.</li> </ul>



#### D. CHART 7 - STOP ENGINE OVERRIDE (STEO) NOT OPERATIONAL

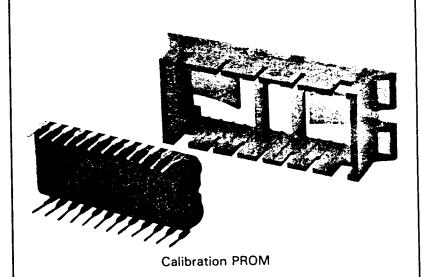
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C7-1 Check STEO Circuit		
<ul> <li>Turn ignition on.</li> <li>Plug the DDL Reader into the 12-pin DDL connector and select the STEO position on the selector switch.</li> <li>Press STEO button (or switch) while observing the display for STEO on the DDL Reader.</li> </ul>	Display reads "ON".———————————————————————————————————	Go to C7-2.  The Stop Engine Override line (ckt #528) or the STEO button/switch has an open in it and/or the STEO switch does not properly ground the STEO line when pressed. Repair problem. If no open found, go to C7-2. Then go to C7-30.
C7-2 Check ECM Connectors		
. Check terminals at the ECM connectors (both JIA and JIB) for damage, corrosion, and unseated pins or sockets.	Terminals and ———————————————————————————————————	> Replace PROM. If complaint persists, replace ECM. Then go to DCC-1 if any other DDEC related problems remain.  > Repair terminals/connectors. Then go to DCC-1 if any other DDEC-related problems remain.
C7-30 Verify Repairs		
. Turn ignition on Press STEO button (or switch) while observing the display for STEO on the DDL Reader.		Repairs are complete. If any other DDEC-related problems remain, go to DCC-1.  All system diagnostics are complete. Please review
		this section from the first step to find the error.

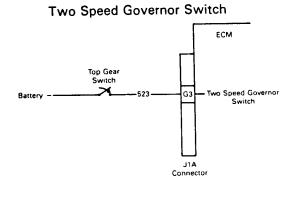






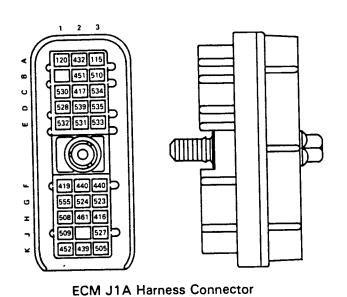






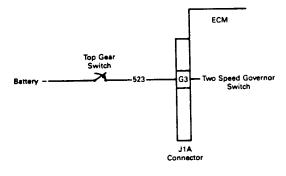
#### D. CHART 8 - TWO SPEED GOVERNOR (TSG) SWITCH NOT OPERATIONAL

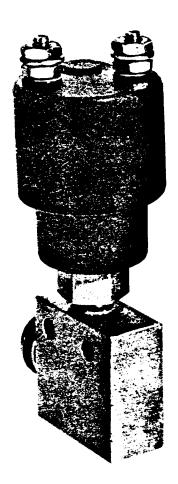
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C8-1 Verify TSG Switch Operation  Turn ignition on. Plug the DDL Reader into the 12 pin, DDL connector. Select the TSG display on the DDL Reader. Observe DDL Reader display while in lower gears. Also shift to top gear and again observe the DDL Reader display.	DDL Reader reads "OFF" in lower gears and "OFF" in top gear.  DDL Reader reads "OFF" in lower gears and "ON" in top gear.  DDL Reader reads "ON" in lower gears and "ON" in top gears.	> Go to C8-2.  → Go to C8-5.  → Go to C8-6.
C8-2 Check for Open  . Turn ignition off Disconnect the J1A connector at the ECM Shift to top gear Read resistance on socket G3 of the J1A harness connector to a good ground.	Less than or equal ————————————————————————————————————	From the Two Speed Governor line (ckt #523) or the TSG switch is open and/or the TSG switch is not properly grounding the TSG line. Repair, then go to C8-30.
C8-3 PROM Check  Replace PROM (per instructions in Section 3-C). Turn ignition on. Select the TSG display on the DDL Reader. Shift to top gear. Observe DDL Reader display.	DDL Reader reads ————————————————————————————————————	→ Go to C8-30.  → Go to C8-4.
	1985 CENERAL MOTORS CORROL	



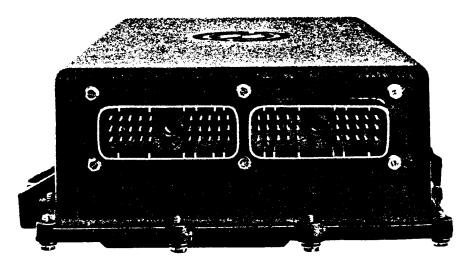
P/N 12034398

#### Two Speed Governor Switch





Two Speed Governor Switch (High Gear Switch)



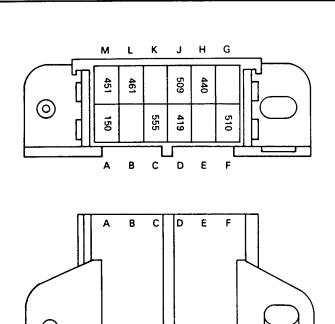
Electronic Control Module (ECM)

D. CHART 8 - TWO SPEED GOVERNOR (TSG) SWITCH NOT OPERATIONAL (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C8-4 Check ECM Connectors		WINTE TO BO NEXT
. Check terminals at the ECM connector (JIA) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to C8-30.  Repair terminals/ connectors. Then go to C8-30.
C8-5 Verify Complaint		
Drive vehicle while in lower gears and also when in top gear and note the top RPM achievable in all	Top RPM is the same in top gear as in lower gears.	→ Go to C8-3.
cases.	Top RPM is lower————————————————————————————————————	> Problem is no longer there. If you cannot recreate the problem, go to DCC-1 if any other DDEC problems exist.
C8-6 Check for Short		
<ul> <li>Turn ignition off.</li> <li>Disconnect the J1A connector at the ECM.</li> <li>Shift to any gear except top gear.</li> </ul>	Less than or equal ————————————————————————————————————	The Two Speed Governor to line (ckt #523) or the TSG switch is shorted to ground. Repair short. Then go to C8-30.
<ul> <li>Read resistance on socket G3 of the J1A harness connector to a good ground.</li> </ul>	Greater than	→ Go to C8-3.

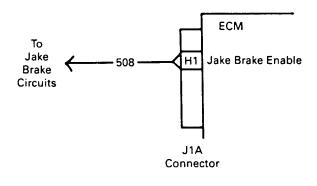
D. CHART 8 - TWO SPEED GOVERNOR (TSG) SWITCH NOT OPERATIONAL (Cont'd.)

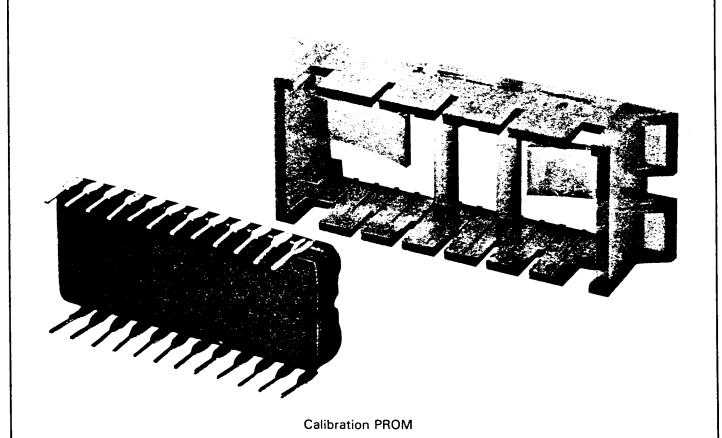
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C8-30 Verify Repairs		
<ul> <li>Reconnect all connectors.</li> <li>Clear codes.</li> <li>Drive vehicle while in lower gears and also when in top gear and note the top RPM achievable in all cases.</li> <li>Stop engine.</li> <li>Read codes.</li> </ul>	Top RPM is the same in top gear as in lower gears.  Top RPM is lower — in top gear than in lower gears and DDL Reader reads "NONE" (no codes).	<ul> <li>→ All system diagnostics are complete. Please review this section from the first step to find the error.</li> <li>→ Repairs are complete.</li> </ul>
	Top RPM is lower —————in top gear than in lower gears and codes were logged.	→ Go to DCC-1 to service other codes.



12 Pin DDL Connector P/N 12020043

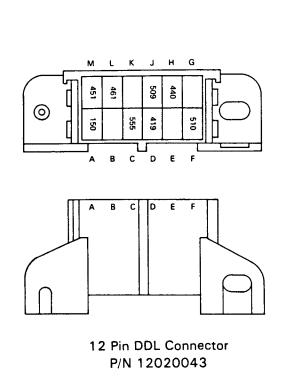


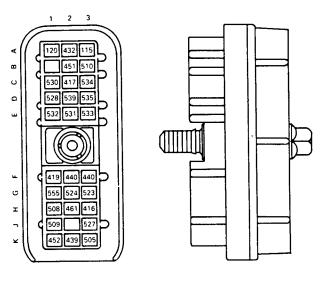




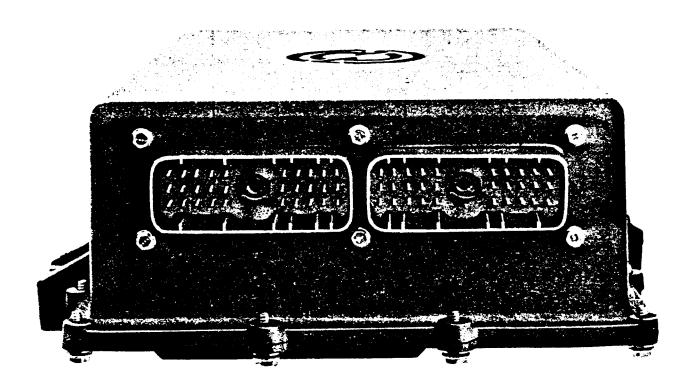
#### D. CHART 9 - JAKE BRAKE NOT OPERATIONAL

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C9-1 Verify Jake Brake Enable Operation  Turn ignition on. Plug the DDL Reader into the 12 pin DDL connector. Select the Jake Brake display on the DDL Reader. Start and run engine. Rev up the engine and then quickly take your foot off the throttle while observing the DDL Reader display.	DDL Reader is————————————————————————————————————	Go to C9-2.  The ECM is operating properly. Check for open in Jake Brake Enable line (ckt #508). If no problem is found, then the fault exists outside of the DDEC system. Refer to the manual for your engine brake system.
C9-2 PROM Check  Replace PROM (per instructions in Section 3-C).  Turn ignition on.  Plug the DDL Reader into the 12 pin DDL connector.  Select the Jake Brake display on the DDL Reader.  Start and run engine.  Rev up the engine and then quickly take your foot off the throttle while observing the DDL Reader display.	DDL Reader is always reading "OFF".  DDL Reader reads — "OFF" at first, then reads "ON" when foot is let off throttle.  DDL Reader is — always reading "ON".	Repairs are complete. If any other DDEC problems remain, go to DCC-1.  Go to C9-3.
	T 1005 CENEDAL MOTORS CORDO	





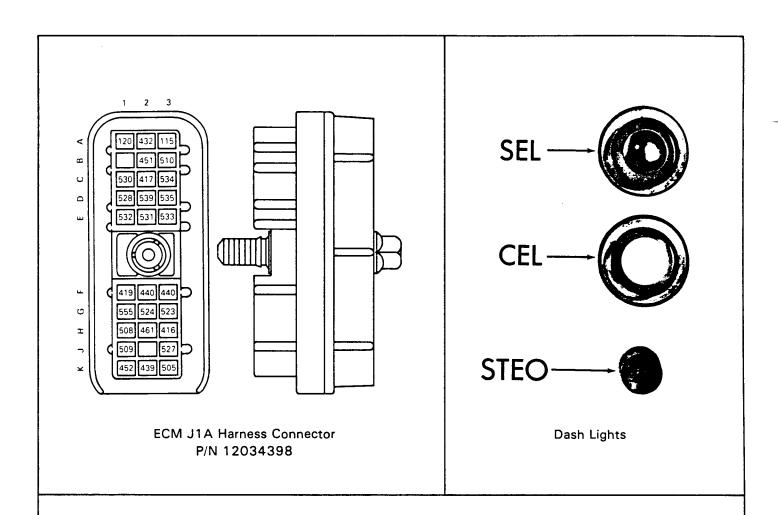
ECM J1A Harness Connector P/N 12034398



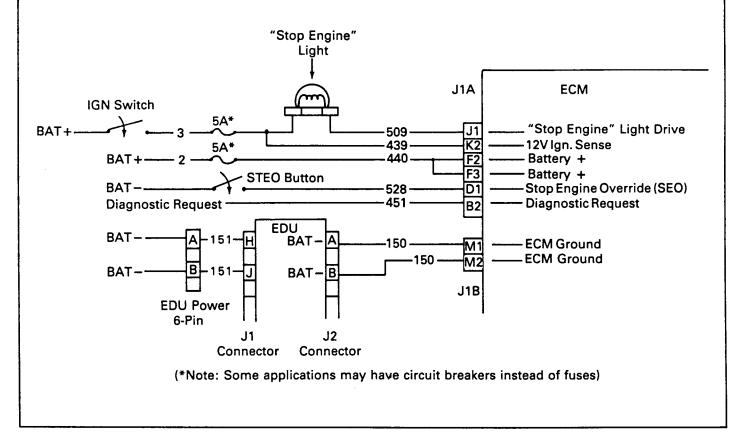
**Electronic Control Module (ECM)** 

#### D. CHART 9 - JAKE BRAKE NOT OPERATIONAL (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C9-3 Check ECM Connectors		
. Check terminals at the ECM harness connector (J1A) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to C9-30.  Repair terminals/con-nectors. Then go to C9-30.
C9-30 Verify Repairs		
Reconnect all connectors. Clear codes. Turn ignition on. Plug the DDL Reader into the 12 pin DDL connector. Select the Jake Brake display on the DDL Reader. Start and run engine. Rev up the engine and then quickly take your foot off the throttle while observing the DDL Reader display. Stop engine. Read codes.	DDL Reader is always reading "OFF" or always reading "ON" when Jake Brake display is selected.  DDL Reader reads "OFF" at first, then reads "ON" when foot is let off throttle (when Jake Brake display is selected). Also, no codes were logged (DDL Reader reads "NONE").  DDL Reader reads "OFF" at first, then reads "ON" when foot is let off throttle (when Jake Brake display is selected). Also, codes were logged.	> All system diagnostics are complete. Please review this section from the first step to find the error.  > Repairs are complete.  > Go to DCC-1 to service other codes.

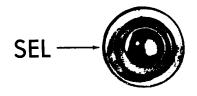


Stop Engine Override, Stop Engine Light, Diagnostic Request and Ignition Circuits

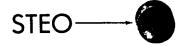


#### D. CHART 10 - "STOP ENGINE" LIGHT ALWAYS ON AND NO CODES

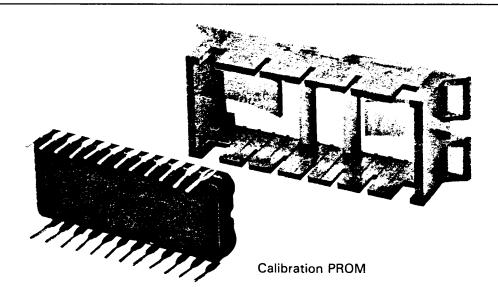
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Engine" Light Status  Turn ignition on (engine not running) while at the same time observing the "Stop Engine" light.	"Stop Engine" light————————————————————————————————————	This is the normal operation. Unless other problems exist, return to service.  Go to C10-2.
C10-2 Check Engine For Short  Turn ignition off. Disconnect the J1A harness connector at the ECM. Turn ignition on (engine not running) while at the same time observing the "Stop Engine" light.	"Stop Engine" light ——comes on and stays on.  "Stop Engine" light ——stays off.	> "Stop Engine" light driver line (ckt #509) is shorted to ground. Repair short. Then go to C10-30.  > Go to C10-3.
C10-3 Check ECM Connectors  Check terminals at the ECM harness connector (J1A) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	> Go to C10-4.  > Repair terminals/connectors. Then go to C10-30.

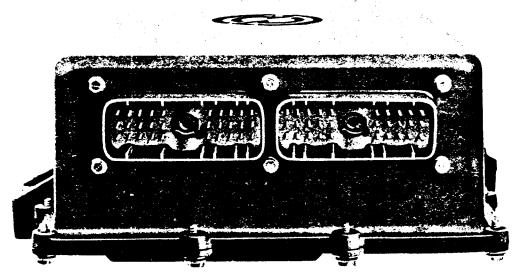






Dash Lights

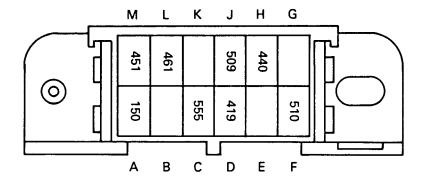


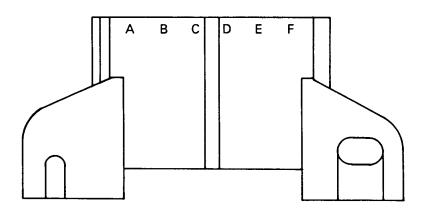


**Electronic Control Module (ECM)** 

#### D. CHART 10 - "STOP ENGINE" LIGHT ALWAYS ON AND NO CODES (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Turn ignition off. Replace PROM (with a correct PROM) per instructions in Section 3-C. Reconnect all connectors. Clear codes. Turn ignition on while at the same time observing the "Stop Engine" light.	"Stop Engine" light ————————————————————————————————————	>Repairs are completed. >Replace ECM. Then go to C10-30.
Turn ignition off. Reconnect all connectors. Clear codes. Turn ignition on while at the same time observing the "Stop Engine" light.	"Stop Engine light ————————————————————————————————————	Repairs are complete.  All system diagnostics are complete. Please review this section from the first step to find the error.
	1	

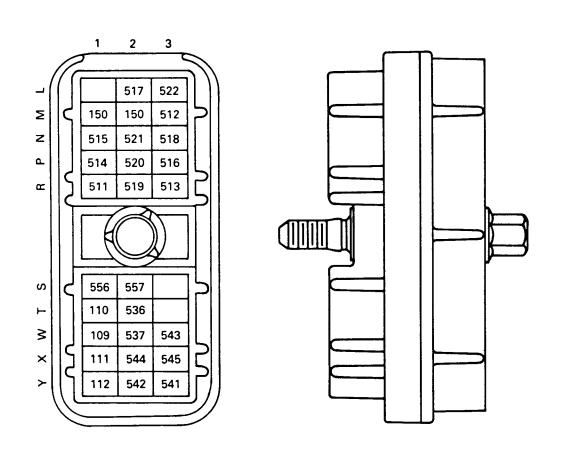




12 Pin DDL Connector P/N 12020043

#### D. CHART 11 - CRUISE CONTROL INOPERATIVE

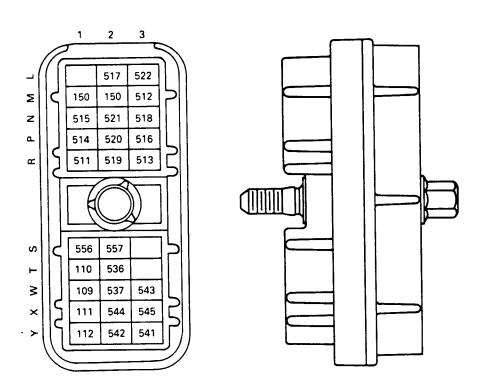
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
CTI-I Determine Type of Cruise Control System  Check to see that this is a DDEC, cruise control system.	Yes	Go to C11-2.  This manual only includes diagnosis of the DDEC cruise control system. Refer to vehicle manufacturer's recommendations concerning your system.
CII-2 Determine "Cruise Enable" Light Status . Turn ignition off Turn ignition on while at the same time observing the "Cruise Enable" light.	"Cruise Enable"————————————————————————————————————	→ Go to C11-3.
	"Cruise Enable"	> Go to C13-2.
	"Cruise Enable"————————————————————————————————————	→ Go to C12-2.
. Plug DDL Reader into the 12-pin DDL connector.	Code 58 (and any ————other codes).	> Go to 58-5.
<ul> <li>Turn ignition on.</li> <li>Turn the cruise control on/off switch to on.</li> <li>Press and release SET switch.</li> <li>Press and release RESUME switch.</li> <li>Select "MALF CODES" for display using DDL Reader selector switch.</li> <li>Read codes.</li> </ul>	DDL Reader ————————————————————————————————————	→ Go to C11-4.



ECM J1B Harness Connector P/N 12034400

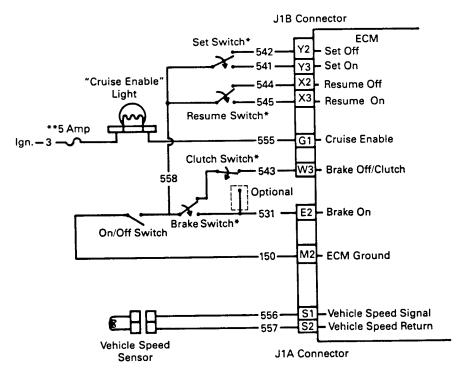
#### D. CHART 11 - CRUISE CONTROL INOPERATIVE (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Control can be Enabled  Turn ignition on.  Select "SET & RESUME" display using the DDL Reader selector switch.  Note the left side of the display.  Press and hold the SET switch while noting the left side of the display.  Release SET switch and again note left side of display.	Display goes from ————————————————————————————————————	→ Go to C11-5. → Go to 58-5.
C11-5 Vehicle Speed Sensor Output Check  Turn cruise on/off switch to off. Select "VSS STATUS" display using the DDL Reader selector switch. Drive vehicle while noting display (vehicle must be moving).	Display reads ————————————————————————————————————	→ Go to C11-6. → Go to 58-5.
. Turn ignition off Disconnect the J1B harness connector Read resistance between sockets S1 and S2 on the J1B harness connector.	Less than or equal————————————————————————————————————	→ Go to C11-7. → Go to C11-8.



ECM J1B Harness Connector P/N 12034400

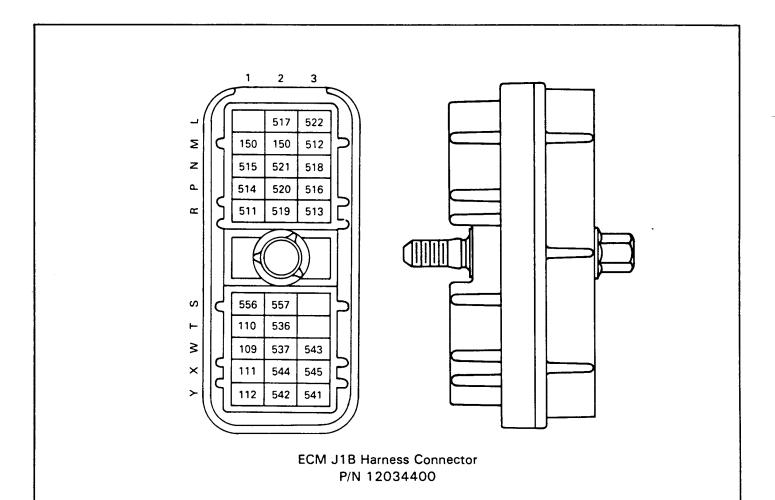
#### **Cruise Control Circuits**

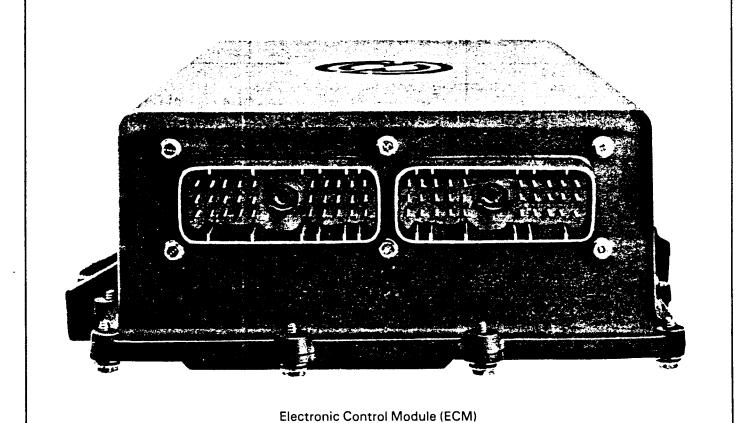


\*Note: All switches are shown in the "off" position.

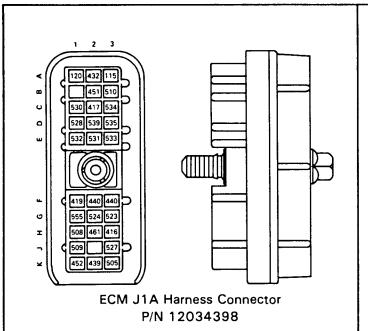
\*\*Note: (Some applications may have circuit breakers instead of fuses).

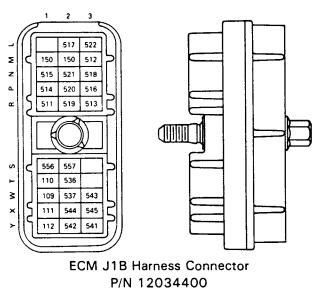
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Disconnect the Vehicle Speed Sensor (VSS) connector. Again, read resistance between sockets S1 and S2 on the J1B harness connector.	Less than or equal ————————————————————————————————————	>VSS signal line (ckt #556) is shorted to the return line (ckt #557). Repair short. Then go to C11-30.  Go to C11-9.
Cll-8 Check for Open		
<ul> <li>Disconnect the VSS connector</li> <li>Install a jumper wire between the two sockets of the VSS harness connector.</li> <li>Again, read resistance between sockets S1 and S2 on the J1B harness connector.</li> </ul>	Less than or equal ————————————————————————————————————	> Go to Cl1-9.  > VSS signal line (ckt #556) or return line (ckt #557) is open. Repair open. Then go to Cl1-30.
C11-9 Check Vehicle Speed Sensor Read resistance of the Vehicle Speed Sensor.	Less than 50 ohms.  From 50 to 3,000 ———ohms.  Greater than 3,000 ——ohms or open.	→ Go to C11-10. → Go to C11-11. → Go to C11-10.

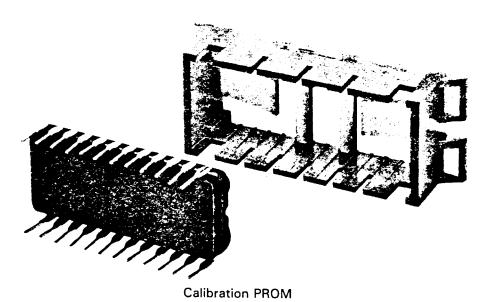


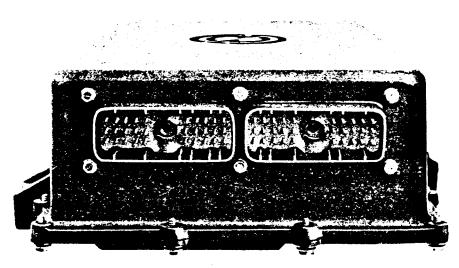


STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C11-10 Check VSS Connectors Inspect terminals at the VSS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace VSS. Then go to C11-30.  Repair terminals/connectors. Then go to C11-30.
C11-11 Vehicle Speed  Mechanical Checks  Check if any metal, etc., is lodged between the VSS and the pulse wheel. Check if sensor is loose. Make sure VSS pulse wheel is in a fixed position relative to the mag. pick-up. Check air gap between mag. pick-up and pulse wheel.	Okay. ————————————————————————————————————	Go to C11-12.  Repair. Then go to C11-30
C11-12 Check ECM Connectors  Check terminals at the ECM harness connector (J1B) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to C11-30.  Repair terminals/connectors. Then go to C11-30.



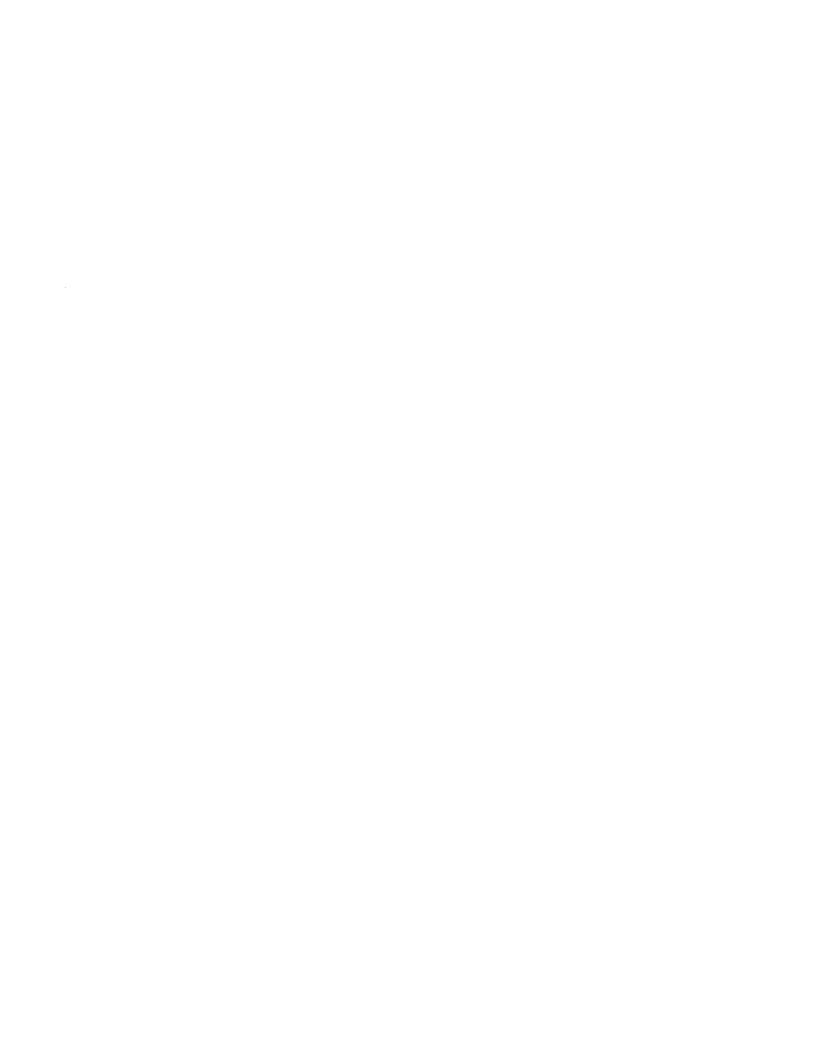




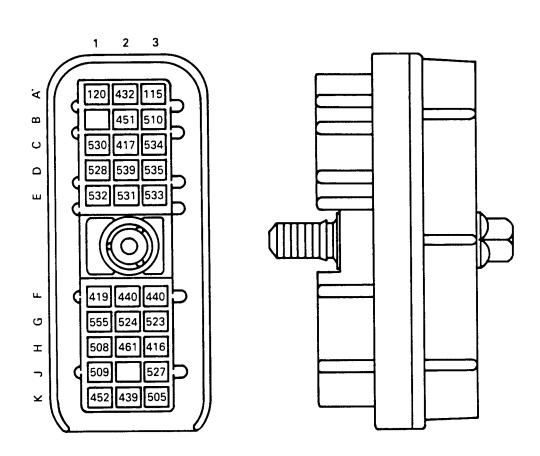


Electronic Control Module (ECM)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C11-13 Check ECM		
Connectors  Check terminals at the ECM harness connectors	Terminals and ———————————————————————————————————	→ Go to C11-14.
(both JIA and JIB) for damage, corrosion, and unseated pins or sockets.	Problem found.	Repair terminals/con- nectors. Then go to C11-30.
C11-14 PROM Damage Check		
. Turn ignition off Remove calibration PROM per instructions in Section 3-C.	Appears to be okay ——— and PROM number is correct.	Replace ECM. Then go to C11-30.
<ul> <li>Check for damaged pins.</li> <li>Also check for proper PROM calibration number (see Appendix for details).</li> </ul>	Problem found.	→ Go to C11-15.
C11-15 Replace PROM		
<ul> <li>Turn ignition off.</li> <li>Replace PROM (with a correct PROM) per instructions in Section</li> </ul>	Cruise control now ———————————————————————————————————	Repairs are complete.  Replace ECM. Then go to
<ul><li>3-C.</li><li>Reconnect all connectors.</li><li>Clear codes.</li><li>Verify if cruise control now works by road testing</li></ul>	inoperative.	C11-30.
it.		
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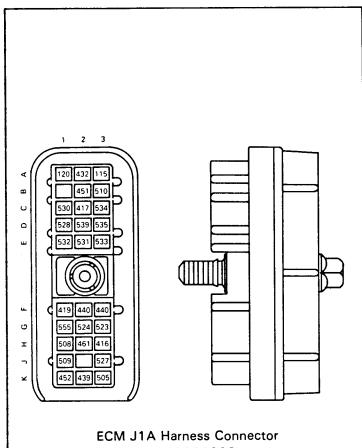
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C11-30 Verify Repairs		
. Turn ignition off Reconnect all connectors.	Cruise control now	Repairs are complete.
. Reinsert PROM if still out.	Cruise control	All evetom diagnostics ar
<ul> <li>Clear codes.</li> <li>Turn ignition on.</li> <li>Verify if cruise control now works by road testing it.</li> </ul>	still inoperative.	All system diagnostics are complete. Please review this section from the first step to find the error.

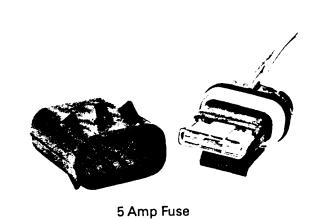


ECM J1A Harness Connector P/N 12034398

### D. CHART 12 - NO "CRUISE ENABLE" LIGHT

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C12-1 Determine "Cruise Enable" Light Status  Turn ignition off.  Turn ignition on while at the same time observing the "Cruise Enable" light.	"Cruise Enable"————————————————————————————————————	> Go to C12-2.  Light is operational. If cruise control is inoperative. Go to C11-3.  Go to C13-2.
C12-2 Try to Force "Cruise Enable" Light On  Turn ignition off.  Disconnect the JIA harness connector at the ECM.  Install a jumper wire between socket GI on the JIA harness connector and a good ground.  Turn the ignition on (engine not running).  Note the "Cruise Enable" light status.	"Cruise Enable"————————————————————————————————————	Go to C12-3.  Go to C12-5.
C12-3 Bulb Check		
. Remove "Cruise Enable" light bulb and check	Bulb is okay.———	Go to C12-4.
whether it's burned out or otherwise damaged.	Bult is not okay.	Replace bulb. Then go to C12-30.

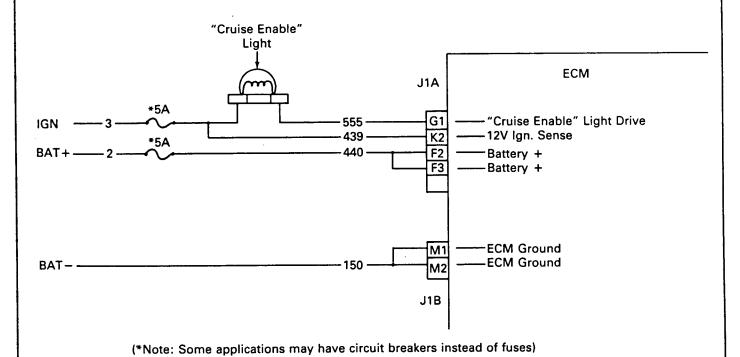




Power Panel

P/N 12034398

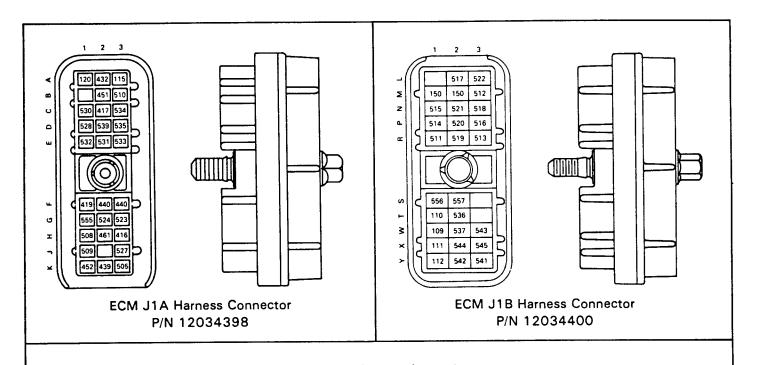
#### "Cruise Enable" and Ignition Circuits

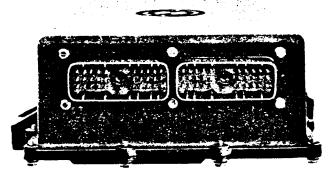


### D. CHART 12 - NO "CRUISE ENABLE" LIGHT (Cont'd.)

. Remove jumper wire Read voltage on JIA	Less than —	Sec. 11. 5
harness connector, socket K2 (red lead) to a good ground (black lead).	Greater than or equal to 11.5 volts.	Either the 5 amp. ignition fuse is blown (or circuit breaker tripped) and/or the ignition line (ckt #439) is shorted to ground. Repair problem. Then go to Cl2-30.  "Cruise Enable" light driver line (ckt #555) is open. Repair open. Then go to Cl2-30.
C12-5 Check for Open  Remove jumper wire. Read voltage on J1A harness connector, socket K2 (red lead) to a good ground (black lead).	Less than 11.5 volts.  Greater than or equal to 11.5 volts.	>The ignition line (ckt #439) is open. Repair open. Then go to C12-30. >Go to C12-6.
Read voltage on JIA harness connector, socket F2 (red lead) to a good ground (black lead). Also read voltage on socket F3 (red lead) to a good ground (black lead).	Less than 11.5 volts on either reading.  Greater than or equal to 11.5 volts on both readings.	Either the 5 amp. ECM fuse is blown (or circuit breaker tripped) and/or the Battery Power line(s) (ckt #440) has an open or short to ground. Repair problem. Then go to C12-30.  Go to C12-7.

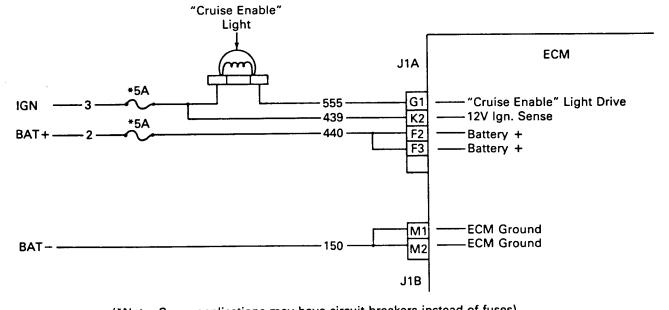
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Electronic Control Module (ECM)

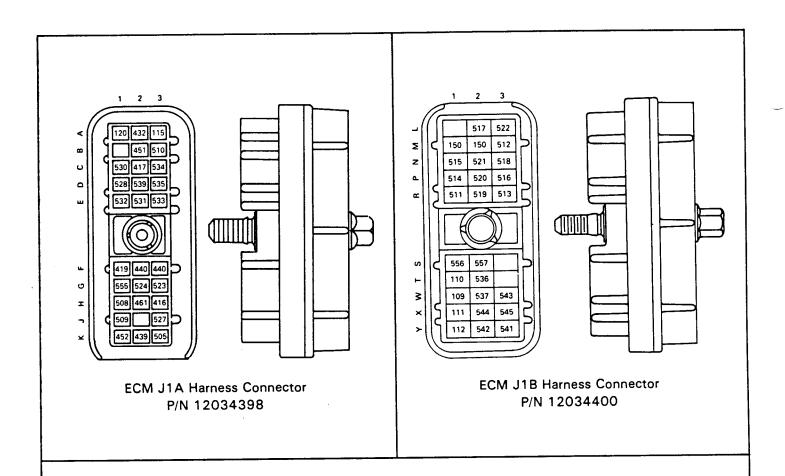
#### "Cruise Enable" and Ignition Circuits

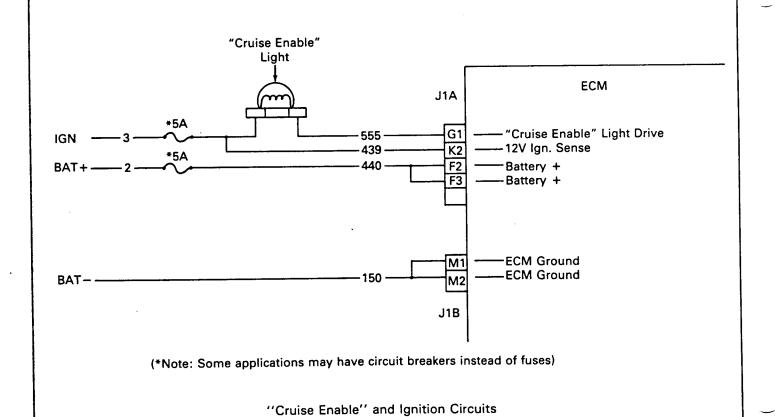


(\*Note: Some applications may have circuit breakers instead of fuses)

### D. CHART 12 - NO "CRUISE ENABLE" LIGHT (Cont'd.)

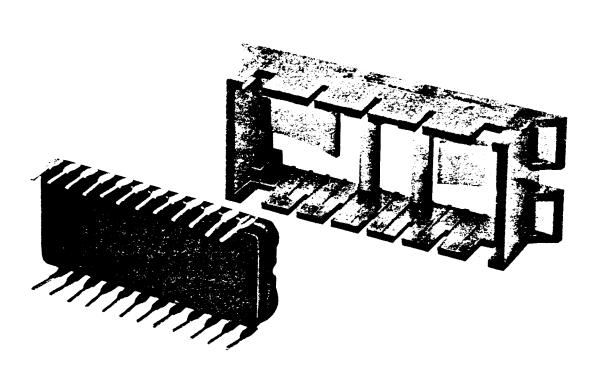
Less than 11.5	
Less than 11.5	
volts on either reading.  Greater than or equal to 11.5 volts on both readings.	→ Ground line(s) (ckt #150) has an open. Repair open. Then go to C12-30.  → Go to C12-8.
Terminals and — connectors are okay.  Problem found.————————————————————————————————————	→ Replace ECM. Then go to C12-30.  → Repair terminals/connectors. Then go to C12-30.
"Cruise Enable"————————————————————————————————————	→ Repairs are complete. → All system diagnostics are complete. Please review this section from the first step to find the error. → Go to DCC-1.
	reading.  Greater than or equal to 11.5 volts on both readings.  Terminals and connectors are okay.  Problem found.  "Cruise Enable"————————————————————————————————————



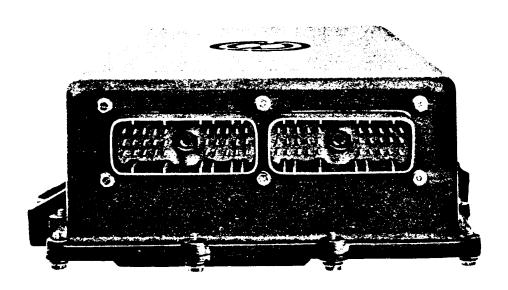


### D. CHART 13 - "CRUISE ENABLE" LIGHT ALWAYS ON

Cl3-1 Determine "Cruise"		
Enable" Light Status  Turn ignition off.  Turn ignition on while at the same time observing the "Cruise Enable" light.	"Cruise Enable"————————————————————————————————————	>Go to C13-2.  Light is operational. If cruise control is inoperative, go to C11-3.  Go to C12-2.
C13-2 Check for Short		
. Turn ignition off Disconnect the JIA harness connector at the ECM Turn ignition on (engine	"Cruise Enable"	"Cruise Enable" light driver line (ckt #555) is shorted to ground. Repair short. Then go to C13-30.
not running) while at the same time observing the "Cruise Enable" light.	"Cruise Enable"————————————————————————————————————	→ Go to C13-3.
C13-3 Check ECM Connectors		
. Check terminals at the ECM harness connectors (both J1A and J1B) for	Terminals and connectors are okay.	Go to C13-4.
damage, corrosion, and unseated pins or sockets.	Problem found.	Repair terminals/con- nectors. Then go to C13-30.



Calibration PROM



Electronic Control Module (ECM)

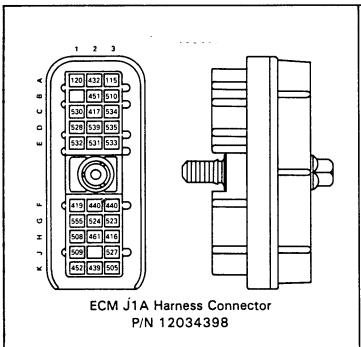
### D. CHART 13 - "CRUISE ENABLE" LIGHT ALWAYS ON (Cont'd.)

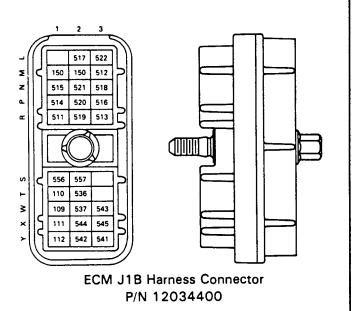
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C13-4 PROM Damage Check  . Turn ignition off Remove calibration PROM per instructions in Section 3-C Check for damaged pins Also check for proper PROM calibration number (see Appendix for details).	Appears to be okay ————————————————————————————————————	Replace ECM. Then go to C13-30.  Go to C13-5.
Cl3-5 Replace PROM  Replace PROM (with a correct PROM) per instructions in Section 3-C. Reconnect all connectors. Clear codes. Turn ignition on while at the same time observing the "Cruise Enable" light.	"Cruise Enable"————————————————————————————————————	Replace ECM. Then go to C13-30.  Repairs are complete.  Go to C12-2.
C13-30 Verify Repairs  . Turn ignition off Replace PROM if still out Reconnect all connectors Clear codes Turn ignition on while at the same time observing the "Cruise Enable" light.	"Cruise Enable"————————————————————————————————————	Repairs are complete.  All system diagnostics are complete. Please review this section from the firs step to find the error.

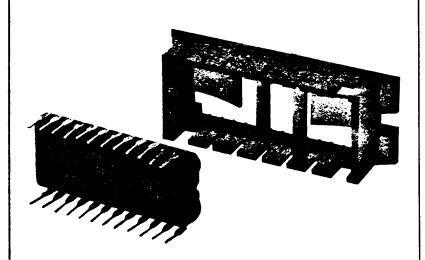
#### D. CHART 14 - POOR PERFORMANCE AND NO CODES

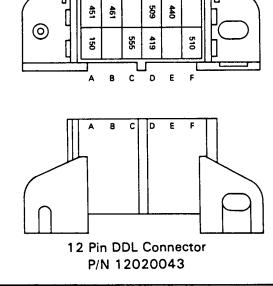
This is a helpful hints chart. It assumes that you have received no codes, have made all the basic mechanical checks first, could not find the problem, and now suspect the DDEC system to be at fault. Based on the particular symptom, here's what to look for:

	SYMPTOM	WHAT TO LOOK FOR	
1.	Can't get full throttle/power.	<ul> <li>Miscalibrated Throttle Po (TPS). See Step 21-4 for adjustment.</li> </ul>	
		<ul> <li>Hose not connected to Tur Pressure Sensor (TBS).</li> </ul>	bo Boost
2.	Runs rough, misses and/or occasionally stalls.	<ul> <li>Proper gapping of Timing &amp; Synchronous Reference S and TRS). See Step 41-6 how to check this.</li> </ul>	ensors (SRS
		<ul> <li>Loose battery power (ckt ignition (ckt #439) or gr #150 or #151) wires.</li> </ul>	
		- Check pulley pulse wheel: teeth, dented, or loose.	missing
		<ul> <li>Check power contribution cylinder using the cylind feature described in DDL instruction manual.</li> </ul>	er cut-out
3.	Engine idles high (after warm-up) or hangs during shift.	<ul> <li>Check calibration of the Position Sensor (TPS) use in step 21-4. You may had linkage or pedal problem.</li> </ul>	ng procedure ive a TPS,
4.	Low road speed.	- Determine road speed speed from vehicle manufacturer road speed is less than all mechanical (driveline ometer) checks are correct PROM is suspect. Identification requirements described in and replace the PROM per in Section 3-C.	data. If specified and e, speed- t, then the fy the appendix

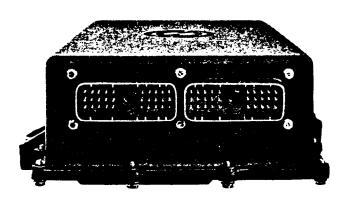




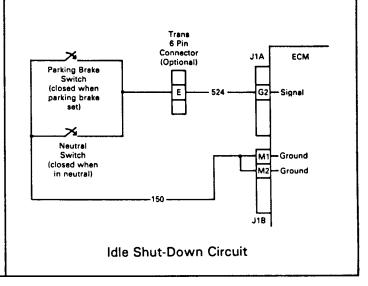




Calibration PROM



**Electronic Control Module (ECM)** 

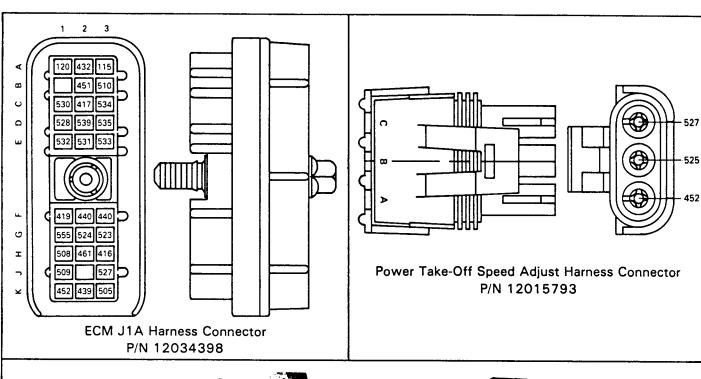


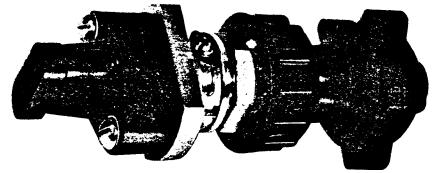
D. CHART 15 - IDLE SHUTDOWN FEATURE (OPTIONAL) NOT OPERATIONAL (DOESN'T SHUT DOWN ENGINE AFTER 5 MINUTES OF IDLE)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C15-1 Verify Operation of Switches . Turn ignition off Make sure vehicle is in neutral and apply parking brake Plug the DDL Reader into the 12-pin DDL connector Select Power Ctl. using the DDL Reader selector switch Turn ignition on and note the reader display.	Display reads "ON".———————————————————————————————————	>Go to C15-2.  The Power Control line (ckt #524) is open or the parking brake or neutral switch is open or not making contact. Repair open or replace switches as appropriate. (If no problem found, go to C15-3.) Then go to C15-30
Refer to the Appendix to determine if you have the correct PROM for this feature.	Yes. ————————————————————————————————————	> Go to C15-3.  Replace PROM with correct PROM, using instructions in Section 3-C. Then go to C15-30.
Check terminals at the ECM harness connectors (both J1A and J1B) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to C15-30.  Repair terminals/connectors. Then go to C15-30.

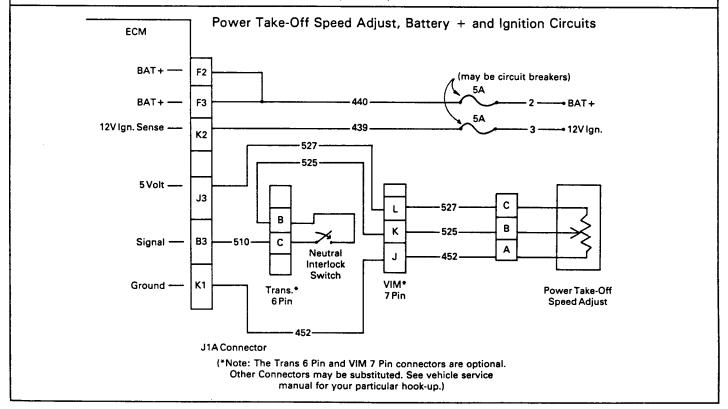
D. CHART 15 - IDLE SHUTDOWN FEATURE (OPTIONAL) NOT OPERATIONAL (DOESN'T SHUT DOWN ENGINE AFTER 5 MINUTES OF IDLE) (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
C15-30 Verify Repairs		
STEP/SEQUENCE C15-30 Verify Repairs  . Turn ignition off Reconnect all connectors Clear codes Make sure vehicle is in neutral, and apply parking brake Start and run engine at idle Wait about 5 to 6 minutes and check that engine shuts down.	Engine shuts down.  Engine does not shut down.	> Repairs are complete.  > All system diagnostics are complete. Please review this section from the first step to find the error.



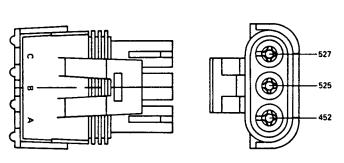


Power Take-Off Speed Adjust Sensor (PTOSA)

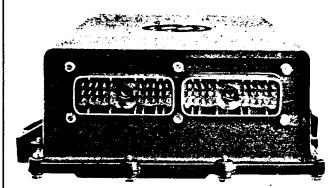


### E. CODE 12 - POWER TAKE-OFF SPEED ADJUST (PTOSA) HIGH

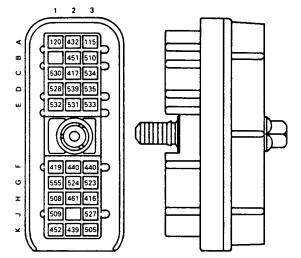
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
12-1 Multiple Code Check		
. Were there any other codes besides Code 12?	No other codes.	Go to 12-2.
	Yes. Any or allof the following codes: 35, 36.	→ Go to 5VR-1.
	Yes, but none of ———————————————————————————————————	→ Go to 12-2.
12-2 Sensor Check	-	
<ul> <li>Turn ignition off.</li> <li>Unplug the PTOSA sensor connector.</li> <li>Clear codes.</li> </ul>	DDL Reader reads ———— "NONE" (or any other code except Code 12).	→ Go to 12-3.
<ul> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start</li> </ul>	Code 12 (and any other codes).	→ Go to 12-5.
engine and run until "Check Engine" light comes on or for 1 minute Stop engine.		
. Read codes.		
12-3 Ground Circuit Check		
<ul><li>Transmission in neutral.</li><li>Turn ignition off.</li></ul>	Less than or equal ———— to 5 ohms.	Go to 12-4.
. Install a jumper wire between pin A and pin B	Greater than 5	Ground line (ckt #452) is open. Repair open.
of the PTOSA harness connector. Disconnect JIA connector	ohms or open.	Then go to 12-30.
at the ECM.  Read resistance between sockets B3 and K1 on the		
JIA harness connector.		



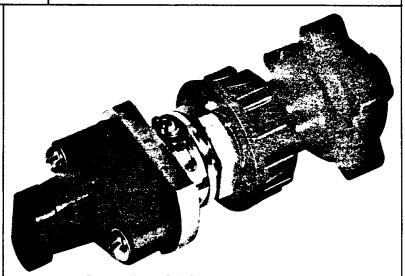
Power Take-Off Speed Adjust Harness Connector P/N 12015793



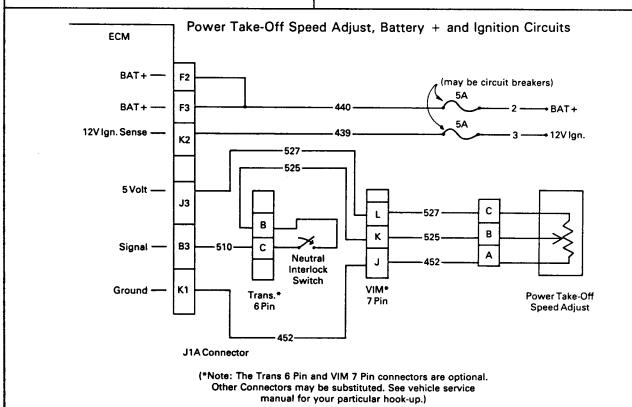
Electronic Control Module (ECM)



ECM J1A Harness Connector P/N 12034398



Power Take-Off Speed Adjust Sensor (PTOSA)

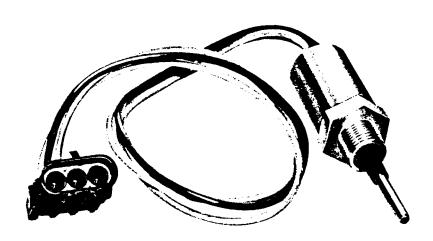


### E. CODE 12 - POWER TAKE-OFF SPEED ADJUST (PTOSA) HIGH (Cont'd.)

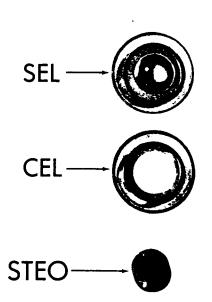
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
12-4 Check PTOSA Connectors  Inspect terminals at the PTOSA connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and ———————————————————————————————————	> Replace PTOSA sensor. Then go to 12-30.  > Repair terminals/ connectors. Then go to 12-30.
12-5 Check for Short to +5 Volt Line Read voltage on PTOSA harness connector, pin B (red lead) to pin A (black lead).	Greater than 1.0 ————volts.  Less than or equal ———to 1.0 volts.	>Signal line (ckt #510) is shorted to the +5 Volt line (ckt #527). Repair short. Then go to 12-30.
T2-6 Check ECM Connectors  Check terminals at the ECM connector (J1A) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to 12-30.  Repair terminals/connectors. Then go to 12-30.

### E. CODE 12 - POWER TAKE-OFF SPEED ADJUST (PTOSA) HIGH (Cont'd.)

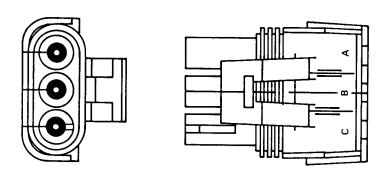
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
12-30 Verify Repairs		
<ul> <li>Turn ignition off.</li> <li>Reconnect all connectors</li> <li>Clear codes.</li> <li>Turn ignition on.</li> </ul>	DDL Reader reads ————————————————————————————————————	Repairs are complete.  All System diagnostics are
<ul> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until</li> </ul>	other codes).	complete. Please review this section from the first step to find the error.
"Check Engine" light comes on or for 1 minute Stop engine Read codes.	Any other codes except Code 12.	Go to DCC-1 to service other codes.
·		



Coolant Level Sensor



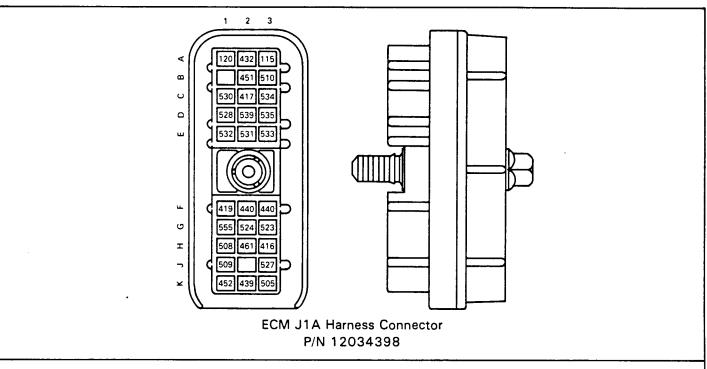
Dash Lights

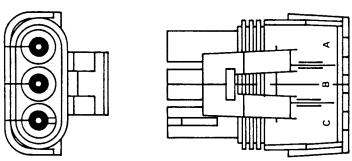


Coolant Level Sensor Harness Connector P/N 12015795

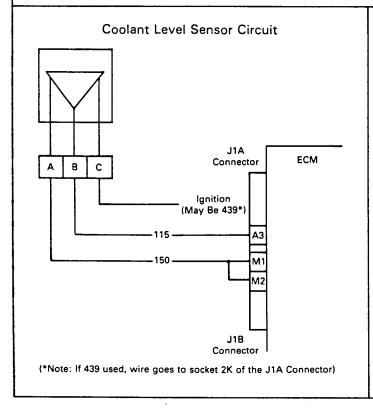
### E. CODE 13 - COOLANT LEVEL SENSOR (CLS) LOW

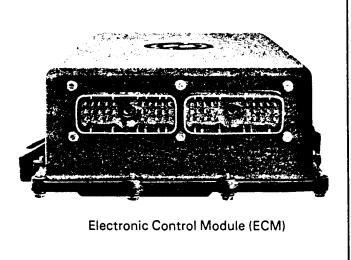
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
13-1 Sensor Check		
<ul> <li>Turn ignition off.</li> <li>Clear codes.</li> <li>Disconnect CLS connector.</li> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for l minute.</li> <li>Stop engine.</li> <li>Read codes.</li> </ul>	Code 16 (and any other codes except Code 13).  Code 13 (and any other codes except Code 16).	→ Go to 13-2.  → Go to 13-3.
13-2 Check CLS Connectors		
. Inspect terminals at the CLS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace CLS. Then go to 13-30.  Repair terminals/ connectors. Then go to 13-30.





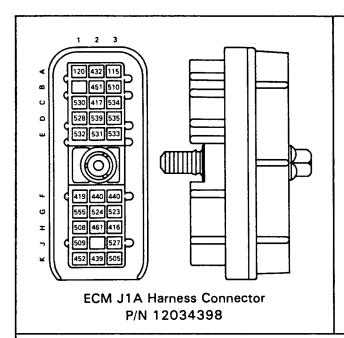
Coolant Level Sensor Harness Connector P/N 12015795

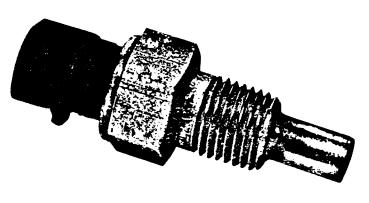




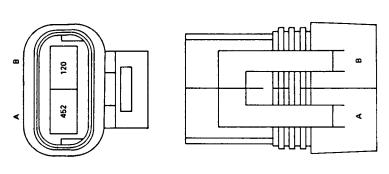
### E. CODE 13 - COOLANT LEVEL SENSOR (CLS) LOW (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
<ul> <li>Turn ignition off.</li> <li>Disconnect J1A harness connector at the ECM.</li> <li>Read resistance between sockets A and B on the CLS harness connector.</li> </ul>	Less than or equal ————————————————————————————————————	> Signal line (ckt #115) is shorted to the CLS ground line (ckt #150). Repair short. Then go to 13-30.
T3-4 Check ECM Connectors		
. Check terminals at the ECM harness connector (JIA) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	>Replace ECM. Then go to 13-30. >Repair terminals/connectors. Then go to 13-30.
13-30 Verify Repairs		
. Turn ignition off Reconnect all connectors Clear codes Turn ignition on Note status of "Check Engine" light If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for 1 minute Stop engine Read codes.	DDL Reader reads "NONE" (no codes).  Code 13 (and any other codes).  Any other codes except Code 13.	> Repairs are complete.  > All system diagnostics are complete. Please review this section from the first step to find the error.  > Go to DCC-1 to service other codes.

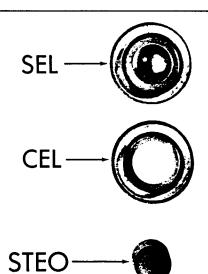


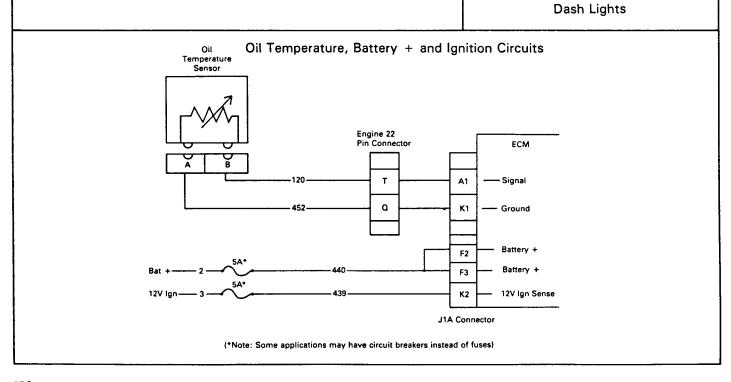


Oil Temperature Sensor (OTS)



Oil Temperature Sensor Harness Connector P/N 12040753

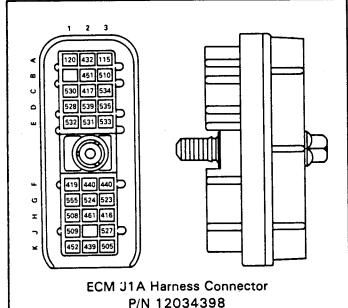


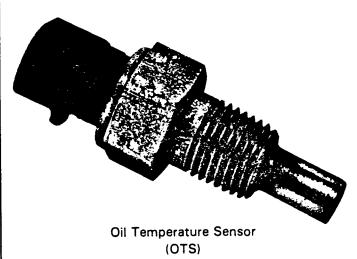


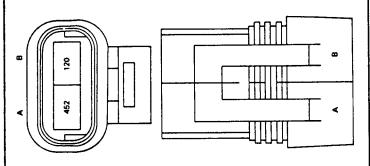
#### E. CODE 14 - OIL TEMPERATURE SENSOR (OTS) COLD

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
14-1 Multiple Code Check		
. Were there any other codes besides Code 14?	Yes. Any or all of the following codes: 15, 21, 22, 33, 34.  Yes, but none of the above.	Go to 14-2.  Go to 5VM-1.  Go to 14-2.
14-2 Sensor Check  . Turn ignition off Clear codes Disconnect OTS and install a jumper between the OTS harness connector sockets Note status of "Check Engine" light.	Code 15 (or any ———————————————————————————————————	→ Go to 14-3. → Go to 14-5.
. If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for 1 minute Stop engine Read codes.		
14-3 Check for Short to +5 Volt Line  Remove jumper wire. Disconnect JIA harness connector at the ECM. Read resistance between sockets Al and H3 on the JIA harness connector. Also read resistance between sockets Al and J3	Less than or equal ————————————————————————————————————	> Signal line (ckt #120) is shorted to the +5 Volt line (ckt #416 or #527). Repair short. Then go to 14-30.
on the J1A harness connector.	both readings.	

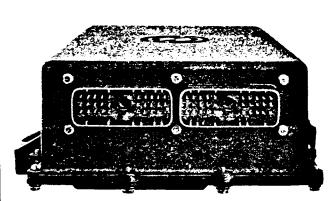
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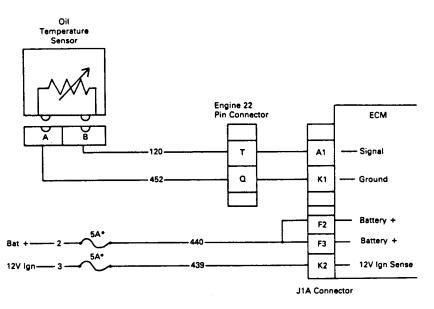


Oil Temperature Sensor Harness Connector P/N 12040753



**Electronic Control Module (ECM)** 

#### Oil Temperature, Battery + and Ignition Circuits



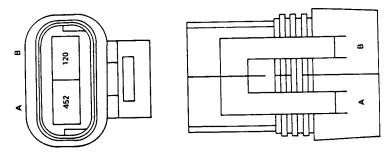
(\*Note: Some applications may have circuit breakers instead of fuses)

#### E. CODE 14 - OIL TEMPERATURE SENSOR (OTS) COLD (Cont'd.)

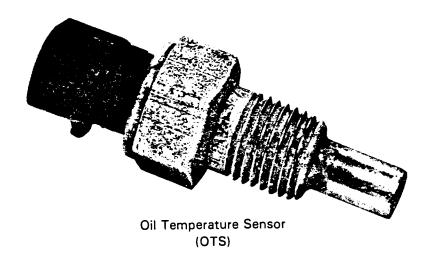
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
14-4 Check OTS Connectors		
. Inspect terminals at the OTS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace OTS. Then go to 14-30.  Repair terminals/ connectors. Then go to 14-30.
14-5 Open Line Check		
<ul> <li>Leave jumper in place.</li> <li>Turn ignition off.</li> <li>Disconnect JlA connector at the ECM.</li> <li>Read resistance between sockets Al and Kl on the JlA harness connector.</li> </ul>	Less than or equal ————————————————————————————————————	Signal line (ckt #120) or ground line (ckt #452) is open. Repair open. Then go to 14-30.
14-6 Check ECM Connectors		
. Check terminals at the ECM connector (JIA) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to 14-30.  Repair terminal/connectors. Then go to 14-30.

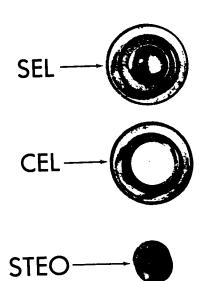
#### E. CODE 14 - OIL TEMPERATURE SENSOR (OTS) COLD (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
14-30 Verify Repairs		10 50 112.11
. Turn ignition off Reconnect all connectors Clear codes.	DDL Reader reads ———— "NONE" (no codes).	Repairs are complete.
<ul> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until</li> </ul>	Code 14 (ánd any ————other codes).	>All system diagnostics are complete. Please review this section from the first step to find the error.
"Check Engine" light comes on or for 8 minutes Stop engine.	Any other codes except Code 14.	Go to DCC-1 to service other codes.
. Read codes.		



Oil Temperature Sensor Harness Connector P/N 12040753

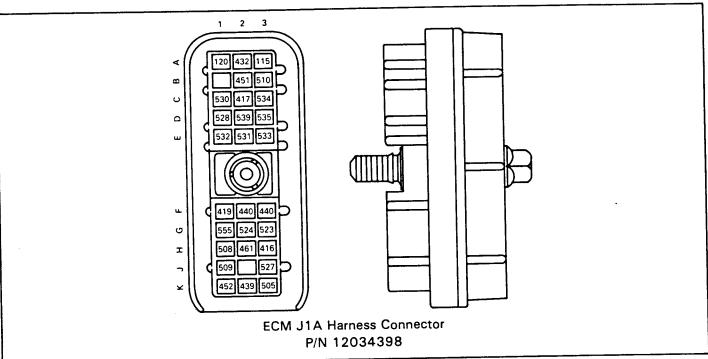


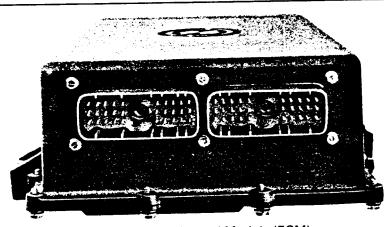


Dash Lights

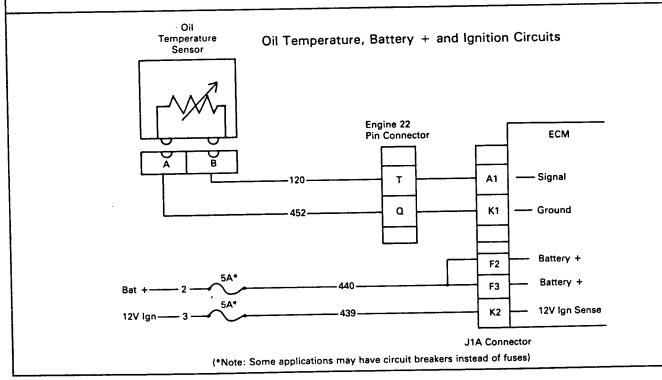
#### E. CODE 15 - OIL TEMPERATURE SENSOR (OTS) HOT

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
. Were there any other	No other codes.	
codes besides Code 15?	Yes. Any or all ————of the following codes: 14, 21, 22, 33, 34.	Go to 15-2. Go to 5VM-1.
	Yes, but none of ———————————————————————————————————	Go to 15-2.
15-2 Sensor Check		
<ul><li>Turn ignition off.</li><li>Clear codes.</li><li>Disconnect OTS connector.</li><li>Turn ignition on.</li></ul>	Code 14 (or any ————other codes except Code 15).	→ Go to 15-3.
<ul> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for 1 minute.</li> <li>Stop engine.</li> <li>Read codes.</li> </ul>	Code 15 (and any ————other codes).	Go to 15-4.
Inspect terminals at the OTS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and ———————————————————————————————————	Replace OTS. Then go to 15-30.  Repair terminals/ connectors. Then go to 15-30.
CODYDICUT		



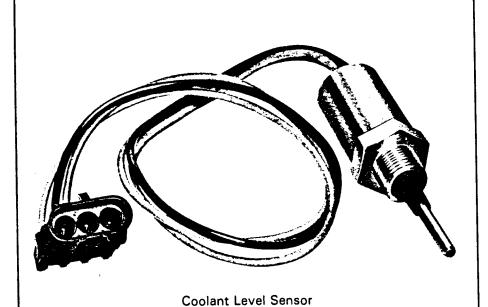


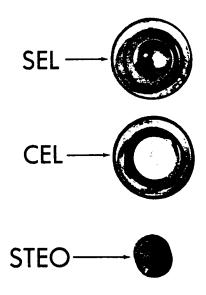
**Electronic Control Module (ECM)** 



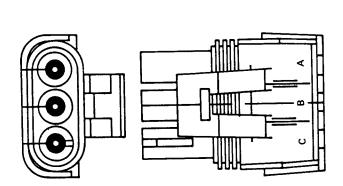
### E. CODE 15 - OIL TEMPERATURE SENSOR (OTS) HOT (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Turn ignition off. Disconnect JIA connector	Less than or equal ————————————————————————————————————	Signal line (ckt #120) is shorted to the ground line
<ul><li>at the ECM.</li><li>Read resistance between sockets A1 and K1 on the</li></ul>		(ckt #452). Repair short. Then go to 15-30.
JIA harness connector.	Greater than 10,000 ——— ohms or open.	→ Go to 15-5.
15-5 Check ECM Connectors		
<ul> <li>Check terminals at the ECM connector sockets for corrosion, and unseated</li> </ul>	Terminals and connectors are okay.	Replace ECM. Then go to 15-30.
pins or sockets.	Problem found.	Repair terminals/ connectors. Then go to 15-30.
15-30 Verify Repairs		
<ul> <li>Turn ignition off.</li> <li>Reconnect all connectors.</li> <li>Clear codes.</li> </ul>	DDL Reader reads ————————————————————————————————————	Repairs are complete.
<ul> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until</li> </ul>	Code 15 (and any ————other codes).	All system diagnostics are complete. Please review this section from the first step to find the error.
"Check Engine" light comes on or for 1 minute. Stop engine. Read codes.	Any other codes except Code 15.	Go to DCC-1 to service other codes.

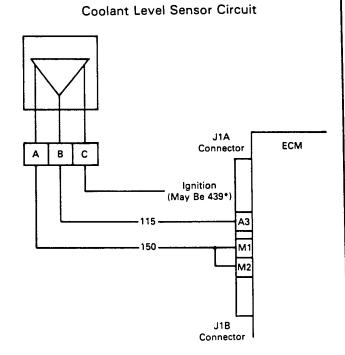




Dash Lights



Coolant Level Sensor Harness Connector P/N 12015795

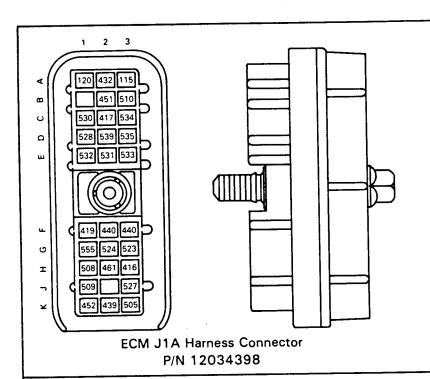


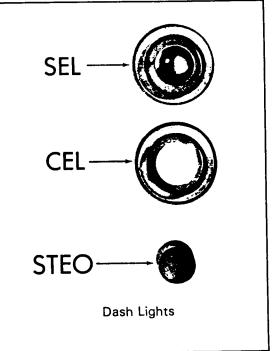
(\*Note: If 439 used, wire goes to socket 2K of the J1A Connector)

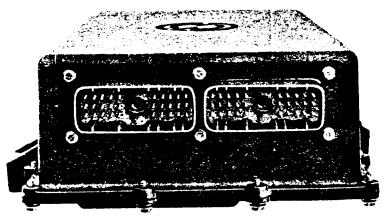
#### E. CODE 16 - COOLANT LEVEL SENSOR (CLS) HIGH

	STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
16-1	Sensor Check		
. C1 . Di . Ir be of . Tu	urn ignition off. lear codes. isconnect CLS Connector. istall a jumper wire etween sockets A and B f the CLS harness onnector. urn ignition on. ote status of "Check	Code 13 (and any other codes except Code 16).  Code 16 (and any other codes except Code 13).	→Go to 16-2. →Go to 16-4.
Er If do er "O	ngine" light. "Check Engine" light bes not stay on, start ngine and run until Check Engine" light omes on or for 1 minute.		
	cop engine. ead codes.		
16-2	Ground Circuit Check		
. Di J1 . Re so ha	rn ignition off. sconnect the JIA and B harness connectors. ad resistance between ocket A3 on the JIA arness connector and ocket M1 on the JIB arness connector.	Less than or equal ————————————————————————————————————	Go to 16-3.  Either the CLS signal line (ckt. #115) or the CLS ground line is open.  Repair open. Then go to 16-30.
16-3	Check CLS Connectors		
CL si fo an	spect terminals at the S connectors (sensor de and harness side) or damage, corrosion, d unseated pins or ockets.	Terminals and connectors are okay.  Problem found.	Replace CLS. Then go to 16-30.  Repair terminals/ con-nectors. Then go to 16-30
		1985 GENERAL MOTORS CORPO	·

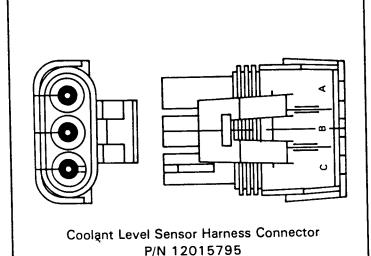
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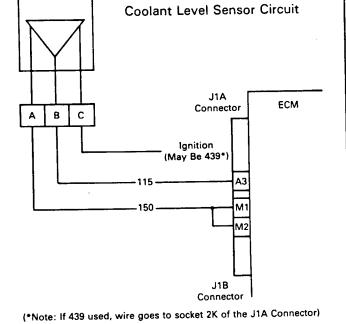






**Electronic Control Module (ECM)** 



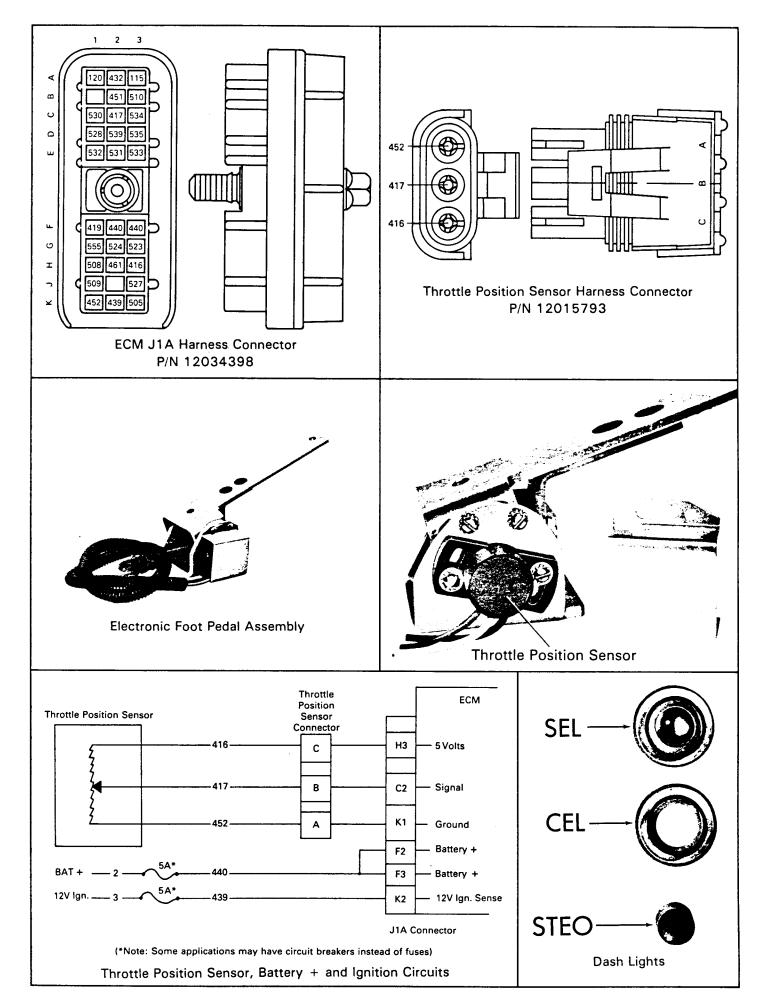


#### E. CODE 16 - COOLANT LEVEL SENSOR (CLS) HIGH (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
16-4 Check for Short to Ignition Line Turn ignition off. Remove jumper wire. Disconnect JIA harness connector at the ECM. Turn ignition off. Read resistance on JIA harness connector between sockets A3 and K2.	Less than or equal to 10,000 ohms.  Greater than 10,000 ohms or open.	> Signal line (ckt #115) is shorted to the ignition line (ckt #439). Repair short. Then go to 16-30.
. Check terminals at the ECM connector (JIA) for damage, corrosion, and unseated pins or sockets.	Terminals and ———————————————————————————————————	Replace ECM. Then go to 16-30.  Repair terminals/ connectors. Then go to 16-30.
		,

#### E. CODE 16 - COOLANT LEVEL SENSOR (CLS) HIGH (Cont'd.)

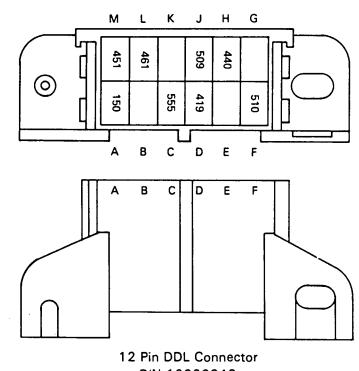
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
16-30 Verify Repairs		
. Turn ignition off Reconnect all connectors.	DDL Reader reads	Repairs are complete.
<ul> <li>Clear codes.</li> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until</li> </ul>	Code 16 (and any ————other codes).	All system diagnostics are complete. Please review this section from the first step to find the error.
"Check Engine" light comes on or for 1 minute.	Any other codes except Code 16.	Go to DCC-1 to service other codes.
<ul><li>Stop engine.</li><li>Read codes.</li></ul>		
	<u>L.,</u>	



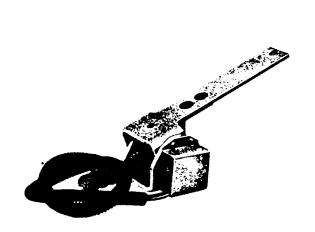
#### E. CODE 21 - THROTTLE POSITION SENSOR (TPS) HIGH

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
21-1 Multiple Code Check		
. Were there any other codes besides Code 21?	Yes. Any or all ——————————————————————————————————	Go to 21-2.  Go to 5VM-1.
	Yes, but none of the above.	Go to 21-2.
. Turn ignition off Clear codes Disconnect TPS connector.	Code 22 (or any ————other code except Code 21).	→ Go to 21-3.
<ul> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for 1 minute.</li> <li>Stop engine.</li> <li>Read codes.</li> </ul>	Code 21 (and any other codes).	→ Go to 21-7.
<ul> <li>Turn ignition off.</li> <li>Install a jumper wire between pins A and B of</li> </ul>	Less than or equal to 5 ohms.  Greater than 5	Go to 21-4.  Ground line (ckt #452) is
the TPS harness connector. Disconnect J1A connector at the ECM. Read resistance between sockets C2 and K1 on the J1A harness connector.	ohms or open.	open. Repair open. Then go to 21-30.

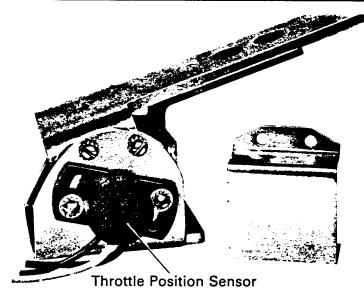
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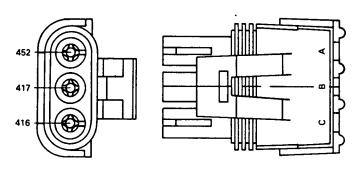


P/N 12020043



**Electronic Foot Pedal Assembly** 

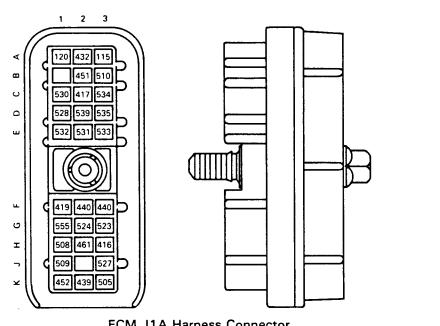




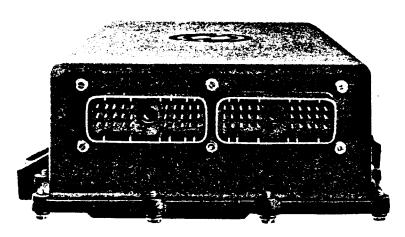
Throttle Position Sensor Harness Connector P/N 12015793

#### E. CODE 21 - THROTTLE POSITION SENSOR (TPS) HIGH (Cont'd.)

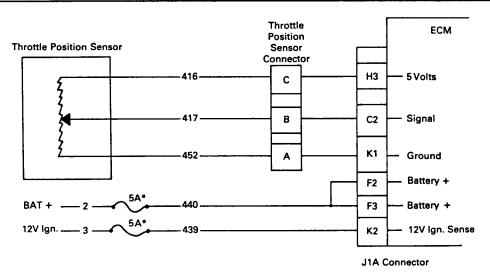
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
21-4 Check TPS Adjustment		
<ul> <li>Hook up DDL Reader to the 12 pin DDL connector and select Throttle Counts.</li> <li>Read Throttle Counts at both no throttle and full throttle.</li> </ul>	Getting 20-30 counts at no throttle and 200-235 counts at full throttle.	Go to 21-6.
	Not getting the above readings.	Go to 21-5.
21-5 Attempt TPS Adjustment		
. Check for pedal or link- age interferences. If linkages appear okay, loosen the TPS screws and	Corrected problem ————————————————————————————————————	→ Go to 22-30.
attempt to adjust for the correct no throttle reading (20-30 counts on the DDL Reader when the Throttle Counts position is selected).	Could not correct ————————————————————————————————————	Go to 21-6.
21-6 Check TPS Connectors		
. Inspect terminals at the TPS connectors (sensor	Terminals and ———————————————————————————————————	Replace TPS. Then go to 21-30.
<pre>side and harness side) for damage, corrosion, and unseated pins or sockets.</pre>	Problem found.	Repair terminals/ connectors. Then go to 21-30.
·		



ECM J1A Harness Connector P/N 12034398



**Electronic Control Module (ECM)** 

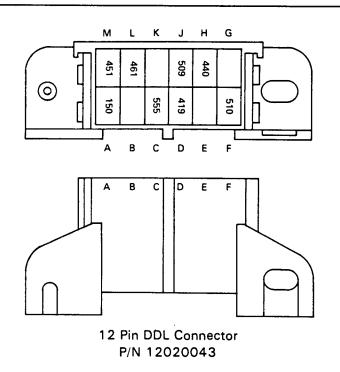


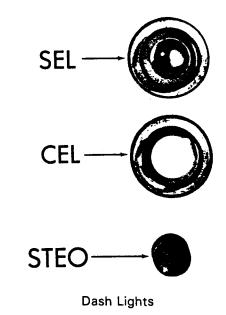
(\*Note: Some applications may have circuit breakers instead of fuses)

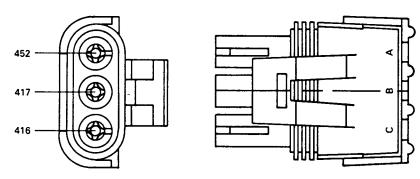
Throttle Position Sensor, Battery + and Ignition Circuits

### E. CODE 21 - THROTTLE POSITION SENSOR (TPS) HIGH (Cont'd.)

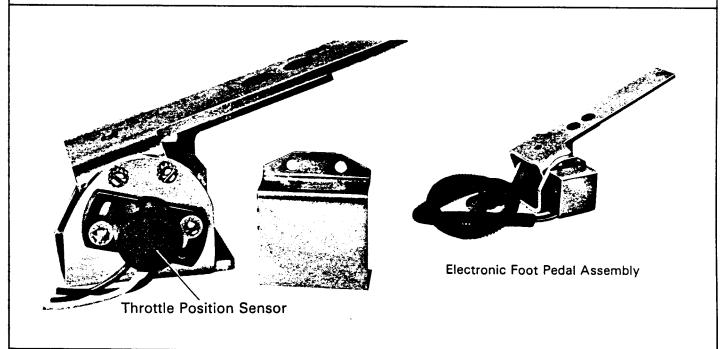
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
21-7 Check for Short  Turn ignition on. Disconnect the JIA connector at the ECM. Read resistance between C2 and H3 on the JIA harness connector.	Less than or equal ————————————————————————————————————	>Signal line (ckt #417) is shorted to the +5 Volt line (ckt #416). Repair short. Then go to 21-30.
21-8 Check ECM Connectors  Check terminals at the ECM connector (J1A) for damage, corrosion, and unseated pins or sockets.	Terminals and ———————————————————————————————————	Replace ECM. Then go to 21-30.  Repair terminals/ connectors. Then go to 21-30.
<ul> <li>Turn ignition off.</li> <li>Reconnect all connectors.</li> <li>Clear codes.</li> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for l minute.</li> <li>Stop engine.</li> <li>Read codes.</li> </ul>	DDL Reader reads "NONE" (no codes).  Code 21 (and any other codes).  Any other codes except Code 21.	Repairs are complete.  All system diagnostics are complete. Please review this section from the first step to find the error.  Go to DCC-1 to service other codes.







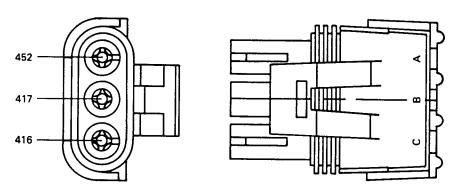
Throttle Position Sensor Harness Connector P/N 12015793



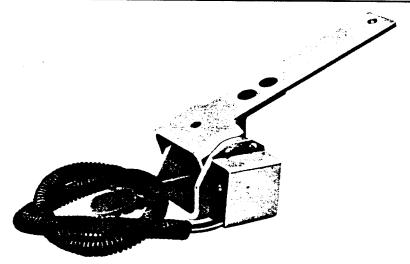
### E. CODE 22 - THROTTLE POSITION SENSOR (TPS) LOW

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
22-1 Multiple Code Check		
. Were there any other codes besides Code 22?	Yes. Any or all ——————————————————————————————————	Go to 22-2.  Go to 5VM-1.  Go to 22-2.
<ul> <li>Z2-2 Sensor Check</li> <li>Turn ignition off.</li> <li>Clear codes.</li> <li>Disconnect TPS connector.</li> <li>Install a jumper wire between sockets B and C of the TPS harness connector.</li> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for l minute.</li> <li>Stop engine.</li> <li>Read codes.</li> </ul>	Code 22 (and any other codes except Code 21).  Code 21 (and any other codes).	Go to 22-6.  Go to 22-3.
<ul> <li>Remove jumper wire.</li> <li>Reconnect TPS connector.</li> <li>Hook up DDL Reader to the 12 pin DDL connector and select Throttle Counts.</li> <li>Read Throttle Counts at both no throttle and full throttle.</li> </ul>	Getting 20-30 ———————————————————————————————————	→Go to 22-5.  →Go to 22-4.

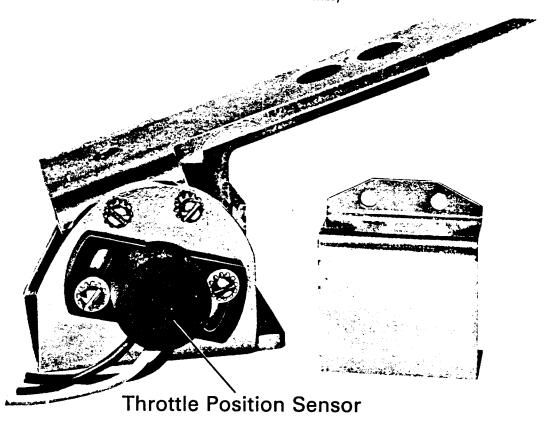
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Throttle Position Sensor Harness Connector P/N 12015793



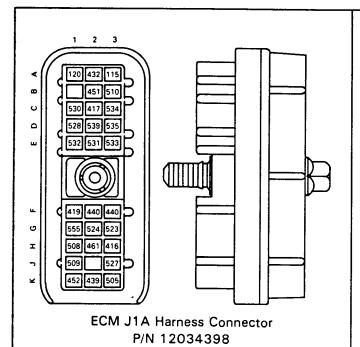
**Electronic Foot Pedal Assembly** 

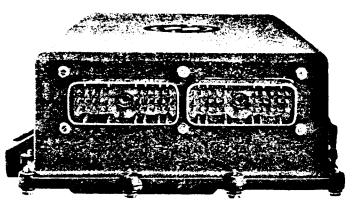


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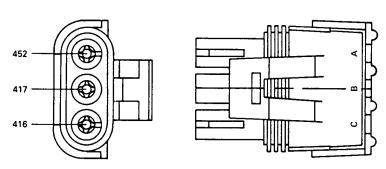
### E. CODE 22 - THROTTLE POSITION SENSOR (TPS) LOW (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Check for pedal or linkage interferences. If linkages appear okay, loosen the TPS screws and attempt to adjust for the correct no throttle reading (20-30 counts on the DDL Reader when the Throttle Counts position is selected).	Corrected problem so that Throttle Counts is correct.  Could not correct the problem.	Go to 22-30.  Go to 22-5.
22-5 Check TPS Connectors  Inspect terminals at the TPS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay. Problem found.	Replace TPS. Then go to 22-30.  Repair terminals/ connectors. Then go to 22-30.
Remove jumper. Turn ignition on. Read voltage on TPS harness connector, socket C (red lead) to socket A (black lead).	Between 4 to 6 ———volts.  Less than 4 volts.—— Greater than 6 ———volts.	Go to 22-7.  Go to 22-10.  Go to 22-12.

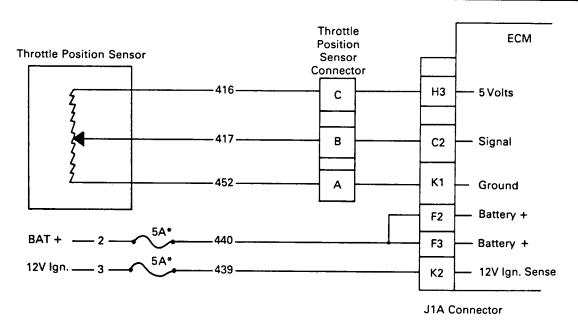




Electronic Control Module (ECM)



Throttle Position Sensor Harness Connector P/N 12015793

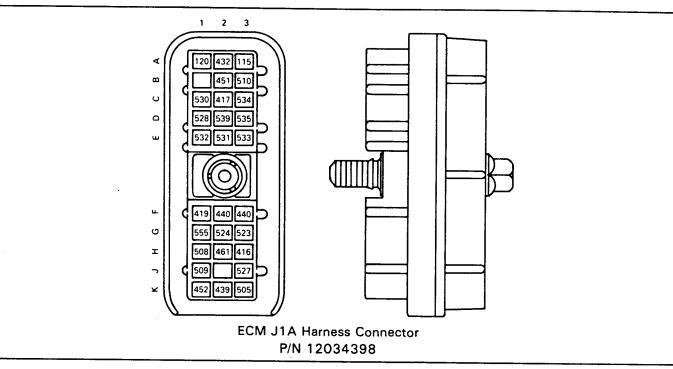


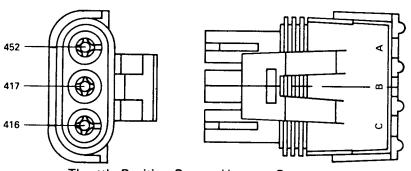
(\*Note: Some applications may have circuit breakers instead of fuses)

Throttle Position Sensor, Battery + and Ignition Circuits

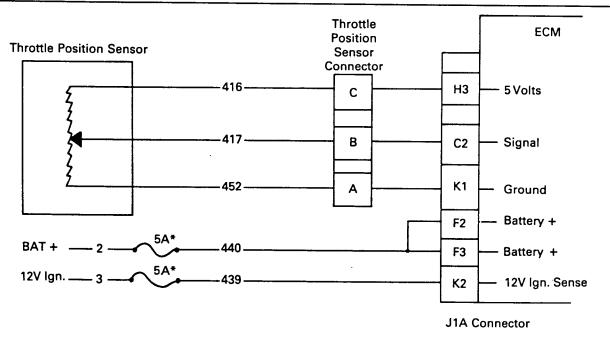
### E. CODE 22 - THROTTLE POSITION SENSOR (TPS) LOW (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
<ul> <li>Turn ignition off.</li> <li>Disconnect J1A connector at the ECM.</li> <li>Read resistance between sockets A and B on the TPS harness connector.</li> </ul>	Less than or equal ————————————————————————————————————	Signal line (ckt #417) is shorted to the ground line (ckt #452). Repair short. Then go to 22-30.
22-8 Check for Signal Open  Install a jumper wire between sockets A and B of the TPS harness connector. Read resistance between sockets C2 and K1 on the J1A harness connector.	Less than or equal ————————————————————————————————————	Signal line (ckt #417) or ground line (ckt #452) is open. Repair open. Then go to 22-30.
Check terminals at the ECM connector (JIA) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to 22-30.  Repair terminals/ connectors. Then go to 22-30.





Throttle Position Sensor Harness Connector P/N 12015793



(\*Note: Some applications may have circuit breakers instead of fuses)

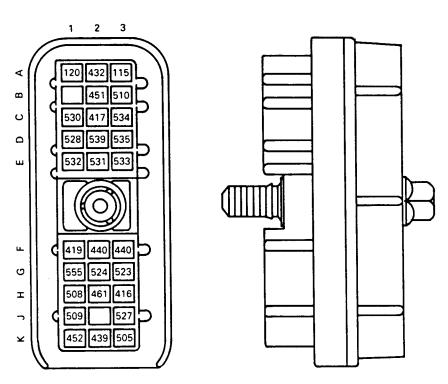
Throttle Position Sensor, Battery + and Ignition Circuits

### E. CODE 22 - THROTTLE POSITION SENSOR (TPS) LOW (Cont'd.)

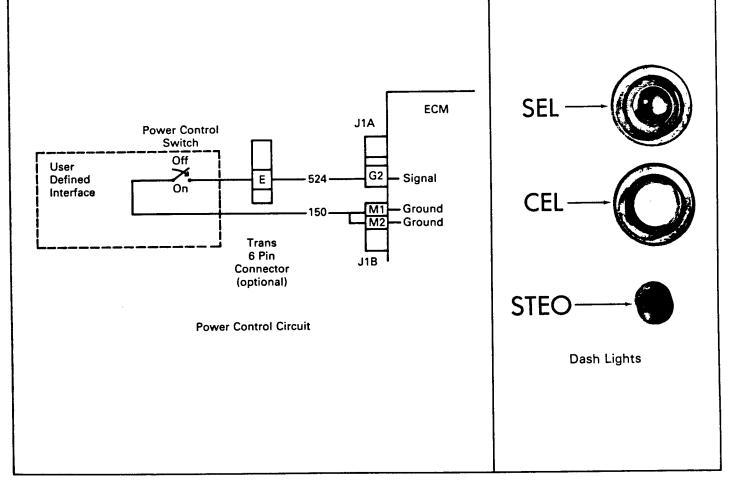
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
<ul> <li>Turn ignition off.</li> <li>Disconnect JIA connector at the ECM.</li> <li>Read resistance between sockets A and C on the TPS harness connector.</li> </ul>	Less than or equal ————————————————————————————————————	The +5 Volt line (ckt #416) is shorted to the ground line (ckt #452). Repair short. Then go to 22-30.  Go to 22-11.
22-11 Check for Open +5  Volt Line  Install a jumper wire between sockets A and C of the TPS harness connector.  Read resistance between sockets H3 and K1 on the J1A harness connector.	Less than or equal————————————————————————————————————	So to 22-9.  The +5 Volt line (ckt #416) is open. Repair open. Then go to 22-30.
22-12 Check for Short to  Battery +  Disconnect JIA connector at the ECM. Read resistance between sockets F2 and C2 on the JIA harness connector. Also read resistance between sockets: F2 and F3 F2 and K2	All readings are greater than 10,000 ohms or open.  Any reading is less than or equal to 10,000 ohms.	Short exists between sockets where less than 10,000 ohms resistance was read. Repair short. Then go to 22-30.
	T LOOF OFFICE MOTORS COR	

#### E. CODE 22 - THROTTLE POSITION SENSOR (TPS) LOW (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
22-30 Verify Repairs		
<ul><li>Turn ignition off.</li><li>Reconnect all connectors.</li><li>Clear codes.</li></ul>	DDL Reader reads ————————————————————————————————————	Repairs are complete.
<ul> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until</li> </ul>	Code 22 (and any ————other codes).	All system diagnostics are complete. Please review this section from the first step to find the error.
"Check Engine" light comes on or for 1 minute Stop engine Read codes.	Any other codesexcept Code 22.	Go to DCC-1 to service other codes.

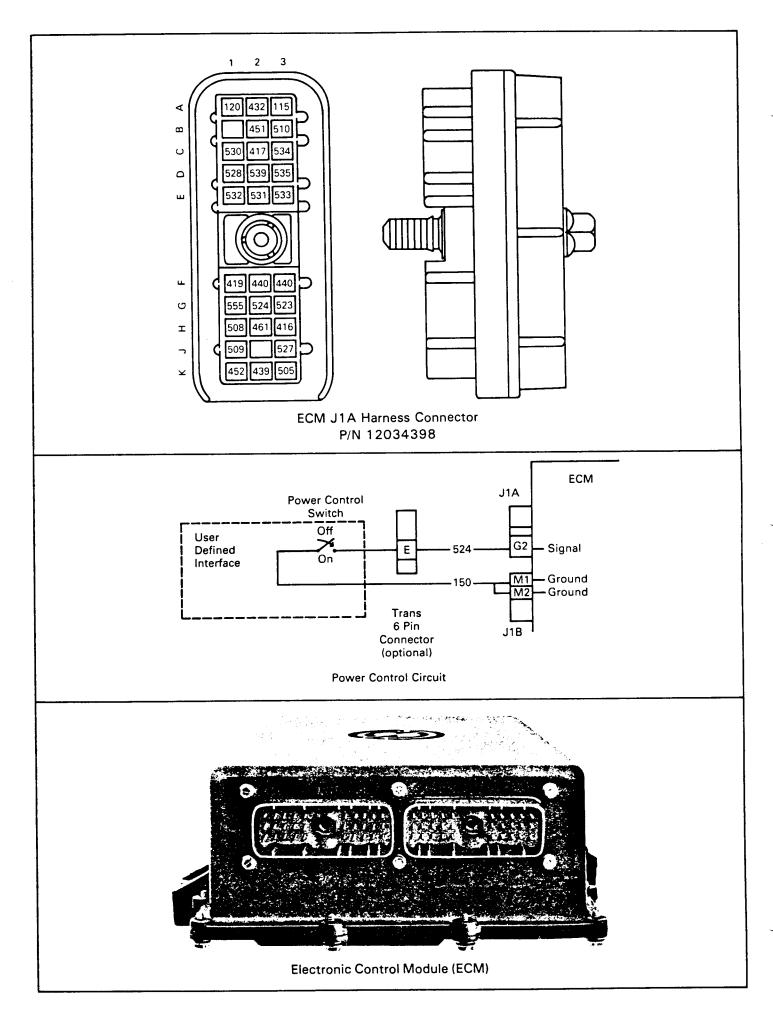


ECM J1A Harness Connector P/N 12034398



#### E. CODE 26 - POWER CONTROL SWITCH

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
26-1 Verify "Stop Engine" Light		
Start engine and run for a minute or until the "Stop Engine" light comes on. Stop the engine.	"Stop Engine" light turned on.  "Stop Engine" light did not turn on.	Fault is currently not present. If you cannot get the fault to recur, you should still investigate why it happened in the first place. Go to 26-5.
26-2 Determine if User Add- On Device is Present  Find out whether there has been a user defined device attached to the Power Control Input (pin G2 on the ECM).	Yes.	→ Go to 26-3. → Go to 26-4.
<ul> <li>Turn off ignition switch.</li> <li>Disconnect JIA connector at ECM.</li> <li>Read resistance between socket G2 of the JIA harness connector and a good ground.</li> </ul>	Less than or equal to 10,000 ohms.  Greater than 10,000 ohms or open.	> Signal line (ckt #524) is shorted to ground. Repair short. Then go to 26-30.  > Go to 26-4.

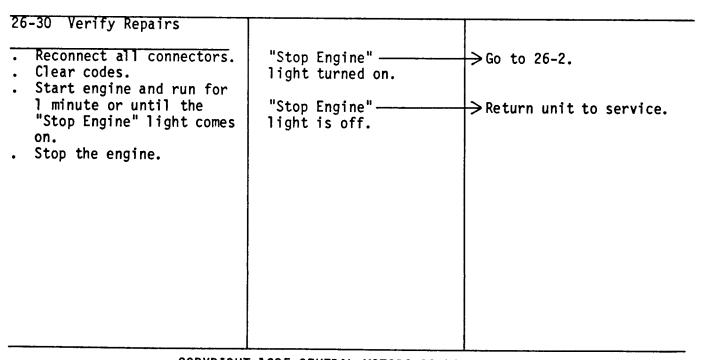


#### E. CODE 26 - POWER CONTROL SWITCH (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
26-4 Check ECM Connectors		
. Check terminals at the ECM connector (JIA) for damage, corrosion, and	Terminals and ———————————————————————————————————	Replace ECM. Then go to 26-30.
unseated pins or sockets.	Problem found.	Repair terminals/ con- nectors. Then go to 26-30.
26-5 Determine if User Add- On Device is Present		
. Find out whether there has been a user defined	Yes. —————	→ Go to 26-6.
device attached to the Power Control Input (pin G2 on the ECM).	No	Clear codes and return to service.
26-6 Determine Nature of		

26-6 Determine Nature of Fault

As mentioned previously, a user defined device can be attached to the Power Control Input. This way, when the add-on device detects a potentially engine-damaging problem, it grounds the Power Control Switch. This initiates DDEC's "Stop Engine" sequence which "powers down" the engine. Refer to vehicle manufacturer's specifications/recommendations concerning the add-on device.



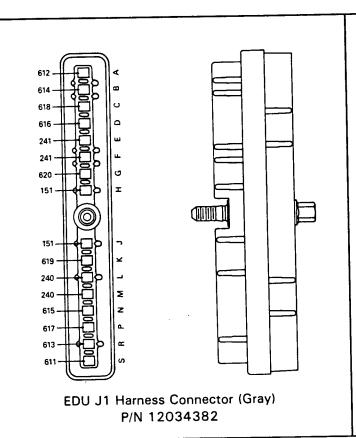
**TABLE 31X-1** 

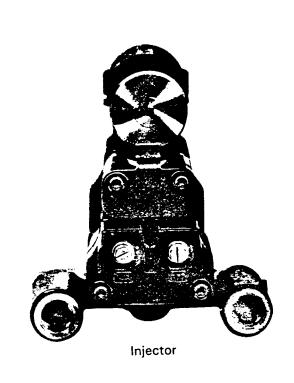
			Engin	е Туре	
	Right Hand Rotation			Left Hand Rotatio	
	6V92	8V92	6L71	Series 60	6V92
Right or Rear Bank Codes	312, 314, 316	312,314, 316,318	312,314, 316	312,314, 316	311,313,315
Left or Front Bank Codes	311,313, 315	311, 313, 315, 317	311,313, 315	311, 313, 315	312, 314, 316

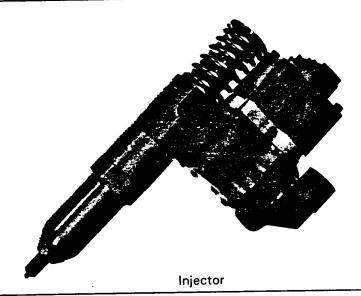
### E. CODE 31X (X=1 to 8) - INJECTOR RESPONSE TIME TOO LONG

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
31-1 Non 31X Code Check		
. Were there any other codes besides Code 31X?	Yes. ———————	Service other codes before proceeding to diagnose Code 31X.
	No other codes.	Go to 31-2.
31-2 Check for Multiple 31X Codes		
<ul> <li>Note how many 31X Codes were logged.</li> </ul>	Only one 31X Code.	→ Go to 31-3.
were rogged.	All 31X Codes were logged (six codes for a 6 cyl., eight codes for an 8 cyl.).	Confirm failure for all 31X codes using step 31-3. If failures present, go to 31-14. If failures not present, see suggestions in 31-3.
	All 31X Codes for one bank of injectors (refer to Table 31X-1 for codes relating to one bank).	Confirm failure for bank using step 31-3. If failures present, go to 31-20. If failures not present, see suggestions in 31-3.
		,
,		

STEP/SEQUENCE		RESULT	WHAT TO DO NEXT
Start and warm engi operating temperature. Plug in DDL Reader. Select Inj. Resp. T (MS) position on DD. Turn PTOSA off. The DDL reads Inj. time in firing orde sequence. Read the Resp. time thru sev cycles. Response the display. The frequence is read on left side of the display. See chart  Display  Code Rec. Fire Seq. Re  311 1 312 2 313 3 314 4 315 5 316 6 317 7 318 8  Note response time of cylinder numbers in code.	re.  ime L.  Resp. r Inj. eral ime is ide of iring the  sp.Time XXX XXX XXX XXX XXX XXX XXX XXX XXX X	Response time for code received is 0.79.  Response time is not 0.79.	Failure is still present. Go to 31-4 for single failure. (See 31-2 for bank failure or all 31X codes.)  Failure is no longer present. (It's inter- mittent.) If you still have a customer complaint along with Code 31X, look for the following possible problems:  1. Sticky valve. 2. Aeration in fuel. 3. Low battery. 4. Broken spring or arm- ature on the injector. 5. Problems in charging system (loose alter- nator belt, etc.) or bad grounds.







TA	RΙ	F	21	Y-2

		D	ispla	y on					
		DI	OL Re o cut	ader out	Right Hand Rotation				Left Hand Rotation
Code	Cyl		ndica Cylin		6V92	8V92	6L71	Series 60	6V92
311	Α	1	1	PW*	11	1L	1	1	1R
312	$-\hat{\mathbf{B}}$	1 2	-	PW	3R	3R	5	5	2L
313		3	3	PW	3L	3L	3	3	2R
314	<u> </u>	<del>1</del> <del>1</del> <del>1</del>	<del>- ă</del>	PW	2R	4R	6	6	3L
315	Ē	5	- 5	PW	2L	4L	2	2	3R
316	F	6	<del></del>	PW	1R	2R	4	4	1 <u> </u>
317	Ġ	1 7	<del>- 5</del> -	PW		2L			<u> </u>
318	H	8	8	PW		1R	T -	_	_

\*Note: PW is the Pulsewidth reading

TABLE 31X-3

х	J1 Socket	to	J1 Socket
1	S_		K
2	Α		K G K G K G
3	R		<u> </u>
4	В		<u> </u>
<u>5</u>	N		K
6	D		G
7	Р		<u>K</u>
8	С		G

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
31-4 Injector Resistance Check  Turn ignition off.  Unplug DDL Reader.  Disconnect the J1 connector at the EDU.  Referring to Table 31X-3, read resistance between the J1 harness connector sockets associated with the 31X Code received. (Example: Read resist- ance between sockets S and K for a Code 311.)	Greater than 5—————ohms.  Less than or equal————to 5 ohms.	> Go to 31-5.  → Go to 31-6.
31-5 Find Open		
Referring to Table 31X-2, remove the rocker arm cover corresponding to the injector that's being pointed to by Code 31X.  Disconnect the two wires of the injector being pointed to.  Short these two wires together.  Again referring to Table 31X-3, read the resistance between the J1 harness connector sockets associated with the 31X code received.	Less than or equal————————————————————————————————————	> Replace injector. Then to go to 31-30.  > Open exists in wires from which the resistance was just read. Repair open. Then go to 31-30.

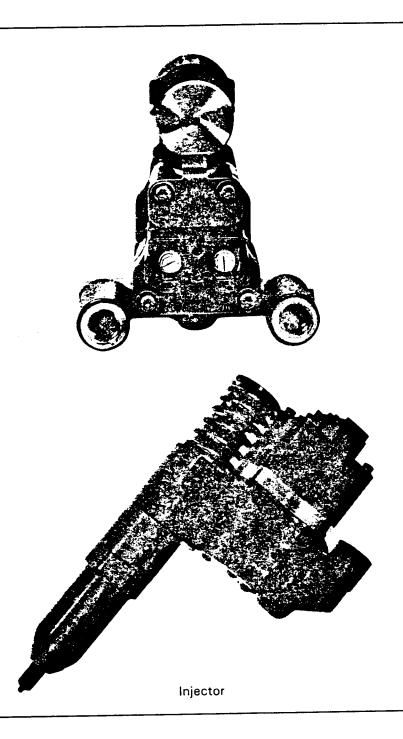


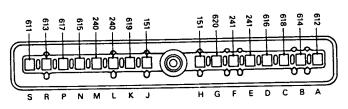
TABLE 31X-1

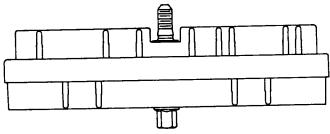
			Engin	е Туре	
		Right Han	d Rotation		Left Hand Rotation
	6V92	8V92	6L71	Series 60	6V92
Right or Rear Bank Codes	312, 314, 316	312,314, 316,318	312,314, 316	312,314, 316	311,313,315
Left or Front Bank Codes	311, 313, 315	311, 313, 315, 317	311,313, 315	311,313, 315	312, 314, 316

TABLE 31X-3

×	J1 Socket	to	J1 Socket
1	S		K
2	A		G
3	R		K
4	B N		G
5	N		K
6	D		G_
7	P		K
8	С		G

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Return  Referring to Table 31X-1, remove the rocker arm cover corresponding to the injector that's being pointed to by Code 31X.  Disconnect the two wires of the injector being pointed to.  Again referring to Table 31X-3, read the resistance between the Jl harness connector sockets associated with the 31X Code received.	Less than or equal—10,000 ohms.  Greater than or equal to 10,000 ohms.	→ A short exists between to the wires where the resistance was just read. Repair short. Then go to 31-30.  → Go to 31-7.
31-7 Check for Short to Ground  Working with the injector that has its two wires disconnected, measure the resistance between the injector driveline (the disconnected wire with the white bead) and a good ground.  Also measure the resistance between one of the terminals of the injector (the injector with the disconnected wires) and a good ground.	Both readings are greater than or equal to 10,000 ohms.  Resistance from injector drive line ground is less than 10,000 ohms.  Resistance from injector to ground is less than 10,000 ohms.	→ Go to 31-8.  Short exists between injector drive line (wire) and ground. Repair short. Then go to 31-30.  Look for cause of short. If none can be found, replace injector. Then go to 31-30.

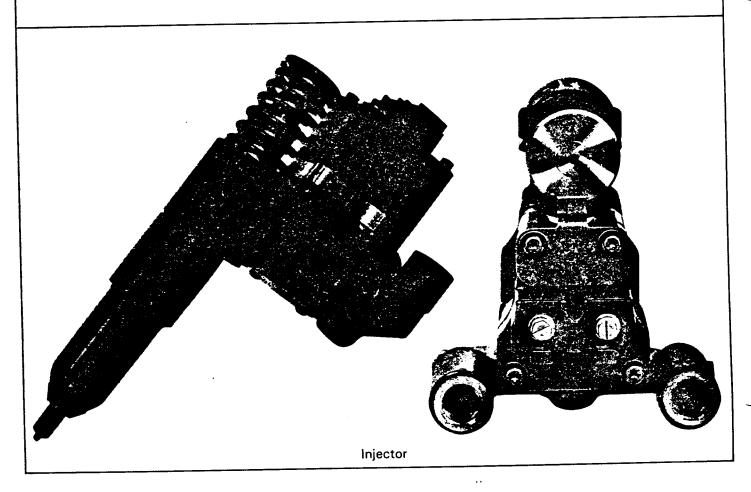




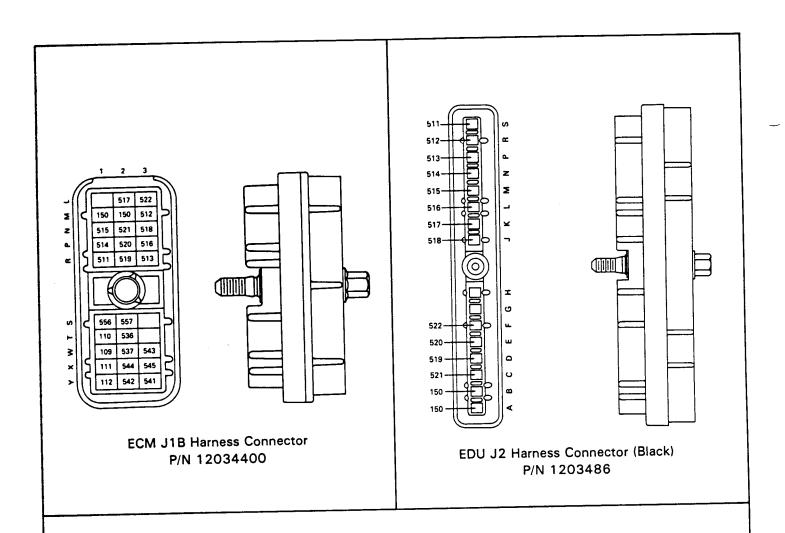
EDU J1 Harness Connector (Gray) P/N 12034382

TABLE 31X-1

			Engin	е Туре	
		Right Han	d Rotation		Left Hand Rotation
	6V92	8V92	6L71	Series 60	6V92
Right or Rear Bank Codes	312,314, 316	312,314, 316,318	312,314, 316	312,314, 316	311,313,315
Left or Front Bank Codes	311,313, 315	311,313, 315,317	311,313, 315	311,313, 315	312,314,316



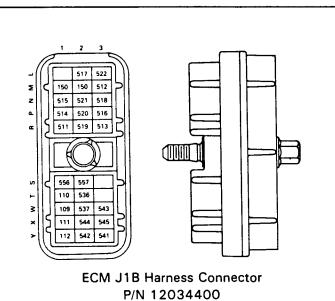
Reconnect the J1 connector to the EDU. Looking at the injector with the disconnected wires, reattach the injector driveline (the wire without the plastic insulator).  With a 6-volt test light, monitor the injector on return side (where no wire is attached with respect to ground while cranking the engine).  Jurn ignition off. Disconnect the injector driveline again. Also disconnect the injector driveline again. Also disconnect the injector. Swap injectors and reattach all drive and injector wires. Clear codes. Clear codes. Restart engine and run until the "Check Engine" light comes on or has run warm for 1 minute. Stop engine. Read codes.	STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
<ul> <li>Turn ignition off.</li> <li>Disconnect the injector driveline again.</li> <li>Also disconnect the injector drive and return lines (wires) from another nearby injector.</li> <li>Swap injectors and reattach all drive and injector wires.</li> <li>Clear codes.</li> <li>Restart engine and run until the "Check Engine" light comes on or has run warm for 1 minute.</li> <li>Stop engine.</li> </ul> DDL Reader displays "NONE" (no codes) or any other codes except 31X. Same 31X Code as before. Same 31X Code as before. Same 31X Code now points to nearby injector. (Refer to Table 31X-1 to see which code points to which cylinder.) Which code points to which cylinder.) Stop engine.	Reconnect the Jl connector to the EDU. Looking at the injector with the disconnected wires, reattach the injector driveline (the wire without the plastic insulator). With a 6-volt test light, monitor the injector on return side (where no wire is attached with respect to ground while	is steady on.	→ Go to 31-9.
	<ul> <li>Turn ignition off.</li> <li>Disconnect the injector driveline again.</li> <li>Also disconnect the injector drive and return lines (wires) from another nearby injector.</li> <li>Swap injectors and reattach all drive and injector wires.</li> <li>Clear codes.</li> <li>Restart engine and run until the "Check Engine" light comes on or has run warm for 1 minute.</li> <li>Stop engine.</li> </ul>	"NONE" (no codes) or any other codes except 31X.  Same 31X Code as before.  31X Code now points to nearby injector. (Refer to Table 31X-1 to see which code points	SGO to 31-12.  Replace original suspect injector. Then go to

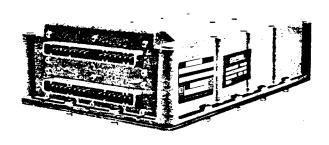


**TABLE 31X-4** 

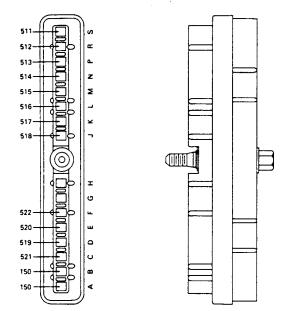
J1B Socket	to	J2 Socket
R1		S
M3		R
R3		Р
P1		N
N1		M
P3		<u> </u>
L2		K
N3		J
	R1 M3 R3 P1 N1 P3 L2	R1 M3 R3 P1 N1 P3 L2

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
31-10 ECM/EDU Wiring Check		
. Disconnect the J2 connector at the EDU Also disconnect the J1B connector at the ECM Referring to Table 31X-4, install a jumper wire between socket R2 on the J1B harness connector and the J1B socket associated with the 31X Code receiv-	Greater than 5 ———————————————————————————————————	> Open exists in wires from which resistance was just read. Repair open. Then go to 31-30.  > Go to 31-11.
ed. (Example: For Code 314, install a jumper wire between sockets R2 and Pl on the JlB harness connector.)  Still referring to Table 31X-4, read the resistance between socket D on the J2 harness connector and the J2 socket associated with the 31X Code received.  (Example: For Code 314, read resistance sockets D and N on the J2 harness connector.)		

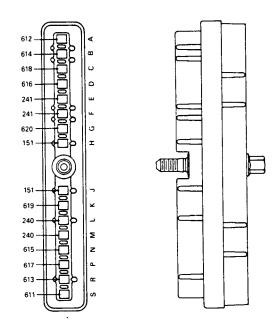




Electronic Distributor Unit (EDU)



EDU J2 Harness Connector (Black) P/N 1203486



EDU J1 Harness Connector (Gray) P/N 12034382

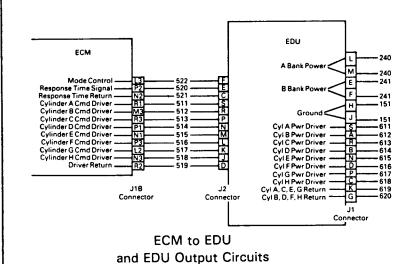
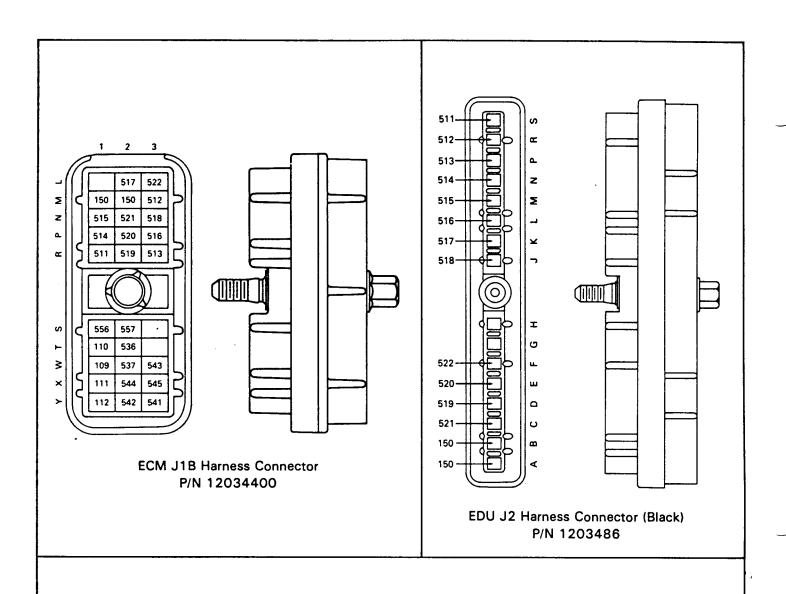
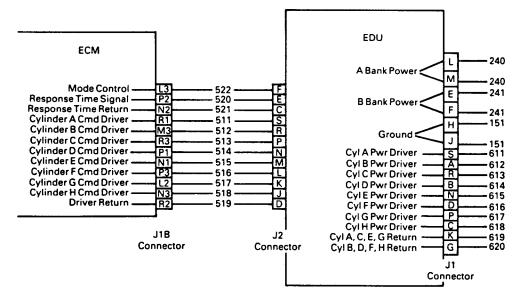


TABLE 31X-4			
Code	J1B Socket	to	J2 Socket
311	R1		S
312	M3		R
313	R3		Р
314	P1		N
315	N1		M
316	P3		L
317	L2		K
318	N3		J

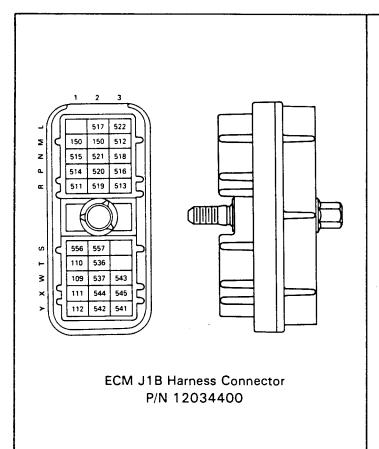
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
31-11 Check for Short to Ground  Remove jumper wire. Referring to Table 31X-4, read resistance from socket R2 on the J1B harness connector to the J1B socket associated with the 31X Code. (Example: This would be to socket P3 for Code 316.) Also read the resistance from the same J1B socket (P3 in the example) to a good ground.	Both readings are greater than 10,000 ohms.  Either reading is less than 10,000 ohms.	Short exists between wire just probed and either the return line (ckt #519) or ground. Repair short. Then go to 31-30.
31-12 Check EDU Connectors  Check terminals at the EDU connectors (both J1 and J2) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	> Go to 31-13.  Repair terminals/ connectors. Then go to 31-30
Replace EDU. Reconnect all connectors. Clear codes. Start and run engine until warm. (Run for at least 1 minute.) Stop engine. Read codes.	DDL Reader displays —— "NONE" (no codes).  DDL Reader displays —— codes, but not Code 31X.  Same 31X Code returns (and any other codes).  Other 31X Codes, but not the same original 31X Code.	>Return vehicle to service. >Go to DCÇ-1.  >Go to 31-19.  Go to 31-1.

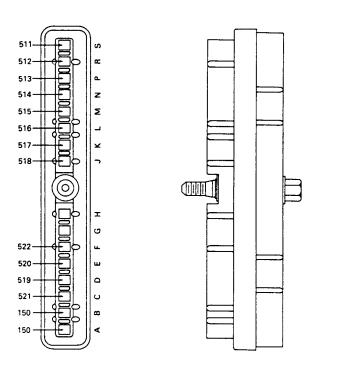




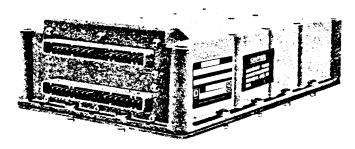
ECM to EDU and EDU Output Circuits

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
. Turn ignition off Disconnect the J1B connector at the ECM Also disconnect the J2 connector at the EDU Install a jumper wire between sockets E and C on the J2 harness connector Read resistance between sockets P2 and N2 on the J1B harness connector.	Less than or equal ————————————————————————————————————	Fither the Response Time signal line (ckt #520) or the Response Time return line (ckt #521) is open. Repair open. Then go to 31-30.
31-15 Check for Short to Ground  Remove jumper wire. Read resistance between socket P2 on the J1B connector and a good ground. Also read resistance between socket N2 on the J1B harness connector and a good ground.	Either reading is ———————————————————————————————————	> Either the Response Time signal line (ckt #520) or the Response Time return line (ckt #521) is shorted to ground. Repair short. Then go to 31-30.
31-16 Check for Open Mode Control Line Install a jumper wire between sockets D and F on the J2 harness connector. Read resistance between sockets L3 and R2 on the J1B harness connector.	Less than or equal ————————————————————————————————————	Go to 31-17.  The Mode Control line (ckt #522) is open. Repair open. Then go to 31-30.

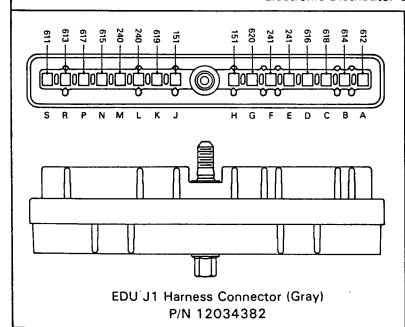


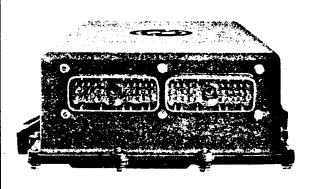


EDU J2 Harness Connector (Black) P/N 1203486



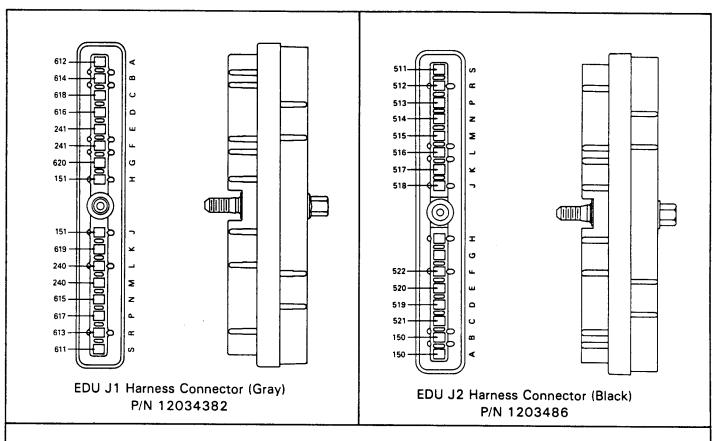
Electronic Distributor Unit (EDU)

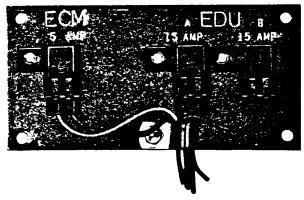




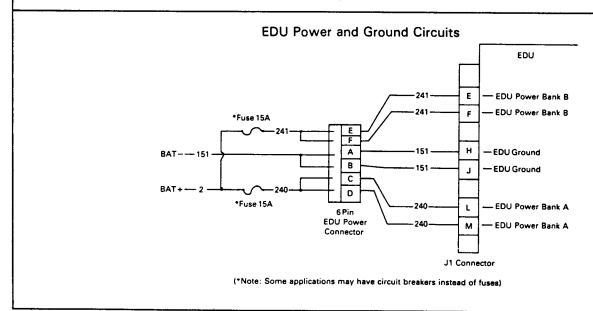
Electronic Control Module (ECM)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
31-17 Check EDU Connectors  Check terminals at the EDU connectors (both J1 and J2) for damage, corrosion, and unseated pins or sockets.	Terminals and — connectors are okay.  Problem found. — — — — — — — — — — — — — — — — — — —	Go to 31-18.  Repair terminals/con- nectors. Then go to 31-30.
Replace EDU. Reconnect all connectors. Clear codes. Start and run engine until warm. (Run for at least 1 minute.) Stop engine Read codes.	DDL Reader displays —— "NONE" (no codes).  DDL Reader displays —— codes, but not Code 31X.  All 31X Codes remain (and any other codes).  Only some 31X ——— Codes remain.	> Return vehicle to service.  > Go to DCC-1.  > Go to 31-19.  > If all previous 31X Codes cannot be recreated, return to 31-1.
Reinstall old EDU. (It was okay.)  Check terminals at the ECM connector (J1B) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to 31-30.  Repair terminals/connectors. Then go to 31-30.

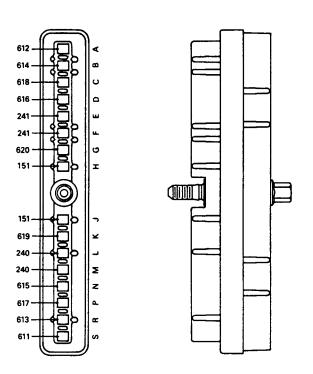




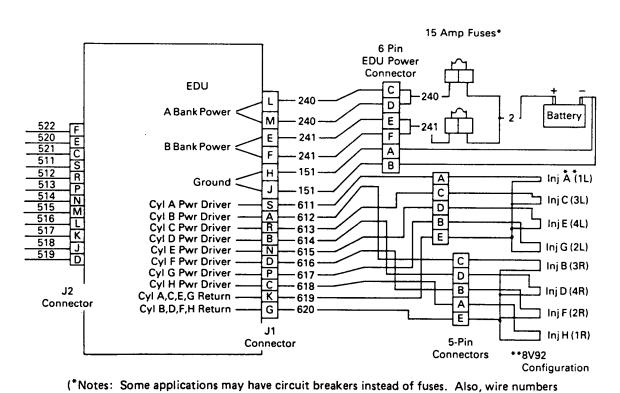
**Power Panel** 



STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
31-20 Check EDU Fuses		
. Check both 15 Amp fuses to the EDU.	Fuse(s) blown.  Fuses are okay.	Go to 31-21.
<ul> <li>31-21 Check for Short</li> <li>Replace fuse(s).</li> <li>Run engine to see if fuse(s) blows again.</li> </ul>	Fuse(s) blown.  Fuses are okay.	Turn ignition off. Then go to 31-22.
<ul> <li>Disconnect the Jl connector at the EDU.</li> <li>Replace fuse(s).</li> <li>Read voltage on socket E (red lead) to a good ground (black lead).</li> <li>Also read voltage on sockets F, L and M (red lead) to a good ground.</li> </ul>	Greater than or equal to 11.5 volts for each reading.  Less than 11.5 volts on any reading.	Short exists between Bank A Power (ckt #240) or Bank B Power (ckt #241) and ground. Repair short. Then go to 31-30.
Check terminals at the EDU connectors (both J1 and J2) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Go to 31-24.  Repair terminals/ connectors. Then go to 31-30.



EDU J1 Harness Connector (Gray) P/N 12034382

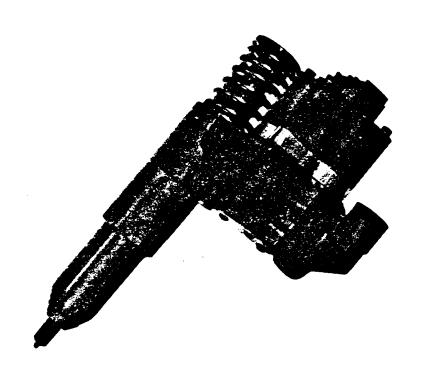


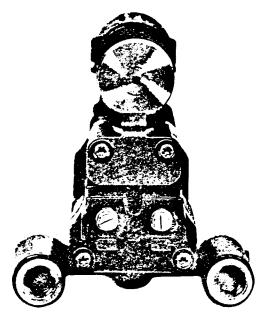
under the rocker arm cover may differ from those indicated above.)

ECM to EDU Injector Circuits, & Power and Ground

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
31-24 Check for Open		
. Turn ignition off Disconnect the J1 connector at the EDU Read voltage on socket L or M (red lead) to socket H or J (black lead) of the EDU, J1 harness connector Also read voltage on socket E or F (red lead) to socket H or J (black lead) of the EDU harness	Both readings are greater than or equal to 11.5 volts.  Either reading is less than 11.5 volts.	So to 31-25.  Bank A Power (ckt #240) or Bank B Power (ckt #241) is open. Repair open. Then go to 31-30.
31-25 Check for Good Ground Line  Read resistance between socket H of the J1 harness connector and a good ground. Also read resistance between socket J of the J1 harness connector and a good ground.	Both readings are less than or equal to 5 ohms.  Either reading is greater than 5 ohms.	Ground line (ckt #151) is open. Repair open. Then go to 31-30.
<ul> <li>Read resistance between sockets S and K of the J1 harness connector.</li> <li>Also read resistance between sockets A and G of the J1 harness connector.</li> </ul>	Either reading is greater than 5 ohms.  Both readings are less than or equal to 5 ohms.	> Injector Driver Return Line (ckt #619 or #620) is open. Repair open. Then go to 31-30.  > Go to 31-18.

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
31-30 Verify Repairs		
<ul><li>Turn ignition off.</li><li>Reconnect all connectors.</li><li>Clear codes.</li></ul>	DDL Reader reads ————————————————————————————————————	>Repairs are complete.
<ul> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until</li> </ul>	Code 31X (and any other codes).	> All system diagnostics are complete. Please review this section from the first step to find the error.
"Check Engine" light comes on or for 1 minute Stop engine.	Any other codes except Code 31X.	Go to DCC-1 to service other Codes.
. Read codes.		
	<u> </u>	





Injector

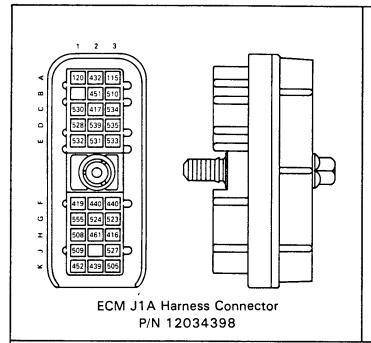
**TABLE 32X-1** 

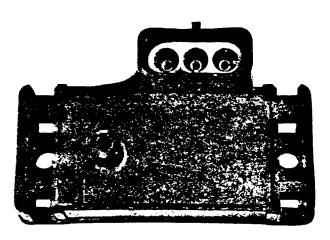
Engine Type					
		Right Ha	and Rotati	ion	Left Hand Rotation
Code Received	6V92	8V92	6L71	Series 60	6V92
321	1L	1L	1	1	1R
322	3R	3R	5	5	2L
323	3L	3L	3	3	2R
324	2R	4R	6	6	3L
325	2L	4L	2	2	3R
326	1R	2R	4	4	1L
327	_	2L			
328		1R		_	_

#### E. CODE 32X (X=1 to 8) - INJECTOR RESPONSE TIME TOO SHORT

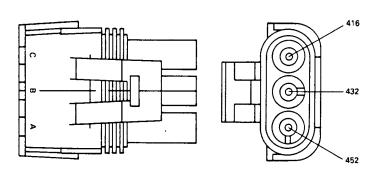
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
32-1 Check Injector		
Referring to Table 32X-1, note the cylinder associated with the code received. Turn ignition off. Clear codes. Remove the rocker arm cover.	DDL Reader ————————————————————————————————————	Problem may be intermittent. If you cannot get it to recur, go to DCC-1. Then check for problems in the charging system (loose alternator belt, etc.), bad ground(s) or fuel aeration.
<ul> <li>Swap the injector from the cylinder being pointed to with an injector from another cylinder.</li> <li>Restart engine and run until "Check Engine" light comes on or has run</li> </ul>	Same 32X ———————————————————————————————————	Check for intermittent open or short in injector drive and return wires at cylinder where original 32X Code pointed to. Repair, then go to 32-30.
warm for 1 minute Stop engine Read codes.	32X Code now points to nearby injector.	Replace original suspect injector. Then go to 32-30.
<ul> <li>Turn ignition off.</li> <li>Reconnect all connectors.</li> <li>Clear codes.</li> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for l minute.</li> <li>Stop engine.</li> <li>Read codes.</li> </ul>	DDL Reader reads "NONE" (no codes).  Code 32X (and any other codes).  Any other codes except Code 32X.	Repairs are complete.  All system diagnostics are complete. Please review this section from the first step to find the error.  Go to DCC-1 to service other codes.

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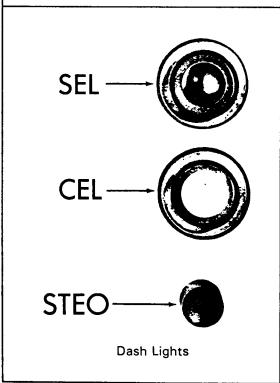


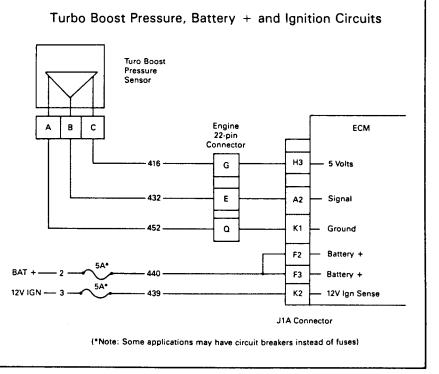


Turbo Boost Pressure Sensor (TBS)



Turbo Boost Pressure Sensor Harness Connector P/N 12041332

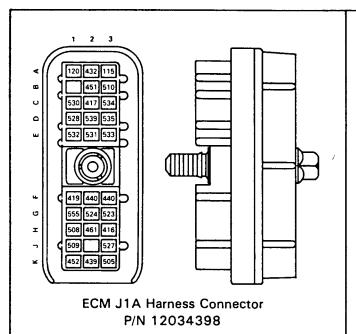


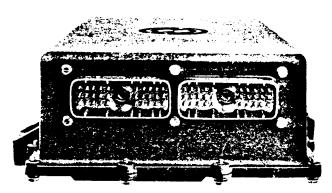


#### E. CODE 33 - TURBO BOOST PRESSURE SENSOR (TBS) HIGH

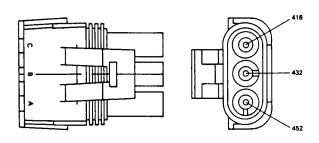
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Multiple Code Check		
es besides Code 33?		→ Go to 33-2. → Go to 5VM-1.
0	Ves. Any or all the following Codes: 14, 15, 21, 22, 34.	-> do to 54M-1.
	es, but none of the above.	→ Go to 33-2.
Sensor Check		
ar Codes. connector. C	Code 34 (and any ———————————————————————————————————	→ Go to 33-3.
	Code 33 (and any ———————————————————————————————————	→ Go to 33-5.
p engine. d codes.		
Ground Circuit Check	_	
	Less than or equal to 5 ohms.	<del>  &gt;</del> Go to 33-4.
TBS harness connector. connect J1A connector the ECM. d resistance between kets A2 and K1 on the	Greater than 5ohms or open.	Ground line (ckt #452) is open. Repair open. Then go to 33-30.
connect JIA connector the ECM.  Id resistance between		is open. Repair op

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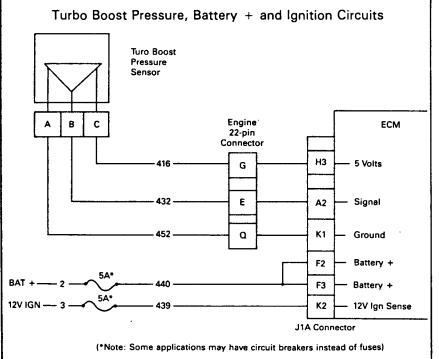


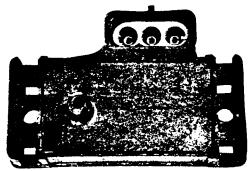


Electronic Control Module (ECM)



Turbo Boost Pressure Sensor Harness Connector P/N 12041332





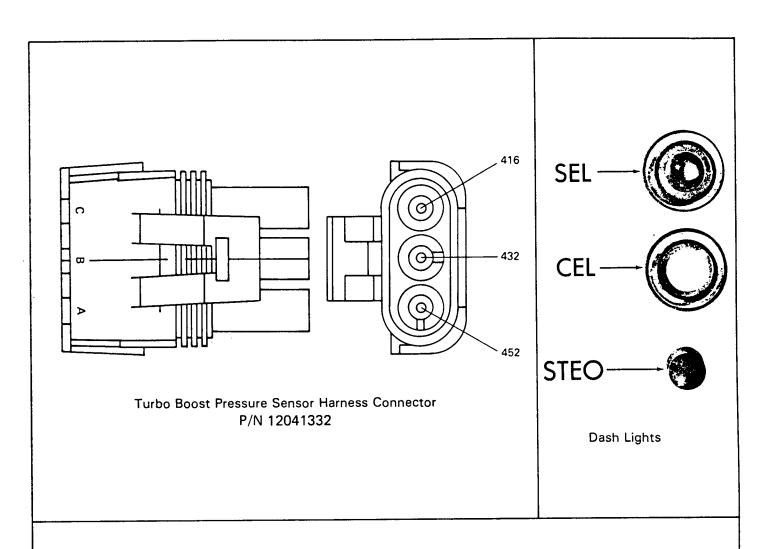
Turbo Boost Pressure Sensor (TBS)

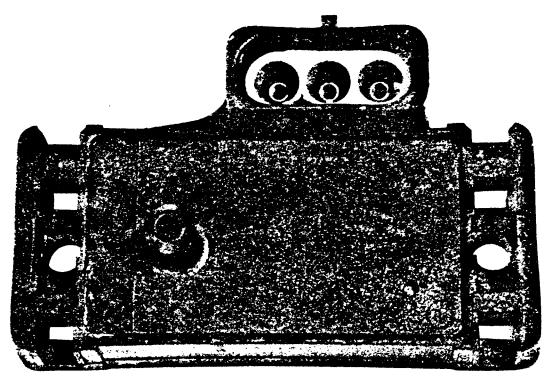
#### E. CODE 33 - TURBO BOOST PRESSURE SENSOR (TBS) HIGH (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
. Inspect terminals at the TBS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	> Replace TBS. Then go to 33-30.  > Repair terminals/ connectors. Then go to 33-30.
33-5 Check for Short to +5 Volt Line . Turn ignition off Disconnect J1A connector at the ECM Read resistance between sockets H3 and K1 on the J1A harness connector.	Less than or equal ————————————————————————————————————	> Signal line (ckt #432) is shorted to the +5 Volt line (ckt #416). Repair short. Then go to 33-30.
Check terminals at the ECM connector (JIA) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to 33-30.  Repair terminals/ connectors. Then go to 33-30.

#### E. CODE 33 - TURBO BOOST PRESSURE SENSOR (TBS) HIGH (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
33-30 Verify Repairs		
. Turn ignition off Reconnect all connectors Clear codes.	DDL Reader reads "NONE" (no codes).	Repairs are complete.
<ul> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until</li> </ul>	Code 33 (and any ————other codes).	All system diagnostics are complete. Please review this section from the first step to find the error.
"Check Engine" light comes on or for 1 minute Stop engine Read codes.	Any other codes except Code 33.	Go to DCC-1 to service other codes.
. Neud codes.		
-		

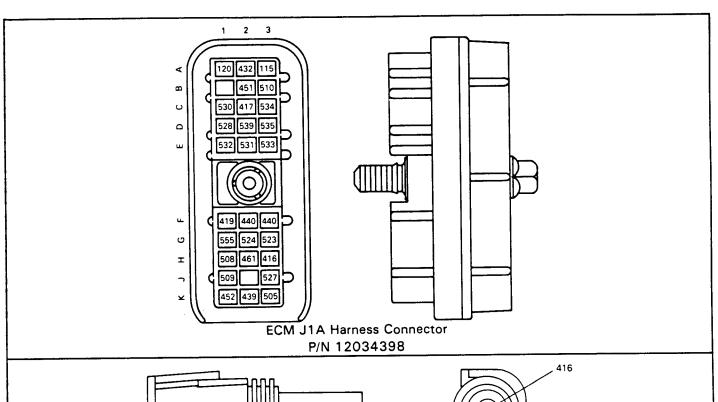


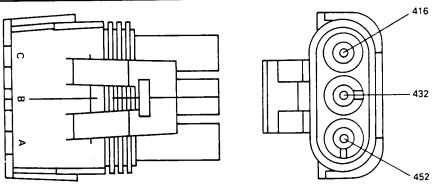


Turbo Boost Pressure Sensor (TBS)

#### E. CODE 34 - TURBO BOOST PRESSURE SENSOR (TBS) LOW

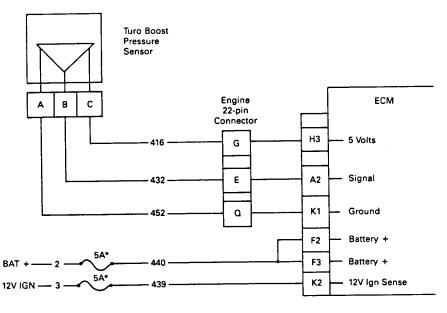
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
34-2 Sensor Check  . Were there any other Codes besides Code 34?  . Turn ignition off Clear codes Disconnect TBS connector Install a jumper wire between sockets B and C of the TBS harness connector Turn ignition on Note status of "Check Engine" light If "Check Engine" light does not stay on, start engine and run until either the "Check Engine" light comes on or the engine has been running warm for at least one minute at greater than 1000 RPM Stop engine.	No other codes.  Yes. Any or all of the following codes: 14, 15, 21, 22, 33.  Yes, but none of the above.  Code 33 (and any other codes except Code 34).  Code 34 (any any other codes).	→ Go to 34-2.  → Go to 34-2.  → Go to 34-3.  → Go to 34-4.
. Read codes.  34-3 Check TBS Connectors  . Inspect terminals at the TBS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace TBS. Then go to 34-30.  Repair terminals/ connectors. Then go to 34-30.





Turbo Boost Pressure Sensor Harness Connector P/N 12041332

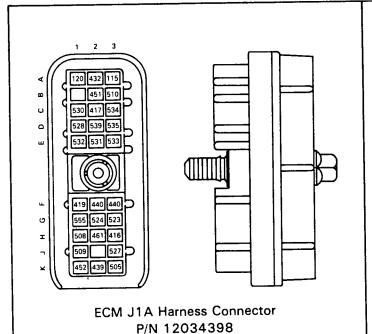
Turbo Boost Pressure, Battery + and Ignition Circuits

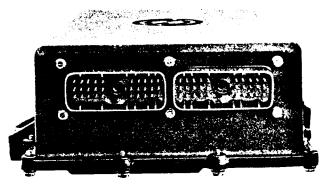


J1A Connector (\*Note: Some applications may have circuit breakers instead of fuses)

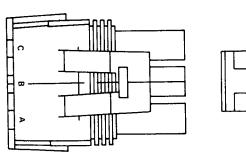
#### E. CODE 34 - TURBO BOOST PRESSURE SENSOR (TBS) LOW (Cont'd.)

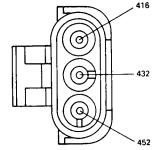
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
34-4 Check for +5 Volts		
Remove jumper. Turn ignition on. Read voltage on TBS harness connector, pin C	Between 4 to 6	> Go to 34-5. > Go to 34-8.
(red lead) to pin A (black lead).	Greater than 6 ————volts.	>Go to 34-10.
34-5 Check for Short		
<ul> <li>Turn ignition off.</li> <li>Disconnect JIA connector at the ECM.</li> <li>Read resistance between pins A and B on the TBS</li> </ul>	Less than or equal ———— to 10,000 ohms.	Signal line (ckt #432) is shorted to the ground line (ckt #452). Repair short. Then go to 34-30.
harness connector.	Greater than 10,000 ———ohms or open.	→ Go to 34-6.
34-6 Check for Signal Open		
. Install a jumper wire between pins A and B of the TBS harness connector Read resistance between sockets A2 and K1 on the J1A harness connector.	Less than or equal ————————————————————————————————————	Signal line (ckt #432) or ground line (ckt #452) is open. Repair open. Then go to 34-30.





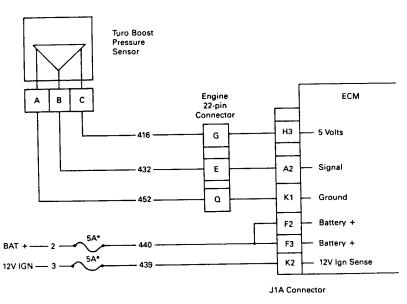
Electronic Control Module (ECM)





Turbo Boost Pressure Sensor Harness Connector P/N 12041332

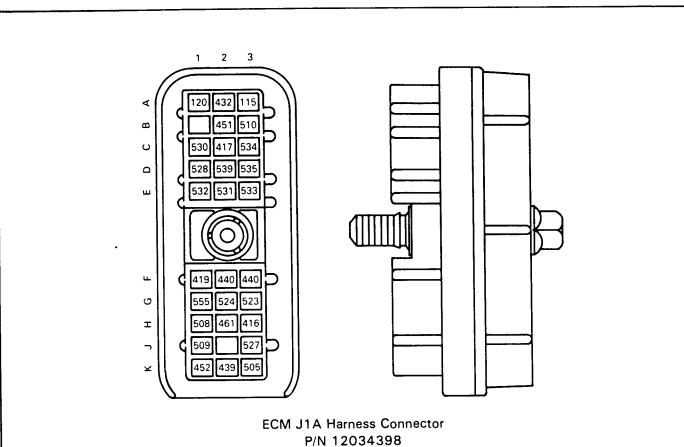
#### Turbo Boost Pressure, Battery + and Ignition Circuits



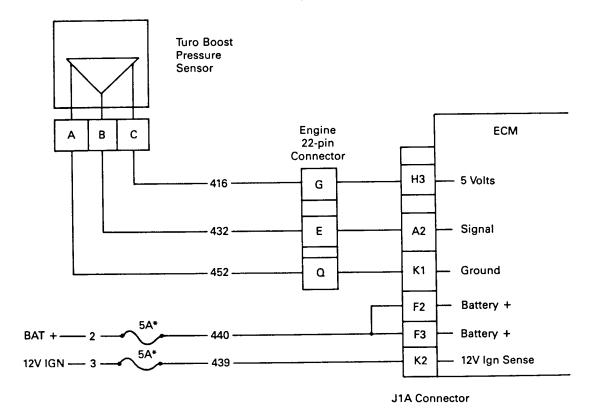
(\*Note: Some applications may have circuit breakers instead of fuses)

#### E. CODE 34 - TURBO BOOST PRESSURE SENSOR (TBS) LOW (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
34-7 Check ECM Connectors		
. Check terminals at the ECM connector (JIA) for damage, corrosion, and	Terminals and ———————————————————————————————————	Replace ECM. Then go to 34-30.
unseated pins or sockets.	Problem found.	Repair terminals/ connectors. Then go to 34-30.
34-8 Check for Short		
<ul> <li>Turn ignition off.</li> <li>Disconnect JIA connector at the ECM.</li> <li>Read resistance between pins A and C on the TBS</li> </ul>	Less than or equal ———— to 10,000 ohms.	> The +5 Volt line (ckt #416) is shorted to the ground (ckt #452). Repair short. Then go to 34-30.
harness connector.	Greater than 10,000 ———ohms or open.	<del>  &gt;</del> Go to 34-9.
34-9 Check for Open +5		
Volt Line Install a jumper wire between pins A and C of	Less than or equal ——— to 5 ohms.	→ Go to 34-7.
the TBS harness connector. Read resistance between sockets H3 and K1 on the J1A harness connector.	Greater than 5 ————ohms or open.	The +5 Volt line (ckt #416) is open. Repair open. Then go to 34-30.



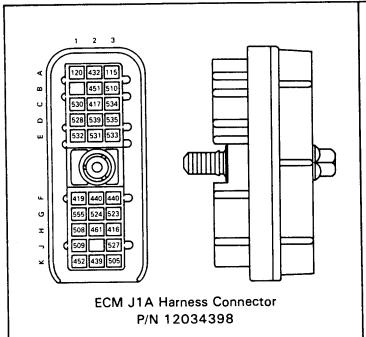
Turbo Boost Pressure, Battery + and Ignition Circuits

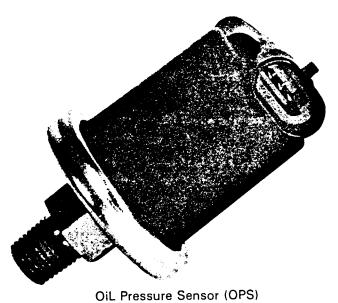


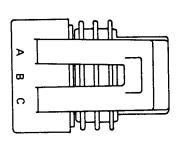
(\*Note: Some applications may have circuit breakers instead of fuses)

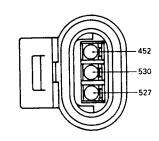
#### E. CODE 34 - TURBO BOOST PRESSURE SENSOR (TBS) LOW (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
34-10 Check for Short to  Battery +  Turn ignition off.	All readings are	→ Go to 34-7.
<ul> <li>Remove 5 Amp ECM fuse.</li> <li>Disconnect J1A connector at the ECM.</li> </ul>	greater than 10,000 ohms.	
Read resistance between sockets A2 and F2 on the J1A harness connector.  Also read resistance between sockets:     A2 and F3     A2 and K2	Any reading is less than or equal to 10,000 ohms.	Short exists between sockets where less than 10,000 ohms resistance was read. Repair short and reinsert 5 Amp fuse. Then go to 34-30.
34-30 Verify Repairs		
<ul><li>Turn ignition off.</li><li>Reconnect all connectors.</li><li>Clear codes.</li></ul>	DDL Reader reads ————————————————————————————————————	Repairs are complete.
<ul> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light</li> </ul>	Code 34 (and any ———— other codes).	>All system diagnostics are complete. Please review this section from the first step to find the
does not stay on, start engine and run until "Check Engine" light	Any other codes	error.  Go to DCC-1 to service
comes on or for 1 minute Stop engine Read codes.	except Code 34.	other codes.
CODVETCH	T 1005 CENEDAL MOTORS CORRO	DETION

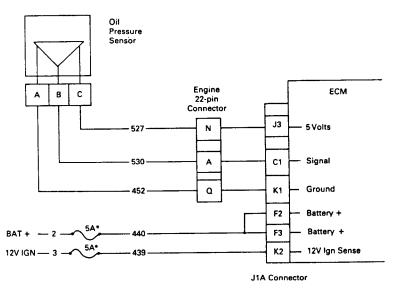






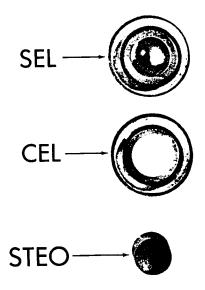


Oil Pressure Sensor Harness Connector P/N 12047909



(\*Note: Some applications have circuit breakers instead of fuses)

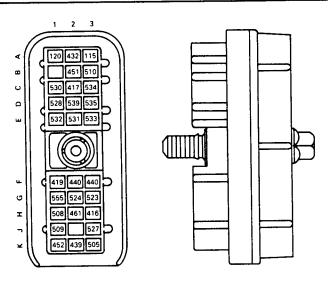
Oil Pressure, Battery + and Ignition Circuits



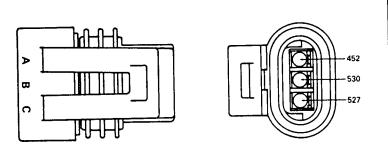
Dash Lights

#### E. CODE 35 - OIL PRESSURE SENSOR (OPS) HIGH

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
35-1 Multiple Code Check		
. Were there any other codes besides Code 35?	No other codes.	<del>  &gt;</del> Go to 35-2.
	Yes. Any or all ————of the following codes: 12, 36.	→ Go to 5VR-1.
	Yes, but none of the above.	→ Go to 35-2.
35-2 Sensor Check		
<ul><li>Turn ignition off.</li><li>Clear codes.</li><li>Disconnect OPS connector.</li><li>Turn ignition on.</li></ul>	Code 36 (and any ————other codes except Code 35).	→ Go to 35-3.
Note status of "Check Engine" light. If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for 1 minute.	Code 35 (and any ————other codes).	→ Go to 35-5.
Stop engine. Read codes.  35-3 Ground Circuit Check		
. Turn ignition off.	Less than or equal ———	→ Go to 35-4.
<ul> <li>Install a jumper wire between pin A and pin B</li> </ul>	to 5 ohms.	,
of the OPS harness connector.	Greater than 5	Ground line (ckt #452) is open. Repair open. Then
. Disconnect J1A connector at the ECM.		go to 35-30.
<ul> <li>Read resistance between sockets C1 and K1 on the J1A harness connector.</li> </ul>		



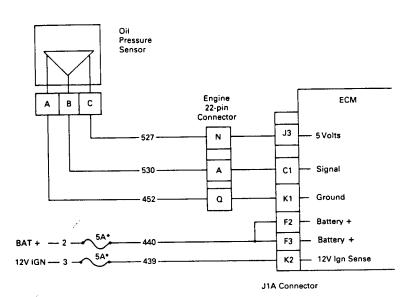
ECM J1A Harness Connector P/N 12034398



Oil Pressure Sensor Harness Connector P/N 12047909



Oil Pressure Sensor (OPS)

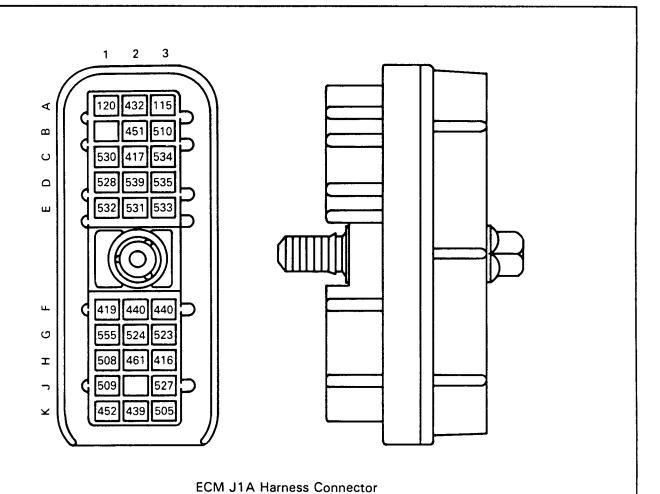


(\*Note: Some applications have circuit breakers instead of fuses)

Oil Pressure, Battery + and Ignition Circuits

#### E. CODE 35 - OIL PRESSURE SENSOR (OPS) HIGH (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Inspect terminals at the OPS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace OPS. Then go to 35-30.  Repair terminals/ connectors. Then go to 35-30.
<ul> <li>35-5 Check for Short</li> <li>Turn ignition off.</li> <li>Disconnect JlA connector at the ECM.</li> <li>Read resistance between sockets J3 and C1 on the JlA harness connector.</li> </ul>	Less than or equal to 10,000 ohms.  Greater than 10,000 ohms or open.	Signal line (ckt #530) is shorted to the +5 Volt line (ckt #527). Repair short. Then go to 35-30.  Go to 35-6.
35-6 Check for Short to  Battery +  Read resistance between sockets C1 and F2 on the J1A harness connector.  Also read resistance between sockets: C1 and F3 C1 and K2	All readings are greater than 10,000 ohms.  Any reading is less than or equal to 10,000 ohms.	Short exists between sockets were less than 10,000 ohms resistance was read. Repair short. Then go to 35-30.

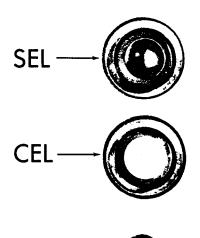


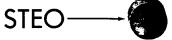
**Electronic Control Module (ECM)** 

P/N 12034398

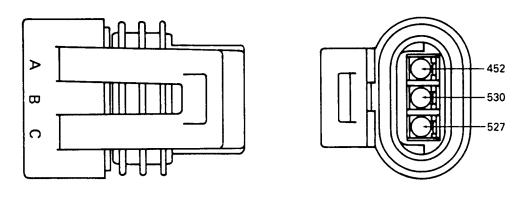
#### E. CODE 35 - OIL PRESSURE SENSOR (OPS) HIGH (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
35-7 Check ECM Connectors		
. Check terminals at the ECM connector (JIA) for damage, corrosion, and unseated pins or sockets.	Terminals and ———————————————————————————————————	Replace ECM. Then go to 35-30.  Repair terminals/con-nectors. Then go to 35-30.
25 20 Vanify Panains		
Turn ignition off. Reconnect all connectors. Clear codes. Turn ignition on. Note status of "Check Engine" light. If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for l minute. Stop engine. Read codes.	DDL Reader reads "NONE" (no codes).  Code 35 (and any other codes).  Any other codes except Code 35.	> Repairs are complete.  > All system diagnostics are complete. Please review this section from the first step to find the error.  > Go to DCC-1 to service other codes.

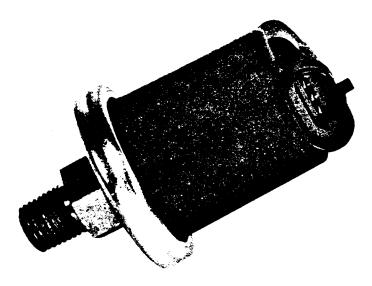




Dash Lights



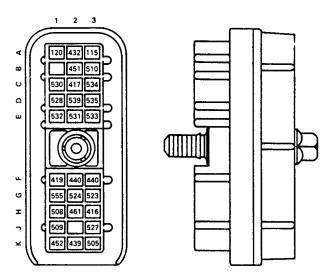
Oil Pressure Sensor Harness Connector P/N 12047909



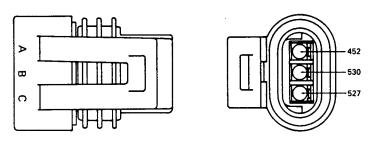
Oil Pressure Sensor (OPS)

#### E. CODE 36 - OIL PRESSURE SENSOR (OPS) LOW

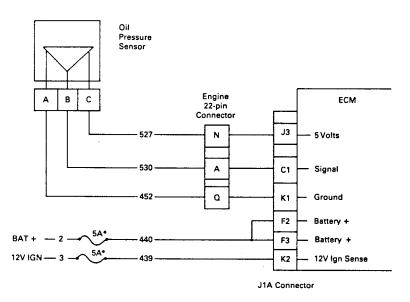
STED (SEQUENCE	RESULT	WHAT TO DO NEXT
STEP/SEQUENCE 36-1 Multiple Code Check	REGUET	
. Were there any other codes besides Code 36?	No other codes.  Yes. Any or all ———— of the following codes: 12, 35.  Yes, but none of ——— the above.	Go to 36-2.  Go to 5VR-1.  Go to 36-2.
<ul> <li>Turn ignition off.</li> <li>Clear codes.</li> <li>Disconnect OPS and install a jumper wire between sockets B and C of the OPS harness connector.</li> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for l minute.</li> <li>Stop engine.</li> <li>Read codes.</li> </ul>	Code 35 (and any other codes except Code 36).  Code 36 (and any other codes).	Go to 36-3.  Go to 36-4.
. Inspect terminals at the OPS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace OPS. Then go to 36-30.  Repair terminals/ connectors. Then go to 36-30.



ECM J1A Harness Connector P/N 12034398



Oil Pressure Sensor Harness Connector P/N 12047909

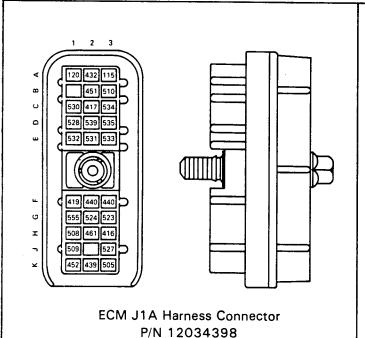


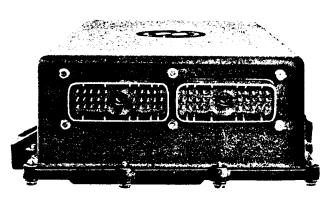
(\*Note: Some applications have circuit breakers instead of fuses)

Oil Pressure, Battery + and Ignition Circuits

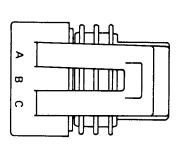
#### E. CODE 36 - OIL PRESSURE SENSOR (OPS) LOW (Cont'd.)

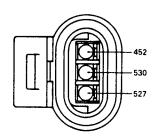
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
36-4 Check for +5 Volts  Remove jumper. Turn ignition on. Read voltage on OPS harness connector, socket C (red lead) to socket A (black lead).	Between 4 to 6 ————volts.  Less than 4 volts.——— Greater than 6 ————volts.	<pre> &gt; Go to 36-5.  &gt; Go to 36-8.  &gt; Go to 36-10.</pre>
<ul> <li>Turn ignition off.</li> <li>Disconnect J1A connector at the ECM.</li> <li>Read resistance between sockets A and B on the OPS harness connector.</li> </ul>	Less than or equal ————————————————————————————————————	> Signal line (ckt #530) is shorted to the ground line (ckt #452). Repair short. Then go to 36-30.
. Install a jumper wire between sockets A and B of the OPS harness connector Read resistance between sockets C1 and K1 on the J1A harness connector.	Less than or equal ————————————————————————————————————	Signal line (ckt #530) is open. Repair open. Then go to 36-30.
		DODATION



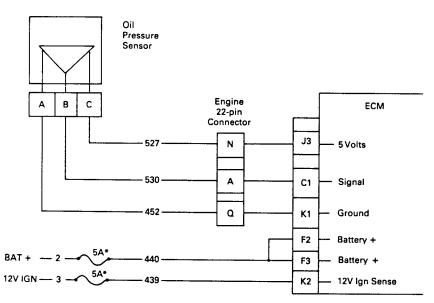


**Electronic Control Module (ECM)** 





Oil Pressure Sensor Harness Connector P/N 12047909



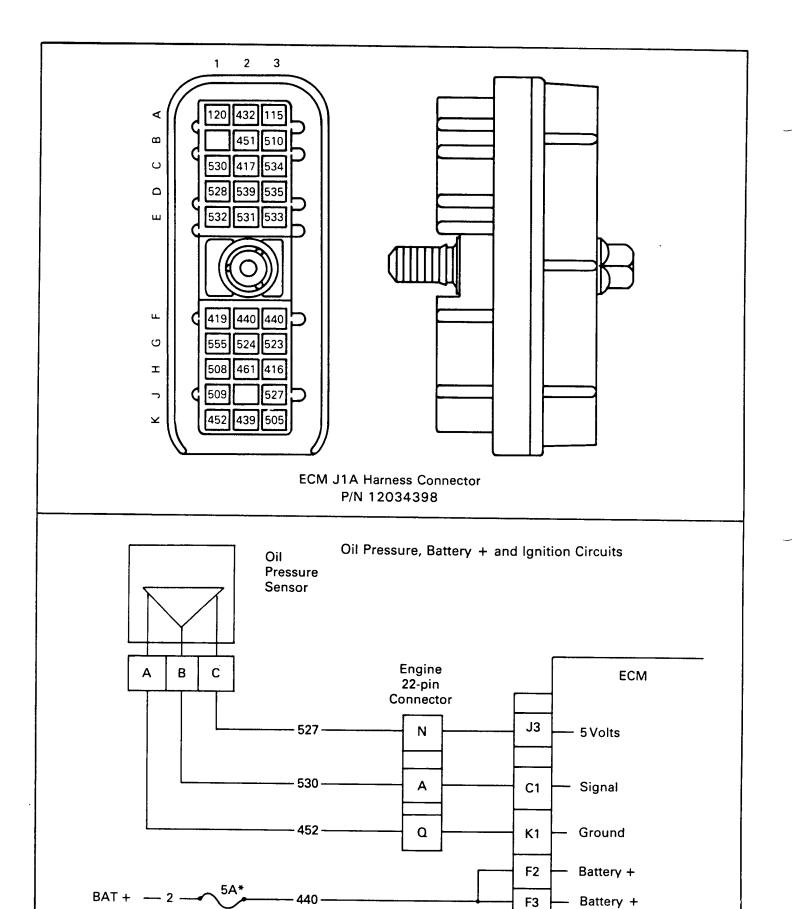
J1A Connector

(\*Note: Some applications have circuit breakers instead of fuses)

Oil Pressure, Battery + and Ignition Circuits

#### E. CODE 36 - OIL PRESSURE SENSOR (OPS) LOW (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
36-7 Check ECM Connectors  Check terminals at the ECM connector (JIA) for damage, corrosion, and unseated pins or sockets.	Terminals and — connectors are okay.  Problem found.—————	Replace ECM. Then go to 36-30.  Repair terminals/ connectors. Then go to 36-30.
<ul> <li>Turn ignition off.</li> <li>Disconnect J1A connector at the ECM.</li> <li>Read resistance between sockets A and C on the OPS harness connector.</li> </ul>	Less than or equal ————————————————————————————————————	The +5 Volt line (ckt #527) is shorted to the ground line (ckt #452). Repair short. Then go to 36-30.  Go to 36-9.
36-9 Check for Open +5 Volt Line Install a jumper wire between sockets A and C of the OPS harness connector. Read resistance between sockets J3 and K1 on the J1A harness connector.	Less than or equal ————————————————————————————————————	So to 36-7.  The +5 Volt line (ckt #527) is open. Repair open. Then go to 36-30.



J1A Connector (\*Note: Some applications have circuit breakers instead of fuses)

K2

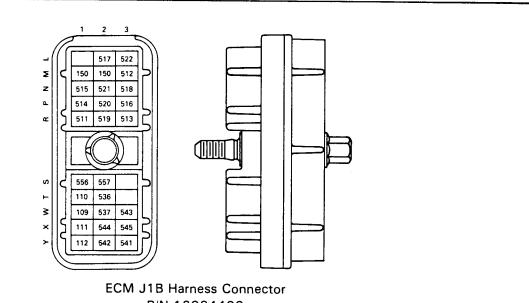
- 12V Ign Sense

- 439 -

12V IGN — 3 —

### E. CODE 36 - OIL PRESSURE SENSOR (OPS) LOW (Cont'd.)

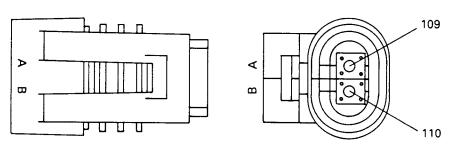
36-10 Check for Short to Battery +  Disconnect J1A connector at the ECM. Read resistance between sockets C1 and F2 on the J1A harness connector. Also read resistance between sockets: C1 and F3 C1 and K2  A11 readings are greater than 10,000 ohms.  Any reading is less than or equal to 10,000 ohms resistance we read. Repair short. The go to 36-30.  DDL Reader reads "NONE" (no codes).  Cede 36 (and any All system diagnostics of the part	CTED (CEOUENCE	RESULT	WHAT TO DO NEXT
<ul> <li>Turn ignition off.</li> <li>Reconnect all connectors.</li> <li>Clear codes.</li> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for l minute.</li> <li>Stop engine.</li> </ul> DDL Reader reads "NONE" (no codes). Code 36 (and any other codes). Code 36 (and any other codes). All system diagnostics complete. Please review this section from the first step to find the error. Go to DCC-1 to service other codes. Stop engine.	Battery +  Disconnect JIA connector at the ECM.  Read resistance between sockets C1 and F2 on the J1A harness connector.  Also read resistance between sockets: C1 and F3	All readings are greater than 10,000 ohms.  Any reading is less than or equal	Short exists between sockets were less than 10,000 ohms resistance was read. Repair short. Then
	<ul> <li>Turn ignition off.</li> <li>Reconnect all connectors.</li> <li>Clear codes.</li> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for l minute.</li> <li>Stop engine.</li> </ul>	"NONE" (no codes).  Code 36 (and any ——— other codes).  Any other codes ———	All system diagnostics are complete. Please review this section from the first step to find the error.  Go to DCC-1 to service



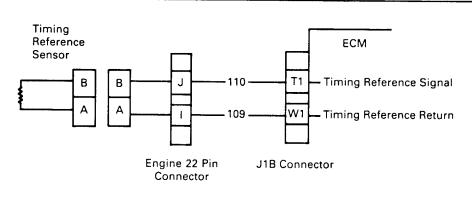
P/N 12034400



Timing Reference Sensor (TRS) (Also available with integrated connector)



Timing Reference Harness Connector (Gray) P/N 12041411 (Optional 12015378)



Timing Reference Sensor Circuit

#### E. CODE 41 - TIMING REFERENCE SENSOR (TRS)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
<ul> <li>Turn ignition off.</li> <li>Disconnect JlB connector at the ECM.</li> <li>Read resistance between socket Tl and Wl on the JlB harness connector.</li> </ul>	Less than or equal ————————————————————————————————————	→ Go to 41-2.  → Go to 41-3.
<ul> <li>Disconnect TRS connector.</li> <li>Read resistance between sockets T1 and W1 on the J1B harness connector.</li> </ul>	Less than or equal————————————————————————————————————	> Signal line (ckt #110) is shorted to the return line (ckt #109). Repair short. Then go to 41-30.
Disconnect TRS connector and install a jumper wire between sockets A and B of the TRS harness connector.  Read resistance between sockets Tl and Wl on the JlB harness connector.	Less than or equal————————————————————————————————————	Signal line (ckt #110) or return line (ckt #109) is open. Repair open. Then go to 41-30.

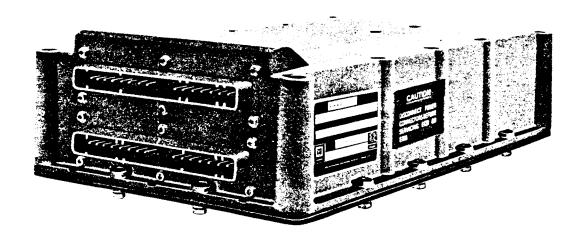


Synchronous Reference Sensor (SRS)



Timing Reference Sensor (TRS)

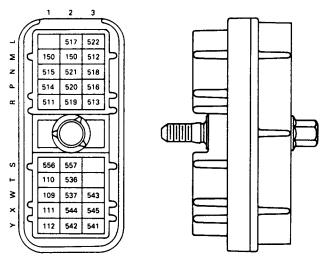
(Both Sensors also available with integrated connector)



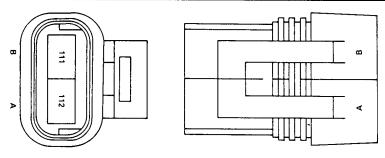
Electronic Distributor Unit (EDU)

#### E. CODE 41 - TIMING REFERENCE SENSOR (TRS) (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Read resistance of the TRS (at the connector pins).	Less than 100 ——————————————————————————————————	Go to 41-12.  Go to 41-5.  Go to 41-12.
41-5 Check for SRS Code . Was there also a Code 42?	Yes.	> Go to 41-8. > Go to 41-6.
(Note: You'll probably have to remove at least the EDU and EDU cold plate to perform this check.)  Bar the engine until the TRS sensor is over a TRS "tooth" of the pulse wheel.  Tap the front of the camshaft rearward with a soft face hammer (to remove camshaft end play).  Install the SRS/TRS alignment tool (tool J-34971, see Service Bulletin for details) and check the gap.	Gap setting is correct.	Loosen the screw at the top of the TRS/SRS mounting bracket (don't touch the two screws that go into the block front end plate - they will affect engine timing). Adjust the TRS/SRS until the gap setting is correct. Tighten screw. (If problem returns, pulse wheel may be loose or bad.) Go to 41-30.  Go to 41-7.



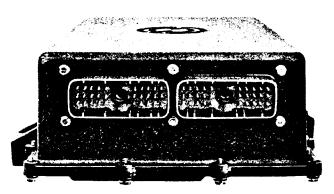
ECM J1B Harness Connector P/N 12034400



Synchronous Reference Sensor Harness Connector (Black) P/N 12040753 (Optional 12015792)



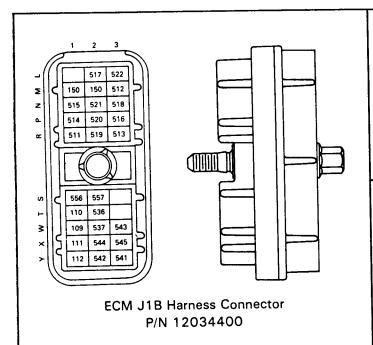
Synchronous Reference Sensor (SRS) (Also available with integrated connector)

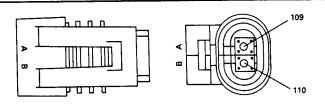


Electronic Control Module (ECM)

#### E. CODE 41 - TIMING REFERENCE SENSOR (TRS) (Cont'd.)

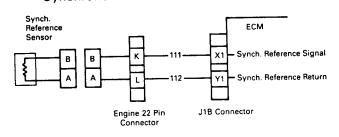
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
41-7 Check ECM Connectors		
. Check ECM connector JIB (harness side and ECM side) for corrosion,	Connectors are ————okay.	Replace ECM. Then go to 41-30.
damaged or unseated pins or sockets, or bad contacts.	Problem found.	Repair terminals/ con- nectors. Then go to 41-30.
41-8 SRS Resistance Check		
Read resistance between socket X1 and Y1 on the J1B harness connector.	Less than or ———————————————————————————————————	→ Go to 41-9.
orb harness connector.	Greater than 200 ohms or open.	> Go to 41-10.
41-9 Check for Short		
<ul> <li>Disconnect SRS connector.</li> <li>Read resistance between sockets X1 and Y1 of the J1B harness connector.</li> </ul>	Less than or equal———— to 10,000 ohms.	Signal line (ckt #111) is shorted to the return line (ckt #112). Repair short. Then go to 41-30.
	Greater than 10,000 ohms or open.	→ Go to 41-11.

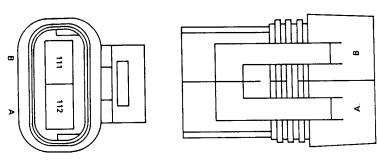




Timing Reference Sensor Harness Connector (Gray) P/N 12041411 (Optional 12015378)

#### Synchronous Reference Sensor Circuit





Synchronous Reference Sensor Harness Connector (Black) P/N 12040753 (Optional 12015792)



Synchronous Reference Sensor (SRS) (Also available with integrated connector)

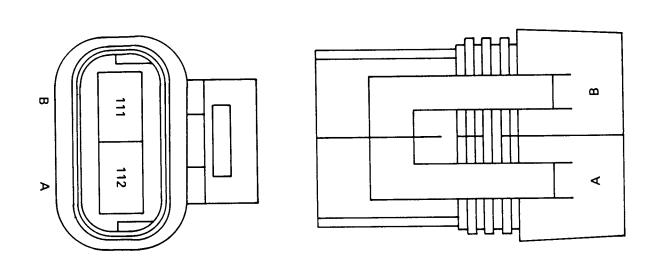


Timing Reference Sensor (TRS)

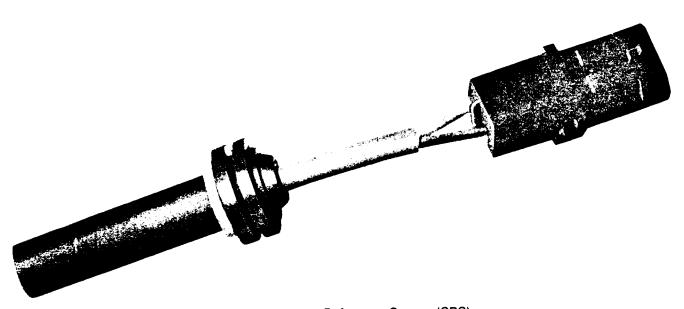
(Also available with integrated connector)

#### E. CODE 41 - TIMING REFERENCE SENSOR (TRS) (Cont'd.)

### All The Check     Line Check	STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Install a jumper wire between sockets A and B of the SRS harness connector.  Read resistance between sockets X1 and Y1 of the J1B harness connector.  Read resistance of the Synchronous Reference Sensor (at the connector pins).  Less than or equal to 5 ohms.  Greater than 5 ohms or open.  Signal line (ckt #111) or return line (ckt #112) is open. Repair open. Then go to 41-30.  Less than 7 open.  Signal line (ckt #112) is open. Repair open. Then go to 41-30.  Less than 7 open.  From 100 ohms.  Greater than 9 Go to 41-13.  Go to 41-13.		<del> </del>	
between sockets A and B of the SRS harness connector.  Read resistance between sockets X1 and Y1 of the J1B harness connector.  Read resistance of the Synchronous Reference Sensor (at the connector pins).  Signal line (ckt #111) or return line (ckt #112) is open. Repair open. Then go to 41-30.  Less than Square of the less than loo ohms.  From 100 to Go to 41-13.  Greater than Signal line (ckt #111) or return line (ckt #112) is open. Repair open. Then go to 41-30.		lose than on	\ Co to 41 11
of the SRS harness connector.  Read resistance between sockets X1 and Y1 of the J1B harness connector.  Read resistance of the Synchronous Reference Sensor (at the connector pins).  Greater than  Signal line (ckt #111) or return line (ckt #112) is open. Repair open. Then go to 41-30.  Less than 100 ohms.  From 100 to One Sensor (at the connector pins).  Greater than Signal line (ckt #111) or return line (ckt #112) is open. Repair open. Then go to 41-30.			900 to 41-11.
connector.  Read resistance between sockets X1 and Y1 of the J1B harness connector.  Read resistance of the Synchronous Reference Sensor (at the connector pins).  Greater than Signal line (ckt #111) or return line (ckt #112) is open. Repair open. Then go to 41-30.  Less than Open Sequence Sensor (at the connector pins).  From 100 to Sequence Sequence Sensor (at the connector pins).  Greater than Signal line (ckt #111) or return line (ckt #112) is open. Repair open. Then go to 41-30.		equal to 5 orms.	
Read resistance between sockets X1 and Y1 of the J1B harness connector.  Sensor (at the connector pins).  Sensor (at the connector pins).		Greater than	─────────────────────────────────────
sockets X1 and Y1 of the J1B harness connector.  41-11 SRS Test  Read resistance of the Synchronous Reference Sensor (at the connector pins).  Less than 100 ohms. From 100 to 200 ohms  Greater than  Go to 41-13.			
Al-11 SRS Test  Read resistance of the Synchronous Reference Sensor (at the connector pins).  From 100 to Square than Square Go to 41-13.  Greater than Go to 41-13.		•	
Read resistance of the Synchronous Reference Sensor (at the connector pins).  Less than 100 ohms.  From 100 to 200 ohms  Greater than Go to 41-13.	J1B harness connector.		go to 41-30.
Read resistance of the Synchronous Reference Sensor (at the connector pins).  Less than 100 ohms.  From 100 to 200 ohms  Greater than Go to 41-13.			
Synchronous Reference Sensor (at the connector pins).  From 100 to Sensor (at the connector pins).  From 100 to Sensor (at the connector pins).  From 100 to Sensor (at the connector pins).  Greater than Sensor (at the connector pins).  Greater than Sensor (at the connector pins).	41-11 SRS Test		
Synchronous Reference Sensor (at the connector pins).  From 100 to Sensor (at the connector pins).  From 100 to Sensor (at the connector pins).  From 100 to Sensor (at the connector pins).  Greater than Sensor (at the connector pins).  Greater than Sensor (at the connector pins).	Read resistance of the	Less than	Go to 41-13.
pins). From 100 to $\rightarrow$ Go to 41-6. 200 ohms Greater than $\rightarrow$ Go to 41-13.			
200 ohms  Greater than ————————————————————————————————————	· · · · · · · · · · · · · · · · · · ·		
Greater than ————————————————————————————————————	pins).		Go to 41-6.
		200 onms	}
		Greater than ———	Go to 41-13.
41-12 Check TRS Connectors	41-12 Check TRS Connectors		
. Check connectors at the Connectors are	. Check connectors at the	Connectors are ———	Replace TRS. Then go to
TRS (both the harness okay. 41-14.			
side and the TRS side)		5 17 6 1	
for corrosion, damaged or Problem found. Repair terminals/con-	for corrosion, damaged or	Problem found.	
unseated pins or sockets, nectors. Then go to 41-30.			nectors. Then go to 41-30.
or bad contacts.	or bad contacts.		



Timing Reference Sensor Harness Connector (Gray) P/N 12041411 (Optional 12015378)

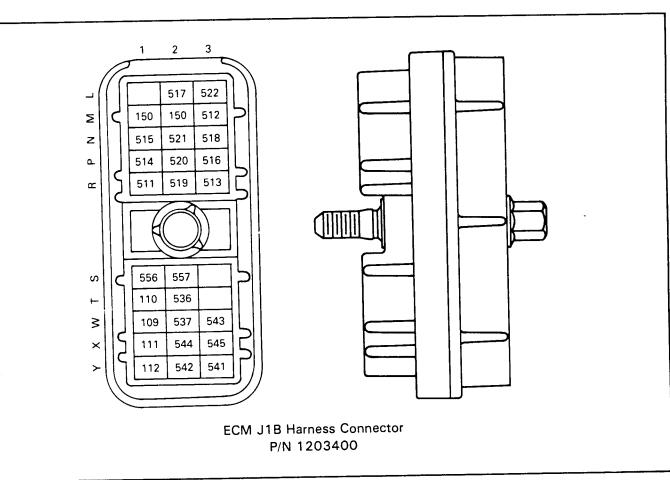


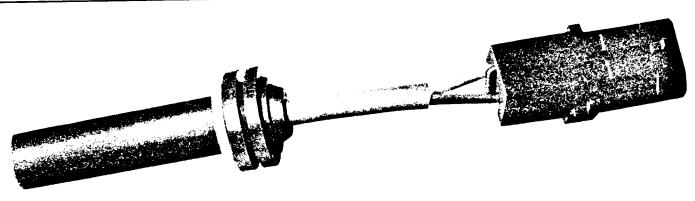
Synchronous Reference Sensor (SRS)

(Also available with integrated connector)

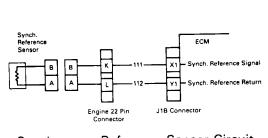
#### E. CODE 41 - TIMING REFERENCE SENSOR (TRS) (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
41-13 Check SRS Connectors		
. Check connectors at the Synchronous Reference Sensor (both the harness side and the sensor side)	Connectors are okay.	Replace Synchronous Reference Sensor. Then go to 41-14.
for corrosion, damaged or unseated pins or sockets, or bad contacts.	Problem found.	Repair terminals/con- nectors. Then go to 41-30
41-14 Verify SRS/TRS		
<ul><li>Turn ignition off.</li><li>Reconnect all connectors.</li><li>Clear codes.</li></ul>	DDL Reader reads ————————————————————————————————————	Repairs are complete.
Start and run engine until the "Check Engine" light comes on or for l minute.	Code 41 reappears ————————————————————————————————————	→ Go to 41-6.
<ul><li>Stop engine.</li><li>Read codes.</li></ul>	Code(s) other than ————————————————————————————————————	Go to DCC-1 to service other codes.
41-30 Verify Repairs		
<ul><li>Turn ignition off.</li><li>Reconnect all connectors.</li><li>Clear codes.</li></ul>	DDL Reader reads ———— "NONE (no codes)	Repairs are complete.
<ul> <li>Start and run engine until the "Check Engine" light comes on or for l minute.</li> <li>Stop engine.</li> <li>Read codes.</li> </ul>	Code 41 reappears ————————————————————————————————————	All system diagnostics are complete. Please review this section from the first step to find the error.
	Code(s) other than Code 41 received.	Go to DCC-1 to service other codes.

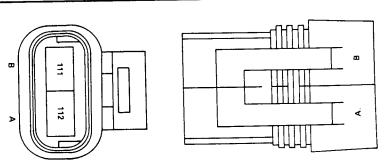




Synchronous Reference Sensor (SRS) (Also available with integrated connector)



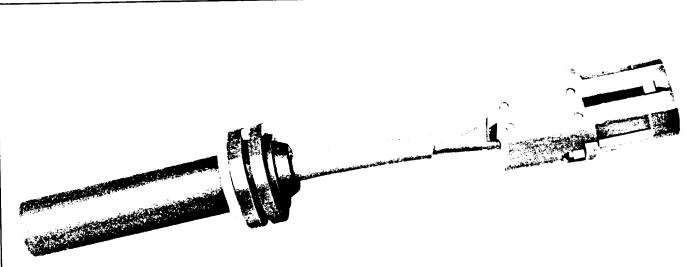
Synchronous Reference Sensor Circuit



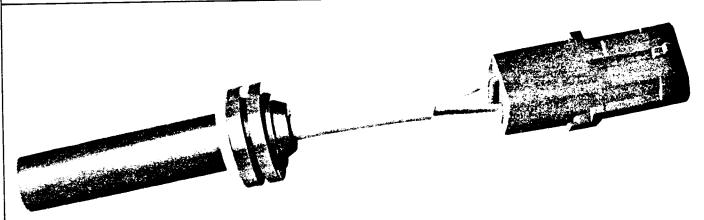
Synchronous Reference Sensor Harness Connector (Black) P/N 12040753 (Optional 12015792)

#### E. CODE 42 - SYNCHRONOUS REFERENCE SENSOR (SRS)

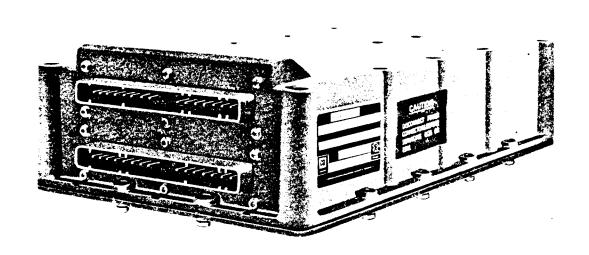
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
42-1 Resistance Check		TO DO NEAT
<ul> <li>Turn ignition off.</li> <li>Disconnect J1B connector at the ECM.</li> <li>Read the resistance between socket X1 and Y1 on the J1B harness connector.</li> </ul>	Less than or equal ————————————————————————————————————	→ Go to 42-2. → Go to 42-3.
42-2 Check for Short		
<ul> <li>Disconnect SRS connector.</li> <li>Read resistance between sockets XI and YI on the J1B harness connector.</li> </ul>	Less than or equal ————————————————————————————————————	Signal line (ckt #111) is shorted to the return line (ckt #112). Repair short. Then go to 42-30.
	Greater than 10,000 ———ohms or open.	→ Go to 42-4.
42-3 Open SRS Line Check		
Disconnect SRS connector     and install a jumper wire     between sockets A and B	Less than or equal ——— to 5 ohms.	→ Go to 42-4.
of the SRS harness connector. Read resistance between sockets X1 and Y1 on the J1B harness connector.	Greater than 5 —————ohms or open.	Signal line (ckt #111) or return line (ckt #112) is open. Repair open. Then go to 42-30.
CODVIDENT		



Timing Reference Sensor (TRS)
(Also available with integrated connector)



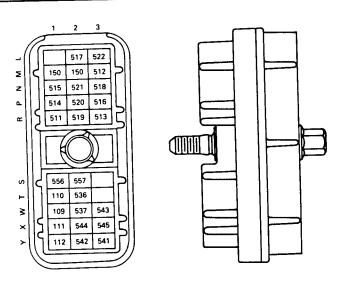
Synchronous Reference Sensor (SRS) (Also available with integrated connector)



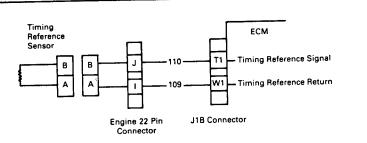
Electronic Distributor Unit (EDU)

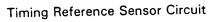
#### E. CODE 42 - SYNCHRONOUS REFERENCE SENSOR (SRS) (Cont'd.)

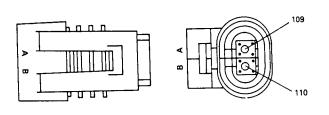
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
42-4 Check SRS Resistance		To be the state of
Read resistance of the SRS (at the connector pins).	Less than 100 ————ohms.	→ Go to 42-12.
p	From 100 to 200ohms.	→ Go to 42-8.
	Greater than 200 ————ohms.	→ Go to 42-12.
42-5 Check for TRS Code		
. Was there also a Code 41?	Yes.	> Go to 42-8.
	No.	Go to 42-6.
42-6 Check TRS/SRS Gap		
(Note: You'll probably have to remove at least the EDU and EDU cold plate to perform this check.)  Bar the engine until the TRS sensor is over a TRS "tooth" of the pulse wheel.  Tap the front of the camshaft rearward with a soft face hammer (to remove camshaft end play).  Install the SRS/TRS alignment tool (tool J-34971, see Service Bulletin for details) and check the gap.	Gap setting is correct.	Loosen the screw at the top of the TRS/SRS mounting bracket (don't touch the two screws that go into the block front end plate - they will affect engine timing). Adjust the TRS/SRS until the gap setting is correct. Tighten screw. (If problem returns, pulse wheel may be loose or bad.) Go to 42-30.  Go to 42-7.



ECM J1B Harness Connector P/N 12034400





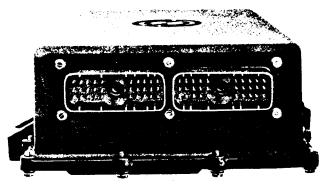


Timing Reference Sensor Harness Connector (Gray) P/N 12041411 (Optional 12015378)



Timing Reference Sensor (TRS)

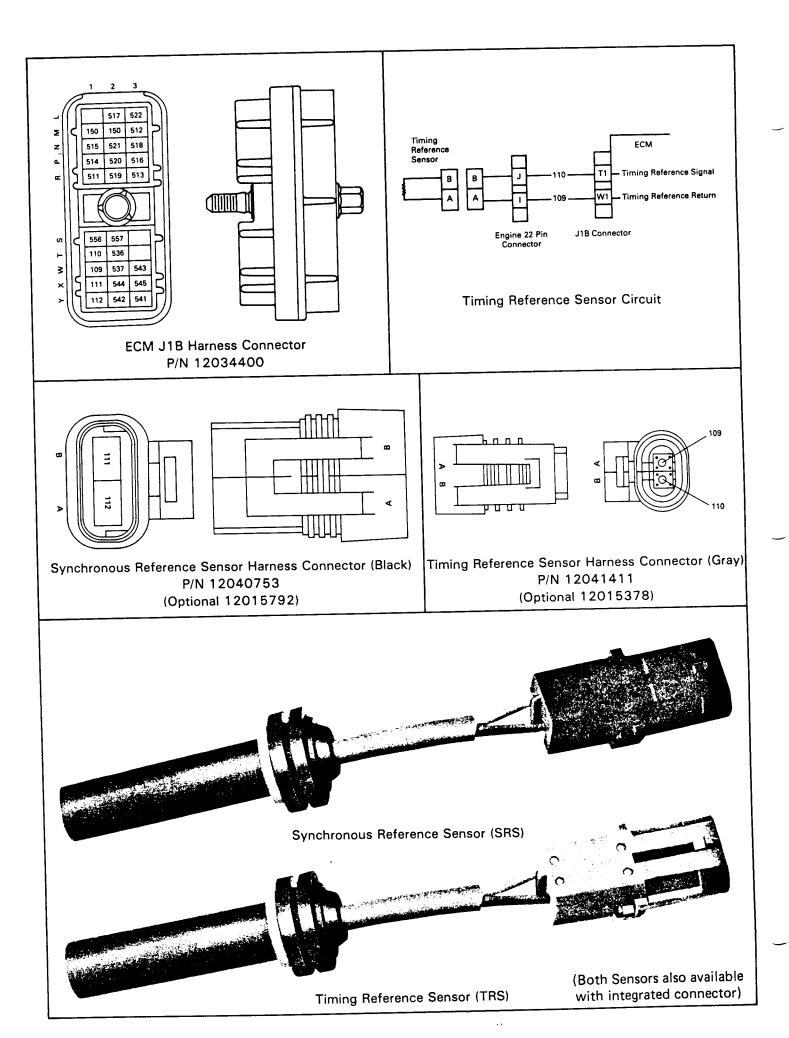
(Also available with integrated connector)



**Electronic Control Module (ECM)** 

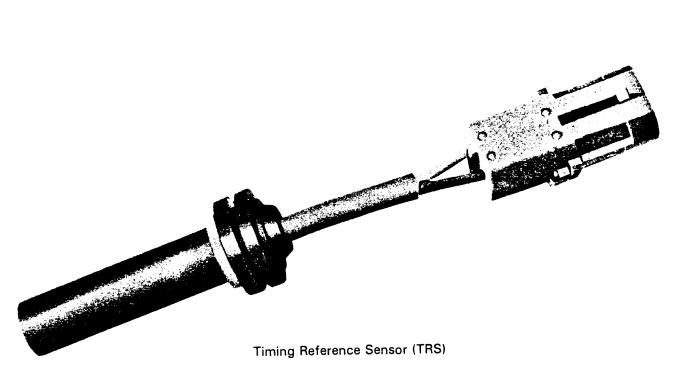
#### E. CODE 42 - SYNCHRONOUS REFERENCE SENSOR (SRS) (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
. Check ECM Connectors  . Check ECM connector JIB (harness side and ECM side) for corrosion.		
damaged or unseated pins or sockets, or bad contacts.	Connectors are ————okay.	Replace ECM. Then go to 42-30.
- 3	Problem found.	Repair terminals/ con- nectors. Then go to 42-30
42-8 TRS Resistance Check		
Read resistance between socket T1 and W1 on the J1B harness connector.	Less than or equal to 200 ohms.	→ Go to 42-9.
orb narness connector.	Greater than 200 ————ohms or open.	Go to 42-10.
42-9 Check for Short		
<ul> <li>Disconnect TRS connector.</li> <li>Read resistance between sockets Tl and Wl of the JlB harness connector.</li> </ul>	Less than or equal ——— to 10,000 ohms.	> Signal line (ckt #110) is shorted to the return line (ckt #109). Repair short. Then go to 42-30.
	Greater than ————————————————————————————————————	→ Go to 42-11.

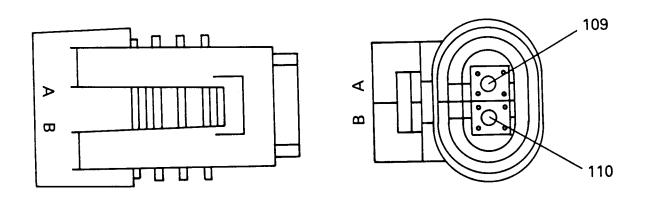


#### E. CODE 42 - SYNCHRONOUS REFERENCE SENSOR (SRS) (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
42-10 Open TRS Line Check		
Install a jumper wire between sockets A and B of the TRS harness	Less than or —————equal to 5 ohms.	Go to 42-11.
connector. Read resistance between sockets T1 and W1 of the J1B harness connector.	Greater than ————— 5 ohms or open	Signal line (ckt #110) or return line (ckt #109) is open. Repair open. Then go to 42-30.
42-11 TRS Test		
. Disconnect Timing Reference Sensor (TRS) (see code 41 for pin out).	Less than 100 ————ohms.	Go to 42-13.
Read resistance of the Timing Reference Sensor (at the connector pins).	From 100 to 200ohms.	→ Go to 42-6.
, as an action prince,	Greater than 200 ———ohms.	→ Go to 42-13.
42-12 Check SRS Connectors		
. Check connectors at the SRS (both the harness side and the SRS side)	Connectors are okay.	Replace SRS. Then go to 42-14.
for corrosion, damaged or unseated pins or sockets, or bad contacts.	Problem found.	Repair terminals/ con- nectors. Then go to 42-30



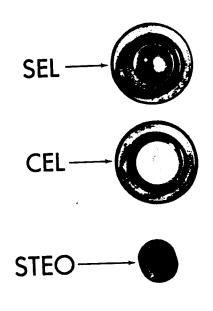
(Also available with integrated connector)



Timing Reference Sensor Harness Connector (Gray) P/N 12041411 (Optional 12015378)

#### E. CODE 42 - SYNCHRONOUS REFERENCE SENSOR (SRS) (Cont'd.)

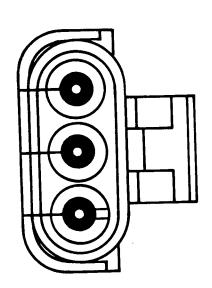
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
42-13 Check TRS Connectors		
. Check connectors at the Timing Reference Sensor (both the harness side and Timing Ref. Sensor side) for corrosion, damaged or unseated pins or sockets, or bad contacts.	Connectors are okay.  Problem found.	Replace Timing Reference Sensor. Then go to 42-14.  Repair terminals/ con- nectors. Then go to 42-30
42-14 Verify SRS/TRS		
<ul> <li>Turn ignition off.</li> <li>Reconnect all connectors.</li> <li>Clear codes.</li> </ul>	DDL Reader reads "NONE" (no codes).	Repairs are complete.
. Attempt to start and run engine until the "Check Engine" light comes on or for 1 minute.	Code 42 reappears ————————————————————————————————————	Go to 42-6.
<ul><li>Stop engine.</li><li>Read codes.</li></ul>	Code(s) other than ————————————————————————————————————	Go to DCC-1 to service other codes.
42-30 Verify Repairs		
<ul><li>Turn ignition off.</li><li>Reconnect all connectors.</li><li>Clear codes.</li></ul>	DDL Reader reads	Repairs are complete.
<ul> <li>Attempt to start and run engine until the "Check Engine" light comes on or for 1 minute.</li> <li>Stop engine.</li> <li>Read codes.</li> </ul>	Code 42 reappears (and any other code) or no start.	All system diagnostics are complete. Please review this section from the first step to find the error.
	Code(s) other than ————————————————————————————————————	Go to DCC-1 to service other codes.

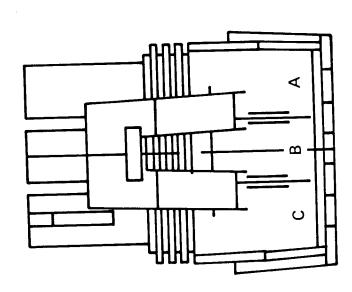






Coolant Level Sensor

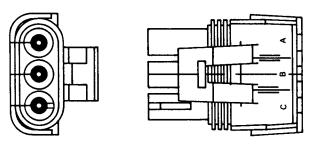




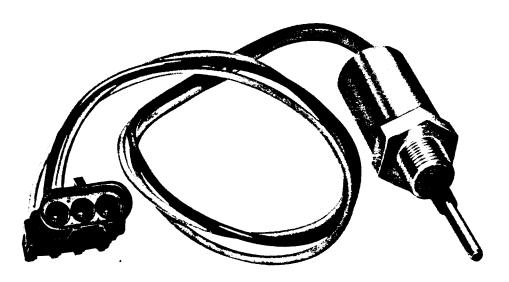
Coolant Level Sensor Harness Connector P/N 12015795

#### E. CODE 43 - LOW COOLANT

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
43-1 Multiple Code Check		
. Were there any other codes besides Code 43?	Yes.	→ Service other codes first.
	No.	→ Go to 43-2.
43-2 Check Coolant Level		
. Check if coolant level is	Full —	→ Go to 43-3.
full.	Low	Determine cause for low coolant (see maintenance manual) and refill radiator, then go to 43-30.
43-3 Clean Coolant Level Sensor		
. Turn ignition off (if not already off).	DDL Reader reads ———— "NONE" (no codes).	>Repairs are complete.
. Disconnect CLS connector. Unscrew CLS.	Code 43 reappears	Go to 43-4.
. Wipe sensor clean with a	(and any other code).	
clean rag. Reinstall sensor and CLS	•	
connector. . Clear codes.	Code(s) other ————————————————————————————————————	Go to DCC-1 to service other codes.
. Start and run engine for 1 minute or until the "Stop Engine" light comes		
on. . Stop engine.		
. Read codes.		

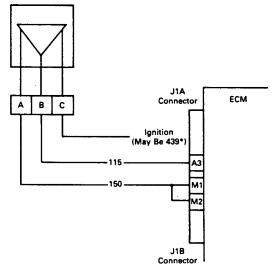


Coolant Level Sensor Harness Connector P/N 12015795



Coolant Level Sensor

#### Coolant Level Sensor Circuit



(\*Note: If 439 used, wire goes to socket 2K of the J1A Connector)

### E. CODE 43 - LOW COOLANT (Cont'd.)

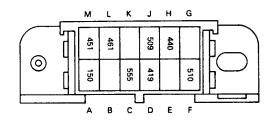
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
A3-4 Clean Coolant Level Sensor  Turn ignition off (if not already off). Disconnect CLS connector. Unscrew CLS. Wipe sensor clean with a clean rag. Reinstall sensor and CLS connector. Clear codes. Start and run engine until the "Stop Engine" light comes on or for l minute. Stop engine. Read codes.	DDL Reader reads "NONE" (no codes).  Code 43 reappears —— (and any other code).  Code(s) other —— than 43 received.	Replace coolant level sensor. Then go to 43-30.  Go to DCC-1 to service other codes.
Turn ignition off. Reconnect all connectors. Clear codes. Start and run engine until the "Stop Engine" light comes on or for 1 minute. Stop engine. Read codes.	DDL Reader reads "NONE" (no codes).  Code 43 reappears (and any other codes)  Code(s) other than 43 received.	Repairs are complete.  All system diagnostics are complete. Please review this section from the first step to find the error.  Go to DCC-1 to service other codes.

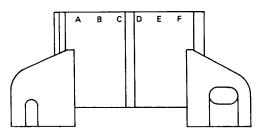
#### E. CODE 44 - OIL OVERTEMPERATURE

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
44-1 Multiple Code Check		
. Were there any other codes besides Code 44?	Yes. —	Service other codes first.
codes besides Code 44?	No. ————————————————————————————————————	Code 44 indicates that there was an engine running condition at which the oil temperature was higher than it should have been (greater than 250 degrees F). Refer to the engine service manual to determine potential causes for high oil temperature.

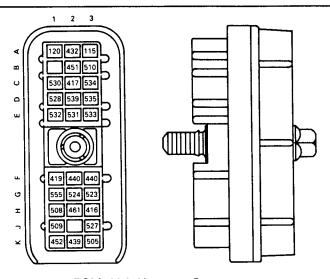
#### E. CODE 45 - LOW OIL PRESSURE

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
45-1 Multiple Code Check		
. Were there any other codes besides Code 45?	Yes.	> Service other codes first.
codes besides Code 45?	No	Code 45 indicates that there was an engine running condition at which the oil pressure was lower than it should have been. Refer to the engine service manual to determine potential causes for low oil pressure.

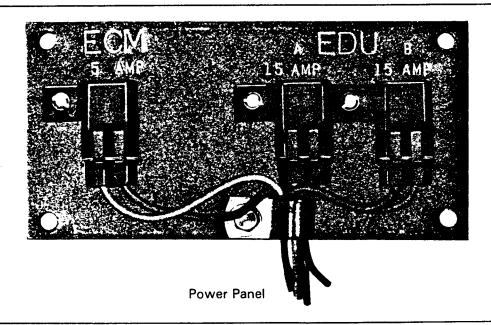




12 Pin DDL Connector P/N 12020043

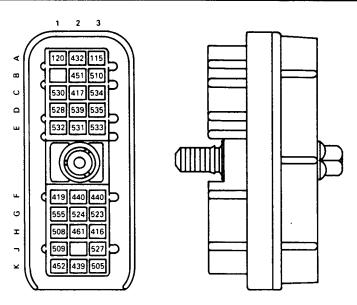


ECM J1A Harness Connector P/N 12034398

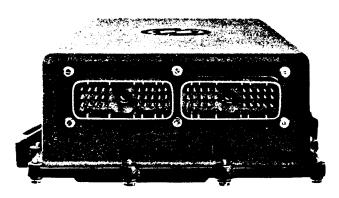


### E. CODE 46 - LOW BATTERY VOLTAGE

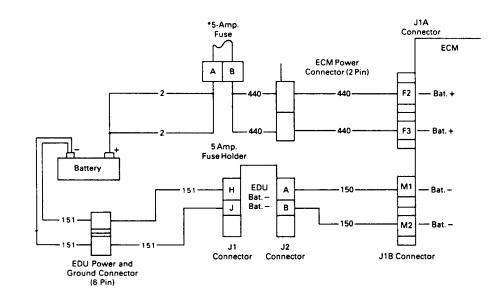
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
46-1 Battery Check		
. Start and run engine Measure voltage on Battery + terminal (red lead) to Battery - terminal (black lead).	Less than or equal ————————————————————————————————————	Service discharged battery.  Go to 46-2.
46-2 Voltage Check at ECM		
<ul> <li>Keep engine running.</li> <li>Hook up DDL Reader to the 12 pin DDL connector and select ECM Voltage for display.</li> <li>Observe ECM voltage reading on DDL Reader.</li> </ul>	Less than or equal ————————————————————————————————————	Go to 46-3.  Go to 46-9.
Harness Turn ignition off. Disconnect the JIA connector at the ECM. Read voltage on socket F3 (red lead) of the JIA harness connector to a good ground (black lead).	Less than or equal —— to 11.5 volts.  Greater than 11.5 —— volts.	Go to 46-4.
46-4 ECM Fuse Check		
. Check 5 Amp ECM fuse (or circuit breaker) to see if blown or opened.	Fuse blown (or ———————————————————————————————————	Go to 46-5.
	Fuse (or cir- ————————————————————————————————————	→ SGO tO 46-8.



ECM J1A Harness Connector P/N 12034398



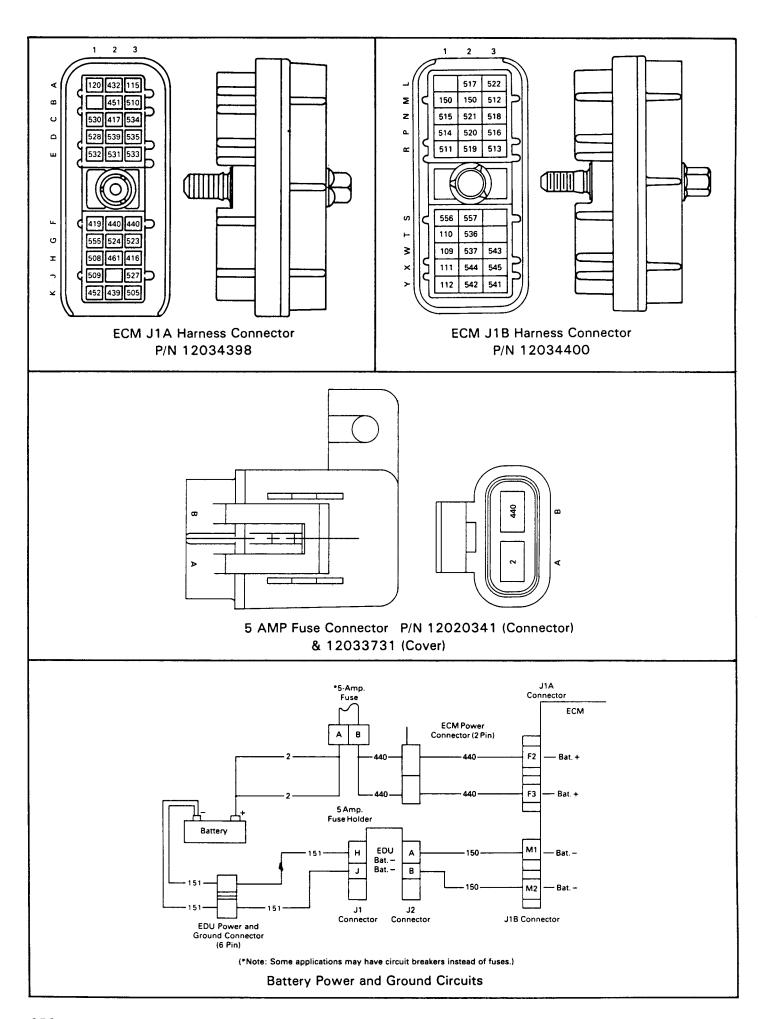
**Electronic Control Module (ECM)** 



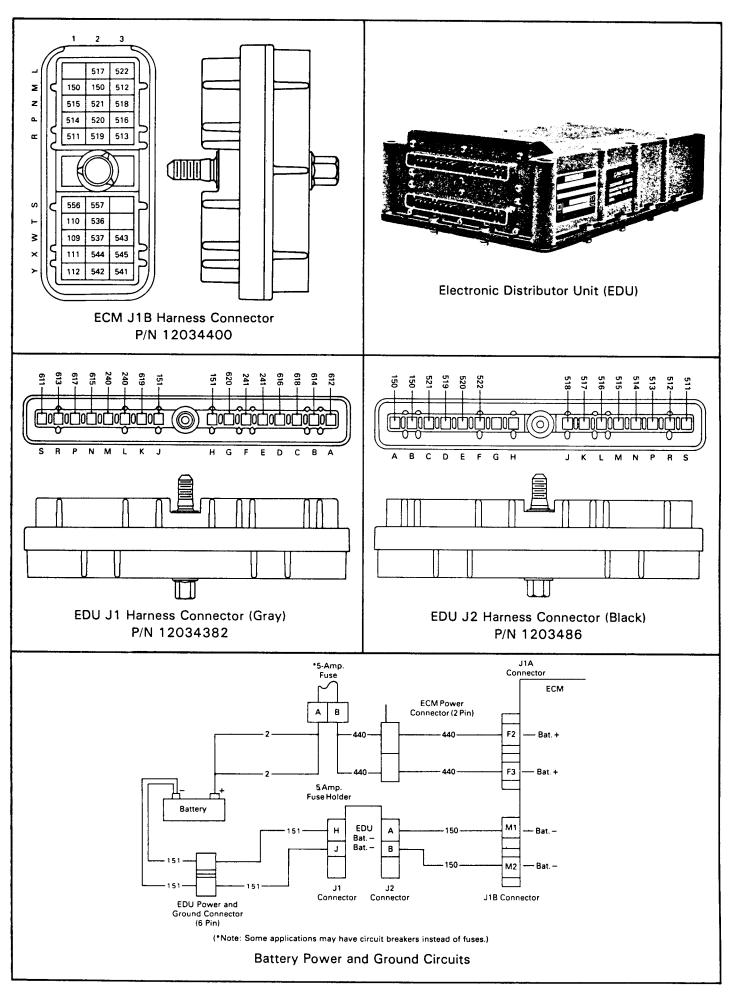
(\*Note: Some applications may have circuit breakers instead of fuses.)

**Battery Power and Ground Circuits** 

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Hithout reconnecting the JIA connector, replace the 5 Amp fuse (or reset the circuit breaker).  Check if the ECM fuse (or circuit breaker) has blown again.	Fuse (or cir- cuit breaker) is okay.  Fuse blown (or ———— circuit breaker open).	The Bat + line (ckt #440) is shorted to the ground. Repair short. Then go to 46-30.
Reconnect the JIA connector. Start and run engine for 1 minute or until engine stalls. Stop engine and check if the 5 Amp ECM fuse (or circuit breaker) has blown again.	Fuse (or cir- cuit breaker) is okay.  Fuse blown (or circuit breaker open).	Go to 46-30.  Go to 46-7.
Check terminals at the ECM connector (JIA) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace ECM. Then go to 46-30.  Repair terminals/connectors. Then go to 46-30.

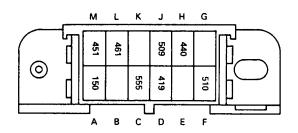


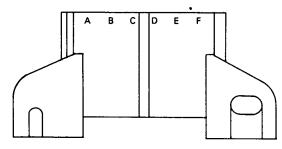
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
A6-8 Check for Open in Battery + Line  Remove the 5 Amp ECM fuse (or circuit breaker). Read voltage of socket A at the fuse holder (red lead) to a good ground (black lead).	Less than or equal ————————————————————————————————————	The Battery + line near to the battery (ckt #2) is open, or a corroded connection exists at the Battery + terminal. Repair problem. Then go to 46-30.
	11.5 volts.	between the fuse holder and the ECM has an open, or the ECM power connector has a corroded connection. Repair problem. Then go to 46-30.
Disconnect the JIB connector at the ECM.  Read voltage on socket F2 of the JIA harness connector (red lead) to socket M1 of the JIB harness connector (black lead).  Also read voltage on socket F3 of the JIA harness connector (red lead) to socket M2 of the JIB harness connector (black lead).	Less than or equal ————————————————————————————————————	→ Go to 46-10.  → Go to 46-7.



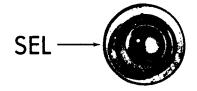
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
46-10 Ground Check at the EDU  Disconnect the Jl connector at the EDU. Read voltage at the Battery + terminal (red lead) to socket H or J of the Jl harness connector (black lead).	Less than or equal————————————————————————————————————	The ground line (wire) between the Battery - terminal and the EDU is open, or a corroded connection exists in EDU Power and Ground connector. Repair problem. Then go to 46-30.  Go to 46-11.
Disconnect the J2 connector at the EDU. Install a jumper wire between sockets A and B of the J2 harness connector. Read resistance between sockets M1 and M2 of the J1B harness connector.	Less than or equal ————————————————————————————————————	>Go to 46-12.  The Battery - line (ckt #150) is open. Repair open. Then go to 46-30.
. Check terminals at the EDU connectors (both J1 and J2) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace EDU. Then go to 46-30.  Repair terminals/ connectors. Then go to 46-30.

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
46-30 Verify Repairs		
<ul><li>Turn ignition off.</li><li>Reconnect all connectors.</li><li>Clear codes.</li><li>Turn ignition on.</li></ul>	DDL Reader reads "NONE" (no codes).  Code 46 (and any	>Repairs are complete.  >All system diagnostics are complete. Please review
<ul> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until</li> </ul>	other codes).	this section from the first step to find the error.  Go to DCC-1 to service
"Check Engine" light comes on or for 1 minute Stop engine Read codes.	Any other codes except Code 46.	other codes.

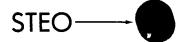




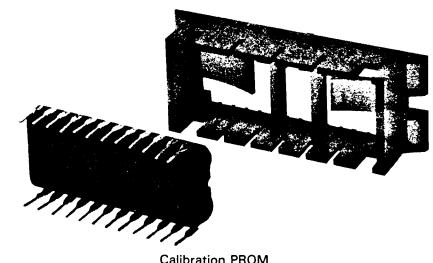
12 Pin DDL Connector P/N 12020043







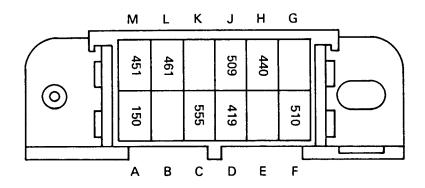
Dash Lights

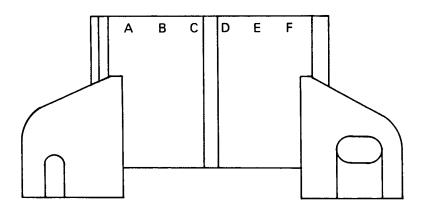


Calibration PROM

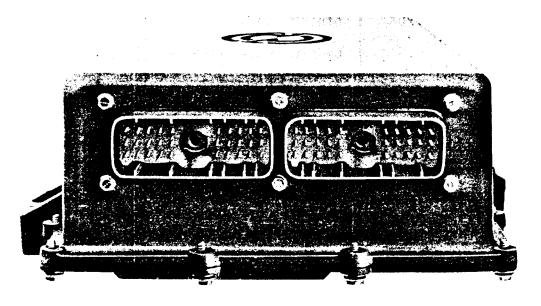
#### E. CODE 51 - CALIBRATION PROM

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Turn ignition off. Remove Calibration PROM per instructions in Section 3-C. Check for proper insertion or damaged pins.	Appears to be ———————————————————————————————————	Go to 51-2.
Reinsert PROM. Clear codes. Turn ignition on. Install a jumper wire between pins A and M of the 12 pin DDL connector, and read the codes flashing out on the "Check Engine" light.	Code 51 (and any ———————————————————————————————————	Replace PROM. Then go to 51-4.  Go to 51-30.  Go to DCC-1 to service other codes.
<ul> <li>If possible, attempt to straighten pins on PROM.</li> <li>Reinsert PROM.</li> <li>Clear codes.</li> <li>Turn ignition on.</li> <li>Install a jumper wire between pins A and M of the 12 pin DDL connector, and read the codes flashing out on the "Check Engine" light.</li> </ul>	Code 51 (and any ———————————————————————————————————	Replace PROM. Then go to 51-4.  Go to 51-30.  Go to DCC-1 to service other codes.





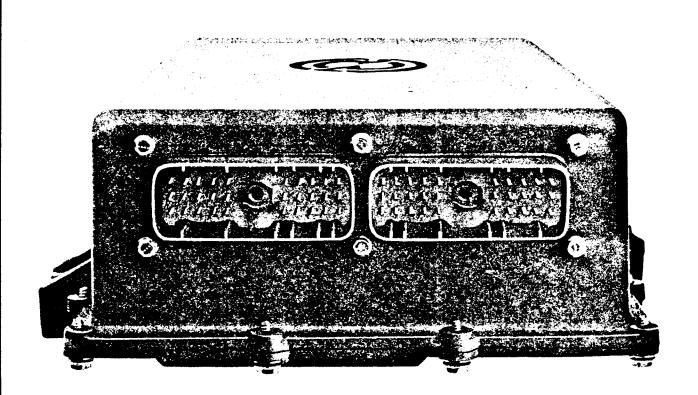
12 Pin DDL Connector P/N 12020043



**Electronic Control Module (ECM)** 

#### E. CODE 51 - CALIBRATION PROM (Cont'd.)

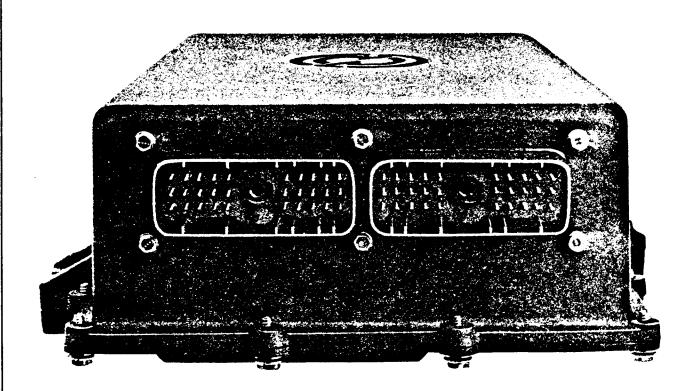
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
51-4 Check if Code Recurs . Clear codes.	Code 51 (and any ——	Replace ECM. Then go to
. Turn ignition on Install a jumper wire between pins A and M of	other codes).	51-30. Go to 51-30.
the 12 pin DDL connector, and read the codes flash-ing out on the "Check Engine" light.	Any other codes except Code 51.	Go to DCC-1 to service other codes.
51-30 Verify Repairs	Codo 25	Repairs are complete.
Turn ignition off. Reconnect all connectors. Clear codes. Turn ignition on. Note status of "Check Engine" light. If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for l minute. Stop engine. Install a jumper wire between pins A and M of the 12 pin DDL connector, and read the codes flashing out on the "Check Engine" light.	Code 51 (and any other codes).  Any other codes except Code 51.	All system diagnostics are complete. Please review this section from the first step to find the error.  Go to DCC-1 to service other codes.
_		



Electronic Control Module (ECM)

#### E. CODE 52 - ECM-ANALOG TO DIGITAL CONVERSION FAILURE

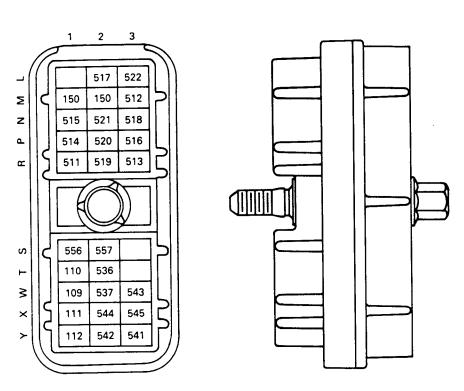
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
. The ECM was unable to correctly convert sensor voltages into numbers for computer usage on two attempts.		Replace the ECM, then go to DCC-1.



Electronic Control Module (ECM)

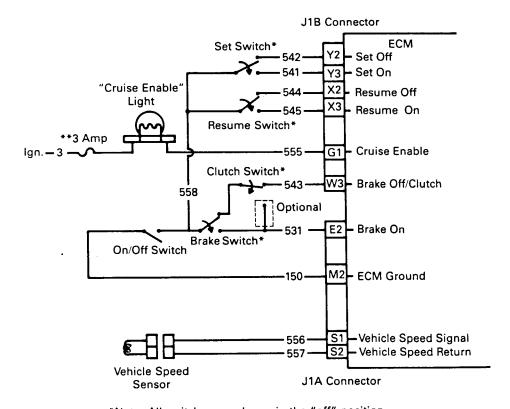
#### E. CODE 53 - ECM-TRS CIRCUITRY FAILURE

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
. The ECM has detected a failure in its internal circuitry used to process the TRS signals.		Replace the ECM. Then go to DCC-1.



ECM J1B Harness Connector P/N 12034400

#### **Cruise Control Circuits**



\*Note: All switches are shown in the "off" position.

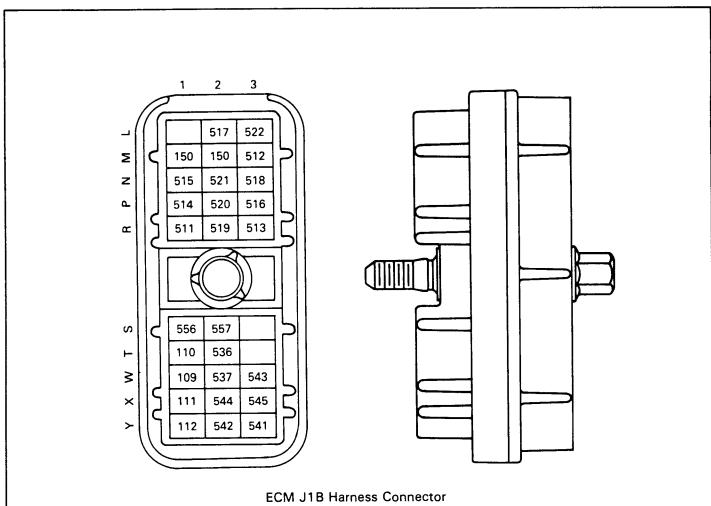
\*\*Note: (Some applications may have circuit breakers instead of fuses).

#### E. CODE 54 - VEHICLE SPEED SENSOR (VSS)

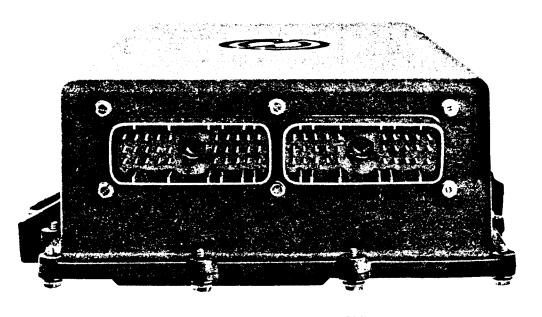
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
54-1 Resistance Check		
. Turn ignition off Disconnect the JIB connector.	Less than or equal ———— to 3,000 ohms.	→ Go to 54-2.
Read resistance between sockets S1 and S2 on the J1B harness connector.	Greater than 3,000 ———ohms or open.	→ Go to 54-3.
54-2 Check for Short		
<ul> <li>Disconnect the VSS connector.</li> <li>Again, read resistance between sockets S1 and S2 on the J1B harness connector.</li> <li>Also read resistance between sockets S1 and M1 and then between S2 and M1.</li> </ul>	Less than or equal ————————————————————————————————————	A wire is shorted: . Signal wire (#556) is shorted to return wire (#557), or . Signal wire (#556) is shorted to ground, or . Return wire (#557) is shorted to ground. Repair short. Then go to 54-30.
	Greater than 10,000 ohms or open on all readings.	> Go to 54-4.
54-3 Check for Open		
<ul><li>Disconnect the VSS connector.</li><li>Install a jumper wire</li></ul>	Less than or equal ——— to 5 ohms	→ Go to 54-4.
between sockets A and B on the VSS harness connector.  Again, read resistance between sockets S1 and S2 on the J1B harness connector.	Greater than 5 ohms —— or open.	>Signal line (ckt #556) or return line (ckt #557) is open. Repair open. Then go to 54-30.

#### E. CODE 54 - VEHICLE SPEED SENSOR (VSS) (Cont'd.)

	STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
54-4	Check Vehicle Speed Sensor		
	ead resistance of the chicle Speed Sensor.	Less than 50 ohms.	
		From 50 to 3,000 ————ohms.	→ GO TO 54-0.
		Greater than 3,000 ———ohms or open.	→ Go to 54-5.
54-5	Check VSS Connectors		
VS	nspect terminals at the SS connectors (sensor ide and harness side)	Terminals and connectors are okay.	Replace VSS. Then go to 54-30.
fo ar	or damage, corrosion, and unseated pins or ockets.	Problem found.	Repair terminals/ connectors. Then go to 54-30.
54-6	Vehicle Speed		
	Mechanical Checks neck if any metal, etc., s lodged between the VSS	Okay. ———————	So to 54-7.
ar . Ch	nd the pulse wheel. neck if sensor is loose. ake sure VSS pulse wheel	Not okay.	Repair. Then go to 54-30.
i's re	s in fixed position elative to mag. pickup.		,
ma	heck air gap between ag. pickup and pulse heel.		



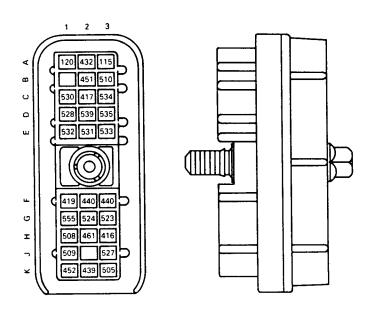
P/N 12034400



Electronic Control Module (ECM)

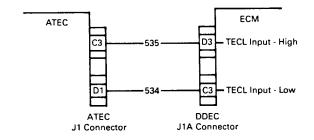
### E. CODE 54 - VEHICLE SPEED SENSOR (VSS) (Cont'd.)

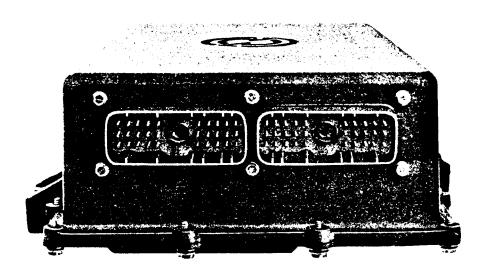
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Connectors  Check terminals at the ECM connector (JIB) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	→ Replace ECM. Then go to 54-30.  → Repair terminals/con-nectors. Then go to 54-30.
<ul> <li>54-30 Verify Repairs</li> <li>Turn ignition off.</li> <li>Reconnect all connectors.</li> <li>Clear codes.</li> <li>Turn ignition on.</li> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start engine and run until "Check Engine" light</li> </ul>	DDL Reader reads ————————————————————————————————————	Repairs appear complete. (Note: the only way to completely verify the repair is by road testing it. If you drive it on the road and code 54 returns, please review this section from the first step to find the error.
comes on or for 1 minute Stop engine Read codes.	Code 54 (and any	>All system diagnostics are complete. Please review this section from the first step to find the error.
	Any other codes except Code 54.	Go to DCC-1 to service other codes.



ECM J1A Harness Connector P/N 12034398

#### Transmission-Engine Communications Link Circuit

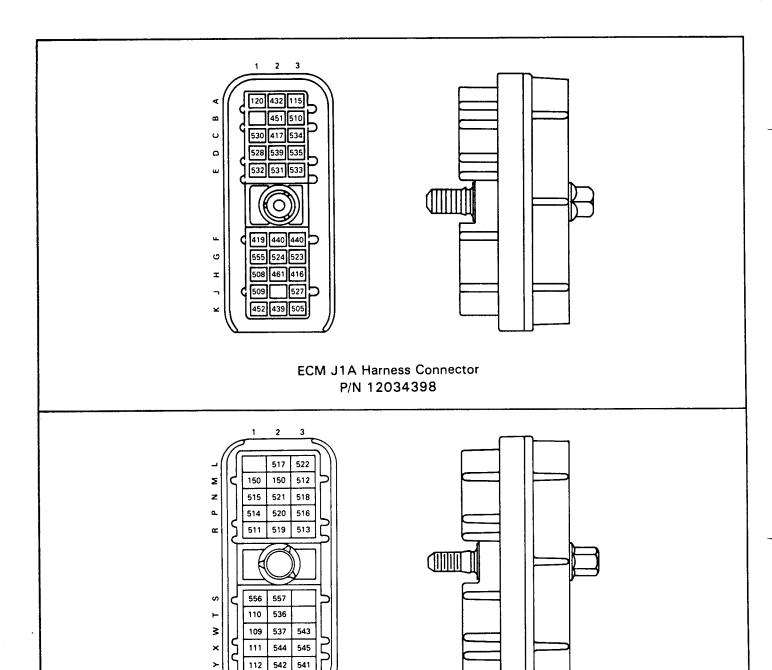




**Electronic Control Module (ECM)** 

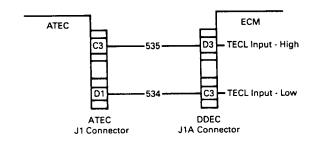
#### E. CODE 55 - TRANSMISSION-ENGINE COMMUNICATION LINK (TECL) LOSS OF DATA

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
55-1 Check Transmission Type  Check if the vehicle has the Allison Transmission Electronic Controls (ATEC).	Yes.	→ Go to 55-3. → Go to 55-2.
55-2 Check ECM Connectors  Check terminals at the ECM connector (J1A) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	> Replace ECM. Then go to 55-30.  > Repair terminals/connectors. Then go to 55-30.
Turn ignition off. Disconnect the ATEC, JI harness connector. Install a jumper wire between sockets C3 and DI on the ATEC, JI harness connector. Disconnect the ECM, JIA connector. Read resistance between sockets C3 and D3 on the DDEC, JIA harness connector (if possible, try to shake the harness while measuring resistance).	Always less than or equal to 5 ohms.  Greater than 5 ohms or open at any time.	>Go to 55-4.  TECL Input-High wire (ckt #535) or TECL Input-Low wire (ckt #534) is open. Repair open. Then go to 55-30.



ECM J1B Harness Connector P/N 12034400

#### Transmission-Engine Communications Link Circuit

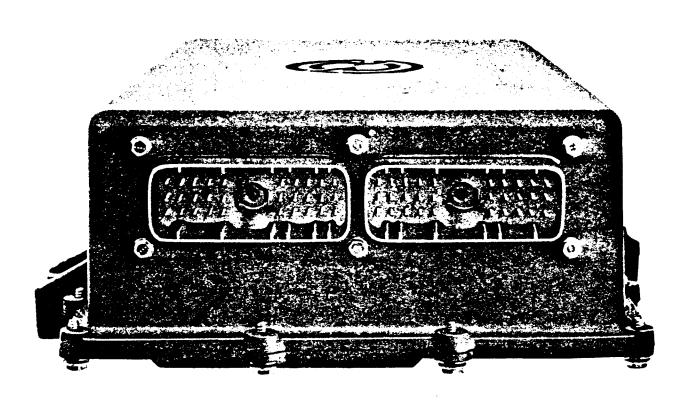


#### E. CODE 55 - TRANSMISSION-ENGINE COMMUNICATION LINE (TECL) LOSS OF DATA (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
TECL Signal Lines  Remove jumper wire. Again, read resistance between sockets C3 and D3 at the J1A harness connector (if possible, shake harness while measuring resistance).	Less than or equal ————————————————————————————————————	> TECL Input-High wire (ckt #535) is shorted to TECL Input-Low wire (ckt #534). Repair short. Then go to 55-30.
55-5 Check for Short Between TECL-High and Ground  Disconnect the JIB connector at the ECM. Read resistance between D3 of the JIA harness connector and M1 of the JIB harness connector (if possible, shake harness while measuring resistance).	Less than or equal to 10,000 ohms at any time.  Always greater than 10,000 ohms.	TECL Input-High wire (ckt #535) is shorted to ground (ckt #150). Repair short. Then go to 55-30.  Go to 55-6.
Connectors  Check terminals at the ECM connectors (J1A) for damage, corrosion, and unseated pins or sockets.  Repeat the same checks on the ATEC, J1 connectors.	Problem found.  Terminals and connectors are okay.	Repair terminals/con- nectors. Then go to 55-30  Replace the ATEC ECM. Then go to 55-30.

#### E. CODE 55 - TRANSMISSION-ENGINE COMMUNICATION LINK (TECL) LOSS OF DATA (Cont'd.)

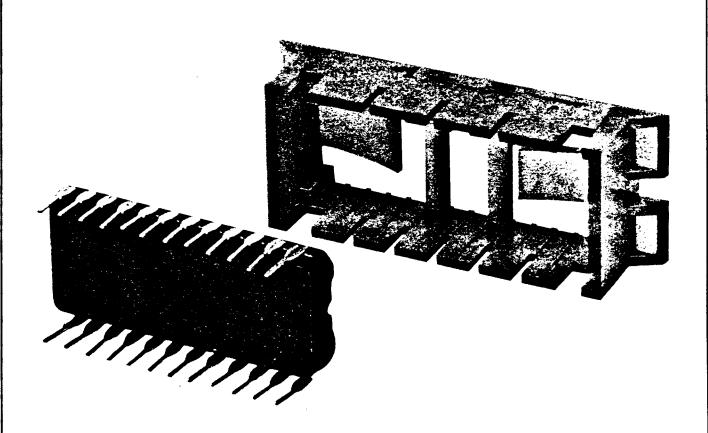
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
55-30 Verify Repairs	KLOOLI	WINT TO DO HEAT
<ul> <li>Turn ignition off.</li> <li>Reconnect all connectors.</li> <li>Clear codes.</li> <li>Unplug the DDL Reader if still plugged in.</li> <li>Start and run engine until "Check Engine" light comes on or for l</li> </ul>	DDL Reader reads	Repairs appear complete. (Note: the only way to completely verify the repair is by road testing it. If you drive it on the road and code 55 returns, repeat the last step prior to 55-30.)
minute Stop engine Read codes.	Code 55 (and any ————other codes).	All system diagnostics are complete. Please review this section from the first step to find the error.
	Any other codesexcept Code 55.	Go to DCC-1 to service other codes.
	,	



Electronic Control Module (ECM)

#### E. CODE 56 - ECM-INJECTOR COMMAND FAILURE

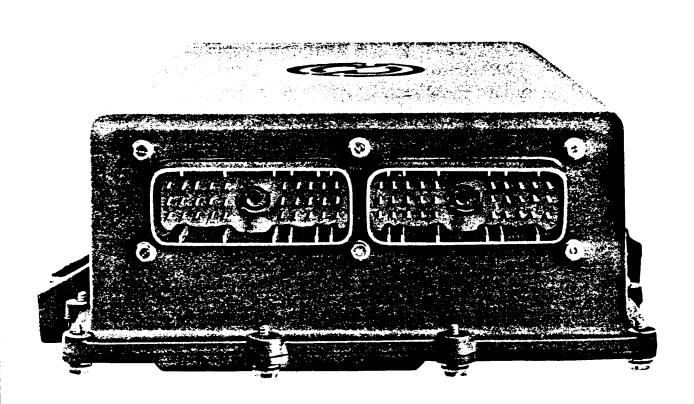
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
. The ECM has detected a failure which causes it to turn on an injector(s) at the wrong time (or turning on an injector but never turning it off).	·	Replace the ECM, then go to DCC-1.



Calibration PROM

#### E. CODE 57 - CRUISE CONTROL MEMORY FAILURE

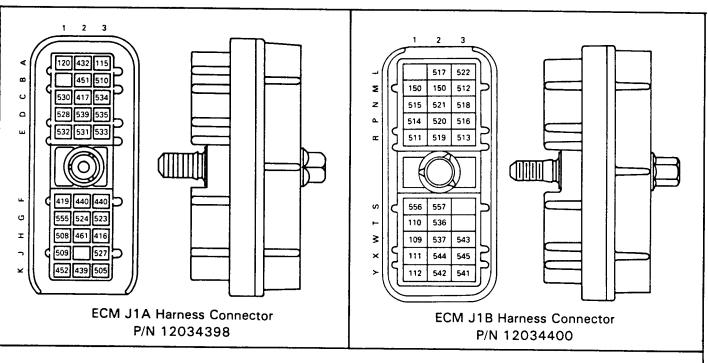
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
<ul> <li>Turn ignition off.</li> <li>Remove Calibration PROM per instructions in Section 3-C.</li> <li>Check for proper insertion or damaged pins.</li> </ul>	Appears to be Okay.— Problem found.———	Go to 57-2.  Go to 57-3.
57-2 Check if Code Recurs Reinsert PROM. Clear codes. Turn ignition on. Read codes.	Code 57 (and any ———————————————————————————————————	Replace PROM. Then go to 57-4.  Go to 57-30.  Go to DCC-1 to service other codes.
57-3 Attempt PROM Repair  If possible, attempt to straighten pins on PROM. Reinsert PROM. Clear codes. Turn ignition on. Read codes.	Code 57 (and any other codes).  Code 25.  Any other codes except Code 57.	Replace PROM per instructions in Section 3-C. Then go to 57-4.  Go to 57-30.  Go to DCC-1 to service other codes.

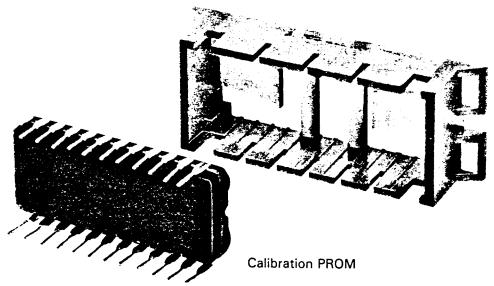


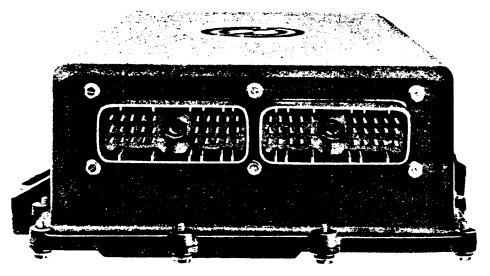
Electronic Control Module (ECM)

## E. CODE 57 - CRUISE CONTROL MEMORY FAILURE (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
77-4 Check if Code Recurs Clear codes. Turn ignition on. Read codes.	Code 57 (and any other codes).  Code 25.  Any other codes except Code 57.	Replace ECM. Then go to 57-30.  Go to 57-30.  Go to DCC-1 to service other codes.
Turn ignition off. Reconnect all connectors. Clear codes. Turn ignition on. Note status of "Check Engine" light. If "Check Engine" light does not stay on, start engine and run until "Check Engine" light comes on or for l minute. Stop engine. Read codes.	Code 25.  Code 57 (and any other codes).  Any other codes Except Code 57.	> Repairs are complete.  > All system diagnostics are complete. Please review this section from the first step to find the error.  > Go to DCC-1 to service other codes.







**Electronic Control Module (ECM)** 

### E. CODE 58 - CRUISE CONTROL SWITCH FAILURE

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
58-1 Determine Type of Cruise Control System  Check to see that this is a DDEC, cruise control system.	Yes.————————————————————————————————————	→ Go to 58-5. → Go to 58-2.
Turn ignition off. Remove Calibration PROM per instructions in Section 3-C. Check for proper insertion or damaged pins.	Appears to be okay.————————————————————————————————————	→ Go to 58-4. → Go to 58-3.
Repair  If possible, atttempt to straighten pins on PROM. Reinsert PROM. Clear codes. Turn ignition on. Read codes.	Code 58 (and — any other codes).  Code 25.  Any other codes except Code 58.	> Replace PROM per instructions in Section 3-C. Then go to 58-4.  > Go to 58-30.  Go to DCC-1 to service other codes.
58-4 Check ECM Connectors  Check terminals at the ECM connectors (both J1A and J1B) for damage, corrosion, and unseated pins or sockets.	Problem found.  Terminals and connectors are okay.	> Repair terminals/con- nectors. Then go to 58-30.  > Replace ECM. Then go to 58-30.

## CRUISE CONTROL QUICK-CHECK TABLES

#### Table I

Checkout of On/Off Switch & Wiring (Ignition "On", Engine Not Running)

Step	On/Off Switch Status	DDL Rdr Display Selected	SET Switch	RESUME Switch	DDL Rdr Display Readout	0kay?	If you get this display, then go to:
1	0FF	SET & RESUME	0FF	0FF	OP OP OFF OFF any other	Yes No No	Table I, Step 2 58-6 Table III
2	ON	SET & RESUME	0FF	0FF	OFF OFF OP OP any other	Yes No No	Table II 58-7 Table III

#### Table II

Checkout of Brake and Clutch Switches & Wiring (Ignition "On", Engine Not Running)

Step	On/Off Switch Status	DDL Rdr Display Selected	Brake <u>Pedal</u>	Clutch Pedal (if any)	DDL Rdr Display Readout	Okay?	If you get this display, then go to:
1	ON	BRK/CL	OFF	0FF	OFF ON CL SH	Yes No No No	Table II,Step 2 58-8 58-9 58-10
2	ON	BRK/CL	OFF	ON (if no cl. sw., skip to Step 3)	OFF ON* CL SH	No No* Yes No	58-11 58-10* Table II,Step 3 58-11,then 58-10
3	ON	BRK/CL	ON	0FF	OFF ON CL SH	No Yes No No	58-12 Table III 58-13 58-14

\*Note: This will be the normal readout if the clutch three-wire switch is used. If you have a three-wire clutch switch and get this readout, continue to Table II, Step 3.

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#### E. CODE 58 - CRUISE CONTROL SWITCH FAILURE (Cont'd.)

STEP/SEQUENCE RESULT WHAT TO DO NEXT

58-5 Checkout of Cruise Control Switches &

Wiring

To speed up the checkout of cruise control switches, Quick-Check tables have been developed. These tests are all to be run with the ignition on but the engine not running. Also, a DDL Reader must be plugged into the 12 pin, DDL connector. All three Quick-Check Tables (Tables I and II on the facing page, and Table III on the following pages) must be gone through to completely check out the cruise control switches and wiring. But the maximum number of Quick-Check steps you'll ever need to perform is 2 + 3 + 3 = 8 steps.

#### Example:

Taking Table I, step 1, you would do the following:

- 1. Ignition on, engine off, DDL Reader plugged in.
- 2. Depress cruise control On/Off switch to On (then release).
- 3. Select the "SET & RESUME" position on the DDL Reader.
- 4. Depress both the SET switch and RESUME switch to Off (then release).
- 5. Observe the DDL Reader display. If, for example, it shows "OFF OFF" (not correct), you would proceed to step 58-6. If it instead shows "OP OP" (okay), you would proceed to Table I, step II.
- 6. If you were directed to 58-6, always create the exact same condition(s) which led you to 58-6 (steps 2. and 3. here) before taking a resistance reading.

#### E. CRUISE CONTROL QUICK-CHECK TABLES (Cont'd.)

#### Table III

Checkout of SET and RESUME Switches & Wiring

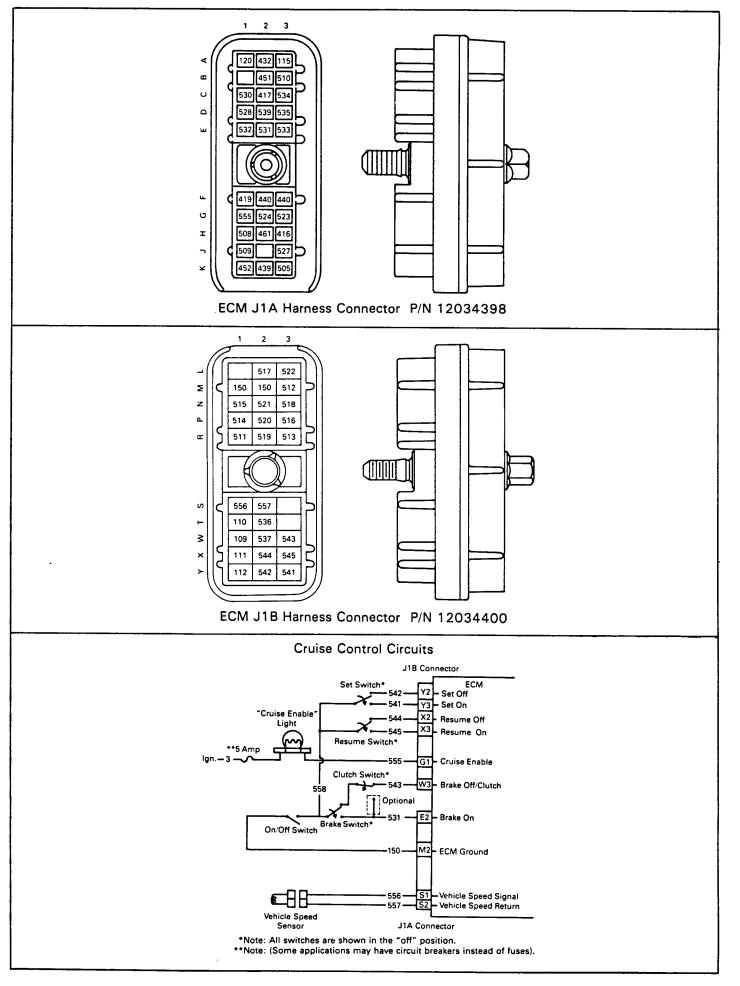
Step	On/Off Switch Status	DDL Rdr Display Selected	SET Switch	RESUME Switch	DDL Rdr Display Readout	Okay?	If you get this display, then go to:
1	ON	SET & RESUME	OFF	OFF	OFF OFF OFF ON OFF SH OFF OP ON OFF ON ON ON SH ON OP SH OFF SH ON SH SH SH OP OP OFF OP ON OP SH OP OP	Yes No No No No No No No No No No	Table III, Step 2 58-15 58-16 58-17 58-18 58-18, then 58-15 58-18, then 58-16 58-19, then 58-17 58-19, then 58-16 58-19, then 58-16 58-19, then 58-17 58-20 58-20, then 58-15 58-20, then 58-16 58-20, then 58-17
2	ON	SET & RESUME	OFF	ON	OFF OFF OFF ON OFF OP ON OFF ON ON ON SH ON OP SH OFF SH ON SH SH SH OP OP OFF OP ON	No Yes No No No No No No No No No	58-21 Table III,Step-3 58-22 58-23 58-18,then 58-21 58-18,then 58-22 58-18,then 58-23 58-19,then 58-21 58-19,then 58-22 58-19,then 58-23 58-20,then 58-21 58-20 58-20,then 58-22 58-20,then 58-23

### E. CRUISE CONTROL QUICK-CHECK TABLES (Cont'd.)

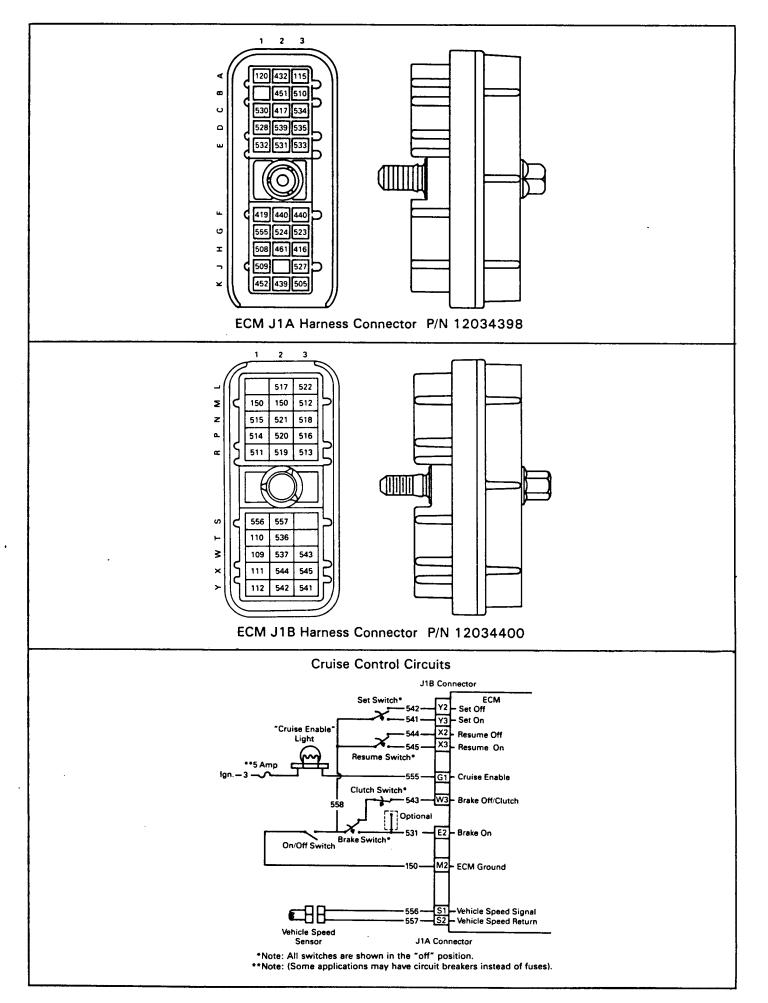
Table III
Checkout of SET and RESUME Switches & Wiring

<u>Step</u>	On/Off Switch Status	DDL Rdr Display Selected	SET Switch	RESUME Switch	DDL Disp Read	lay	Okay?	If you get this display, then go to:
3	ON	SET & RESUME	ON	OFF	OFF OFF OFF ON ON ON SH SH OP OP OP	OFF ON SH OP OFF ON SH OP OFF ON SH OP	No No No No No No No No No No	58-24 58-24, then 58-15 58-24, then 58-16 58-27* 58-15 58-16 58-17 58-25 58-25, then 58-15 58-25, then 58-16 58-26, then 58-15 58-26, then 58-16 58-26, then 58-16 58-26, then 58-16

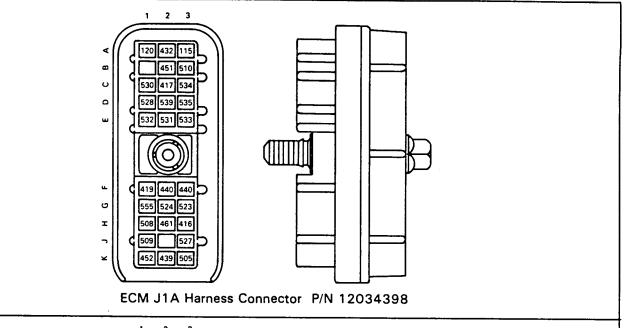
\*Note: Don't go to 58-27 if referred here from Step 58-6. Instead, go back to Results column of 58-6.

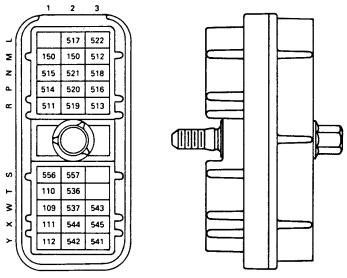


STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
58-6 Check for Short at the On/Off Circuit		No. about the same of Table
<ul> <li>Turn ignition off.</li> <li>Disconnect the J1B connector at the ECM.</li> <li>Read resistance between sockets M1 and Y2 on the J1B harness connector.</li> </ul>	Less than or equal ————————————————————————————————————	Run through steps of Table II and Table III. If any display received is not okay, go to step indicated. If Table II & III pass, either the on/off switch is shorted or a short to ground exists in the on/off wire (ckt #558). Repair short or replace switch. Then go to 58-30.
	Greater than 10,000 ohms or open.	→ Go to 58-27.
58-7 Check for Open at the On/Off Circuit  Turn ignition off. Disconnect the J1B connector at the ECM. Turn on the Cruise On/Off switch. Read resistance between sockets M1 and Y2 on the J1B harness connector.	Greater than 5 ohms or open.  Less than or equal to 5 ohms.	>Either the On/Off switch is open or an open exists in the On/Off wire (ckt #558). Repair short or replace switch. Then go to 58-30.  >Go to 58-27.
Brake Switch  Turn ignition off.  Disconnect the J1A and J1B connectors at the ECM.  Turn on the Cruise On/Off switch.  Read resistance between socket E2 on the J1A harness connector and socket M1 on the J1B harness connector.	Less than or equal to 10,000 ohms.  Greater than 10,000 ohms or open.	Brake or Clutch switch is shorted. Replace faulty switch. Then go to 58-30.  Go to 58-27.

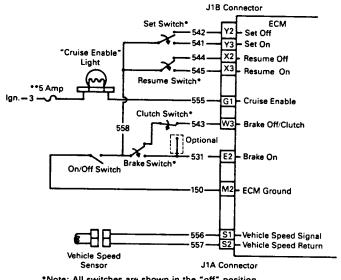


STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
the On/Off Circuit  Turn ignition off.  Disconnect the J1B connector at the ECM.  Turn on the Cruise On/Off switch.  Read resistance between sockets M1 and W3 on the J1B harness connector.	5 ohms or open.	Either the Brake switch, or Clutch switch is open or an open exists in the Brake Off/Clutch wire (ckt #543). Repair open or replace bad switch. Then go to 58-30.  Go to 58-27.
the Brake on Circuit  Turn ignition off.  Disconnect the J1A and J1B connectors at the ECM.  Turn on the Cruise On/Off switch.  Read resistance between socket E2 on the J1A harness connector and socket M1 on the J1B harness connector.	Less than or equal to 10,000 ohms  Greater than 10,000 ohms or open	<pre>→ Either the Brake or Clutch switch is shorted or a short to ground (ckt #150) exists in the Brake On wire (ckt #531). Repair short or replace switch. Then go to 58-30.</pre> → Go to 58-27.



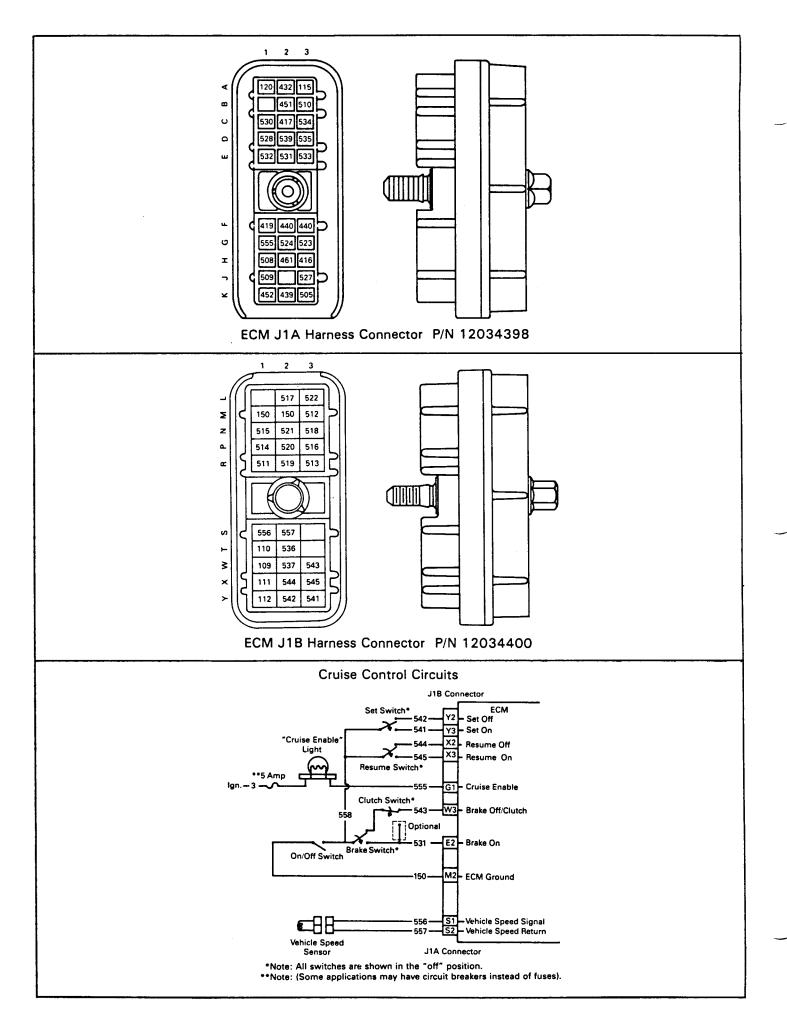


ECM J1B Harness Connector P/N 12034400

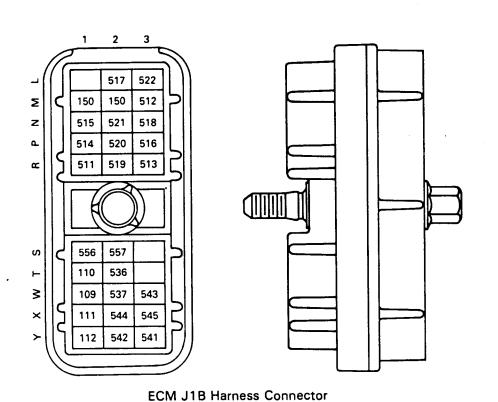


\*Note: All switches are shown in the "off" position.

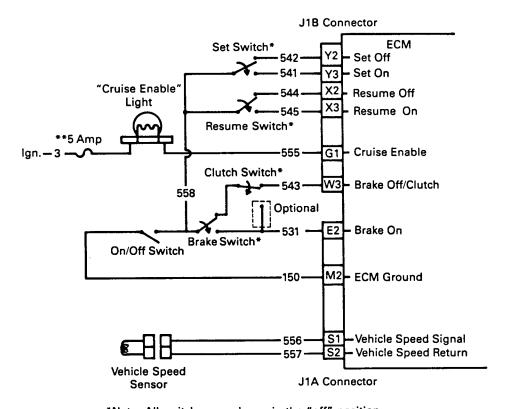
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
58-11 Check for Bad Contact		
or Short at Clutch Ckt.  Turn ignition off.  Disconnect the J1B connector at the ECM.  Turn on the Cruise On/Off switch.  Press and hold clutch pedal to the floor.  Read resistance between sockets M1 and W3 on the J1B harness connector.	Less than or equal to 10,000 ohms.	Check if bad mechanical contact between the Clutch switch and the Clutch. If okay, then either the Clutch switch is shorted or a short to ground exists in the Brake Off/Clutch wire (ckt #543). Repair bad contact or short, or replace switch. Then go to 58-30.
	Greater than 10,000 ohms or open.	→Go to 58-27.
58-12 Check for Bad Contact or Brake Switch  Turn ignition off. Disconnect the J1A and J1B connectors at the ECM. Turn on the Cruise On/Off switch. Press and hold brake pedal to the floor. Read resistance between socket E2 on the J1A harness connector and socket M1 on the J1B harness connector. Also read resistance between sockets W3 and M1 on the J1B harness connector.	E2 to M1 reads—greater than 10,000 ohms or open and W3 to M1 reads less than or equal to 5 ohms.	>. Determine brake switch operation: - Air operated Be sure brake switch is mounted in brake air supply circuit, and no kinks or air leaks exist Mechanical Check switch actuator for correct alignment and/or sticking Test Switch operation: - Refer to vehicle, OEM manual for switch details When repairs are complete, go to 58-30.
	E2 to M1 reads less——————————————————————————————————	>Go to 58-27.  Replace Brake switch. Then go to 58-30.



STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
58-13 Check for Open at the Brake Off/Clutch Ckt.  Turn ignition off.  Disconnect the J1A and J1B connector at the ECM.  Turn on the Cruise On/Off switch.  Press and hold brake pedal to the floor.  Read resistance between socket E2 on the J1A harness connector and M1 on the J1B harness connector.	Less than or equal ————————————————————————————————————	Go to 58-27.  Either the Brake switch or the Brake On wire (ckt #531) is open. Repair open or replace switch. Then go to 58-30.
58-14 Check for Bad Contact or Short at Clutch Ckt.  Turn ignition off. Disconnect the J1B connector at the ECM. Turn on the Cruise On/Off switch. Press and hold clutch pedal to the floor. Read resistance between sockets M1 and W3 on the J1B harness connector.	Less than or equal to 10,000 ohms.  Greater than 10,00 ohms or open.	Check if bad mechanical contact between the clutch switch and the clutch. If okay, then either the Clutch switch is shorted or a short to ground exists in the Brake Off/Clutch wire (ckt #543). Repair bad contact or short, or replace switch. Then go to 58-30.  Go to 58-27.

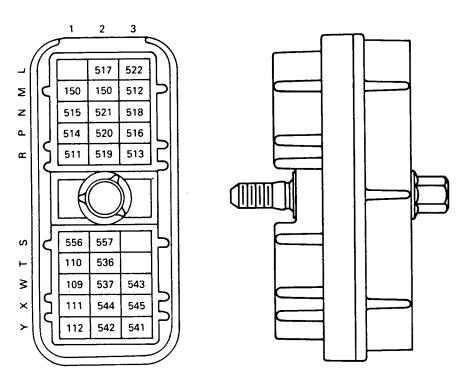


P/N 12034400

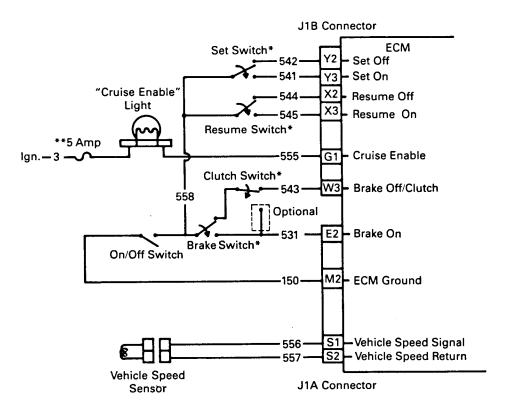


\*Note: All switches are shown in the "off" position.

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
58-15 Check for Shorted or  Miswired Resume Switch  Turn ignition off.  Disconnect the J1B connector at the ECM.  Turn on the Cruise On/Off switch.  Read resistance between sockets M1 and X3 on the J1B harness connector.	Less than or ———————————————————————————————————	→ Resume switch is shorted or miswired. Rewire or replace switch as appropriate. Then go to 58-30.
58-16 Check for Short at the Resume On Circuit  Turn ignition off. Disconnect the J1B connector at the ECM. Turn on the Cruise On/Off switch. Read resistance between sockets M1 and X3 on the J1B harness connector.	Less than or equal to 10,000 ohms.  Greater than 10,00 ohms or open.	Either the Resume switch is shorted or a short to ground exists in the Resume On wire (ckt #545). Repair short or replace switch as appropriate. Then go to 58-30.  Go to 58-27.

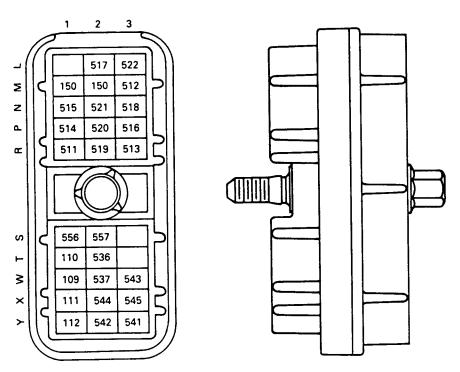


ECM J1B Harness Connector P/N 12034400

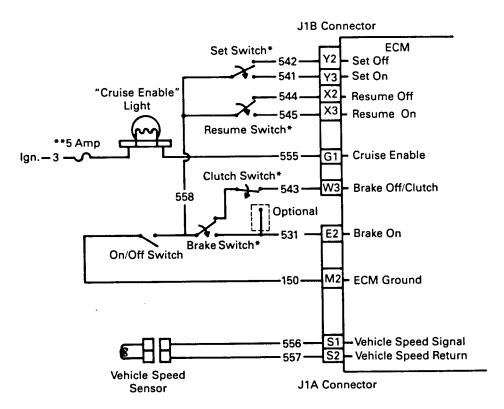


\*Note: All switches are shown in the "off" position.

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Turn ignition off.  Disconnect the JIB connector at the ECM.  Turn on the Cruise On/Off switch.  Read resistance between sockets MI and X2 on the JIB harness connector.	Greater than — 5 ohms or open.  Less than or — equal to 5 ohms.	Either the Resume switch is open or an open exists in the Resume Off wire (ckt #544). Repair open or replace switch as appropriate. Then go to 58-30.  Go to 58-27.
Miswired Set Switch  Turn ignition off.  Disconnect the JIB connector at the ECM.  Turn on the Cruise On/Off switch.  Read resistance between sockets M1 and Y3 on the J1B harness connector.	Less than or equal to 10,000 ohms.  Greater than 10,00 ohms or open.	Set switch is shorted or miswired. Rewire or replace switch as appropriate. Then go to 58-30.  Go to 58-27.

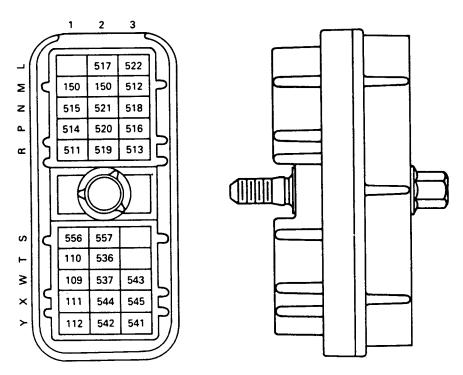


ECM J1B Harness Connector P/N 12034400

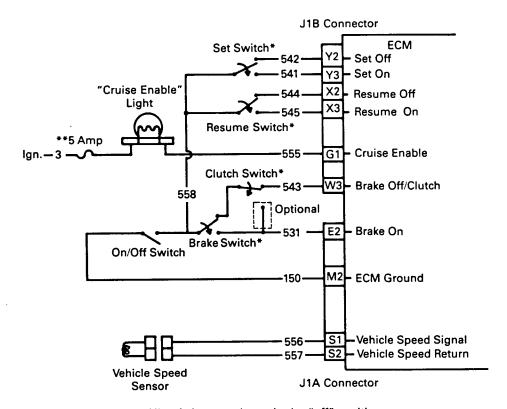


\*Note: All switches are shown in the "off" position.

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
the Set On Circuit  Turn ignition off.  Disconnect the JIB connector at the ECM.  Turn on the Cruise On/Off switch.  Read resistance between sockets MI and Y3 on the JIB harness connector.	Less than or equal to 10,000 ohms.  Greater than 10,000 ohms or open.	Either the Set switch is shorted or a short to ground exists in the Set on wire (ckt #541).  Repair short or replace switch as appropriate. Then go to 58-30.  Go to 58-27.
the Set Off Circuit  Turn ignition off.  Disconnect the J1B connector at the ECM.  Turn on the Cruise On/Off switch.  Read resistance between sockets M1 and Y2 on the J1B harness connector.	Greater than 5 ohms or open.  Less than or equal to 5 ohms.	Either the Set switch is open or an open exists in the Set Off wire (ckt #542). Repair open or replace switch as appropriate. Then go to 58-30.  Go to 58-27.

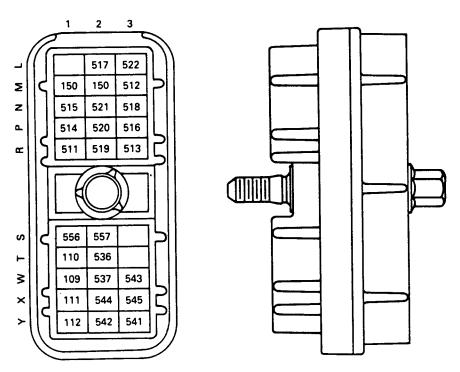


ECM J1B Harness Connector P/N 12034400

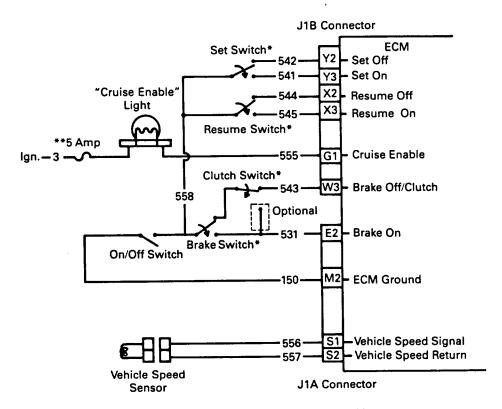


\*Note: All switches are shown in the "off" position.

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
58-21 Check for Bad Contact or Miswired Resume Switch  Turn ignition off.  Disconnect the JIB connector at the ECM.  Turn on the Cruise On/Off switch.  Press and hold the Resume switch.  Read resistance between sockets MI and X3 on the JIB harness connector.	Greater than — 5 ohms or open.  Less than or equal to 5 ohms.	Resume switch is not making contact or miswired. Rewire or replace switch as appropriate. Then go to 58-30.  Go to 58-27.
the Resume Off Circuit  Turn ignition off.  Disconnect the J1B connector at the ECM.  Turn on the Cruise On/Off switch.  Press and hold the Resume switch.  Read resistance between sockets M1 and X2 on the J1B harness connector.	Less than or equal to 10,000 ohms.  Greater than 10,000 ohms or open.	Either the Resume switch is shorted or a short to ground exists in the Resume Off wire (ckt #544). Repair short or replace switch as appropriate. Then go to 58-30.  Go to 58-27.

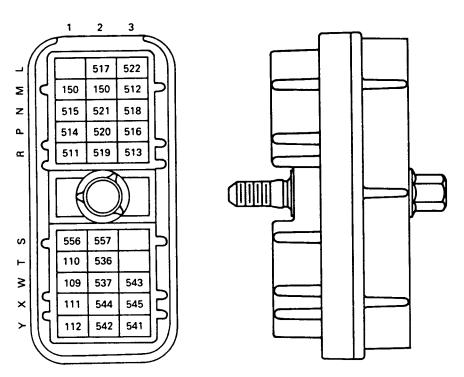


ECM J1B Harness Connector P/N 12034400

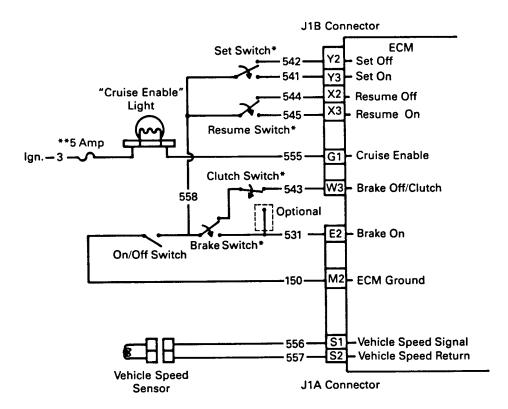


\*Note: All switches are shown in the "off" position.

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
or Open at the Resume On Circuit  Turn ignition off. Disconnect the JIB connector at the ECM. Turn on the Cruise On/Off switch. Press and hold the Resume switch. Read resistance between sockets M1 and X3 on the J1B harness connector.	Greater than 5 ohms or open.  Less than or equal to 5 ohms.	→ Either the Resume switch is open or not making good contact, or an open exists in the Resume On wire (ckt #545). Repair open or bad contact, or replace switch as appropriate. Then go to 58-30.
58-24 Check for Shorted or  Miswired Set Switch  Turn ignition off.  Disconnect the JIB connector at the ECM.  Turn on the Cruise On/Off switch.  Press and hold the Set switch.  Read resistance between sockets M1 and Y2 on the J1B harness connector.	Less than or equal to 10,000 ohms.  Greater than 10,00 ohms or open.	>Set switch is miswired or shorted. Rewire or replace switch as appropriate. Then go to 58-30.  >Go to 58-27.

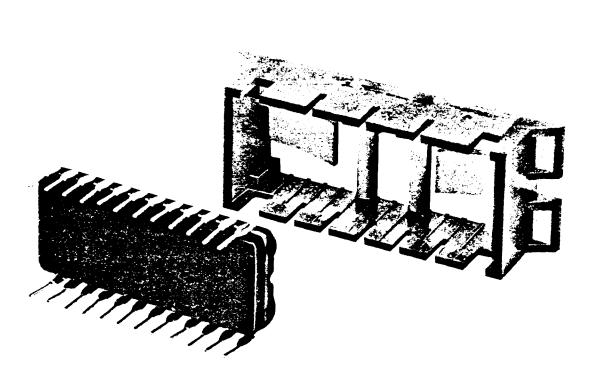


ECM J1B Harness Connector P/N 12034400

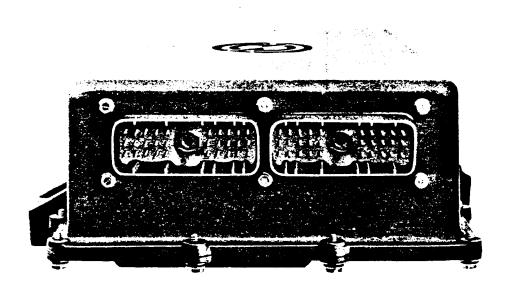


\*Note: All switches are shown in the "off" position.

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
the Set Off Circuit  Turn ignition off.  Disconnect the JIB connector at the ECM.  Turn on the Cruise On/Off switch.  Press and hold the Set switch.  Read resistance between sockets M1 and Y2 on the J1B harness connector.	Less than or equal to 10,000 ohms.  Greater than 10,000 ohms or open.	<pre>→ Either the Set switch is shorted or a short to ground exists in the Set Off wire (ckt #542). Repair short or replace switch as appropriate. Then go to 58-30.</pre> → Go to 58-27.
58-26 Check for Bad Contact or Short at Set On Ckt.  Turn ignition off. Disconnect the JIB connector at the ECM. Turn on the Cruise On/Off switch. Press and hold the Set switch. Read resistance between sockets M1 and Y3 on the J1B harness connector.	Greater than 5 ohms or open.  Less than or equal to 5 ohms.	→ Either the Set On switch is open or not making good contact, or an open exists in the Set On wire (ckt #541). Repair open or bad contact, or replace switch as appropriate. Then go to 58-30.  → Go to 58-27.



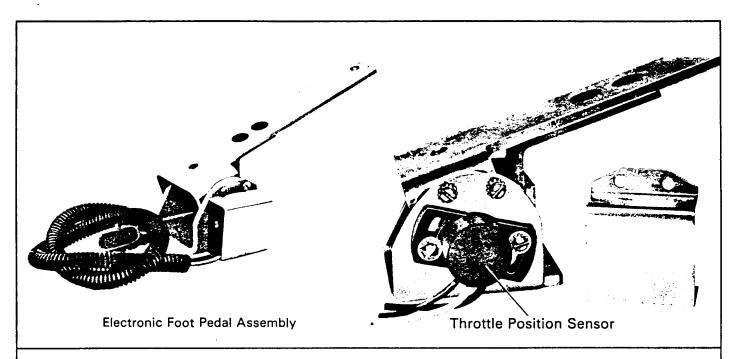
Calibration PROM

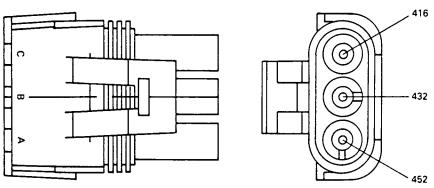


Electronic Control Module (ECM)

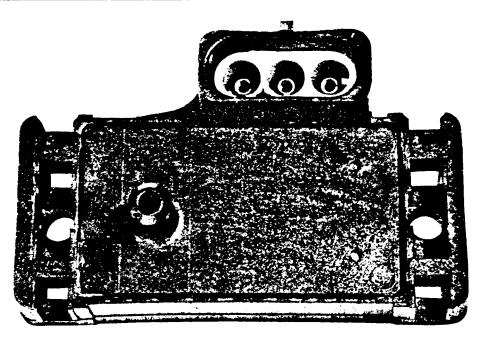
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
58-27 Check ECM Connectors		
Check terminals at all four connectors at the ECM (JIA and JIB, both the harness side and the ECM side) for corrosion, damaged or unseated pins or sockets, or bad contacts.	Terminals and connectors are okay.  Problem found.	→ Go to 58-28.  → Repair terminals/con- nectors. Then go to 58-30.
58-28 PROM Damage Check		
<ul> <li>Turn ignition off.</li> <li>Remove calibration PROM per instructions in Section 3-C.</li> </ul>	Appears to be okay and PROM number is correct.	Replace ECM. Then go to 58-30.
<ul> <li>Check for damaged pins.</li> <li>Also check for proper PROM calibration (see Appendix for details).</li> </ul>	Problem found.	Repair or replace PROM per instructions in Section 3-C. Then go to 58-30.
·		
	•	

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
58-30 Verify Repairs		
. Turn ignition off Reconnect all connectors.	DDL Reader reads	Repairs are complete.
. Clear codes Turn ignition on.	Code 58 (and ———	All system diagnostics are
<ul> <li>Note status of "Check Engine" light.</li> <li>If "Check Engine" light does not stay on, start</li> </ul>	any other codes).	complete. Please review this section from the first step to find the error.
engine and run until "Check Engine" light comes on or for 1 minute.	Any other codes except Code 58.	Go to DCC-1 to service other codes.
. Stop engine. . Read codes.		





Turbo Boost Pressure Sensor Harness Connector P/N 12041332

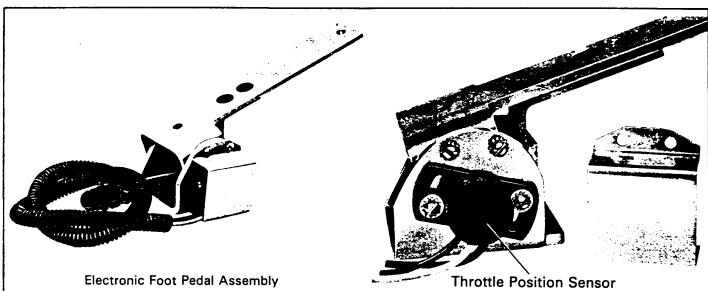


Turbo Boost Pressure Sensor (TBS)

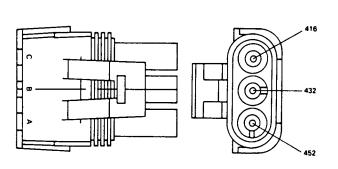
### E. <u>5VM</u> - MAIN +5 VOLT SUPPLY

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
5VM-1 Check for Low Battery Voltage . Was there also a Code 46?  5VM-2 Check for +5 Volts	Yes	→ Go to 46-1. → Go to 5VM-2.
<ul> <li>Turn ignition off.</li> <li>Disconnect the Turbo Boost Pressure Sensor (TBS).</li> <li>Turn ignition on.</li> <li>Read voltage on the TBS harness connector, pin C (red lead) to pin A (black lead).</li> </ul>	Less than 4.8 volts.  Greater than 5.4 volts.  Between 4.8 and 5.4 volts.	Go to 5VM-5.  Go to 5VM-10.  Go to 5VM-3.
Sensor (TBS) Check  Turn ignition off.  Reconnect the Turbo Boost Pressure Sensor (TBS).  Disconnect the Throttle Position Sensor (TPS).  Turn ignition on.  Read voltage on the TPS harness connector, socket C (red lead) to socket A (black lead).	Less than 4.8 ————volts or greater than 5.4 volts.  Between 4.8 and ————5.4 volts.	Go to 5VM-4.  Go to 5VM-9.
. Inspect terminals at the TBS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace TBS. Then go to 5VM-30.  Repair terminals/ connectors. Then go to 5VM-30.

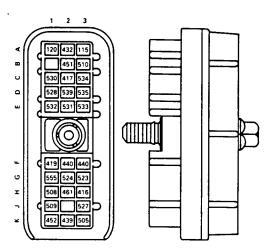
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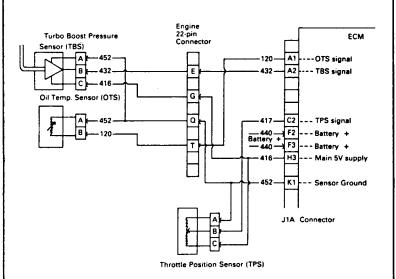




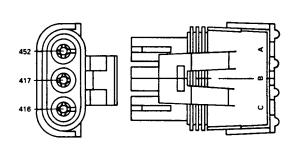
Throttle Position Sensor Harness Connector P/N 12015793



ECM J1A Harness Connector P/N 12034398



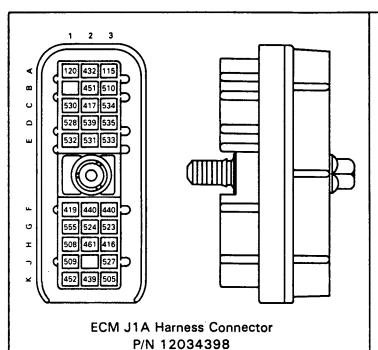
Turbo Boost Pressure, Oil Temperature, and Throttle **Position Sensor Circuits** 

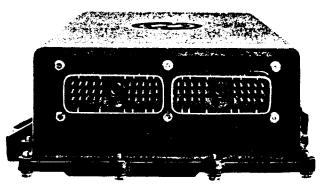


Throttle Position Sensor Harness Connector P/N 12015793

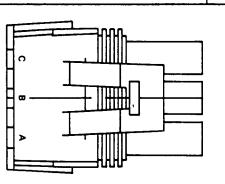
## E. 5VM - MAIN +5 VOLT SUPPLY (Cont'd.)

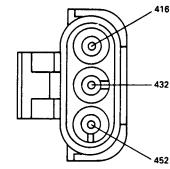
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
5VM-5 Throttle Position Sensor (TPS) Check  Turn ignition off.  Disconnect the TPS.  Turn ignition on.  Read voltage on the TPS harness connector, pin C (red lead) to pin A (black lead).	Less than 4.8 —————volts or greater than 5.4 volts.  Between 4.8 and —————5.4 volts.	→ Go to 5VM-7. → Go to 5VM-6.
5VM-6 Check TPS Connectors		
. Inspect terminals at the TPS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	Replace TPS. Then go to 5VM-30.  Repair terminals/ connectors. Then go to 5VM-30.
5VM-7 Check for +5 Volt Open		
. Turn ignition off Disconnect the JIA connector at the ECM Install a jumper wire between pins A and C of the TBS harness connector Read resistance between sockets H3 and K1 of the J1A harness connector.	Less than or equal to 5 ohms.  Greater than 5 ohms.	> The +5 Volt line (ckt #416) or ground line (ckt #452) is open. Repair open. Then go to 5VM-30.



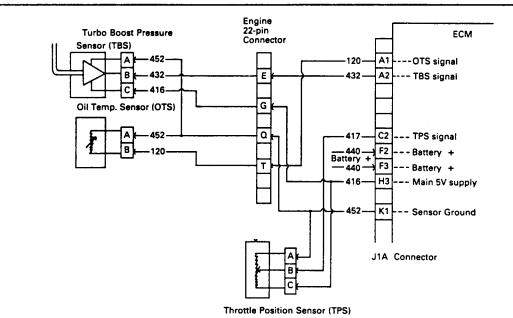


**Electronic Control Module (ECM)** 





Turbo Boost Pressure Sensor Harness Connector P/N 12041332



Turbo Boost Pressure, Oil Temperature, and Throttle

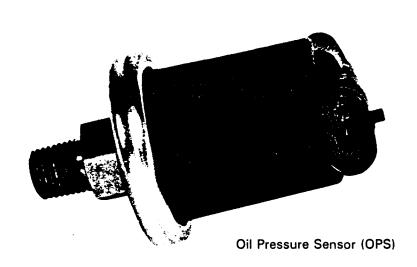
**Position Sensor Circuits** 

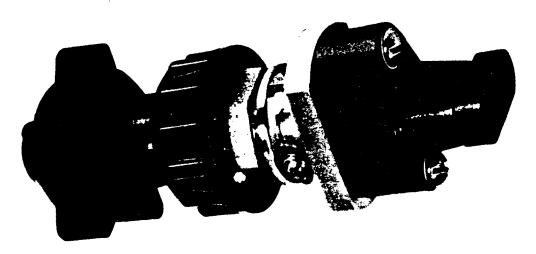
### E. 5VM - MAIN +5 VOLT SUPPLY (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Remove jumper wire. Disconnect the J1A connector at the ECM. Read resistance between pins A and C of the TBS harness connector. Also read resistance between pin C of the TBS harness connector and a good ground.	Both readings are greater than 10,000 ohms or open.  Either reading is less than or equal to 10,000 ohms.	> Go to 5VM-9.  The +5 Volt line (ckt #416) is shorted to either sensor ground (ckt #452) or the chassis ground. Repair short. Then go to 5VM-30.
The Check ECM Connectors  Check terminals at the ECM connector (JIA) for damage, corrosion, and unseated pins or sockets.	Terminals and ———————————————————————————————————	Replace ECM. Then go to 5VM-30.  Repair terminals/ connectors. Then go to 5VM-30.
5VM-10 Check for Short to  Battery +  Turn ignition off. Read voltage on the TBS harness connector, socket C (red lead) to socket A (black lead).	Less than or equal————————————————————————————————————	> Go to 5VM-30.  The +5 Volt line (ckt #416) is shorted to battery + or battery + line (ckt #440). Repair short. Then go to 5VM-30.

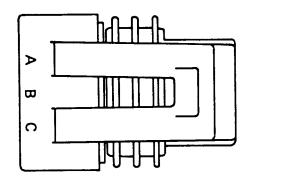
## E. 5VM - MAIN +5 VOLT SUPPLY (Cont'd.)

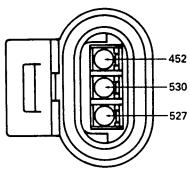
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
5VM-30 Verify Repairs	<del>*************************************</del>	
<ul><li>Turn ignition off.</li><li>Reconnect all connectors.</li><li>Clear codes.</li></ul>	DDL Reader reads ————————————————————————————————————	Repairs are complete.
<ul> <li>Start engine and run until "Check Engine" light comes on or for l minute.</li> <li>Read codes.</li> </ul>	Codes which brought ————————————————————————————————————	All system diagnostics are complete. Please review this section from the first step to find the error.
	Any codes except those which brought you to Chart 5VM.	Go to DCC-1 to service other codes.
•		





Power Take-Off Speed Adjust Sensor (PTOSA)

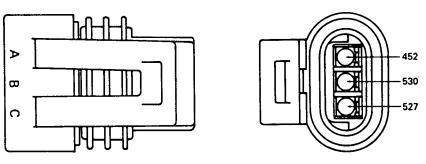




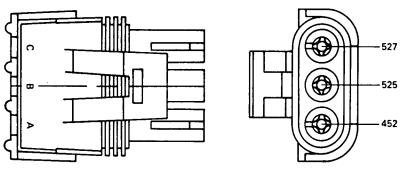
Oil Pressure Sensor Harness Connector P/N 12047909

## E. 5VR - AUXILIARY +5 VOLT SUPPLY

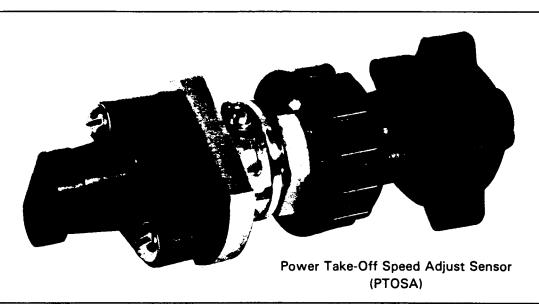
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
5VR-1 Check for Low		
Battery Voltage . Was there also a Code 46?	Yes. —	→ Go to 46-1.
	No	Go to 5VR-2.
5VR-2 Check for +5 Volts	en e	
. Turn ignition off Disconnect the Oil	Less than 4.8 ————volts.	Go to 5VR-6.
Pressure Sensor (OPS) Turn ignition on Read voltage on the OPS	Greater than 5.4 ————volts.	Go to 5VR-11.
harness connector, socket C (red lead) to socket A (black lead).	Between 4.8 and ————— 5.4 volts.	Go to 5VR-3.
5VR-3 Check if There		
is a PTOSA Sensor  Does the engine have a	No	S Co. to EVM 3
Power Takeoff Speed		→ Go to 5VM-1.
Adjust (PTOSA) Sensor?	Yes.	So to 5YR-4.
	•	

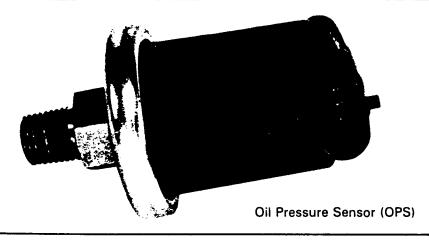


Oil Pressure Sensor Harness Connector P/N 12047909



Throttle Position Sensor Harness Connector P/N 12015793

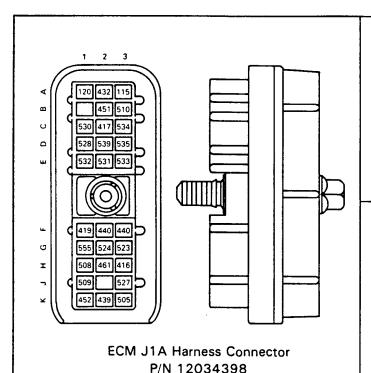


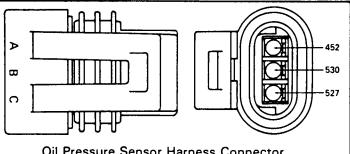


## E. 5VR - AUXILIARY +5 VOLT SUPPLY (Cont'd.)

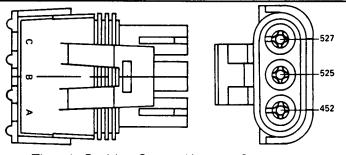
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
5VR-4 Oil Pressure Sensor (OPS) Check - Using the PTOSA Sensor  Turn ignition off. Reconnect the Oil Pressure Sensor (OPS). Disconnect the PTOSA Sensor. Turn ignition on. Read voltage on the PTOSA Sensor harness connector, socket C (red lead) to socket A (black lead).	Less than 4.8 —————volts or greater than 5.4 volts.  Between 4.8 and —————5.4 volts.	→ Go to 5VR-5. → Go to 5VM-1.
. Inspect terminals at the OPS connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	> Replace OPS. Then go to 5VR-30.  > Repair terminals/ connectors. Then go to 5VR-30.
5VR-6 Check if There is a PTOSA Sensor  Does the engine have a Power Take-Off Speed Adjust (PTOSA) Sensor?	Yes. ————————————————————————————————————	→ Go to 5VR-7. → Go to 5VR-9.

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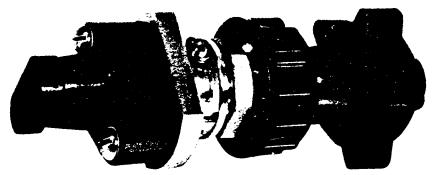




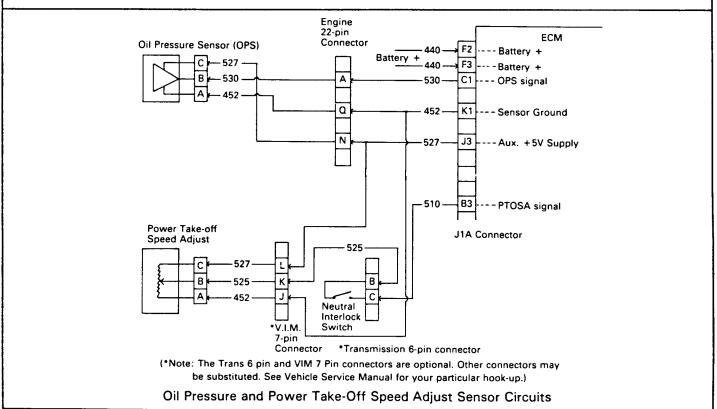
Oil Pressure Sensor Harness Connector P/N 12047909



Throttle Position Sensor Harness Connector P/N 12015793



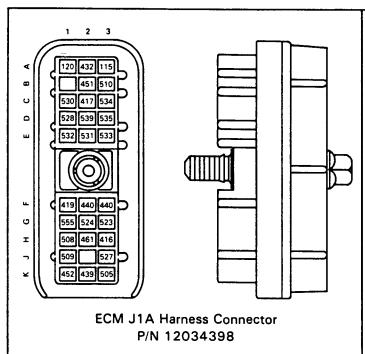
Power Take-Off Speed Adjust Sensor (PTOSA)

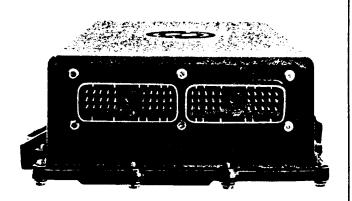


# E. 5VR - AUXILIARY +5 VOLT SUPPLY (Cont'd.)

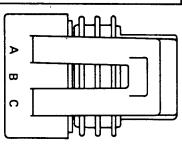
STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Turn ignition off. Disconnect the PTOSA Sensor connector. Turn ignition on. Read voltage on the PTOSA Sensor harness connector, pin C (red lead) to pin A (black lead).	volts.	→ Go to 5VR-9. → Go to 5VR-8.
Connectors  Connectors  Inspect terminals at the PTOSA Sensor connectors (sensor side and harness side) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	→ Replace PTOSA. Then go to 5VR-30.  → Repair terminals/ connectors. Then go to 5VR-30.
Turn ignition off. Disconnect the J1A connector at the ECM. Install a jumper wire between sockets A and C of the OPS harness connector. Read resistance between sockets C1 and K1 of the J1A harness connector.	Less than or equal————————————————————————————————————	→ Go to 5VR-10.  → The +5 Volt line (ckt #527) is open. Repair open. Then go to 5VR-30.

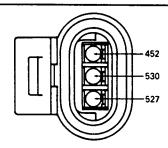
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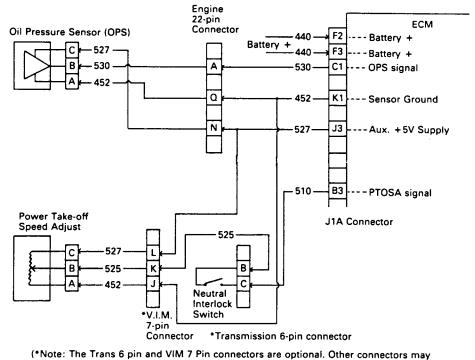


**Electronic Control Module (ECM)** 





Oil Pressure Sensor Harness Connector P/N 12047909



(\*Note: The Trans 6 pin and VIM 7 Pin connectors are optional. Other connectors may be substituted. See Vehicle Service Manual for your particular hook-up.)

Oil Pressure and Power Take-Off Speed Adjust Sensor Circuits

## E. 5VR - AUXILIARY +5 VOLT SUPPLY (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
Ground Turn ignition off. Disconnect the J1A connector at the ECM. Read resistance between sockets C and A of the OPS harness connector. Also read resistance between socket C of the OPS harness connector and a good ground.	Both readings are greater than 10,000 ohms or open.  Either reading is less than or equal to 10,000 ohms.	> Go to 5VM-1.  The +5 Volt line (ckt #527)is shorted to either the sensor ground (ckt #452) or to chassis ground. Repair short. Then go to 5VR-30.
5VR-11 Check for Short to  Battery +  Turn ignition off.  Read voltage on the OPS harness connector, socket C (red lead) to socket A (black lead).	Less than or equal ————————————————————————————————————	>Go to 5VR-12.  The +5 Volt line (ckt #527) is shorted to battery + or battery + line (ckt #440). Repair short. Then go to 5VR-30.
. Check terminals at the ECM connector (JIA) for damage, corrosion, and unseated pins or sockets.	Terminals and connectors are okay.  Problem found.	>Replace ECM. Then go to 5VR-30.  >Repair terminals/connectors. Then go to 5VR-30.

## E. 5VR - AUXILIARY +5 VOLT SUPPLY (Cont'd.)

STEP/SEQUENCE	RESULT	WHAT TO DO NEXT
5VR-30 Verify Repairs		
. Turn ignition off Reconnect all connectors Clear codes.	DDL Reader reads ————————————————————————————————————	Repairs are complete.
. Start engine and run until "Check Engine" light comes on or for l minute Read codes.	Codes which brought you to Chart 5VR are still there.	All system diagnostics are complete. Please review this section from the first step to find the error.
	Any codes except those which brought you to Chart 5VR.	Go to DCC-1 to service other codes.
	·	

#### **APPENDIX**

### PROM IDENTIFICATION

Using the DDL Reader, select PROM ID position. It will display six different sets of information. The meaning of this information is as follows:

Display	What it Means		
1-XXXXXX	This six digit display is the manufacturer's identification.		
2-XXXX	EPA certification number.		
3-XXX	Customer specified horsepower setting.		
4-XXXX	Speed and Droop information.		
	No Load  Multiply these two digits by 10 and add to 1500 to obtain PROM No Load RPM. In this case, 10 X 30 = 300. 300 + 1500 = 1800 RPM - NL.		
	Idle  Multiply this digit by 25 and add to 500 to obtain idle RPM. In this case, 2 X 25 = 50. 50 + 500 = 550 RPM Idle.		
	Droop  Multiply this digit by 25 to obtain speed droop. In this case, 2 X 25 = 50. Droop is DDL Display  DDL Display  Droop  4-3022  DRPM.		

## APPENDIX - (Cont'd.)

## PROM IDENTIFICATION

Display	What it Means
5-XXX	Road Speed Limit
	Multiply this number by 2 and add to 1600 to obtain PROM road speed. In this case, 2 X 100 = $\frac{5-100}{5-100}$ 200 + 1600 = 1800. The road speed is 1800 RPM.
XXXXXXX	Option Identification
	This display will contain only ones (1) and/or zeroes (0).
	<ul><li>0, means option is not present.</li><li>1, means option is present.</li></ul>
Typical DDL Display	
10110001	0 = Stop Engine Warning; 1 = Shutdown.  Two-speed Governor.
	Bus Door Interlock.
	Five Minute Idle Shutdown.
	Vehicle Speed Sensor (VSS).
	Road Speed Governor.
	Cruise Control.
	Transmission Engine Communication Link (TECL).

#### ALPHABETICAL INDEX

Circuit Number	Description
	VEHICLE INTERFACE
527	AUXILIARY SENSOR - POWER
2	BATTERY - POSITIVE
419	CHECK ENGINE LIGHT - DRIVE
555	CRUISE ACTIVE LIGHT - DRIVE
558	CRUISE CONTROL - SWITCHED
544	CRUISE RESUME - OFF
545	CRUISE RESUME - ON
542	CRUISE SET - OFF
541	CRUISE SET - ON
461	DIAGNOSTIC DATA LINK DIAGNOSTIC REQUEST - SIGNAL
451	DIAGNOSTIC REQUEST - SIGNAL
536	DISCRETE ACTUATOR DRIVE
150	ECW GROOND
440	ECM POWER - FUSED ELECTRONIC TACH - DRIVE
505	
	ENGINE BRAKE - DRIVE
539	ENGINE SELECT #0 ENGINE SELECT #1
537 533	ENGINE SELECT #1 ENGINE TO TRANS DATA LINK - LOW
532 533	ENGINE TO TRANS DATA LINK - LOW ENGINE TO TRANS DATA LINK - HIGH
533 523	HIGH GEAR SWITCH
3	IGNITION FUSED
439	IGNITION FOSED IGNITION SWITCHED
416	MAIN SENSOR - POWER
525	NEUTRAL INTERLOCK SWITCH
524	POWER CONTROL SWITCH
510	POWER TAKE-OFF SPEED CONTROL - SIGNAL
452	SENSOR GROUND
509	STOP ENGINE LIGHT - DRIVE
528	STOP ENGINE OVERRIDE SWITCH
417	THROTTLE POSITION SENSOR - SIGNAL
535	TRANS TO ENGINE DATA LINK - HIGH
534	TRANS TO ENGINE DATA LINK - LOW
543	VEHICLE BRAKE/CLUTCH SWITCH
531	VEHICLE BRAKE SWITCH
557	VEHICLE SPEED SENSOR - RETURN
556	VEHICLE SPEED SENSOR - SIGNAL

#### ALPHABETICAL INDEX

Circuit Number	Description
	ELECTRONIC DISTRIBUTOR UNIT-INPUT CONNECTOR
511 512 513 514 515 516 517 518 519 522 521 520	INJ. A, COMMAND - DRIVE INJ. B, COMMAND - DRIVE INJ. C, COMMAND - DRIVE INJ. D, COMMAND - DRIVE INJ. E, COMMAND - DRIVE INJ. F, COMMAND - DRIVE INJ. G, COMMAND - DRIVE INJ. H, COMMAND - DRIVE INJ. COMMAND - DRIVE INJ. COMMAND - DRIVE RESPONSE TIME FEEDBACK RETURN RESPONSE TIME FEEDBACK - SIGNAL
	ELECTRONIC DISTRIBUTOR UNIT-OUTPUT CONNECTOR
151 240 241 611 612 613 614 615 616 617 618 619 620	BATTERY - NEGATIVE EDU BANK A FUSED POWER EDU BANK B FUSED POWER INJ. A, POWER - DRIVE INJ. B, POWER - DRIVE INJ. C, POWER - DRIVE INJ. D, POWER - DRIVE INJ. E, POWER - DRIVE INJ. F, POWER - DRIVE INJ. F, POWER - DRIVE INJ. G, POWER - DRIVE INJ. G, POWER - DRIVE INJ. A-C-E-G - RETURN INJ. B-D-F-H - RETURN
	SENSOR INTERFACE - ENGINE
527 115 416 530 120 452 112 111 109 110 432	AUXILIARY SENSOR - POWER COOLANT LEVEL SENSOR - SIGNAL MAIN SENSOR - POWER OIL PRESSURE SENSOR - SIGNAL OIL TEMPERATURE SENSOR - SIGNAL SENSOR GROUND SYNC REFERENCE SENSOR RETURN SYNC REFERENCE SENSOR SIGNAL TIMING REFERENCE SENSOR - RETURN TIMING REFERENCE SENSOR - SIGNAL TURBO BOOST PRESSURE SENSOR - SIGNAL

Circuit Number	Description	From	То	То	To
2	BATTERY - POSITIVE	SK-9634, F7	G17, H17, J17		
<b>3</b> .	IGNITION FUSED	SK-9568, I38	н38		
109	TIMING REFERENCE SENSOR - RETURN	SK-9568, G16	SK-9635, C21	SK-9633, D18	132 or 123
110	TIMING REFERENCE SENSOR - SIGNAL	SK-9568, G16	SK-9635, C21	SK-9633, D18	132 or 123
111	SYNC REFERENCE SENSOR SIGNAL	SK-9568, G16	SK-9635, C21	SK-9633, D18	G32 or G23
112	SYNC REFERENCE SENSOR RETURN	SK-9568, G16	SK-9635, C21	SK-9633, D18	G32 or G23
115	COOLANT LEVEL SENSOR - SIGNAL	SK-9568, G18	SK-9635, C21	C28	
120	OIL TEMPERATURE SENSOR - SIGNAL	SK-9568, G18	SK-9635, C21	SK-9633, D18	G40
150	ECM GROUND	SK-9635, H20	SK-9568, C59, E51, E82, G16, G47 and G70		
		and SK-9635, H20 and SK-9635, H20	SK-9635, C21 SK-9635, C29	SK-9633, C18	
151	BATTERY - NEGATIVE	SK-9634, C7 and D7	C23	SK-9570, H39 SK-9569, H39 SK-9572, G20 SK-9571, H39 SK-9632, H43	(6V92 RH) (Series 60) (6I71)
240	EDU BANK A FUSED POWER	SK-9634, H15	C23	SK-9570, H39 SK-9569, H39 SK-9572, G20 SK-9571, H39 SK-9632, H43	(6V92 RH) (Series 60) (6I71)

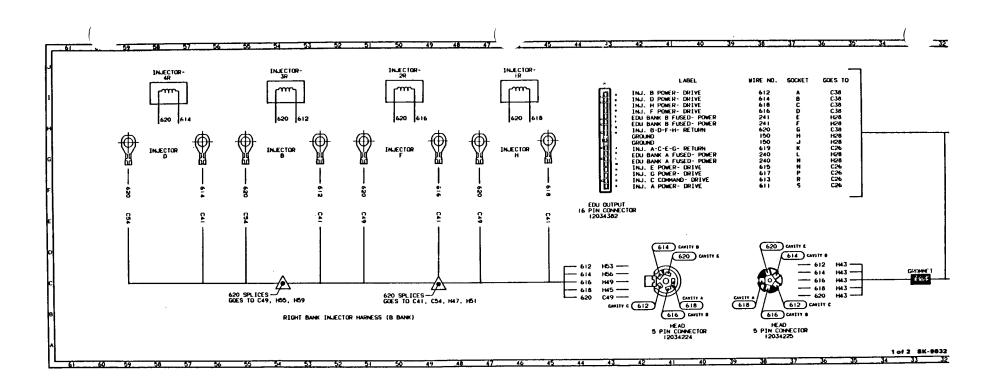
Circuit Number	Description	From	To		То		То
241	EDU BANK B FUSED POWER	SK-9634, J1	C2	3	SK-9570,   SK-9569,   SK-9572,   SK-9571,   SK-9632,	H39 ( G20 ( H39 (	6V92 RH) Series 60) 6171)
416	MAIN SENSOR - POWER	SK-9568, G1 and		6			
		SK-9568, G1	18 SK-9635	, C21	SK-9633, I	018	D30
417	THROTTLE POSITION SENSOR - SIGNAL	SK-9568, G1	18 D3	6			
419	CHECK ENGINE LIGHT - DRIVE	SK-9568, G1	18 D51 and	J47			
432	TURBO BOOST PRESSURE SENSOR - SIGNAL	SK-9568, G1	18 SK-9635	, C21	SK-9633, I	018	D30
439	IGNITION SWITCHED	Ignition Sw	G18 a	, D82, nd I37 e D51)			
		and Ignition Sw	r. SK-9635	, C28			
440	ECM POWER - FUSED	SK-9634, G1	15 F2	3	SK-9568, I	38	G18 (maybe D51)
451	DIAGNOSTIC REQUEST - SIGNAL	SK-9568, G1	18 D5	1			
452	SENSOR GROUND	SK-9568, G1	18 D35 and	157			
		and SK-9568, G1	18 SK-9635	, C21	SK-9633, 1	018	D30, F39. I39
461	DIAGNOSTIC DATA LINK	SK-9568, G1	18 D5	1			
505	ELECTRONIC TACH - DRIVE	SK-9568, G1	18 17	0			
508	ENGINE BRAKE - DRIVE	SK-9568, G1	18 17	0 ·			

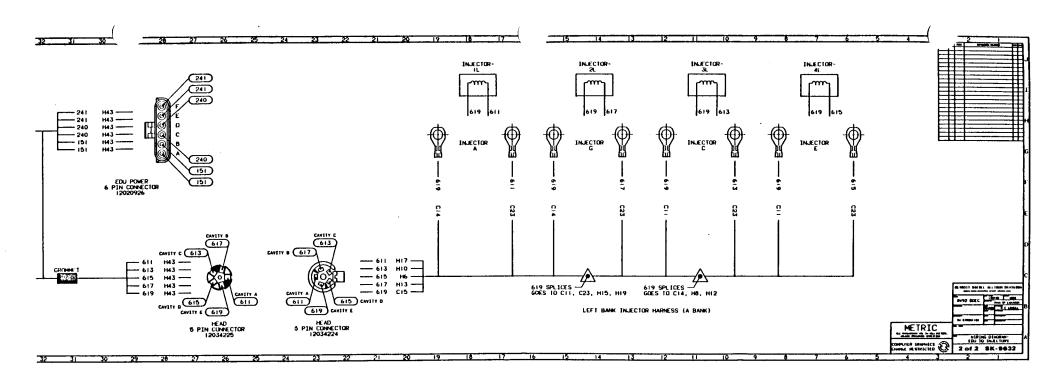
Circuit Number	Description	From	То	То	То
509	STOP ENGINE LIGHT - DRIVE	SK-9568, G18	D51 and J47		
510	POWER TAKE-OFF SPEED CONTROL - SIGNAL	SK-9568, G18	D51 and E59		
511	INJ. A, COMMAND - DRIVE	SK-9568, G16	SK-9635, H2O		
512	INJ. B, COMMAND - DRIVE	SK-9568, G16	SK-9635, H20		
513	INJ. C, COMMAND - DRIVE	SK-9568, G16	SK-9635, H20		
514	INJ. D, COMMAND - DRIVE	SK-9568, G16	SK-9635, H20		
515	INJ. E, COMMAND - DRIVE	SK-9568, G16	SK-9635, H20		
516	INJ. F, COMMAND - DRIVE	SK-9568, G16	SK-9635, H20		
517	INJ. G, COMMAND - DRIVE	SK-9568, G16	SK-9635, H2O		
518	INJ. H, COMMAND - DRIVE	SK-9568, G16	SK-9635, H20		
519	INJ. COMMAND - DRIVE RETURN	SK-9568, G16	SK-9635, H20		
520	RESPONSE TIME FEEDBACK - SIGNAL	SK-9568, G16	SK-9635, H20		
521	RESPONSE TIME FEEDBACK RETURN	SK-9568, G16	SK-9635, H20		
522	MODE CONTROL - DRIVE	SK-9568, G16	SK-9635, H2O		
523	HIGH GEAR SWITCH	SK-9568, G18	C59		
524	POWER CONTROL SWITCH	SK-9568, G18	G70		
525	NEUTRAL INTERLOCK SWITCH	SK-9568, E59	H56		
527	AUXILIARY SENSOR - POWER	SK-9568, G18	156		
		and SK-9568, G18	SK-9635, C21	SK-9633, D18	139

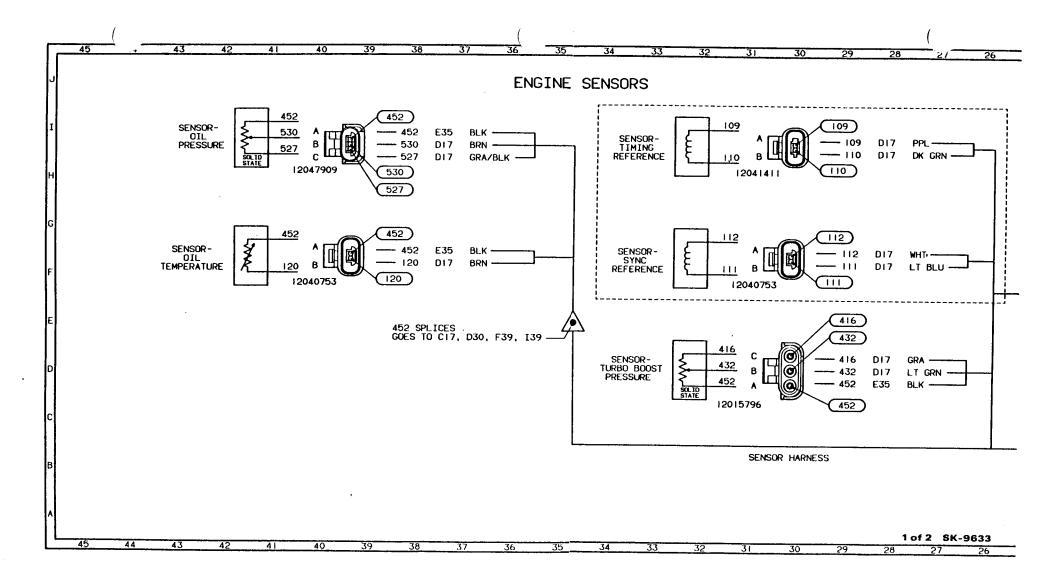
Circuit Number	Description	From	То	То	То
528	STOP ENGINE OVERRIDE SWITCH	SK-9568, G18	H47		
530	OIL PRESSURE SENSOR - SIGNAL	SK-9568, G18	SK-9635, C21	SK-9633, D18	140
531	VEHICLE BRAKE SWITCH	SK-9568, G18	H82		
532	ENGINE TO TRANS DATA LINK - LOW	SK-9568, G18	ATEC ECM (if ap	plicable)	
533	ENGINE TO TRANS DATA LINK - HIGH	SK-9568, G18	ATEC ECM (if ap	plicable)	
534	TRANS TO ENGINE DATA LINK - LOW	SK-9568, G18	ATEC ECM (if ap	plicable)	
535	TRANS TO ENGINE DATA LINK - HIGH	SK-9568, G18	ATEC ECM (if ap	plicable)	
536	DISCRETE ACTUATOR DRIVE	SK-9568, G16	Currently Unuse	d	
537	ENGINE SELECT #1	SK-9568, G16	SK-9635, C21	SK-9633, D18	
539	ENGINE SELECT #0	SK-9568, G18	SK-9635, C21	SK-9633, D18	
541	CRUISE SET - ON	SK-9568, G16	G82		
542	CRUISE SET - OFF	SK-9568, G16	G82		
543	VEHICLE BRAKE/CLUTCH SWITCH	SK-9568, G16	181		
544	CRUISE RESUME - OFF	SK-9568, G16	F82		
545	CRUISE RESUME - ON	SK-9568, G16	F82		
555	CRUISE ACTIVE LIGHT -DRIVE	SK-9568, G18	C82 and D51		
556	VEHICLE SPEED SENSOR - SIGNAL	SK-9568, G16	B83		
557	VEHICLE SPEED SENSOR - RETURN	SK-9568, G16	в83		
558	CRUISE CONTROL - SWITCHED	SK-9568, E83	F83, G83, I83		

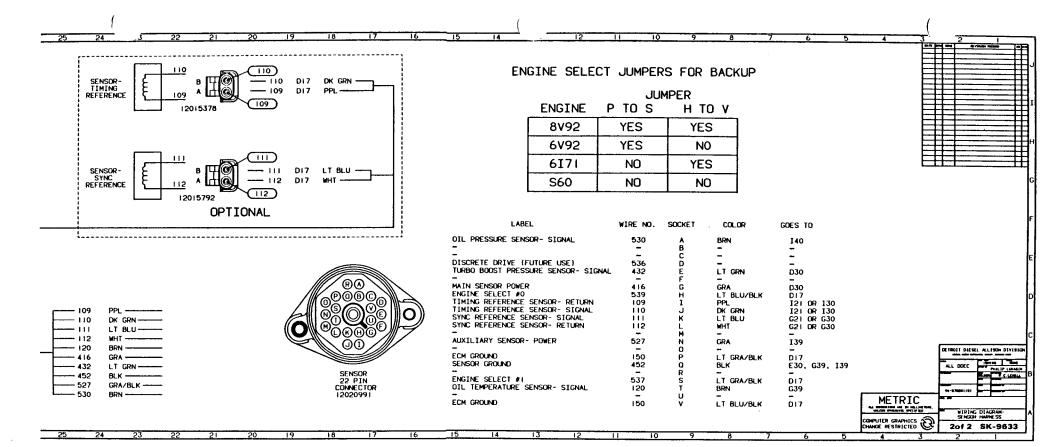
Circuit Number	Description	From	То	То	То
611	INJ. A, POWER - DRIVE	SK-9570, H39 (6V SK-9569, H39 (6V	'92 RH) to C22	C38 C19	H41 H13
		SK-9572, G20 (Se SK-9571, H39 (6I SK-9632, H43 (8V	[7]) to C34	C38 C23	H41 H17
612	INJ. B, POWER - DRIVE	SK-9570, H39 (6V SK-9569, H39 (6V	/92 RH) to C34	C19 C37	H1 0 H4 9
		SK-9572, G20 (Se SK-9571, H39 (61 SK-9632, H43 (8V	(71) to C23	C19 C41	H1 0 H53
613	INJ. C, POWER - DRIVE	SK-9570, H39 (6V SK-9569, H39 (6V SK-9572, G20 (Se	/92 RH) to C22	C38 C19	H45 H6
		SK-9571, H39 (6) SK-9632, H43 (8)	[7]) to C34	C38 C23	H49 H10
614	INJ. D, POWER - DRIVE	SK-9570, H39 (6V SK-9569, H39 (6V SK-9572, G20 (Se	/92 RH) to C34	C19 C37	H6 H45
		SK-9571, H39 (6) SK-9632, H43 (8)	[7]) to C23	C19 C41	H1 3 H <b>5</b> 6
615	INJ. E, POWER - DRIVE	SK-9570, H39 (6\ SK-9569, H39 (6\ SK-9572, G20 (Se	/92 RH) to C22	C38 C19	H49 H10
		SK-9571, H39 (61 SK-9632, H43 (8)	[71] to C34	C38 C23	H <b>4</b> 5 H6
616	INJ. F, POWER - DRIVE	SK-9570, H39 (6V SK-9569, H39 (6V	/92 RH) to C34	C19 C37	H1 3 H41
		SK-9572, G20 (Se SK-9571, H39 (6) SK-9632, H43 (8)	[71) to C23	C19 C41	H6 H <b>49</b>

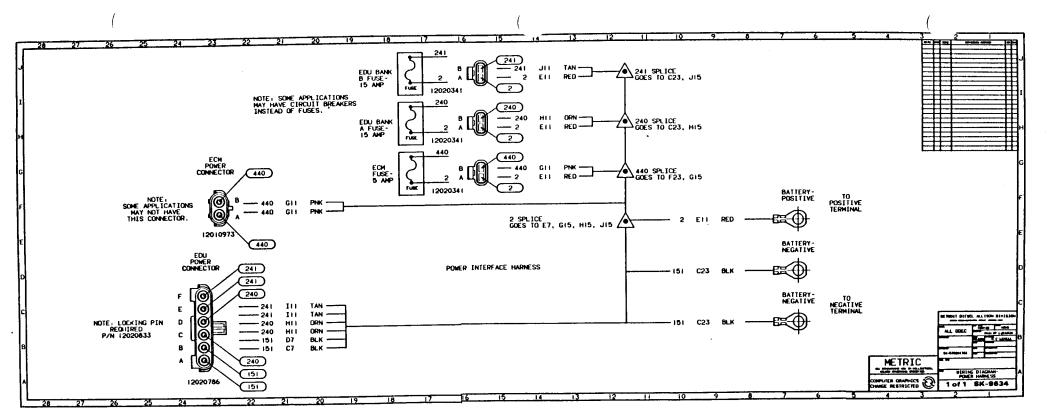
Circuit Number	Description	From	То	То	То
617	INJ. G, POWER - DRIVE	SK-9632, H43 (8V	92) to C26	C23	НТ 3
618	INJ. H, POWER - DRIVE	SK-9632, H43 (8V	92) to C38	C41	H45
619	INJ. A-C-E-G - RETURN	SK-9570, H39 (6V) SK-9569, H39 (6V) SK-9572, G20 (Ser SK-9571, H39 (6I) SK-9632, H43 (8V)	92 RH) to C22 r 60) to H37, H41, 71) to C34	C38 C19 H45 C37 C23	H43, H47, H51 H8, H12, H15 H43, H47, H51 H8, H12, H15 and H19
620	INJ. B-D-F-H - RETURN	SK-9570, H39 (6V9 SK-9569, H39 (6V9 SK-9572, G20 (Ser SK-9571, H39 (6I7 SK-9632, H43 (8V9	92 RH) to C34 60) to H26, H30, 71) to C23	C19 C37 H33 C19 C37	H8, H12, H16 H43, H47, H51 H8, H12, H15 H47, H51, H55 and H59

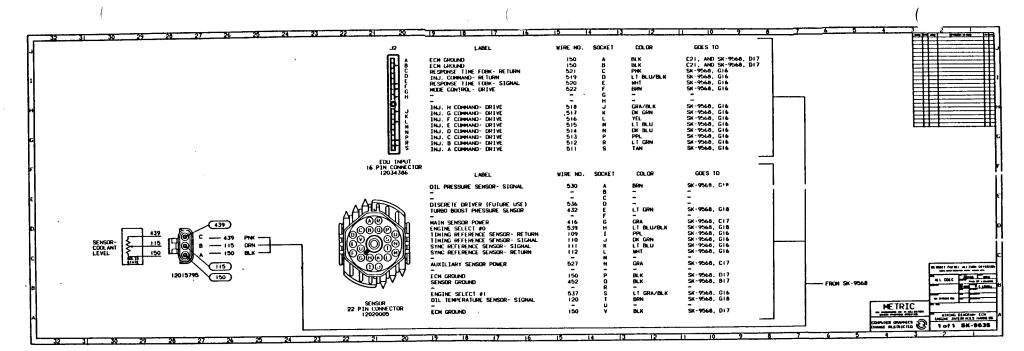


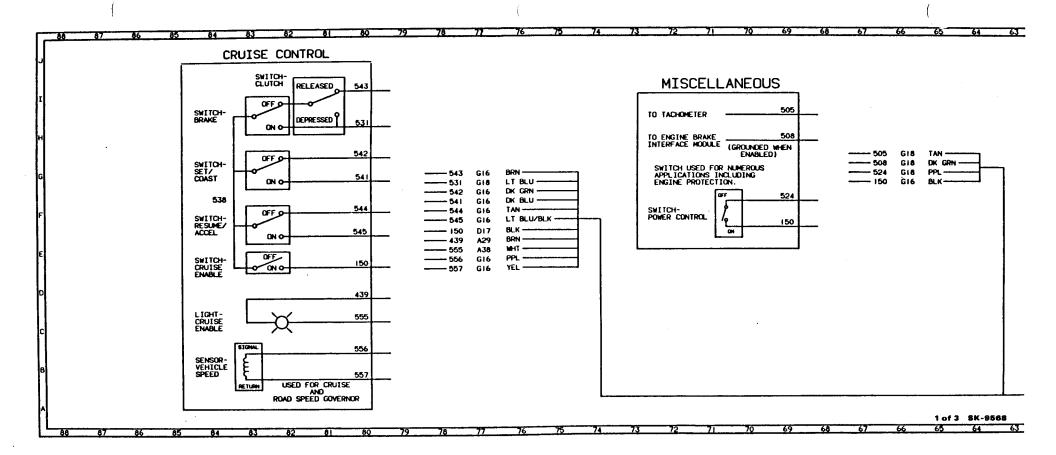


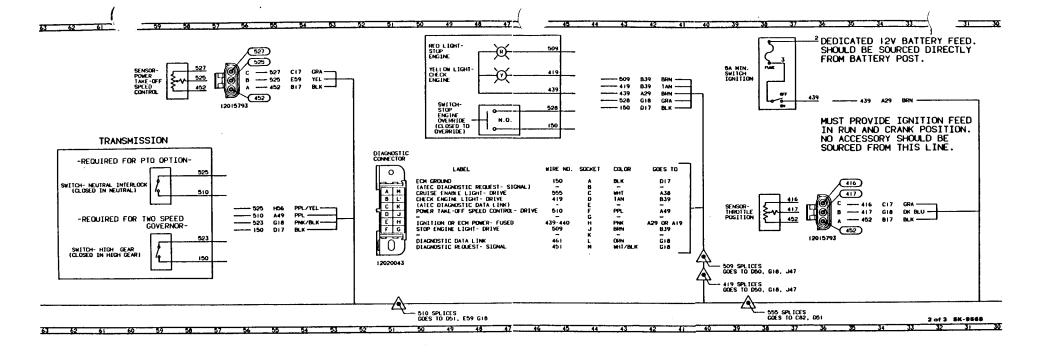


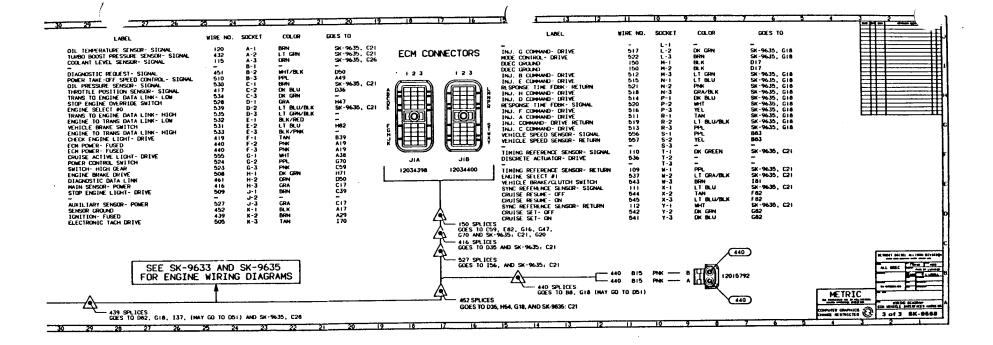


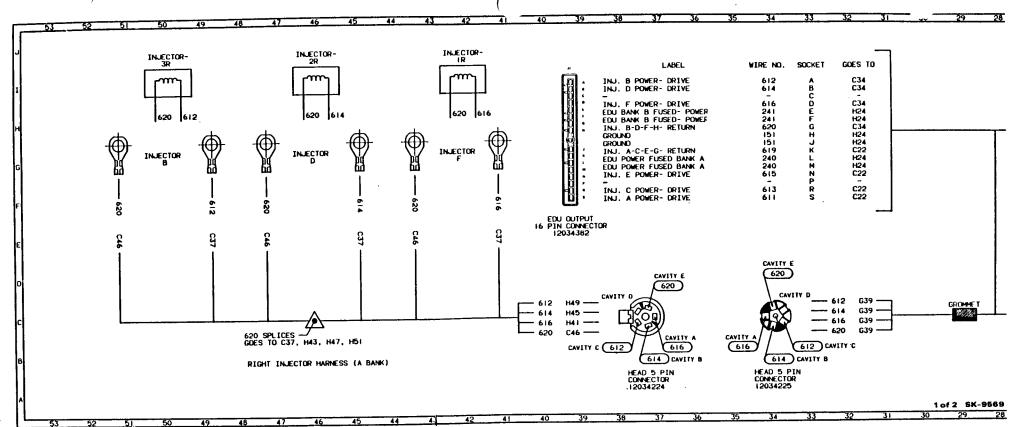


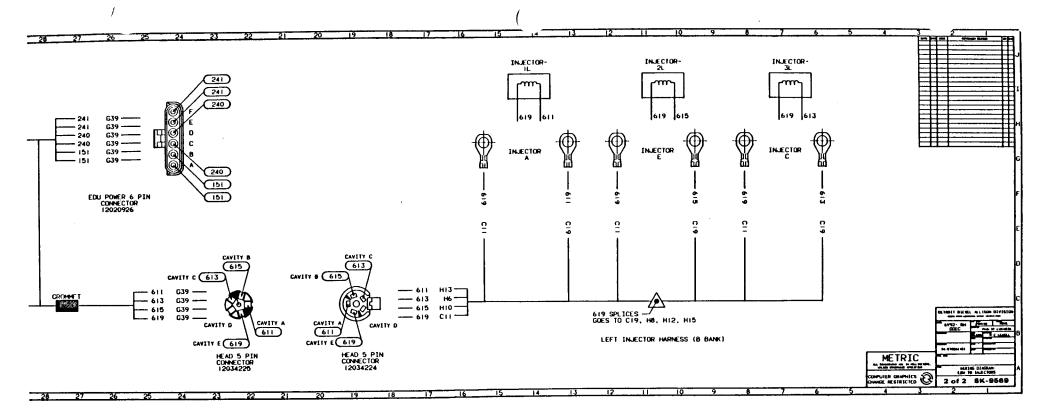


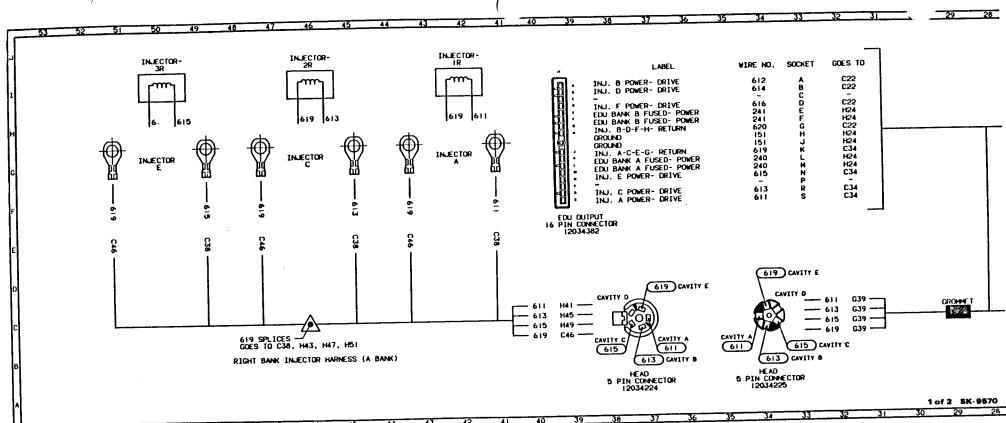












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