

Basic Compressor Information

There are many different makes of compressors used in our marketplace. Regardless of manufacture and design, all compressors operate as the pump to keep the refrigerant circulating and to increase the refrigerant's pressure. Blissfield (Tecumseh) and York style compressors are known as reciprocating, upright or in-line type compressors. The Sanden (Sankyo) and Seltec (Diesel KIKI, Zexel) are rotary types. The suction side (low side) and discharge side (high side) ports are usually stamped with the letters "S" or "D" on the compressors head.



COMPRESSORS (03-)

BLISSFIELD (Tecumseh)

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TAMA HD (see Seltec)

TECUMSEH (see Blissfield)

YORK STYLE 250

ZEXEL (see Seltec)

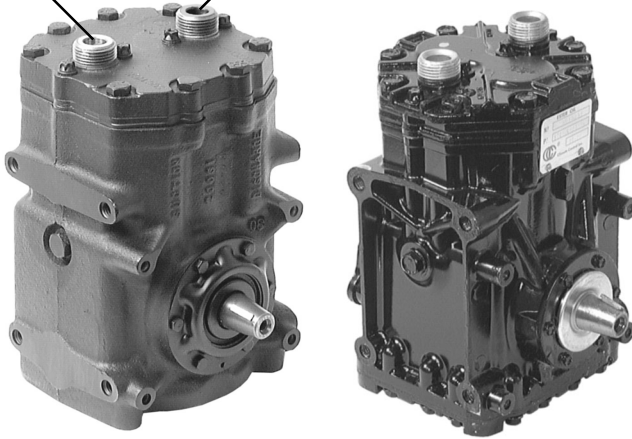
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TROUBLE SHOOTING CHART

SYMPTOM	PROBLEM DIAGNOSIS AND INSPECTION	CAUSE AND REMEDY REPAIR OR REPLACE
IMPROPER COOLING - (No unusual compressor noise)		
High suction pressure, low discharge pressure	<ol style="list-style-type: none"> 1. Inspect valve plate, reed and gasket areas 2. Refer to service manual 	Replace valve plate and gaskets
Low suction and discharge pressure	<ol style="list-style-type: none"> 1. Check for low refrig. charge 2. Leak check compressor 3. Refer to service manual 	Replace shaft seal, gaskets oil fill plug, etc.
IMPROPER COOLING - (Internally noisy compressor)		
Intermittent or non-functioning	<ol style="list-style-type: none"> 1. Check belt tension 2. Check clutch volts, amps, and coil lead wire 3. Refer to service manual 	
Rough Running	1. Check compressor temperature and component parts run-out	Compressor failure change out compressor
EXCESSIVE NOISE		
NOTE: noises may be caused by components other than the compressor; however, it is normal to generate some noise.		
Clutch Engaged	<ol style="list-style-type: none"> 1. Check compressor mounting 2. Check other engine parts 3. Check for clutch slippage 4. Check for proper refrig.charge 5. Check clutch bearing, clearing 6. Oil level - insufficient 7. Check valve plate 8. Refer to service manual 	<ul style="list-style-type: none"> Torque to specs Water or air pump, alt, timing belt Replace if needed Charge as necessary Replace if needed Fill to recommended level Replace if needed
Clutch Not Engaging	<ol style="list-style-type: none"> 1. Check for slippage 2. Check voltage going to clutch (should not be less than 12v) 	Replace if needed

L/H SUCTION ON THIS SIDE
R/H SUCTION ON THIS SIDE



Blissfield/Tecumseh (cast iron case) compressors are completely interchangeable with York style (aluminum case) compressors providing the suction port is on the proper side and the hose connections are the same.

Refer to illustration at left for proper procedure to determine left hand or right hand suction.

ALWAYS REPLACE THE FILTER DRIER WHEN REPLACING COMPRESSOR.

Cubic inch displacement can also be determined by crankshaft appearance as illustrated:



9 cubic inch deep groove



10 cubic inch sharp edge

Blissfield/Tecumseh Cast Iron Body

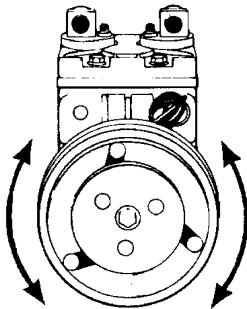
Weight: 24.8 lbs.
Oil Charge: 10 oz.
Max RPM: 6000
Rotation: CW/CCW

York Style Aluminum Body

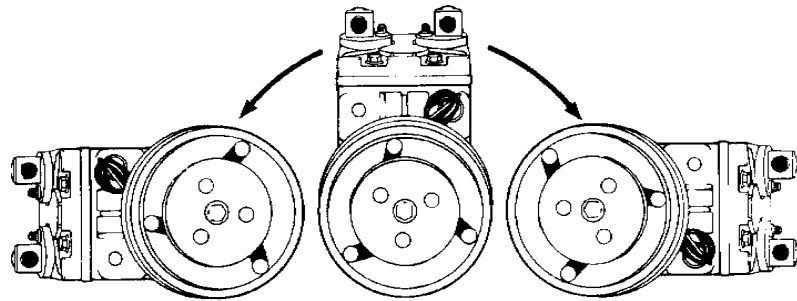
Weight: 14.6 lbs.
Oil Charge: 14 oz.
Max RPM: 6000
Rotation: CW/CCW

Compressor Mounting & Rotation

Clockwise or counterclockwise rotation



180 degree, left to right orientation



NOTE: CCI recommends that when positioning compressor at full 90° horizontal, suction side should be on "top".



16-6011
Blissfield and York Style

R134a RETRO KIT

Castrol's Professional Retro Kits include application specific o-rings, seals, gaskets and lubricant necessary to convert most pickups, vans, and light-medium-heavy duty trucks from R12 to R134a refrigerant. All kits also include OEM approved service ports, SAE retrofit label and retrofitting instructions.

WHILE SUPPLY LASTS
Limited Availability



03-5336A

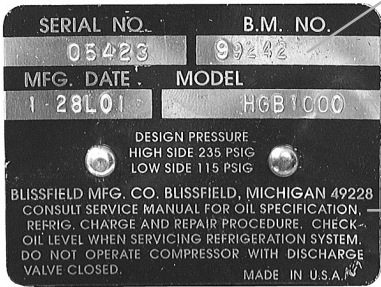
York Style - Deluxe Shaft Seal Kit

Kit includes: Centering tool for proper plate orientation, Felt ring for improved dust protection and oil wick control and Clutch coil replacement anti-vibration "Super-Screws."

BLISSFIELD (Tecumseh) COMPRESSORS

BLISSFIELD NUMBER	MODEL	TYPE	PART NO.
ROTALOCK HEAD LH SUCTION (Suppled without clutch, see page 226 for product offering)			
99242	HGB	NEW	03-3401E Limited supply, replaced by 03-3004E
TUBE-O HEAD 1"x14 LH SUCTION (Suppled without clutch, see page 226 for product offering)			
99244	HGB	NEW	03-3413E Limited supply, replaced by 03-3002E


Compressor Identification



Part Number

Model Number
HGB designates Blissfield
HG designates Tecumseh

Tag Color
designates refrigerant type
BLUE = R134a
RED = R12
BLACK = R12



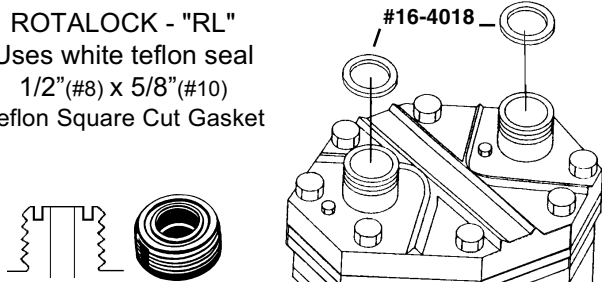
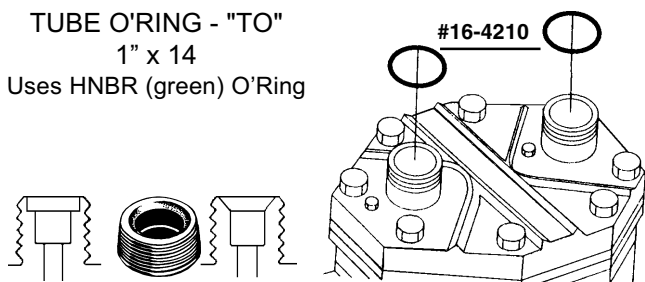
Tag located on backside of compressor.

Selecting The Correct Blissfield/Tecumseh Compressor

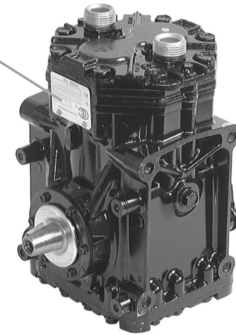
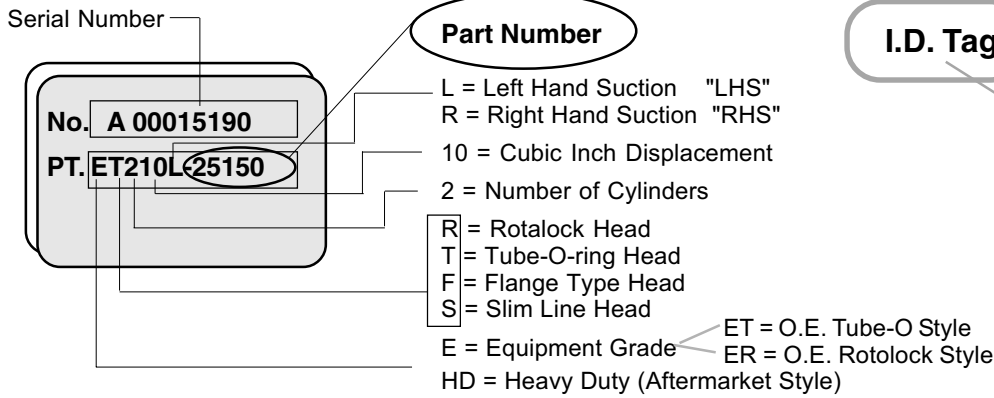
There are different ways to choose the correct replacement compressor:

1. Refer to the application section looking up application by Make, Year and Model and select the compressor needed. If it is not listed in the application section then...
2. Locate the Identification Tag on the compressor body - the part number is stamped on the tag. See compressor i.d. tag shown above for explanation.
3. Refer to the chart above, the chart is listed in alphabetical order by the head type ie: rotalock, tube-o along with our corresponding part number, the Blissfield number, specifications.

Head Identification

<p>ROTALOCK - "RL" Uses white teflon seal 1/2" (#8) x 5/8" (#10) Teflon Square Cut Gasket</p>  <p>To convert a Rotalock head to Tube-O, use #08-3070 adapter.</p>	<p>TUBE O'RING - "TO" 1" x 14 Uses HNBR (green) O'Ring</p>  <p>Both Are Inter-changeable</p> <p>To convert a Tube-O head to Rotalock, use #08-3076 adapter.</p>
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T/CCI Compressor Identification



NEW - HEAVY DUTY COMPRESSORS

Selecting The Correct T/CCI Style Compressor

There are different ways to choose the correct replacement compressor:

1. Refer to the application section looking up application by Make, Year and Model and select the compressor needed. If it is not listed in the application section then...
2. Locate the Identification Tag on the compressor body - the part number is stamped on the tag. See compressor id tag shown above for explanation.
3. Refer to the chart on the following page. The chart is listed in alphabetical order by the head type ie: flange rotalock, tube-o along with our corresponding part number, specifications and photo.

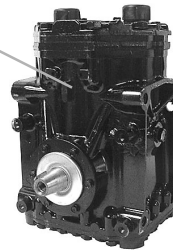
GENERIC Identification



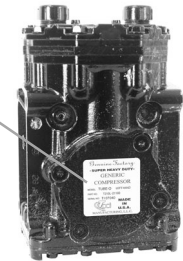
NOTE: GENERIC Compressors are OEM factory rebuilt and may contain noncritical reconditioned components.

Super HD Generics will have I.D. label on the rear of the compressor.

No I.D. Tag



Label

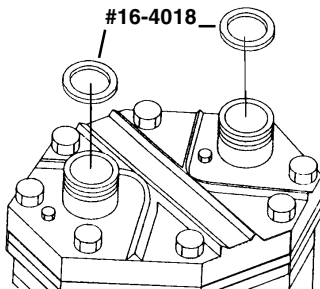


GENERIC COMPRESSORS

Head Identification

ROTALOCK - "RL"

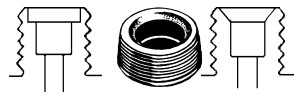
Uses white teflon seal
1/2" (#8) x 5/8" (#10)
Teflon Square Cut Gasket



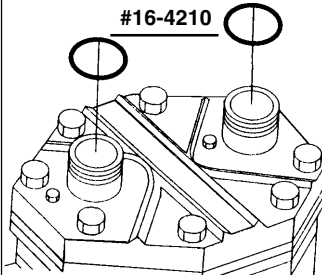
To convert a Rotalock head to Tube-O, use #08-3070 adapter.

TUBE O'RING - "TO"

1" x 14
Uses HNBR (green) O'Ring



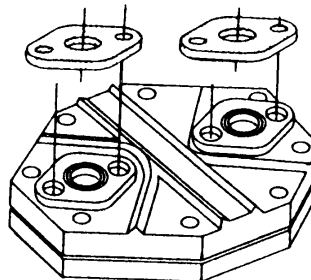
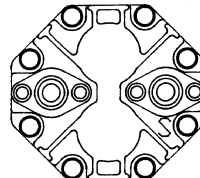
Both Are Inter-changeable



To convert a Tube-O head to Rotalock, use #08-3076 adapter.

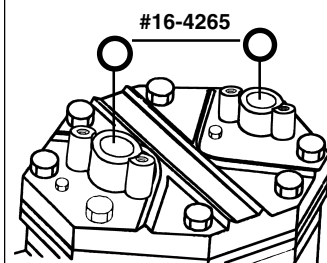
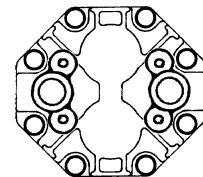
FLANGE TOP - "FT"

Uses paper gasket or square cut O'ring



SLIMLINE - "SL"

Uses insert tube



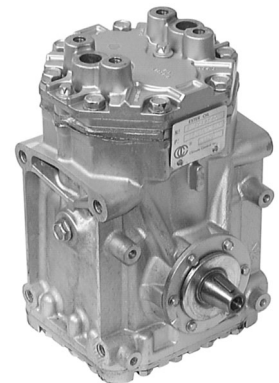
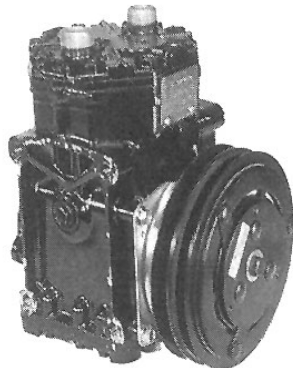
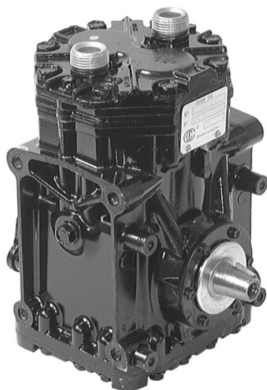
CCI NUMBER	TYPE	PART NO.	CLUTCH USED	CLUTCH DIA.	GROOVE	WIRE END	VOLT	GAUGE LINE A-B DISTANCE (see page 225)	
EF 210 SERIES FLANGE TYPE HEAD RH SUCTION									
EF210R-25212	NEW	03-3003E	Supplied without clutch, see page 226 for product offering.						
ER 210 SERIES ROTALOCK HEAD 1/2"x 5/8" LH SUCTION									
ER210L-25149	NEW	03-3004E	Supplied without clutch, see page 226 for product offering.						
R210L-21237	GENERIC	03-3104E	Supplied without clutch, see page 226 for product offering.						
ER210L-21571C	NEW	03-3032E	02-3402	6"	2	1 WIRE-WEATHERPAK	12v	2 1/4"	
ER210L-21572C	NEW	03-3035E	02-3426	6"	1	1 WIRE-WEATHERPAK	12v	2 11/16"	
ET 210 SERIES TUBE-O HEAD 1"x14 LH SUCTION									
ET210L-25150	NEW	03-3002E	Supplied without clutch, see page 226 for product offering.						
T210L-21160	GENERIC	03-3102E	Supplied without clutch, see page 226 for product offering.						
ET210L-25224C	NEW	03-3338E	02-0805	5 3/8"	8	1 WIRE-IHC CONNECTOR	12v	1 5/8"	
ET210L-25182C	NEW	03-3339E	02-0804	5 7/8"	6	1 WIRE-IHC CONNECTOR	12v	1 5/8"	
ET210L-25240C	NEW	03-3034E	02-3416	5 7/8"	6	2 WIRE-METRIPAK	12v	1 5/8"	
ET210L-25243C	NEW	03-3336E	02-3420	5 7/8"	6	2 WIRE-METRIPAK	12v	2"	
ET210L-25076C	NEW	03-3337E	02-3426	6"	1	1 WIRE-WEATHERPAK	12v	2 3/4"	
ET210L-25073C	NEW	03-3033E	02-3402	6"	2	1 WIRE-WEATHERPAK	12v	1 3/4" x 2 1/4"	
ET210L-25237C	NEW	03-3333E	02-3412	6"	2	2 WIRE-METRIPAK	12v	1 3/4" x 2 1/4"	
ET210L-25246C	NEW	03-3334E	02-3418	6 1/8"	8	2 WIRE-METRIPAK	12v	1 5/8"	
ET210L-25313C	NEW	03-3335E	02-3427	6	1	2 WIRE-METRIPAK	12v	2 11/16"	
ES 210 SLIMLINE SERIES LH SUCTION (mfg. for FREIGHTLINER)									
ES210L-25334	NEW	03-3200E	Supplied without clutch, see page 226 for product offering.						
ES210L-25336C	NEW	03-3201E	02-3416	5 7/8"	6	2 WIRE-METRIPAK	12v	1 5/8"	
ES210L-25337C	NEW	03-3202E	02-3420	5 7/8"	6	2 WIRE-METRIPAK	12v	2"	
ES210L-25335C	NEW	03-3203E	02-3412	6"	2	2 WIRE-METRIPAK	12v	2 1/4"	
ES210L-25338C	NEW	03-3204E	02-3418	6 1/8"	8	2 WIRE-METRIPAK	12v	1 5/8"	



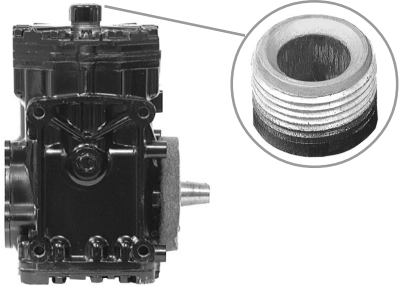
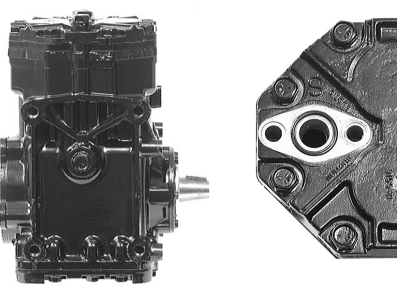

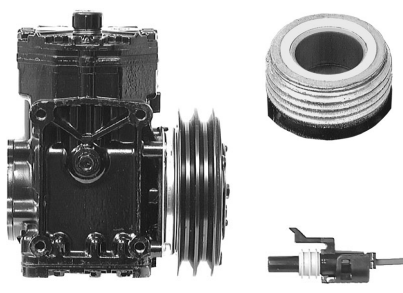
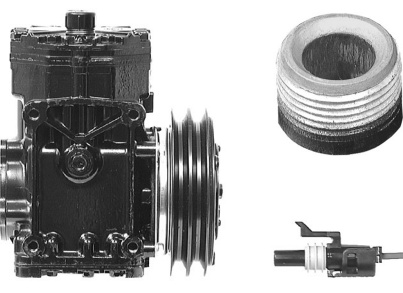
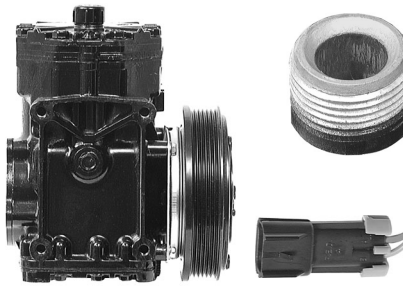
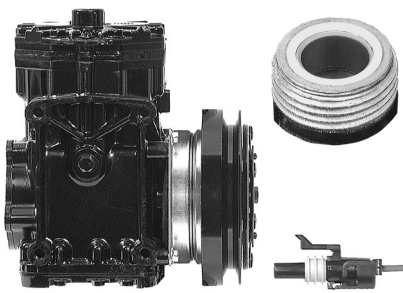
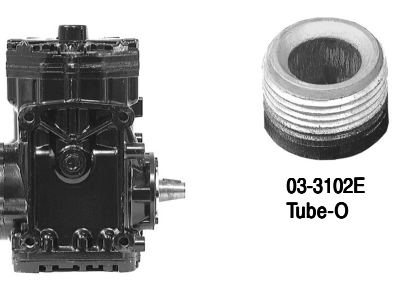
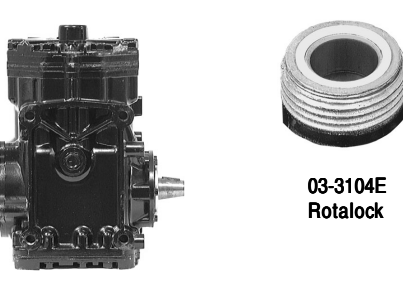
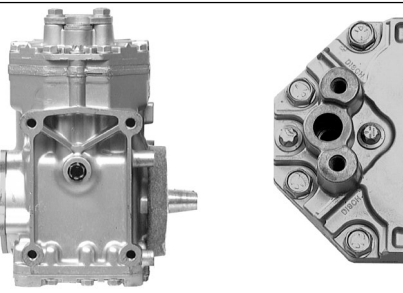
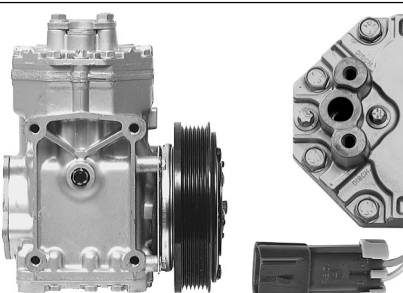
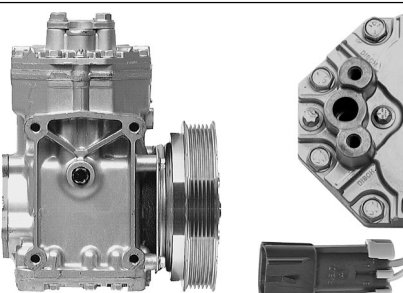
NOTE: All Equipment Grade T/CCI compressors are supplied with 14 ounces of a double end-capped PAG oil (effect JAN. 2008). The PAG oil tends to stay in the oil sump better than Ester oil in very low charge situations and will not migrate as much. The PAG oil will provide the compressor a longer life under abnormal conditions.

ROTALOCK (ER) / TUBE-O (ET) with CLUTCH ASSEMBLY

SLIMLINE (ES)



Listed in ascending order by our Part Number

 <p>03-3002E</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>ET 210L</td> <td>none</td> </tr> <tr> <th>Volt</th> <th>Head</th> </tr> <tr> <td>N/A</td> <td>Tube-O</td> </tr> <tr> <th>CCI #</th> <td>25150</td> </tr> </tbody> </table>	Model	Clutch	ET 210L	none	Volt	Head	N/A	Tube-O	CCI #	25150	 <p>03-3003E</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>EF 210R</td> <td>none</td> </tr> <tr> <th>Volt</th> <th>Head</th> </tr> <tr> <td>N/A</td> <td>Flange</td> </tr> <tr> <th>CCI #</th> <td>25212</td> </tr> </tbody> </table>	Model	Clutch	EF 210R	none	Volt	Head	N/A	Flange	CCI #	25212	 <p>03-3004E</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>ER 210L</td> <td>none</td> </tr> <tr> <th>Volt</th> <th>Head</th> </tr> <tr> <td>N/A</td> <td>RotaLock</td> </tr> <tr> <th>CCI #</th> <td>25149</td> </tr> </tbody> </table>	Model	Clutch	ER 210L	none	Volt	Head	N/A	RotaLock	CCI #	25149
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Model	Clutch																															
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12	RotaLock																															
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Model	Clutch																															
ES 210L	none																															
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Section V: Illustrated

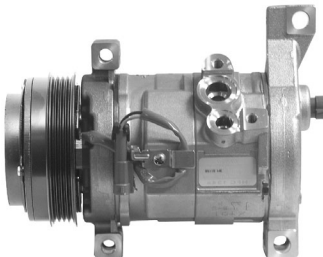
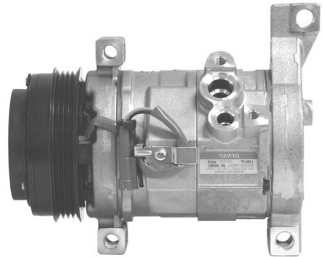
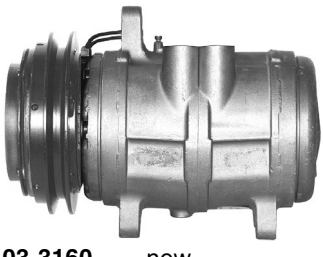
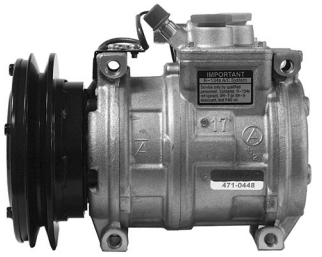
T/CCI Style - Compressors

Listed in ascending order by our Part Number (continued)


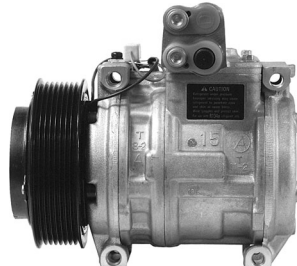
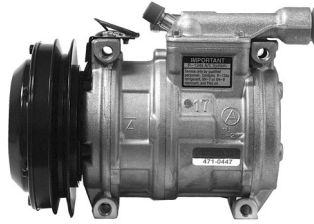
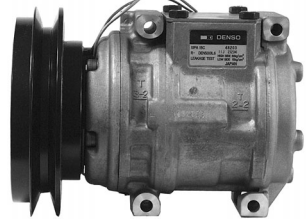
 <p>03-3203E Model ES 210L Volt 12 Head SlimLine Clutch 2 gr 6" CCI # 25335C</p>	 <p>03-3204E Model ES 210L Volt 12 Head SlimLine Clutch 2 wire CCI # 25238C</p>	 <p>03-3333E Model ET 210L Volt 12 Head Tube-O Clutch 2 wire CCI # 25237C</p>
 <p>03-3334E Model ET 210L Volt 12 Head Tube-O Clutch 2 wire CCI # 25246C</p>	 <p>03-3335E Model ET 210L Volt 12 Head Tube-O Clutch 2 wire CCI # 25313C</p>	 <p>03-3336E Model ET 210L (Far Forward) Volt 12 Head Tube-O Clutch 2 wire CCI # 25243C</p>
 <p>03-3337E Model ET 210L Volt 12 Head Tube-O Clutch 1 wire CCI # 25076C</p>	 <p>03-3338E Model ET 210L Volt 12 Head Tube-O Clutch 1 wire CCI # 25224C</p>	 <p>03-3339E Model ET 210L Volt 12 Head Tube-O Clutch 1 wire CCI # 25182C</p>
 <p>03-5336A York Style- Deluxe Shaft Seal Kit Kit includes: Centering tool for proper plate orientation, Felt ring for improved dust protection and oil wick control and Clutch coil replacement anti-vibration "Super-Screws."</p>	 <p>15-3023 Dipstick - York style oil level checker</p>	 <p>17-3410 8 oz. 17-3415 12 oz. Ester oil</p> <p>17-3437 14 oz. PAG100 oil (double end capped)</p>

Listed in ascending order by model type then clutch grooves.

PART NO.	DESCRIPTION	CLUTCHTYPE	MAKE / OEM# / MODELS
6E171 JOHN DEERE / NIPPONDENSO			
03-3160	NEW	1 Groove 5.7" 146mm 12v	John Deere - 047100-8530
30-3160	REMAN		
7SBU16C DODGE / FREIGHTLINER - SPRINTER VANS			
03-3171	Genuine Denso	6 Groove 5.0" 127mm 12v	Dodge/Freightliner - 5117668AA - Sprinter 2500, 3500
10PA15 JOHN DEERE / KOMATSU (9.5 CU.IN.)			
03-3173G	GENERIC Aftermarket	1 Groove 6.0" 152mm 24v	Komatsu - 447200-1741 - WA600-3L Wheel Loaders (serial number A52001-up)
03-3167	Genuine Denso	8 Groove 4.92" 125mm 12v	John Deere - AL155836, AL78779 - 6000, 7000 Tractors
10PA17C JOHN DEERE (10.5 CU.IN.)			
03-3168	Genuine Denso	1 Groove 5.3" 136mm 12v extended lip on pulley	John Deere - RE55422 - Backhoes, Loaders, Cotton Pickers, Cable /Grapple Skidders, Sprayers
03-3161	Genuine Denso	1 Groove 5.3" 136mm 12v	John Deere - RE64024, TY6789 - 5000 Series Tractors
03-3164	Genuine Denso	1 Groove 5.74" 146mm 12v flush pulley	John Deere - RE46657 - Combines
03-3166	Genuine Denso	1 Groove 5.74" 146mm 24v flush pulley	John Deere - AT163728 Crawlers, Loaders, Motor Graders, Tool Carriers
03-3172G	GENERIC Aftermarket	1 Groove 6.0" 152mm 12v 5/8" belt width	Crawlers, Loaders, Motor Graders, Tool Carriers
03-3169	Genuine Denso	8 Groove 5.3" 136mm 24v	John Deere - AT211063 - Loaders
03-3163	Genuine Denso	8 Groove 5.7" 145mm 12v	John Deere - RE46609 - Loaders, Crawlers, Skidders, Grapples, Skid Steers, Sprayers, Tractors
03-3163G	GENERIC Aftermarket	8 Groove 5.7" 145mm 12v	John Deere - RE46609, AH169875, TY24304, TY6764
03-3162	Genuine Denso	8 Groove 5.7" 145mm 24v	John Deere - AT226273 - Loaders, Tool Carriers
03-3162G	GENERIC Aftermarket	8 Groove 5.7" 145mm 24v	John Deere - AT172975, TY6783
03-3170	Genuine Denso 1 black wire	8 Groove 5.74" 146mm 12v	John Deere - AN221429, RE69716 - 9000 Tractors, Cable Skidders, Cotton Pickers, Compact Track Loaders, Skid Steers, Windrowers
10S17F CHEVROLET / GMC TRUCK			
03-1867	Genuine Denso	4 Groove - - 12v	Silverado, Sierra, Tahoe, Yukon - 89024907, 10366545
03-1873	Genuine Denso	4 Groove - - 12v	2003-07 GMC PU 4.8 / 5.3 / 6.0 / 8.1L

																																																			
03-1867	03-1873	03-3160 new 30-3160 reman	03-3161																																																
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Listed in ascending order by part number.

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Model	Mount	Clutch																																																	
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<p style="text-align: center;">Generic</p>  <p>03-3173G Komatsu WA600-3L (serial# A52001-up)</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>10PA15C</td> <td>Direct</td> <td>1gr 152mm</td> </tr> <tr> <th>Volt</th> <th colspan="2">O.E.M.#</th> </tr> <tr> <td>24</td> <td colspan="2">447200-1741</td> </tr> </tbody> </table>	Model	Mount	Clutch	10PA15C	Direct	1gr 152mm	Volt	O.E.M.#		24	447200-1741		<table border="1"> <thead> <tr> <th>COMP. #</th> <th>CLUTCH #</th> </tr> </thead> <tbody> <tr> <td>03-3161</td> <td>02-3068</td> </tr> <tr> <td>03-3162/G</td> <td>02-3080</td> </tr> <tr> <td>03-3163/G</td> <td>02-3081</td> </tr> <tr> <td>03-3164</td> <td>02-3069</td> </tr> <tr> <td>03-3166</td> <td>02-3062</td> </tr> <tr> <td>03-3167</td> <td>02-3046</td> </tr> <tr> <td>03-3168</td> <td>02-3076</td> </tr> <tr> <td>03-3173G</td> <td>02-3092</td> </tr> </tbody> </table>			COMP. #	CLUTCH #	03-3161	02-3068	03-3162/G	02-3080	03-3163/G	02-3081	03-3164	02-3069	03-3166	02-3062	03-3167	02-3046	03-3168	02-3076	03-3173G	02-3092																		
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03-3173G	02-3092																																																		

FORD 6 CYL. FS6/6E171 AXIAL TYPE COMPRESSORS (10.4 cu. in.)

(MAY ALSO BE REFERRED TO AS NIPPONDENSO TYPE, SEE DENSO FOR JOHN DEERE) SUPPLIED WITH MINERAL OIL, HOWEVER, SOME NEW MODELS (03-) MAY BE SUPPLIED WITHOUT OIL.



(Check compressor for instructions on adding proper amount of oil.)

FS6 COMPRESSORS WITHOUT CLUTCH

Part No.	Description	Type of Mount	
03-3027	NEW FS6	Standard Ear Mount	
03-3067	NEW FS6	Tangential Mount	

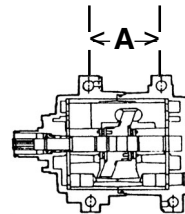
FS6 & 6E171 COMPRESSORS WITH CLUTCH

Part No.	Description	Type of Mount
03-3018	NEW FS6 w/1 groove (02-0422) Clutch (will replace 2 gr. O.E. clutch if single belt is used on outside groove.	Standard Ear Mount
03-3021	NEW FS6 w/1 groove (02-0427) Clutch (will replace 2 gr. O.E. clutch if single belt is used on inside groove.	Standard Ear Mount
03-3052	NEW FS6 w/6 groove (02-0416) Clutch	Standard Ear Mount
03-3053	NEW FS6 w/6 groove (02-0416) Clutch	Tangential Mount
03-3160	NEW 6E171 w/1 groove Clutch (John Deere 047100-8530)	Standard Ear Mount
30-3160	REMF.D.6E171 w/1 groove Clutch (John Deere 047100-8530)	Standard Ear Mount

FORD 5 CYL. FX15 (FS10) TYPE AXIAL COMPRESSORS (10.4 cu. in.)

SUPPLIED WITHOUT OIL!

(Check compressor for instructions on adding proper amount of oil.)



FS10 COMPRESSORS WITHOUT CLUTCH

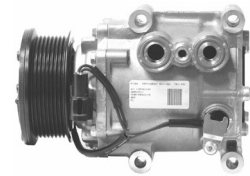
Part #	Description	Mount	Port Loc.	Lug Mounting Holes	Mtg. Dist. (A)
03-3081	NEW FS10 without Clutch - 21 Spline Shaft	Tangential	Rear	two(2) 11 mm. front & two (2) 9 mm. rear	3-1/2"
03-3082	NEW FS10 without Clutch - 21 Spline Shaft	Tangential	Rear	four (4) 11 mm.	3-1/2"

FS10 COMPRESSORS WITH CLUTCH

Part #	Description	Mount	Port Loc.	Lug Holes	Mtg. Dist. (A)
03-0400	NEW FS10 w/4.5" O.D. 7 groove (02-0426) Clutch (12:00 coil location*)	Tangential	Rear	11 mm. x 9 mm.	3-1/2"
03-0400A	NEW FS10 w/4.5" O.D. 7 groove (02-0426) Clutch (3:00 coil location*)	Tangential	Rear	11 mm. x 9 mm.	3-1/2"
03-0401	NEW FS10 w/5.75" O.D. 6 groove (02-0421) Clutch (12:00 coil location*)	Tangential	Rear	11 mm. x 9 mm.	3-1/2"
03-0402	NEW FS10 w/5" O.D. 6 groove (02-0420) Clutch (12:00 coil location*)	Tangential	Rear	11 mm. x 9 mm.	3-1/2"
03-0416	NEW FS10 w/5.1" O.D. 8 groove Clutch (3:00 coil location*)	Tangential	Rear	11 mm. x 9 mm.	3-1/2"
03-0417	NEW FS10 w/4.5" O.D. 8 groove Clutch (12:00 coil location*) 3 bolt	Tangential	Top	11 mm. x 9 mm.	3-1/2"
03-0418	NEW FS10 w/5" O.D. 6 groove Clutch (3:00 coil location*)	Tangential	Top	11 mm. x 9 mm.	3-1/2"
03-0419	NEW FS10 w/5" O.D. 8 groove Clutch (12:00 coil location*) 3 bolt	Tangential	Top	11 mm. x 9 mm.	3-1/2"
03-0426	NEW FS10 w/5.1" O.D. 8 groove Clutch (12:00 coil location*)	Tangential	Rear	11 mm. x 9 mm.	3-1/2"
03-0439	NEW FS10 w/4.5" O.D. 8 groove Clutch (3:00 coil location*)	Tangential	Rear	11 mm. x 9 mm.	3-1/2"

* Coil location determined by facing front of clutch. May be able to substitute compressor with different coil locations.

**FORD SCROLL TYPE (12v)
FOR LATE MODEL E-SERIES VANS & STERLING TRUCKS**
(Check compressor for instructions on adding proper amount of oil.)

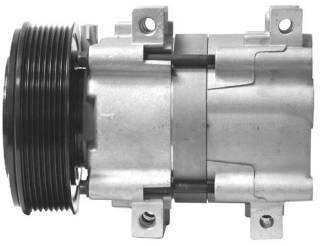
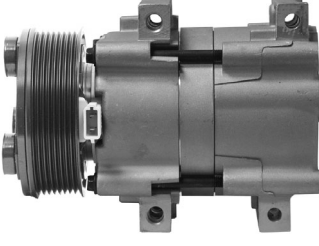
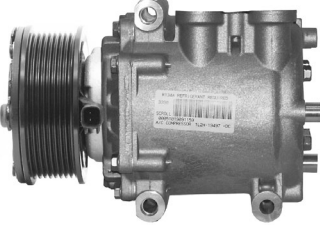
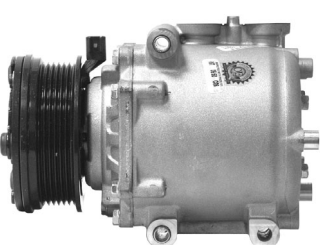
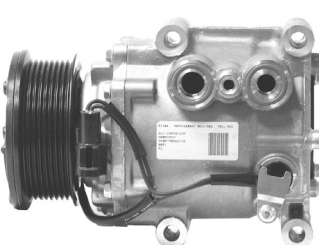
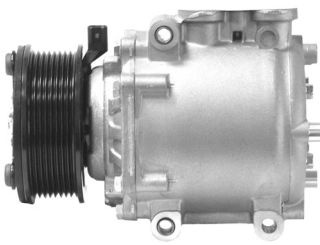
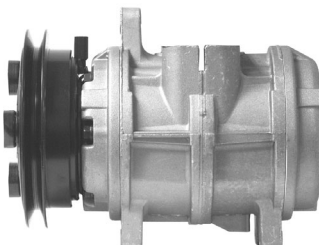
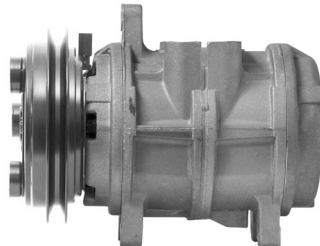

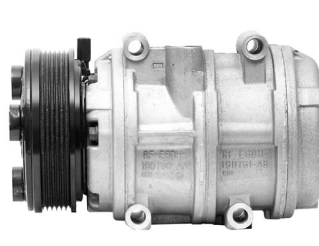

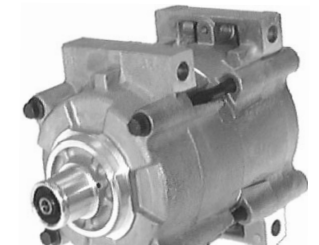
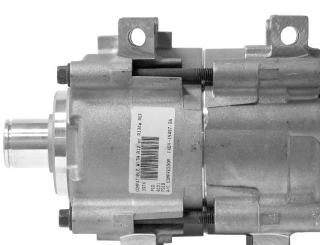
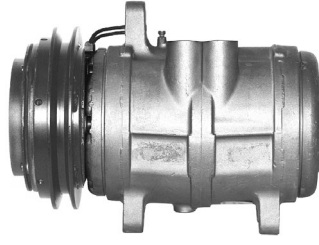


Part No.	Type	Description	Clutch Used	O.E.M.
03-0440	NEW	w/ clutch	8 Grv.	1L2H-194897DC
03-0440NC	NEW	w/o clutch		1L2Z-19703EA
03-0441	NEW	w/ clutch	6 Grv.	1L2H-194897DA
03-0441NC	NEW	w/o clutch		1L2Z-19703AA
03-0442	NEW	w/ clutch	6 Grv.	2C2Z-19V703BA
03-0443	NEW	w/ clutch	8 Grv. w/Temp. Press. Switch	YC4H-19D629CB
03-0444	NEW	w/ clutch	8 Grv.	4C2Z-19V703AC
03-0444NC	NEW	w/o clutch		4C2H-19497BA

Listed in ascending order by part number.

 <p>03-0400 12:00 coil</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>FS-10/FX-15</td> <td>Direct</td> <td>7gr 4.50"</td> </tr> <tr> <th>Volt</th> <th colspan="2">O.E.M.#</th> </tr> <tr> <td>12</td> <td colspan="2">-</td> </tr> </tbody> </table>	Model	Mount	Clutch	FS-10/FX-15	Direct	7gr 4.50"	Volt	O.E.M.#		12	-		 <p>03-0400A 3:00 coil</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>FS-10/FX-15</td> <td>Direct</td> <td>7gr 4.50"</td> </tr> <tr> <th>Volt</th> <th colspan="2">O.E.M.#</th> </tr> <tr> <td>12</td> <td colspan="2">-</td> </tr> </tbody> </table>	Model	Mount	Clutch	FS-10/FX-15	Direct	7gr 4.50"	Volt	O.E.M.#		12	-		 <p>03-0401</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>FS-10/FX-15</td> <td>Direct</td> <td>6gr 5.75"</td> </tr> <tr> <th>Volt</th> <th colspan="2">O.E.M.#</th> </tr> <tr> <td>12</td> <td colspan="2">90-95 F-Series YCC128RM</td> </tr> </tbody> </table>	Model	Mount	Clutch	FS-10/FX-15	Direct	6gr 5.75"	Volt	O.E.M.#		12	90-95 F-Series YCC128RM		 <p>03-0402</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>FS-10</td> <td>Direct</td> <td>6gr 127mm</td> </tr> <tr> <th>Volt</th> <th colspan="2">O.E.M.#</th> </tr> <tr> <td>12</td> <td colspan="2">F3SZ-19703A, YC128</td> </tr> </tbody> </table>	Model	Mount	Clutch	FS-10	Direct	6gr 127mm	Volt	O.E.M.#		12	F3SZ-19703A, YC128	
Model	Mount	Clutch																																																	
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Model	Mount	Clutch																																																	
FS-10	Direct	8gr 131.7mm																																																	
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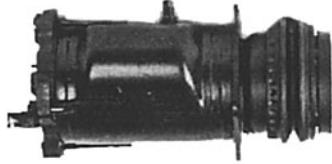
Listed in ascending order by part number.

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 <p>03-0442 w/ clutch 03-0442NC ... w/o clutch</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>Scroll</td> <td>E-150/450 6gr</td> </tr> <tr> <td>Volt</td> <td>O.E.M.#</td> </tr> <tr> <td>12</td> <td>2C2Z-19V703BA</td> </tr> </tbody> </table>	Model	Clutch	Scroll	E-150/450 6gr	Volt	O.E.M.#	12	2C2Z-19V703BA	 <p>03-0443</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>Scroll</td> <td>w/T.P.S. switch 8gr</td> </tr> <tr> <td>Volt</td> <td>O.E.M.#</td> </tr> <tr> <td>12</td> <td>YC4H-19D629CB</td> </tr> </tbody> </table>	Model	Clutch	Scroll	w/T.P.S. switch 8gr	Volt	O.E.M.#	12	YC4H-19D629CB	 <p>03-0444 w/ clutch 03-0444NC ... w/o clutch</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>Scroll</td> <td>8gr 12v</td> </tr> <tr> <td>O.E.M.#</td> <td>4C2Z-19V703AC</td> </tr> <tr> <td></td> <td>w/o 4C2H-19497BA</td> </tr> </tbody> </table>	Model	Clutch	Scroll	8gr 12v	O.E.M.#	4C2Z-19V703AC		w/o 4C2H-19497BA	 <p>03-3018</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>FS-6</td> <td>Standard</td> <td>1gr 147.6mm</td> </tr> <tr> <td>Volt</td> <td colspan="2">O.E.M.#</td> </tr> <tr> <td>12</td> <td colspan="2">N83-304177</td> </tr> </tbody> </table>	Model	Mount	Clutch	FS-6	Standard	1gr 147.6mm	Volt	O.E.M.#		12	N83-304177													
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Scroll	E-150/450 6gr																																																		
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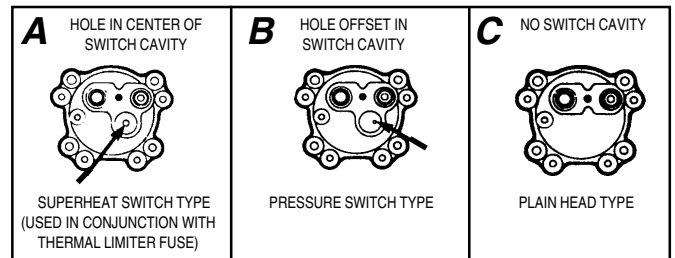
A6 FRIGIDAIRE/DELPHI 6 CYL. AXIAL COMPRESSORS (12.6 cu. in.)

USED ON CHEV/GMC, IHC/NAVISTAR, MACK, FARM & OFF-ROAD

(ALL A6 COMPRESSORS SHOWN ARE FOR CW ROTATION ONLY UNLESS NOTED)



A6 COMPRESSOR REAR HEAD TYPES



NOTE: A & B TYPES **NOT** INTERCHANGEABLE.
ALL **REMANUFACTURED** (AND SOME NEW) COMPRESSORS SUPPLIED **WITHOUT SWITCH** (Available Separately).

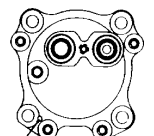
A6 COMPRESSORS WITH CLUTCH

Part No.	New	Remfd.	Oil	Head Type	Grv.	Clutch Type	Volt	Coil Position ¹	Thread Type ²
03-1810	X		MIN	Type A	1	4-7/8" O.D.	12 volt	2:00 (RH)	Metric
30-1810		X	MIN	Type A	1	4-7/8" O.D.	12 volt	2:00 (RH)	Standard
03-1811A	X		PAG	Type A	1	5-1/2" O.D. w/dust seal & dust cover	12 volt	10:00 (LH) ⁴	Standard
03-1812	X		PAG	Type B	1	5" Single Groove	12 volt	2:00 (RH)	Metric
30-1812		X	MIN	Type B	1	4-7/8" O.D.	12 volt	2:00 (RH)	Standard
03-1813A	X		PAG	Type A	1	6-7/8" O.D. w/dust seal & dust cover	24 volt	2:00 (RH)	Standard
30-1813 ³		X	MIN	Type A	1	6-7/8" O.D. w/dust seal & dust cover	24 volt	10:00 (LH)	Standard
03-1814	X		MIN	Type C	6	5-1/2" O.D.	12 volt	10:00 (LH)	Metric
03-1815	X		PAG	Type C	1	6.7" w/dust cover	12 volt	10:00 (LH) ⁴	Metric
30-1815		X	MIN	Type C	1	6-7/8" O.D. w/dust seal & dust cover	12 volt	10:00 (LH) ⁴	Standard
03-1818	X		PAG	Type A	1	5.6" w/dust cover	24 volt	2:00 (RH)	Metric
30-1820		X	MIN	Type C	1	5-1/2" O.D.	12 volt	10:00 (LH)	Standard
03-1821	X		PAG	Type C	1	5"	12 volt	10:00 (LH)	Metric
30-1822		X	MIN	Type A	1	5-1/2" O.D. w/dust seal & dust cover	12 volt	10:00 (LH) ⁴	Standard
03-1826	X		MIN	Type B	1	5" O.D.	24 volt	10:00 (LH)	Standard
30-1826		X	MIN	Type B	1	5" O.D.	24 volt	10:00 (LH)	Standard
03-1860 (1138014)	X		PAG	Type C	1	4.8" w/dust cover	24 volt	10:00 (LH)	Metric
03-1861	X		PAG	Type C	1	5" w/dust cover	24 volt	2:00 (RH)	Metric
03-1862	X		PAG	Type C	2	5", 3/8" Belt	24 volt	2:00 (RH)	Metric
03-1863	X		PAG	Type C	2	6.4" w/dust cover, 3/8" Belt	24 volt	2:00 (RH)	Metric
03-1864	X		MIN	Type B	1	6.7" w/dust cover	12 volt	2:00 (RH)	Metric
03-1865	X		PAG	Type B	8	5" O.D.	12 volt	2:00 (RH)	Metric
03-1866 ⁵ (1138002)	X		PAG	Type C	6	6" O.D., CCW	12 volt	2:00 (RH)	Metric

Notes:

- 1) Coil position determined by position of coil terminals with the compressor oil sump on bottom. Determination made facing the clutch. (RH = Right Hand, LH = Left Hand.)
- 2) When converting O.E. standard thread compressors to metric type replacement compressors, use of metric bolts is required. When converting O.E. metric thread compressors to standard type replacement compressors, use of standard thread bolts is required.
- 3) Do **not** use to replace counterclockwise rotation compressors. See illustration to the right for counterclockwise rotation compressor identification.
- 4) Use coil extension 02-3145 for 2:00 applications.

5) This is a **counterclockwise** rotation compressor. Do **not** use to replace clockwise (standard) compressors.

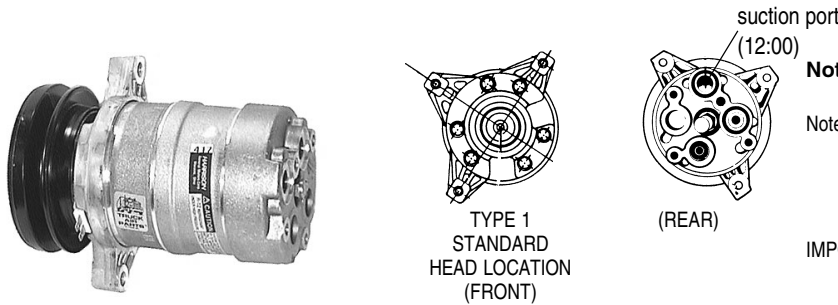


.187 Drilled Identifier Hole for Counterclockwise Rotation

FRIGIDAIRE/DELPHI 6 CYL. HR6HE TYPE COMPRESSORS (10.0 cu. in.)
 (HARRISON REDESIGNED HIGH EFFICIENCY) USED ON CHEV/GMC TRUCKS -
 (REPLACES DA6 & HR6)

THE DA6, HR6, AND HR6HE ARE IDENTICAL EXTERNALLY. THE DA6 WAS IMPROVED INTERNALLY AND RENAMED HR6 AND LATER REVISED TO THE HR6HE (HR6HE AVAILABLE IN NEW ONLY).

Note: New Models supplied without oil. See instructions in compressor box for adding oil.
 Remfd. compressors supplied with mineral oil.



Note: For additional o-ring and sealing washer information see Service Items section.

Note: Due to the nature of DA6, HR6, and HR6HE compressor design, the clutch assembly cannot usually be turned by hand. The rear service port caps must be removed and a socket/ratchet assembly used to initially turn the clutch 10 times before installing.

IMPORTANT: Replacement compressor must be mounted with the suction port at 12:00 position. Do not retrofit for applications other than those listed in this catalog. Do **not** substitute a DA6 style compressor for an HR6/HR6HE. Not suggested for retrofit to R134a.

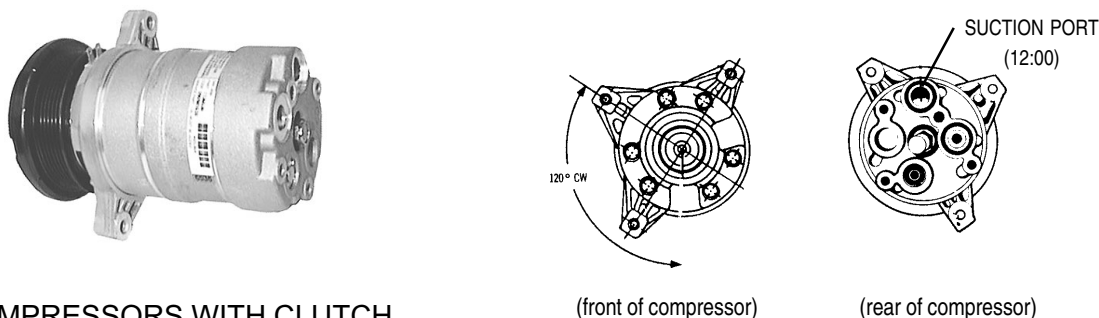
HR6HE COMPRESSORS WITH CLUTCH

Part No. (New)	Part No. (Reman)	Description	Clutch Type	Coil Position	Switch Type
03-1828	30-1828	HR6HE	4.93" O.D./125mm, Single Groove	2:00	none
03-1831	30-1831	HR6HE	4.33" O.D./109.9mm, 6 Groove	2:00	none
03-1838	-	HR6HE	4.93" O.D./125mm, Single Groove	2:00	plug
03-1850	30-1850	HR6HE	4.33" O.D./109.9mm, 6 Groove	10:00	plug
03-1856	-	HR6HE	4.33" O.D./109.9mm, 6 Groove	10:00	plug

HARRISON-DELPHI 6 CYL. HD6 TYPE COMPRESSORS (10 cu. in.)
 FOR CHEV/GMC TRUCKS

FEATURES SAME DESIGN AS HR6HE COMPRESSOR, BUT HAS BETTER LUBRICATION FEATURES AND LESS NOISE/VIBRATION. USED ON R134a APPLICATIONS. SUPPLIED WITHOUT OIL. SEE INSTRUCTIONS IN BOX FOR ADDING OIL.

Note: For additional o-ring and sealing washer information see Service Items section.

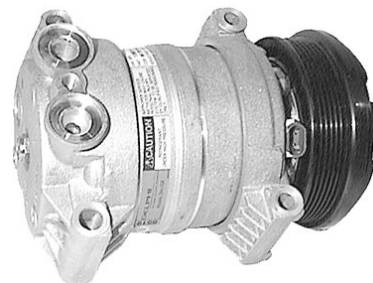


HD6 COMPRESSORS WITH CLUTCH

Part No. (New)	Description	Clutch Type	Coil Position	Switch Type
03-1851	HD6	4.33" O.D./109.9mm, 6 Groove	10:00	11-0247

DELPHI THERMAL 6 CYL. HT6 AXIAL TYPE COMPRESSORS (10 cu. in.) FOR CHEV/GMC TRUCKS

FEATURES SAME DESIGN AS HR6HE/HD6 COMPRESSOR. ONE OF THE LIGHTEST, MOST EFFICIENT 164 CC. DISPLACEMENT COMPRESSORS AVAILABLE. EXTREMELY RELIABLE, WITH BETTER LUBRICATION FEATURES AND REDUCED VIBRATION THAN ANY OTHER AXIAL TYPE DESIGN. USED ON R134a APPLICATIONS. SUPPLIED WITHOUT OIL. SEE INSTRUCTIONS IN BOX FOR ADDING OIL.

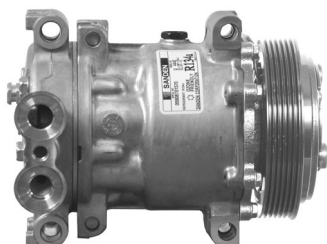


Note: For additional o-ring and sealing washer info, see Service Item Section.

HT6 COMPRESSORS WITH CLUTCH

Part No. (New)	Part No. (Reman)	Description	Clutch Type	Coil Position	Switch Type
03-1852	30-1852	HT6	4.33" O.D./109.9mm, 6 Groove	2:00	11-0247
03-1853	30-1853	HT6	4.96" O.D./125.9mm, 6 Groove	2:00	11-0247
03-1855	30-1855	HT6	4.72" O.D./119.8mm, 6 Groove	2:00	11-0247
03-1868	-	HT6	4.50" O.D./114mm, 6 Groove	11:00	Plug

DELPHI HT-6 / Sanden Replacement



03-1853S
Manufactured by Sanden- replaces DELPHI HT-6 PV6, 5.1" / 130mm diameter.

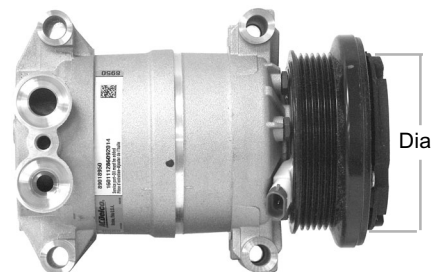
03-1853S - GM Passenger Car and Light Truck

USE to REPLACE Delphi HT-6 on the following GM vehicles:

- 1998 - 1996 Blazer, Jimmy 4.3L
- 1999 - 1996 C/K, Sierra 1500 4.3, 5.0, 5.7L
- 2000 - 1996 C/K, Sierra 2500,3500 5.0, 5.7L
- 1999 - 1996 Suburban 1500,2500 5.0, 5.7L
- 1999 - 1996 P30, 3500 Van 4.3, 5.7L
- 1998 - 1996 S10, Sonoma 4.3L
- 2000 - 1996 Tahoe, Yukon 5.7L

DELPHI THERMAL 6CYL HU6 AXIAL TYPE COMPRESSORS (10 cu.in.) FOR CHEV/GMC TRUCKS

GM'S LATEST H6 DESIGN COMPRESSOR FEATURES IMPROVEMENTS OVER THE HT6 MODEL. EXTREMELY RELIABLE, AND BUILT TO WITHSTAND VIBRATION. USED ON NEWER LIGHT DUTY AND MEDIUM DUTY TRUCK APPLICATIONS. SUPPLIED WITHOUT OIL. SEE INSTRUCTIONS IN BOX FOR ADDING OIL.

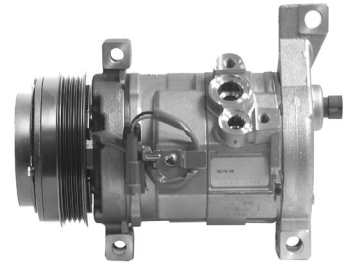


HU6 COMPRESSORS WITH CLUTCH

Part No. (New)	Description	Clutch Type	Coil Position	Switch Type
03-1870	HU6 - LD Trucks	4.0" O.D./101.6mm, 6 Groove	11:00	plug
03-1871	HU6 - LD Trucks	4.2" O.D./106.6mm, 4 Groove	12:00	plug
03-1872	HU6 - MD Trucks	4.0" O.D./101.6 mm, 6 Groove	11:00	plug

**GM-DENSO 10S17F COMPRESSORS (10 CU.IN.)
FOR LATE-MODEL CHEV/GMC TRUCKS, VANS & SUV'S**

SUPPLIED WITHOUT OIL (7.1 OZ. OF PAG150 OIL).
SEE INSTRUCTIONS IN BOX FOR ADDING OIL.



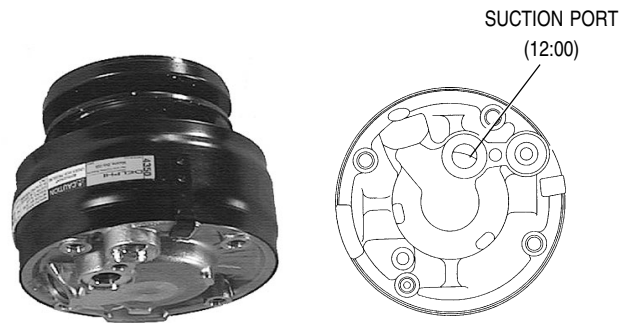
10S17F COMPRESSORS WITH CLUTCH

Part No. (New)	Description	Clutch Type	Coil Position	Switch Type
03-1867	10S17F	4.38" O.D./111mm, 4 Groove	12:00	w/Switch Plug
03-1873	10S17F	4.38" O.D./111mm, 4 Groove	12:00	none

**FRIGIDAIRE/DELPHI 4 CYL. R4 (RADIAL), LIGHTWEIGHT, AND HR100T/HR110MD
TYPE COMPRESSORS (10.0 cu. in.)
USED ON CHEV/GMC TRUCKS**

NOTE: NEW COMPRESSORS SUPPLIED WITHOUT OIL.
SEE INSTRUCTIONS IN BOX FOR ADDING OIL.

Note: For additional o-ring and sealing washer information
see Service Item Section.



SHORT SHAFT
LIGHTWEIGHT MODEL

REAR VIEW

R4 COMPRESSORS WITH CLUTCH

Part No. (New)	Description	Clutch Type	Coil Position	Switch Type
03-1830	R4 - Short Shaft Style	4.93" O.D./125mm, Single Groove	9:00	w/Switch Plug
03-1841	R4 - Short Shaft Style	4.33" O.D./109.9mm, 6 Groove	12:00	w/Switch Plug
03-1846	R4 - Short Shaft Style	4.33" O.D./109.9mm, 6 Groove	12:00	11-0247
03-1854	R4 - Short Shaft Style	4.97" O.D./126mm, Single Groove	6:00	11-0247

COMPRESSOR LUBRICATION SPECIFICATIONS

Comp. Style	Oil Capacity	Type Oil-R12	Oil P/N R-12	Type Oil R134a	Oil P/N R134a	Additional Notes	Oil Measure Tool
Denso	7.44 oz.	-	-	PAG46	17-3411		
Frigidaire A6	10 to 11 oz.	525 visc.	17-3000	PAG150	17-3412 1	2, 5	3
Frigidaire R4	5-1/2 to 6-1/2 oz.	525 visc.	17-3000	PAG150	17-3412 1	2, 5	3
Frigidaire DA6,HR6,HR6HE,HD6,HT6,V5	8 oz.	525 visc.	17-3000	PAG150	17-3412 1	2, 5	3
Ford FS6/6E171	10 oz.	500 visc.	17-3008	PAG46	17-3411	2, 5	3
Ford FX15/FS10	6 to 7 oz.	500 visc.	17-3008	PAG46	17-3411	2, 5	3
Ford Scroll (supplied w/o oil)	4-6 (5)	-	-	PAG46	17-3411		
Sanden SD508, SD508HD, SD5H09	6 oz.	525 visc.	17-3000	PAG/SP15	17-3422	2	15-3084
Sanden SD510, SD5H14, SDH14HD	4-1/2 oz.(7)	525 visc.	17-3000	PAG/SP15	17-3422	2	15-3084
Sanden SD709, SD7H15HD, SHD	4-1/2 oz.(7)	525 visc.	17-3000	PAG/SP15	17-3422	2	15-3084
Seltec/Tama DKS13CH/TM13	6 to 6-1/2 oz. (4)	525 visc.	17-3007	PAG46	17-3411 1	2	3
Seltec/Tama DKS15BH/TM15	6 oz. (4)	525 visc.	17-3007	PAG46	17-3411 1	2	3
Seltec/Tama DKS16H/TM16	8-1/2 oz.	525 visc.	17-3007	PAG46	17-3411 1	2	3
Seltec/Tama DKS26H/TM31	16.9 oz.	525 visc.	17-3007	PAG46	17-3411 1	2	3
Seltec/Tama TM08HD	5 oz.	N/A	N/A	PAG46	17-3411 1	2	3
Tecumseh HG1000	11 oz.	525 visc.	17-3000	ESTER	17-3415	2	15-3023
CCI/York 210, ER210, ET210/ES210	10 to 14 oz.	525 visc.	17-3000	ESTER (6)	17-3415 6	2	15-3023
CCI/York ET212	10 to 14 oz.	N/A	N/A	ESTER (6)	17-3415 6	2	15-3023

NOTES:

- 1) Can also use P/N 17-3415 Icematic Retro 100 Ester Oil for retrofitting (CCI/York use 17-3423). Ester oil is more tolerant of any residual amounts of R12 mineral oil left in the system. Always follow the O.E. manufacturers recommended oil type & oil change procedures when retrofitting any vehicle.
- 2) Provided that no major oil loss has occurred in the system, add the following amount of oil for each component replaced:
 - a.) Receiver-Drier - 1 oz.
 - b.) Accumulator - 1 oz. plus same amount drained from old unit.
 - c.) Desiccant Bag - 1 oz. plus same amount drained from bottom of VIR.
 - d.) Condenser - 1 oz.
 - e.) Evaporator - 2 oz.
 - f.) Hose - NONE (All hoses replaced add 1 oz. total).
 - g.) System Flushed - add 1 to 2 oz. extra to system.
- 3) No tool is available to check oil level. Compressor must be removed from system, tilted and oil drained and measured out of oil or fitting port openings. This will require rotation of clutch pulley during draining.
- 4) Models with aluminum fittings (monolithic head type OV) supplied with 160 cc. oil. Cast iron fitting models (type CT, CV, CVF, CH, and HT) contain 180 cc. oil.
- 5) Some **new** compressors are supplied **without** oil. (An orange warning tag will usually accompany the compressor). Check the instructions inside the box for adding the proper type and amount of oil to the compressor.
- 6) Effective January 2008, the CCI 210 compressors will be supplied with a double capped PAG oil (14 oz.) P/N 17-3437. Although the Ester oil shown will work with the system, the new PAG oil is more stable and will allow the compressor to operate more functionally under low refrigerant conditions.
- 7) The oil capacity shown is approximate and may not apply to the specific Sanden model being replaced. Check the tag on the compressor for the exact oil amount.



To convert cc to ounces, multiply cc by 0.03385

Compressor Identification

<p>R12 Compressors</p> <div style="border: 1px solid black; padding: 5px; display: inline-block; margin-bottom: 10px;"> SD 5 10 HD </div> <p>Sanden _____</p> <p>Number of Cylinders _____</p> <p>Approx. Displacement (cu.in.) _____</p> <p>Heavy Duty Clutch _____</p>	<p>R134a Compressors</p> <div style="border: 1px solid black; padding: 5px; display: inline-block; margin-bottom: 10px;"> SD 7 H 15 HD </div> <p>Sanden _____</p> <p>Number of Cylinders _____</p> <p>Port Location (H if on head, B if on Block) _____</p> <p>Approx. Displacement (cubic centimeters/10) _____</p> <p>Heavy Duty Clutch (HD) Sealed Heavy Duty (SHD) _____</p>
--	--

Part Number

Lubricant Amount

Lubricant Type

Refrigerant

Serial Number

Month of Manufacture

Year of Manufacture

Country Code

00-06 Japan
 70-79 USA
 80-89 Singapore

Year of Manufacture (first digit)

Month of manufacture (last digit)

Jan-Sept.: 1-9

Oct.:X

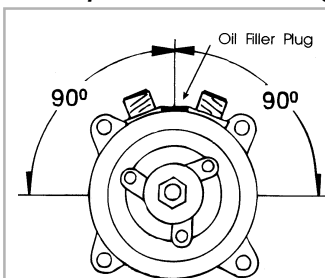
Nov.:Y

Dec.:Z

Compressor Specifications

MODEL	CYL.	REFRIG.	DISPL. CU IN (cc)	WEIGHT lbs.	SYSTEM TYPE	OIL TYPE	FACTORY OIL CHARGE OZ.	FACTORY OIL CHARGE cc.	ROTATION
SD 508	5	R12	8.4 (138)	17.1	All	Mineral	6.0 ± 0.5 oz	175 ± 15cc	CW / CCW
SD 508HD	5	R12	8.4 (138)	17.1	All	Mineral	6.0 ± 0.5 oz	175 ± 15cc	CW / CCW
SD 510	5	R12	9.8 (161)	16.5	All	Mineral	4.6 ± 0.5 oz	135 ± 15 cc	CW Only
SD 510HD	5	R12	9.8 (161)	16.5	All	Mineral	4.6 ± 0.5 oz	135 ± 15 cc	CW Only
SD 5H14	5	R134a	8.4 (138)	17.2	Exp Valve	PAG SP-15	7.2 ± 0.5 oz	210 ± 15 cc	CW / CCW
SD 5H14	5	R134a	8.4 (138)	17.2	Orifice Tube	PAG SP-15	No Standard	No Standard	CW / CCW
SD 5H14HD	5	R134a	8.4 (138)	17.2	Exp Valve	PAG SP-15	7.2 ± 0.5 oz	210 ± 15 cc	CW / CCW
SD 5H14HD	5	R134a	8.4 (138)	17.2	Orifice Tube	PAG SP-15	No Standard	No Standard	CW / CCW
SD 709	7	R12	7.9 (130)	15.2	All	Mineral	4.6 ± 0.5 oz	135 ± 15 cc	CW / CCW
SD 7H15HD	7	R134a	9.5 (155)	15.2	Exp Valve	PAG SP-15	4.6 ± 0.5 oz	135 ± 15 cc	CW / CCW
SD 7H15HD	7	R134a	9.5 (155)	15.2	Orifice Tube	PAG SP-15	8.1 ± 0.5 oz	240 ± 15 cc	CW / CCW
SD 7H15SHD	7	R134a	9.5 (155)	17.6	Exp Valve	PAG SP-15	4.6 ± 0.5 oz	135 ± 15 cc	CW / CCW
SD 7H15SHD	7	R134a	9.5 (155)	17.6	Orifice Tube	PAG SP-15	8.1 ± 0.5 oz	240 ± 15 cc	CW / CCW

Acceptable Mounting Angles



R134a PAG SP15 Oil



- SP15 replaces SP20 and is completely interchangeable.
- Mixing SP15 and SP20 is acceptable and will not void the warranty.

17-3422 8.45 OZ.
 Used when servicing Sanden Compressors in systems that are charged with R134a. For use with SD 5H14, 7H15 Compressors.

Selecting The Correct Sanden Compressor

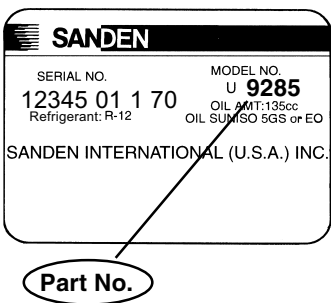
There are several different ways to choose the correct Sanden replacement compressor.

Application - refer to the application section looking up application by Make, Year and Model and select the compressor needed. If it is not listed in the application section then...

Part Number Description:

1. Locate the Identification Tag on the compressor body - the "Model No." found in the upper right corner is the Sanden "Part Number" needed.
2. Refer to the chart on page 268. The chart is listed in ascending order by the Sanden part numbers along with our corresponding number and the compressors characteristics or specifications.
3. Verify the compressor using the Section V: Illustrated section. Part numbers are listed by our part number in ascending order.

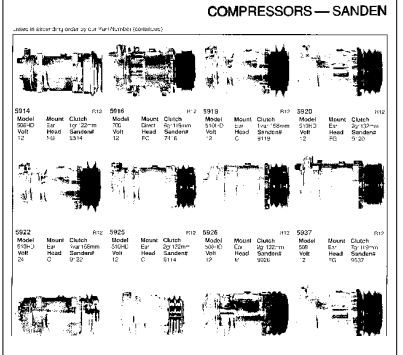
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COMPRESSORS — SANDEN												
SANDEN NUMBER	OUR #	OUR #	OUR #	MODEL	REFR	HEAD	POS.	SIZE	MOUNT	PULLEY	COIL	
										DA. IN.	DRY	
4005	5774	5055	5625	SD5H4HD	R134a	FL	VERT	3/4x7/8	EAR	132	2	24V BULLET
4008	5712	5069	5625	SD5H12	R134a	FL	VERT	3/4x7/8	EAR	125	PW10	12V BULLET
4009	5765	5057	5625	SD5H14	R134a	FL	VERT	3/4x7/8	EAR	132	2	12V AMPAD006.1
4010	5720	5057	5625	SD5H4HD	R134a	FL	VERT	3/4x7/8	EAR	132	2	12V AMPAD006.1
4011	5716	5059	5624	SD5H4HD	R134a	C	VERT	1 1/4	EAR	158	1	12V BULLET
4012	5703	5057	5631	SD5H14	R134a	M	HORIZ	1 1/4	EAR	132	2	12V AMPAD006.1
4014	5737	5060	5625	SD5H14	R134a	FL	VERT	3/4x7/8	EAR	119	PW7	12V AMPAD006.1
4015	5715	5059	5625	SD5H4HD	R134a	FL	VERT	3/4x7/8	EAR	158	1	12V BULLET
4016	5775	—	5625	SD5H4HD	R134a	FL	VERT	3/4x7/8	EAR	158	1	24V AMPAD006.1
4018	5692	—	5625	SD5H5HD	R12	GM	HORIZ	PAD	EAR	158	1	24V DUAL LEAD
4020	5714	5061	5625	SD5H4HD	R134a	FL	VERT	3/4x7/8	EAR	132	1	12V BULLET
4028	5730	—	5625	SD5H4HD	R134a	K	HORIZ	3/4x7/8	EAR	132	2	12V
4027	5731	—	5625	SD5H4HD	R134a	K	HORIZ	3/4x7/8	EAR	132	2	24V
4022	5729C	—	5625	SD7H15	R134a	WM	VERT	PAD(D)	DIR	169	1	12V dual lead w/rips
4023	5717MC	—	5625	SD7H15	R134a	WM	VERT	PAD	DIR	132	2	12V dual lead w/rips
4024	5701	—	5625	SD7H15HD	R134a	OK	HORIZ	PAD	EAR	158	1	24V Special
4029	5730	—	5625	SD7H15HD	R134a	MD	HORIZ	1 1/4	EAR	132	2	12V Special
4011	5702	—	5625	SD7H15HD	R134a	MD	HORIZ	1 1/4	EAR	132	2	24V
4017	5717	5064	5625	SD7H15HD	R134a	MD	HORIZ	1 1/4	EAR	132	2	12V BULLET
4018	5705	—	5625	SD7H15	R134a	OD	HORIZ	PAD	EAR	119	PW7	12V PACKARD GM
4026	5706	5054	—	SD7H15HD	R134a	JD	VERT	3/4x7/8	DIR	132	2	12V PACKARD #12
4027	5722	5056	—	SD7H15HD	R134a	JD	VERT	3/4x7/8	EAR	125	2	12V PACKARD #12
4028	5716	5055	—	SD7H15	R134a	JD	VERT	3/4x7/8	DIR	119	PW	12V BULLET #007
4027	5730	—	5625	SD7H15HD	R134a	KC	HORIZ	3/4x7/8	EAR	133	PW8	12V PACKARD #12
4030	5704	—	5625	SD7H15HD	R134a	JD	VERT	3/4x7/8	EAR	132	2	12V PACKARD #12
4040	5712	—	5625	SD7H15HD	R134a	OK	HORIZ	PAD	EAR	152	1	24V SPECIAL DUAL
4041	5741	5055	5625	SD7H15	R134a	MD	HORIZ	1 1/4	DIR	119	PW6	12V BULLET
4043	5725	5055	5625	SD7H15HD	R134a	OS	VERT	1 1/4	EAR	132	2	12V BULLET
4044	5705	5051	5625	SD7H15HD	R134a	DA	VERT	3/4x7/8	EAR	132	2	12V PACKARD #12
4044	5742	5047	5624	SD7H15HD	R134a	PA	VERT	3/4x7/8	EAR	119	PW7	12V PACKARD #12

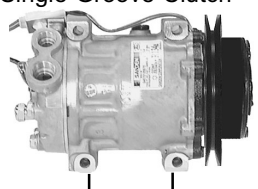


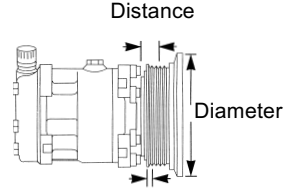



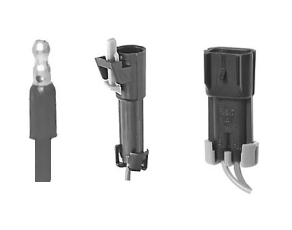
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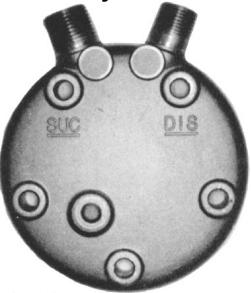
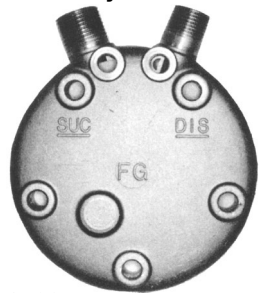
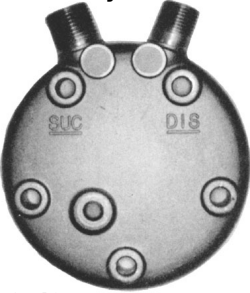


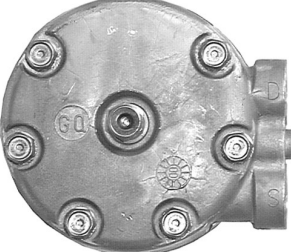






Visual Description - if the identification tag cannot be read or is missing or if the compressor is being changed out - the following information will be needed:

1. Refrigerant Type: R134a or R12 - check vehicle for refrigerant label
2. Head Type: Vertical, Horizontal (Sanden usually casts up to three alpha code in the head ie: JDA)
3. Head Fitting Type: O'Ring Type 3/4"x7/8"; Tube-O Type 1"-14 or Pad Type
4. Clutch Voltage: Determine if 12 or 24 Volt System
5. Clutch Type: Determine if Single, Double or Multi Groove Pulley
6. Clutch Diameter: Measure the Diameter of the Pulley
7. Clutch Connection: Single or Double Wire, Bullet, MetriPack or WeatherPak
8. Clutch A-B Distance: For proper belt alignment, accurately measure the A-B Distance
9. Mounting Type: Ear Mount or Direct Mount (crossbolt or tangential) Type
10. Service Valve: Choose the correct service valve using that section of this catalog

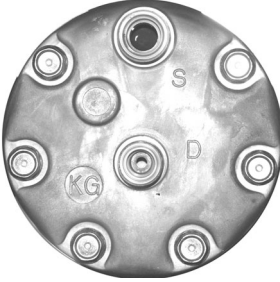
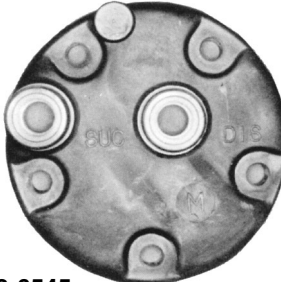
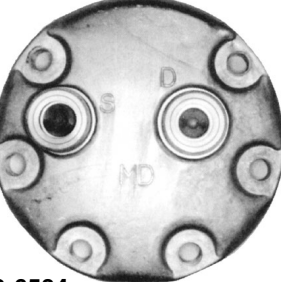



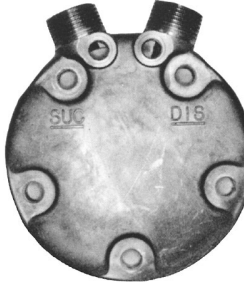



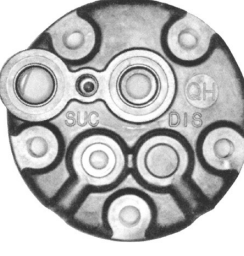


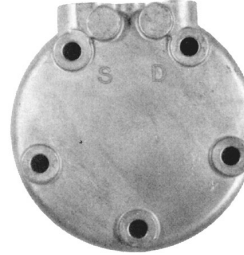
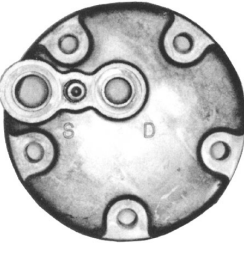




Typical Examples:

<p>Single Groove Clutch</p>  <p>DIRECT MOUNT</p>	<p>Double Groove Clutch</p>  <p>EAR MOUNT</p>	<p>Multi Groove Clutch</p>  <p>PRESSURE RELIEF VALVE</p>	<p>A-B Distance</p>  <p>Diameter</p> <p>Groove Width</p>
 <p>VERTICAL TUBE-O 1"-14</p>	 <p>VERTICAL O'RING 3/4x7/8</p>	 <p>HORIZONTAL PAD TYPE</p>	 <p>CLUTCH CONNECTIONS</p>

Rear Head and Identification (Listed alphabetically by style) NOTE: If part number is not shown, head is N/A.

<p>Style B</p>  <p>Vertical Flare 3/4" x 7/8" SD508,510 Compressor with R12 Charging Ports</p>	<p>Style C</p>  <p>03-6544 Vertical Tube-O'ring 1" x 14 SD5H14 Compressor without Charging Ports</p>	<p>Style CB</p>  <p>03-6541 Vertical Tube-O'ring 1" x 14 7H13, 7H15 Compressor without Charging Ports</p>	<p>Style CBA</p>  <p>Vertical Tube-O'ring 1" x 14 SD7H15 Compressor</p>
<p>Style FC</p>  <p>03-6508 Vertical O'ring 3/4" x 7/8" 5H14 Compressor without Charging Ports</p>	<p>Style FG</p>  <p>03-6503 Vertical O'ring 3/4" x 7/8" SD505, 507, 510 Compressors with R12 Charging Ports</p>	<p>Style FL</p>  <p>03-6543 Vertical O'ring 3/4" x 7/8" 5H14 Compressor without Charging Ports</p>	<p>Style GH</p>  <p>Horizontal Tab Freightliner Slimline Connections</p>
<p>Style GK</p>  <p>Horizontal Pad 3/4" x 7/8" SD7H15 Compr. with Pressure Relief Valve, and w/Switch Port</p>	<p>Style GQ</p>  <p>Lateral Pad 3/4" x 7/8" SD7H15 Compressor with Pressure Relief Valve</p>	<p>Style GSA</p>  <p>Lateral Pad Kenworth, Peterbilt</p>	<p>Style JD</p>  <p>03-6533 Vertical O'ring 3/4" x 7/8" 7H13, 7H15 Compressor without Charging Ports</p>
<p>Style JDA</p>  <p>03-6533A Vertical O'ring 3/4" x 7/8" SD7H15 Compressor w/Pressure Relief Valve</p>	<p>Style K</p>  <p>03-6546 Horizontal O'ring 3/4" x 7/8" SD5H14 Compressor without Charging Ports</p>	<p>Style KC</p>  <p>03-6540C Horizontal O'ring 3/4" x 7/8" SD7H15 Compressor</p>	<p>Style KCA</p>  <p>Horizontal O'ring 3/4" x 7/8" SD7H15 Compressor</p>

NOTE: If part number is not shown, head is N/A.

<p>Style KG</p>  <p>03-6540G Horizontal O'ring 3/4" x 7/8" SD7H15 Compressor</p>	<p>Style M</p>  <p>03-6545 Horizontal Tube-O 1" x 14 SD508, 5H14 Compressor without Charging Ports</p>	<p>Style MD</p>  <p>03-6534 Horizontal Tube-O'ring 1" x 14 SD708, 7H15 Compressor without Charging Ports</p>	<p>Style MDA</p>  <p>Horizontal Tube-O'ring 1" x 14 SD7H15HD Compressor without Charging Ports with Pressure Relief Valve</p>	
<p>Style MJ</p>  <p>Horiz. Tube-O'ring 1"x14 SD7H15 Compressor without Charging Ports</p>	<p>Style MJA</p>  <p>Horiz. Tube-O 1" x 14 SD7H15 Compr. with Pressure Relief Valve</p>	<p>Style N</p>  <p>Vert. Tube-O'ring 1" x 14 SD505,508, 510 Compr. with R12 Charging Ports</p>	<p>Style Q</p>  <p>03-6510 Horizontal GM Pad SD508, 510, 5H14 Compr without Charging Ports</p>	<p>Style QC</p>  <p>SD7H15 Compressor 3/8" x 24" Bolt Holes</p>
<p>Style QD</p>  <p>03-6542 Horiz. GM Pad M10x1.25 7H13, 7H15, 7H15HD Compr. without Charging Ports with PRV</p>	<p>Style QH</p>  <p>Horizontal GM Pad Type SD508, 510 Compressor with PVT Port</p>	<p>Style QM</p>  <p>Horizontal GM Pad Type SD510HD Compressor</p>	<p>Style SJ</p>  <p>Horizontal Special Pad SD7H15 Compressor</p>	<p>Style UB</p>  <p>Vert. Pad M10x1.25 Bolt SD508, 5H14 Compr. without Charging Ports</p>
<p>Style UD</p>  <p>Horizontal Pad M10 x 1.25 Bolt SD5H14 Compressor without Charging Ports</p>	<p>Style UK</p>  <p>Vertical Pad M10 x 1.25 Bolt SD7H15, 7H15HD Compr. without Charging Ports</p>	<p>Style WH</p>  <p>Vertical Pad (Ford/Sterling) w/o charging ports SD7H15</p>	<p>Style WJ</p>  <p>Vertical Pad (Ford/Sterling) w/o charging ports SD7H15</p>	<p>Style WV</p>  <p>Horizontal Tab 3/4" x 7/8" SD7H15 Comp. with Pressure Relief Valve</p>

Listed in ascended order by Sanden Number

SANDEN NUMBER	TAP # COMP.	TAP # CLUTCH	TAP # HEAD	SD MODEL	FITTING		MOUNT	PULLEY		WIRE			
					HEAD	POS.		SIZE	DIA.	GRV.	VOLT	END	SHAFT
4018	SD 4018	-	-	7H15HD	spc'l	VERT	PAD	DIR	126	PV10	12V	2MP	-
4019	03-3815	-	-	SD7E	GH	HORIZ	PAD	DIR	119	PV6	12V	2MP	-
4020	03-3817	-	-	SD7E	GH	HORIZ	PAD	DIR	119	PV8	12V	2MP	-
4021	03-3804	-	-	SD7E	GK	HORIZ	34x7/8	DIR	119	PV8	12V	2	-
4024	SD 4024	NS	-	7H15SHDC	GQ	LATER'L	PAD	DIR	119	PV8	24V	2MP	-
4025	03-0427	NS	-	7H15SHDC	WH	VERT	PAD	DIR	119	PV8	12V	3FRD	-
4034	03-3810	-	-	SD7E FLX	GV	HORIZ	GM metric	DIR	119	PV10	12V	2MP	KEY
4039	03-1401	02-0606	-	7H15HD	GH	HORIZ	PAD	DIR	125	PV6	12V	2MP	KEY
4040	03-1405	02-0606	-	7H15HD	GQ	LATER'L	PAD	DIR	125	PV6	12V	2MP	KEY
4041	03-1001C	02-1002	-	7H15HD	GQ	LATER'L	PAD	EAR	125	2	12V	2MP	KEY
4042	03-1404	02-0601	-	7H15HD	GQ	LATER'L	PAD	DIR	119	PV8	12V	2MP	KEY
4047	SD 4047	-	-	7H15HD	-	-	-	-	-	-	-	-	-
4051	03-3812	-	-	SD7E FLX	GV	HORIZ	GM metric	DIR	126	PV12	24V	1	-
4052	03-3822	-	-	SD7E FLX	GV	HORIZ	GM metric	DIR	125	2	24V	1	KEY
4066	03-3818	-	-	SD7E FLX	GV	HORIZ	GM metric	DIR	119	PV8	24V	1	KEY
4300	03-3740	-	03-6534	7H15SHD	MD	HORIZ	1"-14	DIR LNG	152	PV8	24V	1P	KEY
4301	03-3738	02-3482	-	7H15SHD	GK	HORIZ	H-PAD	DIR LNG	132	PV8	24V	2CAT	KEY
4302	03-3747	-	-	7H15SHD	GK	HORIZ	H-PAD	DIR LNG	152	PV8	24V	2CAT	KEY
4303	03-0427	02-0437	-	7H15HD	WH	SPC'L	Spcl Pad	DIR LNG	119	PV8	12V	2FRD	KEY
4304	03-0432E	-	-	SD7E	GH	SPC'L	Spcl Pad	DIR LNG	125	PV6	12V	2FRD	KEY
4305	03-0434	02-0430	-	7H15HD	WJ	SPC'L	Spcl Pad	EAR	119	PV8	12V	2FRD	KEY
4306	03-0614	02-1604	-	7H15HD	KCA	HORIZ	3/4x7/8	DIR LNG	132	2	12V	2MP	KEY
4307	03-0621	02-0601	-	7H15HD	WJ	VERT	PAD	DIR	119	PV8	12V	2MP	KEY
4314	03-0615	02-0601	-	7H15HD	spc'l	DIR	PAD	DIR	119	PV8	12V	2MP	KEY
4325	SD 4325	-	-	7H15HD	JD	VERT	3/4x7/8	DIR	132	2	24V	1P	KEY
4326	03-1201	NS	-	7H15SSHD	WV	HORIZ	PAD	DIR	180	PV8	12V	2MP	-
4347	03-0805	-	-	SD7E	spc'l	VERT	PAD	DIR	119	PV10	12V	2MP	-
4352	03-0609S	NS	-	7H15SHDC	GH	HORIZ	PAD	DIR	119	PV8	12V	2MP	-
4362	03-1869	-	-	7H15HD	-	-	-	DIR	119	7	12V	2	-
4368	03-1404S	NS	-	7H15SHDC	GQ	VERT	PAD	DIR	119	PV8	12V	2MP	-
4370	03-1002	NS	-	7H15SHD	GQ	LATER'L	PAD	DIR	126	PV12	12V	2MP	-
4376	03-1401S	NS	-	7H15SHDC	GSA	-	-	DIR	125	PV6	12V	2MP	-
4377	03-1405S	NS	-	7H15SHD	GQ	LATER'L	PAD	DIR	125	PV6	12V	2MP	-
4378	SD 4378	NS	-	7H15SHDC	spc'l	VERT	PAD	DIR	126	PV12	12V	2MP	-
4379	SD 4379	NS	-	7H15SHDC	GSA	VERT	PAD	DIR	126	PV7	12V	2MP	-
4381	SD 4381	NS	-	7H15SHDC	MDA	HORIZ	1"-14	DIR	126	PV12	12V	2MP	-
4382	03-3814	-	-	SD7E	GWA	HORIZ	PAD	DIR	119	PV6	12V	2MP	-
4383	03-1001C	NS	-	7H15SHDC	GQ	LATER'L	PAD	EAR	125	2	12V	2MP	-
4384	SD 4384	NS	-	7H15SHDC	GQ	LATER'L	PAD	DIR	126	PV10	12V	2MP	-
4391	03-3418S	NS	-	7H15SHDC	KCA	HORIZ	3/4x7/8	DIR	119	PV8	12V	2MP	-
4392	03-1403S	NS	-	7H15SHDC	JDA	VERT	3/4x7/8	EAR	125	2	12V	2MP	-
4396	03-1848	-	-	7H15	QC	-	-	DIR	-	7	12V	2	-
4398	03-1407	NS	-	7H15SHD	GSA	VERT	PAD	DIR	123	PV8	12V	2MP	-
4401	03-3802T	-	-	SD7E FLX	GV	HORIZ	GM metric	DIR	125	2	12V	1B/P	-
4404	SD 4404	-	03-6540G	7H15HD	KG	HORIZ	3/4x7/8	DIR	119	PV8	12V	2MP	KEY
4407	SD 4407	-	-	7H15SHD	spc'l	VERT	PAD	DIR	126	PV10	12V	2MP	KEY
4408	SD 4408	NS	-	7H15SHDC	GSA	VERT	PAD	EAR	125	PV6	12V	2MP	-
4410	SD 4410	NS	-	7H15SHDC	WJ	VERT	PAD	DIR	119	PV8	12V	2MP	-
4412	SD 4412	NS	-	7H15SHDC	MDA	HORIZ	1"-14	DIR	126	PV10	12V	2MP	-
4417	03-0609	02-0601	-	7H15HD	GH	HORIZ	H-PAD	DIR LNG	119	PV8	12V	2MP	KEY
4418	03-0804	02-0439	-	7H15HD	MJA	HORIZ	1"-14	DIR LNG	119	PV8	12V	2MP	KEY
4419	03-3702T	02-1002	-	7H15-FLX	GV	HORIZ	GM metric	DIR LNG	125	2	12V	1B/P	KEY
4420	03-3708T	02-0601	-	7H15-FLX	GV	HORIZ	GM metric	DIR LNG	119	PV8	12V	1B/P	KEY
4421	03-0607	02-0601	-	7H15HD	MDA	HORIZ	1"-14	DIR	119	PV8	12V	2MP	KEY
4422	03-0427	02-0437	-	7H15HD	WH	SPC'L	Spcl Pad	DIR LNG	119	PV8	12V	2FRD	KEY
4423	03-0432	02-0435	-	7H15HD	-	SPC'L	Spcl Pad	DIR LNG	125	PV6	12V	2FRD	KEY
4424	03-1401	02-0606	-	7H15HD	-	VERT	PAD	DIR	125	PV6	12V	2MP	KEY
4425	03-1405	02-0606	-	7H15HD	GQ	LATER'L	3/4x7/8	DIR	125	PV6	12V	2MP	KEY
4426	03-1001C	02-1002	-	7H15HD	GQ	LATER'L	3/4x7/8	EAR	125	2	12V	2MP	KEY
4427	03-0434	02-0430	-	7H15HD	WJ	SPC'L	Spcl Pad	EAR	119	PV8	12V	2FRD	KEY
4428	03-0614	02-1604	-	7H15HD	KCA	HORIZ	3/4x7/8	DIR LNG	132	2	12V	2MP	KEY
4429	03-0612	02-1604	-	7H15HD	GH	HORIZ	H-PAD	EAR	132	2	12V	2MP	KEY
4430	03-0610	02-0606	-	7H15HD	GH	HORIZ	H-PAD	DIR LNG	125	PV6	12V	2MP	KEY
4431	03-0601	02-0601	-	7H15HD	MDA	HORIZ	1"-14	EAR	119	PV8	12V	2MP	KEY
4432	03-1404	02-0601	-	7H15HD	GQ	LATER'L	3/4x7/8	DIR	119	PV8	12V	3MP	KEY

NOTE: Refer notes and abbreviations on page 273.



Section V: Specifications Chart

Sanden - Compressors

Listed in ascended order by Sanden Number

SANDEN NUMBER	TAP # COMP.	TAP # CLUTCH	TAP # HEAD	SD MODEL	FITTING		MOUNT	PULLEY		WIRE	
					HEAD POS.	SIZE		DIA.	GRV.	VOLT	END SHAFT
4433	03-1403	02-1002	-	7H15HD	JDA	VERT	3/4x7/8	EAR	125	2	12V 2MP KEY
4434	03-3709	02-1604	-	7H15-FLX	GV	HORIZ	GM metric	EAR	132	2	12V 1B/P KEY
4435	03-3719	02-3485	-	7H15-FLX	GV	HORIZ	GM metric	EAR	132	2	24V 1B/P KEY
4440	03-1853S	-	-	7H15HD	GT	HORIZ	GM metric	DIR LNG	130	PV6	12V 2 KEY
4453	SD 4495	02-3468	-	7H15-FLX	GV	HORIZ	GM metric	EAR	119	PV8	12V 1 KEY
4457	03-3709A	02-1604	-	7H15-FLX	GV	HORIZ	GM metric	EAR	132	2	12V 1 KEY
4458	03-3709C	02-1604	-	7H15-FLX	GV	HORIZ	GM metric	EAR	133	2	12V 1 KEY
4460	03-3708A	02-0601	-	7H15-FLX	GV	HORIZ	GM metric	EAR	119	PV8	12V 1B/P KEY
4468	03-3729	02-3481	-	7H15SHD	GK	HORIZ	H-PAD	EAR	138.5	1	24V 1CAT KEY
4469	03-0410	02-0431	-	7H15HD	WJ	SPC'L	SpC'l Pad	EAR	132	1	12V 2FRD KEY
4471	03-0602	02-1604	-	7H15HD	MJA	HORIZ	1"-14	EAR	132	2	12V 2MP KEY
4472	03-0612	02-1604	-	7H15HD	GH	HORIZ	H-PAD	EAR	132	2	12V 2MP KEY
4473	03-0610	02-0606	-	7H15HD	GH	HORIZ	H-PAD	DIR LNG	125	PV6	12V 2MP KEY
4474	03-0421	02-0430	-	7H15HD	WH	SPC'L	SpC'l Pad	DIR LNG	119	PV8	12V 2FRD KEY
4475	03-0605	02-1606	-	7H15HD	CBA	VERT	1"-14 PRV	DIR	125	PV6	12V 2MP Spline
4477	03-0601	02-0601	-	7H15HD	MJA	HORIZ	1"-14	EAR	119	PV8	12V 2MP KEY
4478	03-3730	02-3477	03-6534	7H15SHD	MD	HORIZ	1"-14	EAR	152	2	12V 1 KEY
4479	03-3732	02-3486	-	7H15SHD	GK	HORIZ	H-PAD	EAR	152	1	24V 2CAT KEY
4480	03-3499	02-3479	03-6540C	7H15SHD	KC	HORIZ	3/4x7/8	EAR	138.5	1	12V 2 KEY
4482	03-0433	02-0601	-	7H15HD	MJA	HORIZ	1"-14	DIR LNG	119	PV8	12V 2MP KEY
4484	03-1403	02-0602	03-6533A	7H15HD	JDA	VERT	3/4x7/8	EAR	125	2	12V 2MP Spline
4485	03-0609	02-0601	-	7H15HD	GH	HORIZ	H-PAD	DIR LNG	119	PV8	12V 2MP KEY
4486	03-0427	-	-	7H15HD	WH	SPC'L	SpC'l Pad	DIR LNG	119	PV8	12V 2FRD Spline
4487	03-3733	02-3482	-	7H15SHD	GK	HORIZ	H-PAD	EAR	133	PV8	24V 2CAT KEY
4488	03-0603	02-1604	03-6533A	7H15HD	JDA	VERT	3/4x7/8	EAR	132	2	12V 2MP KEY
4489	03-3731	4611-9930	03-6534	7H15SHD	MD	HORIZ	1"-14	EAR	152	2	24V 1 KEY
4490	03-1600	02-0608	-	7H15HD	WV	HORIZ	3/4x7/8	EAR	119	PV8	12V 2MP KEY
4491	03-0604	02-1604	03-6533	7H15HD	JD	VERT	3/4x7/8	DIR LNG	132	2	12V 2MP KEY
4492	03-0606	02-0606	-	7H15HD	MDA	HORIZ	1"-14	DIR LNG	125	PV6	12V 2MP Spline
4493	03-1608	02-0608	-	7H15HD	WV	HORIZ	3/4x7/8	DIR SHT	130	PV8	12V 2MP KEY
4494	03-1605	02-1604	-	7H15HD	WV	HORIZ	3/4x7/8	DIR LNG	132	2	12V 2MP KEY
4495	SD 4495	02-0601	-	7H15HD	GV	HORIZ	GM metric	EAR	119	PV8	12V 2MP KEY
4496	03-0434	02-0430	-	7H15HD	WJ	SPC'L	SpC'l Pad	EAR	119	PV8	12V 2FRD KEY
4497	03-0435	-	-	7H15HD	SJ	SPC'L	SpC'l Pad	EAR	132	2	12V 2FRD KEY
4498	03-3741	-	-	7H15SHD	KCA	HORIZ	3/4x7/8	DIR LNG	132	PV8	12V 2CAT KEY
4499	03-3737	-	03-6534	7H15SHD	MD	HORIZ	1"-14	DIR LNG	152	PV8	12V 1P KEY
4506	03-3409	02-3470	03-6543	5H14HD	FL	VERT	3/4x7/8	EAR	132	2	24V 1 KEY
4507	03-3409	02-3470	03-6543	5H14	FL	VERT	3/4x7/8	EAR	132	2	24V 1 KEY
4508	03-3488	02-3476	03-6543	5H14	FL	VERT	3/4x7/8	EAR	125	PV10	12V 1 KEY
4509	03-3405	02-3064	03-6543	5H14	FL	VERT	3/4x7/8	EAR	132	2	12V 1 KEY
4510	03-3405	02-3064	03-6543	5H14HD	FL	VERT	3/4x7/8	EAR	132	2	12V 1 KEY
4511	03-3410	02-3469	03-6544	5H14HD	C	VERT	1"-14	EAR	158	1VG	12V 1 KEY
4513	03-3415	02-3064	03-6545	5H14	M	HORIZ	1"-14	EAR	132	2	12V 1 KEY
4514	03-3484	02-3475	03-6543	5H14	FL	VERT	3/4x7/8	EAR	119	PV7	12V 1 KEY
4515	03-3485	02-3469	03-6543	5H14HD	FL	VERT	3/4x7/8	EAR	158	1VG	12V 1 KEY
4516	03-3486	02-3489	03-6543	5H14HD	FL	VERT	3/4x7/8	EAR	158	1VG	24V 1 KEY
4519	03-3421	4877-9932	-	510SHD	QM	HORIZ	H PAD	EAR	138	1	24V 1 KEY
4521	03-3719 w/03-6514	-	-	5H14	M	HORIZ	1"-14	EAR	132	2	24V - -
4522	03-3708D w/03-6514	02-3475	5H14	M	HORIZ	1"-14	EAR	119	PV7	12V 1 KEY	
4523	03-3708D w/03-6514	02-3475	5H14	M	HORIZ	1"-14	EAR	119	PV6	12V 1 KEY	
4525	03-3709 w/03-6513	02-3064	5H14	C	VERT	1"-14	EAR	132	2	12V - KEY	
4526	03-3496	02-3476	03-6545	5H14	M	HORIZ	1"-14	EAR	125	PV10	12V 1 KEY
4527	03-3719 w/03-6513	02-3470	5H14HD	C	VERT	1"-14	EAR	132	2	24V 1 KEY	
4529	03-3709 W/03-6513	02-3064	5H14HD	C	VERT	1"-14	EAR	132	2	12V - KEY	
4530	03-3420	02-3087	03-6543	5H14HD	FL	VERT	3/4x7/8	EAR	122	1	12V 1 KEY
4531	03-3708D w/03-6514	02-3475	5H14	M	HORIZ	1"-14	EAR	119	PV7	12V 1 KEY	
4532	03-3717 w/03-6511	-	5H14	FL	VERT	3/4x7/8	EAR	152	2	24V - -	
4536	03-3709 w/03-6512	02-3064	5H14HD	K	HORIZ	3/4x7/8	EAR	132	2	12V 1P KEY	
4537	03-3719 w/03-6512	02-3470	5H14HD	K	HORIZ	3/4x7/8	EAR	132	2	24V 1 KEY	
4538	SD 4538	02-1604	-	7H15HD	GH	HORIZ	PAD	DIR	132	2	12V 2MP KEY
4540	SD 4540	02-1604	-	7H15HD	spc'l	VERT	PAD	DIR	132	2	12V 2MP KEY
4541	SD 4541	-	-	7H15HD	spc'l	VERT	PAD	DIR	126	PV12	12V 2MP KEY
4543	03-0616	NS	-	7H15SHD	GH	HORIZ	PAD	DIR	140	PV8	12V 2MP -
4544	03-0802	02-0601	-	7H15HD	GWA	HORIZ	PAD	DIR	119	PV8	12V 2MP KEY
4545	03-3803	-	-	SD7E	KF	HORIZ	1-1/16x3/4	DIR	119	PV8	12V 2

NOTE: Refer notes and abbreviations on page 273.

Listed in ascended order by Sanden Number

SANDEN NUMBER	TAP # COMP.	TAP # CLUTCH	TAP # HEAD	SD MODEL	FITTING		MOUNT	PULLEY		WIRE			
					HEAD	POS.		SIZE	DIA.	GRV.	VOLT	END	SHAFT
4546	03-0801	02-0606	-	7H15HD	GWA	HORIZ	PAD	DIR	125	PV6	12V	2MP	KEY
4548	03-0617	-	-	7H15	WH	VERT	PAD	DIR	-	PV8	12V	-	-
4549	03-0610S	NS	-	7H15SHDC	GH	HORIZ	PAD	DIR	125	PV6	12V	-	-
4600	03-3492	02-3478	03-6533	7H15SHD	JD	VERT	3/4x7/8	EAR	125	PV6	12V	1P	KEY
4602	03-0420	02-0434	-	7H15	WH	VERT	PAD (U)	DIR	169	1	12V	2FRD	KEY
46023	03-0415	-	-	7H15	WH	VERT	PAD	DIR	-	-	-	-	-
4603	03-0410	02-0431	-	7H15	WJ	SPC'L	Spcl Pad	EAR	132	1	12V	2FRD	KEY
46033	03-0414	-	-	7H15	WJ	HORIZ	PAD	EAR	-	-	-	-	-
4604	03-3729	02-3481	-	7H15SHD	GK	HORIZ	H-PAD	EAR	138.5	1	24V	1CAT	KEY
4608	03-3749	4875-9932	-	7H15SHD	GK	HORIZ	H-PAD	EAR	138	1	12V	1B/P	KEY
4609	03-3730	02-3477	03-6534	7H15SHD	MD	HORIZ	1"-14	EAR	152	2	12V	1	KEY
4611	03-3731	4611-9930	03-6534	7H15SHD	MD	HORIZ	1"-14	EAR	152	2	24V	1P	KEY
4615	03-0615*	02-0601	-	7H15HD	spcl	VERT	PAD	DIR	119	PV8	12V	2MP	KEY
4616	03-3802	-	-	SD7E FLX	GV	HORIZ	GM metric	EAR	125	2	12V	1B/P	KEY
4617	03-3491	02-3477	03-6534	7H15SHD	MD	HORIZ	1"-14	EAR	152	2	12V	1	KEY
4618	03-1844	02-3498	-	7H15	SJA	HORIZ	Spcl Pad	EAR	119	PV7	12V	2MP	KEY
4626	03-3416	02-3464	03-6533	7H15HD	JD	VERT	3/4x7/8	DIR	132	2	12V	1P	note3
4627	03-3490	02-3063	03-6533	7H15HD	JD	VERT	3/4x7/8	EAR	125	2	12V	1P	KEY
4628	03-3414	02-3079	03-6533	7H15	JD	VERT	3/4x7/8	DIR	119	PV6	12V	1	KEY
4637	03-3407	02-3472	03-6540C	7H15SHD	KC	HORIZ	3/4x7/8	EAR	133	PV8	12V	1P	KEY
4639	03-3470	02-3464	03-6533	7H15HD	JD	VERT	3/4x7/8	EAR	132	2	12V	1	KEY
4640	03-3732	02-3486	-	7H15SHD	GK	HORIZ	H-PAD	EAR	152	1	24V	2CAT	KEY
4641	03-3498	02-3468 (5)	03-6534	7H15	MD	HORIZ	1"-14	DIR	119	PV6	12V	1	KEY
4643	03-3419	02-3464	03-6541	7H15HD	CB	VERT	1"-14	EAR	132	2	12V	1P	KEY
4644	03-3470	02-3464	03-6533A	7H15HD	JDA	VERT	3/4x7/8	EAR	132	2	12V	1P	KEY
4645	03-3471	02-3468 (5)	03-6533A	7H15HD	JDA	VERT	3/4x7/8	EAR	119	PV7	12V	1P	KEY
4646	03-3422	02-3464	-	7H15HD	MJA	HORIZ	1"-14	EAR	132	2	12V	1	KEY
4647	03-3470	02-3464	03-6533A	7H15HD	JDA	VERT	3/4x7/8	EAR	132	2	12V	1	KEY
4652	03-3489	02-3471	03-6533	7H15HD	JD	VERT	3/4x7/8	EAR	125	2	24V	1P	KEY
4653	03-0436	02-0435	03-6541	7H15	CB	VERT	1"-14	EAR	119	PV6	12V	2FRD	KEY
4654	SD 4654	02-3477	03-6533	7H15SHD	JD	VERT	3/4x7/8	EAR	152	2	12V	1	KEY
4655	SD 4727	02-3466	03-6540C	7H15	KC	HORIZ	3/4x7/8	DIR	119	PV6	12V	1	KEY
4656	03-3729	02-3481	-	7H15	GK	HORIZ	3/4x7/8	EAR	138	1	24V	2CAT	KEY
4659	03-1612	4659-9931	03-6540C	7H15	KC	HORIZ	3/4x7/8	EAR	130	PV8	12V	1P	KEY
4660	03-3784	02-3468	03-6533A	7H15	JDA	VERT	3/4x7/8	EAR	119	PV8	12V	1P	KEY
4661	03-3499	02-3479	03-6540C	7H15SHD	KC	HORIZ	3/4x7/8	EAR	138.5	1	12V	2	KEY
4663	03-3490	02-3063	03-6533	7H15	JD	VERT	3/4x7/8	EAR	125	2	12V	1P	KEY
4664	03-3470	02-3464	03-6533	7H15HD	JD	VERT	3/4x7/8	EAR	132	2	12V	1P	KEY
4665	03-3471	02-3468 (5)	03-6533	7H15HD	JD	VERT	3/4x7/8	EAR	119	PV7	12V	1P	KEY
4666	03-3418	02-3468	03-6540C	7H15	KC	HORIZ	3/4x7/8	DIR	119	PV8	12V	1P	KEY
4667	03-3418	02-3468	03-6540C	7H15	KC	HORIZ	3/4x7/8	DIR LNG	119	PV8	12V	1P	KEY
4672	03-3468	02-3468	-	7H15HD	MDA	HORIZ	1"-14	EAR	119	PV8	12V	1	KEY
4676	03-3809	-	-	SD7E	GWA	HORIZ	PAD	DIR	119	PV8	12V	2MP	-
4685	SD 4727	02-3466	03-6540C	7H15	KC	HORIZ	3/4x7/8	DIR	119	PV6	12V	1	KEY
4687	03-0600	02-0606 (8)	-	7H15HD	CBA	VERT	1"-14 PRV	DIR	125	PV6	12V	1WP	KEY
4691	SD 4691	02-3466	-	7H15	GN	-	-	DIR	119	PV6	12V	1	KEY
4694	03-1611	02-1604	03-6533	7H15HD	JD	VERT	3/4x7/8	EAR	132	2	12V	2MP	KEY
4695	03-0604	02-1604	03-6533A	7H15HD	JDA	VERT	3/4x7/8	DIR	125	2	12V	2MP	KEY
4696	03-1001C	02-1002	-	7H15HD	GQ	Later'l	3/4x7/8	EAR	125	2	12V	2MP	KEY
4698	03-3800	-	-	7H15SHD	JD	VERT	3/4x7/8	DIR	133	PV8	12V	1WP	KEY
4699	03-1604	02-1604	03-6533	7H15HD	JD	VERT	3/4x7/8	DIR	132	2	12V	2MP	KEY
4700	03-1601	02-0608	03-6540C	7H15	KC	HORIZ	3/4x7/8	EAR	130	PV8	12V	2MP	KEY
4702	SD 4727	02-3466	03-6540C	7H15	KC	HORIZ	3/4x7/8	DIR	119	PV6	12V	1	KEY
4704	03-0435	-	-	7H15	SJ	SPC'L	Spcl Pad	EAR	132	2	12V	2FRD	KEY
4705	03-1400	02-0601	-	7H15HD	GQ	LATER'L	3/4x7/8	EAR	119	PV8	12V	2MP	KEY
4707	03-1857	02-3468	-	7H15	QC	HORIZ	GM PAD	EAR	119	PV8	12V	1P	KEY
4708	03-1858	02-3063	-	7H15	QC	HORIZ	GM PAD	EAR	125	2	12V	1P	KEY
4709	03-3440	02-3063	03-6540G	7H15	KG	HORIZ	3/4x7/8	EAR	125	2	12V	1	KEY
4710	03-3441	02-3468	-	7H15	CB	VERT	1"-14	EAR	119	PV8	12V	1	KEY
4711	03-3784	02-3468	03-6533	7H15	JD	VERT	3/4x7/8	EAR	119	PV8	12V	1P	KEY
4712	03-3722	02-3468	03-6540G	7H15	KG	HORIZ	3/4x7/8	EAR	119	PV8	12V	1	KEY
4713	03-1403	02-1002	-	7H15HD	JDA	VERT	3/4x7/8	EAR	125	2	12V	2MP	KEY
4715	03-1603	02-1602 (2)	-	7H15	WV	HORIZ	3/4x7/8	DIR	132	2	12V	2MP	note 2
4716	03-1600	02-0608	-	7H15	WV	HORIZ	3/4x7/8	EAR	130	PV8	12V	2MP	KEY
4717	03-1602	02-1604	-	7H15	WV	HORIZ	3/4x7/8	EAR	132	2	12V	2MP	KEY

NOTE: Refer notes and abbreviations on page 273.



Section V: Specifications Chart

Sanden - Compressors

Listed in ascended order by Sanden Number

SANDEN NUMBER	TAP # COMP.	TAP # CLUTCH	TAP # HEAD	SD MODEL	FITTING		MOUNT	PULLEY		WIRE	
					HEAD POS.	SIZE		DIA.	GRV.	VOLT	END SHAFT
4718	03-0434	02-0430	-	7H15	WJ	SPC'L Spc'l Pad	EAR	119	PV8	12V	2FRD KEY
4720	03-3813	-	-	SD7E	spc'l	VERT PAD	DIR	119	PV8	12V	2MP
4726	03-3733	02-3482	-	7H15SHD	GK	HORIZ H-PAD	EAR	132	PV8	24V	2CAT KEY
4727	SD 4727	-	03-6540C	7H15HD	KC	HORIZ 3/4x7/8	DIR	119	PV6	12V	-
4730	03-0421*	-	-	7H15	WH	VERT PAD (U)	DIR	119	PV8	12V	2FRD Spline
4731	03-1401	02-1606	-	7H15HD	GSA	VERT 3/4x7/8	DIR	125	PV6	12V	2MP Spline
4733	03-1608	02-1609	-	7H15HD	WV	HORIZ 3/4x7/8	DIR	130	PV8	12V	2MP Spline
4734	03-0601	02-0601	-	7H15HD	MJA	HORIZ 1"-14	EAR	119	PV8	12V	2MP KEY
4735	03-0602	02-1604	-	7H15HD	MDA	HORIZ 1"-14	EAR	132	2	12V	2MP KEY
4736	03-0603	02-1604	03-6533A	7H15HD	JDA	VERT 3/4x7/8	EAR	132	2	12V	2MP KEY
4739	03-1402	02-0609	03-6540G	7H15HD	KG	HORIZ 3/4x7/8	EAR	119	PV8	12V	2MP Spline
4740	03-1403	02-0602	03-6533A	7H15HD	JDA	VERT 3/4x7/8	EAR	125	2	12V	2MP Spline
4741	03-3724	02-3471	-	7H15HD	JD	VERT PAD	EAR	125	2	24V	1 KEY
4742	03-3727	02-3471	03-6540G	7H15HD	KG	HORIZ 3/4x7/8	EAR	125	2	24V	1 KEY
4743	03-3726	02-3471	03-6541	7H15HD	CB	VERT 1"-14	EAR	125	2	24V	1 KEY
4744	03-3728	02-3471	03-6534	7H15HD	MD	HORIZ 1"-14	EAR	125	2	24V	1 KEY
4745	03-3444	-	03-6533	7H15HD	JD	VERT 3/4x7/8	EAR	158	1VG	24V	1 KEY
4746	03-3725	02-3480	03-6533	7H15HD	JD	VERT 3/4x7/8	EAR	158	1VG	12V	1 KEY
4747	03-3721	02-3480	03-6541	7H15HD	CB	VERT 1"-14	EAR	158	1VG	12V	1 KEY
4752	03-0604	02-1604	03-6533	7H15HD	JD	VERT 3/4x7/8	DIR LNG	132	2	12V	2MP KEY
4753	03-0437	-	-	7H15	SJ	VERT PAD	EAR	119	PV8	12V	2FRD -
4754	03-1859	-	-	7H15	WH	VERT PAD	DIR	130	7	12V	2 -
4756	03-0605	02-1606	-	7H15HD	CBA	VERT 1"-14 PRV	DIR	125	PV6	12V	2MP Spline
4757	03-1605	02-1606	-	7H15HD	WV	HORIZ 3/4x7/8	DIR	125	PV6	12V	2MP Spline
4759	03-1404	02-0609	-	7H15HD	GQ	LATER'L 3/4x7/8	DIR	119	PV8	12V	2MP Spline
4761	03-0606	02-1606	-	7H15HD	MDA	HORIZ 1"-14	DIR LNG	125	PV6	12V	2MP Spline
4762	03-3718A	-	-	7H15HD	JD	VERT 3/4x7/8	EAR	123	PV8	24v	1 -
4763	03-3718 w/03-6513	-	-	7H15HD	CB	VERT 1"-14	EAR	119	PV8	24V	-
4764	03-3718 w/03-6514	-	-	7H15HD	MD	HORIZ 1"-14	EAR	119	PV8	24V	-
4765	03-3718 w/03-6512	-	03-6540G	7H15HD	KG	HORIZ 3/4x7/8	EAR	119	PV8	24V	-
4766	03-0438	-	-	7H15HD	SJ	SPC'L Spc'l Pad	DIR SHT	119	PV8	12V	1FRD -
4767	03-0427	-	-	7H15HD	WH	SPC'L Spc'l Pad	DIR LNG	119	PV8	12V	2FRD Spline
4768	03-3737	-	03-6534	7H15SHD	MD	HORIZ 1"-14	DIR LNG	152	PV8	12V	1P KEY
4769	03-3738	02-3482	-	7H15SHD	GK	HORIZ H-PAD	DIR LNG	132	PV8	24V	2CAT KEY
4775	03-0306	-	-	7H15	GH	HORIZ PAD	DIR	119	PV8	12V	-
4776	03-0607	02-0609	-	7H15HD	MJA	HORIZ 1"-14	DIR LNG	119	PV8	12V	2MP Spline
4777	03-1602	02-1602	-	7H15HD	WV	HORIZ 3/4x7/8	EAR	132	2	12V	2MP Spline
4778	03-1603	02-1602	-	7H15HD	WV	HORIZ 3/4x7/8	DIR	132	2	12V	2MP note2
4779	03-3702 w/03-6511	-	-	7H15HD	JD	VERT 3/4x7/8	EAR	125	2	12V	1B/P Spline
4780	03-3416	-	03-6533	7H15HD	JD	VERT 3/4x7/8	DIR	132	2	12V	1 Spline
4781	03-0608	02-3487	03-6540C	7H15HD	KC	HORIZ 3/4x7/8	EAR	130	PV8	12V	1P Spline
4785	03-0305	-	-	7H15	GF	-	DIR	130	PV7	12V	2MP -
4792	03-1405	02-1606	-	7H15	GQ	LATER'L 3/4x7/8	DIR	125	PV6	12V	2MP Spline
4793	SD 4793	02-0606	-	7H15	GWA	-	DIR	125	PV6	12V	2MP KEY
4795	03-3740	-	03-6534	7H15SHD	MD	HORIZ 1"-14	DIR LNG	152	PV8	24v	1P KEY
4800	03-3808T	-	-	SD7E FLX	GV	HORIZ GM metric	DIR	119	PV8	12V	1
4802	03-0618	NS	-	7H15SHD	spc'l	VERT PAD	DIR	140	PV8	12V	2MP -
4803	SD 4803	-	-	7H15HD	spc'l	VERT PAD	DIR	125	PV6	12V	2MP -
4804	03-0619	NS	-	7H15SHD	spc'l	VERT PAD	DIR	126	PV10	12V	2MP -
4805	03-3808	-	-	SD7E FLX	GV	HORIZ GM metric	EAR	119	PV8	12V	1
4808	03-0620	NS	-	7H15SHD	MDA	HORIZ 1"-14	DIR	119	PV8	12V	2MP -
4810	03-0432	4810-9931	-	7H15	WJ	SPC'L Spc'l Pad	DIR LNG	125	PV6	12V	2FRD Spline
4813	03-3741	-	-	7H15SHD	KCA	HORIZ 3/4x7/8	DIR LNG	132	PV8	12V	2CAT KEY
4815	03-0801	02-1606	-	7H15	GWA	-	DIR	125	PV6	12V	2MP Spline
4816	03-0802	02-0609	-	7H15	GWA	HORIZ PAD	DIR	119	PV8	12V	2MP Spline
4817	03-0433	02-0439	-	7H15	MJA	HORIZ 1"-14	DIR LNG	119	PV8	12V	2MP KEY
4818	03-0609	02-0601	-	7H15	GH	HORIZ H-PAD	DIR	119	PV8	12V	2MP KEY
4819	03-0610	02-0606	-	7H15	GH	HORIZ H-PAD	DIR LNG	125	PV6	12V	2MP KEY
4820	03-0611	02-0601	-	7H15	GH	HORIZ H-PAD	EAR	119	PV8	12V	2MP KEY
4821	03-0612	02-1604	-	7H15	GH	HORIZ H-PAD	EAR	132	2	12V	2MP KEY
4822	03-0803	02-0601	03-6533A	7H15	JDA	VERT 3/4x7/8	DIR	119	PV8	12V	2MP KEY
4823	03-1607	02-1608	03-6540C	7H15	KC	HORIZ 3/4x7/8	DIR SHT	130	PV8	12V	1P Spline
4825	SD 4825	-	-	7H15	GRA	VERT PAD	SWING	130	PV6	12V	-
4840	03-3747	-	-	7H15SHD	GK	HORIZ H-PAD	DIR LNG	152	PV8	24V	2CAT KEY
4846	SD 4846	-	-	7H15	GF	-	DIR	130	PV7	12V	-

NOTE: Refer notes and abbreviations on page 273.



Listed in ascended order by Sanden Number

SANDEN NUMBER	TAP # COMP.	TAP # CLUTCH	TAP # HEAD	SD MODEL	FITTING		MOUNT	PULLEY		WIRE	
					HEAD POS.	SIZE		DIA.	GRV.	VOLT	END SHAFT
4854	SD 4854	-	-	7H15	GZA	-	-	SWING	130	PV6	12V - -
4860	03-3702	02-1002	-	7H15-FLX	GV	HORIZ	GM metric	EAR	125	2	12V 1B/P KEY
4862	03-3712	02-3471*	-	7H15-FLX	GV	HORIZ	GM metric	EAR	125	2	24V 1B/P KEY
4864	03-3708	02-0601	-	7H15-FLX	GV	HORIZ	GM metric	EAR	119	PV8	12V 1B/P KEY
4866	03-3718	4866-9931	-	7H15-FLX	GV	HORIZ	GM metric	EAR	119	PV8	24V 1B/P KEY
4868	03-3704	02-3469	-	7H15-FLX	GV	HORIZ	GM metric	EAR	158	1VG	12V 1B/P KEY
4870	03-3714	02-3499	-	7H15-FLX	GV	HORIZ	GM metric	EAR	158	1VG	24V 1B/P KEY
4872	03-3706	4872-9930	-	7H15-FLX	GV	HORIZ	GM metric	EAR	125	PV10	12V 1B/P KEY
4874	03-3708D	4874-9933	-	7H15-FLX	GV	HORIZ	GM metric	EAR	119	PV8	12V 1B/P KEY
4875	03-3749	4875-9932	-	7H15HD	GK	HORIZ	H-PAD	EAR	138	1	12V 1B/P KEY
4877	03-3713	4877-9932	-	7H15-FLX	GV	HORIZ	H-PAD	EAR	138	1	24V 1B/P KEY
4881	03-3717	4881-9930	-	7H15-FLX	GV	HORIZ	GM metric	EAR	152	2	24V 1B/P KEY
4883	03-1200	02-0606	03-6533	7H15	JD	VERT	3/4x7/8	DIR LNG	125	PV6	12V 2MP KEY
4885	03-0433	02-0608	-	7H15	MJA	HORIZ	1"-14	DIR LNG	130	PV8	12V 2MP KEY
4890	03-1603	02-1604	-	7H15	WV	HORIZ	3/4x7/8	DIR	132	2	12V 2MP KEY
4891	03-1605	4891-9931	-	7H15	WV	HORIZ	3/4x7/8	DIR LNG	132	2	12V 2MP -
4892	03-1608	4892-9931	-	7H15	WV	HORIZ	3/4x7/8	DIR SHT	130	PV8	12V 2MP KEY
4893	03-1602	02-1604	-	7H15	WV	HORIZ	3/4x7/8	EAR	132	2	12V 2MP KEY
4894	03-0608	02-3464 (7)	03-6533	7H15	JD	VERT	3/4x7/8	DIR	132	2	12V 1 KEY
4895	03-0608	4895-9931	03-6540C	7H15	KC	HORIZ	3/4x7/8	EAR	130	PV8	12V 1P KEY
4896	03-3490	02-3063	03-6533	7H15	JD	VERT	3/4x7/8	EAR	125	2	12V 1P KEY
4969	SD 4969	-	-	TRS090	-	-	-	DIR	111	PV6	12V - -
4975	SD 4975	-	-	TRSA09	-	-	-	DIR	101	PV6	12V - -
4976	SD 4976	-	-	TRSA09	-	-	-	DIR	103	PV6	12V - -
4979	SD 4979	-	-	TRS105	-	-	-	DIR	95	PV7	12V - -
4987	SD 4987	-	-	TRS090	-	-	BodyPort	-	109	PV4	12V - -
5072	03-3400	-	03-6543	5H09	FL	VERT	3/4x7/8	EAR	125	2	12V 1 KEY
5073	03-3408	-	03-6543	5H09	FL	VERT	3/4x7/8	EAR	125	2	24V 1 KEY
5077	03-3406	-	-	5H09	K	-	-	EAR	125	2	24v 1 KEY
5407	03-3009	02-3470	03-6503	508HD	FG	VERT	3/4x7/8	EAR	132	2	24V 1 KEY
5415	03-0411	02-3476	03-6503	508	FG	VERT	3/4x7/8	EAR	125	PV10	12V 1 KEY
5424	03-3008	02-3064	03-6503	508	FG	VERT	3/4x7/8	EAR	132	2	12V 1 KEY
5706	03-1835	02-3498	-	510HD	QH	HORIZ	PAD	EAR	119	PV7	12V 2FRD KEY
57093	03-0406	-	-	510HD	FQ	VERT	3/4x7/8	EAR	-	-	- KEY
5725	03-3008	02-3064	-	510HD	B	VERT	3/4x7/8	EAR	132	2	12V 1 KEY
57303	03-0408	-	-	510HD	WF	VERT	PAD	EAR	-	-	- KEY
5746	03-3020	-	-	7H15HD	FG	VERT	3/4x7/8	EAR	122	1	12V 2FRD KEY
5747	03-3085	02-3469	03-6503	510HD	FG	VERT	3/4x7/8	EAR	158	1VG	12V 1 KEY
6627	03-3409	02-3470	03-6543	5H14	FL	VERT	3/4x7/8	EAR	132	2	24V 1 KEY
6629	03-3484	02-3475	03-6543	5H14	FL	VERT	3/4x7/8	EAR	119	PV7	12V 1 KEY
6630	03-3709 w/03-6512	02-3064	5H14	K	HORIZ	3/4x7/8	EAR	132	2	12V - KEY	
6631	03-3415	02-3064	03-6545	5H14	M	HORIZ	1"-14	EAR	132	2	12V 1 KEY
6632	03-3719 w/03-6514	02-3470	5H14	M	HORIZ	1"-14	EAR	132	2	24V 1 KEY	
6634	03-3483	02-3470	03-6546	5H14	K	HORIZ	3/4x7/8	EAR	132	2	24V 1 KEY
6642	03-3709 W/03-6513	02-3064	5H14	C	VERT	1"-14	EAR	132	2	12V - KEY	
6655	03-3708D w/03-6514	02-3475	5H14	M	HORIZ	1"-14	EAR	119	PV7	12V 1 KEY	
6656	03-3706 w/03-6514	02-3476	5H14	FL	VERT	3/4x7/8	EAR	125	PV10	12V 1 KEY	
6664	03-3405	02-3064	03-6543	5H14	FL	VERT	3/4x7/8	EAR	132	2	12V 1 KEY
6665	03-3409	02-3470	03-6543	5H14	FL	VERT	3/4x7/8	EAR	132	2	24V 1 KEY
6667	03-3719 w/03-6513	02-3470	5H14	C	VERT	1"-14	EAR	132	2	24V 1 KEY	
6670	03-3496	02-3476	-	5H14	M	HORIZ	1"-14	EAR	125	PV10	12V 1 KEY
6671	03-3410	02-3469	03-6544	5H14	C	VERT	1"-14	EAR	158	1VG	12V 1 KEY
6672	03-3486	02-3489	03-6543	5H14	FL	VERT	3/4x7/8	EAR	158	1VG	24V 1 KEY
6673	03-3485	02-3469	03-6543	5H14	FL	VERT	3/4x7/8	EAR	158	1VG	12V 1 KEY
6674	03-3420	02-3087	03-6543	5H14	FL	VERT	3/4x7/8	EAR	122	1	12V 1 KEY
6675	03-3708D w/03-6514	02-3475	5H14	M	HORIZ	1"-14	EAR	119	PV6	12V 1 KEY	
6676	03-3709 w/03-6512	02-3064	5H14	K	HORIZ	3/4x7/8	EAR	132	2	12V 1P KEY	
6677	03-3709 w/03-6513	02-3064	5H14	C	VERT	1"-14	EAR	132	2	12V - KEY	
6678	03-3709 w/03-6513	02-3064	5H14	C	VERT	1"-14	EAR	132	2	12V - KEY	
6679	03-3717 w/03-6511	03-6543	5H14	FL	VERT	3/4x7/8	EAR	152	2	24V - -	
6680	03-3719 w/03-6512	02-3470	5H14	K	HORIZ	3/4x7/8	EAR	132	2	24V 1 KEY	
7416	03-3014	02-3079	03-6508	709	FC	VERT	3/4x7/8	DIR	119	PV6	12V 1 KEY
7501	03-3014	02-3079	03-6508	709	FC	VERT	3/4x7/8	DIR	119	PV6	12V 1 KEY
7803	03-1843	02-1002	-	7H15	SJ	SPC'L	SpC'l Pad	EAR	125	2	12V 2MP KEY
7804	03-0421	02-0430	-	7H15HD	WH	SPC'L	SpC'l Pad	DIR LNG	119	PV8	12V 2FRD KEY

NOTE: Refer notes and abbreviations on page 273.



Section V: Specifications Chart

Sanden - Compressors

Listed in ascended order by Sanden Number

SANDEN NUMBER	TAP # COMP.	TAP # CLUTCH	TAP # HEAD	SD MODEL	FITTING		SIZE	MOUNT	PULLEY		WIRE		
					HEAD	POS.			DIA.	GRV.	VOLT	END SHAFT	
7819	03-3480	02-3063	03-6534	7H15	MD	HORIZ	1"-14	EAR	125	2	12V	1P	KEY
7822	03-3468	02-3468	03-6534	7H15	MD	HORIZ	1"-14	EAR	119	PV8	12V	1	KEY
7864	03-3708D w/03-6512	02-3466	02-3466		7H15	-	-	EAR	119	PV6	12V	1	KEY
8017	03-3712 w/03-6511	-	-		7H15	-	-	EAR	-	-	-	-	KEY
8025	03-3708D w/03-6512	02-3466	02-3466		7H15	-	-	EAR	119	PV6	12V	1	KEY
8088	03-3411	-	-	7H15HD	QC	HORIZ	-	EAR	140	2	12V	1	KEY
8103	03-3784	02-3468	03-6533	7H15	JD	VERT	3/4x7/8	EAR	119	PV8	12V	1	KEY
8104	03-3470	02-3464	03-6533	7H15HD	JD	VERT	3/4x7/8	EAR	132	2	12V	1	KEY
8105	03-3414	02-3079	03-6533	7H15	JD	VERT	3/4x7/8	DIR	119	PV6	12V	1	KEY
8107	03-3729	02-3481	-	7H15SHD	GK	HORIZ	H-PAD	EAR	138.5	1	24V	1CAT	KEY
8108	03-3749	4875-9932	-	7H15SHD	GK	HORIZ	3/4x7/8	EAR	138	1	12V	1	KEY
8109	03-3732	02-3486	-	7H15SHD	GK	HORIZ	H-PAD	EAR	152	1	24V	2CAT	KEY
8390	SD 8390	02-3064	-	508	B	VERT	FLARE	EAR	132	2	12V	1	KEY
8399	SD 8399	02-3064	-	508	B	VERT	FLARE	EAR	132	2	24V	1	KEY
9026	03-3015	02-3064	03-6545	508HD	M	HORIZ	1"-14	EAR	132	2	12V	1	KEY
9056	SD 9056	-	-	505	E	VERT	FLARE	EAR	125	2	12V	1	KEY
9103	SD 9103	02-3064	-	510HD	B	VERT	FLARE	EAR	132	2	12V	1	KEY
9105	SD 9105	02-3470	-	510HD	B	VERT	FLARE	EAR	132	2	24V	1	KEY
9112	SD 9112	02-3469	-	510HD	B	VERT	3/4x7/8	EAR	152	B1	12V	1	KEY
9114	03-3023	02-3064	03-6544	510HD	C	VERT	1"-14	EAR	132	2	12V	1	KEY
9119	03-3010	02-3469	03-6544	510HD	C	VERT	1"-14	EAR	158	1VG	12V	1	KEY
9120	03-3008	02-3064	03-6503	510HD	FG	VERT	3/4x7/8	EAR	132	2	12V	1	KEY
9122	03-3012	02-3489	03-6544	510HD	C	VERT	1"-14	EAR	158	1VG	24V	1	KEY
9285	03-3005	02-3064	03-6503	508	FG	VERT	3/4x7/8	EAR	132	2	12V	1	KEY
9513	03-0411	02-3476	-	508	B	VERT	3/4x7/8	EAR	125	PV10	12V	1	KEY
9514	03-3020	02-0423	03-6503	508HD	FG	VERT	3/4x7/8	EAR	122	1	12V	1	KEY
9515	03-3490*	02-3064	03-6503	508HD	FG	VERT	3/4x7/8	EAR	132	2	12V	1	KEY
9537	03-3084	02-3078	03-6503	508	FG	VERT	3/4x7/8	EAR	119	PV7	12V	1	KEY
9548	03-1833	02-3064	-	510HD	QH	HORIZ	PAD	EAR	132	2	12V	1	KEY
9563	03-1833	02-3064	-	508HD	QH	HORIZ	H PAD	EAR	132	2	12V	1	KEY
9583	03-3020	02-0423	03-6503	508HD	FG	VERT	3/4x7/8	EAR	122	1 OH	12V	1	KEY
9592	03-3065	02-3087	03-6545	508HD	M	HORIZ	1"-14	EAR	122	1	12V	1	KEY
9594	03-0405	02-0423	-	508	FQ	-	-	EAR	122	1 OH	12V	2FRD	KEY
9669	03-1833	02-3064	-	508HD	QH	HORIZ	PAD	EAR	132	2	12V	1	KEY
9674	03-3009	02-3470	03-6503	510HD	FG	VERT	3/4x7/8	EAR	132	2	24V	1	KEY
9675	03-3085	02-3469	03-6503	510HD	FG	VERT	3/4x7/8	EAR	158	1VG	12V	1	KEY
9676	03-3086	02-3489	03-6503	510HD	FG	VERT	3/4x7/8	EAR	158	1VG	24V	1	KEY
9680	03-3010	02-3469	03-6544	510HD	C	VERT	1"-14	EAR	158	1VG	12V	1P	KEY
9684	03-3421	4877-9932	-	510HD	QM	HORIZ	GM PAD	EAR	138	1	24V	1	KEY
9689	03-1833	02-3064	-	510HD	QF	HORIZ	H PAD	EAR	132	2	12V	1	KEY
9694	03-3008	02-3064	-	510HD	FG	VERT	3/4x7/8	EAR	132	2	12V	1P	KEY

Notes:

- * OE Head has PRV, ours does not
- 1) Information — at current time
- 2) 4778 splined (4777-9931 clutch), 4715 keyed (4694-9931 clutch)
- 3) 4626 keyed (4626-9931 clutch), 4780 splined (4780-9931 clutch)
- 4) OE version 2wire Ford connector, Aftermarket is 1wire bullet
- 5) Use 8 groove clutch (02-3468)
- 6) Universal GM Pad used with manifold

Abbreviations:

- 1 = single wire bullet connector
- 1B/P = single wire with FLX7 combination bullet/packard conn., can use with 03-6550 dual harness conn.
- 1P = single wire packard connector
- 1WP = single wire Weatherpack connector
- 2CAT = two wire Cat. OE connector
- 2FRD = two wire Ford OE connector
- 2MP = two wire Metropack connector

DIR LNG = Direct Long; DIR SHT = Direct Short; PRV = Pressure Relief Valve (-) DESIGNATES CALL FOR AVAILABILITY



When replacing an R12 compressor with and R134a type you will need to do the following:

Since **ALL** R134a compressors do not contain service (schrader) ports needed to hook up manifold gauge hoses for servicing and charging, the additional purchase of R134a service ports are required. (The ports required are compressor specific, relating to the style of head where the A/C hoses are attached). Once the head style is determined, the ports simply are attached to the compressor fittings. See page 422.

Super Heavy Duty Compressor (SHDC) New Design Features

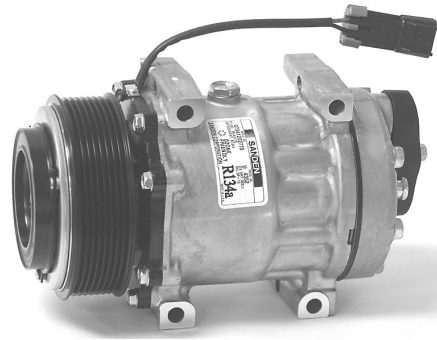
- New Heavy Duty Design for greater durability and longer service life, twice as long as Standard Models
- Original Equipment on new 2006 Class 6, 7, & 8 vehicles at Freightliner, Peterbilt, Volvo and Mack
- Doubles the number of life clutch cycles (1 million)
- Increased Friction Surface Diameter on Clutch Rotor
- Same Wobble Plate design and performance as current SD7 compressors
- Larger Face with a friction lined clutch rotor for better engagement
- Rubber clutch armature replaces and eliminates leaf spring armature
- New Heavy Duty Extra Pure (EP) Steel Bearing in Clutch Rotor
- Increased internal oil flow passages to increase oil flow to lip seal
- Improved Over-Molded Lip Seal, increases the ability to seal when shaft “waggles” during compressor operation
- Improved rear thrust bearing race
- Improved Rod Swage Joint Quality with special alumite coating
- Thermal Fuse added to coil for disengagement of clutch pulley
- Prevents clutch from locking up and throwing accessory drive belt

In most applications, New Super Heavy Duty Compressors will replace the standard models. Check clutch clearance before installing on vehicle.



Standard Models

03-0609
03-0610
03-1401
03-1404
03-1405



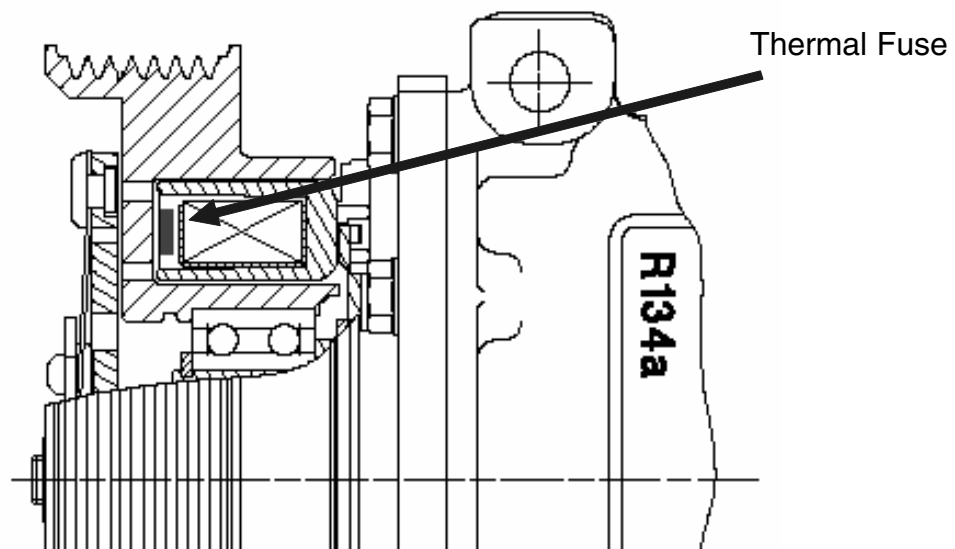
Super Heavy Duty Models

03-0609S
03-0610S
03-1401S
03-1404S
03-1405S


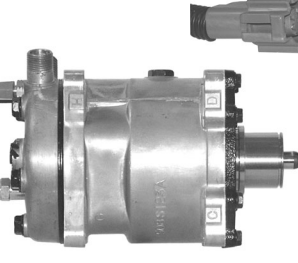
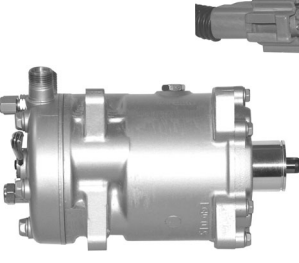
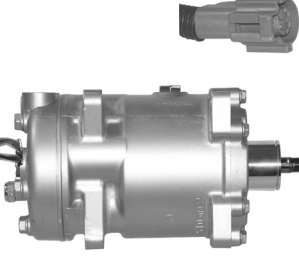
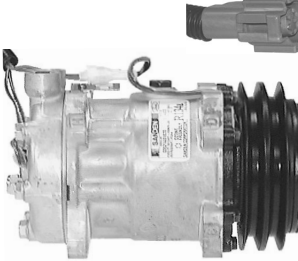
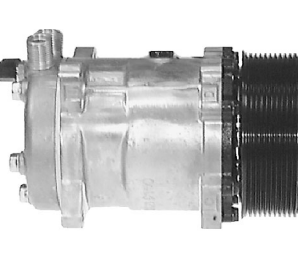
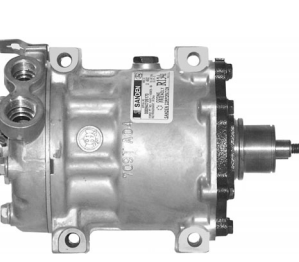

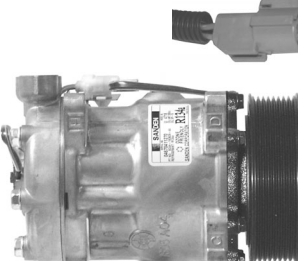
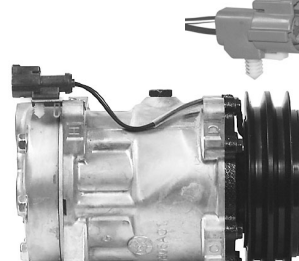
Super Heavy Duty Compressor (SHDC) Thermal Fuse Design

Thermal Fuse in Clutch Coil

- Placed inside the clutch coil to sensor high heat temperature.
- Function: As the fuse senses extreme heat from clutch slippage, the thermal fuse breaks open. With the open fuse, it will not allow the electrical current to flow to the clutch coil. This function disengages the clutch armature from the clutch pulley and allows the clutch pulley to spin freely acting as an idler pulley.
- The thermal fuse prevents the loss of the accessory drive belt.
- The thermal fuse can't be reset or replaced after breaking open. The compressor must be replaced and normal maintenance to the system must be performed.
- Position of Thermal Fuse is located in the Clutch Coil.







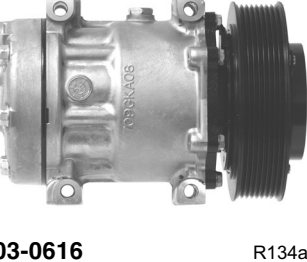



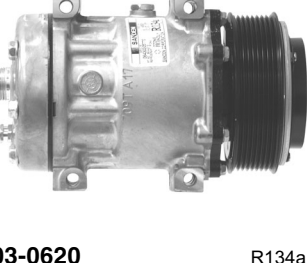





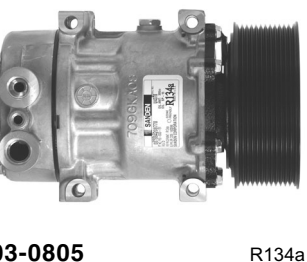
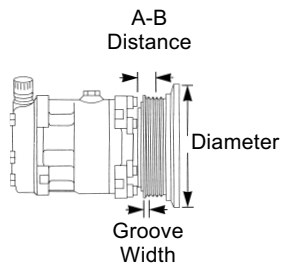
Listed in ascending order by our Part Number (continued)

 <p>03-0305 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15</td> <td>Direct</td> <td>7gr 130mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>GF</td> <td>4785</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15	Direct	7gr 130mm	Volt	Head	Sanden#	12	GF	4785	 <p>03-0306 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15</td> <td>Direct</td> <td>8gr 119mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>GH</td> <td>4775</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15	Direct	8gr 119mm	Volt	Head	Sanden#	12	GH	4775	 <p>FORD 03-0405 R12</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>SD508</td> <td>Ear</td> <td>w/o clutch</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>-</td> <td>FQ</td> <td>95943</td> </tr> </tbody> </table>	Model	Mount	Clutch	SD508	Ear	w/o clutch	Volt	Head	Sanden#	-	FQ	95943	 <p>03-0406 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>SD510</td> <td>Ear</td> <td>w/o clutch</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>-</td> <td>FQ</td> <td>57093</td> </tr> </tbody> </table>	Model	Mount	Clutch	SD510	Ear	w/o clutch	Volt	Head	Sanden#	-	FQ	57093
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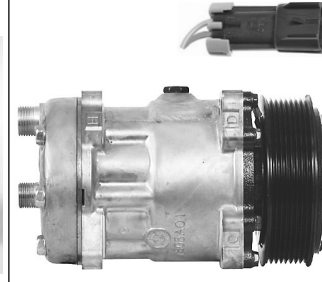

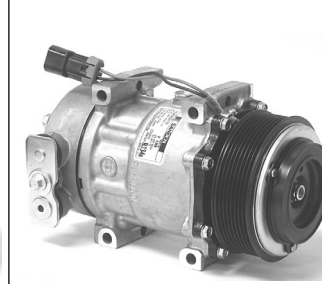
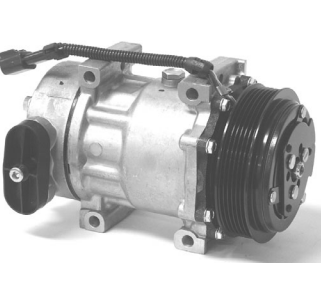

Listed in ascending order by our Part Number (continued)

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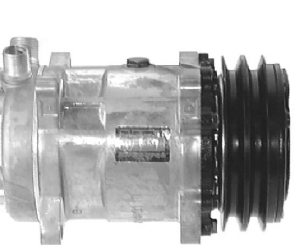
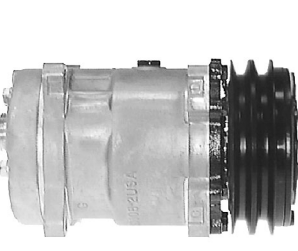
Listed in ascending order by our Part Number (continued)

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12	GSA	4731/4377																																																	
Model	Mount	Clutch																																																	
7H15SHD	Direct	6gr 125mm																																																	
Volt	Head	Sanden#																																																	
12	GSA	4376																																																	
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7H15HD	Ear	8gr 119mm																																																	
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12	KG	4739																																																	
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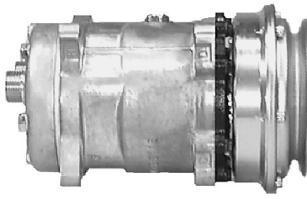
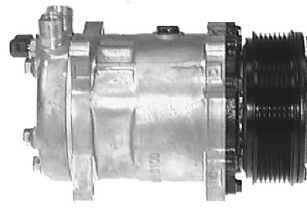
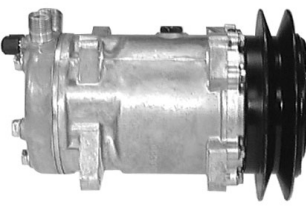
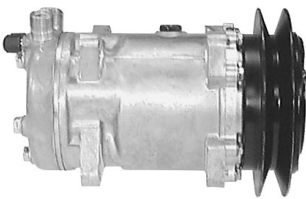

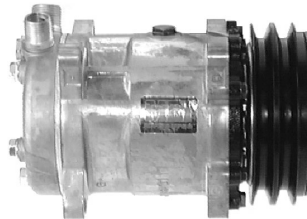

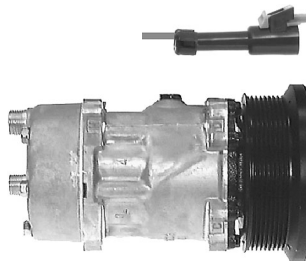





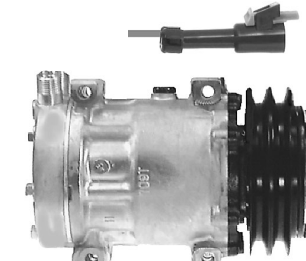
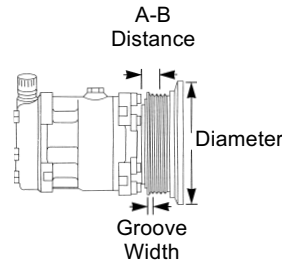
Listed in ascending order by our Part Number (continued)

 <p>03-1407 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15SHD</td> <td>Direct</td> <td>8gr 123mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>GSA</td> <td>4398</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15SHD	Direct	8gr 123mm	Volt	Head	Sanden#	12	GSA	4398	 <p>03-1600 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15</td> <td>Ear</td> <td>8gr 130mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>WV</td> <td>4716</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15	Ear	8gr 130mm	Volt	Head	Sanden#	12	WV	4716	 <p>03-1601 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15</td> <td>Ear</td> <td>8gr 130mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>KC</td> <td>4700</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15	Ear	8gr 130mm	Volt	Head	Sanden#	12	KC	4700	 <p>03-1602 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15</td> <td>Ear</td> <td>2gr 132mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>WV</td> <td>4893/4777/4717</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15	Ear	2gr 132mm	Volt	Head	Sanden#	12	WV	4893/4777/4717
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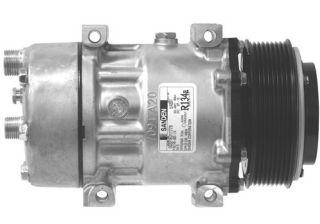
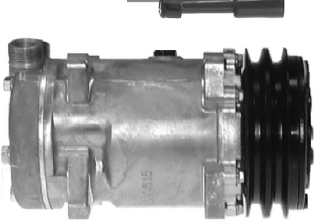
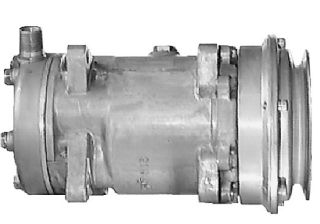
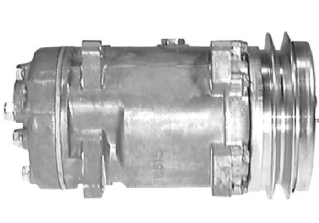


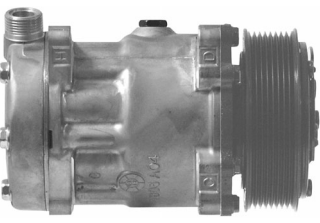
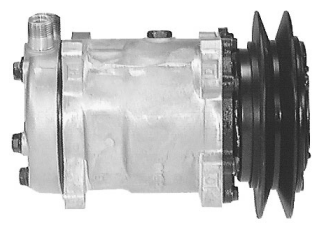
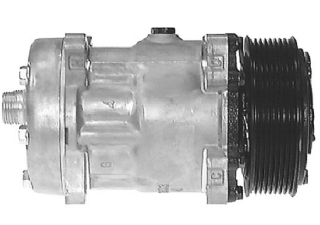
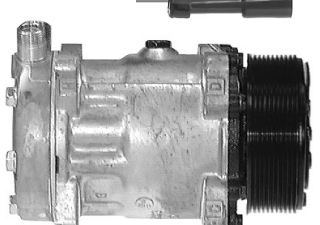


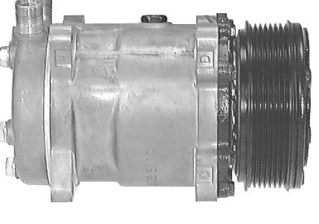
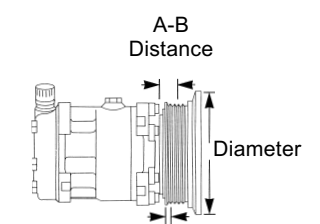
Listed in ascending order by our Part Number (continued)

 <p>Kodiak Topkick Diesel V6 / 7.8L R134a</p> <p>03-1848 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15</td> <td>Direct</td> <td>7gr -mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>QC</td> <td>4396</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15	Direct	7gr -mm	Volt	Head	Sanden#	12	QC	4396	 <p>HT-6 Replacement</p> <p>03-1853S R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15HD</td> <td>Direct</td> <td>6gr 130mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>GT</td> <td>4440</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15HD	Direct	6gr 130mm	Volt	Head	Sanden#	12	GT	4440	 <p>03-1857 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>SD7H15</td> <td>Ear</td> <td>8gr 119mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>QC</td> <td>4707</td> </tr> </tbody> </table>	Model	Mount	Clutch	SD7H15	Ear	8gr 119mm	Volt	Head	Sanden#	12	QC	4707	 <p>03-1858 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15</td> <td>Ear</td> <td>2gr 125mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>QC</td> <td>4708</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15	Ear	2gr 125mm	Volt	Head	Sanden#	12	QC	4708
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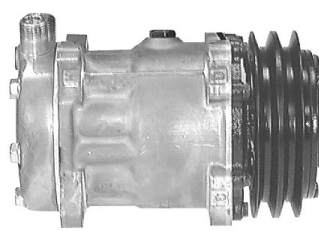
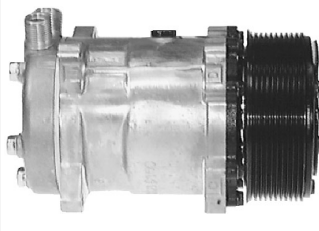
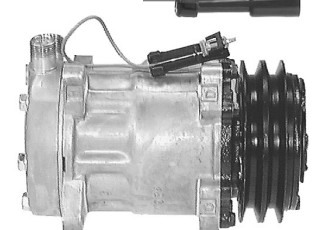
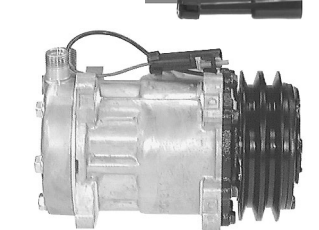

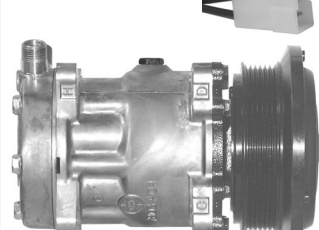

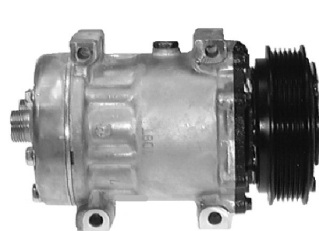
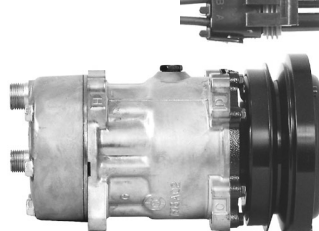
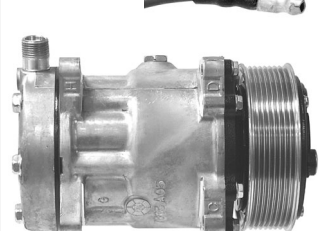
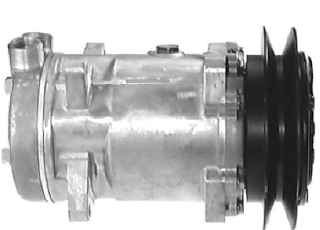

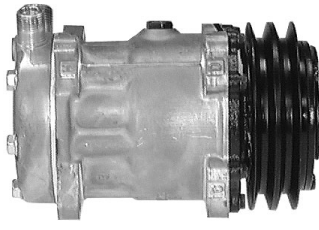
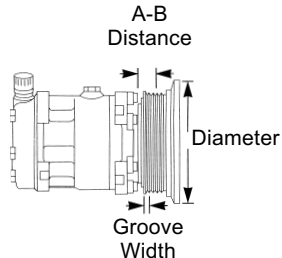
Listed in ascending order by our Part Number (continued)

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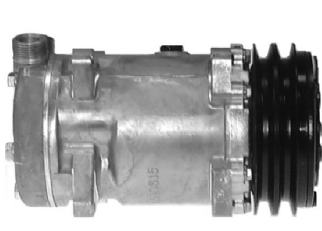
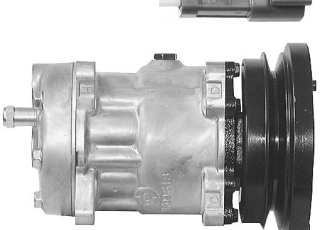
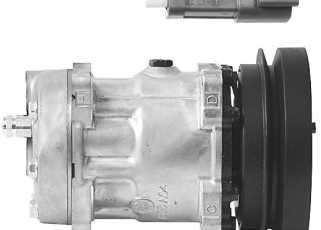
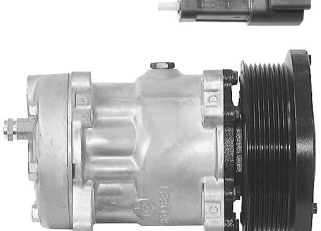
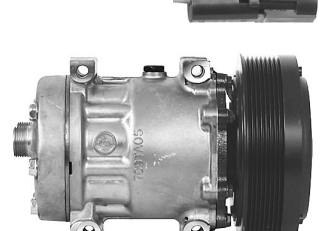
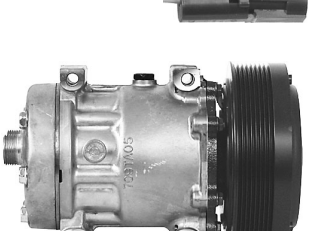
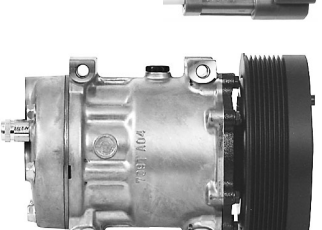

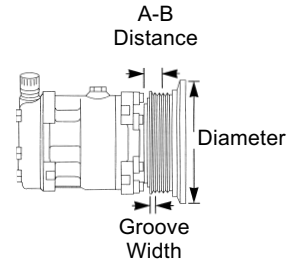
Listed in ascending order by our Part Number (continued)

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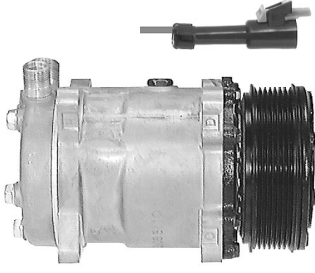
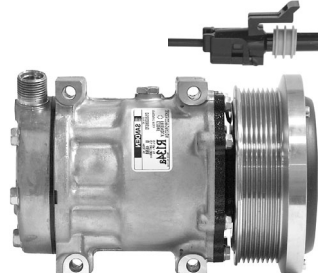



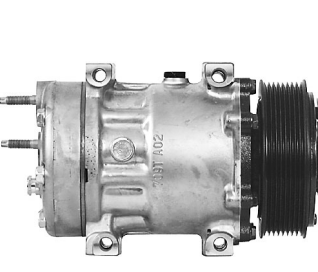
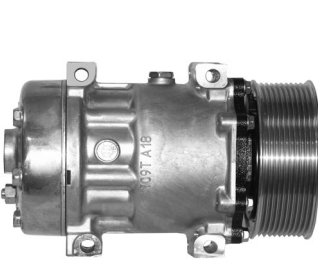

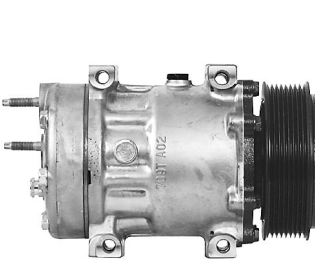




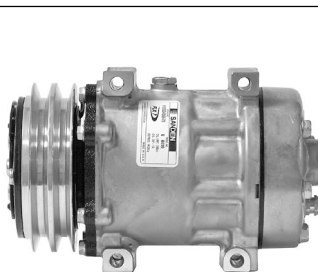

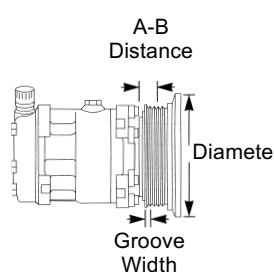
Listed in ascending order by our Part Number (continued)

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7H15HD	Ear	2gr 125mm																																																	
Volt	Head	Sanden#																																																	
12	JD	4896/4627																																																	
Model	Mount	Clutch																																																	
7H15SHD	Ear	2gr 152mm																																																	
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7H15SHD	Ear	6gr 125mm																																																	
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 <p>03-3496 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>SD5H14</td> <td>Ear</td> <td>10gr 125mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>M</td> <td>6670/4526</td> </tr> </tbody> </table>	Model	Mount	Clutch	SD5H14	Ear	10gr 125mm	Volt	Head	Sanden#	12	M	6670/4526	 <p>03-3498 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15</td> <td>Direct</td> <td>6gr 119mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>MD</td> <td>4641</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15	Direct	6gr 119mm	Volt	Head	Sanden#	12	MD	4641	 <p>03-3499 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15SHD</td> <td>Ear</td> <td>1gr 138.5mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>12</td> <td>KC</td> <td>4661/4480</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15SHD	Ear	1gr 138.5mm	Volt	Head	Sanden#	12	KC	4661/4480	 <p>03-3718A R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>7H15HD</td> <td>Ear</td> <td>8gr 123mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Sanden#</th> </tr> <tr> <td>24</td> <td>JD</td> <td>4762</td> </tr> </tbody> </table>	Model	Mount	Clutch	7H15HD	Ear	8gr 123mm	Volt	Head	Sanden#	24	JD	4762
Model	Mount	Clutch																																																	
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Listed in ascending order by our Part Number (continued)

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**Chrysler, Dodge, Jeep, Plymouth
Cadillac, Chev / GMC Truck,
Oldsmobile, Volkswagen**



“NEW” Sanden OEM replacement compressors for the following passenger and light truck applications!

MAKE	MODEL	ENGINE	DESCRIPTION	PART NO. #
CHRYLSER / PLYMOUTH				
2000 - 1996	Breeze, Cirrus, Sebring	All	PV6, 111mm Dia.	SD4969
2003 - 2001	Sebring	2.4L	PV6, 101mm Dia.	SD4975
2003 - 2001	Sebring	2.7L	PV6, 103.5mm Dia.	SD4976
DODGE				
2003 - 2002	Dakota	4.7L	PV6, 130mm Dia.	SD4854
2003 - 1996	Dakota	2.5L	PV6, 119mm Dia.	SD4691
2002 -1995	Dakota	3.7L	PV7, 130mm Dia.	SD4785
2003 - 2002	Durango	4.7L (w/dual evap)	PV6, 130mm Dia.	SD4854
2003 - 2001	Durango	4.7L (w/single evap)	PV6, 130mm Dia.	SD4825
2001 - 1998	Durango	5.9L	PV7, 130mm Dia.	SD4846
2003 - 1998	Ram (Van)	All	PV7, 95mm Dia.	SD4979
2001 - 1999	Ram Charger (SUV)	All	PV7, 130mm Dia.	SD4846
2003 - 2001	Stratus	2.4L	PV6, 101mm Dia.	SD4975
2003 - 2001	Stratus	2.7L	PV6, 103.5mm Dia.	SD4976
2000 - 1996	Stratus	All	PV6, 111mm Dia.	SD4969
DODGE PICKUP				
2003 - 2002	T-300 RAM	4.7L	PV6, 130mm Dia.	SD4854
2003 - 1996	T-300 RAM	5.9L, 8.0L Diesel	PV8, 119 mm Dia.	03-0306
2002 - 1995	T-300 RAM	5.9L gas, 8.0L gas, V10	PV7, 130mm Dia.	03-0305
JEEP				
2001 - 1997	Cherokee	2.5L	PV6, 119mm Dia.	SD4691
1997 - 1995	Cherokee	2.5L	PV6, 119mm Dia.	SD4727
1999 - 1996	Wrangler	All	PV6, 119mm Dia.	SD4691
1996 - 1995	Wrangler	All	PV6, 119mm Dia.	SD4727
GM Passenger Car and Light Truck (Sanden NEW Compressor)				
USE to REPLACE Delphi HT-6 on the following GM vehicles)				
2000 - 1999	Cadillac Escalade	5.7L	PV6, 130mm Dia.	03-1853
1998 - 1996	Blazer, Jimmy	4.3L	PV6, 130mm Dia.	03-1853
1999 - 1996	C/K, Sierra 1500	4.3, 5.0, 5.7L	PV6, 130mm Dia.	03-1853
2000 - 1996	C/K, Sierra 2500,3500	5.0, 5.7L	PV6, 130mm Dia.	03-1853
1999 - 1996	Suburban 1500,2500	5.0, 5.7L	PV6, 130mm Dia.	03-1853
1999 - 1996	P30, 3500 Van	4.3, 5.7L	PV6, 130mm Dia.	03-1853
1998 - 1996	S10, Sonoma	4.3L	PV6, 130mm Dia.	03-1853
2000 - 1996	Tahoe, Yukon	5.7L	PV6, 130mm Dia.	03-1853
1998 - 1996	Oldsmobile Bravada	4.3L	PV6, 130mm Dia.	03-1853
VOLKSWAGEN				
2004 - 1998	Beetle	4 cyl.	PV6, 120mm Dia.	SD1233
2004 - 2001	Jetta	4 cyl.	PV6, 120mm Dia.	SD1233
2001 - 1998	Jetta	6 cyl. VR6	PV7, 120mm Dia.	SD1216
1998 - 1993	Golf, Jetta	4 cyl.	PV6, 120mm Dia.	SD1100
1998 - 1993	Golf, Jetta	6 cyl. VR6	PV6, 120mm Dia.	SD1102

IMPORTANT: FLX7 Compressors are equipped with a GV style rear pad head - MANIFOLD REQUIRED.



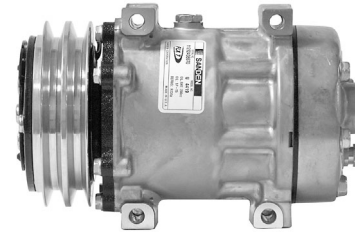
1 GROOVE - EAR MOUNT

Diameter	Volt	Part No.
138mm/5.50"	12v	03-3707
138mm/5.50"	24v	03-3713
158mm/6.25"	12v	03-3704
158mm/6.25"	24v	03-3714



2 GROOVE - EAR MOUNT

Diameter	Volt	Part No.
125mm/4.9"	12v	03-3702 *1
125mm/4.9"	24v	03-3712
132mm/5.25"	12v	03-3709
132mm/5.25"	24v	03-3719
152mm/6.0"	24v	03-3717



2 GROOVE - DIRECT MOUNT

Diameter	Volt	Part No.
125mm/4.9"	12v	03-3702T *2
132mm/5.25"	12v	03-3709T



8 GROOVE - EAR MOUNT

Diameter	Volt	Part No.
119mm/4.6"	12v	03-3708 *3
119mm/4.6"	24v	03-3718
119mm/4.6"	12v	03-3708D (CAT type)



8 & 10 GROOVE - DIRECT MOUNT

Diameter	Groove	Volt	Part No.
119mm/4.6"	8 gr	12v	03-3708T *4
119mm/4.6"	10 gr	12v	03-3810



10 GROOVE - EAR MOUNT

Diameter	Volt	Part No.
125mm/4.9"	12v	03-3706

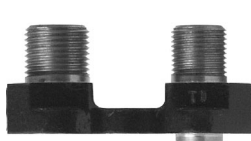
- *1 Can substitute **03-3802** Enhanced Version
- *2 Can substitute **03-3802T** ... Enhanced Version
- *3 Can substitute **03-3808** Enhanced Version
- *4 Can substitute **03-3808T** ... Enhanced Version

MANIFOLD - REQUIRED (choose correct style for above compressors)

Made from forged steel.



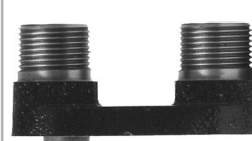
03-6511
Vertical 3/4" x 7/8"



03-6512
Horizontal 3/4" x 7/8"



03-6513
Vertical 1"-14 Tube-O



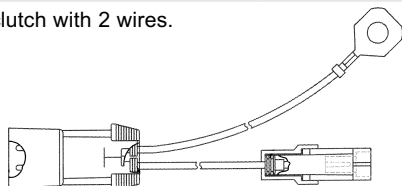
03-6514
Horizontal 1"-14 Tube-O



03-6516
Vertical Flare

LEAD WIRE

Use when replacing clutch with 2 wires.



03-6550
Clutch Lead Wire

Compressor with Clutch
+ Plus Manifold
= Compressor Assembly



FLX7
(uses 16-4224 o-rings)
GV Style Rear Pad Head

TIPS FOR SANDEN FLX7 COMPRESSORS

1. FLX7 compressors can be used to replace most R12 and R134a Sanden and Seltec type models, due to their design which incorporates a pad style head using a bolt-on manifold. In some cases the manifold is not required (where the OE compressor is a pad style). The FLX7 compressor is available in 7 different clutch styles, in both 12 & 24 volt. Although the FLX7 is supplied with a single wire coil connection, a FLX wiring harness (03-6550) is available to convert the compressor to a double wire style.
2. If an application requires such, the FLX7 can be rotated 90 degrees left or right to properly “clock” the QV pad on the rear head (ear mount only). Just remember the oil plug must not be facing downward after it is rotated to its final position.
3. The FLX7 will outperform the SD508, SD510, and SD5H14 Sanden models, as well as Seltec models TM15 and TM16.
4. The overall length of the FLX7 compressor with an attached manifold may be longer than the OE compressor it will replace, especially if the original has a one piece aluminum rear head (non manifold type). In most cases the additional length will not present a problem. For extremely tight fit applications, check length before ordering.

Description:

FLX7 with Vertical Manifold 10-3/16” (overall length incl. clutch & manifold)

FLX7 with Horizontal Manifold 10-1/2” (overall length incl. clutch & manifold)

SUBSTITUTION CHART (NOT A DIRECT INTERCHANGE)

Sanden original equipment compressors interchange to FLX7 plus hose port manifolds

SANDEN Original No.	PART# “FLX7”	+	MANIFOLD Number	SANDEN Original No.	PART# “FLX7”	+	MANIFOLD Number	SANDEN Original No.	PART# “FLX7”	+	MANIFOLD Number
4428	03-3702T	plus	03-6512	4638	03-3708	plus	03-6514	4762	03-3708D	plus	03-6511
4506	03-3719	plus	03-6511	4641	03-3708T	plus	03-6514	4763	03-3708D	plus	03-6513
4507	03-3719	plus	03-6511	4643	03-3709	plus	03-6513	4764	03-3708D	plus	03-6514
4508	03-3706	plus	03-6511	4646	03-3709	plus	03-6514	4765	03-3708D	plus	03-6512
4509	03-3709	plus	03-6511	4647	03-3709	plus	03-6511	4779	03-3702	plus	03-6511
4510	03-3709	plus	03-6511	4652	03-3712	plus	03-6511	6629	03-3708	plus	03-6511
4511	03-3704	plus	03-6513	4656	03-3713	—		6630	03-3709	plus	03-6512
4513	03-3709	plus	03-6514	4657	03-3707	—		6631	03-3709	plus	03-6514
4514	03-3708	plus	03-6511	4663	03-3702	plus	03-6511	6632	03-3719	plus	03-6514
4515	03-3704	plus	03-6511	4664	03-3709	plus	03-6511	6634	03-3719	plus	03-6512
4516	03-3714	plus	03-6511	4665	03-3708	plus	03-6511	6642	03-3709	plus	03-6513
4521	03-3719	plus	03-6514	4666	03-3708T	plus	03-6512	6664	03-3709	plus	03-6511
4522	03-3708	plus	03-6514	4706	03-3702	plus	03-6513	6665	03-3719	plus	03-6511
4523	03-3708	plus	03-6514	4707	03-3708	—		6667	03-3719	plus	03-6513
4525	03-3709	plus	03-6513	4708	03-3702	—		6670	03-3706	plus	03-6512
4526	03-3706	plus	03-6512	4709	03-3702	plus	03-6512	6671	03-3704	plus	03-6513
4527	03-3719	plus	03-6513	4710	03-3708	plus	03-6513	6672	03-3714	plus	03-6511
4529	03-3709	plus	03-6513	4711	03-3708	plus	03-6511	6675	03-3708	plus	03-6514
4532	03-3717	plus	03-6511	4712	03-3708	plus	03-6512	6676	03-3709	plus	03-6512
4536	03-3709	plus	03-6512	4741	03-3712	plus	03-6511	7819	03-3702	plus	03-6514
4537	03-3719	plus	03-6512	4742	03-3712	plus	03-6512	7822	03-3708	plus	03-6514
4604	03-3713	—		4743	03-3712	plus	03-6513	8103	03-3708	plus	03-6511
4608	03-3707	—		4744	03-3712	plus	03-6514	8104	03-3709	plus	03-6511
4626	03-3702T	plus	03-6511	4745	03-3714	plus	03-6511				
4627	03-3702	plus	03-6511	4746	03-3704	plus	03-6511				
4637	03-3718	plus	03-6512	4747	03-3704	plus	03-6513				

- Reduced Part Numbers
- Reduced Inventory Costs
- Expanded Product Configurations

FLX7 UNIVERSAL SANDEN SD7H15 COMPRESSOR SUBSTITUTION CHART (for Sanden Compressors)

Comp. Part No.	Oil Type	Can Sub Univ. Compressor	Manifold Required	Oil Type	Notes	Comp. Part No.	Oil Type	Can Sub Univ. Compressor	Manifold Required	Oil Type	Notes
03-1832	Mineral	03-3702	None	PAG	1, 2	03-3444	PAG	03-3714 plus 03-6513	PAG		
03-1833	Mineral	03-3702	None	PAG	1, 2	03-3468	PAG	03-3708 plus 03-6514	PAG		
03-1857	Mineral	03-3708	None	PAG	1	03-3470	PAG	03-3702 plus 03-6511	PAG	2	
03-1858	Mineral	03-3702	None	PAG	1, 2	03-3471	PAG	03-3708 plus 03-6511	PAG		
03-3005	Mineral	03-3702 plus 03-6511		PAG	1, 2	03-3480	PAG	03-3702 plus 03-6514	PAG		
03-3008	Mineral	03-3702 plus 03-6511		PAG	1, 2	03-3483	PAG	03-3712 plus 03-6512	PAG	2	
03-3009	Mineral	03-3712 plus 03-6511		PAG	1	03-3484	PAG	03-3708 plus 03-6511	PAG		
03-3010	Mineral	03-3704 plus 03-6513		PAG	1	03-3485	PAG	03-3704 plus 03-6511	PAG		
03-3012	Mineral	03-3714 plus 03-6513		PAG	1	03-3486	PAG	03-3714 plus 03-6511	PAG		
03-3015	Mineral	03-3702 plus 03-6514		PAG	1, 2	03-3487	PAG	03-3702 plus 03-6511	PAG	2	
03-3017	Mineral	03-3702 plus 03-6513		PAG	1, 2	03-3489	PAG	03-3712 plus 03-6511	PAG		
03-3019	Mineral	03-3702 plus 03-6513		PAG	1	03-3490	PAG	03-3702 plus 03-6511	PAG		
03-3020	Mineral	03-3701 plus 03-6511		PAG	1	03-3491	PAG	03-3702 plus 03-6514	PAG	2	
03-3023	Mineral	03-3702 plus 03-6513		PAG	1, 2	03-3492	PAG	03-3708 plus 03-6511	PAG		
03-3065	Mineral	03-3701 plus 03-6514		PAG	1	03-3494	PAG	03-3708 plus 03-6514	PAG		
03-3070	Mineral	03-3702 plus 03-6511		PAG	1	03-3495	PAG	03-3702 plus 03-6513	PAG	2	
03-3071	Mineral	03-3708 plus 03-6511		PAG	1	03-3497	PAG	03-3712 plus 03-6513	PAG	2	
03-3080	Mineral	03-3702 plus 03-6514		PAG	1	03-3498	PAG	03-3708 plus 03-6514	PAG		
03-3084	Mineral	03-3708 plus 03-6511		PAG	1	03-3721	PAG	03-3704 plus 03-6513	PAG		
03-3085	Mineral	03-3704 plus 03-6511		PAG	1	03-3722	PAG	03-3708 plus 03-6512	PAG		
03-3086	Mineral	03-3714 plus 03-6511		PAG	1	03-3723	PAG	03-3702 plus 03-6513	PAG	2	
03-3405	PAG	03-3702 plus 03-6511		PAG	2	03-3724	PAG	03-3712 plus 03-6511	PAG		
03-3407	PAG	03-3708 plus 03-6514		PAG		03-3725	PAG	03-3704 plus 03-6511	PAG		
03-3409	PAG	03-3712 plus 03-6511		PAG	2	03-3726	PAG	03-3712 plus 03-6513	PAG	2	
03-3410	PAG	03-3704 plus 03-6513		PAG		03-3727	PAG	03-3712 plus 03-6512	PAG	2	
03-3415	PAG	03-3702 plus 03-6514		PAG	2	03-3728	PAG	03-3712 plus 03-6514	PAG	2	
03-3419	PAG	03-3702 plus 03-6513		PAG		03-3784	PAG	03-3708 plus 03-6511	PAG		
03-3420	PAG	03-3701 plus 03-6511		PAG							
03-3422	PAG	03-3702 plus 03-6514		PAG	2						
03-3435	PAG	03-3712 plus 03-6514		PAG	2						
03-3440	PAG	03-3702 plus 03-6512		PAG							
03-3441	PAG	03-3708 plus 03-6513		PAG							

Notes: 1 If used with R12 systems, change oil.
2 Replacement compressor has different dia. clutch; Check specifications before ordering.

FLX7 UNIVERSAL SANDEN SD7H15 COMPRESSOR SUBSTITUTION CHART (for Seltec/TAMA,DKS)

Comp. Part No.	Oil Type	Can Sub Univ. Compressor	Manifold Required	Oil Type	Notes	Comp. Part No.	Oil Type	Can Sub Univ. Compressor	Manifold Required	Oil Type	Notes
03-3536F	Mineral	03-3702	03-6511	PAG	1, 2	03-3676	PAG	03-3708	03-6513	PAG	
03-3539	Mineral	03-3702	03-6511	PAG	1, 2	03-3678	PAG	03-3704	03-6513	PAG	
03-3542F	Mineral	03-3712	03-6511	PAG	1, 2	03-3679	PAG	03-3708	03-6514	PAG	
03-3544	Mineral	03-3714	03-6511	PAG	1	03-3736	PAG	03-3702	03-6511	PAG	4
03-3545F	Mineral	03-3701	03-6511	PAG	1	03-3739	PAG	03-3702	03-6511	PAG	2, 4
03-3554F	Mineral	03-3708	03-6511	PAG	1	03-3742	PAG	03-3712	03-6511	PAG	4
03-3555F	Mineral	03-3704	03-6511	PAG	1	03-3744	PAG	03-3714	03-6511	PAG	2
03-3556F	Mineral	03-3702	03-6511	PAG	1, 4	03-3745	PAG	03-3701	03-6511	PAG	
03-3559	Mineral	03-3702	03-6511	PAG	1, 4	03-3746	PAG	03-3702	03-6512	PAG	4
03-3564	Mineral	03-3708	03-6511	PAG	1	03-3755	PAG	03-3704	03-6511	PAG	
03-3636	PAG	03-3702	03-6511	PAG	4	03-3764	PAG	03-3708	03-6511	PAG	2
03-3639	PAG	03-3702	03-6511	PAG	2, 4	03-3776	PAG	03-3708	03-6513	PAG	
03-3642	PAG	03-3712 or 03-3715	03-6511	PAG	4	03-3778	PAG	03-3704	03-6513	PAG	
03-3644	PAG	03-3714	03-6511	PAG	2	03-3846	Mineral	03-3702	03-6512	PAG	1, 4
03-3645	PAG	03-3701	03-6511	PAG		03-3873	Mineral	03-3708	03-6512	PAG	1
03-3646	PAG	03-3702	03-6512	PAG	4	03-3874	Mineral	03-3708	03-6512	PAG	1
03-3654	PAG	03-3708	03-6511	PAG		03-3876	Mineral	03-3708	03-6513	PAG	1
03-3655	PAG	03-3704	03-6511	PAG		03-3878	Mineral	03-3704	03-6513	PAG	1
03-3656	PAG	03-3702	03-6511	PAG	3, 4	03-3879	Mineral	03-3704	03-6514	PAG	1
03-3659	PAG	03-3702	03-6511	PAG	3, 4						
03-3664	PAG	03-3708	03-6511	PAG	2						
03-3672	PAG	03-3704	03-6511	PAG							
03-3673	PAG	03-3708	03-6512	PAG							
03-3674	PAG	03-3708	03-6512	PAG							

Notes: 1 If used with R12 systems, change oil.
2 Replaces monolithic aluminum head.
3 Reuse coil wire connector.
4 Replacement compressor has different dia. clutch; Check specifications before ordering.

TROUBLE SHOOTING CHART

SYMPTOM	PROBLEM DIAGNOSIS AND INSPECTION	CAUSE AND REMEDY REPAIR OR REPLACE			
LACK OF COOLING - (Smooth Running Compressor)					
Unusually high suction pressure with unusually low discharge pressure	1. Perform a valve plate test	Broken head or block gasket Broken or deformed reed valve Foreign substance under the reed valve or gasket			
Unusually low suction and discharge pressure	1. Check for low refrig. charge 2. Leak check compressor 3. Leak check and diagnose system (see service manual)	Shaft seal leak Cylinder head leak Gasket leak Oil filter plug leak Cracked cylinder block			
LACK OF COOLING - (Rough Running Compressor)					
Intermittent or Inoperative	1. Check belt tension 2. Check clutch air gap 3. Check clutch volts, amps, and coil lead wire	Adjust air gap Broken lead wire Clutch coil defect - internal System ground - see manual			
Rough Running	4. Perform shaft turning smoothness test	Compressor failure - internal			
UNUSUAL NOISE					
NOTE: Noises may be caused by components other than the compressor; however, it is normal to generate some noise.					
Clutch Engaged	1. Check compressor mounting 2. Check other engine parts 3. Check for intermittent or slipping clutch 4. Check for proper refrig. charge 5. Check clutch bearing 6. Oil level - insufficient 7. Shaft turning smoothness test 8. Remove valve plate and inspect	Loose belt, bracket or bolts Water or air pump, alt, timing belt Adjust air gap Defective coil Recharge and recheck Replace rotor / armature assm. Restore to proper level Compressor failure - internal Broken discharge valve reed or retainer Broken suction valve reed Broken gasket			
Clutch Disengaging or "Chattering"	1. Check air gap	Adjust air gap Defective clutch pulley or front plate			
BELT TENSION SPECIFICATIONS <i>(recommended for maximum clutch bearing life)</i>					
Grooves	Belt Wdth	Tension (lbs.)	Grooves	Grv Wdth	Tension(lbs.)
1 or 2	1/2"	121 ± 5	6 Multi	1/8"	180 ± 5
1 variable	1/2" / 9/16"	132 ± 5	7 Multi	1/8"	210 ± 5
1	5/8"	132 ± 5	8 Multi	1/8"	240 ± 5
			10 Multi	1/8"	300 ± 5
(Tolerance ± 4.95 lb; Multi Grooves based on 30 lb per groove)					

Identification Tag (cannot be used for ordering purposes)

(identifies specifications only)

Seltec compressors are assembled units which use only a few basic body styles. During the manufacturing process, the clutch and manifold (if required) is attached to the compressor body, and an identification label is then added. This label identifies the compressor assembly. It is important to understand that all other label numbers on the compressor are not relevant to the final assembled product.

Part Number Label

(identifies mfg. part number of complete assy.)



THERE ARE FOUR (4) TYPES OF NUMBERS THAT CAN BE FOUND ON THE LABEL

One of these is required to identify the compressor assembly.

- 488-xxxxx (older models) example: 488-45011
- 435-xxxxx (newer models) example: 435-55011
- 100-xxxxx (newer models-Valeo brand) example: 10055011
- 252xxxx (ICE brand) example: 2521141

See page 295 for compressor model Interchange Chart.

NOTE:
The I.D. tag located on rear head is not the mfg. part number.

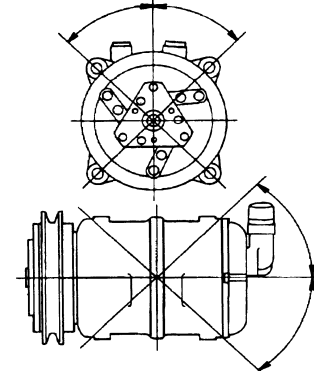
BASIC Seltec/TAMA COMPRESSOR SPECIFICATIONS

See page 263 for Refrigerant Oils

Model	Refrigerant	Displacement cu. in. (c.c.)	Oil Type	Oil Charge ² Amt (Fl. Oz.)	Rotation
TM8HD	R134a	5.2(82)	PAG46	5.0 (150 cc)	CW or CCW
TM15HD	R12/R134a	9.0(147)	PAG46	5.0(147cc)	CW or CCW
TM16HD ³	R134a	9.7(163)	PAG46	5.5 (163 cc)	CW or CCW
TM21HX	R134a	13.1(215)	PAG46	6.9 (150 cc)	CW or CCW
TM31HD ⁴	R134a	15.6(255)	PAG46	8.7 (255 cc)	CW

To convert c.c. to ounces multiply c.c. by 0.03385

Acceptable Mounting Angles



NOTES:

- 1) If retrofitting system to R134a, follow Seltec's Retrofit Procedures for changing oil types. Seltec R12 compressors are factory equipped with mineral oil. R134a compressors are factory equipped with PAG oil (17-3411).
- 2) Amounts shown are standard factory recommendations only. For systems with unusually long hose lengths, or with more than 56 oz. of refrigerant charge, consult manual. Also, whenever a component in the system has been flushed or replaced, or a leak is suspected, the oil level in the compressor should be checked.
- 3) TM16 HD compressors can handle up to approximately 40,000 BTU evaporator output.
- 4) TM31 is designed for bus and transit applications.

Selecting The Correct Seltec Compressor

There are different ways to choose the correct Select replacement compressor.

Application - refer to the application section looking up application by Make, Year and Model and select the compressor needed. If it is not listed in the application section then follow the guidelines below.

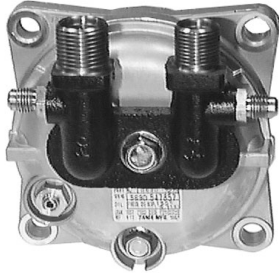
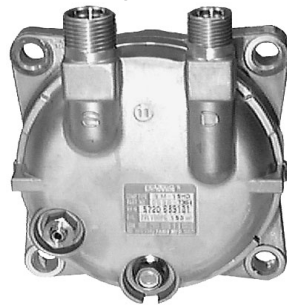

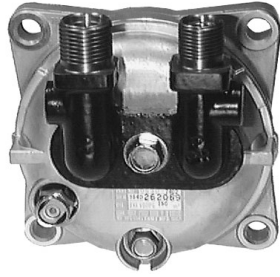
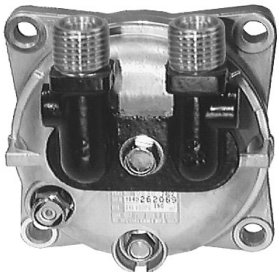


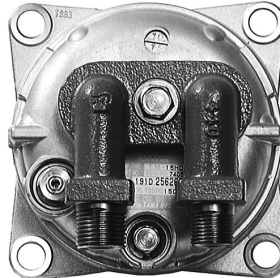
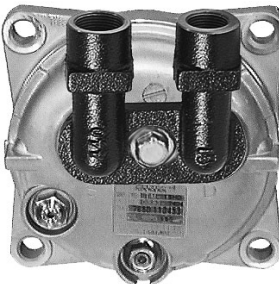

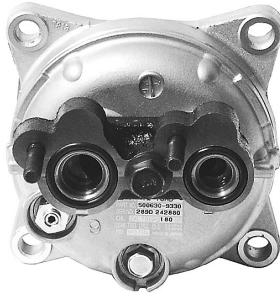

Part Number Description:

1. Locate the Part Number Tag on the compressor body. The tag lists a seven or eight digit number. See page 292 for proper identification of Seltec compressor assembly part number.
2. Refer to the chart on page 295. The chart is listed in ascending order by the Seltec part numbers along with our corresponding number and the compressors characteristics or specifications.
3. Verify the compressor using the visual photo section. Part numbers are listed by our part number in ascending order.

Universal Style

A universal style Seltec compressor is available which can be used to replace most R12 and R134a Seltec and Sanden type models. They are available in 5 different clutch styles, in both 12 volt and 24 volt (see page 300).

Rear Head Identification (See following page for manifold part numbers)

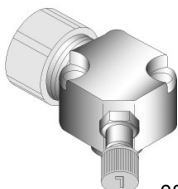
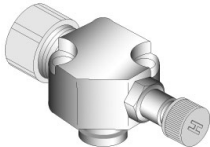
<p style="text-align: center;">Type A</p>  <p style="text-align: center;">Cast Vertical O-ring R12 Charging Ports</p>	<p style="text-align: center;">Type B</p>  <p style="text-align: center;">Aluminum Vertical O-ring non-manifold type</p>	<p style="text-align: center;">Type C</p>  <p style="text-align: center;">Cast Horizontal O-ring</p>	<p style="text-align: center;">Type D</p>  <p style="text-align: center;">Cast Vertical O-ring</p>
<p style="text-align: center;">Type E (O-ring) Type H (Flare)</p>  <p style="text-align: center;">Cast Vertical Tube-O-ring</p>	<p style="text-align: center;">Type F</p>  <p style="text-align: center;">Cast Horizontal Tube-O-ring</p>	<p style="text-align: center;">Type G</p>  <p style="text-align: center;">Universal Rear uses manifold</p>	<p style="text-align: center;">Type I</p>  <p style="text-align: center;">Inverted Vertical 3/4" x 7/8"</p>
<p style="text-align: center;">Type J</p>  <p style="text-align: center;">Cast Vertical Female O-ring</p>	<p style="text-align: center;">Type K</p>  <p style="text-align: center;">Kenworth and Peterbilt (manifold not available)</p>	<p style="text-align: center;">Type L</p>  <p style="text-align: center;">Volvo (manifold not available)</p>	<p style="text-align: center;">Type M</p>  <p style="text-align: center;">Navistar (manifold not available)</p>

Bolt-On Manifolds Identification

<p style="text-align: center;">Style A</p>  <p>03-6536F Vertical O'ring (#8, #10) w/R12 Charging Ports Single Bolt Application</p>	<p style="text-align: center;">Style C</p>  <p>03-6537 Horizontal O'ring (#8, #10) Single Bolt Application</p>	<p style="text-align: center;">Style D</p>  <p>03-6536 Vertical O'ring (#8, #10) w/o Charging Ports Single Bolt Application</p>	<p style="text-align: center;">Style E</p>  <p>03-6538 Vertical Tube O'ring (1"-14) w/o Charging Ports Single Bolt Application</p>
<p style="text-align: center;">Style F</p>  <p>03-6539 Horizontal Tube O'ring (1"-14) w/o Charging Ports Single Bolt Application</p>	<p style="text-align: center;">Style H</p>  <p>03-6531 Vertical Flare (#8, #10) w/o Charging Ports Single Bolt Application</p>	<p style="text-align: center;">Style I</p>  <p>03-6532 Inverted vertical (#10, #8) w/o Charging Ports Single Bolt Application (Bus)</p>	<p style="text-align: center;">Style J</p>  <p>03-6547 Vertical Female O'ring (#8, #10) w/o Charging Ports Single Bolt Application</p>



- O'Ring between manifold and compressor: part# 16-4144
- Manifold bolt: use torque wrench 17 - 24 ft. lbs.

SELTEC TM31 Only				
COMPRESSORTYPE	COMP. FTG.	HOSE FTG.	PORT SIZE	PART NO.
SELTEC TM31HD STD. FLOW PORTS	Hi Side	DISCH 10 16MM	... 08-3372
	Lo Side	SUCT 12 13MM	... 08-3373
				
08-3372		08-3372		

Section V: Specifications Chart

Seltec (Includes ICE) - Compressors

Listed in ascended order by ICE Number / Seltec Number

ICE NUMBER	TAP # COMP.	TAP # CLUTCH	TAP # MANIFOLD	COMPR MODEL	HEAD	FITTING POS	SIZE	MOUNT	PULLEY DIA mm	GRV	VOLT	COIL WIRE
2521136	03-3100	—	—	TM08HD	ALUM.	VERT	—	EAR	135	PV6	12V	1 WIRE
2521210	03-3767	02-3434	—	TM31	—	HORIZ	1 1/16"x7/8"	DIR	152	2	24V	1 WIRE
2521211	03-3766	02-3433	—	TM31	—	HORIZ	1 1/16"x7/8"	DIR	152	2	12V	1 WIRE
2521212	03-3769	02-3435	—	TM31	—	HORIZ	1 1/16"x7/8"	DIR	152	2	12V	1 WIRE
2521213	03-3798	02-3438	—	TM31	—	HORIZ	1 1/16"x7/8"	DIR	152	PV8	24V	1 WIRE
2521214	03-3768	02-3439	—	TM31	—	HORIZ	1 1/16"x7/8"	DIR	152	PV8	24V	1 WIRE
2521257	03-3110	—	—	TM08HD	ALUM.	VERT	—	ALT	123	6	12V	1 WIRE
2521261	03-3109	—	—	TM08HD	ALUM.	VERT	—	ALT	123	4	12V	1 WIRE
2521475	03-1606S	—	—	TM16	WV	HORIZ	Volvo	EAR	125	2	12V	2 Metripak
2521493	03-1600S	—	—	TM16	WV	HORIZ	Volvo	EAR	123	PV8	12V	2 Metripak
2521495	03-1001S	—	—	TM16	GQ	VERT	Paccar	EAR	125	2	12V	2 Metripak
2521496	03-1400S	—	—	TM16	GQ	VERT	Paccar	EAR	123	PV8	12V	2 Metripak
—	03-3108	—	—	TM08HD	ALUM.	VERT	—	ALT	135	2	12V	2 WIRE

FOR ICE NUMBERS NOT LISTED ABOVE, SEE INTERCHANGE SECTION VII

SELTEC NUMBER	TAP # COMP.	TAP # CLUTCH	TAP # MANIFOLD	COMPR MODEL	HEAD	FITTING POS	SIZE	MOUNT	PULLEY DIA mm	GRV	VOLT	COIL WIRE
488-23011	03-3536F	02-3034	03-6536F	DK-15CH	C.I.	VERT	3/4x7/8	EAR	132	2	12V	BULLETT
488-23015	03-3542F*	02-3047	03-6536F	DK-15CH	C.I.	VERT	3/4x7/8	EAR	132	2	24V	BULLETT
488-23019	03-3554F	02-3058	03-6536	DK-15CH	C.I.	VERT	3/4x7/8	EAR	119	PV6	12V	BULLETT
488-23021	03-3539	02-3034	—	DK-15CH	ALUM.	VERT	3/4x7/8	EAR	132	2	12V	BULLETT
488-23024	03-3876	02-3058	03-6538	DK-15CH	C.I.	VERT	1"-14	EAR	119	PV7	12V	BULLETT
488-23030	03-3846	02-3034	03-6537	DK-15CH	C.I.	HORIZ	3/4x7/8	EAR	132	2	12V	BULLETT
488-23035	03-3555F*	02-3041	—	DK-15CH	ALUM.	VERT	3/4x7/8	EAR	159	1 VG	12V	BULLETT
488-23051	03-3564	02-3058	—	DK-15CH	ALUM.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLETT
488-23052	03-3873	02-3058	03-6537	DK-15CH	C.I.	HORIZ	3/4x7/8	EAR	123	PV7	12V	BULLETT
488-23056	03-3542F	02-3047	—	DK-15CH	ALUM.	VERT	3/4x7/8	EAR	132	2	24V	BULLETT
488-23057	03-3544	02-3053	—	DK-15CH	ALUM.	VERT	3/4x7/8	EAR	159	1 VG	24V	BULLETT
488-23063	03-3545F	02-3039	03-6536F	DK-15CH	C.I.	VERT	3/4x7/8	EAR	125	1 OH	12V	BULLETT
488-23065	03-3555F	02-3041	03-6536F	DK-15CH	C.I.	VERT	3/4x7/8	EAR	159	1 VG	12V	BULLETT
488-23068	03-3874	02-3058	03-6536	DK-15CH	C.I.	VERT	3/4x7/8	EAR	119	PV6	12V	BULLETT
488-23069	03-3559*	02-3048	03-6536F	DK-15CH	C.I.	VERT	3/4x7/8	EAR	132	2	12V	DIODE
488-23073	—	02-3058	03-6538	DK-15CH	C.I.	VERT	1"-14	EAR	119	PV8	12V	BULLETT
488-23078	03-3559	02-3048	03-6536F	DK-15CH	C.I.	VERT	SPECIAL	EAR	132	2	12V	DIODE
488-23079	—	02-3047	NA	DK-15CH	C.I.	VERT	FLARE	EAR	132	2	24V	BULLETT
488-23094	03-3878	02-3041	03-6538	DK-15CH	C.I.	VERT	1"-14	EAR	159	1 VG	12V	BULLETT
488-25002	03-3225A*	02-3047	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	132	2	24V	—
488-25003	03-3225A*	02-3034	—	TM-15HD	C.I.	VERT	FLARE	EAR	132	2	12V	BULLETT
488-25006	03-3559*	02-3048	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	132	2	12V	DIODE
488-25008	03-3564*	02-3058	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLETT-1
488-25010	03-3564*	02-3058	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLETT-1
488-25011	03-3536F	02-3034	03-6536F	TM-15HD	C.I.	VERT	3/4x7/8	EAR	132	2	12V	BULLETT
488-25015	03-3542F*	02-3047	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	132	2	24V	BULLETT
488-25017	03-3225A*	02-3047	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	132	2	24V	BULLETT
488-25018	—	02-3440	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	125	2	12V	BULLETT
488-25021	03-3539	02-3034	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	132	2	12V	BULLETT
488-25022	03-3125A*	02-3034	—	TM-15HD	ALUM.	VERT	FLARE	EAR	132	2	12V	BULLETT
488-25023	03-3125A*	02-3034	03-6538	TM-15HD	C.I.	VERT	1"-14	EAR	132	2	12V	BULLETT
488-25024	03-3876	02-3058	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	123	PV7	12V	BULLETT
488-25030	03-3846	02-3034	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	132	2	12V	BULLETT
488-25032	03-3285*	02-3061	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	123	PV6	24V	BULLETT
488-25033	03-3545F*	02-3039	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	125	1 OH	12V	—
488-25035	03-3555F*	02-3041	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	159	1 VG	12V	BULLETT
488-25043	—	02-3440	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	125	2	12V	BULLETT
488-25047	03-3876*	02-3058	—	TM-15HD	ALUM.	VERT	1"-14	EAR	123	PV6	12V	BULLETT

NOTE: (—) DESIGNATES CALL FOR AVAILABILITY
 (*) DESIGNATES NOT EXACT MATCH

Listed in ascended order by Seltec Number

SELTEC NUMBER	TAP # COMP.	TAP # CLUTCH	TAP# MANIFOLD	COMPR MODEL	HEAD	FITTING POS	SIZE	MOUNT	PULLEY DIA mm	GRV	VOLT	COIL WIRE
488-25051	03-3564	02-3058	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLET
488-25056	03-3542F	02-3047	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	132	2	24V	BULLET
488-25057	03-3544	02-3053	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	159	1 VG	24V	BULLET
488-25063	03-3545F	02-3039	03-6536F	TM-15HD	C.I.	VERT	3/4x7/8	EAR	125	1 OH	12V	BULLET
488-25065	03-3555F	02-3041	03-6536F	TM-15HD	C.I.	VERT	3/4x7/8	EAR	159	1 VG	12V	BULLET
488-25068	03-3874	02-3058	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	123	PV6	12V	BULLET
488-25069	03-3559*	02-3048	03-6536F	TM-15HD	C.I.	VERT	3/4x7/8	EAR	132	2	12V	DIODE
488-25071	03-3559*	02-3034	03-6536F	TM-15HD	C.I.	VERT	3/4x7/8	EAR	132	2	12V	BULLET
488-25073	—	02-3058	03-6538	TM-15HD	C.I.	VERT	1"-14	EAR	159	1 VG	24V	BULLET
488-25075	03-3125A*	02-3440	03-6539	TM-15HD	C.I.	HORIZ	1"-14	EAR	125	2	12V	BULLET
488-25077	03-3559	02-3048	03-6536F	TM-15HD	C.I.	VERT	3/4x7/8	EAR	132	2	12V	DIODE
488-25078	03-3559	02-3048	03-6536F	TM-15HD	C.I.	VERT	3/4x7/8	EAR	132	2	12V	DIODE
488-25080	03-3539*	02-3034	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	132	2	12V	BULLET
488-25084	—	NA	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	132	1	12V	BULLET
488-25086	—	02-3058	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	119	PV6	12V	BULLET
488-25088	03-3876*	02-3058	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	119	PV6	12V	—
488-25094	03-3878	02-3041	03-6538	TM-15HD	C.I.	VERT	1"-14	EAR	159	1 VG	12V	BULLET
488-25095	03-3879	02-3058	03-6539	TM-15HD	C.I.	HORIZ	1"-14	EAR	123	PV8	12V	BULLET
488-25097	03-3879*	02-3058	03-6539	TM-15HD	C.I.	HORIZ	1"-14	EAR	123	PV6	12V	BULLET
488-25118	03-3564*	02-3058	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	123	PV8	12V	—
488-25120	03-3564	02-3058	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLET
488-25121	03-3564*	02-3058	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLET
488-25122	03-3185*	02-3058	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	123	PV8	12V	BULLET
488-25126	03-3185*	02-3058	03-6539	TM-15HD	C.I.	HORIZ	1"-14	EAR	123	PV8	12V	BULLET
488-25154	03-3564*	02-3058	03-6536F	TM-15HD	C.I.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLET
488-25200	03-3185*	02-3058	—	TM-15HD	C.I.	HORIZ	PAD	EAR	125	2	12V	BULLET
488-25210	—	02-3034	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	132	2	12V	BULLET
488-25212	—	02-3047	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	132	2	24V	BULLET
488-25218	—	02-3058	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	123	PV6	12V	BULLET
488-25222	—	02-3440	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	125	2	12V	BULLET
488-25226	03-3116*	02-3041	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	159	1 VG	12V	BULLET
488-25234	—	02-3058	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	123	PV8	12V	BULLET
488-25263	—	02-3039	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	125	1 OH	12V	BULLET
488-42015	03-3101	—	—	TM-08HD	ALUM.	VERT	3/4x7/8	EAR	135	2	24	BULLET
488-42017	03-3108	—	—	TM-08HD	ALUM.	VERT	3/4x7/8	ALT	135	2	12	2 WIRE
488-42021	03-3100	—	—	TM-08HD	ALUM.	VERT	3/4x7/8	EAR	135	2	12V	BULLET
488-42080	03-3109	—	—	TM-08HD	ALUM.	VERT	3/4x7/8	ALT	123	PV4	12	BULLET
488-42081	03-3110	—	—	TM-08HD	ALUM.	VERT	3/4x7/8	ALT	123	PV6	12	BULLET
488-43011	03-3636	02-3034	03-6536	DK-15CH	C.I.	VERT	3/4x7/8	EAR	132	2	12V	BULLET
488-43019	03-3654*	02-3058	—	DK-15CH	ALUM.	VERT	3/4x7/8	EAR	123	PV6	12V	BULLET
488-43021	03-3639	02-3034	—	DK-15CH	ALUM.	VERT	3/4x7/8	EAR	132	2	12V	BULLET
488-43024	03-3676*	02-3058	03-6538	DK-15CH	C.I.	VERT	1"-14	EAR	123	PV7	12V	BULLET
488-43030	03-3646	02-3034	03-6537	DK-15CH	C.I.	HORIZ	3/4x7/8	EAR	132	2	12V	BULLET
488-43052	03-3673*	02-3058	03-6537	DK-15CH	C.I.	HORIZ	3/4x7/8	EAR	123	PV7	12V	BULLET
488-43061	03-3644*	02-3053	03-6536	DK-15CH	C.I.	VERT	3/4x7/8	EAR	159	1 VG	24V	BULLET
488-43063	03-3645	02-3039	03-6536	DK-15CH	C.I.	VERT	3/4x7/8	EAR	125	1 OH	12V	BULLET
488-43065	03-3655	02-3041	03-6536	DK-15CH	C.I.	VERT	3/4x7/8	EAR	159	1 VG	12V	BULLET
488-43068	03-3673*	02-3058	03-6537	DK-15CH	C.I.	HORIZ	3/4x7/8	EAR	123	PV6	12V	BULLET
488-43069	03-3659*	02-3048	03-6536	DK-15CH	C.I.	VERT	3/4x7/8	EAR	132	2	12V	DIODE
488-43073	03-3216*	02-3058	03-6536	DK-15CH	C.I.	VERT	3/4x7/8	EAR	159	1 VG	24V	BULLET
488-43078	03-3659*	02-3048	03-6536	DK-15CH	—	VERT	3/4x7/8	EAR	132	2	12V	DIODE
488-43094	03-3678	02-3041	03-6538	DK-15CH	C.I.	VERT	1"-14	EAR	159	1 VG	12V	BULLET
488-43095	03-3679	02-3058	03-6539	DK-15CH	C.I.	HORIZ	1"-14	EAR	123	PV7	12V	BULLET
488-45011	03-3636	02-3034	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	135	2	12V	BULLET
488-45015	03-3642*	02-3047	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	135	2	24V	BULLET

NOTE: (—) DESIGNATES CALL FOR AVAILABILITY
 (*) DESIGNATES NOT EXACT MATCH



Section V: Specifications Chart

Seltec - Compressors

Listed in ascended order by Seltec Number

SELTEC NUMBER	TAP # COMP.	TAP # CLUTCH	TAP # MANIFOLD	COMPR MODEL	HEAD	FITTING POS	SIZE	MOUNT	PULLEY DIA mm	GRV	VOLT	COIL WIRE
488-45016	03-3642*	02-3047	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	132	2	24V	BULLET
488-45017	03-3225A*	02-3047	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	132	2	24V	BULLET
488-45018	03-3636*	02-3440	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	125	2	12V	BULLET
488-45019	03-3654*	02-3058	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	123	PV6	12V	BULLET
488-45021	03-3639	02-3034	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	135	2	12V	BULLET
488-45023	03-3125A*	02-3034	03-6538	TM-15HD	C.I.	VERT	1"-14	EAR	132	2	12V	BULLET
488-45024	03-3676*	02-3058	03-6538	TM-15HD	C.I.	VERT	1"-14	EAR	123	PV7	12V	BULLET
488-45026	03-3676*	02-3058	03-6538	TM-15HD	C.I.	VERT	1"-14	EAR	123	PV6	12V	BULLET
488-45030	03-3646	02-3034	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	135	2	12V	BULLET
488-45033	03-3645*	02-3039	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	125	1 OH	12V	BULLET
488-45035	03-3655*	02-3041	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	159	1 VG	12V	BULLET
488-45036	03-3646*	02-3440	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	125	2	12V	BULLET
488-45043	03-3643	02-3440	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	125	2	12V	BULLET
488-45051	03-3654*	02-3058	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	123	PV7	12V	BULLET
488-45052	03-3673*	02-3058	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	123	PV7	12V	BULLET
488-45056	03-3642	02-3047	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	132	2	24V	BULLET
488-45057	03-3644	02-3053	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	159	1 VG	24V	BULLET
488-45061	03-3644*	02-3053	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	159	1 VG	24V	BULLET
488-45063	03-3645	02-3039	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	125	1 OH	12V	BULLET
488-45065	03-3655	02-3041	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	159	1 VG	12V	BULLET
488-45068	03-3673*	02-3058	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	123	PV6	12V	BULLET
488-45073	03-3216*	02-3053	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	159	1 VG	24V	BULLET
488-45075	03-3680	02-3440	03-6539	TM-15HD	C.I.	HORIZ	1"-14	EAR	125	2	12V	BULLET
488-45077	03-3659	02-3048	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	132	2	12V	DIODE
488-45082	03-3675	02-3061	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	DIR	123	PV8	24V	BULLET
488-45084	03-3657	02-3058	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	DIR	123	PV8	12V	BULLET
488-45088	03-3675*	02-3058	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	DIR	123	PV6	12V	BULLET
488-45092	—	02-3034	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	DIR	132	2	12V	BULLET
488-45094	03-3678	02-3041	03-6538	TM-15HD	C.I.	VERT	1"-14	EAR	159	1 VG	12V	BULLET
488-45097	03-3165*	02-3058	03-6539	TM-15HD	C.I.	HORIZ	1"-14	EAR	123	PV6	12V	BULLET
488-45118	03-3185*	02-3058	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLET
488-45120	03-3664*	02-3058	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLET
488-45121	03-3654	02-3058	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLET
488-45122	03-3673	02-3058	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	123	PV8	12V	BULLET
488-45123	03-3285*	02-3061	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	123	PV8	24V	BULLET
488-45124	03-3676*	02-3058	03-6538	TM-15HD	C.I.	VERT	1"-14	EAR	123	PV8	12V	BULLET
488-45125	03-3285*	02-3058	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLET
488-45126	03-3679*	02-3058	03-6539	TM-15HD	C.I.	HORIZ	1"-14	EAR	123	PV8	12V	BULLET
488-45128	03-3673*	02-3058	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	123	PV8	12V	WTHRPK
488-45131	03-3285*	02-3061	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	123	PV8	24V	BULLET
488-45141	03-3185*	02-3058	—	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLET
488-45210	03-3125A*	02-3034	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	132	2	12V	BULLET
488-45212	03-3225A*	02-3047	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	132	2	24V	BULLET
488-45218	03-3165*	02-3058	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	123	PV6	12V	BULLET
488-45222	03-3125*	02-3440	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	125	2	12V	BULLET
488-45226	03-3116*	02-3041	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	159	1 VG	12V	BULLET
488-45228	03-3216*	02-3053	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	159	1 VG	24V	BULLET
488-45234	03-3185*	02-3058	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	123	PV8	12V	BULLET
488-45236	03-3285*	02-3061	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	123	PV8	24V	BULLET
488-45238	03-3125W*	NA	—	TM-15HD	ALUM.	HORIZ	PAD	EAR	132	2	12V	2 WIRE
488-45319	03-3664*	02-3058	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	123	PV6	12V	BULLET
488-45321	03-3643	02-3044	03-6536	TM-15HD	ALUM.	VERT	3/4x7/8	EAR	135	2	12V	BULLET
488-45347	03-3664*	02-3058	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	123	PV6	12V	BULLET
488-45356	03-3642*	02-3047	03-6536	TM-15HD	C.I.	VERT	3/4x7/8	EAR	132	2	24V	BULLET
488-45368	03-3673*	02-3058	03-6537	TM-15HD	C.I.	HORIZ	3/4x7/8	EAR	123	PV6	12V	BULLET

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 (*) DESIGNATES NOT EXACT MATCH

Listed in ascended order by Seltec Number

SELTEC NUMBER	TAP # COMP.	TAP # CLUTCH	TAP # MANIFOLD	COMPR MODEL	HEAD	FITTING POS	SIZE	MOUNT	PULLEY DIA mm	GRV	VOLT	COIL WIRE
488-46011	03-3736	02-3034	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	135	2	12V	BULLET
488-46015	03-3742	02-3047	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	135	2	24V	BULLET
488-46017	03-3225A*	02-3047	03-6537	TM-16HD	C.I.	HORIZ	3/4x7/8	EAR	135	2	24V	BULLET
488-46018	03-3125*	02-3440	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	125	2	12V	BULLET
488-46019	03-3654*	02-3058	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	123	PV6	12V	BULLET
488-46021	03-3739	02-3034	—	TM-16HD	ALUM.	VERT	3/4x7/8	EAR	135	2	12V	BULLET
488-46023	03-3125A*	02-3034	03-6538	TM-16HD	C.I.	VERT	1"-14	EAR	135	2	12V	BULLET
488-46024	03-3776*	02-3058	03-6538	TM-16HD	C.I.	VERT	1"-14	EAR	123	PV7	12V	BULLET
488-46026	03-3776*	02-3058	03-6538	TM-16HD	C.I.	VERT	1"-14	EAR	123	PV6	12V	BULLET
488-46028	03-3125A*	02-3034	03-6539	TM-16HD	C.I.	HORIZ	1"-14	EAR	132	2	12V	BULLET
488-46029	03-3225A*	02-3047	03-6539	TM-16HD	C.I.	HORIZ	1"-14	EAR	132	2	24V	BULLET
488-46030	03-3746	02-3034	03-6537	TM-16HD	C.I.	HORIZ	3/4x7/8	EAR	135	2	12V	BULLET
488-46032	03-3265*	02-3061	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	119	PV6	24V	BULLET
488-46033	03-3745*	02-3039	—	TM-16HD	ALUM.	VERT	3/4x7/8	EAR	125	1 OH	12V	BULLET
488-46035	03-3755*	02-3041	—	TM-16HD	ALUM.	VERT	3/4x7/8	EAR	159	1 VG	12V	BULLET
488-46036	03-3125*	02-3440	03-6537	TM-16HD	C.I.	HORIZ	3/4x7/8	EAR	125	2	12V	BULLET
488-46038	03-3776D	02-3058	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	132 SHD	PV8	12V	BULLET
488-46041	03-3736D	02-3442	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	152 SHD	2	12V	BULLET
488-46043	03-3743	—	—	TM-16HD	ALUM.	VERT	3/4x7/8	EAR	125	2	12V	—
488-46047	03-3764*	02-3058	—	TM-16HD	ALUM.	VERT	3/4x7/8	EAR	123	PV6	12V	BULLET
488-46048	03-3797D	02-3444	03-6537	TM-16HD	C.I.	HORIZ	3/4x7/8	EAR	152 SHD	2	24V	BULLET
488-46050	03-3755D	02-3441	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	158 SHD	1 VG	12V	BULLET
488-46055	03-3744D	—	—	—	—	VERT	3/4x7/8	EAR	159	1 VG	24V	—
488-46056	03-3742*	02-3047	—	TM-16HD	ALUM.	VERT	3/4x7/8	EAR	132	2	24V	BULLET
488-46061	03-3216*	02-3053	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	159	1 VG	24V	BULLET
488-46063	03-3745	02-3039	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	125	1 OH	12V	BULLET
488-46065	03-3755	02-3041	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	159	1 VG	12V	BULLET
488-46068	03-3165*	02-3058	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	119	PV6	12V	—
488-46069	03-3759*	02-3034	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	132	2	12V	DIODE
488-46073	03-3216*	02-3053	03-6537	TM-16HD	C.I.	HORIZ	3/4x7/8	EAR	159	1 VG	24V	BULLET
488-46075	03-3125*	02-3440	03-6539	TM-16HD	C.I.	HORIZ	1"-14	EAR	125	2	12V	BULLET
488-46077	03-3759	02-3034	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	135	2	12V	DIODE
488-46078	03-3759*	02-3034	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	135	2	12	DIODE
488-46081	03-3114*	02-3039	03-6537	TM-16HD	C.I.	HORIZ	3/4x7/8	EAR	125	1 OH	12V	BULLET
488-46094	03-3778	02-3041	03-6538	TM-16HD	C.I.	VERT	1"-14	EAR	159	1 VG	12V	BULLET
488-46097	03-3165*	02-3058	03-6539	TM-16HD	C.I.	HORIZ	1"-14	EAR	123	PV6	12V	BULLET
488-46100	03-3742D	02-3444	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	152 SHD	2	24V	BULLET
488-46120	03-3764	02-3058	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	123	PV8	12V	BULLET
488-46121	03-3765	02-3058	—	TM-16HD	ALUM.	VERT	3/4x7/8	EAR	125	PV8	12V	BULLET
488-46122	03-3773	02-3058	03-6537	TM-16HD	C.I.	HORIZ	3/4x7/8	EAR	123	PV8	12V	BULLET
488-46123	03-3285*	02-3061	03-6537	TM-16HD	C.I.	HORIZ	3/4x7/8	EAR	123	PV8	24V	BULLET
488-46124	03-3776	02-3058	03-6538	TM-16HD	C.I.	VERT	1"-14	EAR	123	PV8	12V	BULLET
488-46125	03-3285*	02-3061	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	123	PV8	24V	BULLET
488-46126	03-3186	02-3058	03-6539	TM-16HD	C.I.	HORIZ	1"-14	EAR	123	PV8	12V	BULLET
488-46204	03-3700D	02-3442	03-6536	TM-16HD	ALUM.	HORIZ	PAD	EAR	152 SHD	2	12V	BULLET
488-46210	03-3125A	02-3034	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	132	2	12V	BULLET
488-46212	03-3225A	02-3047	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	135	2	24V	BULLET
488-46218	03-3165	02-3058	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	123	PV6	12V	BULLET
488-46220	03-3265	02-3061	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	123	PV6	24V	BULLET
488-46222	03-3125	02-3440	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	125	2	12V	BULLET
488-46225	03-3285D	—	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	132 SHD	8	24V	—
488-46226	03-3116	02-3041	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	159	1 VG	12V	BULLET
488-46228	03-3216	02-3053	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	159	1 VG	24V	BULLET
488-46230	03-3114	02-3039	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	125	1 OH	12V	BULLET
488-46234	03-3185	02-3058	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	123	PV8	12V	BULLET

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Listed in ascended order by Seltec Number

SELTEC NUMBER	TAP # COMP.	TAP # CLUTCH	TAP # MANIFOLD	COMPR MODEL	HEAD	FITTING POS	SIZE	MOUNT	PULLEY DIA mm	GRV	VOLT	COIL WIRE
488-46236	03-3285	02-3061	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	123	PV8	24V	BULLET
488-46238	03-3125W	02-3034	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	125	2	12V	2 WIRE
488-46240	03-3125W*	02-NEW	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	132	2	12V	2 WIRE
488-46241	03-3225	—	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	125	2	24V	—
488-46244	03-3185W	—	—	TM-16HD	ALUM.	HORIZ	PAD	EAR	123	8	12V	—
488-46321	03-3770	02-3044	—	TM-16HD	ALUM.	VERT	3/4x7/8	EAR	135	2	12V	BULLET
488-46356	03-3742*	02-3047	03-6536	TM-16HD	C.I.	VERT	3/4x7/8	EAR	132	2	24V	BULLET
488-46382	03-3775	—	—	TM-16HD	—	VERT	3/4x7/8	DIR	123	8	12	—
488-46384	03-3225AT	—	—	TM-16HD	ALUM.	HORIZ	PAD	DIR	135	2	24V	—
488-46386	03-3125AT	—	—	TM-16HD	ALUM.	HORIZ	PAD	DIR	135	2	12V	—
488-46500	03-3758	02-3432	—	TM-31	—	O’RING	1 1/16" x 7/8"	DIR	152	2	12V	1 WIRE
488-46510	03-3767	02-3434	—	TM-31	—	O’RING	1 1/16" x 7/8"	DIR	152	2	24V	1 WIRE
488-46520	03-3766	02-3433	—	TM-31	—	O’RING	1 1/16" x 7/8"	DIR	152	2	12V	1 WIRE
488-46530	03-3769	02-3435	—	TM-31	—	O’RING	1 1/16" x 7/8"	DIR	152	2	24V	1 WIRE
488-46540	03-3798	02-3438	—	TM-31	—	O’RING	1 1/16" x 7/8"	DIR	152	PV8	12V	1 WIRE
488-46550	03-3768	02-3439	—	TM-31	—	O’RING	1 1/16" x 7/8"	DIR	152	PV8	24V	1 WIRE
488-47240	03-3781	NA	—	TM21HX	ALUM.	HORIZ	GM PAD	DIR	145	2	12V	2 WIRE
488-47242	03-3782	NA	—	TM21HX	ALUM.	HORIZ	GM PAD	DIR	145	2	24V	2 WIRE
488-47244	03-3793	NA	—	TM21HX	ALUM.	HORIZ	GM PAD	DIR	141	PV8	12V	2 WIRE
488-47246	03-3794	NA	—	TM21HX	ALUM.	HORIZ	GM PAD	DIR	141	PV8	24V	2 WIRE

NOTE: (—) DESIGNATES CALL FOR AVAILABILITY
 (*) DESIGNATES NOT EXACT MATCH

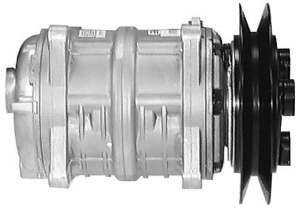


When replacing an R12 compressor with and R134a type you will need to do the following:

Since **ALL** R134a compressors do not contain service (schradler) ports needed to hook up manifold gauge hoses for servicing and charging, the additional purchase of R134a service ports are required. (The ports required are compressor specific, relating to the style of head where the A/C hoses are attached). Once the head style is determined, the ports simply are attached to the compressor fittings (see page 422).

The overall length of a Seltec compressor may be a critical factor in certain applications. Seltec clutches are supplied in both 3-eye and leaf spring styles. The 3-eye clutch protrudes farther out than the leaf spring type. Although the 3-eye design gives quieter operation during cycling, certain applications (bus) use the leaf spring clutch due to space limitations. These applications may also require the use of a one piece aluminum head compressor instead of the pad & manifold combination. Check before substituting a longer length compressor assembly.

IMPORTANT: Universal Style is equipped with Type G style rear pad head - MANIFOLD REQUIRED.



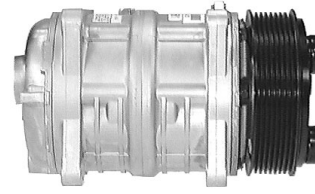
1 GROOVE - EAR MOUNT

Diameter	Volt	Model	Part No.
125mm/4.9"	12v	TM-16	03-3114 ¹
159mm/6.25"	12v	TM-16	03-3116 ²
159mm/6.25"	24v	TM-16	03-3216 ²



2 GROOVE - EAR MOUNT

Diameter	Volt	Model	Part No.
125mm/4.9"	12v	TM-16	03-3125 ³
125mm/4.9"	12v	TM-16	03-3125W
125mm/4.9"	24v	TM-16	03-3225 ³
135mm/5.25"	12v	TM-16	03-3125A
135mm/5.25"	24v	TM-16	03-3225A



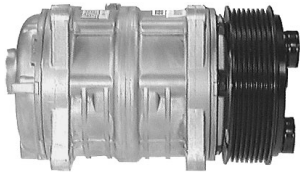
6 GROOVE - EAR MOUNT

Diameter	Volt	Model	Part No.
123mm/4.8"	12v	TM-16	03-3165
123mm/4.8"	24v	TM-16	03-3265

NOTE: 1 - Over Hang Clutch
2 - Variable Groove
3 - Supplied with 2 wire Metripak Connector



Manifold bolt:
use torque wrench 17 - 24 ft. lbs.



8 GROOVE - EAR MOUNT

Diameter	Volt	Model	Part No.
123mm/4.8"	12v	TM-16	03-3185
123mm/4.8"	12v	TM-16	03-3185W
123mm/4.8"	24v	TM-16	03-3285
132mm/5.1"	24v	TM-16	03-3285D

+ Compressor with Clutch
+ Plus Manifold
= Compressor Assembly

Type G



Universal Horizontal GM Pad Head

MANIFOLD - REQUIRED (choose correct style for above compressors)

Made from forged steel.



03-6531
Vertical Flare
w/o Charging Ports



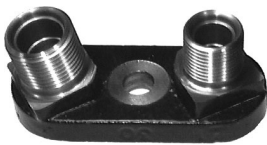
03-6532
Inverted Vertical 3/4" x 7/8"
Male w/o Charging Ports



03-6536
Vertical 3/4" x 7/8"
w/o Charging Ports



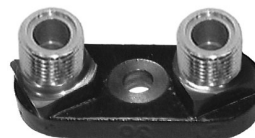
03-6536F
Vertical 3/4" x 7/8"
w/R12 Charging Ports



03-6537
Horizontal 3/4" x 7/8"



03-6538
Vertical 1"-14 Tube-O
w/o Charging Ports



03-6539
Horizontal 1"-14 Tube-O
w/o Charging Ports

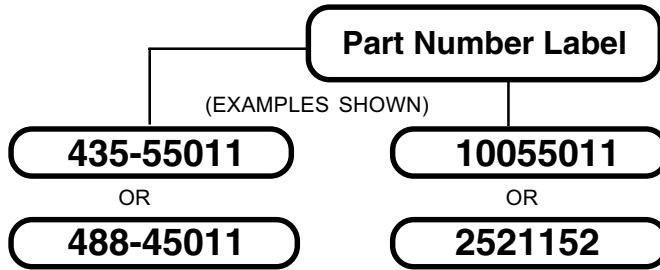


03-6547
Vertical 3/4" x 7/8"
Female w/o Charging Ports



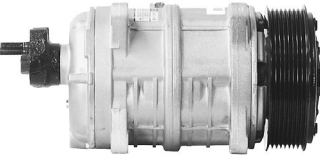
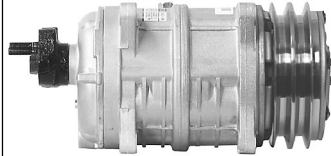
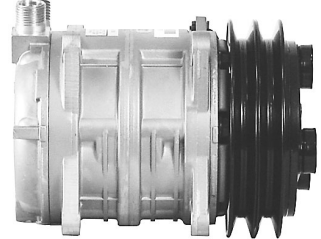

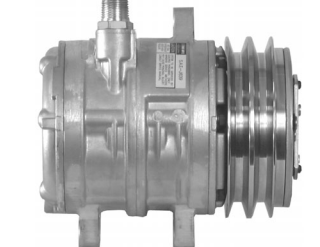
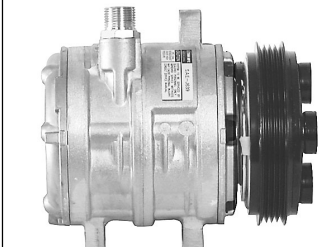
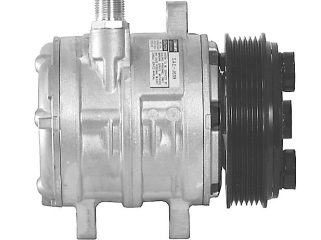




Listed in ascending order by our Part Number (continued)

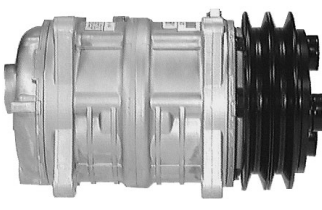

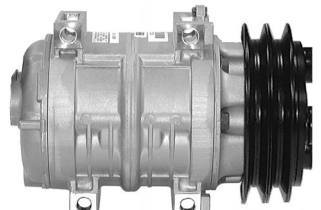


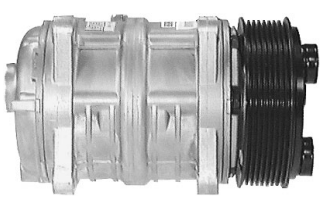
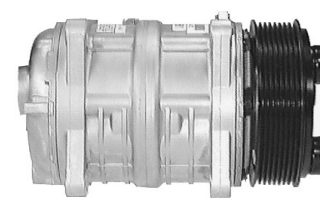

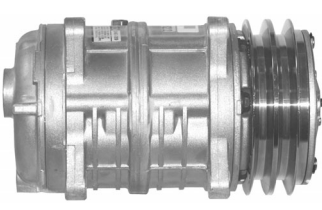
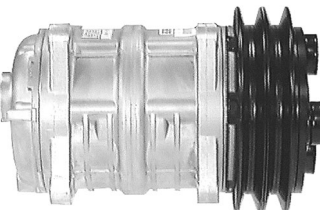
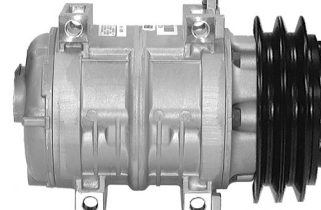

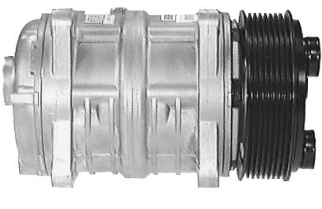

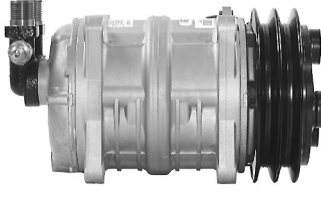
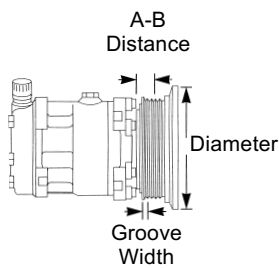
Part Number Label
(identifies mfg. part number of complete assy.)



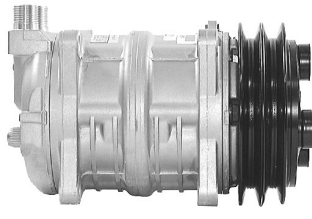





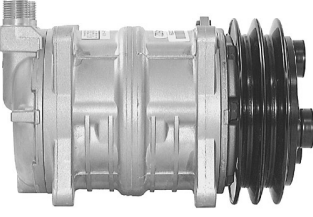

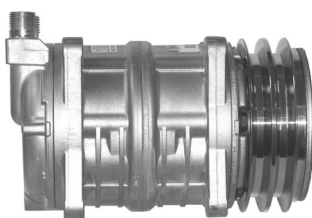
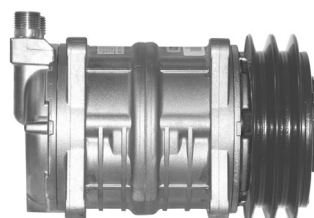



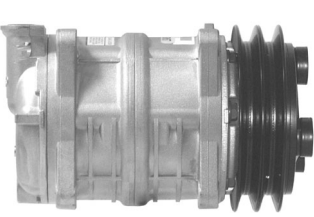
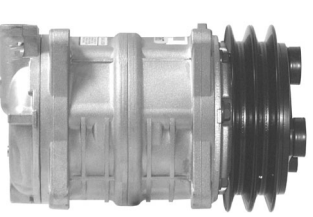
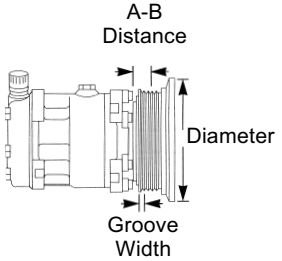
NOTE: The I.D. tag located on rear head is not the mfg. part number.

 <p>(can use #03-1001C)</p> <p>Peterbilt-Kenworth 03-1001S F69-1000 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM16</td> <td>Ear</td> <td>2gr 125mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>ICE #</th> </tr> <tr> <td>12</td> <td>K</td> <td>2521495</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM16	Ear	2gr 125mm	Volt	Head	ICE #	12	K	2521495	 <p>(can use #03-1400)</p> <p>Peterbilt-Kenworth 03-1400S 18-04178 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM16</td> <td>Ear</td> <td>8gr 122mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>ICE #</th> </tr> <tr> <td>12</td> <td>K</td> <td>2521496</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM16	Ear	8gr 122mm	Volt	Head	ICE #	12	K	2521496	 <p>(can use #03-1600)</p> <p>Volvo 03-1600S 8082268 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM16</td> <td>Ear</td> <td>8gr 122mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>ICE #</th> </tr> <tr> <td>12</td> <td>L</td> <td>2521493</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM16	Ear	8gr 122mm	Volt	Head	ICE #	12	L	2521493	 <p>(can use #03-1602)</p> <p>Volvo 03-1606S 8082270 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM16</td> <td>Ear</td> <td>2gr 125mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>ICE #</th> </tr> <tr> <td>12</td> <td>L</td> <td>2521475</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM16	Ear	2gr 125mm	Volt	Head	ICE #	12	L	2521475
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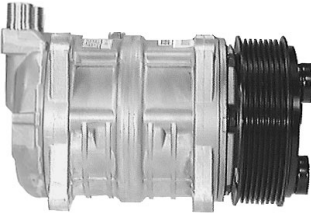

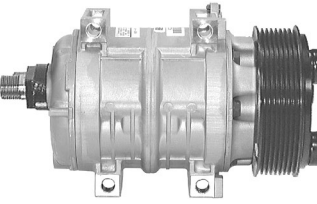


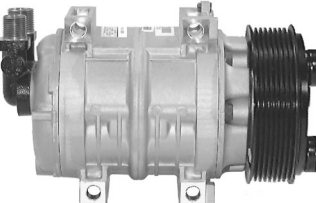

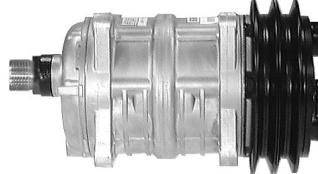


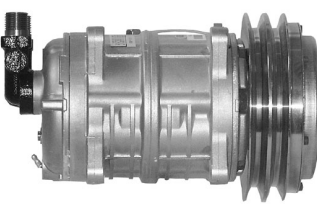




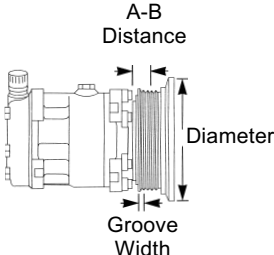
Listed in ascending order by our Part Number (continued)

 <p>03-3125 Universal R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM16</td> <td>Ear</td> <td>2gr 125mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>G</td> <td>488-46222</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM16	Ear	2gr 125mm	Volt	Head	Seltec#	12	G	488-46222	 <p>03-3125A Universal R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM16</td> <td>Ear</td> <td>2gr 135mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>G</td> <td>488-46210</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM16	Ear	2gr 135mm	Volt	Head	Seltec#	12	G	488-46210	 <p>03-3125AT Universal R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM16</td> <td>Direct</td> <td>2gr 135mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>G</td> <td>488-56386</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM16	Direct	2gr 135mm	Volt	Head	Seltec#	12	G	488-56386	 <p>03-3125W Universal R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM16</td> <td>Ear</td> <td>2gr 125mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>G</td> <td>488-46238</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM16	Ear	2gr 125mm	Volt	Head	Seltec#	12	G	488-46238
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Volt	Head	Seltec#																																																	
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Volt	Head	Seltec#																																																	
24	G	488-46241																																																	
Model	Mount	Clutch																																																	
TM16	Ear	2gr 135mm																																																	
Volt	Head	Seltec#																																																	
24	G	488-46212																																																	
Model	Mount	Clutch																																																	
TM16	Direct	2gr 135mm																																																	
Volt	Head	Seltec#																																																	
24	G	488-46384																																																	
Model	Mount	Clutch																																																	
TM16	Ear	6gr 123mm																																																	
Volt	Head	Seltec#																																																	
24	G	488-46220																																																	
 <p>03-3285 Universal R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM16</td> <td>Ear</td> <td>8gr 123mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>24</td> <td>G</td> <td>488-46236</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM16	Ear	8gr 123mm	Volt	Head	Seltec#	24	G	488-46236	 <p>03-3285D Universal R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM16</td> <td>Ear</td> <td>8gr 132mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>24</td> <td>G</td> <td>488-46225</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM16	Ear	8gr 132mm	Volt	Head	Seltec#	24	G	488-46225	 <p>03-3536F R12</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM-15</td> <td>Ear</td> <td>2gr 132mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>A</td> <td>488-25011</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM-15	Ear	2gr 132mm	Volt	Head	Seltec#	12	A	488-25011	 <p>A-B Distance Diameter Groove Width</p>												
Model	Mount	Clutch																																																	
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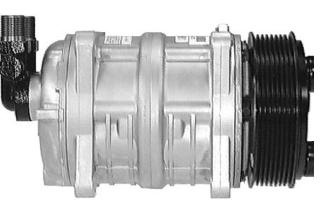
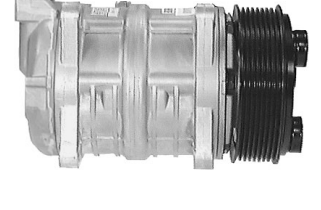




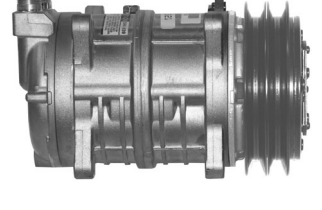
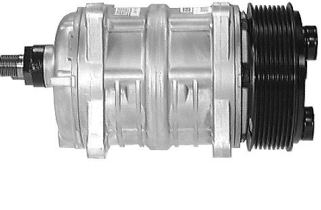
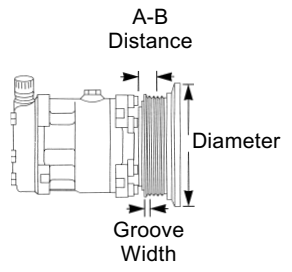
Listed in ascending order by our Part Number (continued)

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Volt	Head	Seltec#																																																	
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 <p>03-3646 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM-15</td> <td>Ear</td> <td>2gr 135mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>C</td> <td>488-45030</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM-15	Ear	2gr 135mm	Volt	Head	Seltec#	12	C	488-45030	 <p>03-3648 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM-15</td> <td>Ear</td> <td>2gr 132mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>Top Pad</td> <td>488-45013</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM-15	Ear	2gr 132mm	Volt	Head	Seltec#	12	Top Pad	488-45013	 <p>03-3649 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM-15</td> <td>Ear</td> <td>2gr 132mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>24</td> <td>Top Pad</td> <td>488-45025</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM-15	Ear	2gr 132mm	Volt	Head	Seltec#	24	Top Pad	488-45025	 <p>A-B Distance Diameter Groove Width</p>												
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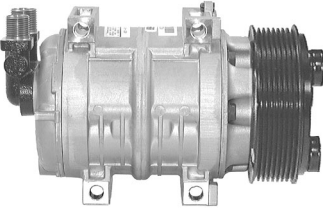
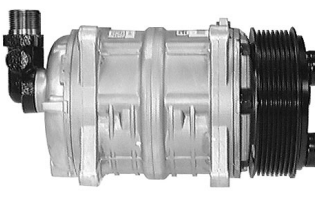
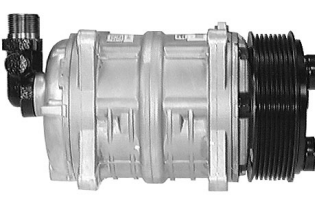



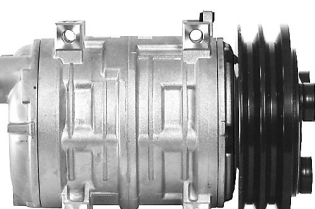
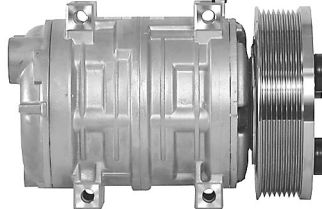



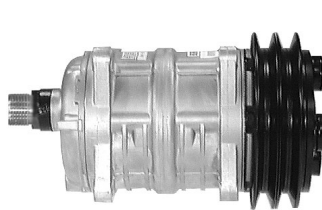

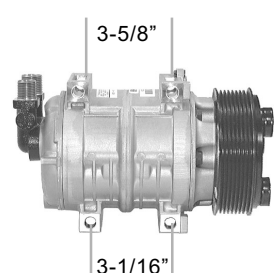
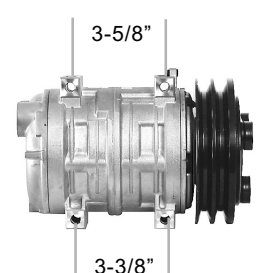
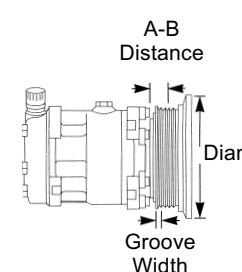
Listed in ascending order by our Part Number (continued)

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Model	Mount	Clutch																																																	
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Listed in ascending order by our Part Number (continued)

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 <p>03-3765 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM-16</td> <td>Ear</td> <td>8gr 123mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>B</td> <td>488-46121</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM-16	Ear	8gr 123mm	Volt	Head	Seltec#	12	B	488-46121	 <p>03-3766 5/8" Belt Width R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM31</td> <td>Direct</td> <td>2gr 152mm</td> </tr> <tr> <th>Volt</th> <th>ICE#</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>2521211</td> <td>488-46520</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM31	Direct	2gr 152mm	Volt	ICE#	Seltec#	12	2521211	488-46520	 <p>03-3767 1/2" Belt Width R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM31</td> <td>Direct</td> <td>2gr 152mm</td> </tr> <tr> <th>Volt</th> <th>ICE#</th> <th>Seltec#</th> </tr> <tr> <td>24</td> <td>2521210</td> <td>488-46510</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM31	Direct	2gr 152mm	Volt	ICE#	Seltec#	24	2521210	488-46510	 <p>03-3768 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM31</td> <td>Direct</td> <td>8gr 152mm</td> </tr> <tr> <th>Volt</th> <th>ICE#</th> <th>Seltec#</th> </tr> <tr> <td>24</td> <td>2521214</td> <td>488-46550</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM31	Direct	8gr 152mm	Volt	ICE#	Seltec#	24	2521214	488-46550
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TM-16	Ear	8gr 123mm																																																	
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Model	Mount	Clutch																																																	
TM31	Direct	2gr 152mm																																																	
Volt	ICE#	Seltec#																																																	
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Listed in ascending order by our Part Number (continued)

 <p>03-3775 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM-16</td> <td>Direct</td> <td>8gr 123mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>D</td> <td>488-46382</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM-16	Direct	8gr 123mm	Volt	Head	Seltec#	12	D	488-46382	 <p>03-3776 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM-16</td> <td>Ear</td> <td>8gr 123mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>E</td> <td>488-46124</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM-16	Ear	8gr 123mm	Volt	Head	Seltec#	12	E	488-46124	 <p>Comp. includes dust cover</p> <p>03-3776D R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM16SHD</td> <td>Ear</td> <td>8gr 132mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>E</td> <td>488-46038</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM16SHD	Ear	8gr 132mm	Volt	Head	Seltec#	12	E	488-46038	 <p>03-3778 R134a</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Mount</th> <th>Clutch</th> </tr> </thead> <tbody> <tr> <td>TM-16</td> <td>Ear</td> <td>1-vg 159mm</td> </tr> <tr> <th>Volt</th> <th>Head</th> <th>Seltec#</th> </tr> <tr> <td>12</td> <td>E</td> <td>488-46094</td> </tr> </tbody> </table>	Model	Mount	Clutch	TM-16	Ear	1-vg 159mm	Volt	Head	Seltec#	12	E	488-46094
Model	Mount	Clutch																																																	
TM-16	Direct	8gr 123mm																																																	
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Model	Mount	Clutch																																																	
TM-16	Ear	-																																																	
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Model	Mount	Clutch																																																	
TM21HX	Direct	8gr 141mm																																																	
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**UNIVERSAL TM16 SELTEC COMPRESSOR SUBSTITUTION CHART (FOR SELTEC COMPRESSORS)
If used with R12 systems, CHANGE OIL!**

COMP W/FTGS	OIL TYPE	CAN SUB UNIV COMPRESSOR	FITTING REQUIRED	OIL TYPE	NOTES
03-3536F	Mineral	03-3125A	03-6536F	PAG	
03-3539	Mineral	03-3125A	03-6536F	PAG	
03-3542F	Mineral	03-3225A	03-6536F	PAG	
03-3544	Mineral	03-3216	03-6536F	PAG	
03-3545F	Mineral	03-3114	03-6536F	PAG	
03-3554F	Mineral	03-3165 OR 03-3185	03-6536F	PAG	
03-3555F	Mineral	03-3116	03-6536F	PAG	
03-3556F	Mineral	03-3125A	03-6536F	PAG	
03-3559	Mineral	03-3125A	03-6536F	PAG	
03-3564	Mineral	03-3185	03-6536F	PAG	
03-3846	Mineral	03-3125A	03-6537	PAG	
03-3873	Mineral	03-3185	03-6537	PAG	
03-3874	Mineral	03-3165 OR 03-3185	03-6537	PAG	
03-3876	Mineral	03-3185	03-6538	PAG	
03-3878	Mineral	03-3116	03-6538	PAG	
03-3879	Mineral	03-3116	03-6539	PAG	
03-3636	PAG	03-3125A	03-6536	PAG	
03-3639	PAG	03-3125A	03-6536	PAG	Replaces monolithic aluminum head
03-3642	PAG	03-3225A	03-6536	PAG	
03-3644	PAG	03-3216	03-6536	PAG	Replaces monolithic aluminum head
03-3645	PAG	03-3114	03-6536	PAG	
03-3646	PAG	03-3125A	03-6537	PAG	
03-3654	PAG	03-3165 OR 03-3185	03-6536	PAG	
03-3655	PAG	03-3116	03-6536	PAG	
03-3656	PAG	03-3125A	03-6536	PAG	Reuse coil wire diode
03-3659	PAG	03-3125A	03-6536	PAG	Reuse coil wire diode
03-3664	PAG	03-3185	03-6536	PAG	Replaces monolithic aluminum head
03-3672	PAG	03-3116	03-6536	PAG	
03-3673	PAG	03-3185	03-6537	PAG	
03-3674	PAG	03-3165 OR 03-3185	03-6537	PAG	
03-3676	PAG	03-3185	03-6538	PAG	
03-3678	PAG	03-3116	03-6538	PAG	
03-3679	PAG	03-3185	03-6539	PAG	
03-3736	PAG	03-3125A	03-6536	PAG	
03-3739	PAG	03-3125A	03-6536	PAG	Replaces monolithic aluminum head
03-3742	PAG	03-3225A	03-6536	PAG	
03-3744	PAG	03-3216	03-6536	PAG	Replaces monolithic aluminum head
03-3745	PAG	03-3114	03-6536	PAG	
03-3746	PAG	03-3125A	03-6537	PAG	
03-3755	PAG	03-3116	03-6536	PAG	
03-3764	PAG	03-3185	03-6536	PAG	Replaces monolithic aluminum head
03-3776	PAG	03-3185	03-6538	PAG	
03-3778	PAG	03-3116	03-6538	PAG	

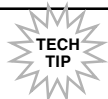


- ALWAYS FLUSH SYSTEM WITH APPROVED LIQUID REFRIGERANT
- FLUSH AND REPLACE THE RECEIVER DRIER WHEN REPLACING COMPRESSORS

UNIVERSAL TM16 SELTEC COMPRESSOR SUBSTITUTION CHART (FOR SANDEN COMPRESSORS)
If used with R12 systems, CHANGE OIL!

COMP W/FTGS	OIL TYPE	CAN SUB UNIV COMPRESSOR	FITTING REQUIRED	OIL TYPE	NOTES
03-1832	Mineral	03-3125A	None	PAG	
03-1833	Mineral	03-3125A	None	PAG	
03-1857	Mineral	03-3185	None	PAG	
03-1858	Mineral	03-3125 OR 3125A	None	PAG	
03-3005	Mineral	03-3125A	03-6536F	PAG	
03-3008	Mineral	03-3125A	03-6536F	PAG	
03-3009	Mineral	03-3225A	03-6536F	PAG	
03-3010	Mineral	03-3116	03-6538	PAG	
03-3012	Mineral	03-3216	03-6538	PAG	
03-3015	Mineral	03-3125A	03-6539	PAG	
03-3017	Mineral	03-3125A	03-6538	PAG	
03-3019	Mineral	03-3125	03-6538	PAG	
03-3020	Mineral	03-3114	03-6536F	PAG	
03-3023	Mineral	03-3125A	03-6538	PAG	
03-3065	Mineral	03-3114	03-6539	PAG	
03-3070	Mineral	03-3125	03-6536F	PAG	
03-3071	Mineral	03-3185	03-6536F	PAG	
03-3080	Mineral	03-3125	03-6539	PAG	
03-3084	Mineral	03-3185	03-6536F	PAG	
03-3085	Mineral	03-3116	03-6536F	PAG	
03-3086	Mineral	03-3216	03-6536F	PAG	
03-3405	PAG	03-3125A	03-6536	PAG	
03-3407	PAG	03-3185	03-6539	PAG	1
03-3409	PAG	03-3225A	03-6536	PAG	
03-3410	PAG	03-3116	03-6538	PAG	
03-3415	PAG	03-3125A	03-6539	PAG	
03-3419	PAG	03-3125	03-6538	PAG	
03-3420	PAG	03-3114	03-6536	PAG	
03-3422	PAG	03-3125A	03-6539	PAG	
03-3435	PAG	03-3225A	03-6539	PAG	
03-3440	PAG	03-3125	03-6537	PAG	
03-3441	PAG	03-3185	03-6538	PAG	
03-3444	PAG	03-3216	03-6536	PAG	
03-3468	PAG	03-3185	03-6539	PAG	
03-3470	PAG	03-3125A	03-6536	PAG	
03-3471	PAG	03-3185	03-6536	PAG	
03-3480	PAG	03-3125	03-6539	PAG	
03-3483	PAG	03-3225A	03-6537	PAG	
03-3484	PAG	03-3185	03-6536	PAG	
03-3485	PAG	03-3116	03-6536	PAG	
03-3486	PAG	03-3216	03-6536	PAG	
03-3487	PAG	03-3125A	03-6536	PAG	
03-3489	PAG	03-3225A	03-6536	PAG	
03-3490	PAG	03-3125	03-6536	PAG	
03-3491	PAG	03-3125A	03-6539	PAG	1
03-3492	PAG	03-3185	03-6536	PAG	1
03-3494	PAG	03-3185	03-6539	PAG	
03-3495	PAG	03-3125A	03-6538	PAG	
03-3497	PAG	03-3225A	03-6538	PAG	
03-3498	PAG	03-3185	03-6539	PAG	
03-3721	PAG	03-3116	03-6538	PAG	
03-3722	PAG	03-3185	03-6537	PAG	
03-3723	PAG	03-3125A	03-6538	PAG	
03-3724	PAG	03-3225A	03-6536	PAG	
03-3725	PAG	03-3116	03-6536	PAG	
03-3726	PAG	03-3225A	03-6538	PAG	
03-3727	PAG	03-3225A	03-6537	PAG	
03-3728	PAG	03-3225A	03-6539	PAG	
03-3784	PAG	03-3185	03-6536	PAG	

NOTE: 1 Sanden model has sealed heavy duty clutch with dust cover. Seltec has standard clutch only without cover.



- ALWAYS FLUSH SYSTEM WITH APPROVED LIQUID REFRIGERANT
- FLUSH AND REPLACE THE RECEIVER DRIER WHEN REPLACING COMPRESSORS



SELTEC/TAMA (DIESEL-KIKI) COMPRESSOR MODEL INTERCHANGE

SELTEC#	SERIES	PART#	Note:	1	2	3
435-52015	TM08HS	03-3101				
435-52017	TM08HS	03-3108				
435-52021	TM08HS	03-3100				
435-52031	TM08HS	03-3103				
435-52038	TM08HS	03-3106				
435-52080	TM08HS	03-3109				
435-52081	TM08HS	03-3110				
435-52084	TM08HS	03-3105				
435-52210	TM08HS	—				
435-52310	TM13AHS	—				
435-55009	TM15HS	03-3639				
435-55011	TM15HS	03-3636				
435-55013	TM15HS	03-3648				
435-55015	TM15HS	03-3642				
435-55017	TM15HS	03-3225A		11		
435-55018	TM15HS	03-3636		1		
435-55019	TM15HS	03-3654				
435-55021	TM15HS	03-3639				
435-55023	TM15HS	03-3125A		8	14	
435-55025	TM15HS	03-3649				
435-55026	TM15HS	03-3676				
435-55027	TM15HS	03-3285		5	11	
435-55029	TM15HS	03-3225A		9	14	
435-55030	TM15HS	03-3646				
435-55032	TM15HS	03-3285		8	14	
435-55033	TM15HS	03-3645		1		
435-55035	TM15HS	03-3655		1		
435-55036	TM15HS	03-3646		15		
435-55038	TM15HS	03-3776D		14		
435-55039	TM15HS	03-3125A		9		
435-55041	TM15HS	03-3736D		14		
435-55043	TM15HS	03-3643				
435-55045	TM15HS	03-3746D		14		
435-55047	TM15HS	03-3664		1		
435-55048	TM15HS	03-3797D		14		
435-55050	TM15HS	03-3755D		14		
435-55053	TM15HS	03-3700D		9		
435-55056	TM15HS	03-3642		1		
435-55057	TM15HS	03-3644				
435-55059	TM15HS	03-3646		2		
435-55061	TM15HS	03-3644				
435-55063	TM15HS	03-3645				
435-55065	TM15HS	03-3655				
435-55067	TM15HS	03-3652				
435-55068	TM15HS	03-3673		5		
435-55069	TM15HS	03-3656				
435-55071	TM15HS	03-3639		2		
435-55073	TM15HS	—				
435-55075	TM15HS	03-3680				
435-55077	TM15HS	03-3659				
435-55079	TM15HS	03-3225A		8		
435-55081	TM15HS	—				
435-55082	TM15HS	03-3675				
435-55083	TM15HS	03-3750		14		
435-55084	TM15HS	03-3657				
435-55085	TM15HS	—				
435-55088	TM15HS	03-3675		5		
435-55090	TM15HS	—				
435-55092	TM15HS	—				
435-55094	TM15HS	03-3678				
435-55096	TM15HS	03-3651				
435-55097	TM15HS	03-3679		5		
435-55100	TM15HS	03-3742D		14		
435-55118	TM15HS	03-3654		2		
435-55120	TM15HS	03-3673				

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SELTEC#	SERIES	PART#	Note:	1	2	3
435-55121	TM15HS	03-3654				
435-55122	TM15HS	03-3673				
435-55123	TM15HS	03-3285		11		
435-55124	TM15HS	03-3676				
435-55125	TM15HS	03-3285		12	14	
435-55126	TM15HS	03-3679		14		
435-55128	TM15HS	03-3673		2		
435-55129	TM15HS	03-3285		9		
435-55131	TM15HS	03-3285		1	12	14
435-55133	TM15HS	03-3653				
435-55140	TM15HS	03-3736D		1	13	14
435-55141	TM15HS	03-3654		15		
435-55202	TM15HS	03-3776D		14	17	
435-55204	TM15HS	03-3700D		13	14	
435-55210	TM15HS	03-3125A		13	14	
435-55212	TM15HS	03-3225A		13	14	
435-55215	TM15HS	03-3742D		17		
435-55218	TM15HS	03-3165		13	14	
435-55220	TM15HS	03-3225		13	14	
435-55222	TM15HS	03-3125		13	14	
435-55225	TM15HS	03-3285D		13		
435-55226	TM15HS	03-3116		13	14	
435-55228	TM15HS	03-3216		13	14	
435-55234	TM15HS	03-3185		13	14	
435-55236	TM15HS	03-3285		13	14	
435-55238	TM15HS	03-3125W		13	14	
435-55311	TM15HS	03-3636		15		
435-55315	TM15HS	03-3642		15		
435-55317	TM15HS	03-3225A		11	14	15
435-55319	TM15HS	03-3654		5	15	
435-55320	TM15HS	03-3185		12	14	15
435-55321	TM15HS	03-3643A				
435-55322	TM15HS	03-3673		15		
435-55323	TM15HS	03-3125A		8	14	
435-55325	TM15HS	03-3285		12	14	15
435-55329	TM15HS	03-3225A		9	14	15
435-55330	TM15HS	03-3646		15		
435-55339	TM15HS	03-3125A		9	14	15
435-55347	TM15HS	03-3664		1	5	15
435-55356	TM15HS	03-3642		1	15	
435-55361	TM15HS	03-3216		12	14	15
435-55365	TM15HS	03-3116		12	14	15
435-55368	TM15HS	03-3673		5	15	
435-55379	TM15HS	03-3225A		8	14	15
435-55382	TM15HS	03-3775		13	14	
435-55384	TM15HS	03-3185		11	13	15
435-55392	TM15HS	03-3125AT		12	13	14
435-56011	TM16HS	03-3736				
435-56015	TM16HS	03-3742				
435-56017	TM16HS	03-3225A		11		
435-56018	TM16HS	03-3736		1	15	
435-56019	TM16HS	03-3165		12		
435-56021	TM16HS	03-3739				
435-56023	TM16HS	03-3125A		8		
435-56026	TM16HS	03-3776		5		
435-56028	TM16HS	03-3125A		9		
435-56029	TM16HS	03-3225A		9		
435-56030	TM16HS	03-3746				
435-56032	TM16HS	03-3285		5	12	
435-56033	TM16HS	03-3745		1		
435-56035	TM16HS	03-3755		1		
435-56036	TM16HS	03-3773		15		
435-56038	TM16HS	03-3776D				
435-56041	TM16HS	03-3736D				
435-56043	TM16HS	03-3743				

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SELTEC/TAMA (DIESEL-KIKI) COMPRESSOR MODEL INTERCHANGE (continued)

SELTEC#	SERIES	PART#	Note:	1	2	3
435-56045	TM16HS	03-3746D				
435-56047	TM16HS	03-3764		1	5	
435-56048	TM16HS	03-3797D				
435-56050	TM16HS	03-3755D				
435-56053	TM16HS	03-3125A		9	15	
435-56055	TM16HS	03-3744D				
435-56056	TM16HS	03-3742		1		
435-56057	TM16HS	03-3744				
435-56059	TM16HS	03-3746		2		
435-56061	TM16HS	03-3744				
435-56063	TM16HS	03-3745				
435-56065	TM16HS	03-3755				
435-56068	TM16HS	03-3185		11		
435-56069	TM16HS	03-3759		2		
435-56073	TM16HS	03-3216		11		
435-56074	TM16HS	03-3225		12		
435-56075	TM16HS	03-3125A		9	15	
435-56077	TM16HS	03-3759				
435-56079	TM16HS	03-3225A		8		
435-56081	TM16HS	03-3114		11	15	
435-56083	TM16HS	03-3750				
435-56091	TM16HS	03-3736		2		
435-56093	TM16HS	03-3742		1	2	
435-56094	TM16HS	03-3778				
435-56097	TM16HS	03-3679		5	10	
435-56098	TM16HS	03-3742		2		
435-56100	TM16HS	03-3742D				
435-56102	TM16HS	03-3750		12		
435-56120	TM16HS	03-3764				
435-56121	TM16HS	03-3765				
435-56122	TM16HS	03-3773				
435-56123	TM16HS	03-3285		11		
435-56124	TM16HS	03-3776				
435-56125	TM16HS	03-3285		12		
435-56126	TM16HS	03-3679				
435-56129	TM16HS	03-3285		9		
435-56131	TM16HS	03-3285		1	12	
435-56134	TM16HS	03-3185		2	12	
435-56141	TM16HS	03-3765		15		
435-56202	TM16HS	03-3776D		17		
435-56204	TM16HS	03-3700D		13		
435-56210	TM16HS	03-3125A		13		
435-56212	TM16HS	03-3225A		13		
435-56215	TM16HS	03-3742D		17		
435-56218	TM16HS	03-3165		13		
435-56220	TM16HS	03-3265		13		
435-56222	TM16HS	03-3125		13		
435-56225	TM16HS	03-3285D				
435-56226	TM16HS	03-3116		13		
435-56228	TM16HS	03-3216		13		
435-56230	TM16HS	03-3114		13		
435-56234	TM16HS	03-3185		13		
435-56236	TM16HS	03-3285		13		
435-56238	TM16HS	03-3125W		13		
435-56241	TM16HS	03-3225		13		
435-56244	TM16HS	03-3185W		13		
435-56311	TM16HS	03-3736		15		
435-56313	TM16HS	03-3185		2	9	15
435-56315	TM16HS	03-3742		2	15	
435-56317	TM16HS	03-3225		11	15	
435-56320	TM16HS	03-3185		12	15	
435-56321	TM16HS	03-3770				
435-56322	TM16HS	03-3773		15		
435-56330	TM16HS	03-3746		15		
435-56331	TM16HS	03-3285		1	13	15

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SELTEC#	SERIES	PART#	Note:	1	2	3
435-56356	TM16HS	03-3742		1	15	
435-56357	TM16HS	03-3216		1	12	15
435-56380	TM16HS	03-3125AT		11		
435-56382	TM16HS	03-3775				
435-56384	TM16HS	03-3225AT		13		
435-56386	TM16HS	03-3125AT		13		
435-56392	TM16HS	03-3125AT		12		
488-22003	DK15BH-R12	03-3539		2		
488-22011	DK15BH-R12	03-3536F				
488-22011B	DK15BH-R12	03-3536F		2		
488-22012	DK15BH-R12	03-3536F		2		
488-22018	DK15BH-R12	03-3539		2		
488-22019	DK15BH-R12	03-3554F				
488-22020	DK15BH-R12	03-3539		2		
488-22021	DK15BH-R12	03-3539				
488-22021A	DK15BH-R12	03-3539		2		
488-22022	DK15BH-R12	03-3539				
488-22025	DK15BH-R12	03-3071		3	6	
488-22027	DK15BH-R12	03-3536F		2		
488-22028	DK15BH-R12	—		4		
488-22029	DK15BH-R12	03-3542F		2	3	
488-22030	DK15BH-R12	03-3846				
488-22033	DK15BH-R12	03-3545F		1		
488-22035	DK15BH-R12	03-3555F		1		
488-22038	DK15BH-R12	—				
488-22042	DK15BH-R12	—		4		
488-22043	DK15BH-R12	—		4		
488-22044	DK15BH-R12	—		4		
488-22045	DK15BH-R12	—		4		
488-22046	DK15BH-R12	—		4		
488-22051	DK15BH-R12	03-3564				
488-22052	DK15BH-R12	03-3873				
488-22053	DK15BH-R12	—				
488-22054	DK15BH-R12	—		4		
488-22057	DK15BH-R12	03-3544				
488-22058	DK15BH-R12	03-3554F		2		
488-22060	DK15BH-R12	03-3758		7		
488-22063	DK15BH-R12	03-3545F				
488-22064	DK15BH-R12	—		4		
488-22065	DK15BH-R12	03-3555F				
488-22066	DK15BH-R12	03-3873		2	5	
488-22067	DK15BH-R12	03-3023		2	6	
488-22068	DK15BH-R12	03-3873		5		
488-22069	DK15BH-R12	03-3559		2		
488-22073	DK15BH-R12	03-3876				
488-22075	DK15BH-R12	03-3015		6		
488-22077	DK15BH-R12	03-3559				
488-22078	DK15BH-R12	03-3766		7		
488-22094	DK15BH-R12	03-3878				
488-22095	DK15BH-R12	—				
488-23005	DK15CH-R12	—				
488-23011	DK15CH-R12	03-3536F				
488-23011B	DK15CH-R12	03-3536F		2		
488-23012	DK15CH-R12	03-3536F		2		
488-23018	DK15CH-R12	03-3539		2		
488-23019	DK15CH-R12	03-3554F				
488-23020	DK15CH-R12	03-3539		2		
488-23021	DK15CH-R12	03-3539				
488-23021A	DK15CH-R12	03-3539		2		
488-23022	DK15CH-R12	03-3539				
488-23024	DK15CH-R12	03-3876				
488-23025	DK15CH-R12	03-3564		3		
488-23027	DK15CH-R12	03-3536F		2		
488-23028	DK15CH-R12	—		4		
488-23029	DK15CH-R12	03-3542F		2	3	

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SELTEC/TAMA (DIESEL-KIKI) COMPRESSOR MODEL INTERCHANGE (continued)

SELTEC#	SERIES	PART#	Note:	1	2	3
488-23030	DK15CH-R12	03-3846				
488-23033	DK15CH-R12	03-3545F		1		
488-23035	DK15CH-R12	03-3555F		1		
488-23038	DK15CH-R12	—				
488-23042	DK15CH-R12	—		4		
488-23043	DK15CH-R12	—		4		
488-23044	DK15CH-R12	—		4		
488-23045	DK15CH-R12	—		4		
488-23046	DK15CH-R12	—		4		
488-23051	DK15CH-R12	03-3564				
488-23052	DK15CH-R12	03-3873				
488-23053	DK15CH-R12	—				
488-23054	DK15CH-R12	—		4		
488-23056	DK15CH-R12	03-3542F				
488-23057	DK15CH-R12	03-3544				
488-23058	DK15CH-R12	03-3554F		2		
488-23060	DK15CH-R12	03-3758		7		
488-23061	DK15CH-R12	—		4		
488-23063	DK15CH-R12	03-3545F				
488-23064	DK15CH-R12	—		4		
488-23065	DK15CH-R12	03-3555F				
488-23066	DK15CH-R12	03-3873		2	5	
488-23067	DK15CH-R12	03-3023		2	6	
488-23068	DK15CH-R12	03-3874				
488-23069	DK15CH-R12	03-3559		2		
488-23073	DK15CH-R12	03-3876				
488-23075	DK15CH-R12	03-3015		6		
488-23077	DK15CH-R12	03-3559				
488-23078	DK15CH-R12	03-3559				
488-23079	DK15CH-R12	03-3559				
488-23081	DK15CH-R12	03-3545F		11		
488-23086	DK15CH-R12	—				
488-23087	DK15CH-R12	—				
488-23094	DK15CH-R12	03-3878				
488-23095	DK15CH-R12	—				
488-25011	TM15-R12	03-3536F				
488-25015	TM15-R12	—				
488-25019	TM15-R12	03-3554F				
488-25021	TM15-R12	03-3539				
488-25024	TM15-R12	03-3876				
488-25030	TM15-R12	03-3846				
488-25033	TM15-R12	03-3545F		1		
488-25035	TM15-R12	03-3555F		1		
488-25043	TM15-R12	03-3643		16		
488-25047	TM15-R12	03-3876		1		
488-25051	TM15-R12	03-3564				
488-25052	TM15-R12	03-3873				
488-25056	TM15-R12	03-3542F				
488-25057	TM15-R12	03-3544				
488-25063	TM15-R12	03-3545F				
488-25065	TM15-R12	03-3555F				
488-25068	TM15-R12	03-3874				
488-25069	TM15-R12	03-3556F				
488-25071	TM15-R12	03-3559		1		
488-25073	TM15-R12	03-3876				
488-25075	TM15-R12	03-3015		6		
488-25077	TM15-R12	03-3559				
488-25077	TM15-R12	03-3559				
488-25078	TM15-R12	03-3559				
488-25079	TM15-R12	—				
488-25087	TM15-R12	—				
488-25094	TM15-R12	03-3878				
488-25095	TM15-R12	—				
488-25118	TM15-R12	03-3554F		1	2	
488-25120	TM15-R12	03-3564				

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SELTEC#	SERIES	PART#	Note:	1	2	3
488-25121	TM15-R12	03-3564		1		
488-25122	TM15-R12	03-3185		11	16	
488-25124	TM15-R12	03-3185		8	16	
488-25126	TM15-R12	03-3185		9	16	
488-25210	TM15-R12	03-3536F		17		
488-25212	TM15-R12	03-3542F		17		
488-25218	TM15-R12	03-3554		17		
488-25222	TM15-R12	03-3125		13	16	
488-25226	TM15-R12	03-3555F		17		
488-25234	TM15-R12	03-3185		13	16	
488-25263	TM15-R12	03-3114		13	16	
488-25319	TM15-R12	03-3554F		15		
488-25320	TM15-R12	03-3564		15		
488-26060	TM26-R12	03-3758		7		
488-26078	TM26-R12	03-3766		7		
488-26094	DK15CH-R134	03-3678				
488-42015	TM08HD-R134	03-3101				
488-42017	TM08HD-R134	03-3108				
488-42021	TM08HD-R134	03-3100				
488-42080	TM08HD-R134	03-3109				
488-42081	TM08HD-R134	03-3110				
488-43011	DK15CH-R134	03-3636				
488-43019	DK15CH-R134	03-3654				
488-43021	DK15CH-R134	03-3639				
488-43024	DK15CH-R134	03-3676				
488-43030	DK15CH-R134	03-3646				
488-43052	DK15CH-R134	03-3673				
488-43056	DK15CH-R134	03-3642				
488-43057	DK15CH-R134	03-3644				
488-43060	DK15CH-R134	03-3758		7		
488-43063	DK15CH-R134	03-3645				
488-43065	DK15CH-R134	03-3655				
488-43068	DK15CH-R134	03-3673		5		
488-43069	DK15CH-R134	03-3656				
488-43073	DK15CH-R134	—				
488-43077	DK15CH-R134	03-3659				
488-43078	DK15CH-R134	03-3659				
488-43079	DK15CH-R134	03-3659				
488-43087	DK15CH-R134	03-3675				
488-43094	DK15CH-R134	03-3678				
488-43095	DK15CH-R134	03-3679		5		
488-44xxx	TM13HD	—				
488-45009	TM15HD-R134	03-3639				
488-45011	TM15HD-R134	03-3636				
488-45013	TM15HD-R134	03-3648				
488-45015	TM15HD-R134	03-3642				
488-45017	TM15HD-R134	03-3225A		11		
488-45018	TM15HD-R134	03-3636		1		
488-45019	TM15HD-R134	03-3654				
488-45021	TM15HD-R134	03-3639				
488-45023	TM15HD-R134	03-3125A		8	14	
488-45024	TM15HD-R134	03-3676				
488-45025	TM15HD-R134	03-3649				
488-45026	TM15HD-R134	03-3676				
488-45027	TM15HD-R134	03-3285		5	11	
488-45028	TM15HD-R134	03-3125A		8	14	
488-45029	TM15HD-R134	03-3225A		8	14	
488-45030	TM15HD-R134	03-3646				
488-45032	TM15HD-R134	03-3285		8	14	
488-45033	TM15HD-R134	03-3645		1		
488-45035	TM15HD-R134	03-3655		1		
488-45036	TM15HD-R134	03-3646				
488-45038	TM15HD-R134	03-3776D		14		
488-45039	TM15HD-R134	03-3125A		9		
488-45041	TM15HD-R134	03-3736D		14		

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SELTEC/TAMA (DIESEL-KIKI) COMPRESSOR MODEL INTERCHANGE (continued)

SELTEC#	SERIES	PART#	Note:	1	2	3
488-45042	TM15HD-R134	03-3285		5	11	14
488-45043	TM15HD-R134	03-3643				
488-45045	TM15HD-R134	03-3746D		14		
488-45047	TM15HD-R134	03-3664		1		
488-45048	TM15HD-R134	03-3797D		14		
488-45050	TM15HD-R134	03-3755D		14		
488-45051	TM15HD-R134	03-3664				
488-45052	TM15HD-R134	03-3673				
488-45053	TM15HD-R134	03-3700D		9		
488-45056	TM15HD-R134	03-3642		1		
488-45057	TM15HD-R134	03-3644				
488-45059	TM15HD-R134	03-3646		2		
488-45060	TM31HD	03-3758		7		
488-45061	TM15HD-R134	03-3644		1		
488-45063	TM15HD-R134	03-3645				
488-45065	TM15HD-R134	03-3655				
488-45067	TM15HD-R134	03-3652				
488-45068	TM15HD-R134	03-3673		5		
488-45071	TM15HD-R134	03-3639		2		
488-45073	TM15HD-R134	—				
488-45075	TM15HD-R134	03-3680				
488-45077	TM15HD-R134	03-3659				
488-45078	TM15HD-R134	03-3659				
488-45079	TM15HD-R134	03-3225A		8		
488-45081	TM15HD-R134	—				
488-45082	TM15HD-R134	03-3675				
488-45083	TM15HD-R134	—				
488-45084	TM15HD-R134	03-3657				
488-45085	TM15HD-R134	03-3675		5		
488-45086	TM15HD-R134	03-3675				
488-45087	TM15HD-R134	03-3675				
488-45088	TM15HD-R134	03-3675		5		
488-45090	TM15HD-R134	—				
488-45092	TM15HD-R134	—				
488-45094	TM15HD-R134	03-3678				
488-45095	TM15HD-R134	03-3679		5		
488-45096	TM15HD-R134	03-3651				
488-45097	TM15HD-R134	03-3679		5		
488-45100	TM15HD-R134	03-3742D		14		
488-45118	TM15HD-R134	03-3654		2		
488-45120	TM15HD-R134	03-3673				
488-45121	TM15HD-R134	03-3654				
488-45122	TM15HD-R134	03-3673				
488-45124	TM15HD-R134	03-3676				
488-45125	TM15HD-R134	03-3285		12	14	
488-45126	TM15HD-R134	03-3679		14		
488-45128	TM15HD-R134	03-3673		2		
488-45131	TM15HD-R134	03-3285		1	12	14
488-45133	TM15HD-R134	03-3653				
488-45140	TM15HD-R134	03-3736D		1	13	14
488-45141	TM15HD-R134	03-3654		15		
488-45202	TM15HD-R134	03-3776D		14	17	
488-45204	TM15HD-R134	03-3700D		13	14	
488-45210	TM15HD-R134	03-3125A		13	14	
488-45212	TM15HD-R134	03-3225A		13	14	
488-45215	TM15HD-R134	03-3742D		17		
488-45218	TM15HD-R134	03-3165		13	14	
488-45220	TM15HD-R134	03-3225		13	14	
488-45222	TM15HD-R134	03-3125		13	14	
488-45225	TM15HD-R134	03-3285D		13		
488-45226	TM15HD-R134	03-3116		13	14	
488-45228	TM15HD-R134	03-3216		13	14	
488-45234	TM15HD-R134	03-3185		13	14	
488-45236	TM15HD-R134	03-3285		13	14	
488-45238	TM15HD-R134	03-3125W		13	14	

For Notes See Page 313

SELTEC#	SERIES	PART#	Note:	1	2	3
488-45311	TM15HD-R134	03-3636		15		
488-45315	TM15HD-R134	03-3642		15		
488-45317	TM15HD-R134	03-3225A		11	14	15
488-45319	TM15HD-R134	03-3654		5	15	
488-45320	TM15HD-R134	03-3185		12	14	15
488-45321	TM15HD-R134	03-3643A				
488-45322	TM15HD-R134	03-3673		15		
488-45323	TM15HD-R134	03-3125A		8	14	
488-45325	TM15HD-R134	03-3285		12	14	15
488-45329	TM15HD-R134	03-3225A		9	14	
488-45330	TM15HD-R134	03-3646		15		
488-45339	TM15HD-R134	03-3125A		9	14	15
488-45347	TM15HD-R134	03-3664		1	5	15
488-45356	TM15HD-R134	03-3642		1	15	
488-45361	TM15HD-R134	03-3216		12	14	15
488-45365	TM15HD-R134	03-3116		12	14	15
488-45368	TM15HD-R134	03-3673		5	15	
488-45379	TM15HD-R134	03-3225A		8	14	15
488-45382	TM15HD-R134	—				
488-45384	TM15HD-R134	03-3185		11	13	15
488-45386	TM15HD-R134	—				
488-45392	TM15HD-R134	—				
488-46011	TM16HD-R134	03-3736				
488-46015	TM16HD-R134	03-3742				
488-46017	TM16HD-R134	03-3225A		11		
488-46018	TM16HD-R134	03-3736		1	15	
488-46019	TM16HD-R134	03-3165		12		
488-46021	TM16HD-R134	03-3739				
488-46023	TM16HD-R134	03-3125A		8		
488-46024	TM16HD-R134	03-3776				
488-46026	TM16HD-R134	03-3776		5		
488-46028	TM16HD-R134	03-3125A		9		
488-46029	TM16HD-R134	03-3225A		9		
488-46030	TM16HD-R134	03-3746				
488-46032	TM16HD-R134	03-3285		5	12	
488-46033	TM16HD-R134	03-3745		1		
488-46035	TM16HD-R134	03-3755		1		
488-46036	TM16HD-R134	03-3773		15		
488-46038	TM16HD-R134	03-3776D				
488-46041	TM16HD-R134	03-3736D				
488-46043	TM16HD-R134	03-3743				
488-46047	TM16HD-R134	03-3764		1	5	
488-46048	TM16HD-R134	03-3797D				
488-46050	TM16HD-R134	03-3755D				
488-46051	TM16HD-R134	03-3764				
488-46053	TM16HD-R134	03-3125A		9	15	
488-46055	TM16HD-R134	03-3744D				
488-46056	TM16HD-R134	03-3742		1		
488-46057	TM16HD-R134	03-3744		1		
488-46059	TM16HD-R134	03-3746		2		
488-46060	TM31HD	03-3758		7		
488-46061	TM16HD-R134	03-3744		12		
488-46063	TM16HD-R134	03-3745				
488-46065	TM16HD-R134	03-3755				
488-46068	TM16HD-R134	03-3185		11		
488-46069	TM16HD-R134	03-3759		2		
488-46073	TM16HD-R134	03-3216		11		
488-46074	TM16HD-R134	03-3225		12		
488-46075	TM16HD-R134	03-3125A		9	15	
488-46077	TM16HD-R134	03-3759				
488-46078	TM16HD-R134	03-3759				
488-46079	TM16HD-R134	03-3225A		8		
488-46081	TM16HD-R134	03-3114		11	15	
488-46083	TM16HD-R134	03-3750				
488-46091	TM16HD-R134	03-3736		2		

For Notes See Page313

(continued)



SELTEC/TAMA (DIESEL-KIKI) COMPRESSOR MODEL INTERCHANGE (continued)

SELTEC#	SERIES	PART#	Note:	1	2	3	SELTEC#	SERIES	PART#	Note:	1	2	3
488-46093	TM16HD-R134	03-3742		1	2		488-46236	TM16HD-R134	03-3285		13		
488-46094	TM16HD-R134	03-3778					488-46238	TM16HD-R134	03-3125W		13		
488-46097	TM16HD-R134	03-3679		5	10		488-46240	TM16HD-R134	03-3125W		13		
488-46098	TM16HD-R134	03-3742		2			488-46241	TM16HD-R134	03-3225		13		
488-46100	TM16HD-R134	03-3742D					488-46244	TM16HD-R134	03-3185W		13		
488-46102	TM16HD-R134	03-3750		12			488-46311	TM16HD-R134	03-3736		15		
488-46120	TM16HD-R134	03-3764					488-46313	TM16HD-R134	03-3185		2	9	15
488-46121	TM16HD-R134	03-3765					488-46315	TM16HD-R134	03-3742		2	15	
488-46122	TM16HD-R134	03-3773					488-46317	TM16HD-R134	03-3225		11	15	
488-46123	TM16HD-R134	03-3285		11			488-46320	TM16HD-R134	03-3185		12	15	
488-46124	TM16HD-R134	03-3776					488-46321	TM16HD-R134	03-3770				
488-46125	TM16HD-R134	03-3285		12			488-46322	TM16HD-R134	03-3773		15		
488-46126	TM16HD-R134	03-3185		9			488-46330	TM16HD-R134	03-3746		15		
488-46129	TM16HD-R134	03-3285		9			488-46331	TM16HD-R134	03-3285		1	13	15
488-46131	TM16HD-R134	03-3285		1	12		488-46356	TM16HD-R134	03-3742		1	15	
488-46134	TM16HD-R134	03-3185		2	12		488-46357	TM16HD-R134	03-3216		1	12	15
488-46141	TM16HD-R134	03-3765		15			488-46382	TM16HD-R134	03-3775				
488-46202	TM16HD-R134	03-3776D		17			488-46384	TM16HD-R134	03-3225AT		13		
488-46204	TM16HD-R134	03-3700D		13			488-46386	TM16HD-R134	03-3125AT		13		
488-46210	TM16HD-R134	03-3125A		13			488-46500	TM31HD	03-3758				
488-46212	TM16HD-R134	03-3225A		13			488-46510	TM31HD	03-3767				
488-46215	TM16HD-R134	03-3742D		17			488-46520	TM31HD	03-3766				
488-46218	TM16HD-R134	03-3165		13			488-46530	TM31HD	03-3769				
488-46220	TM16HD-R134	03-3265		13			488-46540	TM31HD	03-3798				
488-46222	TM16HD-R134	03-3125		13			488-46550	TM31HD	03-3768				
488-46225	TM16HD-R134	03-3285D					488-47240	TM21HX	03-3781				
488-46226	TM16HD-R134	03-3116		13			488-47242	TM21HX	03-3782				
488-46228	TM16HD-R134	03-3216		13			488-47244	TM21HX	03-3793				
488-46230	TM16HD-R134	03-3114		13			488-47246	TM21HX	03-3794				
488-46234	TM16HD-R134	03-3185		13									

Notes:

- 1) Original compressor has a monolithic aluminum vertical o'ring head.
Replacement has cast-iron bolt-on manifold.
Check for adequate clearance on vehicle before using.
- 2) Reuse and splice original coil connector to coil wire if required.
- 3) Use of flare adapters required (1 each 08-3069 & 08-3099).
- 4) Part number denotes compressor without clutch (not supplied).
- 5) The replacement number has an 8 groove clutch (replaces 6 & 7 groove styles).
- 6) A suitable Sanden substitute is shown.
- 7) A TM31HD R134a compressor is supplied for this TM26-R12 Seltec number.
- 8) 03-6538 Manifold also required.
- 9) 03-6539 Manifold also required.
- 10) This is a TM15HD compressor. TM16HD not available.
- 11) 03-6537 Manifold also required.
- 12) 03-6536 Manifold also required.
- 13) A universal pad mount compressor is supplied.
Must reuse or purchase correct manifold if required.
- 14) A TM16HD compressor is supplied. TM15HD not supplied.
- 15) Original compressor has a leafspring style clutch.
Replacement compressor is supplied with a 3-eye style.
Check for adequate clearance on vehicle before using.
- 16) Replacement compressor is an R134a style with PAG oil.
- 17) Replacement compressor has a vertical oring manifold bolted to it.
Seltec compressor number is without manifold.
Determine manifold needed for application if different.

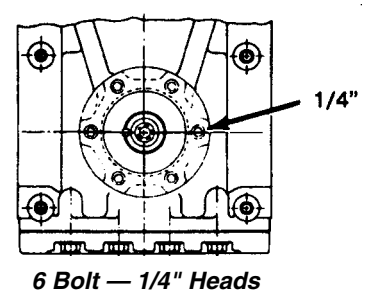
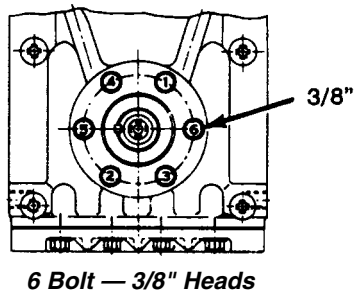
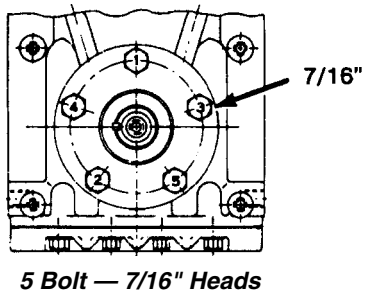
SHAFT SEAL KITS

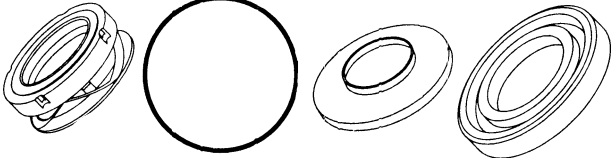
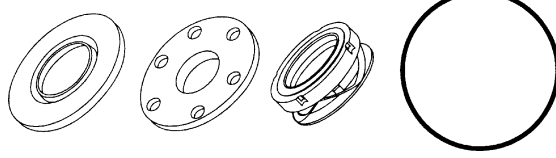
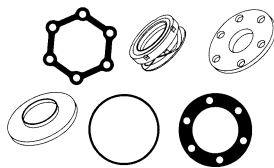
COMPRESSOR SHAFT SEAL APPLICATION CHART					
Comp. Type	Shaft Seal R12/R134a	Comp. Type	Shaft Seal R12/R134a	Comp. Type	Shaft Seal R12/R134a
Denso 10PA15/17	03-5807A	Sanden SD508/510 (Carbon) ...	03-5508A	Tecumseh HG1000	03-5006A
GM A6 (Ceramic)	03-5000A	Sanden SD508/709 (Lip)	03-5510A	Tecumseh HG (6 bolt).....	03-5036A
GM R4 (Lip seal)	03-5001A	Sanden SD708/709 (Carbon) ...	03-5509A	York/CCI (6 bolt 1/4")	03-5016A
GM DA6/HR6	03-5001A	Sanden SD5H14 (Lip).....	03-5510A	York/CCI (6 bolt 3/8")	03-5036A 1
GM HR6HE/HD6/HT6	03-5002A	Sanden SD7H15 (Lip).....	03-5510A	Zexel (CH- SER 13/15)(Lip)	03-5801A
Ford FS6	03-5706A	Seltec/TAMA TM08-TM16	03-5801A		
Ford FS10/FX15	03-5715A	Seltec TM21	03-5806A		
				NOTE: 1 Can substitute P/N 03-5336A (O.E. style)	

SHAFT SEALS FOR GM COMPRESSORS


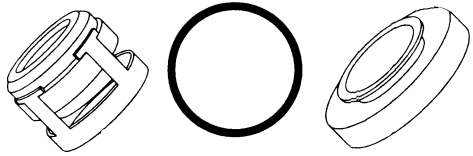


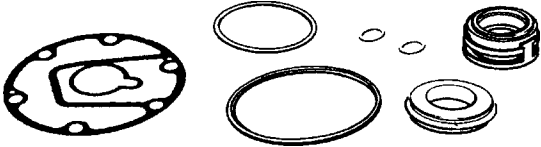
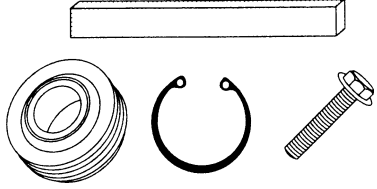


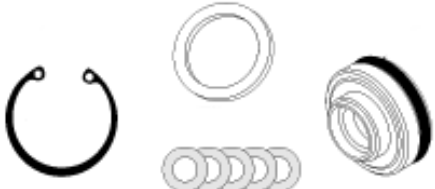
 <p>03-5000A (R12/R134a) FRIGIDAIRE A6 CERAMIC SHAFT SEAL KIT</p>	 <p>03-5001A (R12/R134a) FRIGIDAIRE DA6/HR6/HR6HE, HD6, HT6, R4 FOR LIGHTWEIGHT COMPRESSORS "LIP" SHAFT SEAL KIT</p>	 <p>03-5002A (R12/R134a) FRIGIDAIRE HR6HE/HD/HT6/V5 DOUBLE "LIP" SEAL KIT</p>
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SHAFT SEAL IDENTIFICATION - CCI/YORK STYLE AND TECUMSEH COMPRESSORS



 <p>03-5006A (R12/R134a) TECUMSEH HG MODELS SHAFT SEAL KIT</p>	 <p>03-5016A (R12/R134a) CCI/YORK COMPRESSOR SHAFT SEAL KIT 6 Bolts - 1/4" Heads</p>
 <p>03-5036A (R12/R134a) CCI/YORK AND TECUMSEH COMPRESSORSHAFT SEAL KIT 6 Bolts - 3/8" Heads</p>	

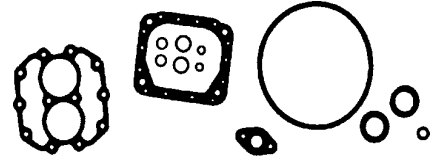
SHAFT SEAL KITS - CHRYSLER/FORD/SANDEN/ZEXEL

 <p>03-5336A York Style - Deluxe Shaft Seal Kit Kit includes: Centering tool for proper plate orientation, Felt ring for improved dust protection and oil wick control and Clutch coil replacement anti-vibration "Super-Screws."</p>	 <p>03-5508A (R12/R134a) SANDEN SD508- SD510 COMPRESSOR SHAFT SEAL KIT - CARBON TYPE</p>
 <p>03-5509A (R12/R134a) SANDEN SD708/SD709 COMPRESSOR SHAFT SEAL KIT - CARBON TYPE</p>	 <p>03-5510A (R134a) SANDEN SD508/709 (w/Lip Seal Only) SH5H14/SD7H15 (All) COMPRESSOR SHAFT SEAL KIT - LIP SEAL</p>
 <p>03-5706A (R12/R134a) FORD FS6 COMPRESSOR SHAFT SEAL KIT</p>	 <p>03-5715A (R12/R134a) FORD FX15, FS10 COMPRESSOR SHAFT (LIP) SEAL KIT</p>
 <p>03-5801A (R12/R134a) SELTEC - all TM08 thru TM16 COMPRESSORS "LIP" SHAFT SEAL KIT</p>	 <p style="text-align: center;">PHOTO NOT AVAILABLE</p> <p>03-5806A SELTEC TM21 COMPRESSOR SHAFT SEAL KIT</p>
 <p>03-5807A DENSO 10PA15C, 10PA17C, 10PA20C SHAFT SEAL KIT Kit Includes: Felt Wiper, Lip Seal O-Ring (pre-installed), Lip Seal Neoprene, Retainer Ring and thru bolt washers (5)</p>	

COMPRESSOR GASKET KITS

Note: For individual suction/discharge gaskets or o-rings, see Miscellaneous Section pages 504-511.

Compressor Type	Description	R12/134a Part No.
FORD FS6	85-91 FS6 COMPRESSOR ONLY	03-7006A
FRIGIDAIRE R4	ALL R4 COMPRESSOR	03-7007A
FRIGIDAIRE A6	ALL A6 COMPRESSOR	03-7000A
FRIGIDAIRE DA6/HR6	ALL DA6/HR6HE COMPRESSOR	03-7004A
SANDEN	SD5 SERIES ONLY	03-7003A
SANDEN	SD709/7H15	03-7010A
SELTEC/ZEXEL/TAMA	ALL ALUMINUM HEADS (R134a)	03-7008A
TECUMSEH	ALL HG MODELS	03-7002A
CCI/YORK STYLE	ALL MODELS - EXCEPT MINI	03-7001A



PRESSURE RELIEF VALVES

 <p>03-8010 COMPRESSOR POP-OFF (PRESSURE RELIEF) VALVE FOR A6 R12 FRIGIDAIRE COMPRESSORS Bleeds off excessive R12 pressure in excess of 425 p.s.i.</p> <p>3/8"-24</p>	 <p>03-8011 COMPRESSOR POP-OFF (PRESSURE RELIEF) VALVE FOR CCI/YORK STYLE , TECUMSEH and FS6 COMPRESSORS Bleeds off excessive R12 pressure in excess of 400 p.s.i.</p> <p>3/8"-24</p>
 <p>03-8012 (R12 & R134a) COMPRESSOR POP-OFF (PRESSURE RELIEF) VALVE FOR YORK/DIESEL-KIKI CH SERIES COMPRESSORS Bleeds off excessive refrigerant pressure in excess of 400 p.s.i.</p> <p>3/8"-24</p>	 <p>03-8014 UNIVERSAL ADJUSTABLE PRESSURE RELIEF VALVE (R12 & R134a)</p> <p>3/8"-24</p>
 <p>03-8017 SANDEN COMPRESSORS POP-OFF VALVE (PRESSURE RELIEF) Bleeds off AT 500-600 p.s.i.</p> <p>3/8"-24</p>	 <p>03-8017A SANDEN COMPRESSOR PRESSURE RELIEF VALVE New Style Aluminum Low Profile 3/8"-24 thread w/HNBR O-ring.</p> <p>3/8"-24</p>
 <p>03-8018 GM COMPRESSORS BRASS PRESSURE RELIEF VALVE Metric M10-1.25 thread w/HNBR O-ring.</p> <p>M10 Metric</p>	 <p>03-8019 DENSO COMPRESSORS PRESSURE RELIEF VALVE Metric M10-1.5 thread w/o O-ring.</p> <p>M10 Metric</p>

COMPRESSOR CONVERSION KITS

ADAPTER KIT—CCI/YORK/TECUMSEH TO SANDEN/DIESEL-KIKI

03-4000

Adapts to most York & Tecumseh compressor mounts.
 Converts system to Sanden or Diesel Kiki standard mount compressors.
 Non-adjustable
 Also see # **03-4020** for high rise bracket.



ADAPTER KIT—CCI/YORK/TECUMSEH TO SANDEN/DIESEL-KIKI

03-4001

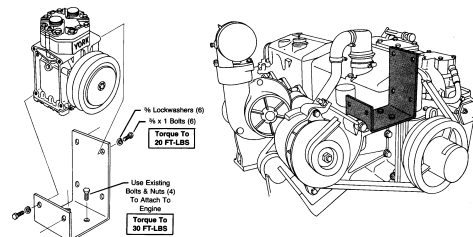
Same as P/N 03-4000 except bracket allows for compressor adjustment.
 Also see # **03-4021** for adjustable weldable bracket.



ADAPTER KIT—SANDEN/DIESEL-KIKI TO CCI/YORK/TECUMSEH

03-4005

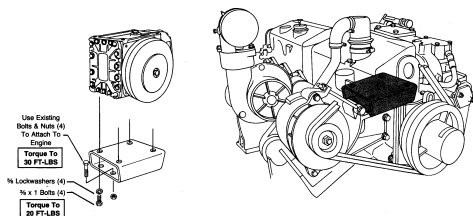
Use to replace Sanden/Diesel-Kiki type compressors found on 1984 to current Kenworth and 1988 to current Freightliner New Conv. Models with **Caterpillar 3406B** engine. For use where the replacement compressor is to be mounted in an **upright (vertical)** position.
 Uses clutch # **02-3402**



ADAPTER KIT—SANDEN/DIESEL-KIKI TO CCI/YORK/TECUMSEH

03-4006

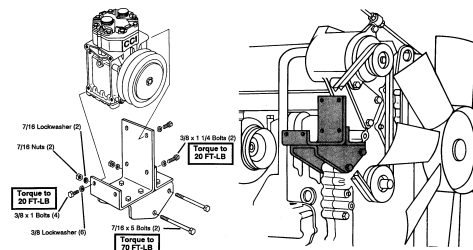
Use to replace Sanden/Diesel-Kiki type compressors found on 1986 to current Peterbilts and 1985 to current Freightliners with **Caterpillar 3406B** engine. For use where the replacement compressor is to be mounted in a **horizontal** position.
 Uses clutch # **02-3402**



ADAPTER KIT—SANDEN/DIESEL-KIKI TO CCI/YORK/TECUMSEH

03-4008

Use to replace Sanden/Diesel-Kiki type compressors found on most vehicles with Detroit Diesel Series 60 engines.
 Uses clutch # **02-3402**



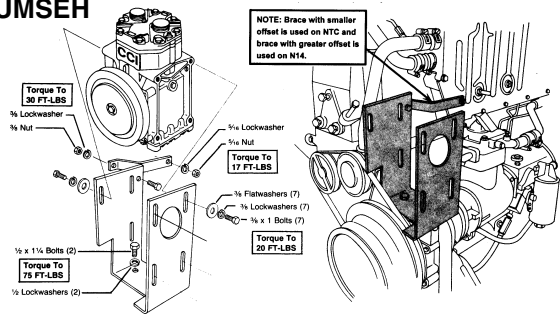
COMPRESSOR CONVERSION KITS (continued)

ADAPTER KIT—SANDEN/DIESEL-KIKI TO CCI/YORK/TECUMSEH

03-4013

Use to replace Sanden/Diesel-Kiki type compressors found on 1984 to current K100 and W900 Kenworth, 1985-88 Freightliner C.O.E. and Conv. (1988 - current New C.O.E.) For use on **Cummins NTC** engines where the comp. is driven from the **front groove** of the accessory drive pulley. Will fit NTC/N14 engines.

Uses clutch: #02-3402 (Kenworth, Freightliner)
#02-2026 (Peterbilt)

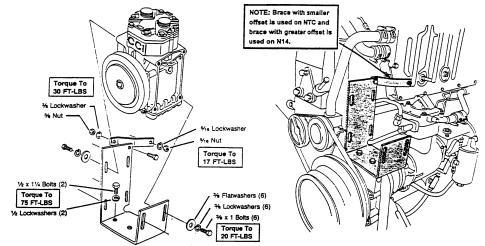


ADAPTER KIT—SANDEN/DIESEL-KIKI TO CCI/YORK/TECUMSEH

03-4014

Use to replace Sanden/Diesel-Kiki type compressors found on 1986 to current T400-800 Model Kenworths, most Peterbilt C.O.E. and Conv., Freightliner New Conv., and 1984 - current Volvo Class 8-9 trucks (exc. Aero). For use on **Cummins NTC** engines where the comp. is driven from the **third groove** of the accessory drive pulley. Will fit NTC/N14 engines.

Uses clutch #02-3402

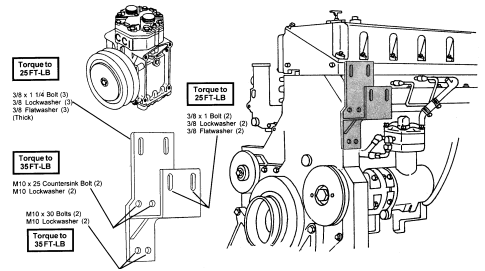


ADAPTER KIT—SANDEN/DIESEL-KIKI TO CCI/YORK/TECUMSEH

03-4015

Used to replace Sanden/Diesel-Kiki type compressors found on most Cummins M11 and old L10 engines.

Uses clutch #02-3402



ADAPTER KIT—CCI/YORK/TECUMSEH TO SANDEN/DIESEL-KIKI

03-4020

Adapts to most CCI/York & Tecumseh compressor mounts. Converts system to Sanden or Diesel Kiki standard mount compressors. High rise bracket.



ADAPTER KIT—CCI/YORK/TECUMSEH TO SANDEN/DIESEL-KIKI

03-4021

Weldable bracket.

